

66784670

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784670

UPC



GUN SERIAL #

G 678 4670

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	Rsn
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BT
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

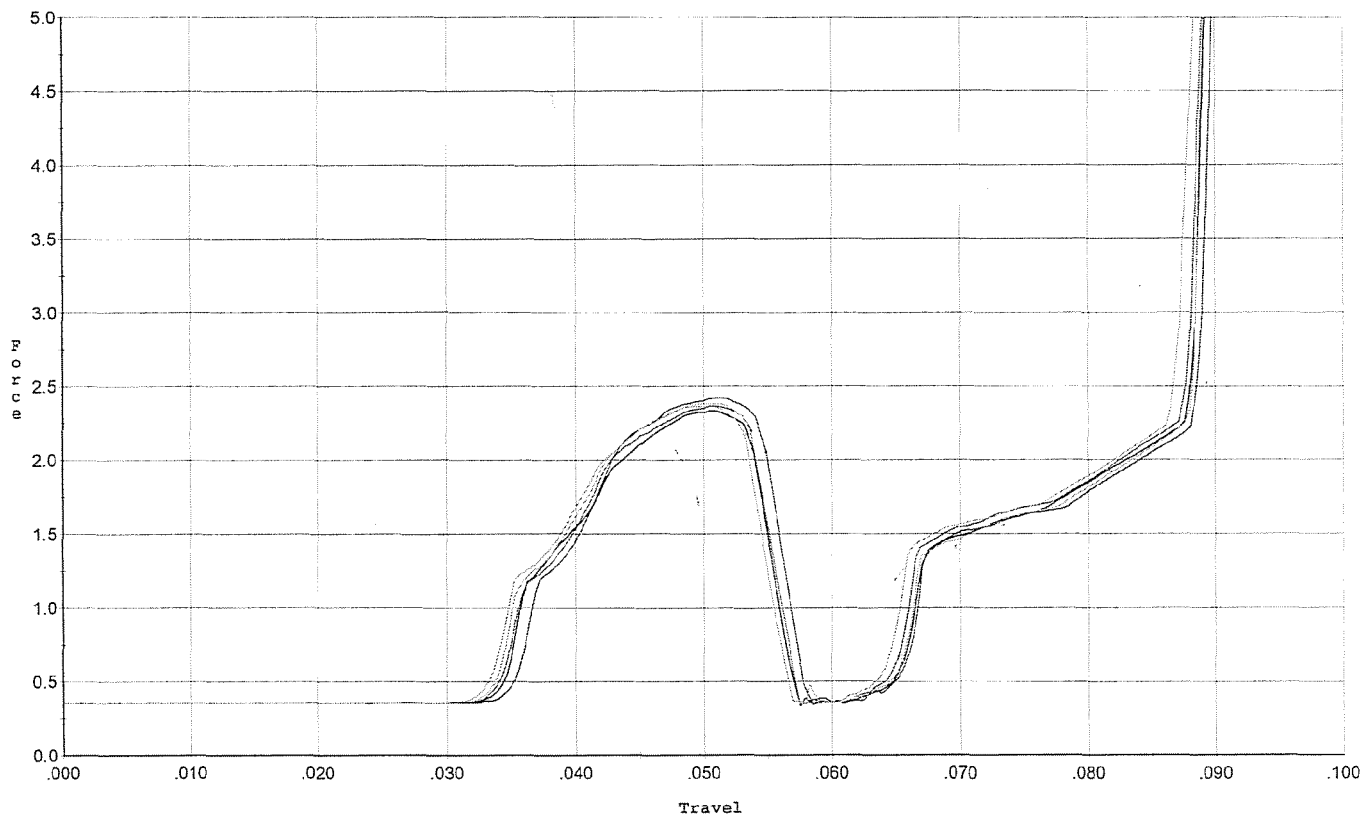
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-25-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4.5</u>	9-25-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-25-08	TL
	J) ASSEMBLE STOCK		9-22-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-23-08	L.J.
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.28</u> <u>2.37</u> <u>2.38</u> <u>2.28</u>	9-24-08	TL
	C) FUNCTION		9-25-08	TL
690	PACK		12-4-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



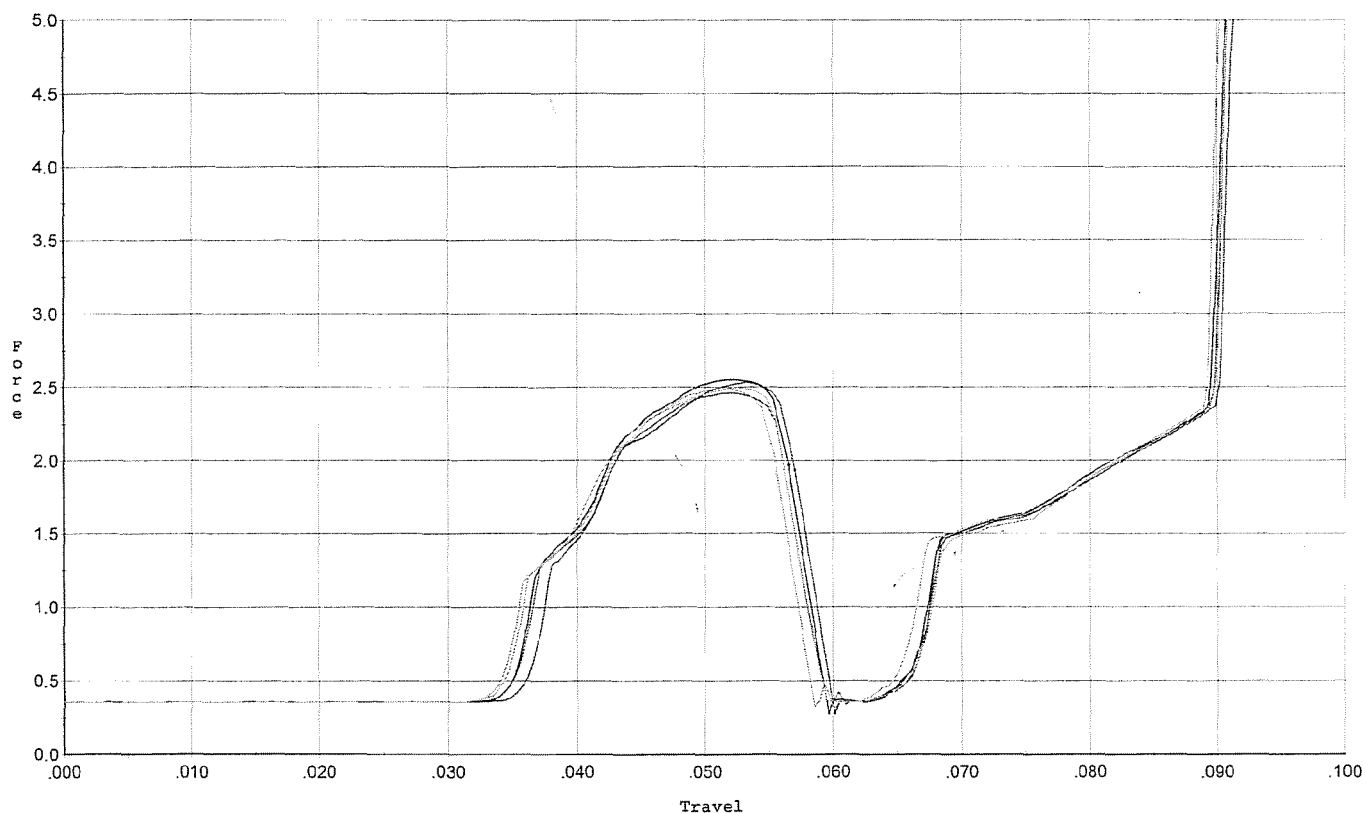
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.055	0.036	0.039	0.051		Set Trigger
2	2.332	0.054	0.035	0.040	0.049		Set Trigger
3	2.367	0.054	0.034	0.040	0.050		Set Trigger
4	2.382	0.055	0.034	0.039	0.053		Set Trigger
5	2.366	0.053	0.034	0.040	0.050		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



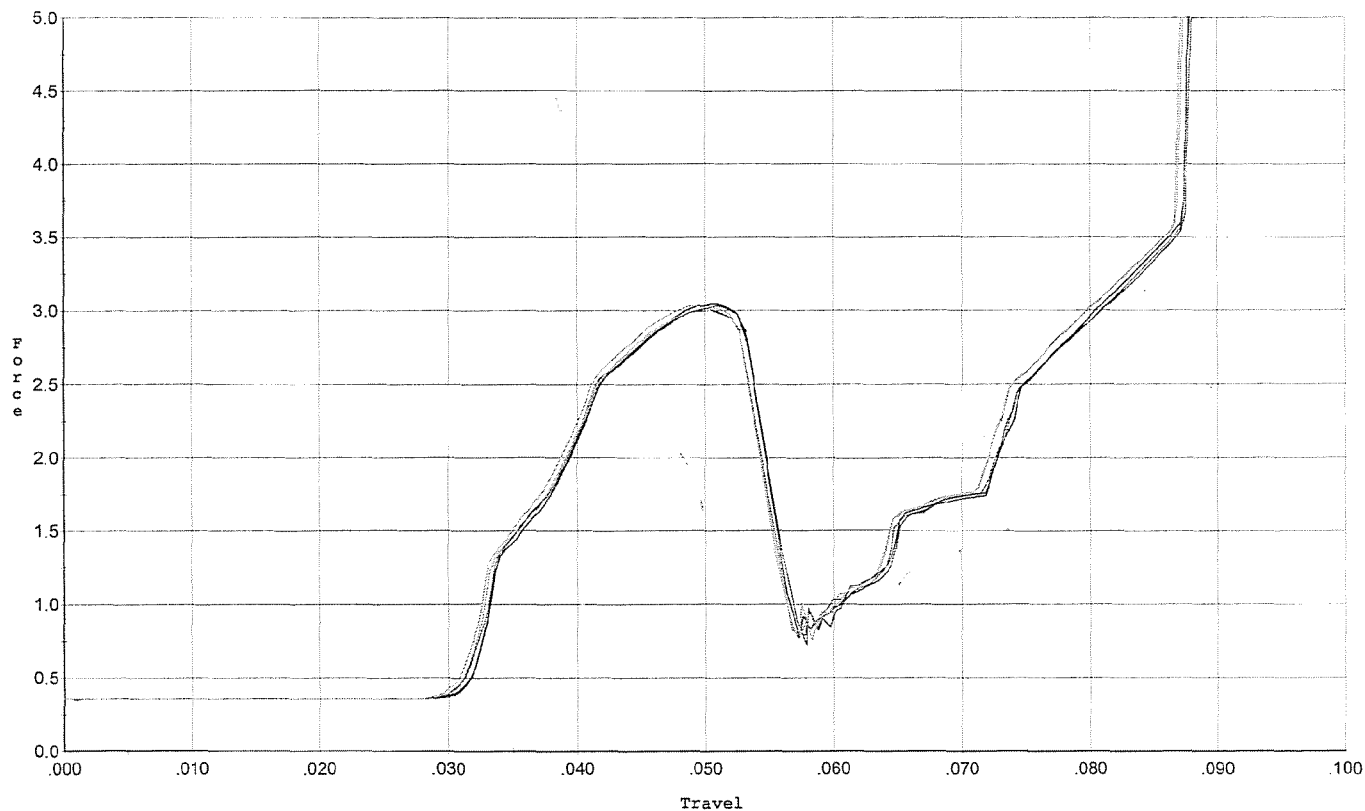
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.057	0.036	0.039	0.056		Set Trigger
2	2.551	0.056	0.035	0.039	0.057		Set Trigger
3	2.461	0.056	0.035	0.039	0.054		Set Trigger
4	2.499	0.056	0.035	0.039	0.055		Set Trigger
5	2.498	0.055	0.034	0.039	0.055		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



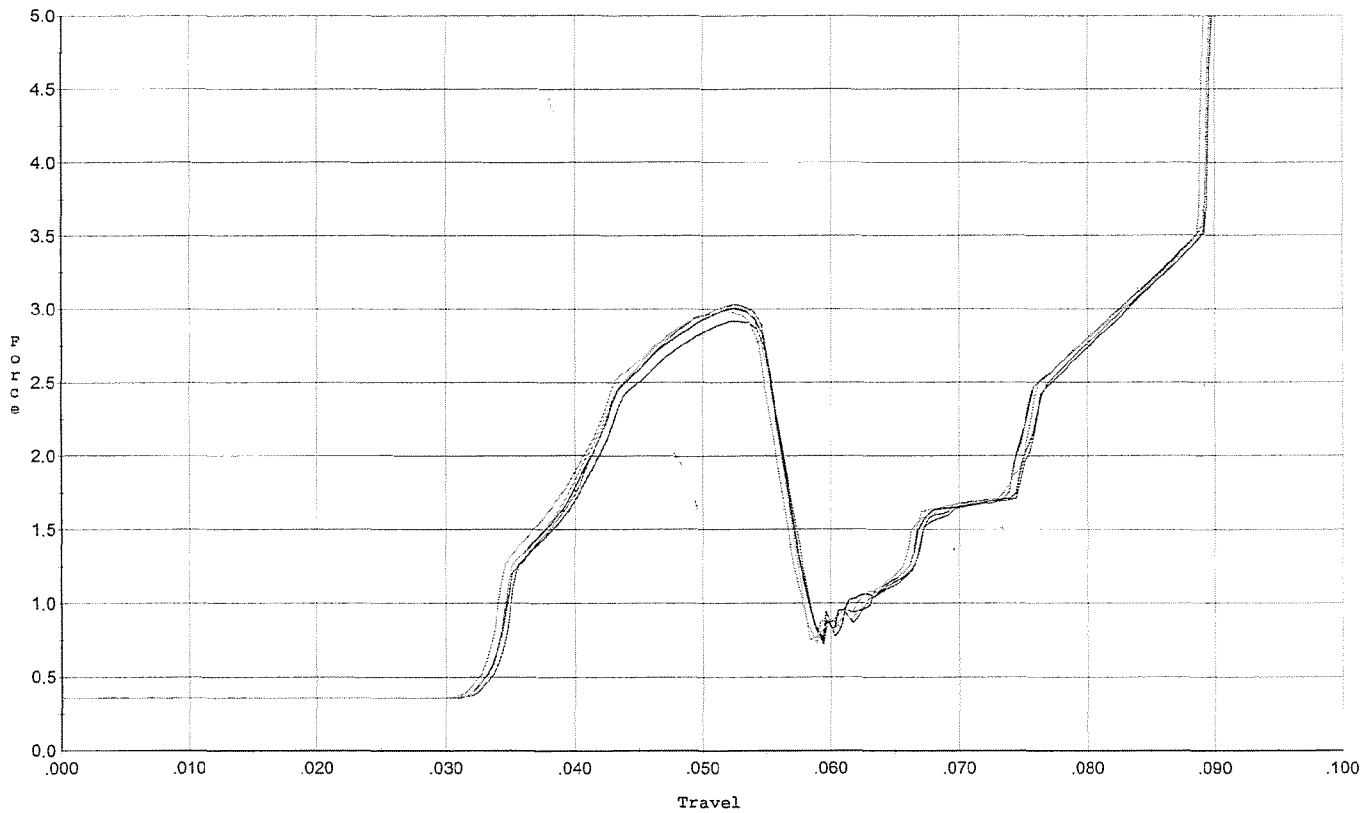
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.053	0.032	0.038	0.062		Set Trigger
2	3.046	0.053	0.032	0.037	0.062		Set Trigger
3	3.007	0.053	0.032	0.038	0.061		Set Trigger
4	3.004	0.053	0.032	0.037	0.061		Set Trigger
5	3.031	0.053	0.031	0.037	0.062		Set Trigger

Arg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



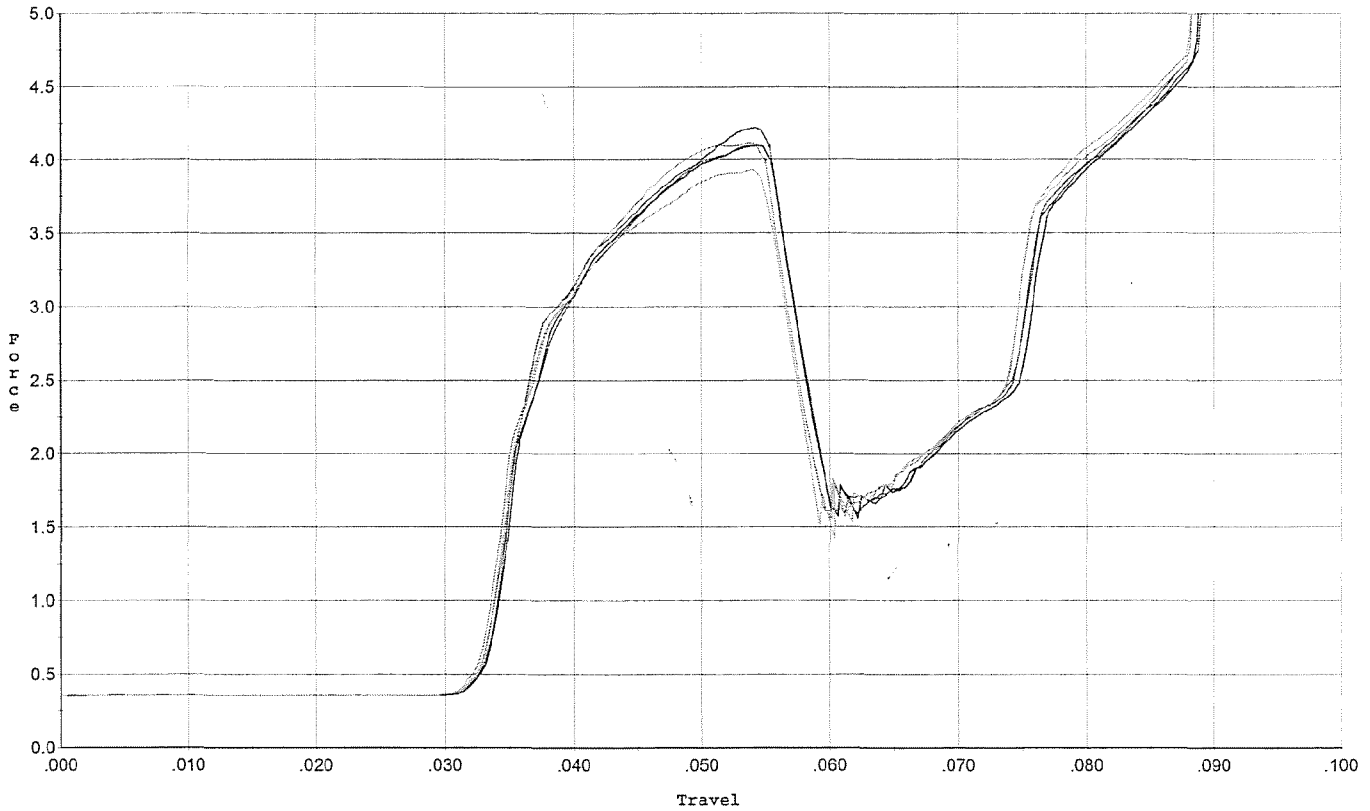
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.918	0.055	0.034	0.038	0.060		Set Trigger
2	3.001	0.055	0.034	0.038	0.062		Set Trigger
3	3.031	0.055	0.034	0.038	0.061		Set Trigger
4	3.017	0.055	0.034	0.038	0.063		Set Trigger
5	2.986	0.054	0.033	0.038	0.062		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



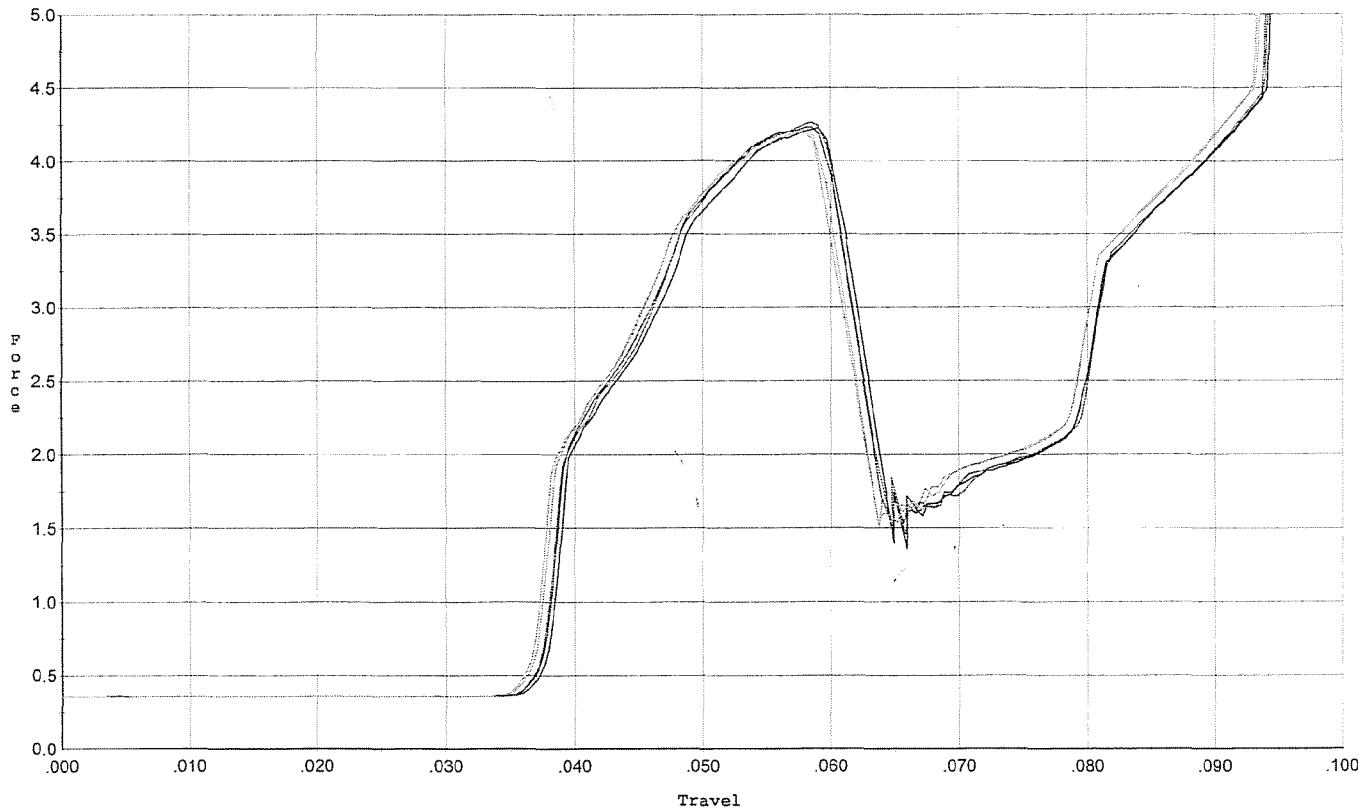
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.055	0.033	0.035	0.088		Set Trigger
2	4.096	0.055	0.033	0.035	0.088		Set Trigger
3	4.091	0.055	0.033	0.035	0.087		Set Trigger
4	3.931	0.056	0.033	0.035	0.087		Set Trigger
5	4.117	0.055	0.033	0.035	0.088		Set Trigger

AVG 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



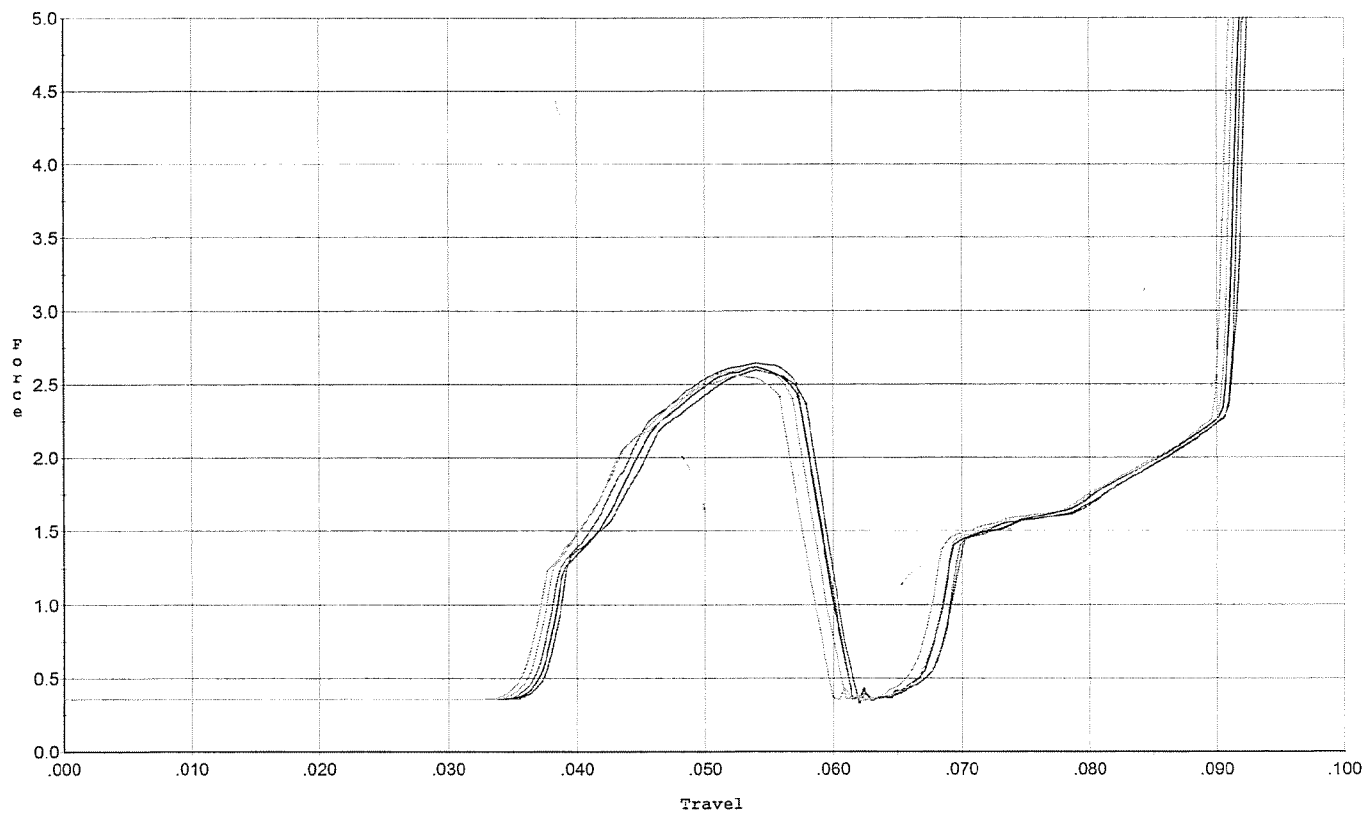
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.227	0.060	0.037	0.037	0.091		Set Trigger
2	4.226	0.061	0.038	0.037	0.092		Set Trigger
3	4.259	0.060	0.037	0.037	0.090		Set Trigger
4	4.208	0.060	0.037	0.037	0.091		Set Trigger
5	4.194	0.061	0.036	0.037	0.093		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



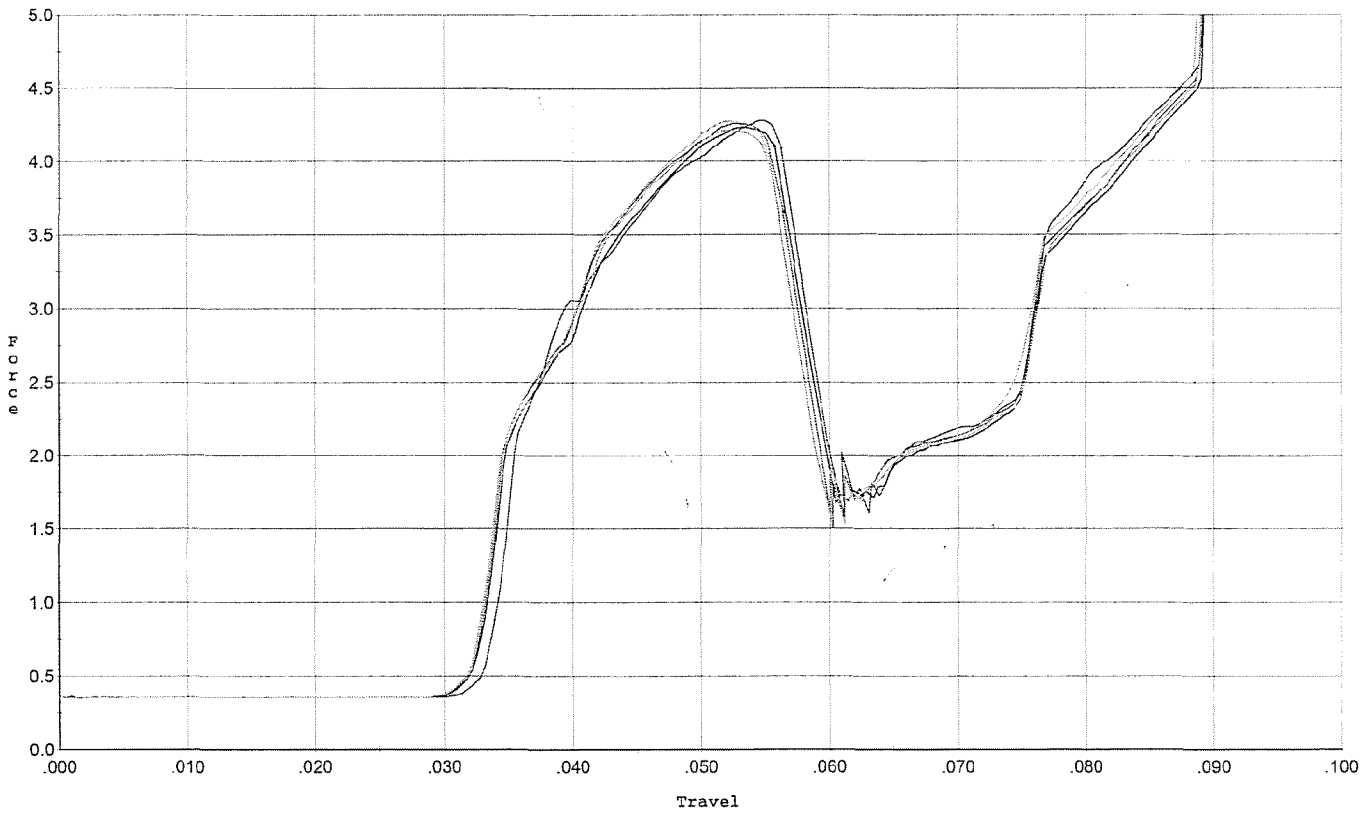
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.058	0.038	0.039	0.057		Set Trigger
2	2.619	0.057	0.037	0.039	0.056		Set Trigger
3	2.643	0.057	0.037	0.039	0.058		Set Trigger
4	2.613	0.057	0.036	0.039	0.057		Set Trigger
5	2.558	0.056	0.036	0.039	0.055		Set Trigger

AVG 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.056	0.033	0.035	0.092		Set Trigger
2	4.229	0.056	0.032	0.034	0.091		Set Trigger
3	4.258	0.056	0.032	0.034	0.094		Set Trigger
4	4.275	0.055	0.032	0.034	0.092		Set Trigger
5	4.211	0.056	0.032	0.034	0.091		Set Trigger

Avg 4.25