

G6784683

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

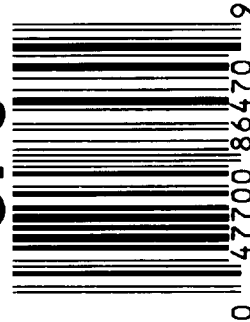
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784683

UPC



GUN SERIAL # G 678 4683

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	BSN
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BM
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/12/08	OG
530 & 540	APPLY COATINGS (BARREL ACTION)		9, 7	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

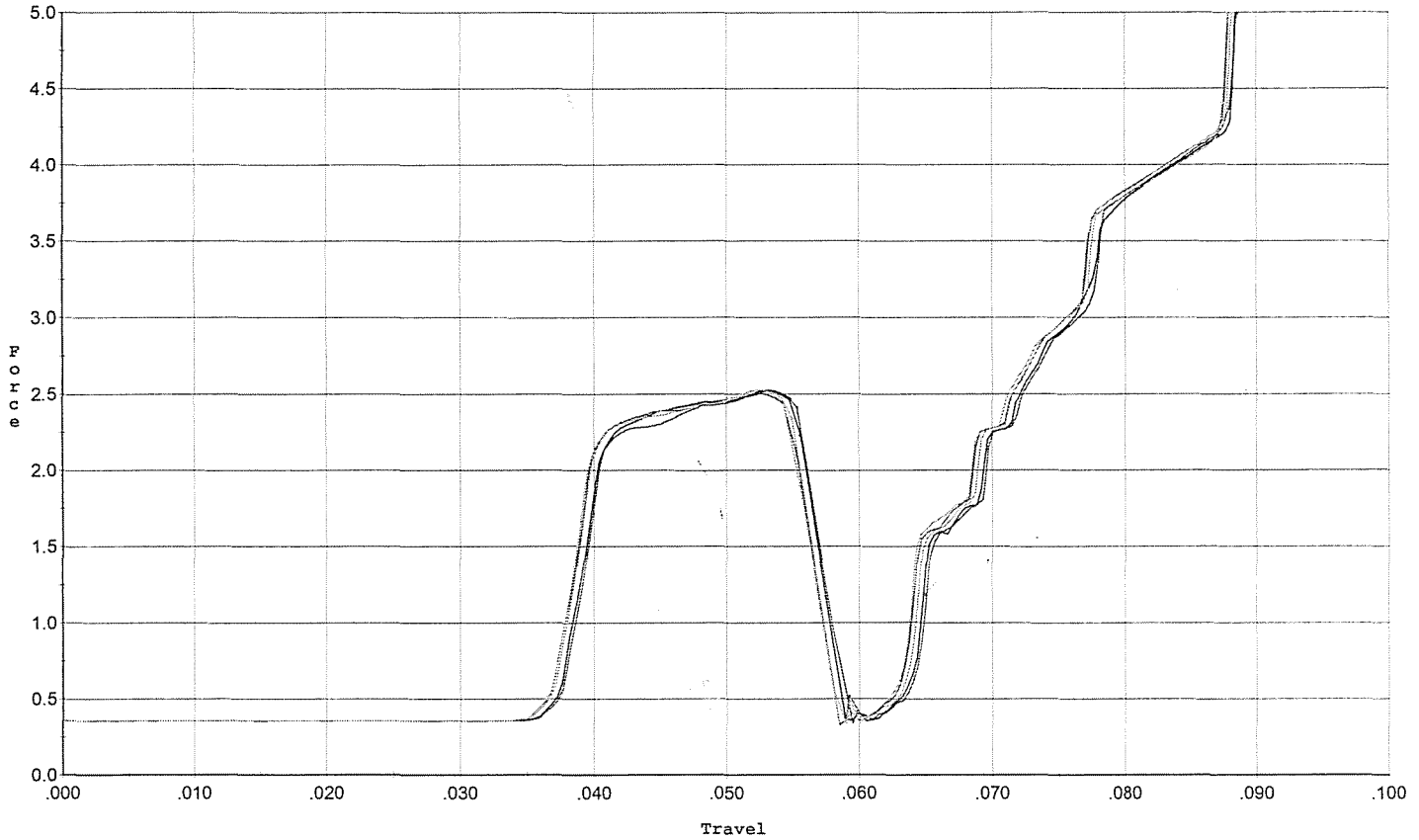
F004 REV 5/2006

BARBER - M24 0069080									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>35</u>	<u>35</u>	<u>35</u>	12-10-08	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>	12-10-08	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	12-11-08	LN		
	J) ASSEMBLE STOCK					10-6-08	BSW		
	K) ASSEMBLE SWIVEL STUDS					12-11-08	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		12-9-08	LN		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					12-9-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-11-08	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.77</u>	<u>2.79</u>	<u>2.78</u>	<u>2.71</u>	12-11-08	BSW
	C) FUNCTION					12-11-08	LN		
690	PACK					12-16-08	BSW		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



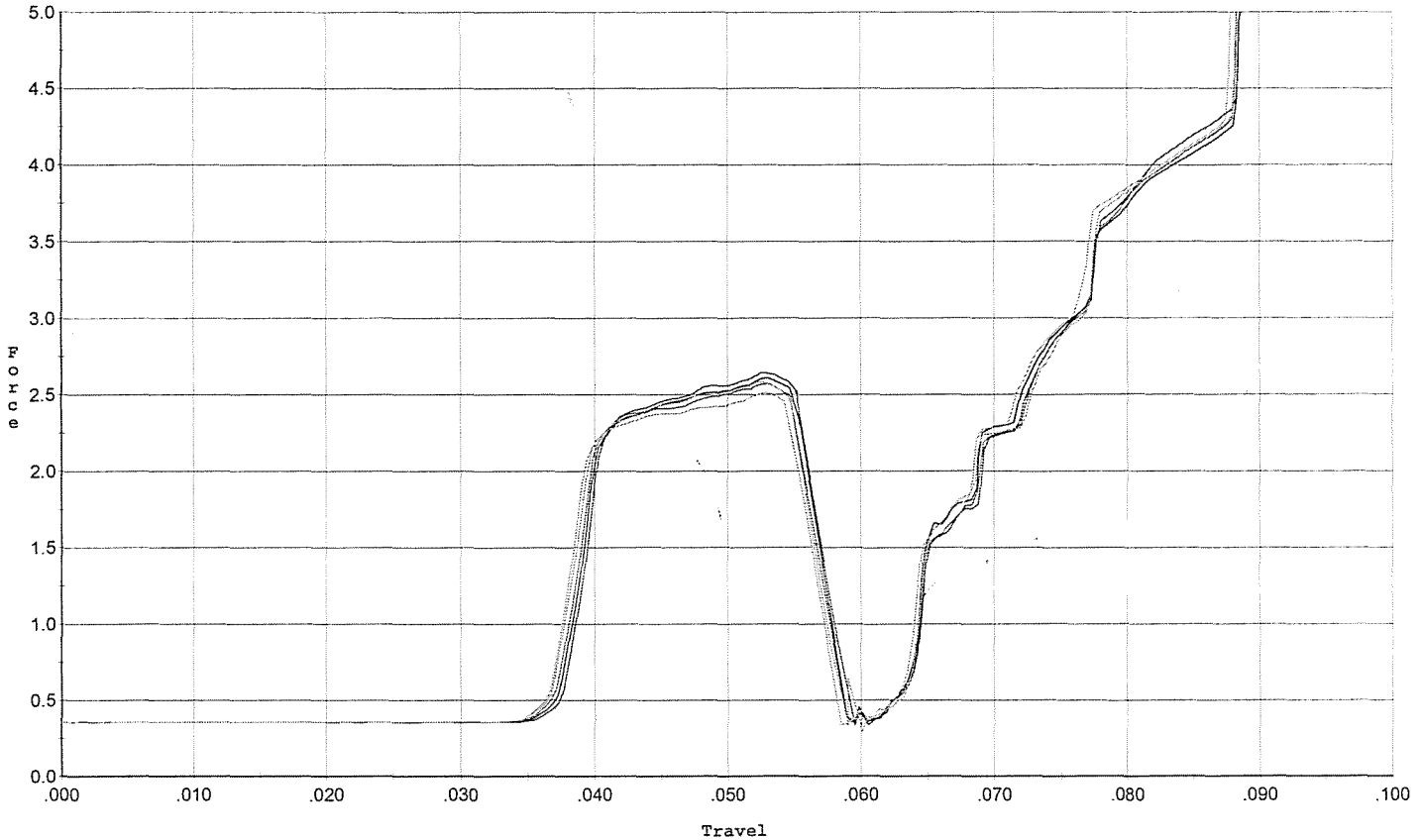
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.055	0.038	0.038	0.054		Set Trigger
2	2.528	0.056	0.038	0.038	0.055		Set Trigger
3	2.505	0.055	0.037	0.038	0.055		Set Trigger
4	2.526	0.055	0.037	0.038	0.054		Set Trigger
5	2.530	0.056	0.037	0.038	0.055		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



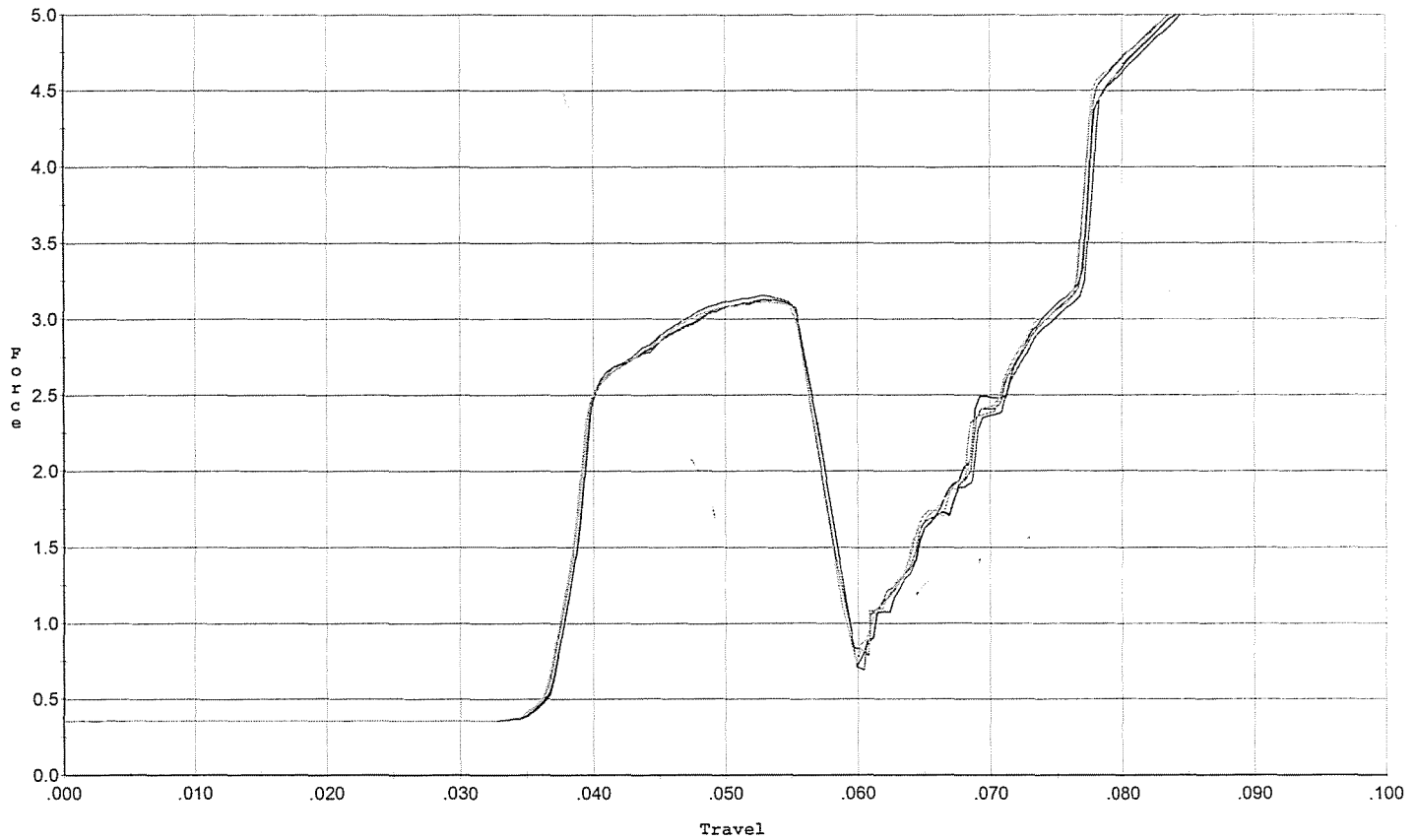
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.055	0.038	0.038	0.056		Set Trigger
2	2.607	0.055	0.037	0.038	0.056		Set Trigger
3	2.571	0.057	0.037	0.038	0.057		Set Trigger
4	2.512	0.056	0.037	0.038	0.056		Set Trigger
5	2.583	0.055	0.037	0.038	0.055		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



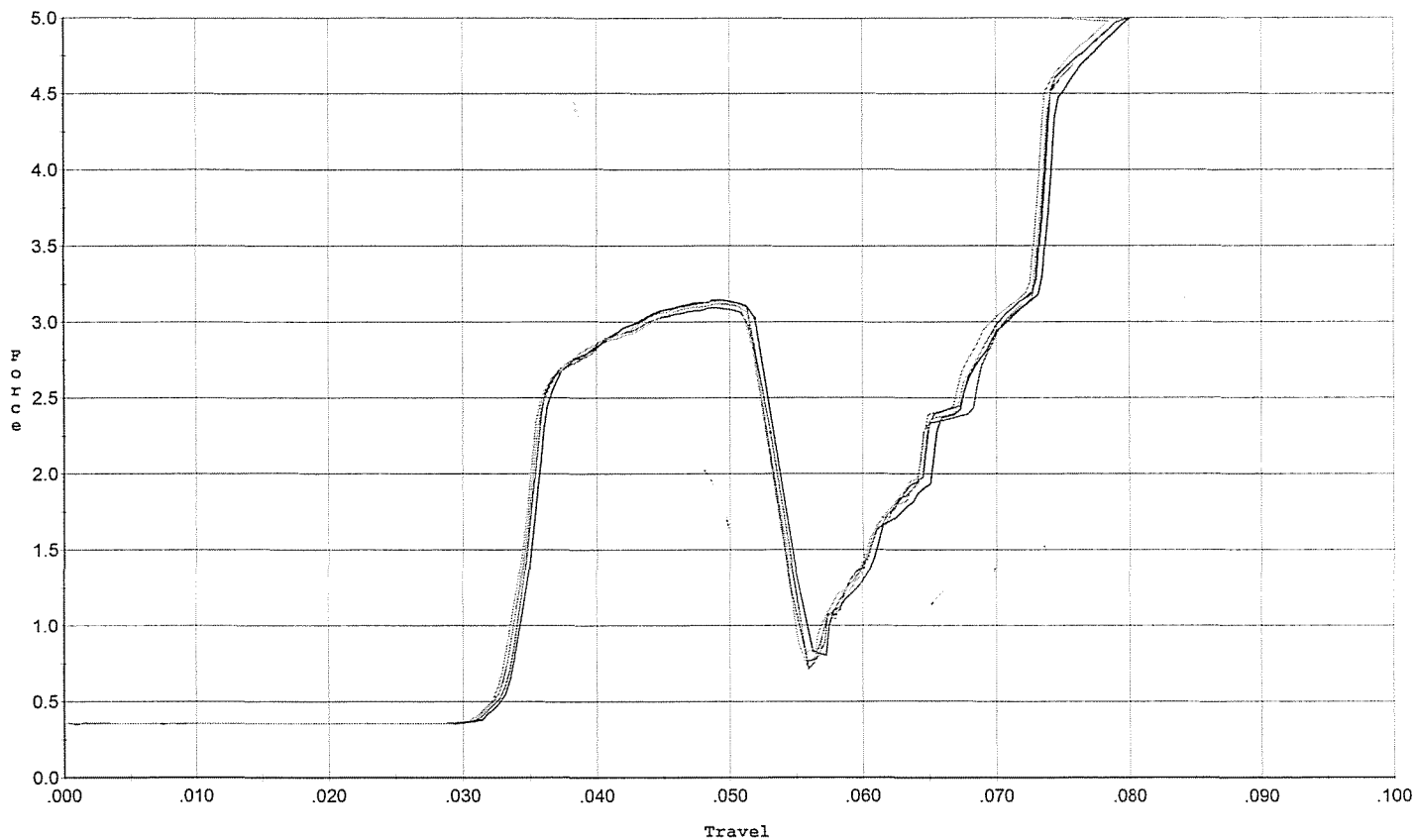
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.057	0.037	0.037	0.068		Set Trigger
2	3.127	0.057	0.037	0.037	0.068		Set Trigger
3	3.156	0.055	0.037	0.037	0.066		Set Trigger
4	3.132	0.056	0.037	0.037	0.066		Set Trigger
5	3.111	0.055	0.037	0.037	0.066		Set Trigger

AUG 313

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



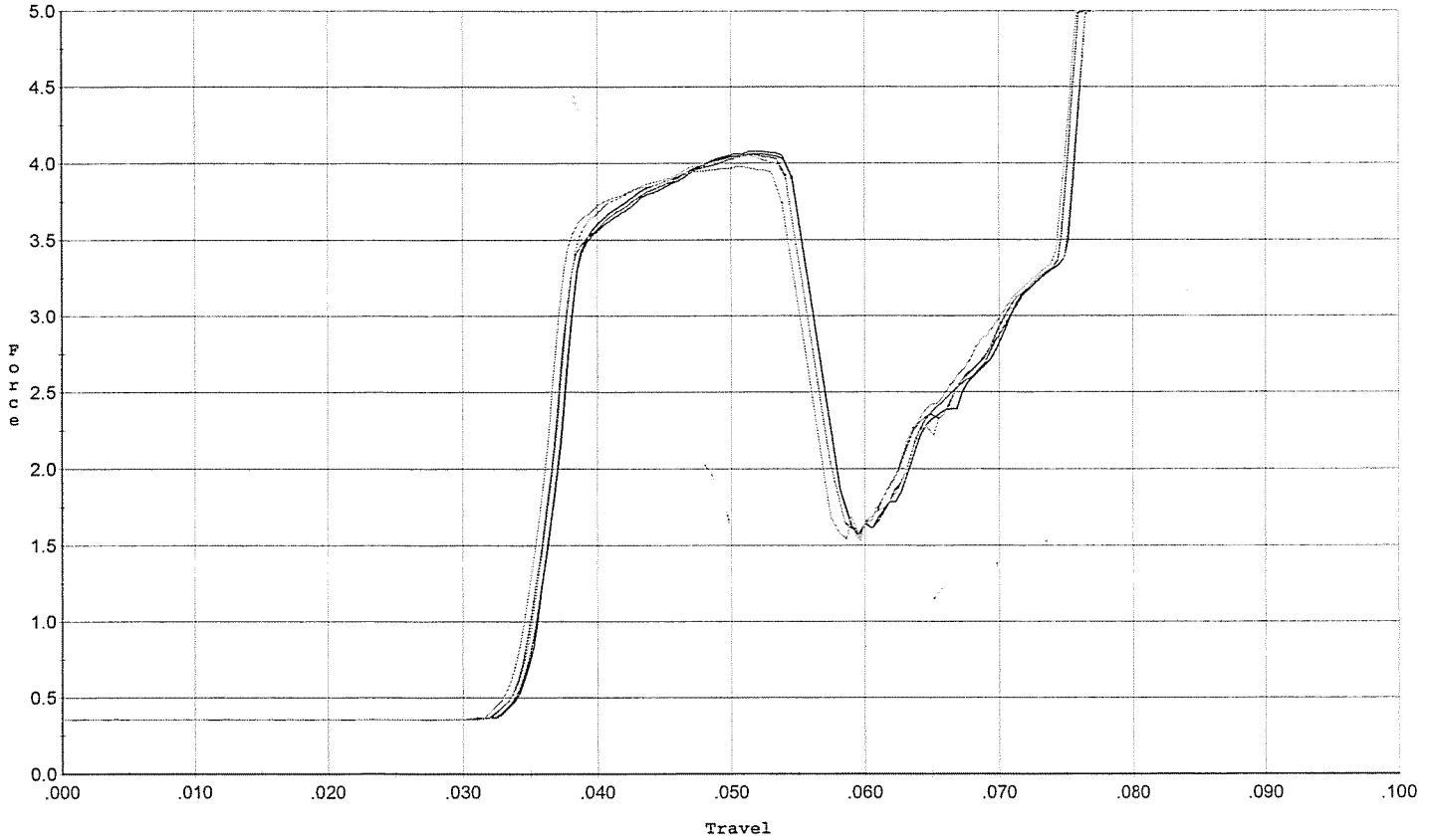
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.053	0.033	0.035	0.066		Set Trigger
2	3.146	0.052	0.033	0.035	0.065		Set Trigger
3	3.093	0.051	0.033	0.035	0.064		Set Trigger
4	3.118	0.051	0.033	0.035	0.064		Set Trigger
5	3.134	0.052	0.033	0.035	0.065		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



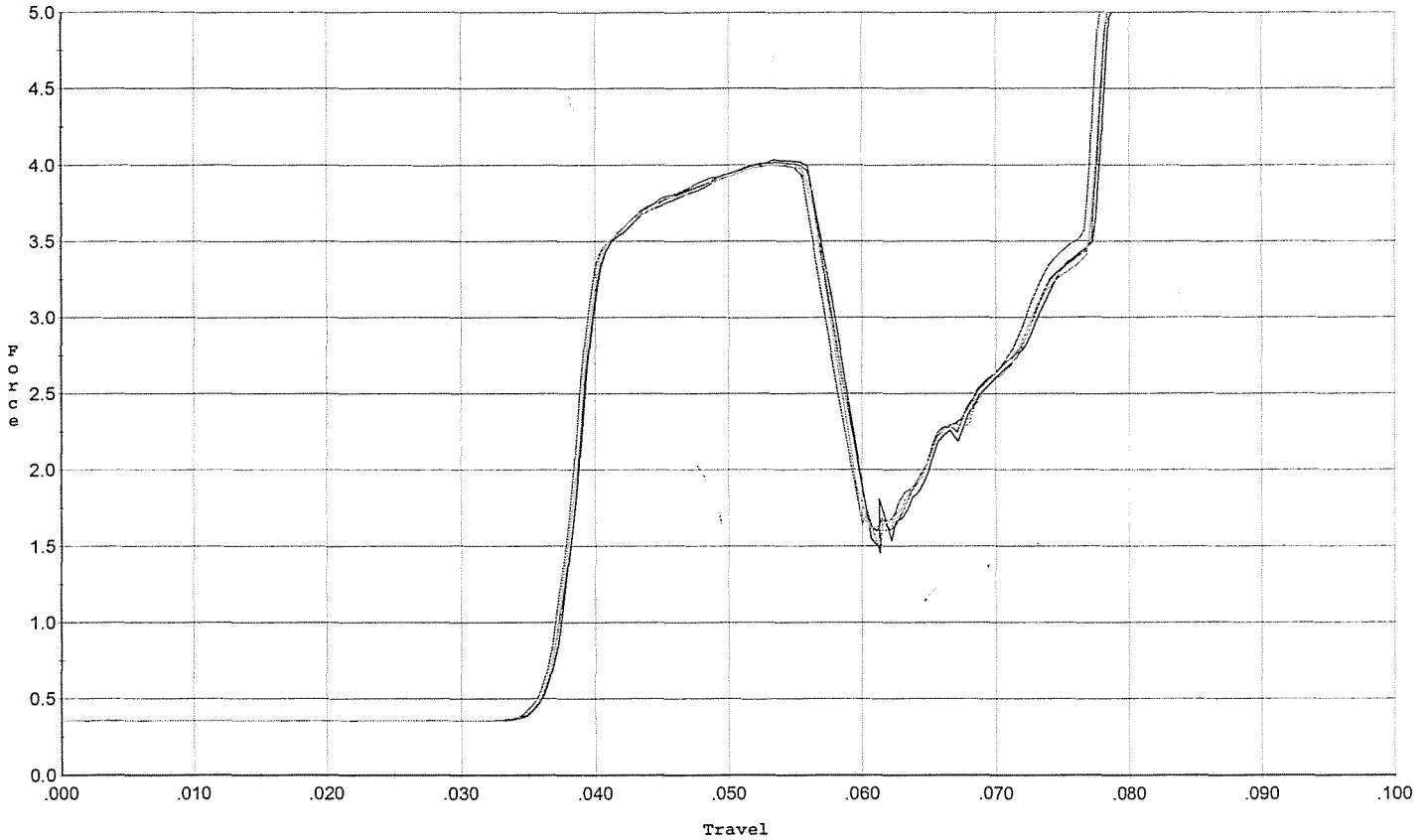
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.055	0.034	0.030	0.085		Set Trigger
2	4.063	0.055	0.034	0.030	0.085		Set Trigger
3	4.058	0.054	0.034	0.030	0.084		Set Trigger
4	4.050	0.054	0.034	0.030	0.085		Set Trigger
5	3.978	0.054	0.033	0.029	0.084		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



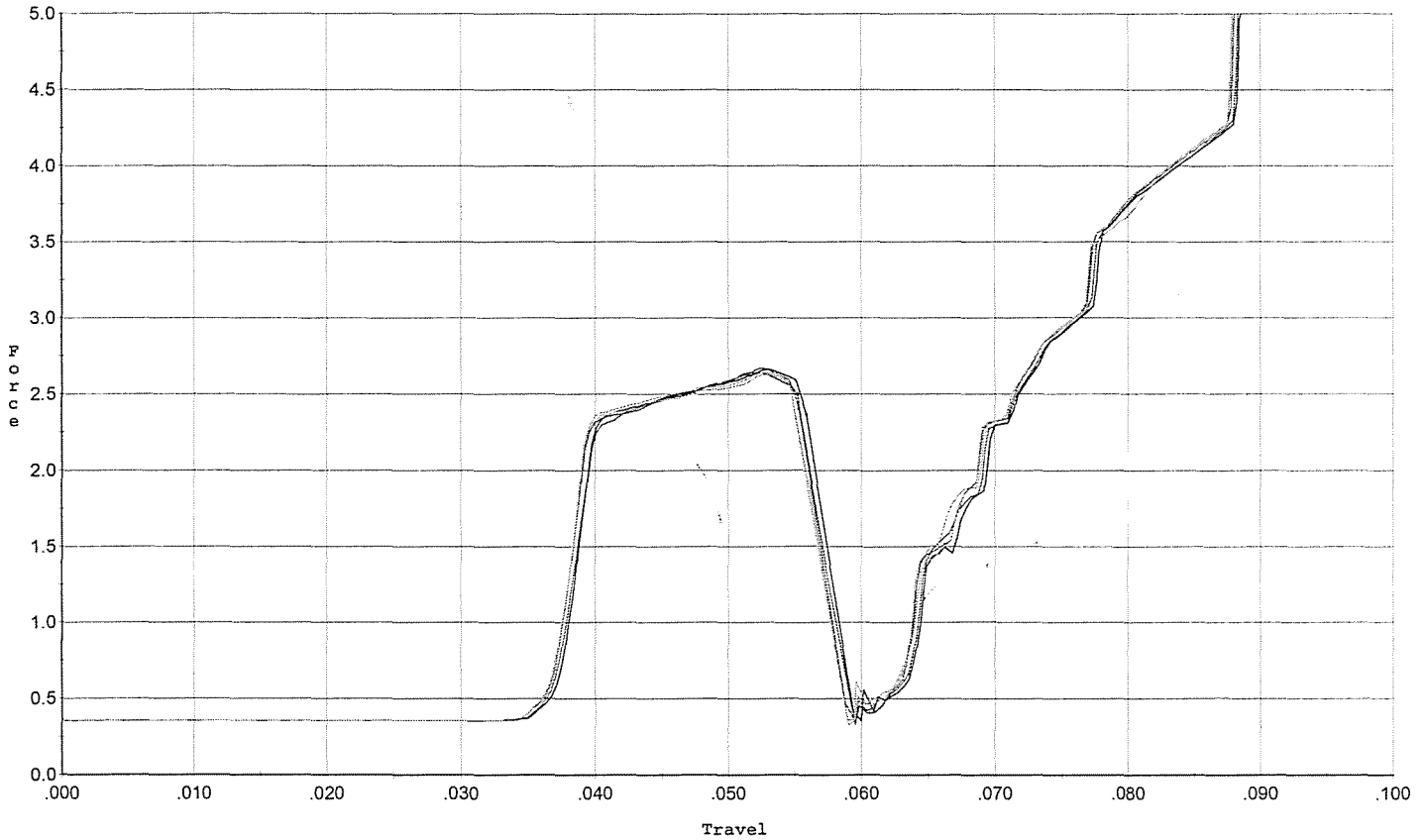
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.056	0.036	0.030	0.084		Set Trigger
2	4.031	0.058	0.036	0.030	0.088		Set Trigger
3	4.012	0.056	0.036	0.030	0.083		Set Trigger
4	3.996	0.056	0.036	0.030	0.085		Set Trigger
5	4.003	0.056	0.036	0.030	0.085		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



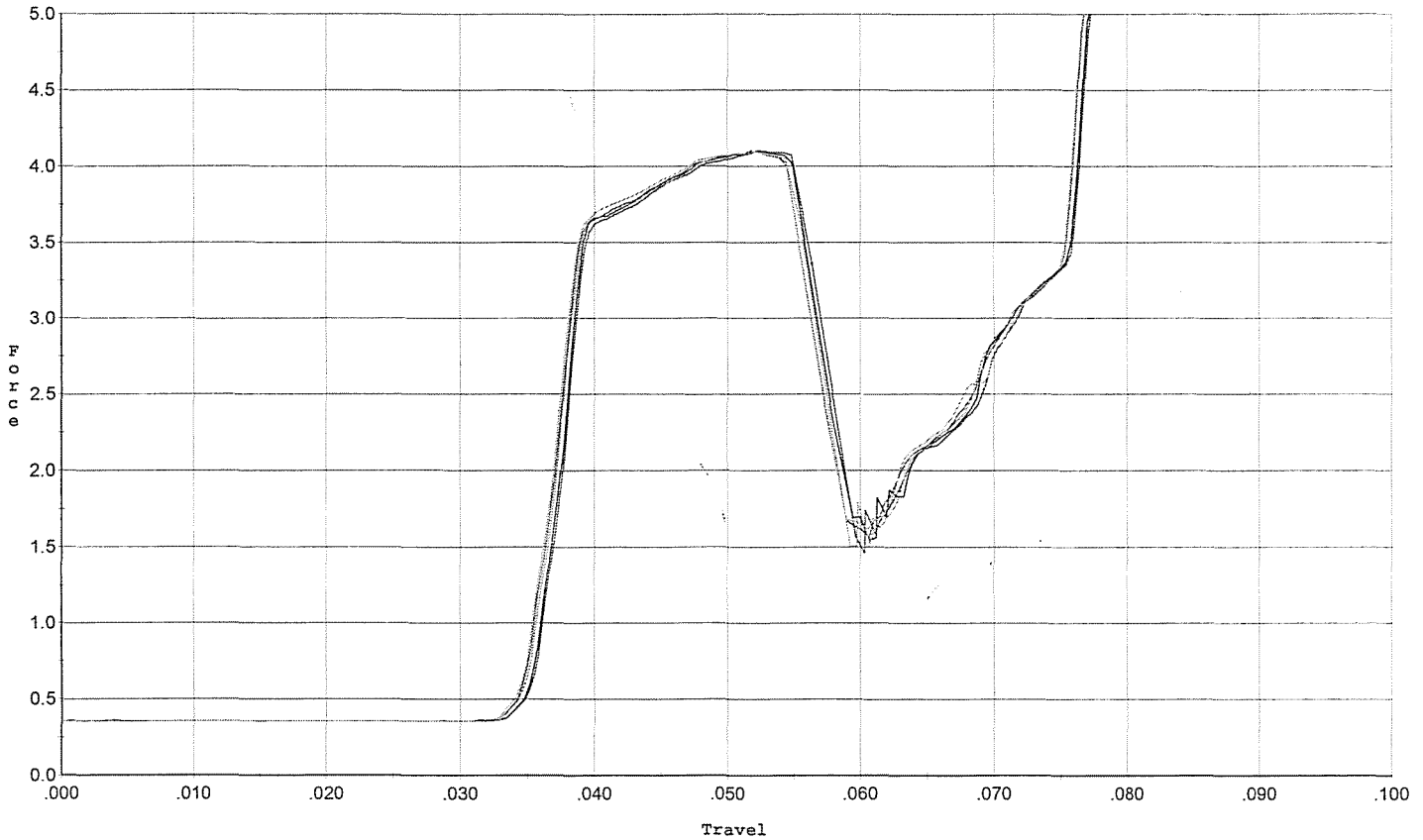
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.055	0.037	0.038	0.057		Set Trigger
2	2.665	0.056	0.037	0.038	0.059		Set Trigger
3	2.672	0.055	0.037	0.038	0.058		Set Trigger
4	2.630	0.056	0.037	0.037	0.058		Set Trigger
5	2.639	0.057	0.037	0.037	0.059		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.056	0.035	0.028	0.088		Set Trigger
2	4.101	0.055	0.035	0.028	0.086		Set Trigger
3	4.099	0.054	0.035	0.028	0.085		Set Trigger
4	4.104	0.054	0.034	0.028	0.086		Set Trigger
5	4.091	0.056	0.035	0.028	0.087		Set Trigger

Aug 4.09