

G6784669

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

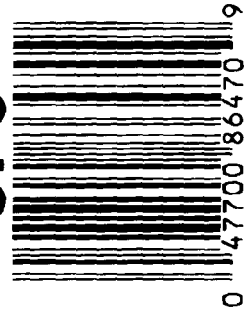
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784669

UPC



GUN SERIAL # G 6784669

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	BSN
475	DRILL AND TAP SIGHT HOLES	2006	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.M.	9-22-08	B.M.
490	MAGNAFLUX BOLT		9/22/08	RT
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

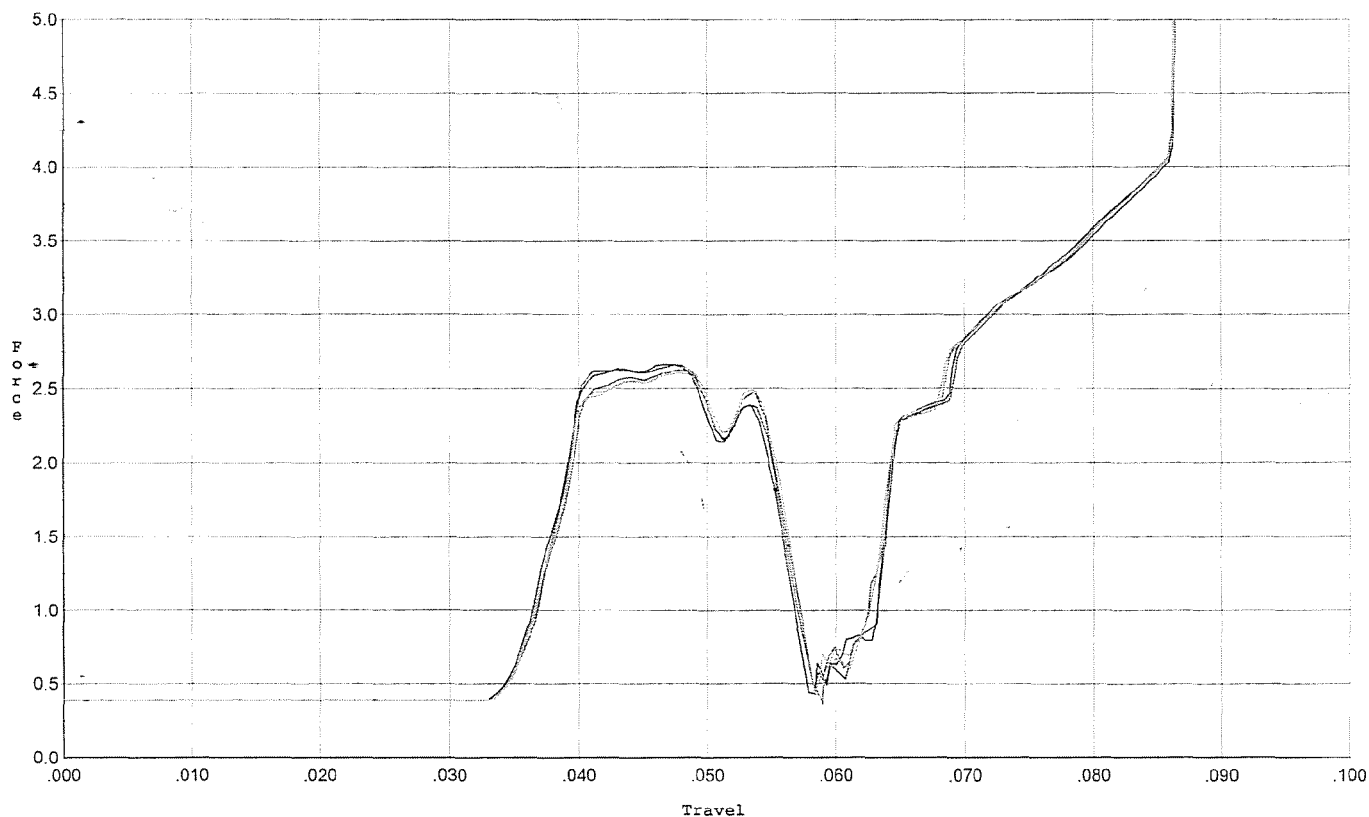
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.5</u>	12-3-08	L. D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-3-08	L. D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	L. D.
	J) ASSEMBLE STOCK		10-10-08	BSN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L. D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	L. D.
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L. D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.61</u> <u>2.61</u> <u>2.57</u> <u>2.62</u>	10-28-08	TC
	C) FUNCTION		12-3-08	L. D.
690	PACK		12-5-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



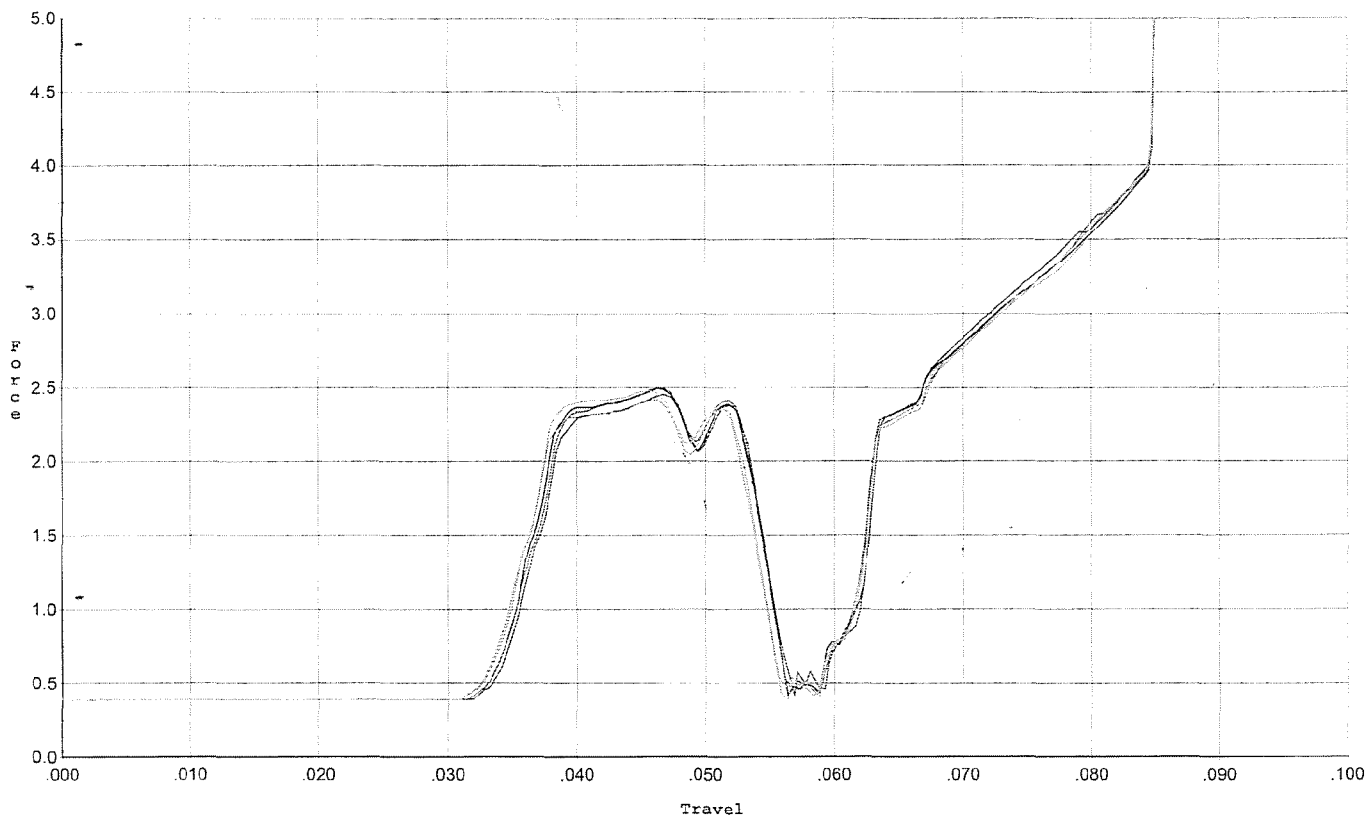
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.055	0.035	0.037	0.058		Set Trigger
2	2.664	0.055	0.035	0.036	0.059		Set Trigger
3	2.625	0.056	0.035	0.036	0.059		Set Trigger
4	2.603	0.056	0.035	0.036	0.059		Set Trigger
5	2.642	0.056	0.035	0.036	0.059		Set Trigger

Aug 2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



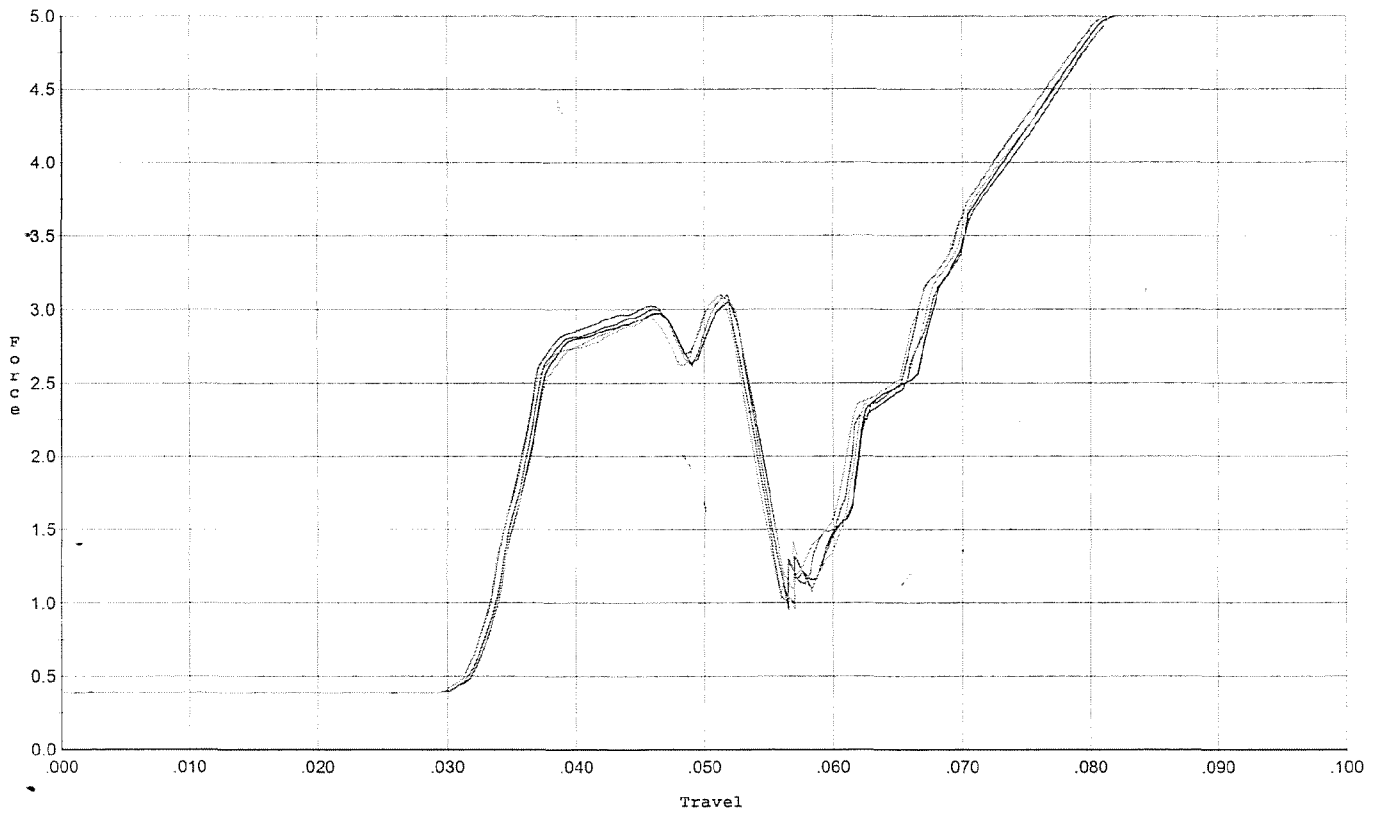
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.053	0.034	0.036	0.054		Set Trigger
2	2.493	0.054	0.034	0.036	0.055		Set Trigger
3	2.498	0.054	0.034	0.036	0.055		Set Trigger
4	2.475	0.053	0.033	0.036	0.055		Set Trigger
5	2.413	0.053	0.033	0.036	0.054		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



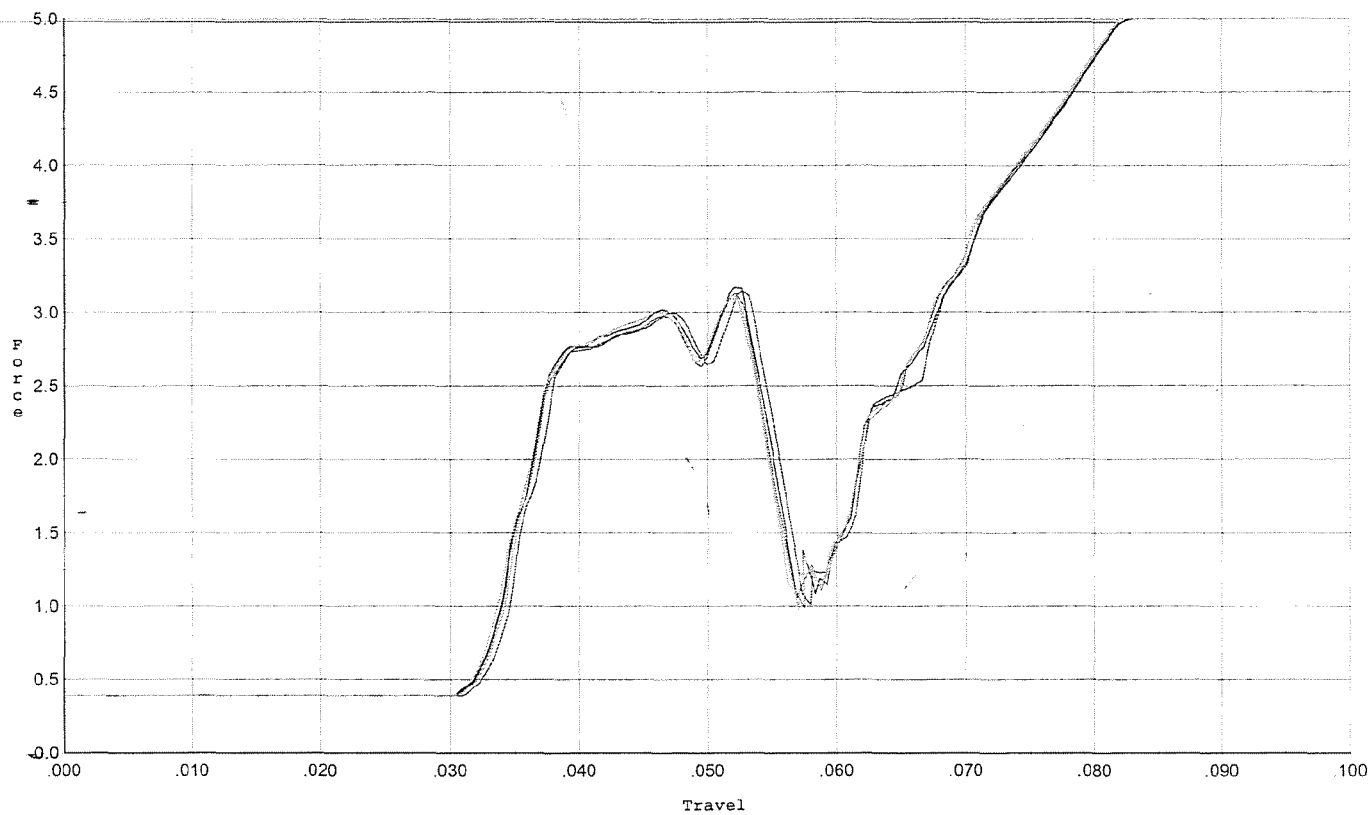
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.053	0.032	0.035	0.066		Set Trigger
2	3.056	0.054	0.032	0.035	0.067		Set Trigger
3	3.102	0.053	0.032	0.034	0.068		Set Trigger
4	3.109	0.052	0.032	0.035	0.064		Set Trigger
5	3.096	0.052	0.032	0.035	0.065		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



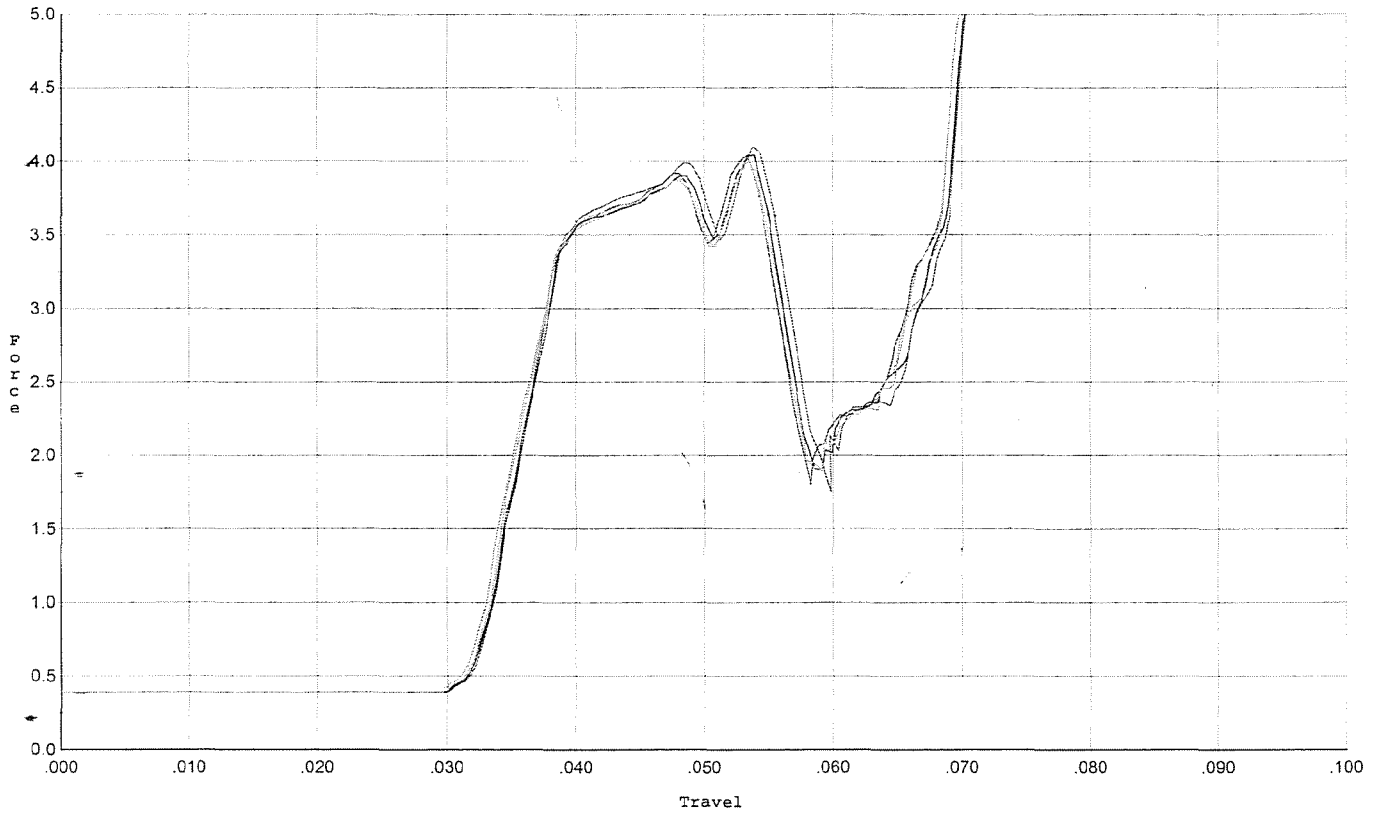
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.055	0.033	0.035	0.069		Set Trigger
2	3.172	0.055	0.032	0.034	0.069		Set Trigger
3	3.128	0.053	0.032	0.035	0.066		Set Trigger
4	3.091	0.053	0.032	0.034	0.067		Set Trigger
5	3.117	0.053	0.033	0.035	0.066		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



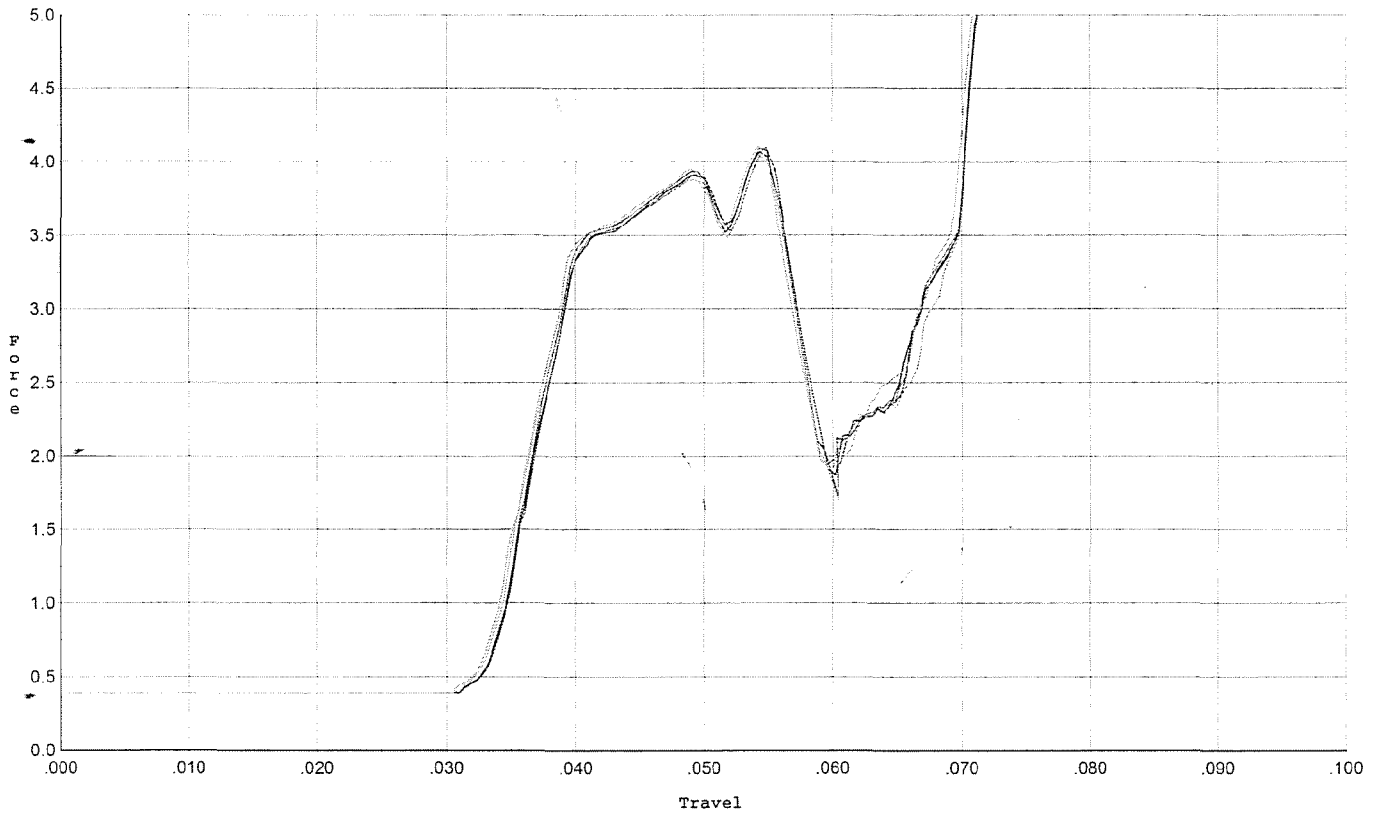
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.054	0.032	0.020	0.086		Set Trigger
2	4.042	0.055	0.032	0.020	0.088		Set Trigger
3	4.096	0.055	0.032	0.020	0.090		Set Trigger
4	4.003	0.055	0.032	0.020	0.089		Set Trigger
5	4.012	0.054	0.032	0.021	0.087		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



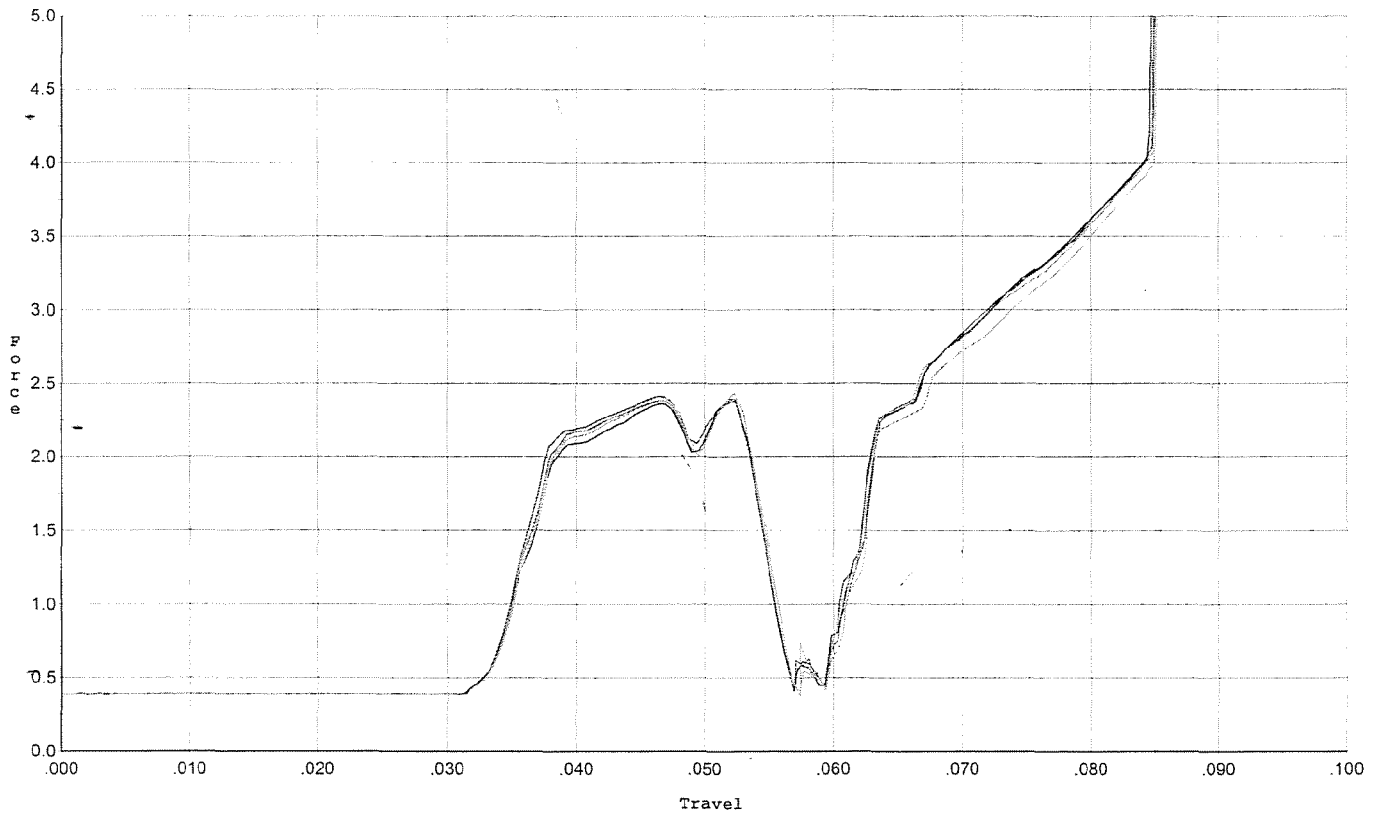
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.056	0.033	0.022	0.089		Set Trigger
2	4.066	0.056	0.033	0.022	0.088		Set Trigger
3	4.099	0.056	0.033	0.022	0.087		Set Trigger
4	4.107	0.055	0.033	0.022	0.087		Set Trigger
5	4.031	0.056	0.033	0.022	0.089		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



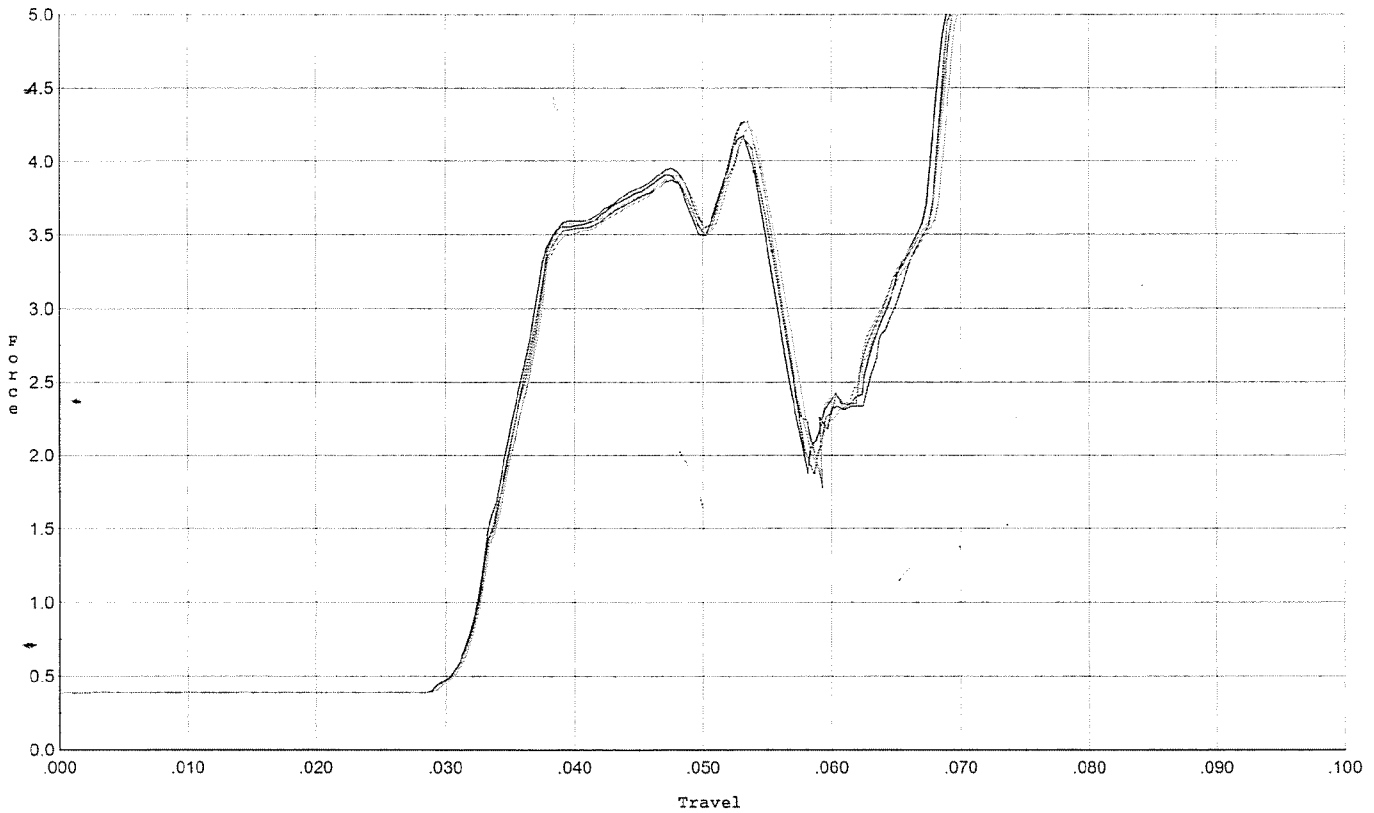
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.053	0.034	0.036	0.055		Set Trigger
2	2.382	0.053	0.034	0.036	0.053		Set Trigger
3	2.381	0.053	0.034	0.036	0.054		Set Trigger
4	2.401	0.055	0.034	0.036	0.055		Set Trigger
5	2.434	0.053	0.034	0.036	0.054		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.267	0.054	0.031	0.022	0.091		Set Trigger
2	4.171	0.054	0.031	0.023	0.089		Set Trigger
3	4.162	0.055	0.031	0.026	0.091		Set Trigger
4	4.241	0.056	0.031	0.026	0.093		Set Trigger
5	4.273	0.054	0.032	0.026	0.089		Set Trigger

Aug 4.27