

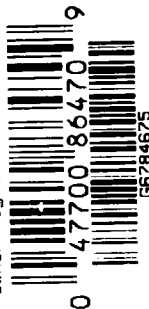
56784675

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

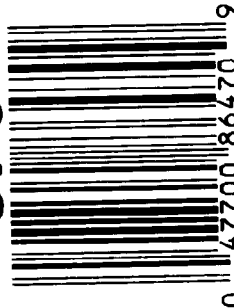
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6784675****UPC**

GUN SERIAL # G 678 4675

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RTZ
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
480	MAGNAFLUX BBL ACTION		9-2-08	BT
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

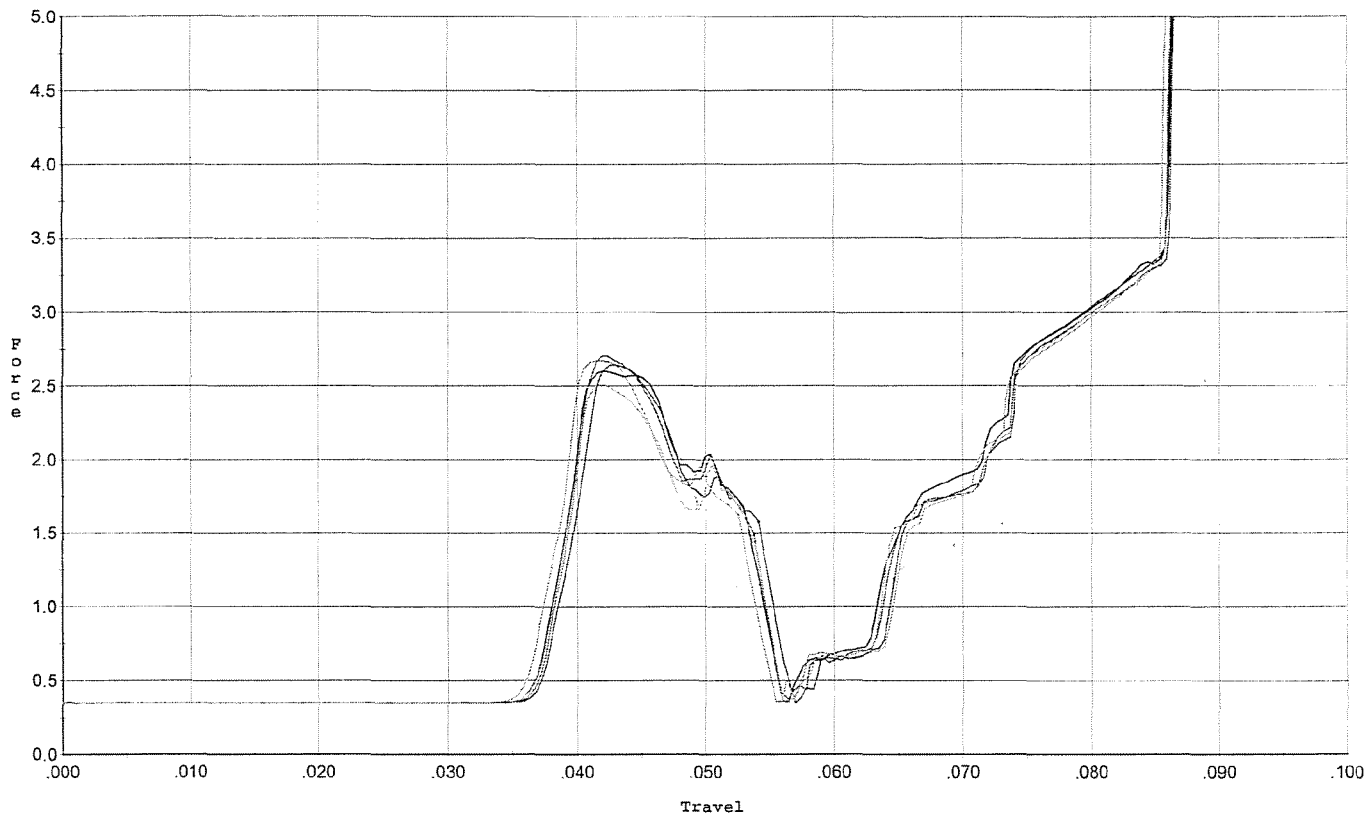
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.5</u>	10-23-08	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-23-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	10-23-08	L.D.
	J) ASSEMBLE STOCK		9-24-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	L.D.
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.38</u> <u>2.39</u> <u>2.44</u> <u>2.45</u>	10/10/08	Fm
	C) FUNCTION		10-23-08	L.D.
690	PACK		12/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



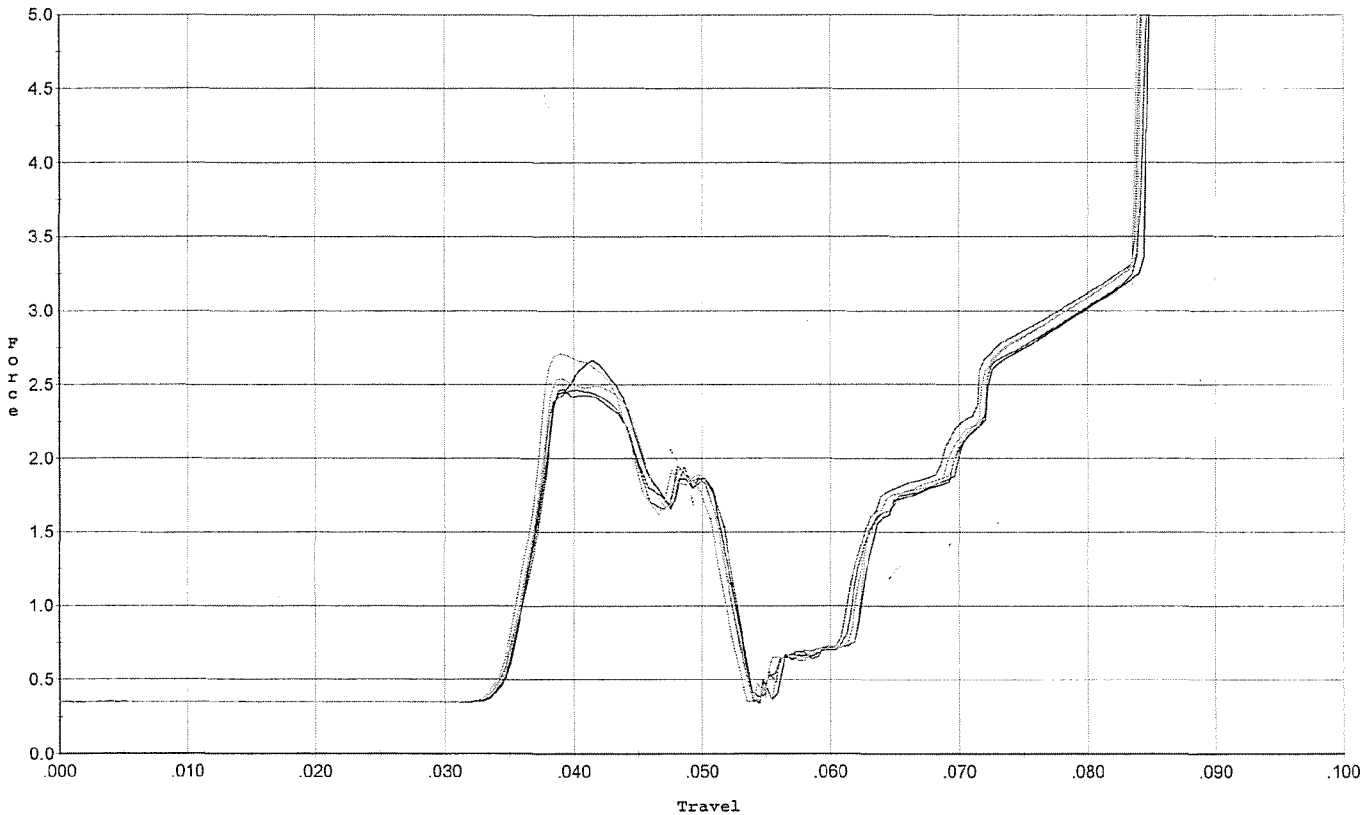
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.054	0.037	0.038	0.046		Set Trigger
2	2.601	0.054	0.037	0.038	0.047		Set Trigger
3	2.701	0.054	0.037	0.038	0.047		Set Trigger
4	2.506	0.054	0.037	0.038	0.045		Set Trigger
5	2.672	0.053	0.036	0.038	0.046		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



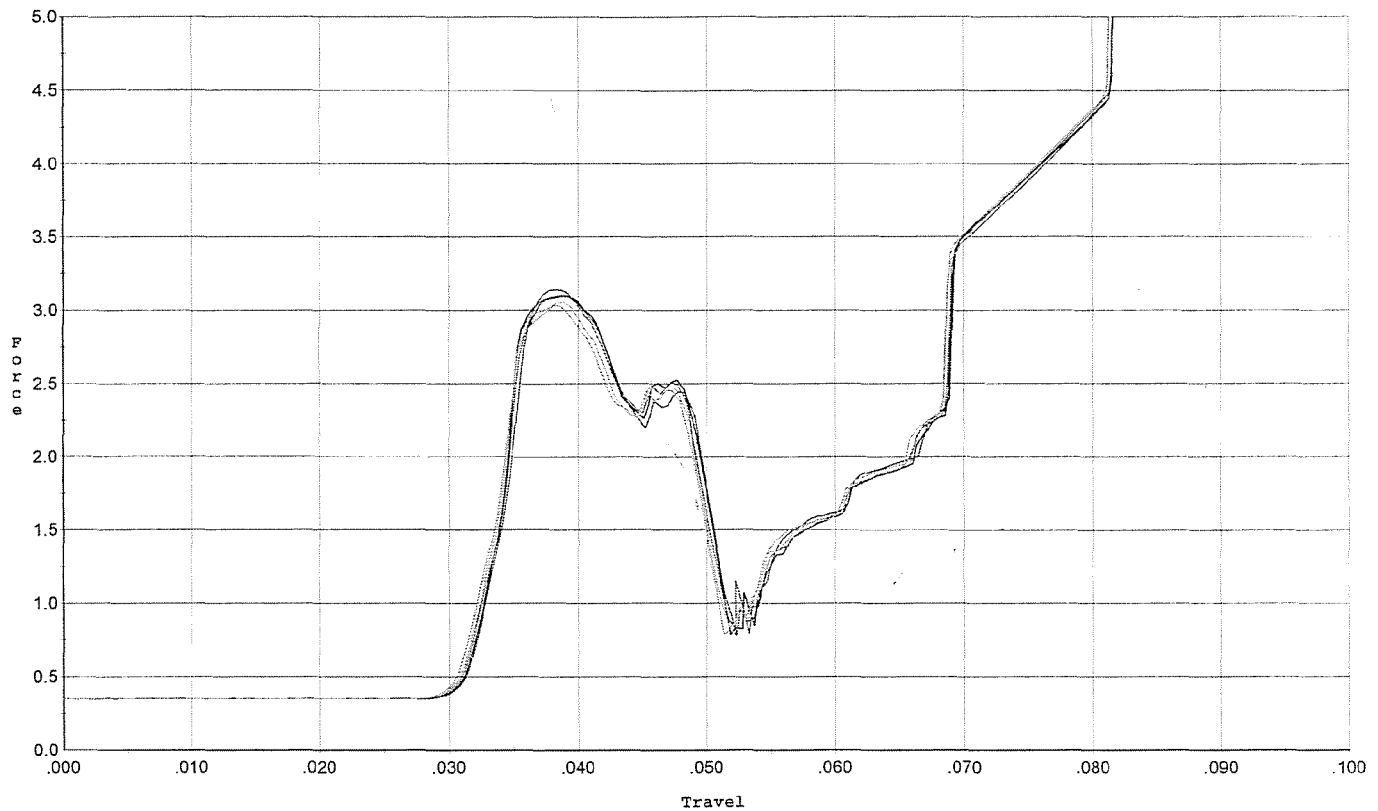
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.052	0.034	0.038	0.045		Set Trigger
2	2.666	0.052	0.035	0.038	0.046		Set Trigger
3	2.466	0.051	0.034	0.038	0.044		Set Trigger
4	2.544	0.051	0.035	0.038	0.045		Set Trigger
5	2.714	0.051	0.034	0.037	0.045		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



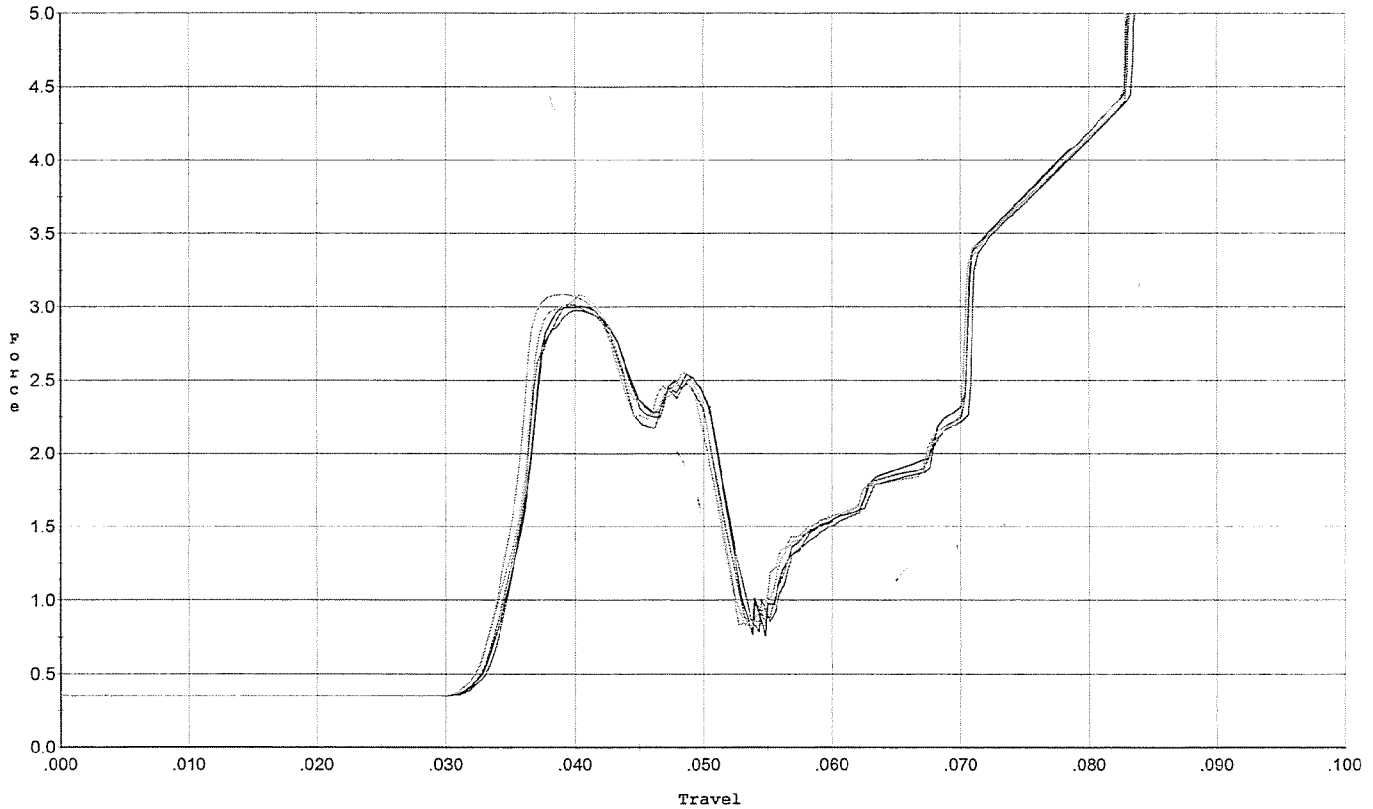
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.049	0.031	0.035	0.054		Set Trigger
2	3.101	0.049	0.031	0.035	0.055		Set Trigger
3	3.141	0.048	0.031	0.035	0.053		Set Trigger
4	3.055	0.049	0.031	0.035	0.053		Set Trigger
5	3.036	0.049	0.031	0.035	0.054		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



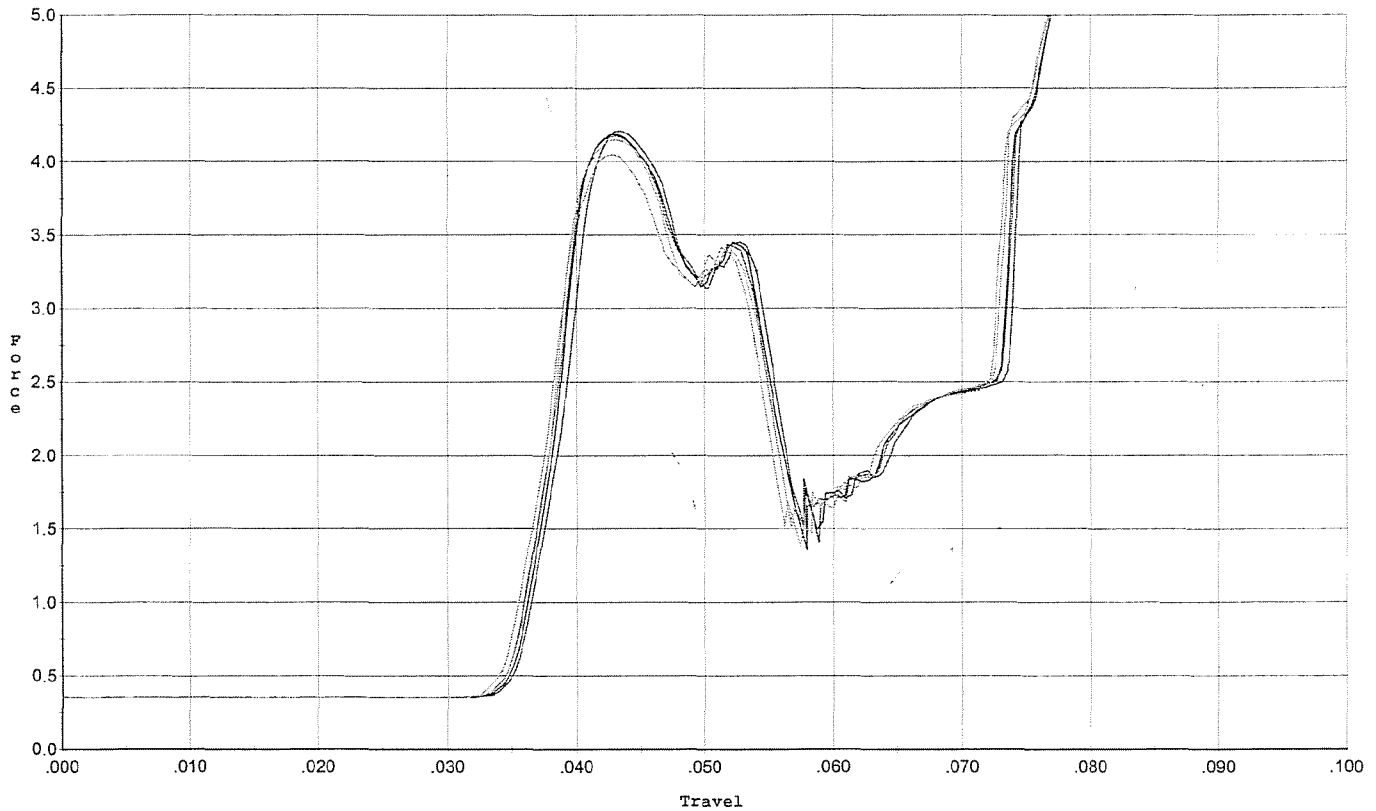
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.050	0.033	0.037	0.053		Set Trigger
2	3.004	0.051	0.033	0.036	0.054		Set Trigger
3	2.977	0.050	0.033	0.036	0.052		Set Trigger
4	3.082	0.050	0.033	0.036	0.053		Set Trigger
5	3.083	0.051	0.033	0.036	0.055		Set Trigger

AVG 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



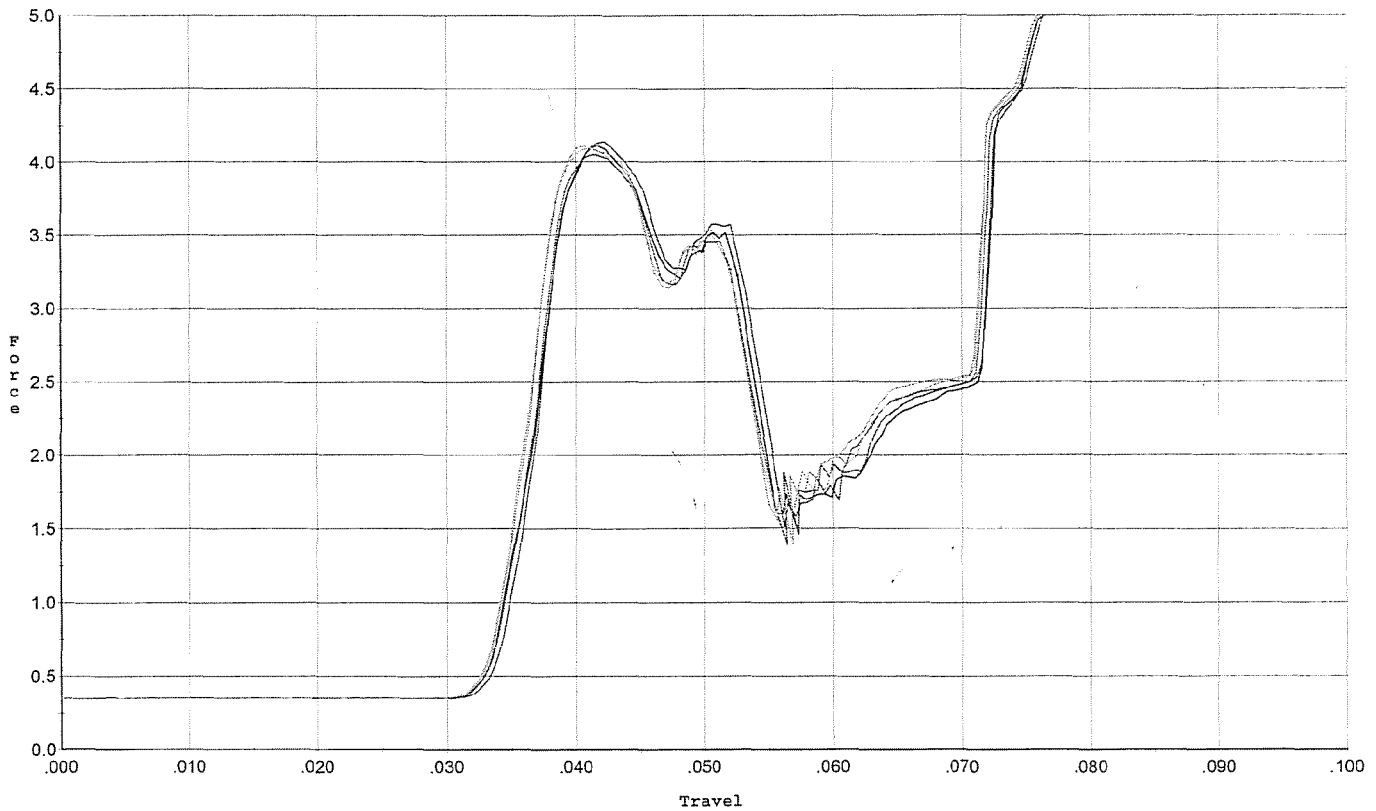
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.054	0.035	0.030	0.074		Set Trigger
2	4.183	0.053	0.035	0.031	0.073		Set Trigger
3	4.174	0.054	0.035	0.031	0.074		Set Trigger
4	4.147	0.054	0.035	0.031	0.074		Set Trigger
5	4.045	0.053	0.034	0.032	0.073		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



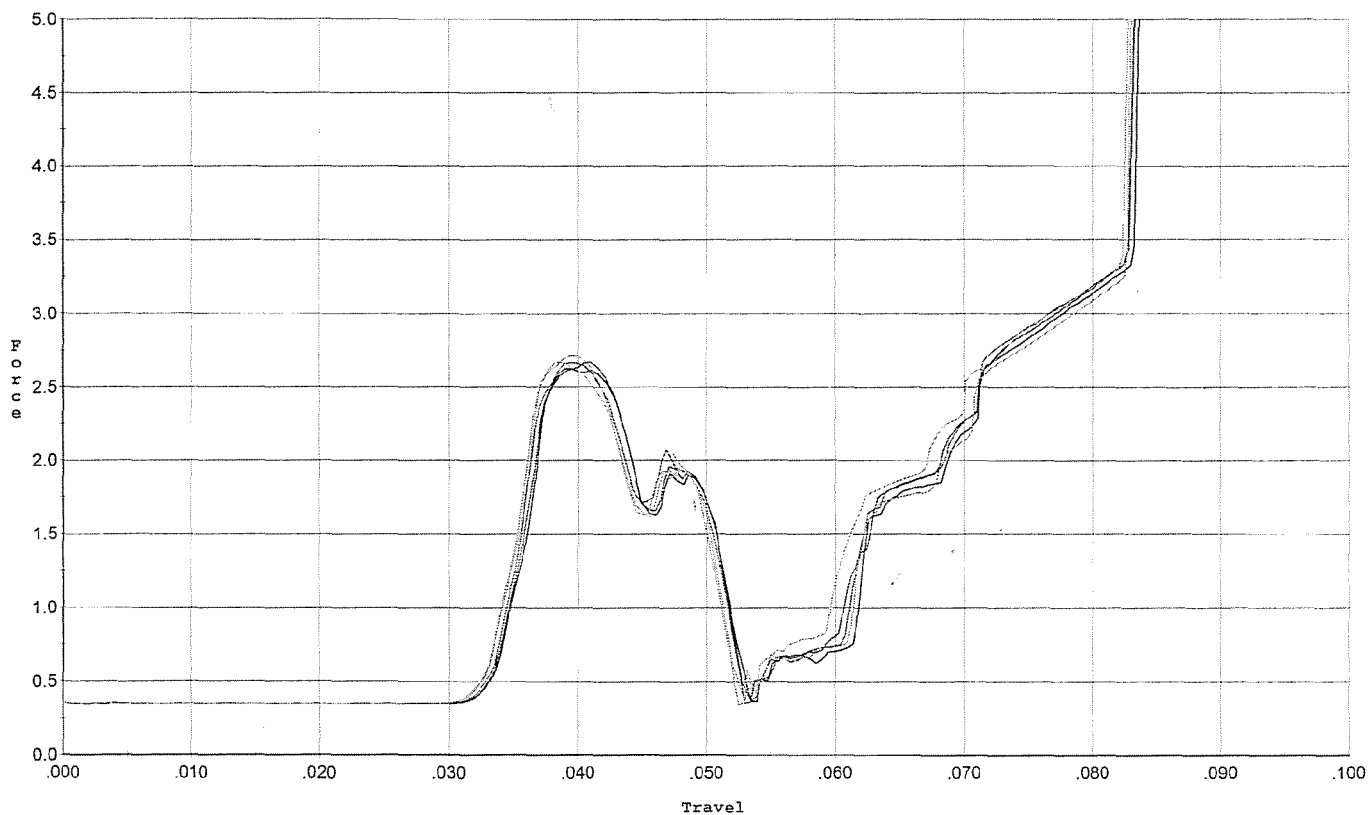
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.053	0.034	0.034	0.076		Set Trigger
2	4.110	0.053	0.033	0.034	0.074		Set Trigger
3	4.052	0.052	0.033	0.034	0.073		Set Trigger
4	4.092	0.052	0.033	0.034	0.074		Set Trigger
5	4.107	0.052	0.033	0.034	0.075		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



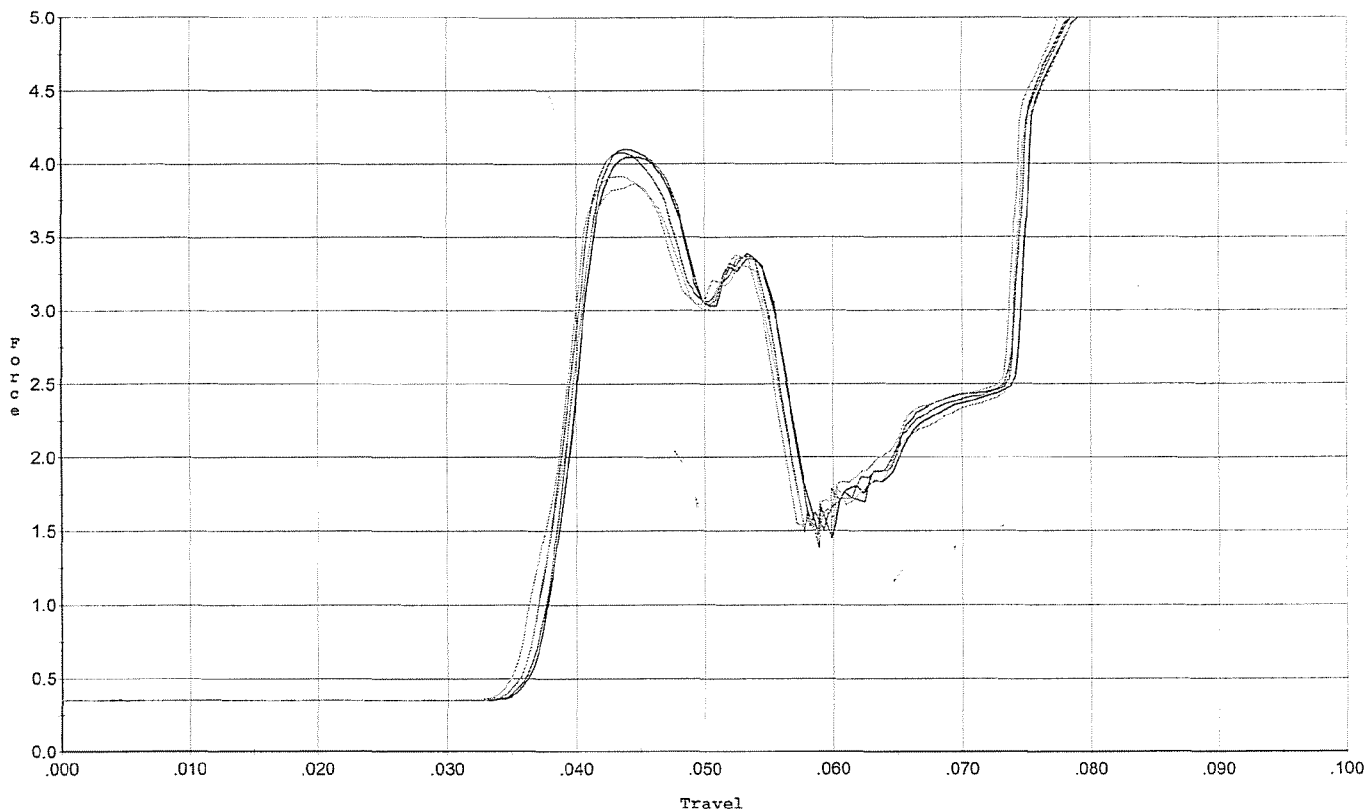
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.670	0.051	0.033	0.037	0.046		Set Trigger
2	2.628	0.051	0.033	0.037	0.046		Set Trigger
3	2.666	0.051	0.033	0.037	0.047		Set Trigger
4	2.672	0.050	0.033	0.037	0.046		Set Trigger
5	2.719	0.051	0.033	0.037	0.046		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.056	0.036	0.036	0.075		Set Trigger
2	4.049	0.055	0.037	0.036	0.073		Set Trigger
3	4.076	0.055	0.036	0.036	0.074		Set Trigger
4	3.869	0.056	0.036	0.036	0.072		Set Trigger
5	3.917	0.054	0.035	0.036	0.072		Set Trigger

Avg 4.00