

G6784665

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



ORDER NO. 86470

BARREL LENGTH	24"
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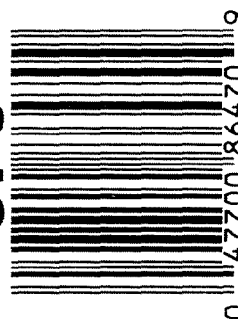
CAPACITY	6
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G6784665

owner registration sticker



UPC



BM FORM

GUN SERIAL # G 6784665

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	J.P.D.
430	ASSEMBLE TO STOCK		8-25-08	JP
440	PROOF		8-25-08	J.P.D.
460	CHECK HEADSPACE		8-25-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	BN
475	DRILL AND TAP SIGHT HOLES	AUG 27 2008	8-26-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-28-08	BH
490	MAGNAFLUX BOLT		8/25/08	mR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/31/08	IC
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

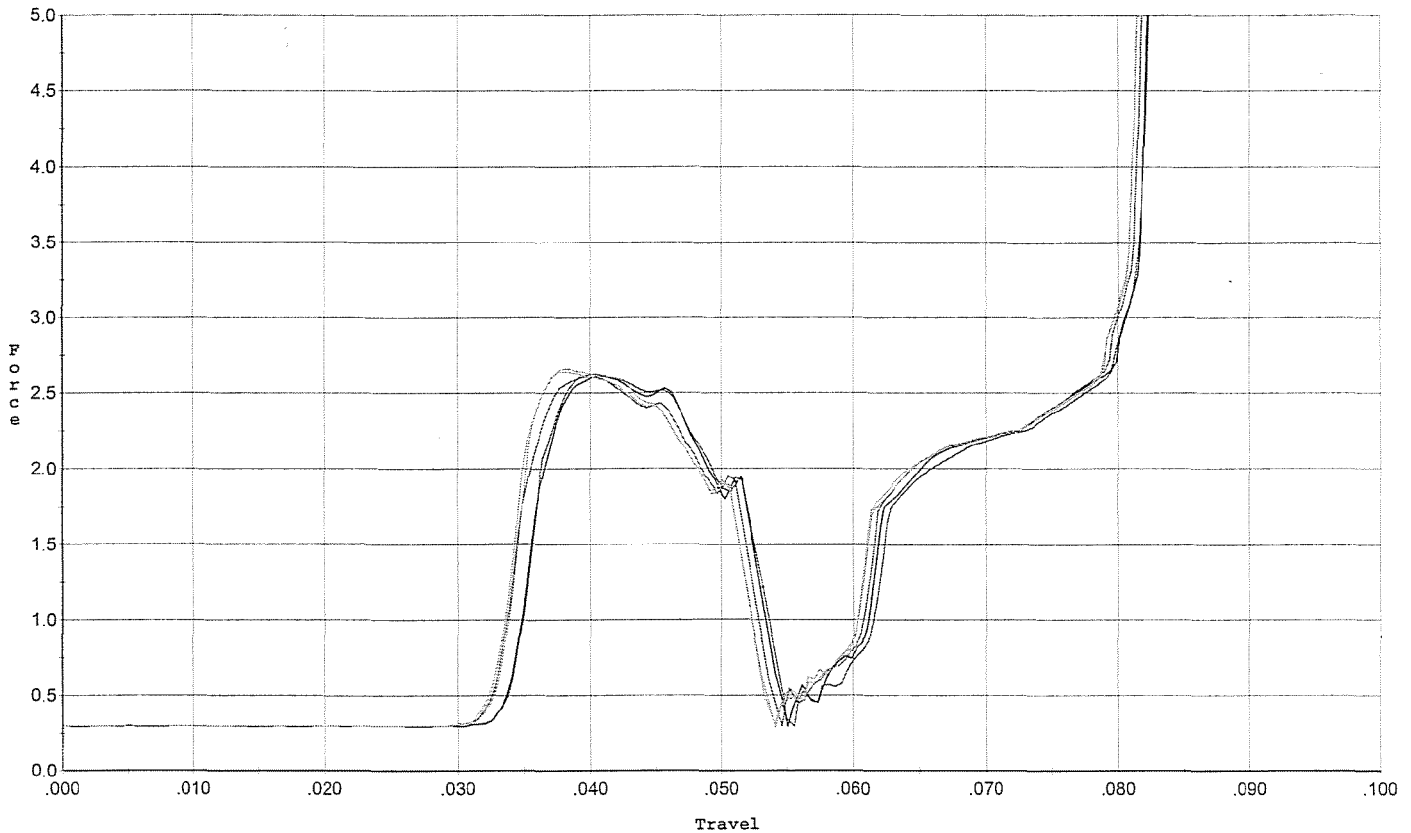
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS, MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>5.0</u>	10-3-08	RH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	10-3-08	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.035</u>	10-3-08	XN
	J) ASSEMBLE STOCK		9-12-08	Bn
	K) ASSEMBLE SWIVEL STUDS		10-3-08	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	9-15-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-3-08	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>231</u> <u>228</u> <u>230</u> <u>227</u>	9-29-08	RH
	C) FUNCTION		10-3-08	XN
690	PACK		12/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



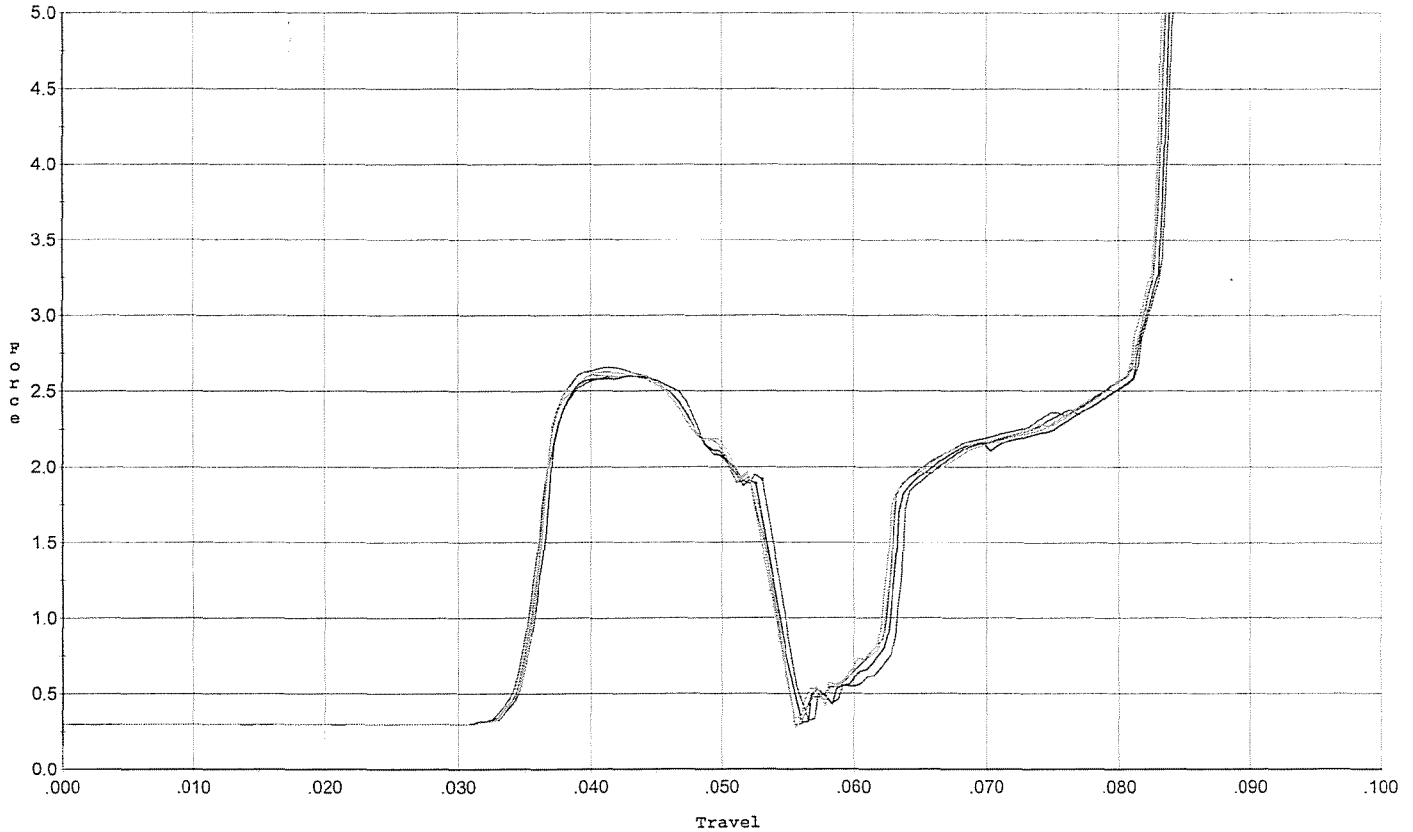
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.053	0.034	0.035	0.051		Set Trigger
2	2.612	0.052	0.034	0.035	0.049		Set Trigger
3	2.603	0.051	0.032	0.035	0.050		Set Trigger
4	2.641	0.051	0.032	0.035	0.050		Set Trigger
5	2.661	0.051	0.033	0.035	0.050		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



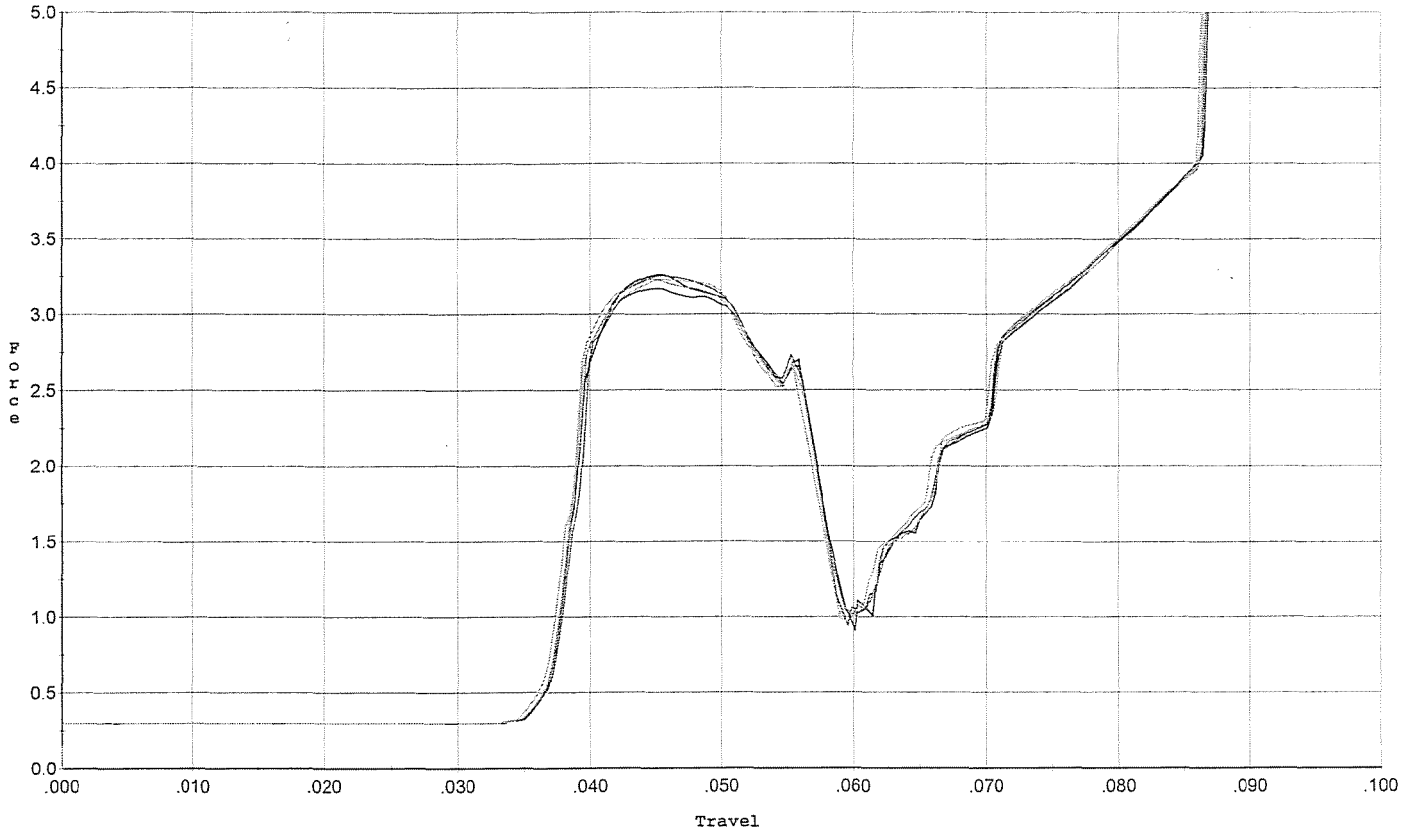
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.053	0.034	0.036	0.052		Set Trigger
2	2.599	0.053	0.035	0.036	0.050		Set Trigger
3	2.656	0.053	0.034	0.036	0.052		Set Trigger
4	2.604	0.053	0.035	0.036	0.051		Set Trigger
5	2.627	0.054	0.035	0.036	0.052		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



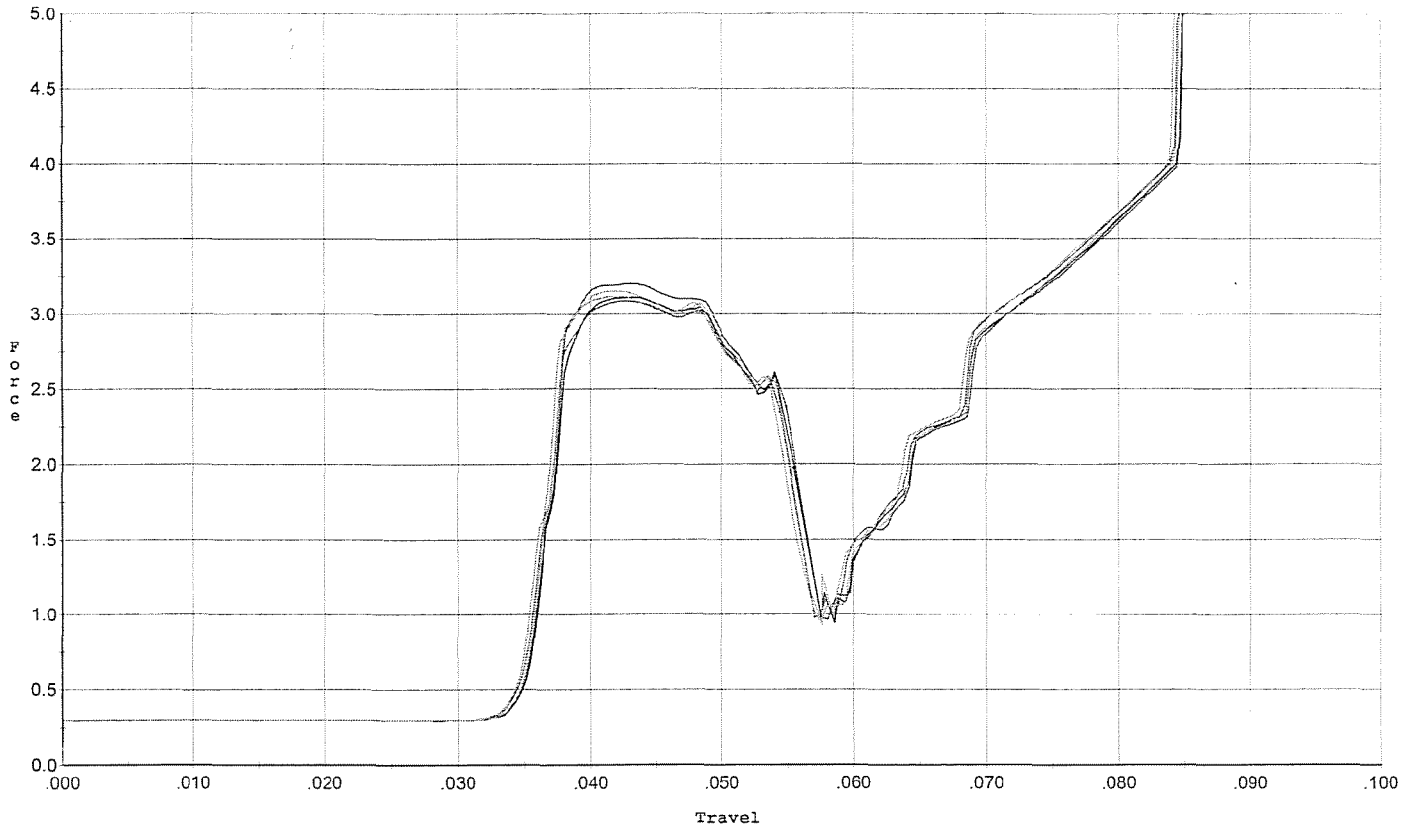
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.056	0.037	0.036	0.064		Set Trigger
2	3.260	0.056	0.037	0.036	0.065		Set Trigger
3	3.255	0.056	0.037	0.036	0.066		Set Trigger
4	3.229	0.056	0.037	0.035	0.066		Set Trigger
5	3.230	0.055	0.036	0.036	0.065		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



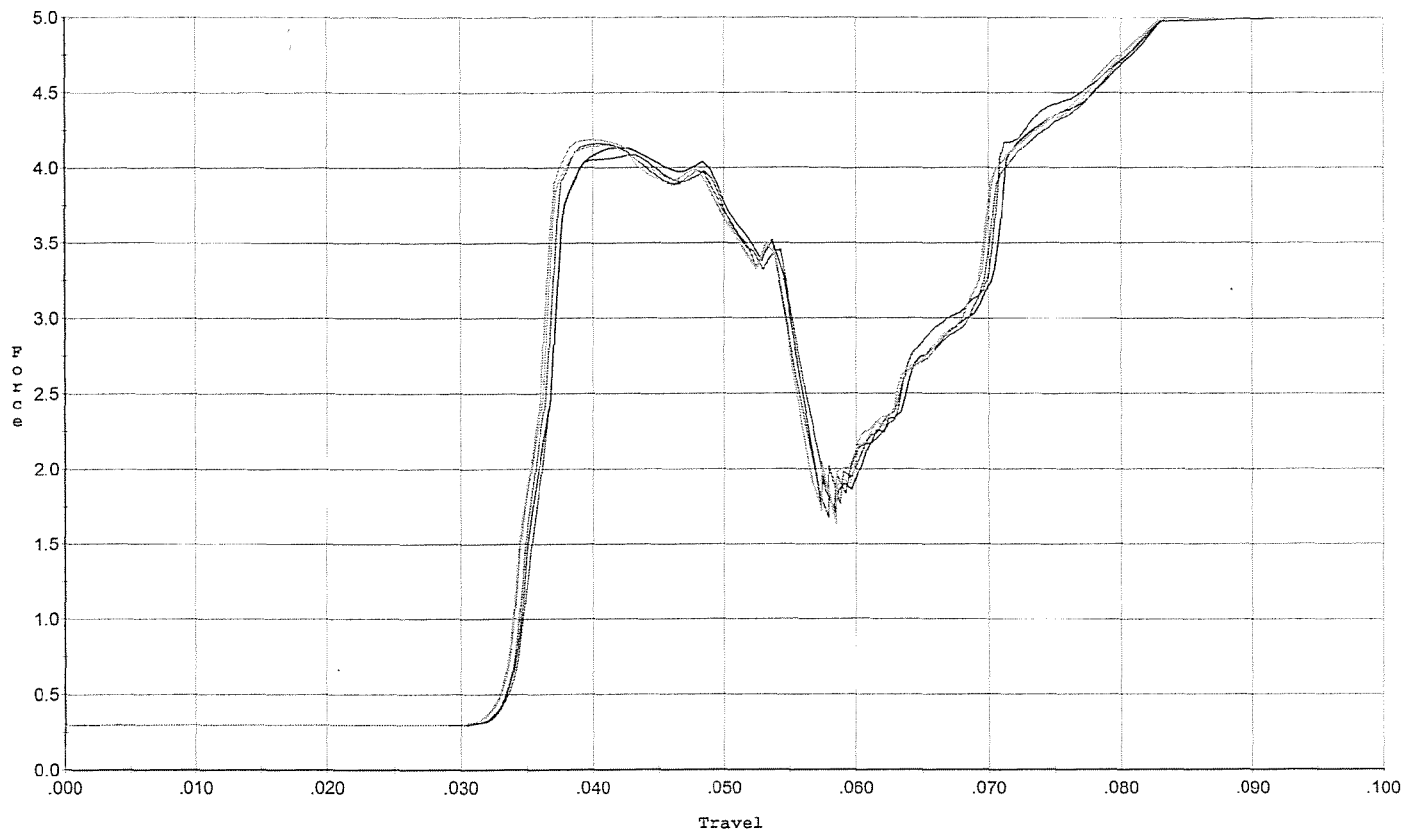
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.203	0.055	0.034	0.035	0.066		Set Trigger
2	3.110	0.055	0.035	0.035	0.065		Set Trigger
3	3.085	0.054	0.034	0.035	0.064		Set Trigger
4	3.152	0.054	0.035	0.035	0.064		Set Trigger
5	3.118	0.054	0.034	0.035	0.063		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



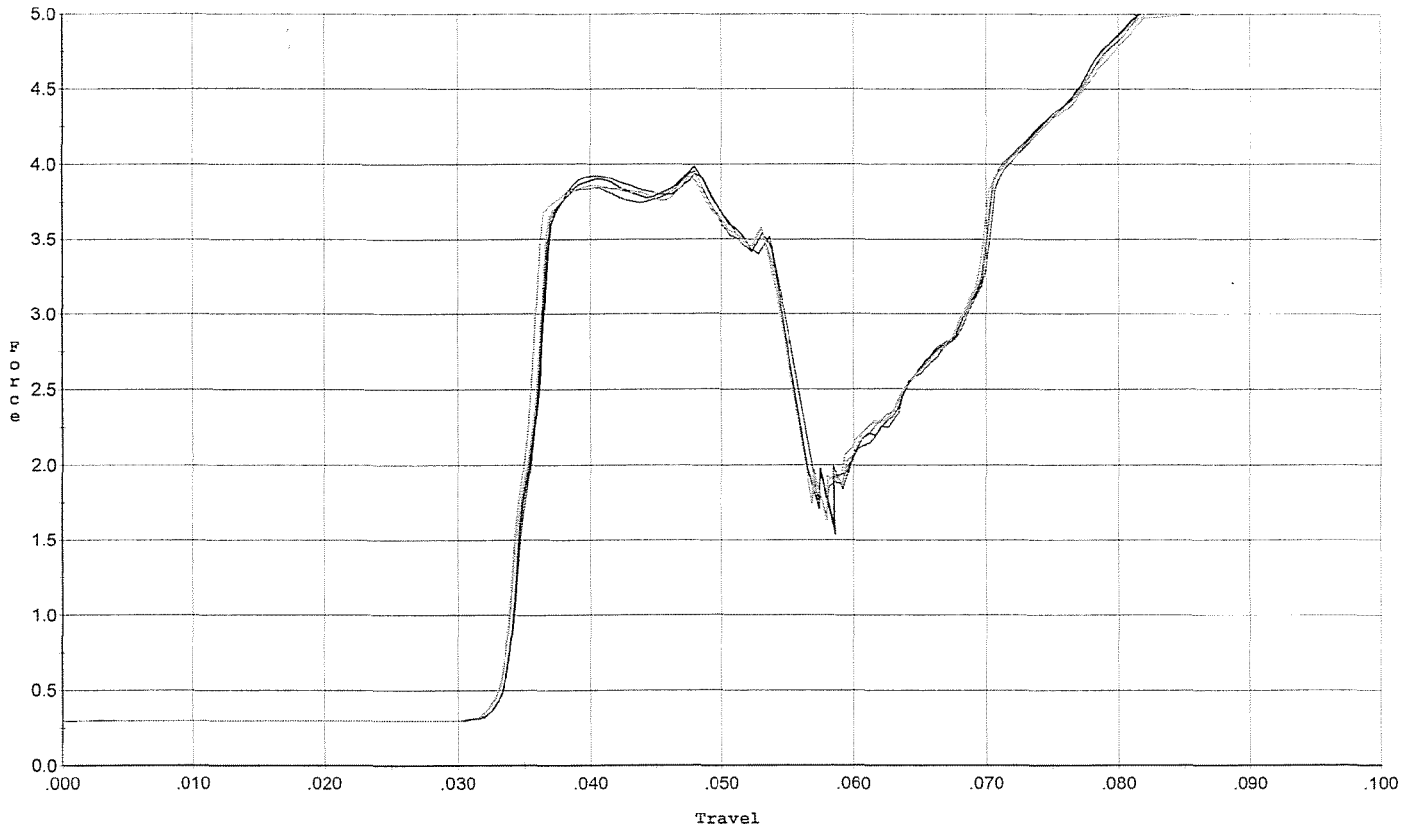
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.054	0.034	0.034	0.083		Set Trigger
2	4.130	0.055	0.033	0.034	0.084		Set Trigger
3	4.162	0.054	0.033	0.034	0.083		Set Trigger
4	4.154	0.054	0.033	0.034	0.084		Set Trigger
5	4.188	0.054	0.033	0.033	0.085		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



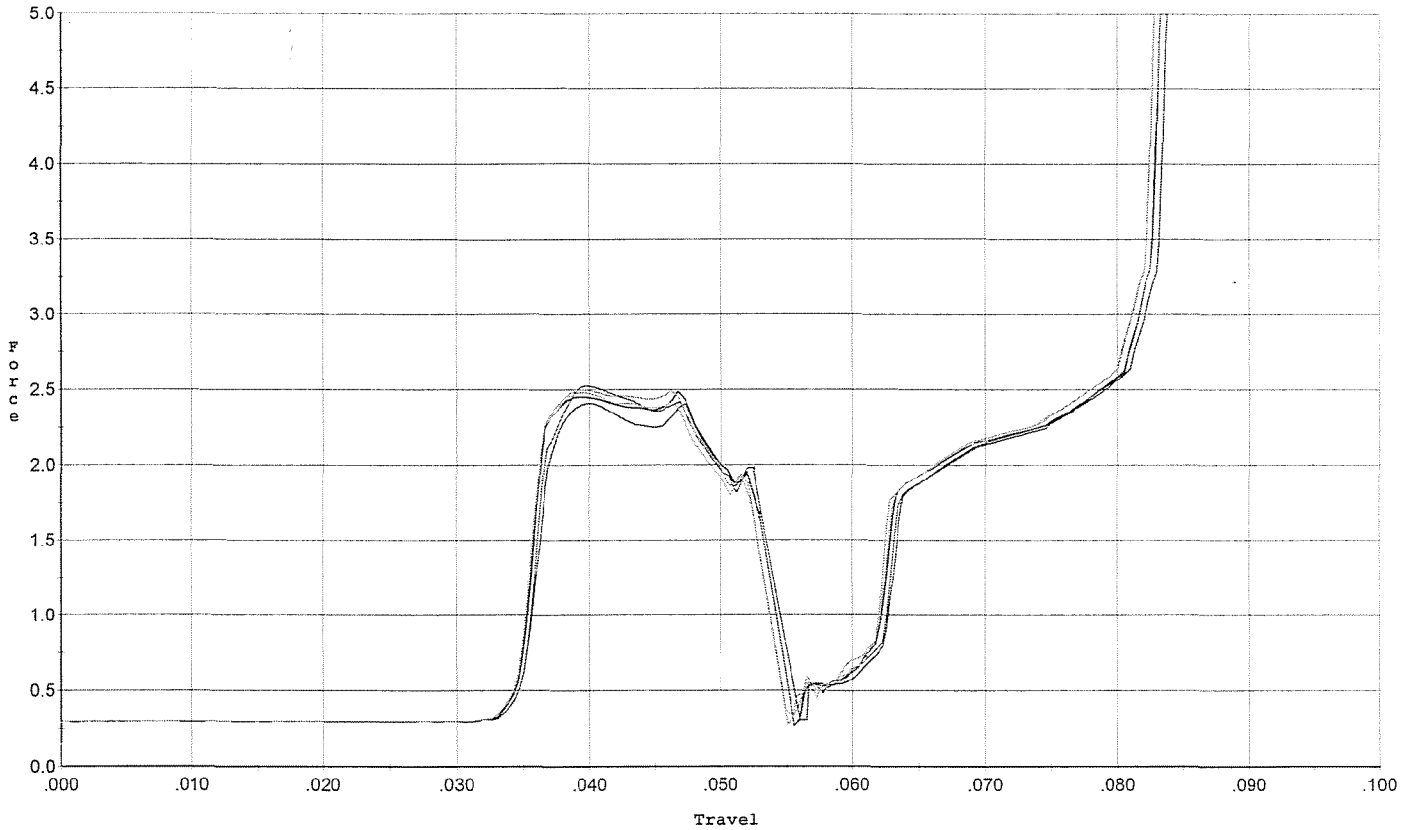
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.936	0.055	0.033	0.033	0.085		Set Trigger
2	3.984	0.054	0.033	0.034	0.082		Set Trigger
3	3.953	0.054	0.033	0.034	0.082		Set Trigger
4	3.928	0.054	0.033	0.033	0.083		Set Trigger
5	3.918	0.054	0.033	0.033	0.084		Set Trigger

Avg 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



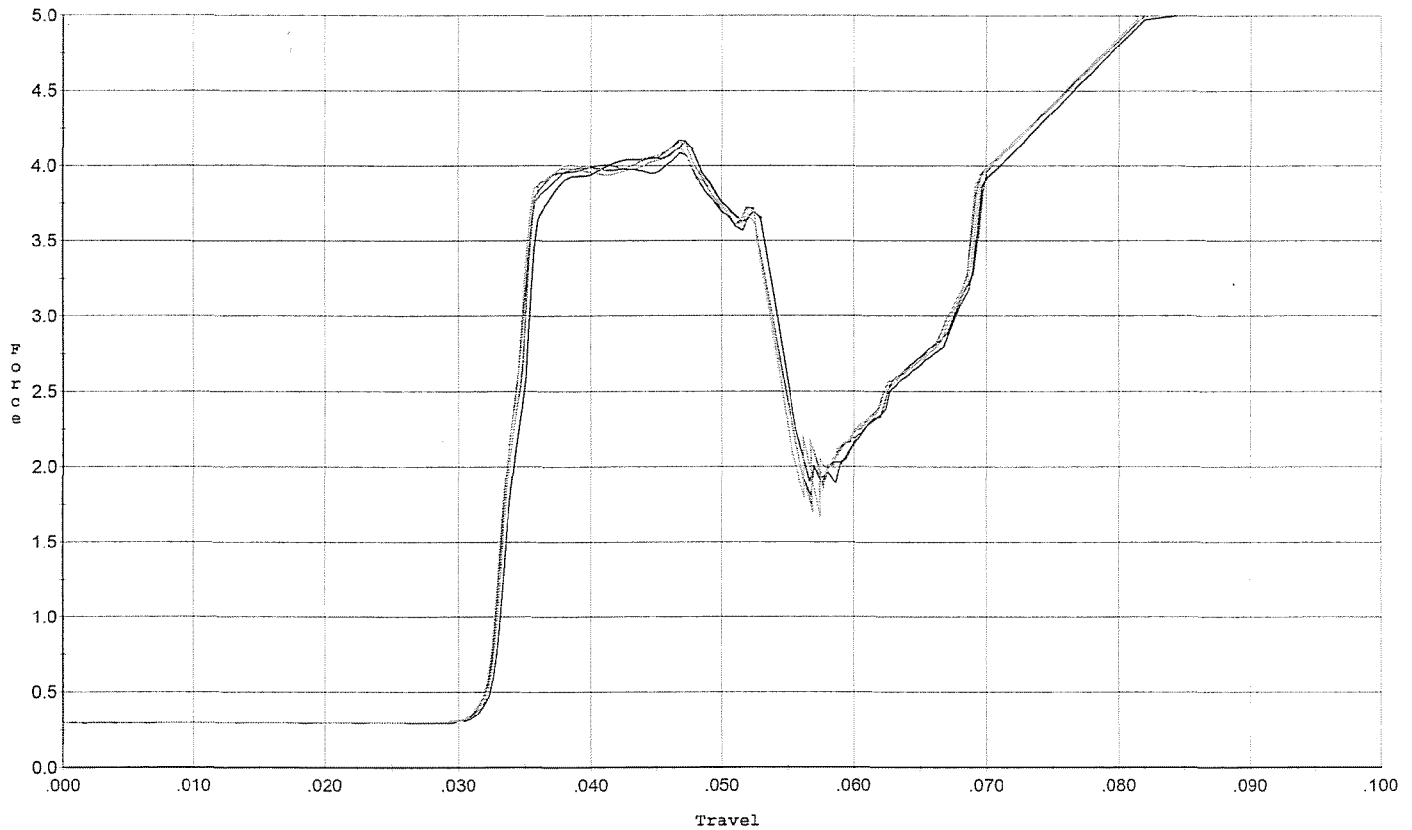
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.052	0.035	0.036	0.048		Set Trigger
2	2.488	0.053	0.034	0.036	0.050		Set Trigger
3	2.525	0.053	0.035	0.036	0.050		Set Trigger
4	2.478	0.052	0.034	0.035	0.049		Set Trigger
5	2.498	0.052	0.035	0.036	0.050		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.052	0.032	0.033	0.085		Set Trigger
2	4.172	0.053	0.032	0.033	0.085		Set Trigger
3	4.170	0.052	0.032	0.033	0.085		Set Trigger
4	4.159	0.052	0.032	0.033	0.085		Set Trigger
5	4.127	0.053	0.032	0.033	0.085		Set Trigger

Avg 4.14