

56784671

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



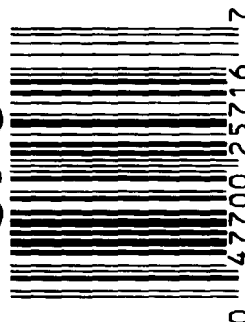
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6784671

UPC



GUN SERIAL # G 678 4671

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-30-08	RTZ
475	DRILL AND TAP SIGHT HOLES	JUL 27 2008	9-30-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	10/2/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	PG
542	APPLY COATINGS (BARREL ACTION)		10 2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-9-08	SP
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

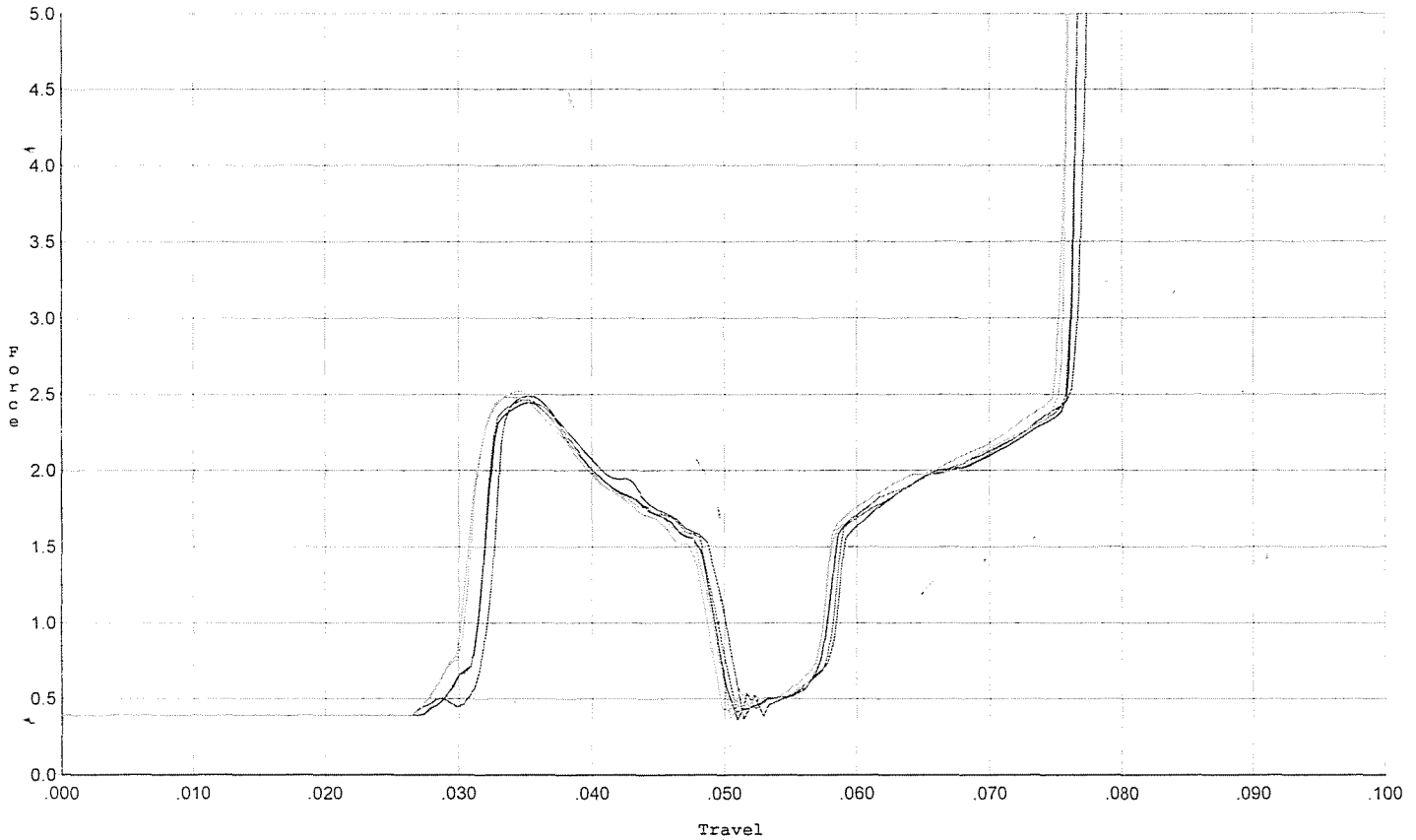
F004 REV 5/2006

BARBER - M24 0068958									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4°	4°	4°	11-14-08	LJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4°	4°	4°	11-14-08	LJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	11-14-08	LJ		
	J) ASSEMBLE STOCK								
	K) ASSEMBLE SWIVEL STUDS					11-14-08	LJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS		FAIL	11-11-08	REN		
			PASS		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					11-11-08	TC		
670	FINAL INSPECTION A) HEADSPACE					11-14-08	LJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.21	2.16	2.20	2.18	2.17	11-12-08	TC
	C) FUNCTION					11-14-08	LJ		
690	PACK					11/17/08	FN		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



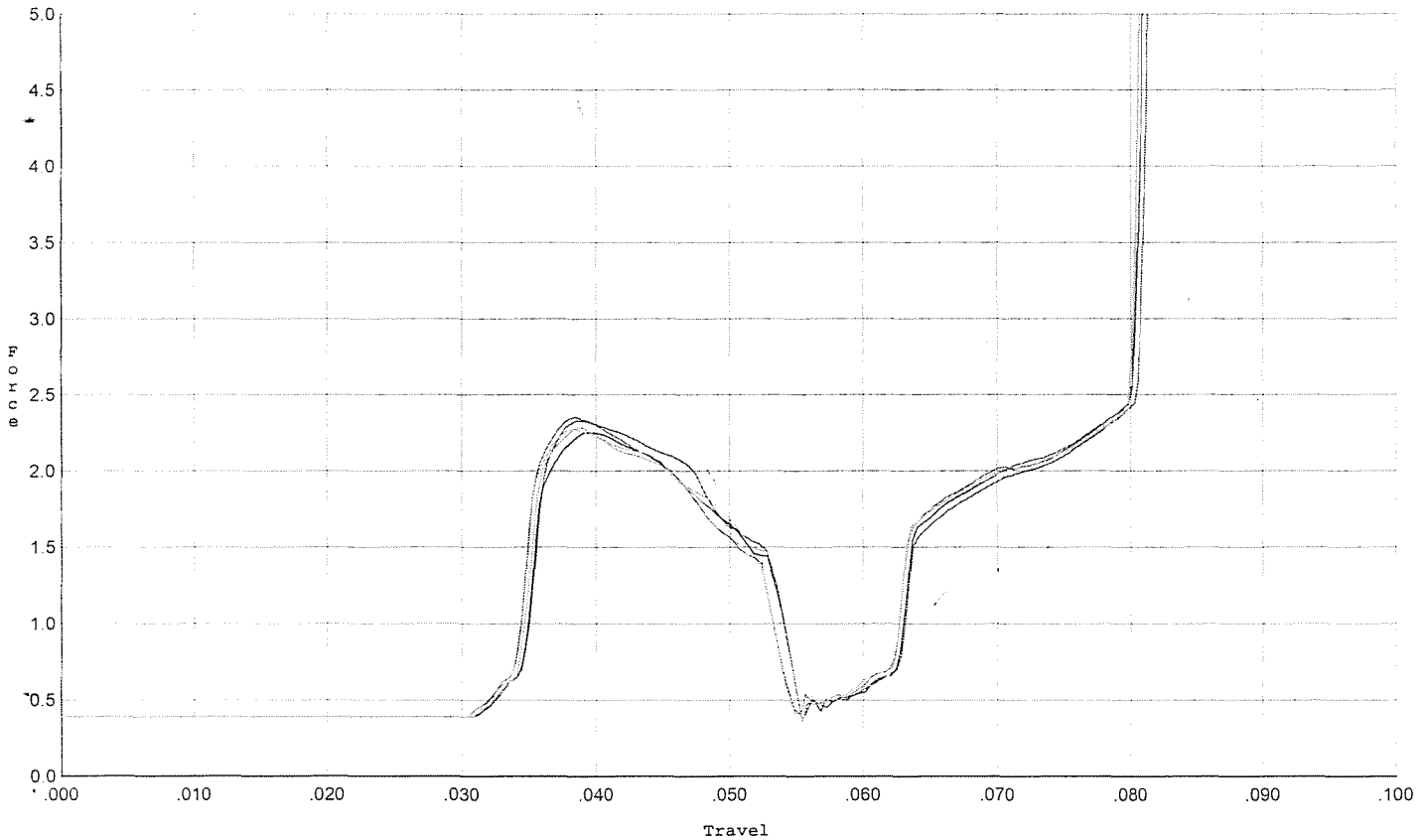
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.050	0.031	0.033	0.048		Set Trigger
2	2.449	0.048	0.030	0.033	0.046		Set Trigger
3	2.463	0.049	0.030	0.032	0.048		Set Trigger
4	2.520	0.048	0.029	0.032	0.048		Set Trigger
5	2.482	0.049	0.029	0.032	0.048		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



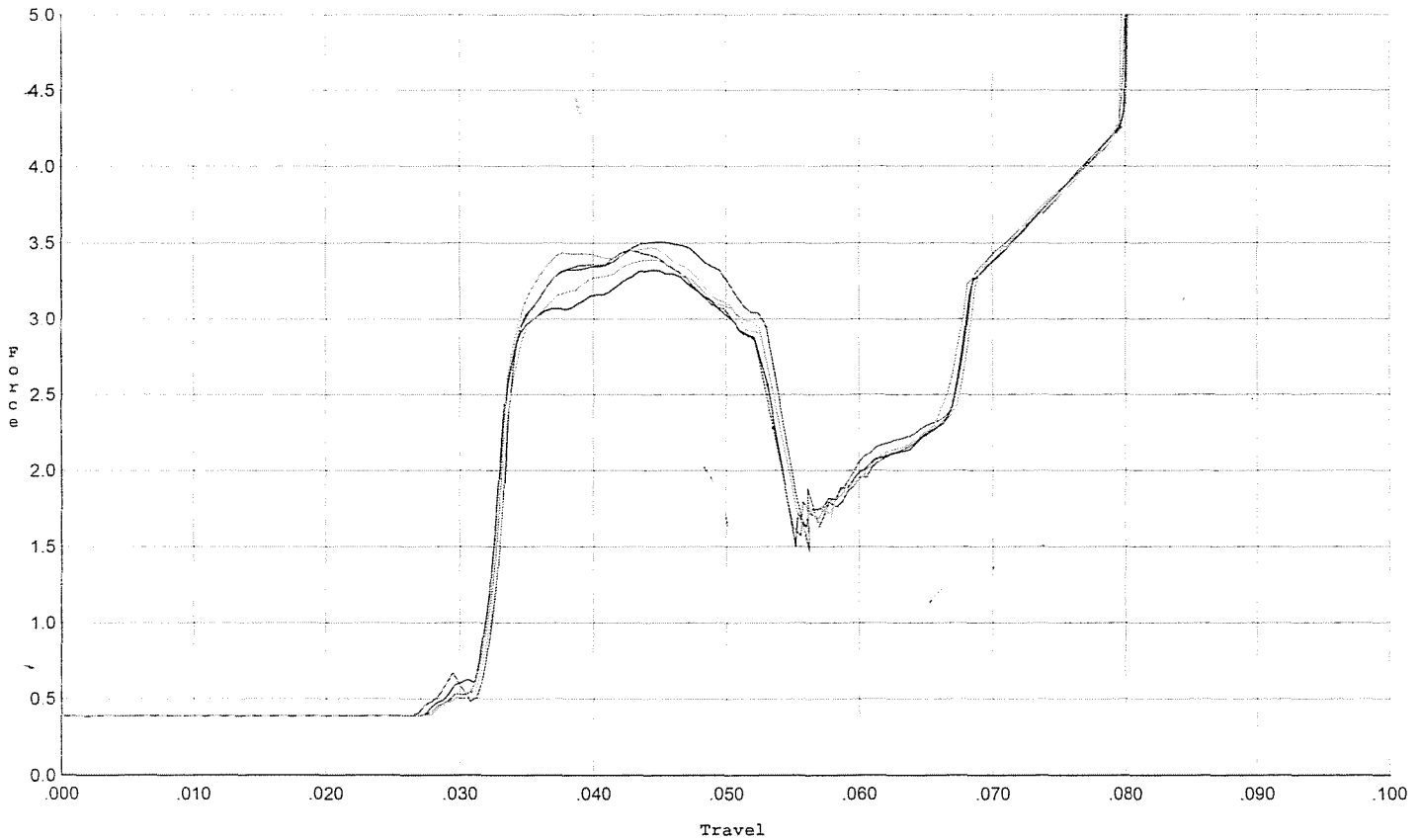
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.330	0.054	0.034	0.034	0.051		Set Trigger
2	2.252	0.054	0.034	0.034	0.050		Set Trigger
3	2.355	0.052	0.034	0.034	0.049		Set Trigger
4	2.273	0.052	0.033	0.034	0.049		Set Trigger
5	2.285	0.054	0.033	0.034	0.050		Set Trigger

A-229

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



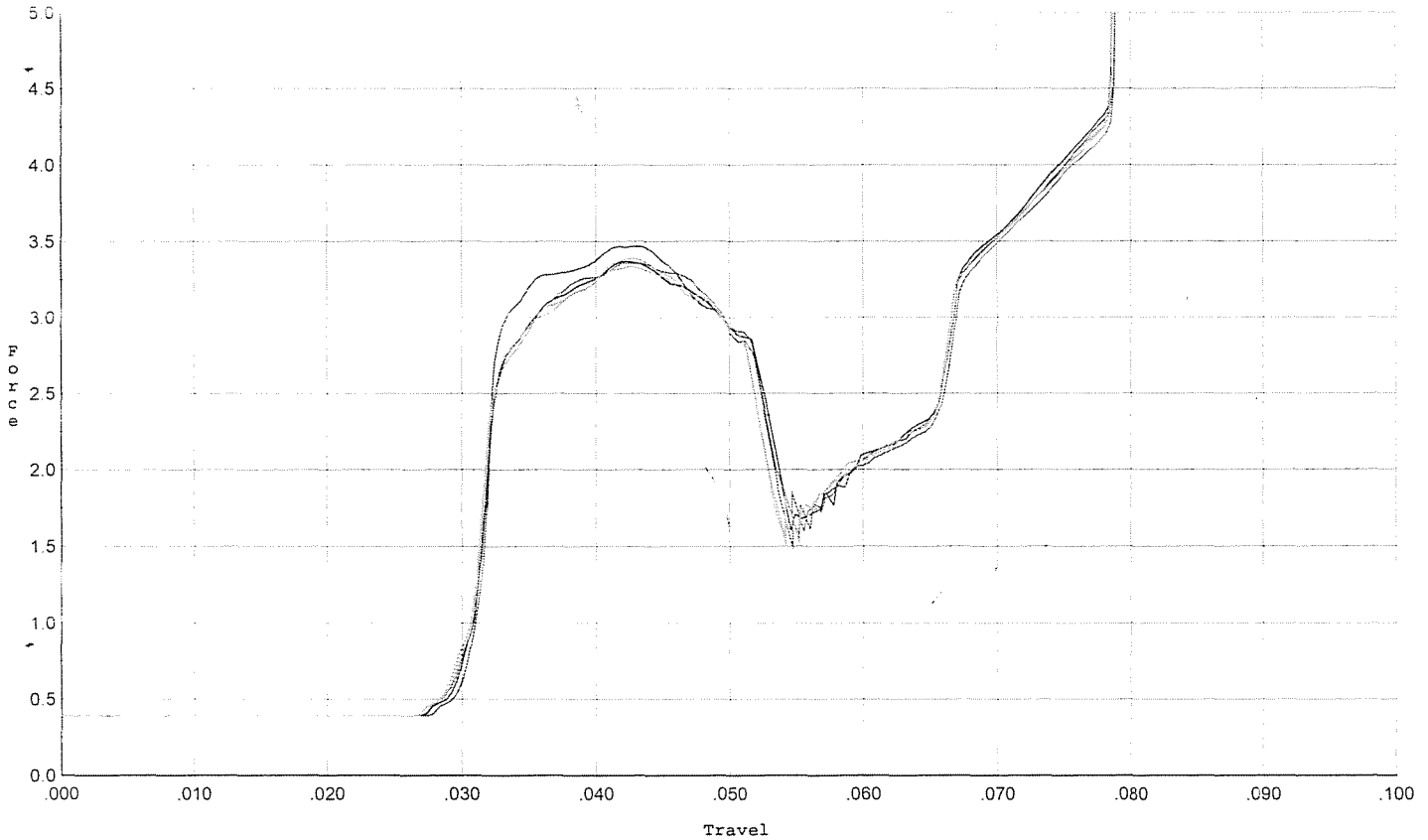
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.507	0.053	0.029	0.032	0.080		Set Trigger
2	3.322	0.053	0.031	0.031	0.077		Set Trigger
3	3.450	0.054	0.031	0.031	0.079		Set Trigger
4	3.391	0.053	0.032	0.032	0.076		Set Trigger
5	3.471	0.054	0.031	0.031	0.081		Set Trigger

P-3.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



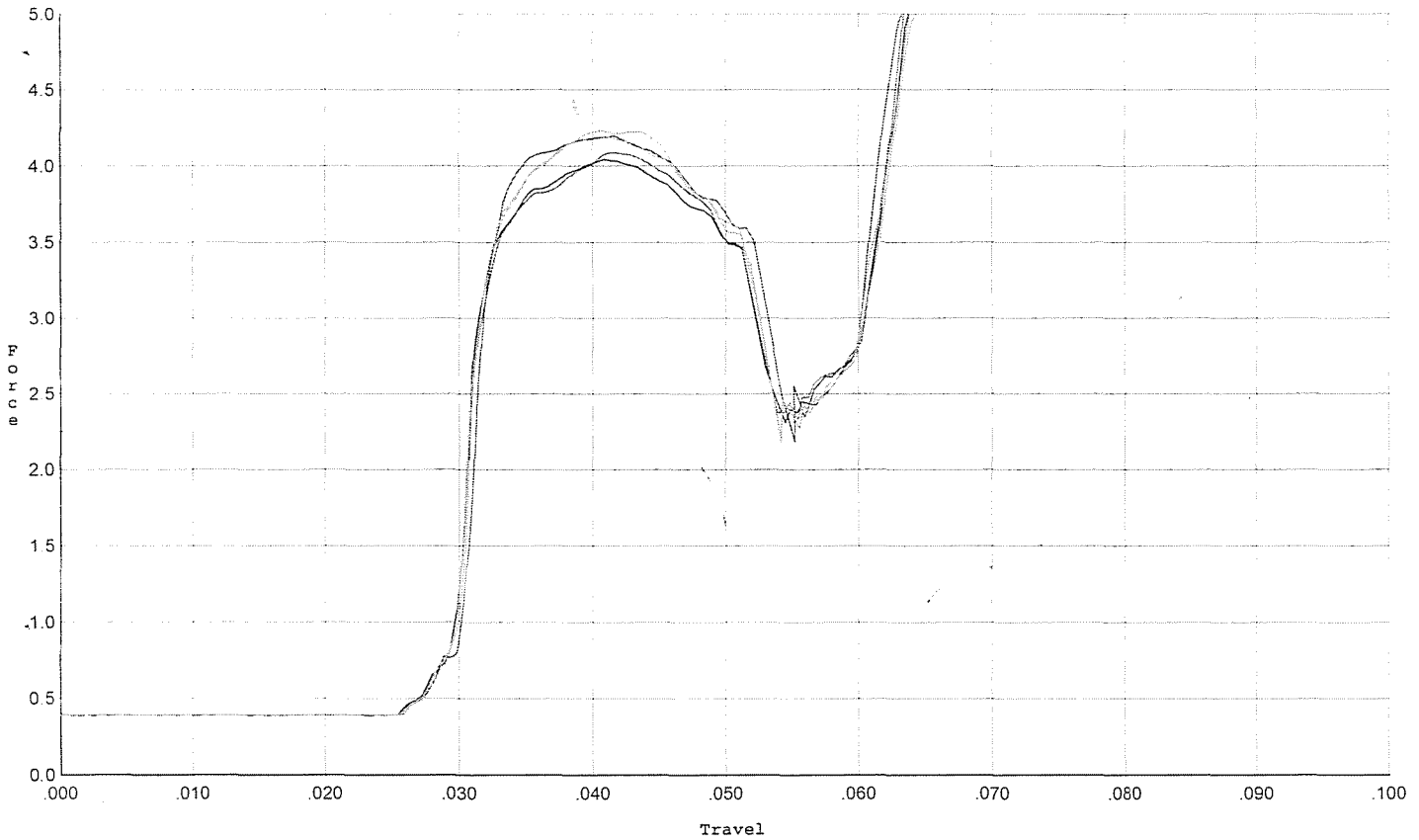
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.468	0.052	0.030	0.031	0.078		Set Trigger
2	3.368	0.053	0.030	0.030	0.078		Set Trigger
3	3.358	0.052	0.030	0.031	0.076		Set Trigger
4	3.333	0.051	0.029	0.031	0.075		Set Trigger
5	3.389	0.051	0.029	0.031	0.075		Set Trigger

A-338

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- .1.0 lbs



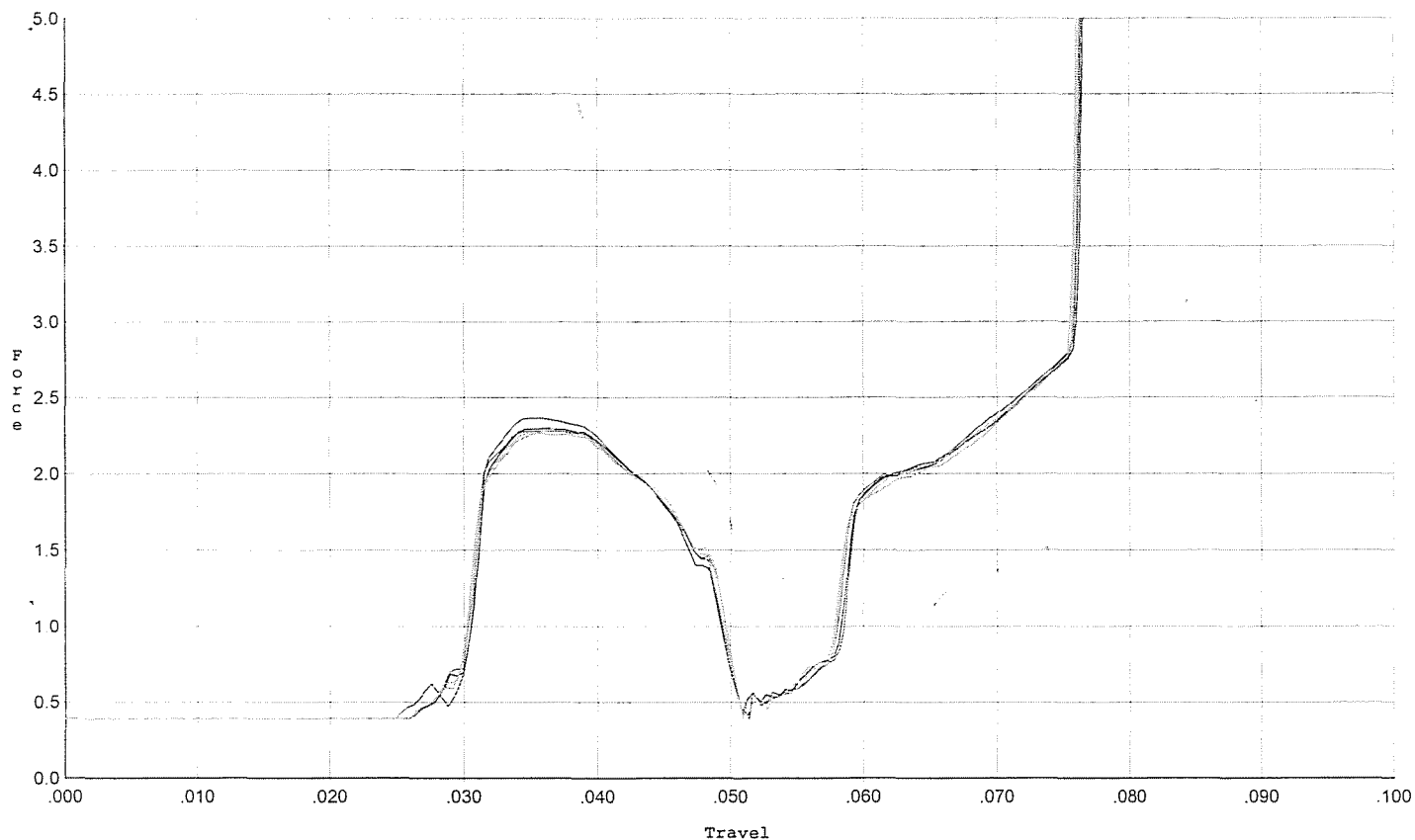
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.052	0.026	0.017	0.097		Set Trigger
2	4.043	0.051	0.028	0.018	0.092		Set Trigger
3	4.088	0.051	0.028	0.017	0.092		Set Trigger
4	4.232	0.052	0.028	0.017	0.097		Set Trigger
5	4.192	0.052	0.028	0.017	0.095		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



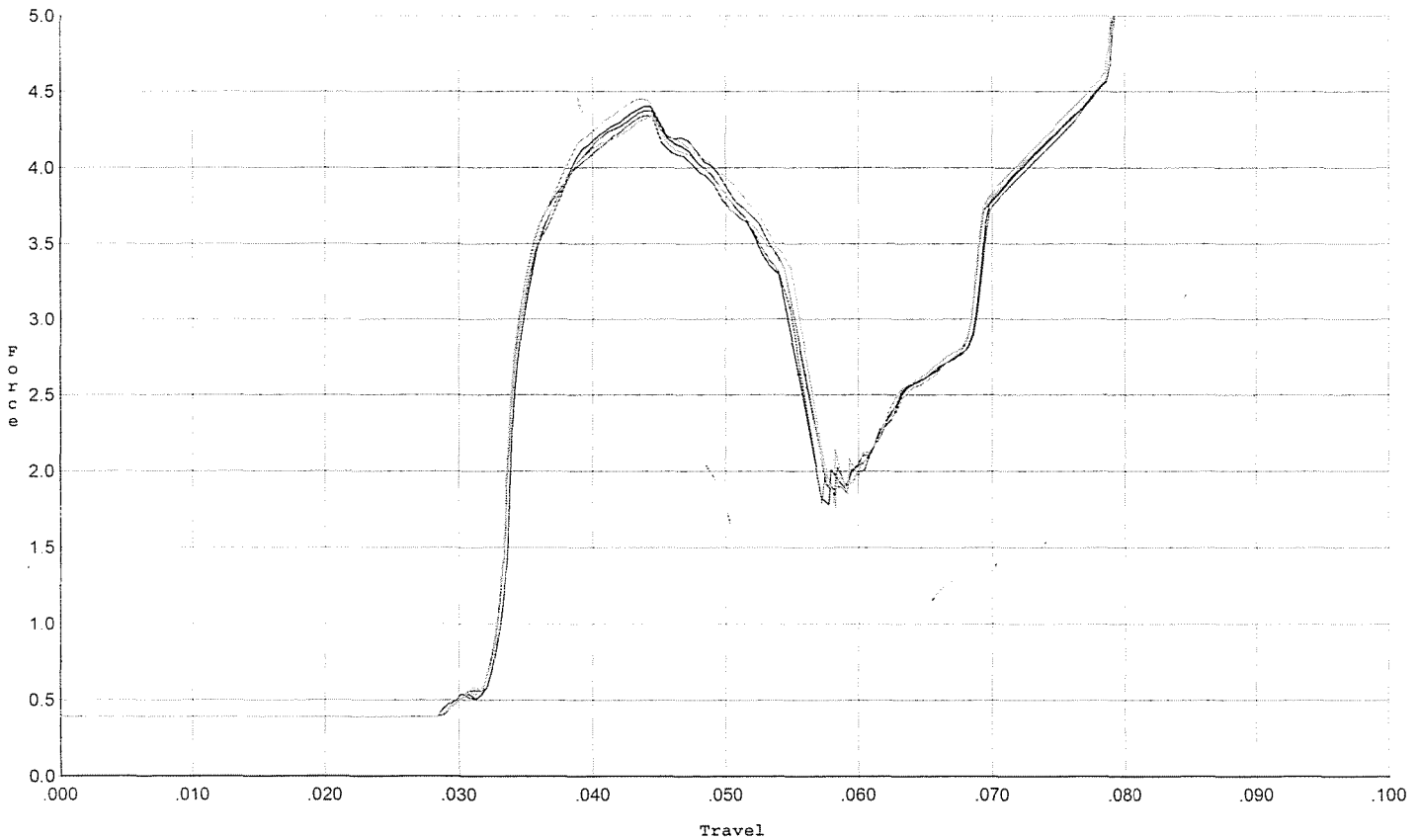
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.049	0.027	0.032	0.050		Set Trigger
2	2.299	0.048	0.029	0.032	0.048		Set Trigger
3	2.281	0.048	0.028	0.032	0.049		Set Trigger
4	2.261	0.049	0.029	0.032	0.050		Set Trigger
5	2.307	0.049	0.029	0.032	0.049		Set Trigger

Handwritten signature and date:
 A-2-30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- .50 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.373	0.056	0.032	0.028	0.099		Set Trigger
2	4.404	0.055	0.032	0.029	0.096		Set Trigger
3	4.342	0.055	0.032	0.029	0.095		Set Trigger
4	4.337	0.054	0.029	0.029	0.095		Set Trigger
5	4.451	0.055	0.032	0.028	0.099		Set Trigger

A-4-38