

G6784666

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

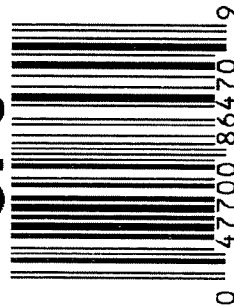
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784666

UPC



GUN SERIAL #

G 678 4666

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 27 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	8-28-08	B.H.
490	MAGNAFLUX BOLT		8/29/08	MR
500	ROLLMARK CALIBER		8/29/08	RT
520	GOFF BLAST BBL / REC		8/30/08	DB
542	APPLY COATINGS (BARREL ACTION)		8-30	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

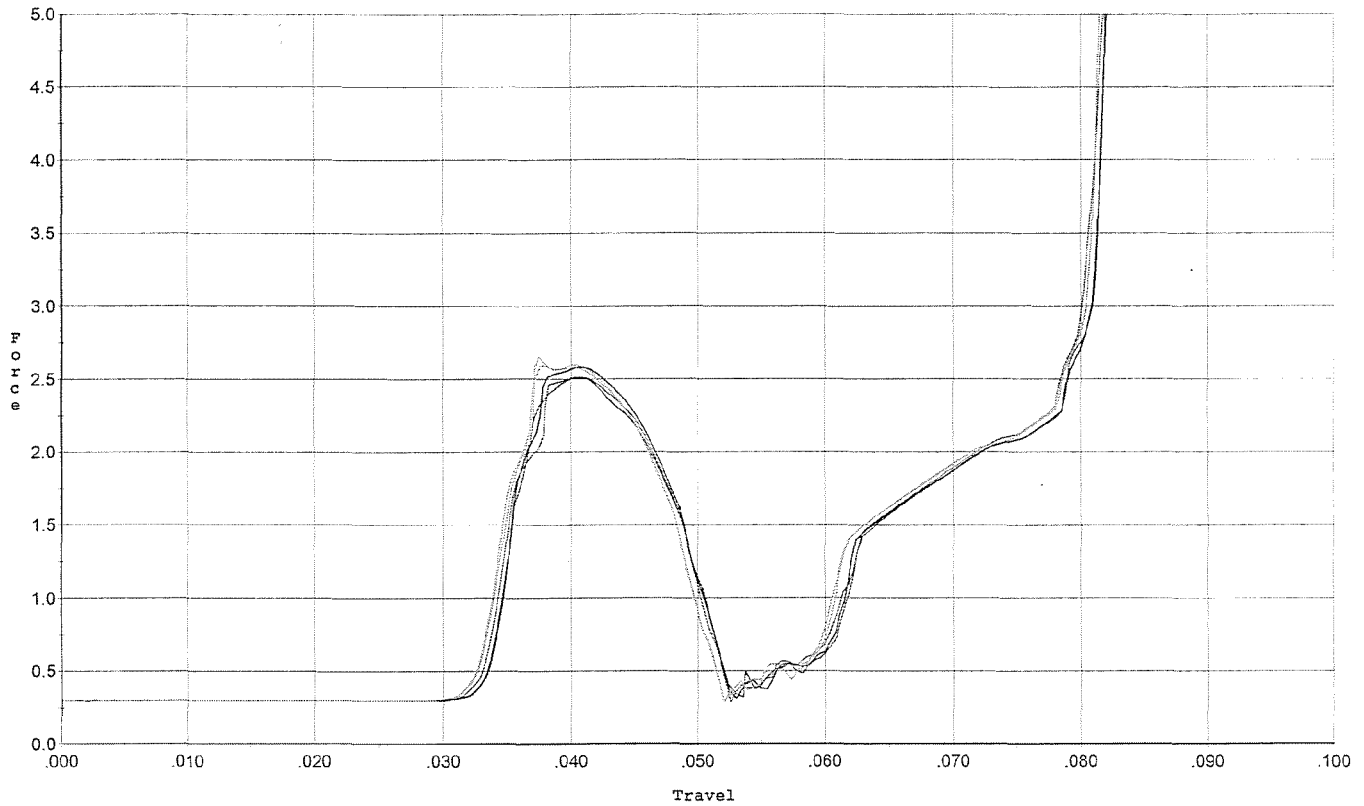
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-16-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4</u> <u>4</u>	9-16-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-16-08	TC
	J) ASSEMBLE STOCK		9-13-08	DP
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.36</u> <u>2.14</u> <u>2.59</u> <u>2.18</u>	9-16-08	TRL
	C) FUNCTION		9-16-08	TC
690	PACK		12-9-08	BN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



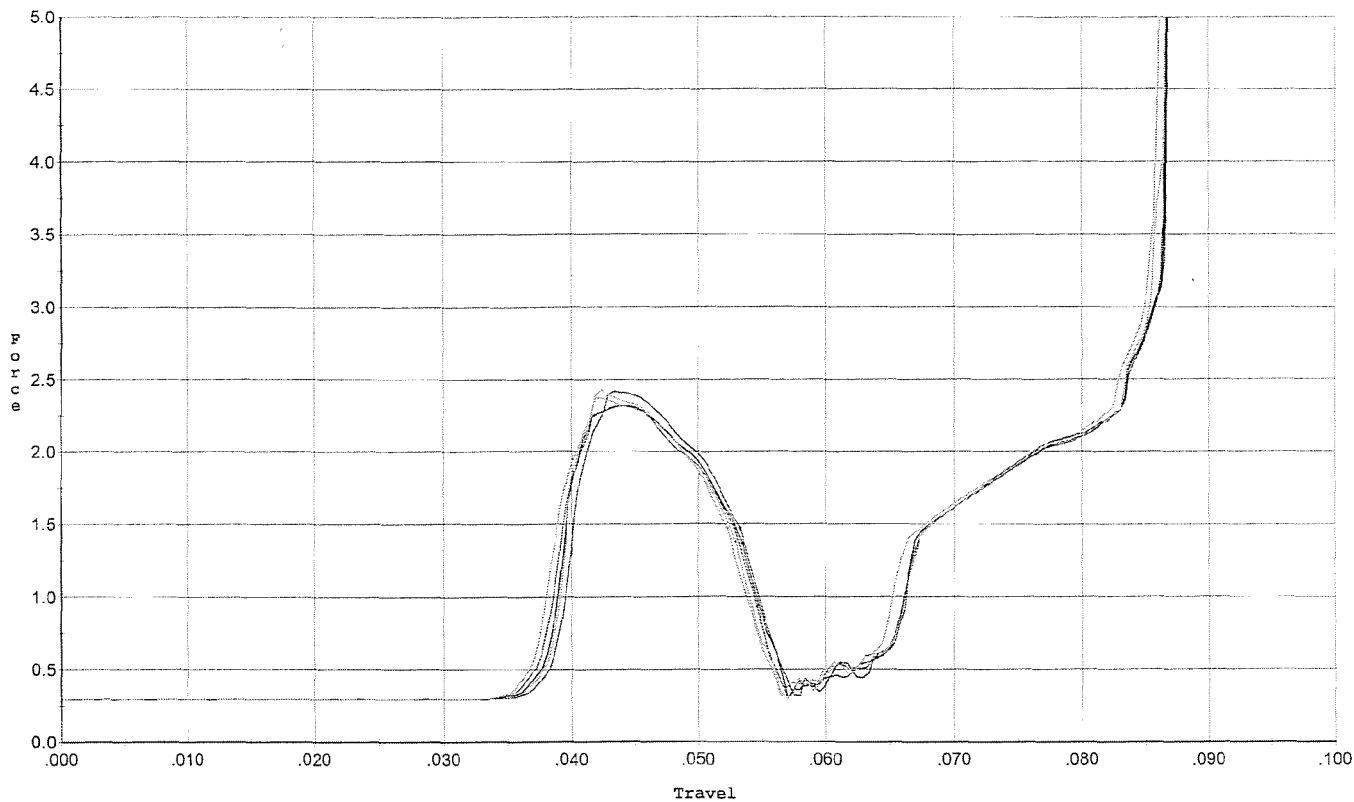
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.050	0.034	0.037	0.043		Set Trigger
2	2.582	0.049	0.033	0.037	0.042		Set Trigger
3	2.507	0.049	0.033	0.037	0.042		Set Trigger
4	2.653	0.048	0.033	0.037	0.042		Set Trigger
5	2.589	0.049	0.033	0.037	0.043		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



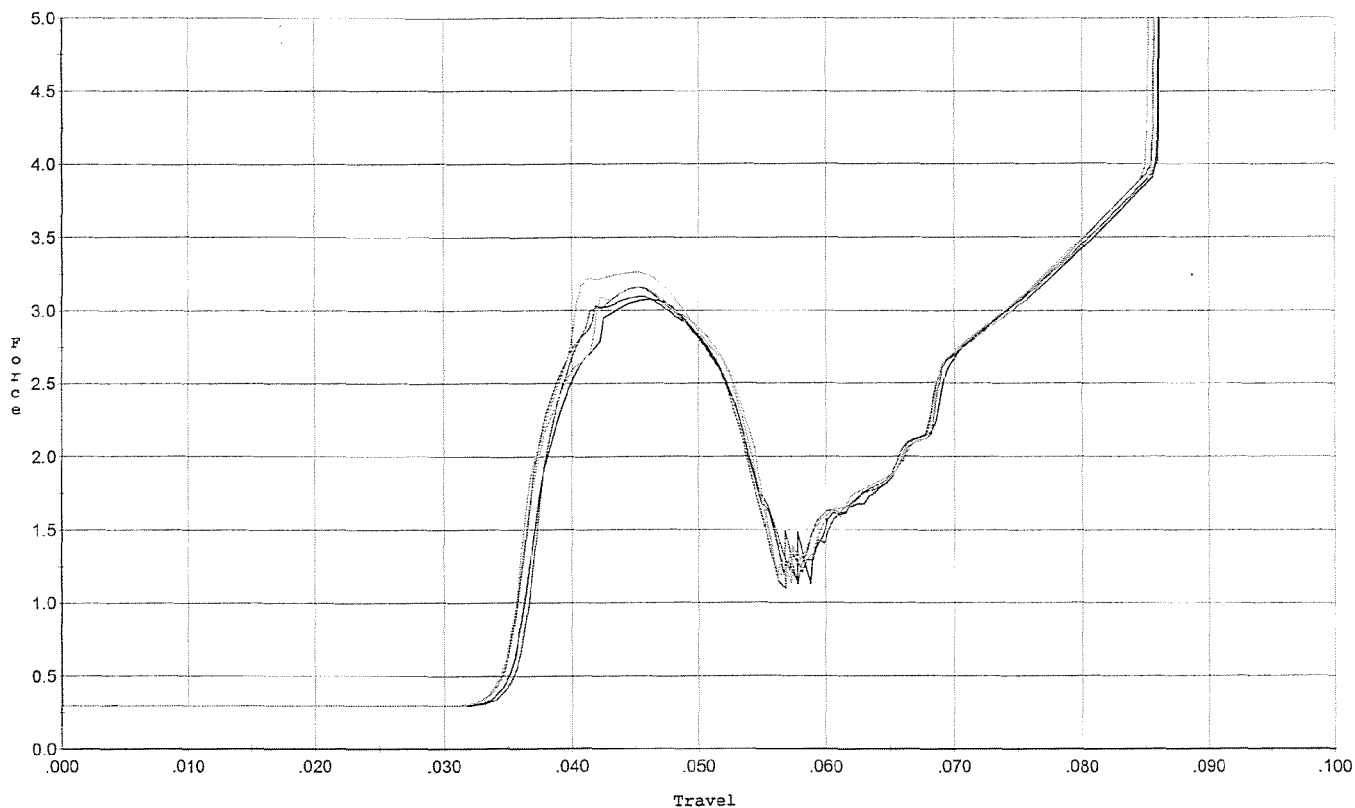
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.053	0.038	0.039	0.041		Set Trigger
2	2.314	0.053	0.038	0.039	0.041		Set Trigger
3	2.315	0.055	0.038	0.038	0.043		Set Trigger
4	2.433	0.053	0.038	0.039	0.041		Set Trigger
5	2.369	0.052	0.037	0.039	0.041		Set Trigger

AVG 2.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



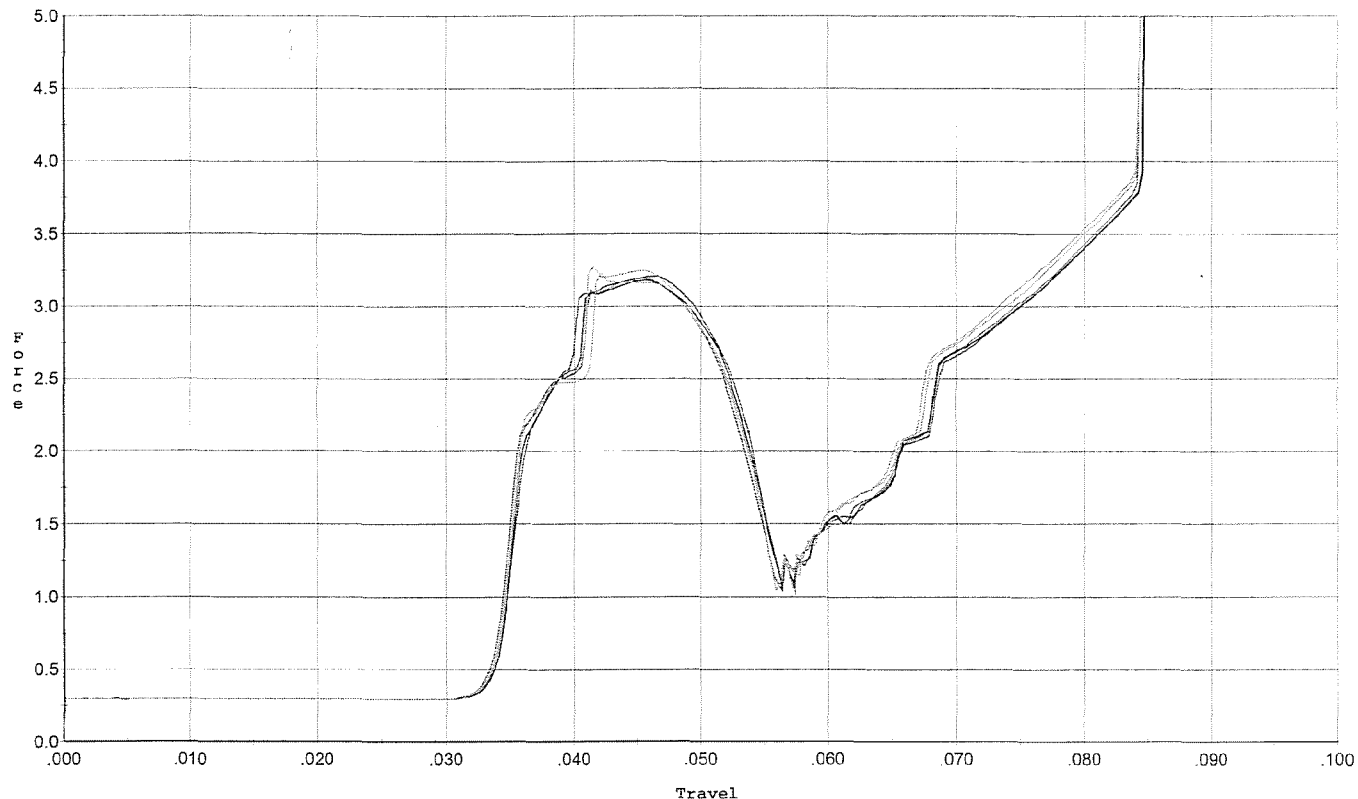
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.053	0.035	0.037	0.057		Set Trigger
2	3.073	0.056	0.035	0.036	0.060		Set Trigger
3	3.158	0.055	0.034	0.036	0.062		Set Trigger
4	3.161	0.054	0.034	0.036	0.061		Set Trigger
5	3.264	0.055	0.034	0.036	0.064		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



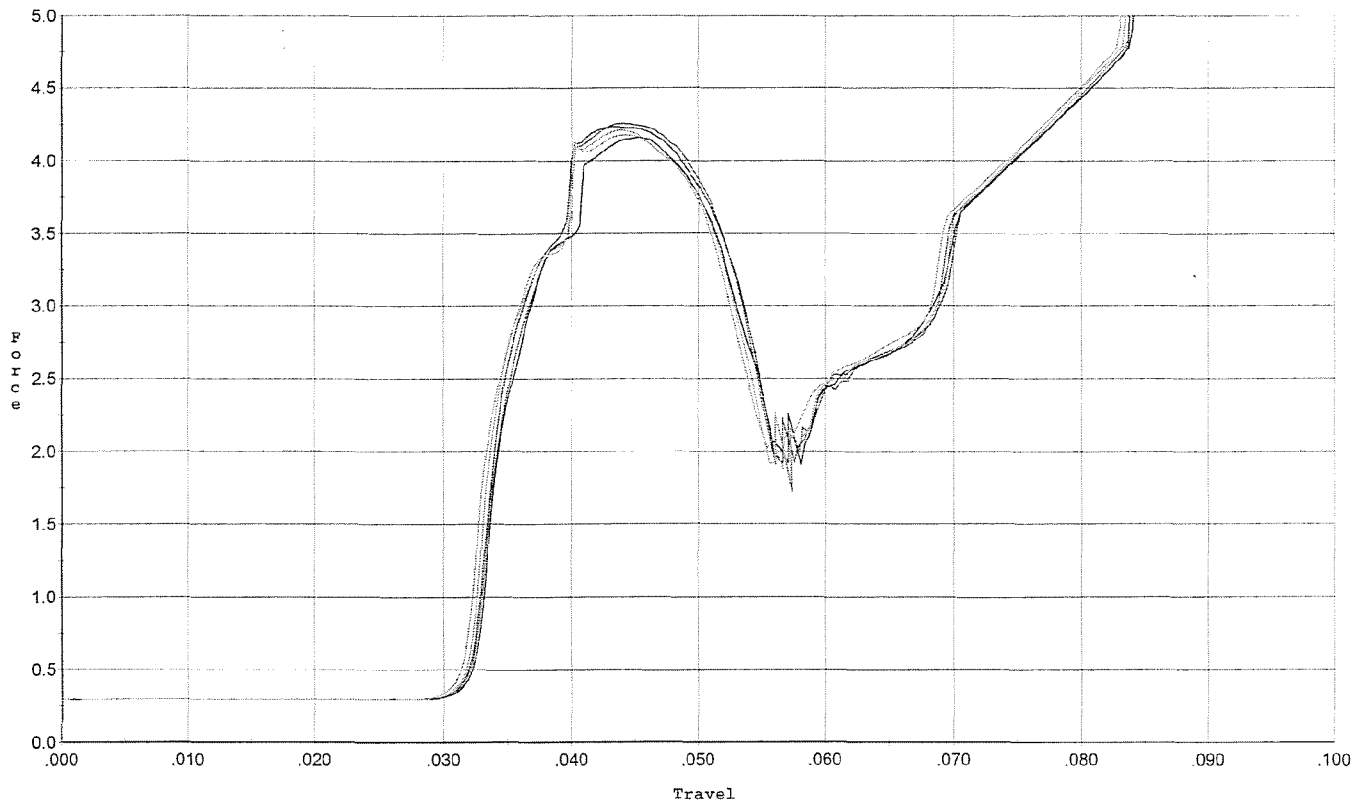
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.054	0.033	0.035	0.063		Set Trigger
2	3.181	0.054	0.033	0.035	0.063		Set Trigger
3	3.193	0.055	0.033	0.035	0.064		Set Trigger
4	3.279	0.055	0.033	0.035	0.065		Set Trigger
5	3.234	0.054	0.033	0.035	0.063		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



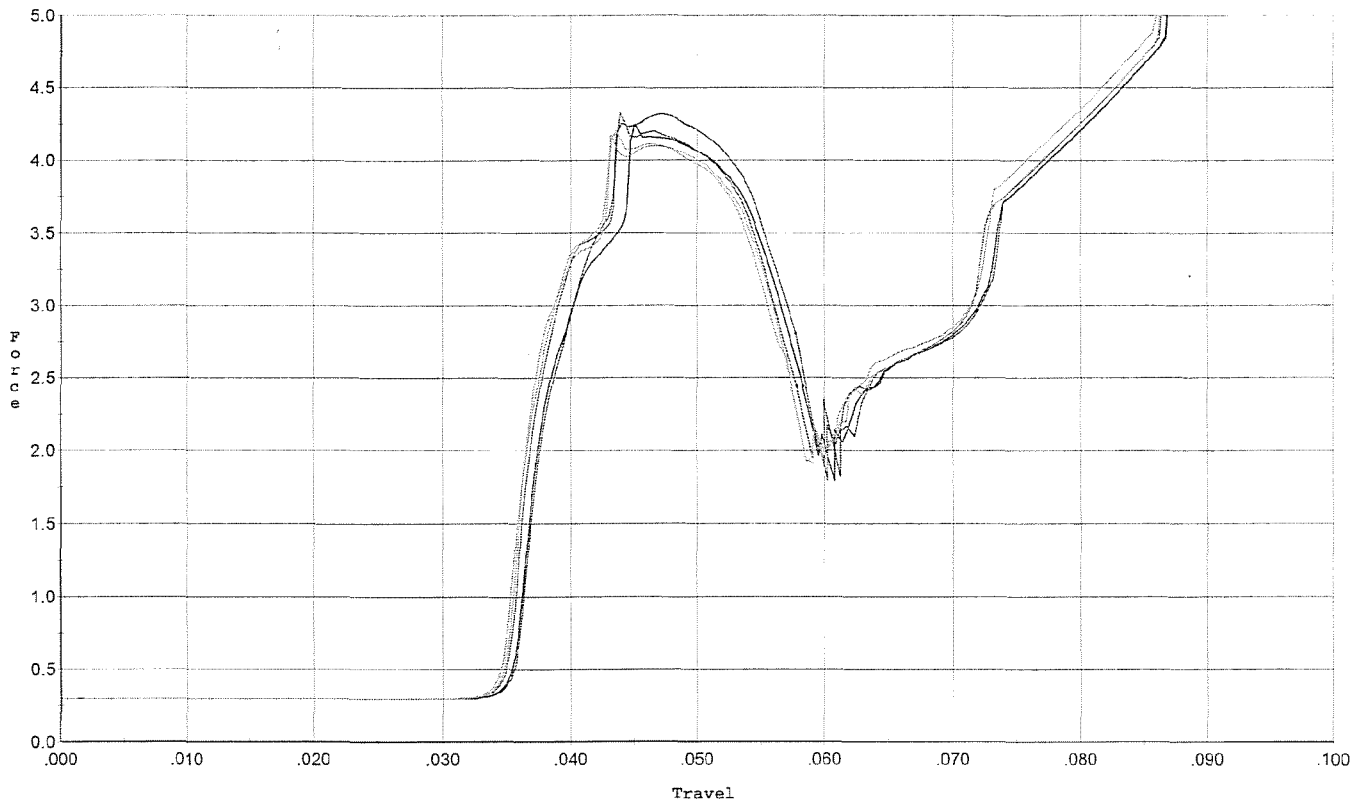
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.054	0.032	0.033	0.087		Set Trigger
2	4.158	0.055	0.032	0.033	0.084		Set Trigger
3	4.257	0.053	0.032	0.033	0.084		Set Trigger
4	4.176	0.054	0.032	0.033	0.085		Set Trigger
5	4.208	0.052	0.031	0.033	0.082		Set Trigger

AVG 4.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



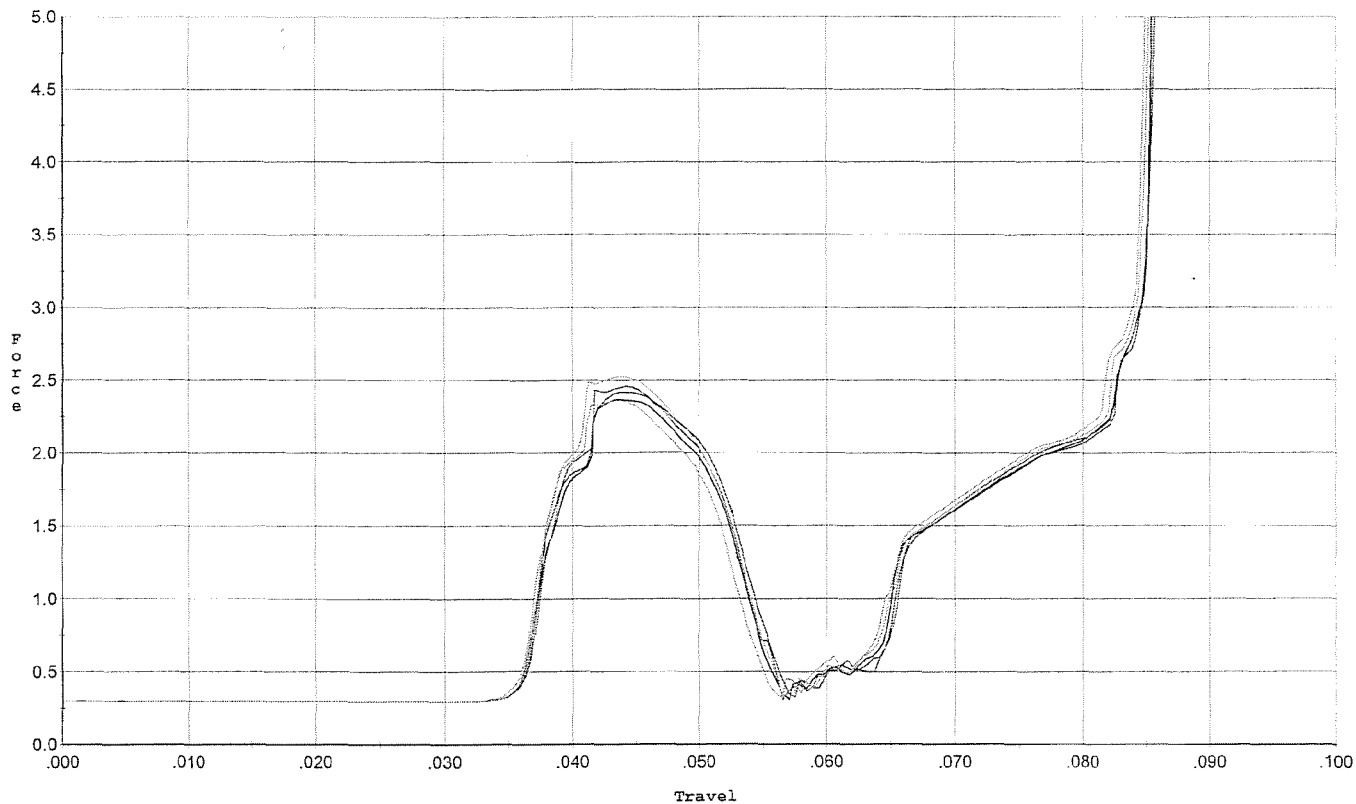
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.058	0.035	0.034	0.088		Set Trigger
2	4.246	0.058	0.035	0.034	0.086		Set Trigger
3	4.329	0.058	0.035	0.034	0.087		Set Trigger
4	4.204	0.057	0.035	0.034	0.086		Set Trigger
5	4.174	0.057	0.034	0.034	0.086		Set Trigger

AVG 4.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



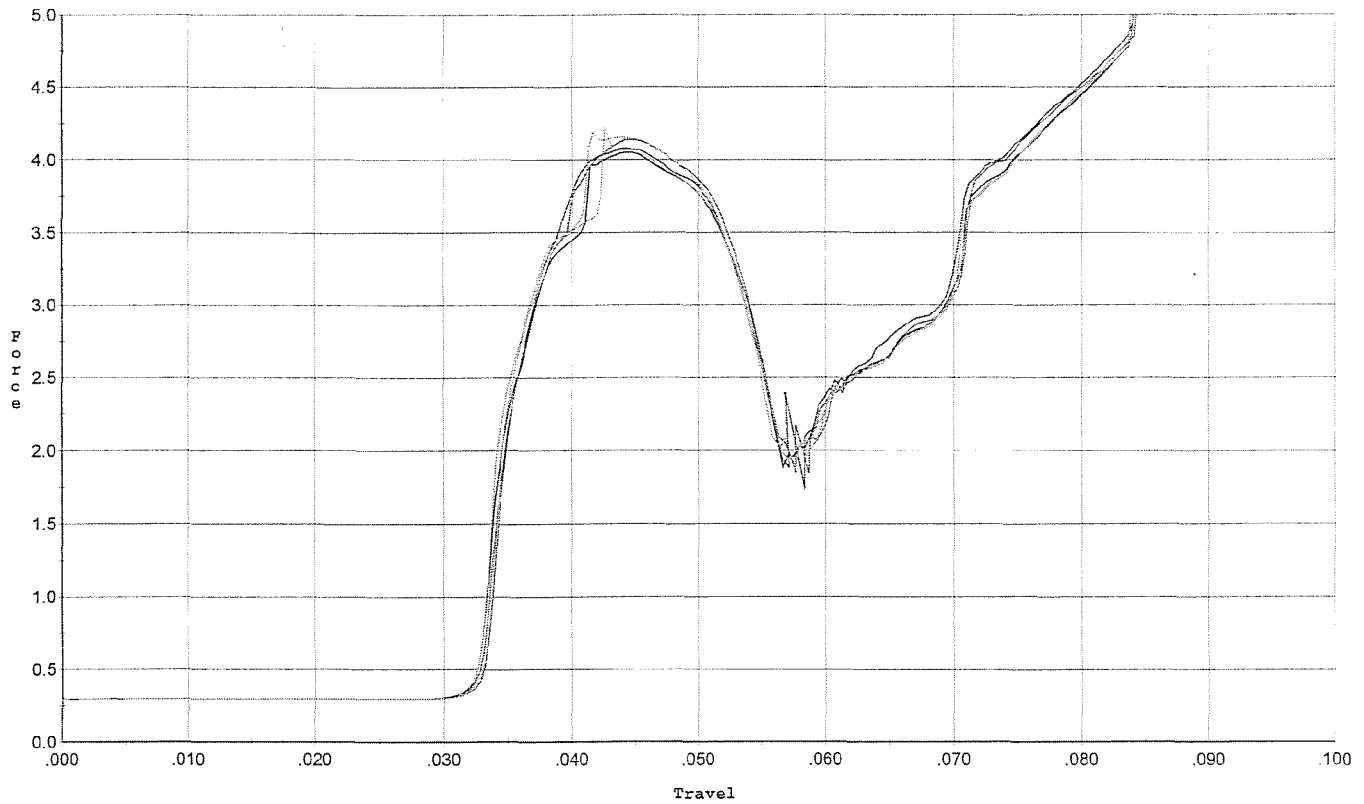
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.053	0.036	0.038	0.044		Set Trigger
2	2.365	0.053	0.036	0.038	0.043		Set Trigger
3	2.458	0.055	0.036	0.037	0.046		Set Trigger
4	2.524	0.052	0.036	0.038	0.044		Set Trigger
5	2.360	0.052	0.036	0.038	0.042		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.057	0.033	0.032	0.088		Set Trigger
2	4.050	0.055	0.032	0.033	0.084		Set Trigger
3	4.137	0.055	0.033	0.034	0.084		Set Trigger
4	4.218	0.055	0.033	0.033	0.084		Set Trigger
5	4.187	0.054	0.033	0.033	0.084		Set Trigger

Avg 4.13