

66784667

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

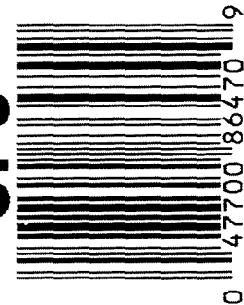
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784667

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 678 4667

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD
460	CHECK HEADSPACE		9-22-08	SPD
470	DIS-ASSEMBLE ACTION		9-22-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-23-08	Ben
475	DRILL AND TAP SIGHT HOLES	DEF 2000	9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (AS)	9/30/08	(AR)
490	MAGNAFLUX BOLT		9/22/08	MRZ
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		10/1/08	SP
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	Ben
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

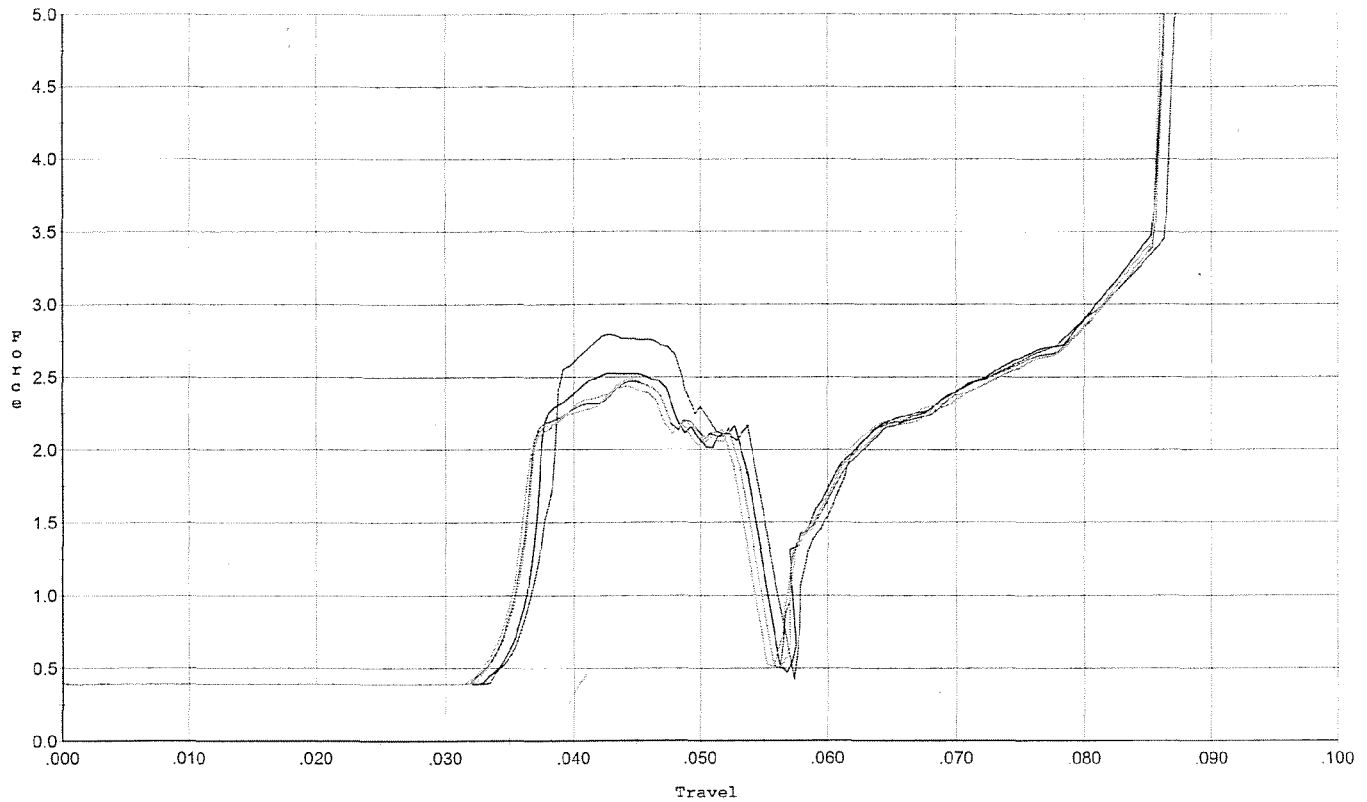
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-8-08	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-8-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-8-08	R.N.
	J) ASSEMBLE STOCK		10-20-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-8-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
			11-29-08	R.N.
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		12-8-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.60</u> <u>2.61</u> <u>2.53</u> <u>2.65</u>	12-8-08	R.N.
	C) FUNCTION		12-8-08	R.N.
690	PACK		12-18-08	R.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs.



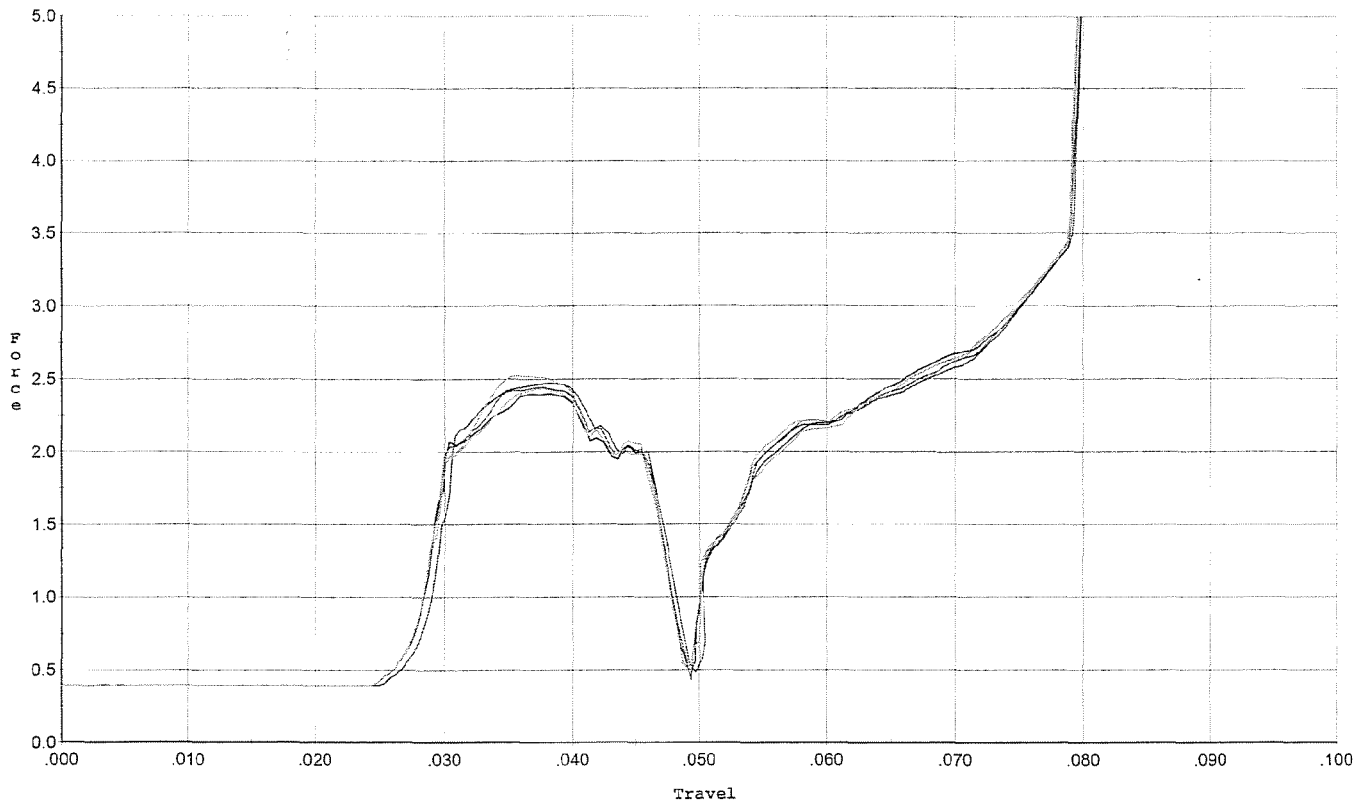
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.793	0.054	0.034	0.038	0.057		Set Trigger
2	2.525	0.054	0.035	0.037	0.054		Set Trigger
3	2.470	0.053	0.034	0.037	0.054		Set Trigger
4	2.486	0.053	0.034	0.037	0.054		Set Trigger
5	2.437	0.053	0.034	0.037	0.053		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs.



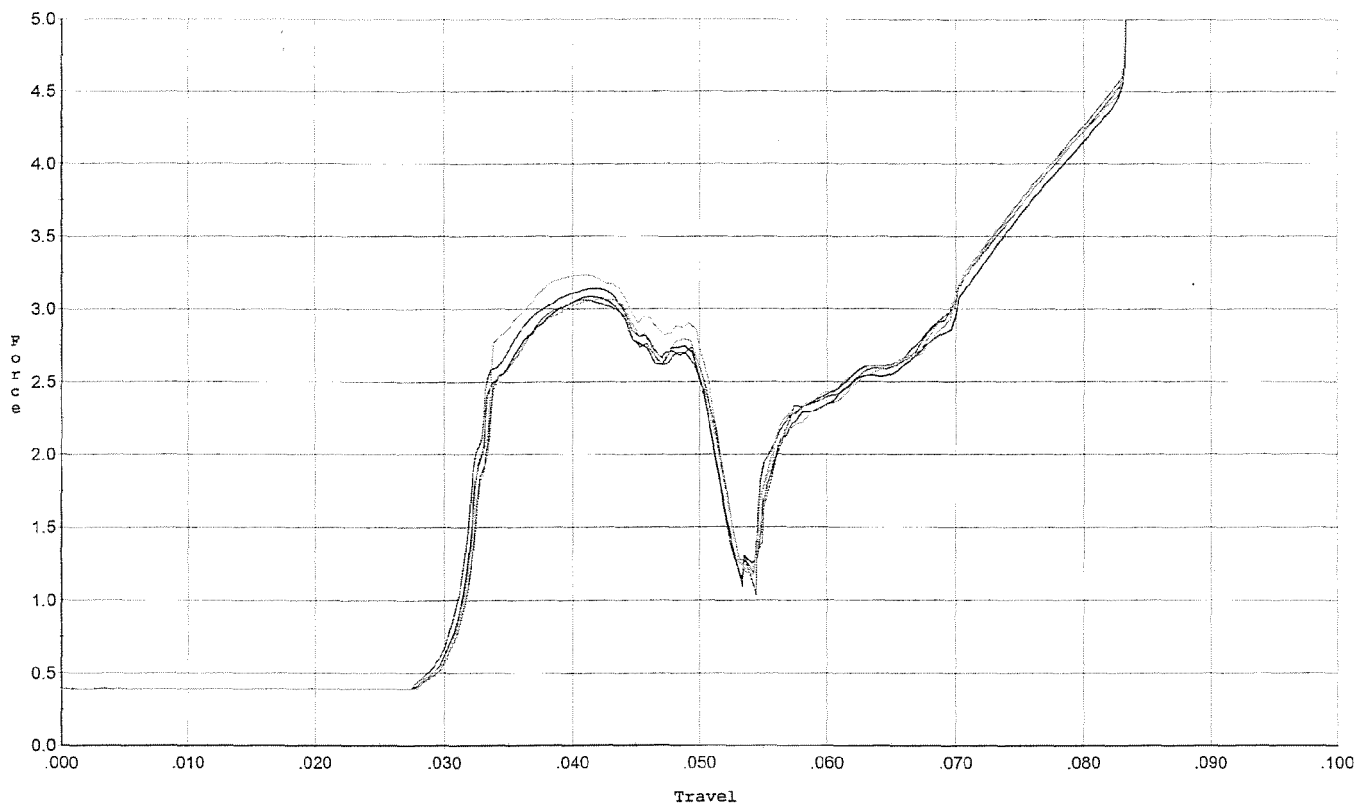
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.047	0.027	0.036	0.051		Set Trigger
2	2.399	0.046	0.027	0.037	0.050		Set Trigger
3	2.445	0.046	0.027	0.037	0.050		Set Trigger
4	2.436	0.047	0.027	0.037	0.050		Set Trigger
5	2.526	0.046	0.027	0.036	0.051		Set Trigger

A-2.45-

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



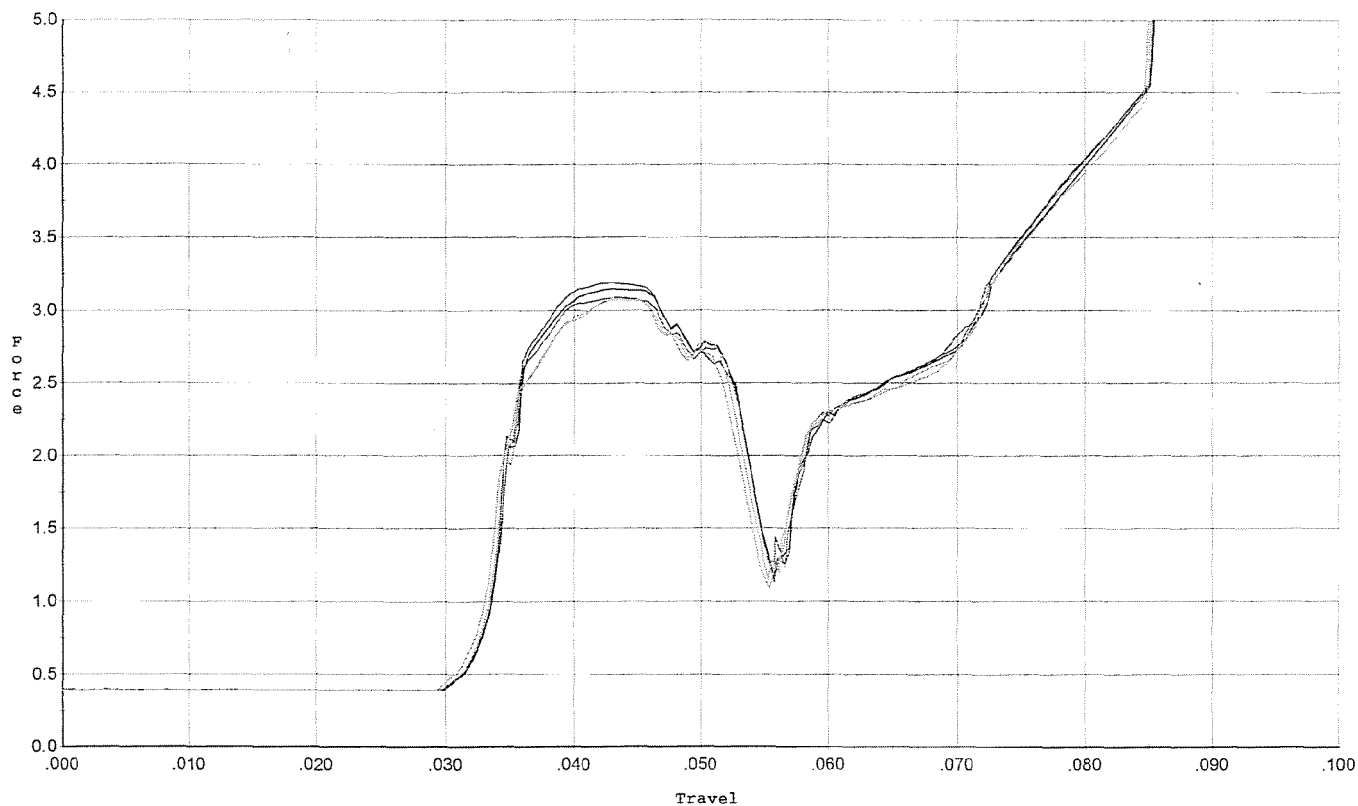
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.050	0.030	0.035	0.066		Set Trigger
2	3.086	0.050	0.030	0.035	0.065		Set Trigger
3	3.065	0.051	0.030	0.035	0.066		Set Trigger
4	3.236	0.051	0.030	0.034	0.069		Set Trigger
5	3.065	0.051	0.030	0.035	0.066		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



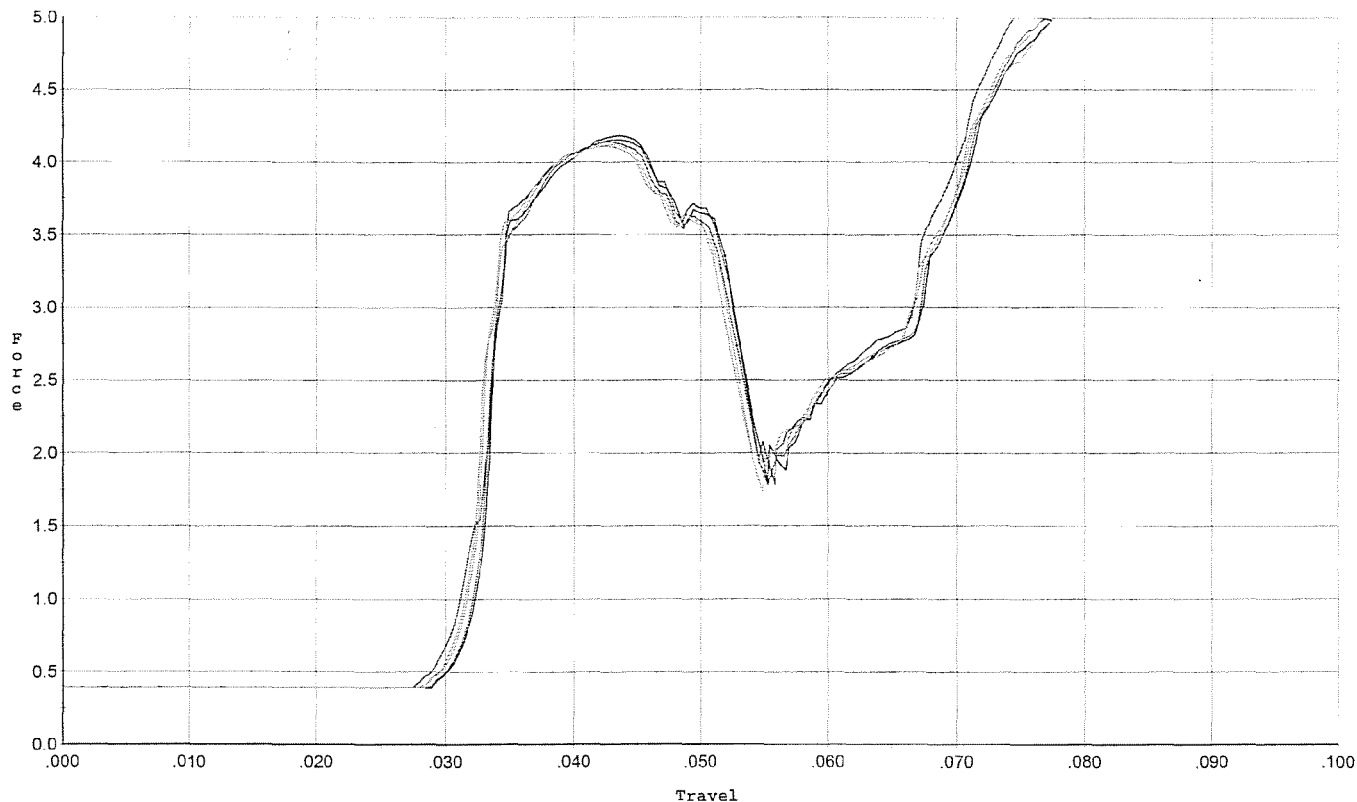
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.053	0.032	0.035	0.068		Set Trigger
2	3.147	0.053	0.032	0.035	0.068		Set Trigger
3	3.087	0.053	0.032	0.035	0.068		Set Trigger
4	3.076	0.052	0.032	0.035	0.066		Set Trigger
5	3.092	0.053	0.032	0.035	0.067		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



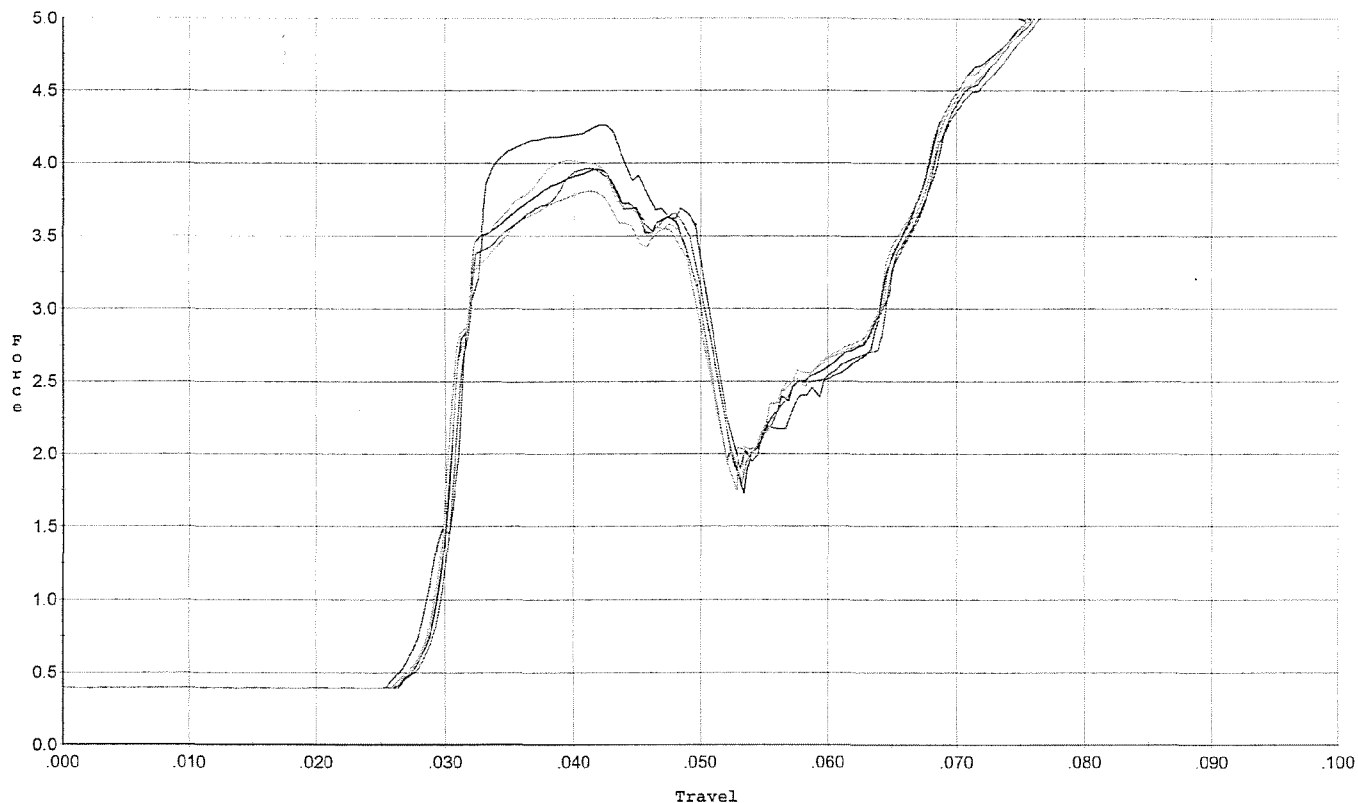
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.052	0.030	0.033	0.088		Set Trigger
2	4.181	0.052	0.031	0.034	0.086		Set Trigger
3	4.139	0.053	0.031	0.033	0.087		Set Trigger
4	4.121	0.052	0.031	0.033	0.086		Set Trigger
5	4.110	0.051	0.030	0.033	0.084		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lb.



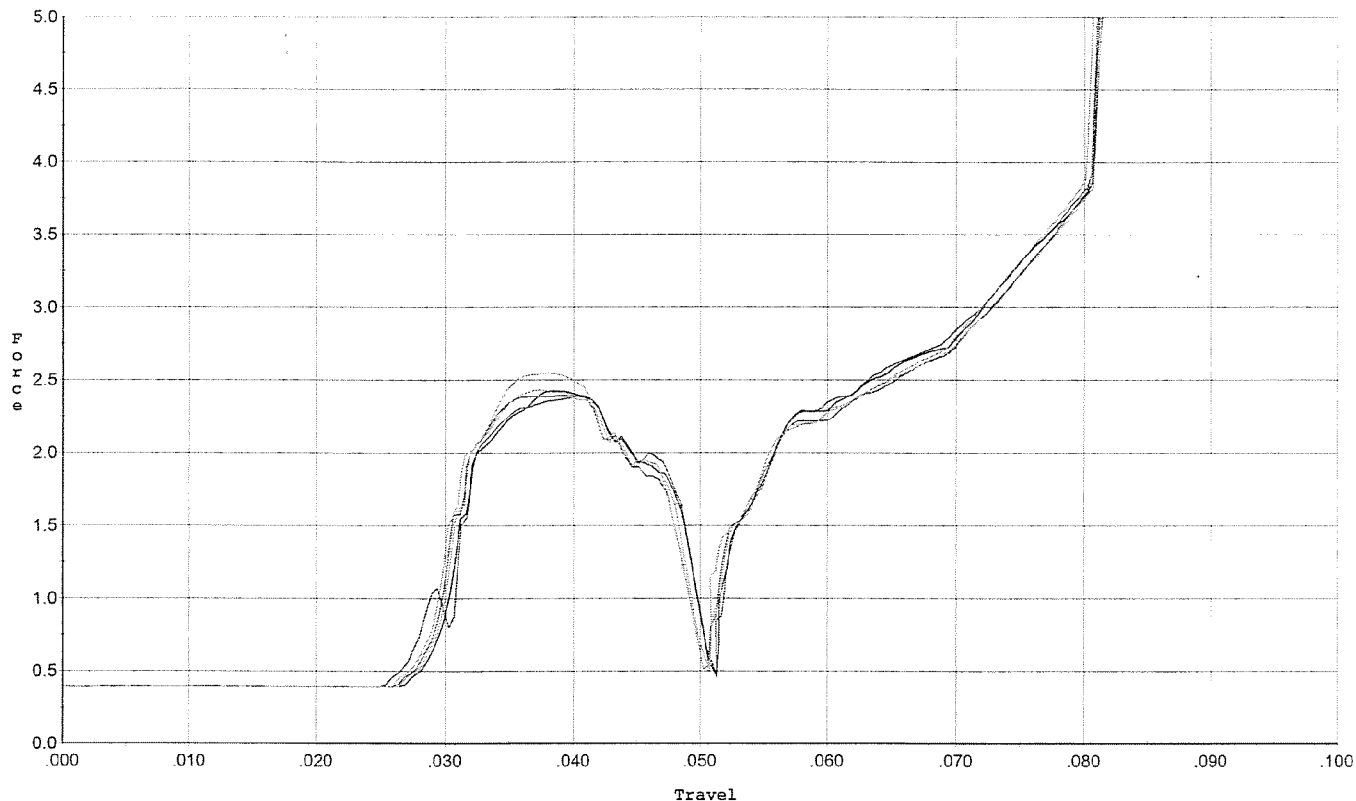
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.263	0.050	0.027	0.032	0.089		Set Trigger
2	3.957	0.050	0.028	0.032	0.084		Set Trigger
3	3.961	0.051	0.028	0.032	0.085		Set Trigger
4	4.018	0.050	0.028	0.032	0.085		Set Trigger
5	3.807	0.050	0.028	0.032	0.083		Set Trigger

A-4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. ini. +/- .50 lbs.



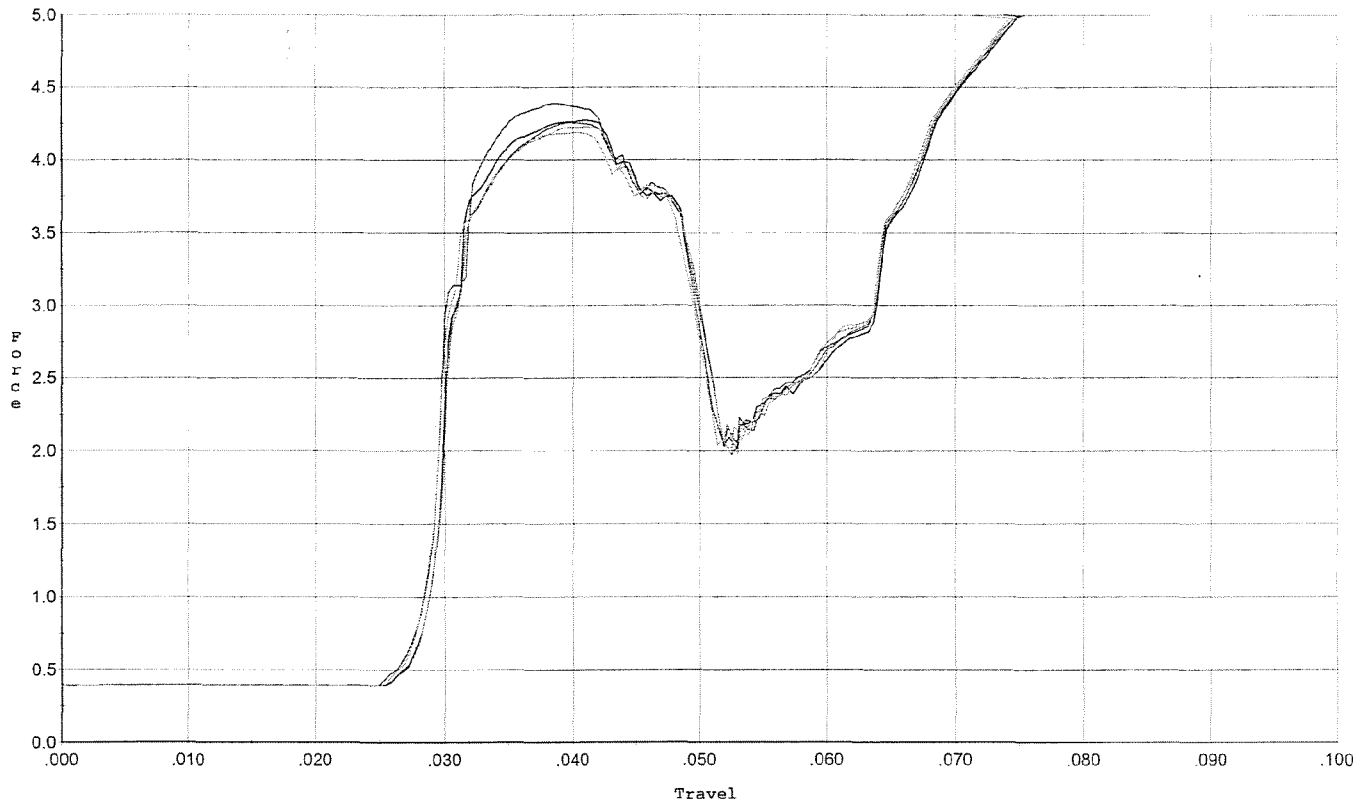
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.392	0.049	0.028	0.036	0.051		Set Trigger
2	2.426	0.049	0.029	0.036	0.051		Set Trigger
3	2.393	0.049	0.028	0.037	0.051		Set Trigger
4	2.435	0.048	0.029	0.037	0.051		Set Trigger
5	2.548	0.049	0.028	0.036	0.052		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.389	0.049	0.027	0.032	0.090		Set Trigger
2	4.272	0.050	0.028	0.031	0.090		Set Trigger
3	4.255	0.050	0.028	0.031	0.090		Set Trigger
4	4.187	0.049	0.027	0.031	0.088		Set Trigger
5	4.228	0.050	0.028	0.031	0.089		Set Trigger

A 4.26