

56784686

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



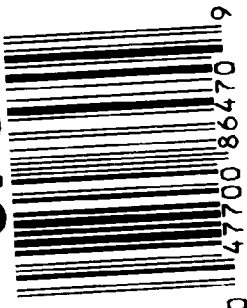
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784686

UPC



BM FORM

GUN SERIAL #

G 6784686

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	SP
475	DRILL AND TAP SIGHT HOLES	DATE 20 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTT	8-28-08	BTT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-31	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

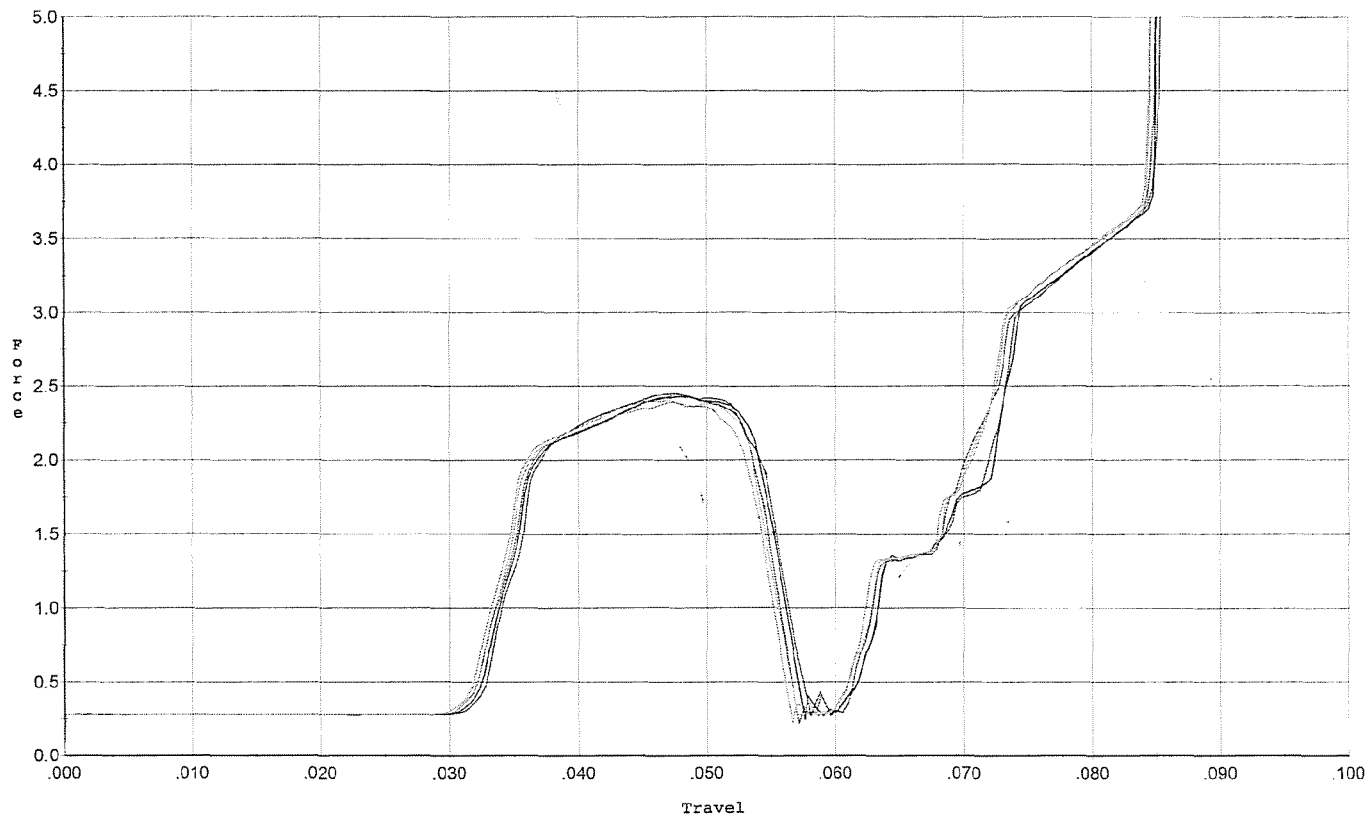
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-22-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-11-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-12-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	TRL
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.57</u> <u>2.58</u> <u>2.53</u> <u>2.65</u>	9-18-08	TRL
	C) FUNCTION		9-22-08	TC
690	PACK		10/23/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



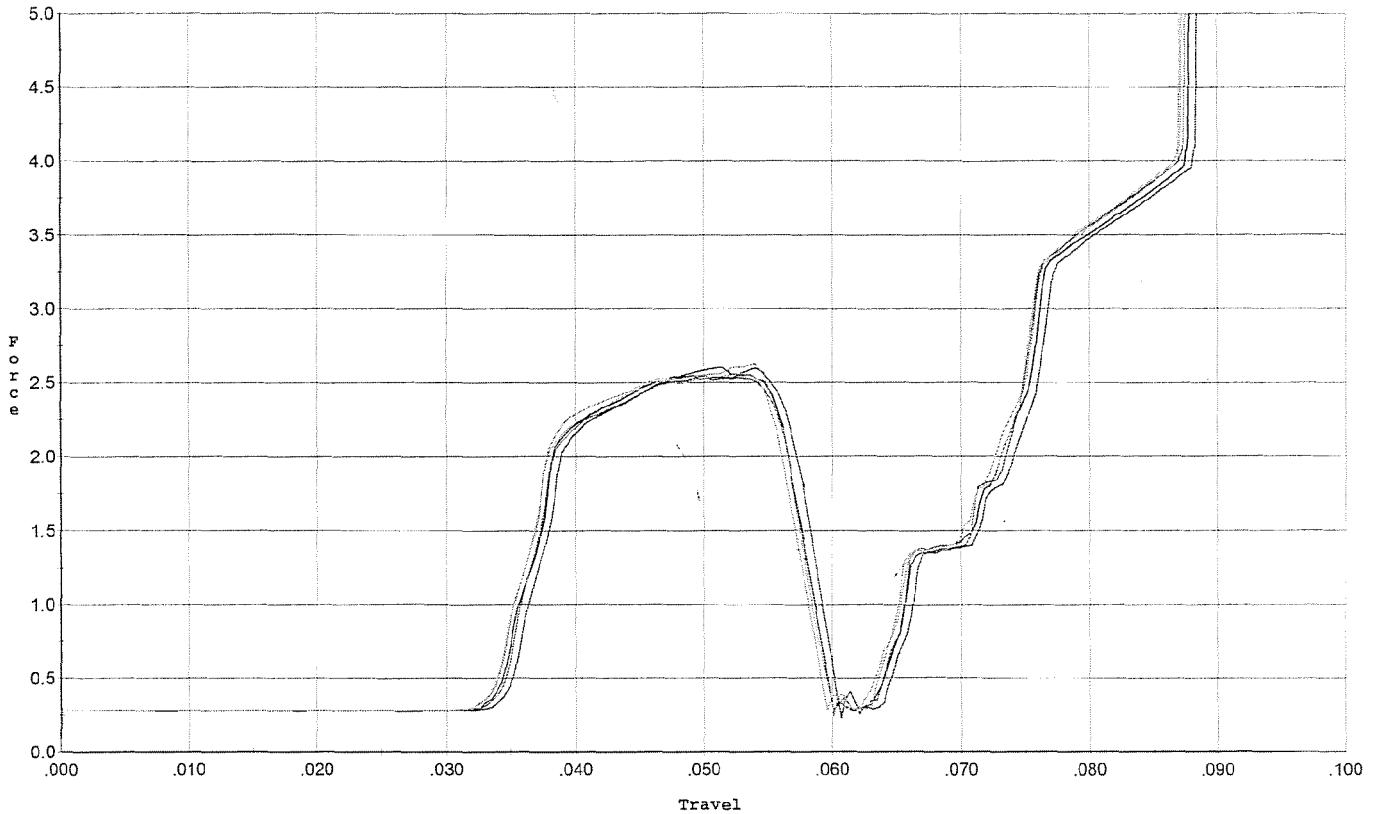
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.055	0.033	0.035	0.056		Set Trigger
2	2.432	0.055	0.032	0.035	0.056		Set Trigger
3	2.444	0.054	0.032	0.035	0.055		Set Trigger
4	2.393	0.053	0.032	0.035	0.054		Set Trigger
5	2.404	0.054	0.032	0.035	0.055		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



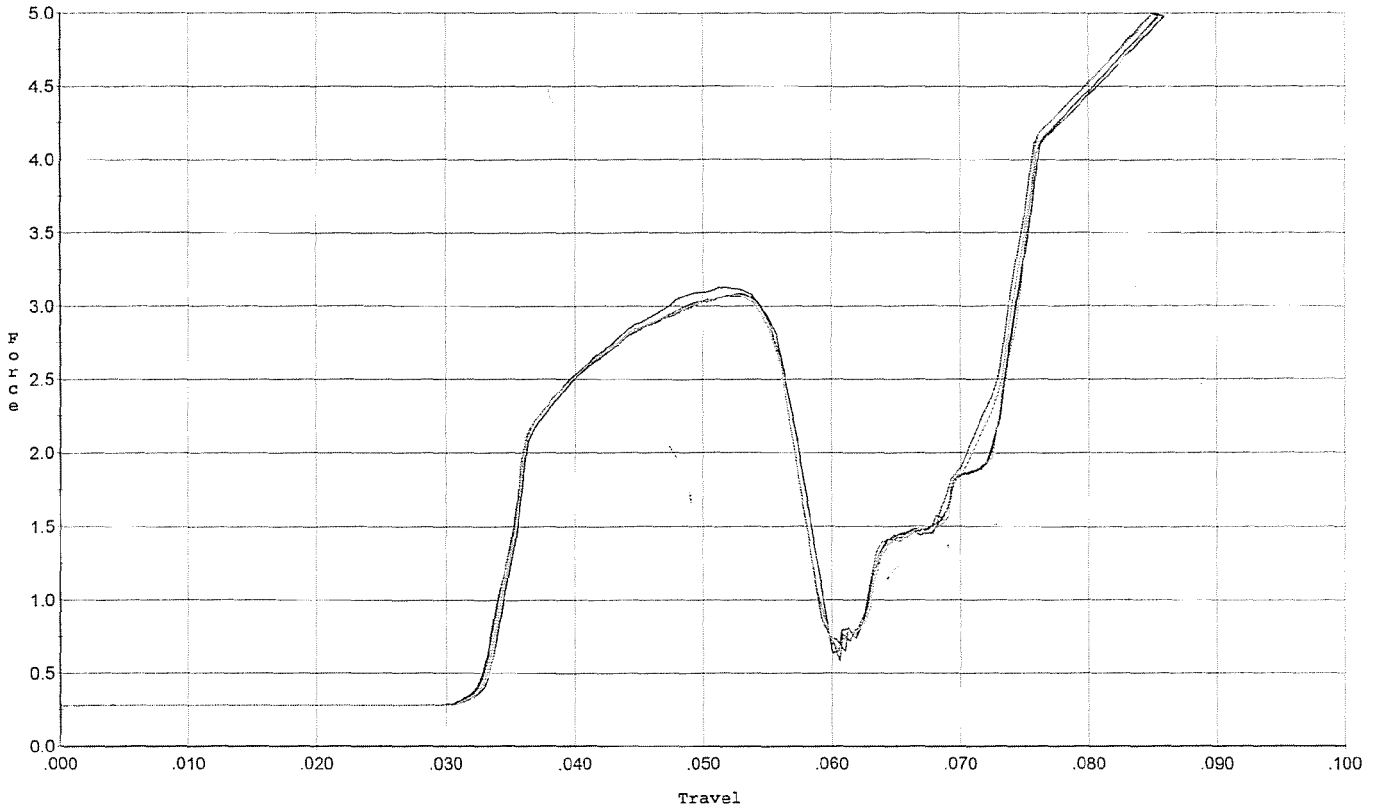
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.058	0.035	0.036	0.060		Set Trigger
2	2.551	0.058	0.034	0.036	0.061		Set Trigger
3	2.545	0.058	0.034	0.036	0.060		Set Trigger
4	2.557	0.057	0.034	0.035	0.060		Set Trigger
5	2.629	0.056	0.034	0.035	0.060		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



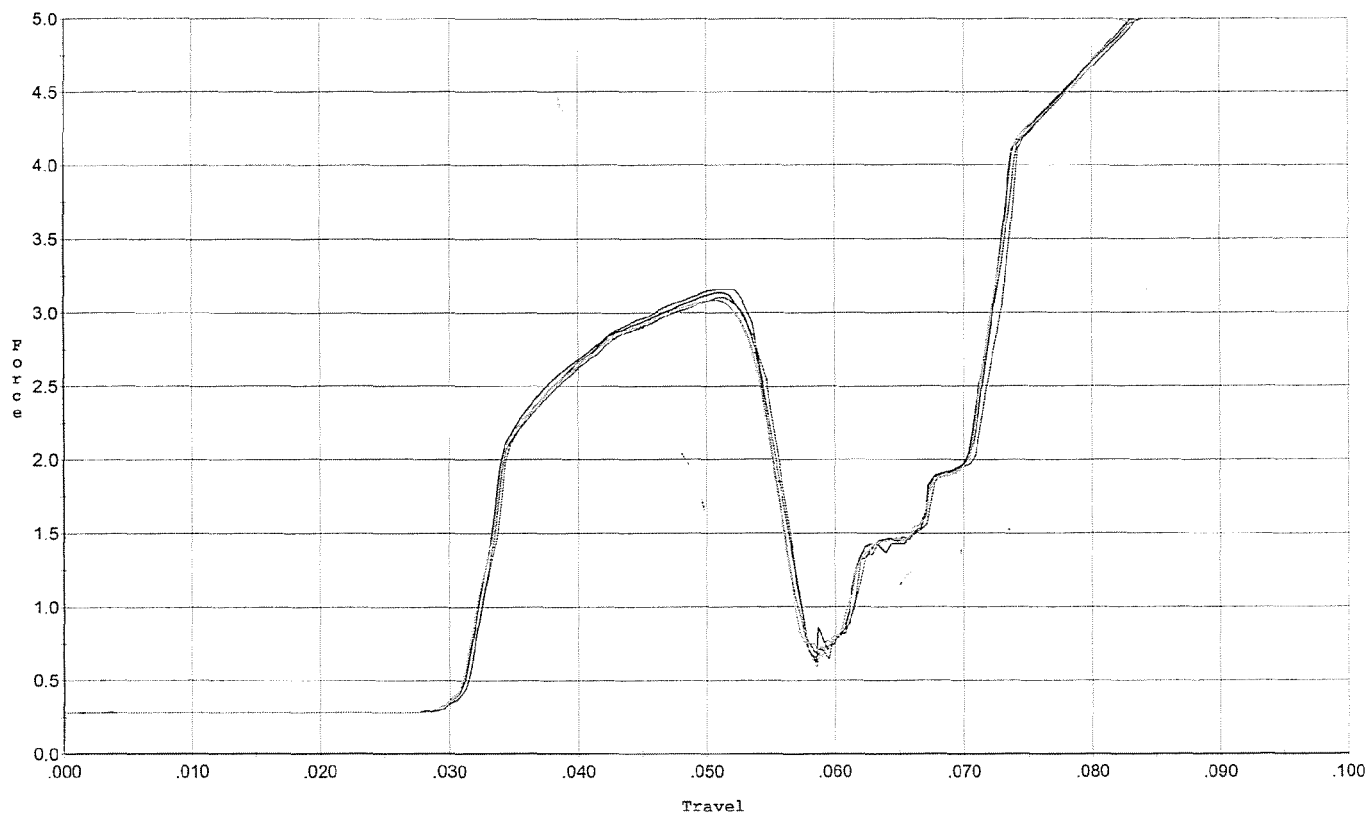
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.056	0.033	0.034	0.070		Set Trigger
2	3.082	0.057	0.033	0.034	0.071		Set Trigger
3	3.072	0.056	0.033	0.034	0.069		Set Trigger
4	3.076	0.056	0.033	0.034	0.069		Set Trigger
5	3.065	0.056	0.033	0.034	0.069		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



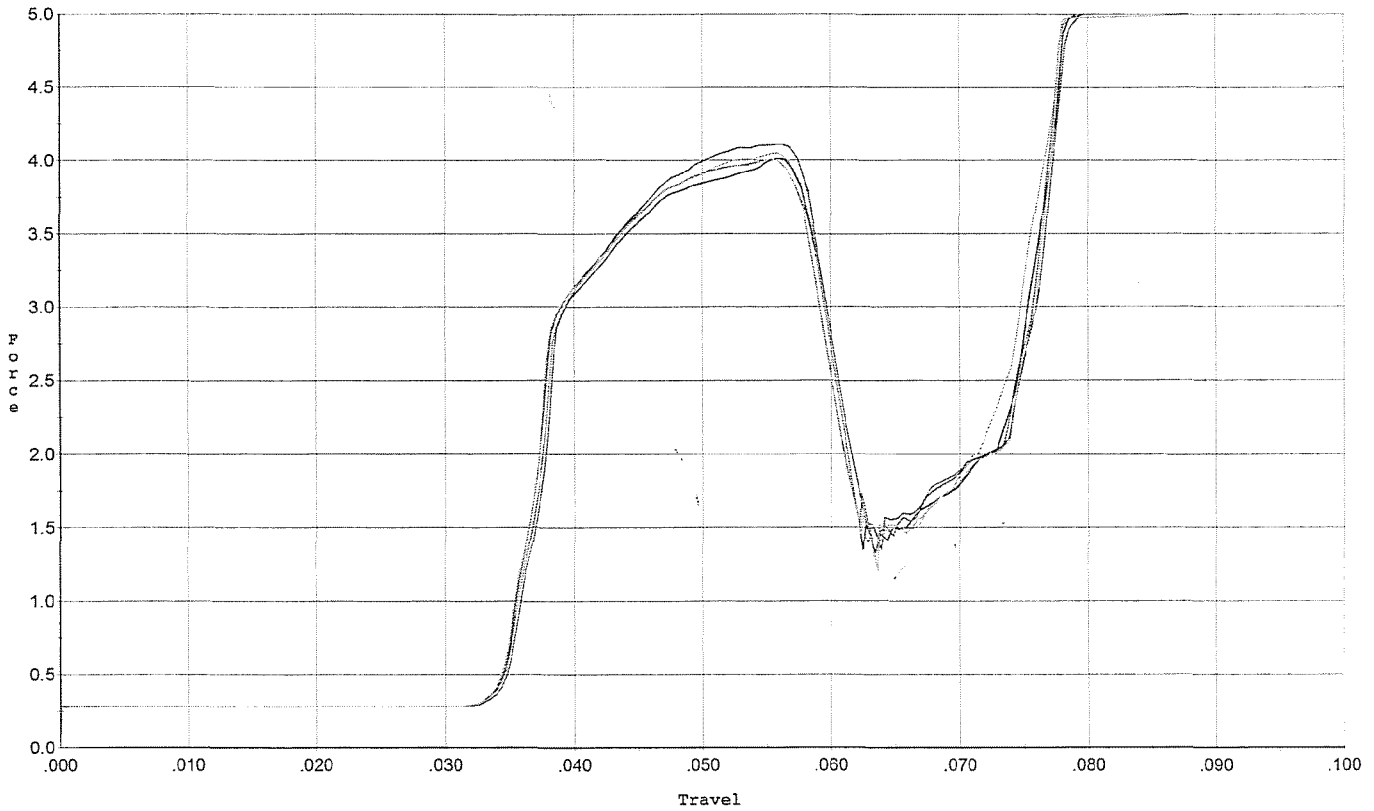
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.056	0.031	0.033	0.071		Set Trigger
2	3.138	0.054	0.031	0.033	0.069		Set Trigger
3	3.104	0.055	0.032	0.033	0.069		Set Trigger
4	3.085	0.054	0.031	0.034	0.068		Set Trigger
5	3.091	0.054	0.031	0.034	0.068		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



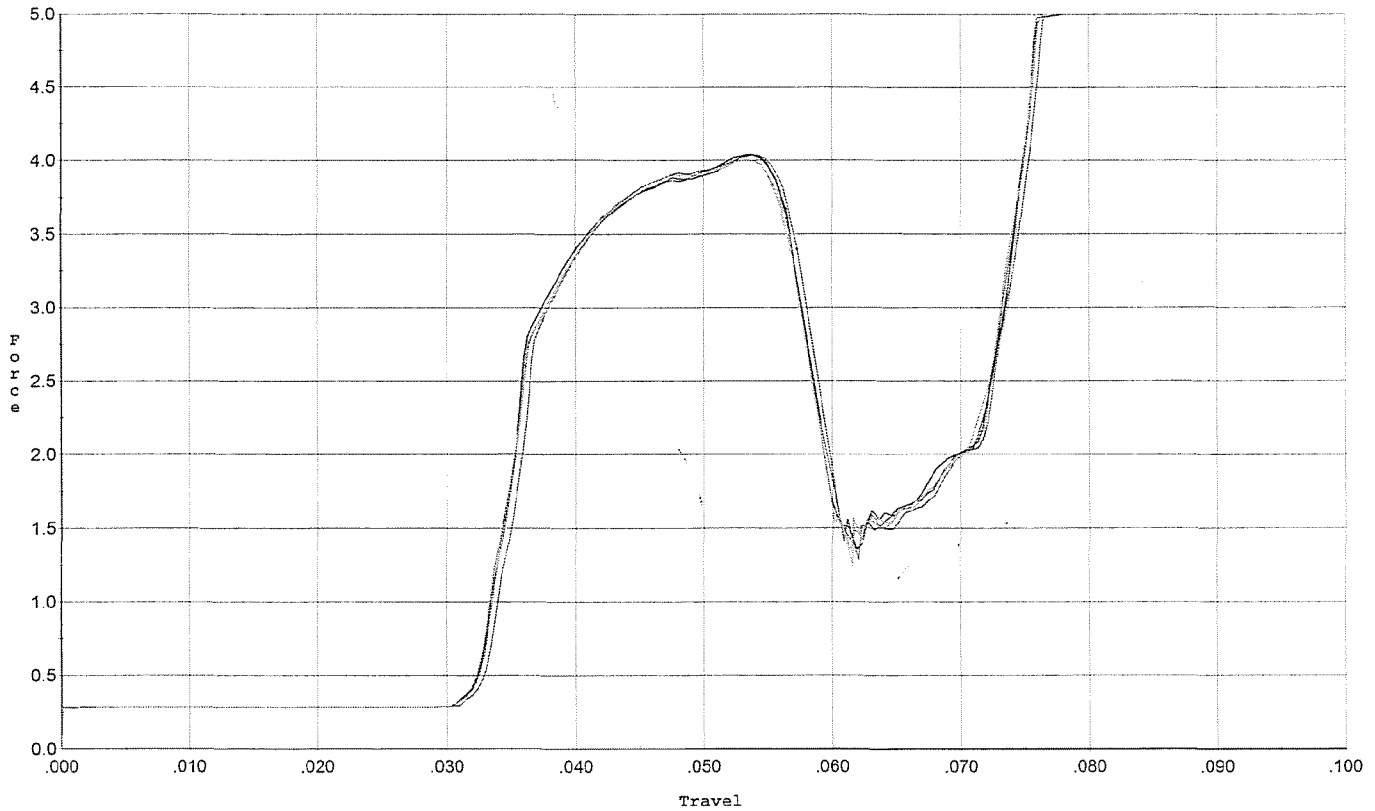
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.058	0.035	0.034	0.092		Set Trigger
2	4.012	0.059	0.034	0.033	0.092		Set Trigger
3	4.007	0.058	0.034	0.034	0.091		Set Trigger
4	4.053	0.059	0.034	0.033	0.092		Set Trigger
5	4.007	0.058	0.034	0.034	0.091		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



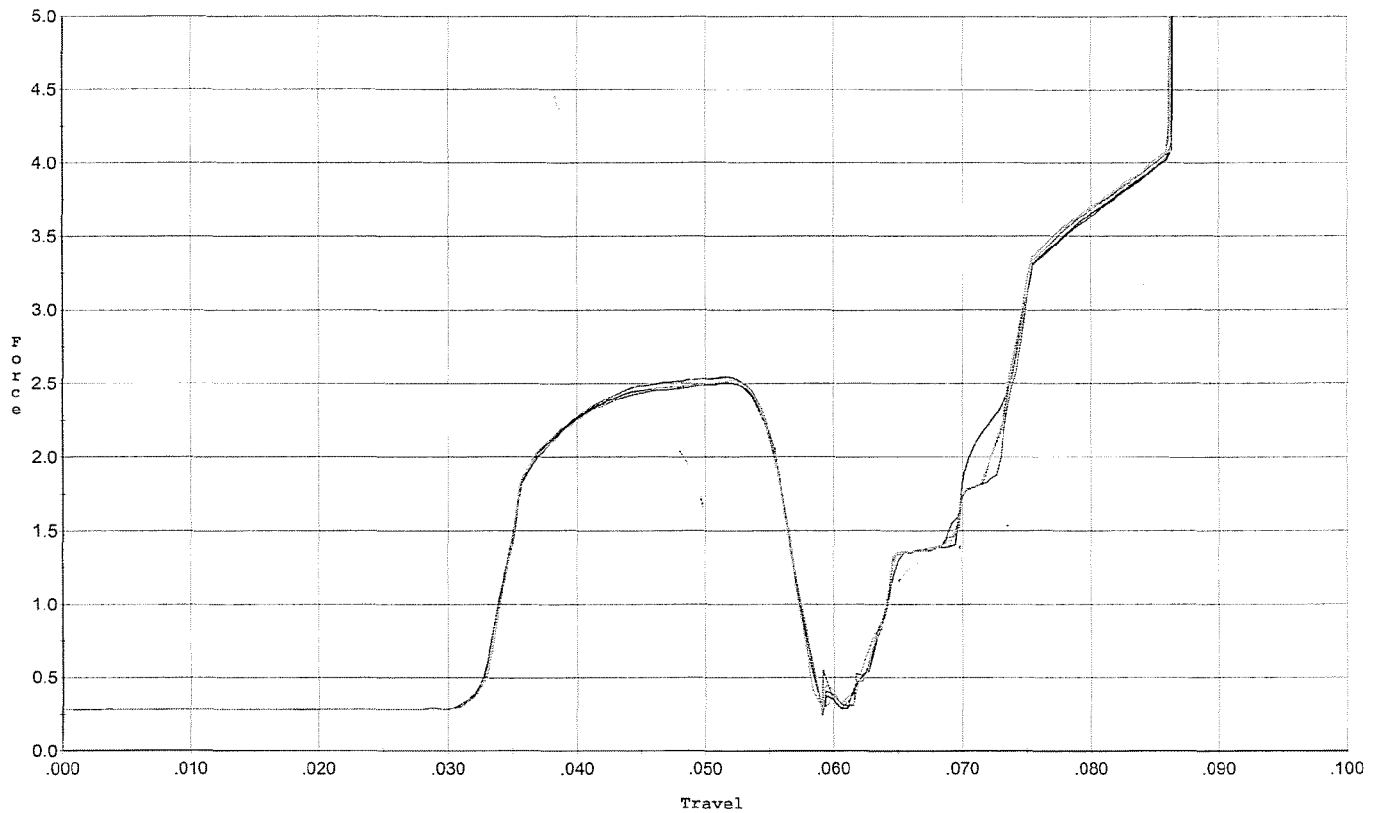
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.038	0.056	0.032	0.033	0.091		Set Trigger
2	4.039	0.057	0.032	0.033	0.092		Set Trigger
3	4.037	0.057	0.033	0.033	0.093		Set Trigger
4	4.002	0.057	0.032	0.033	0.092		Set Trigger
5	3.997	0.057	0.032	0.033	0.091		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



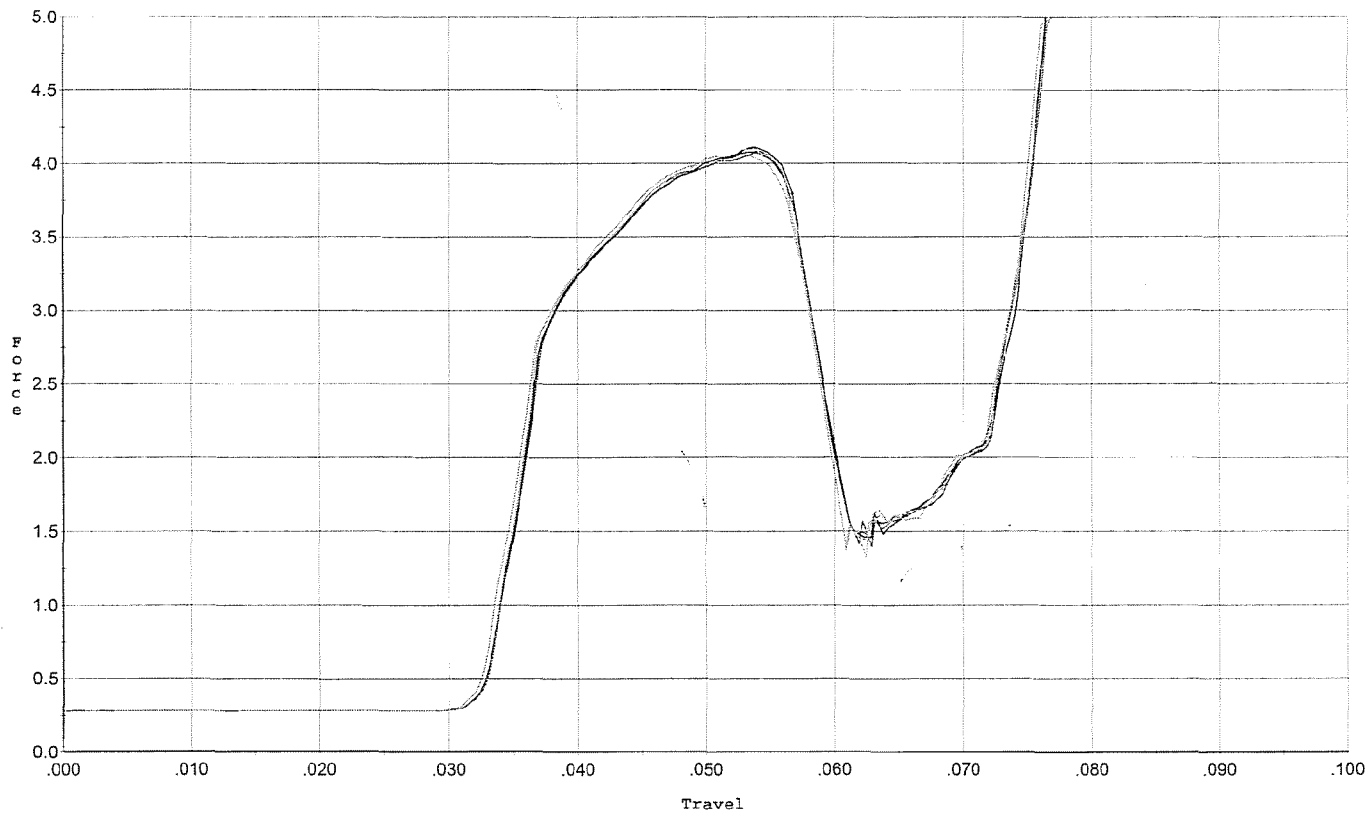
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.055	0.033	0.035	0.060		Set Trigger
2	2.502	0.055	0.033	0.035	0.059		Set Trigger
3	2.506	0.056	0.033	0.035	0.059		Set Trigger
4	2.520	0.055	0.033	0.035	0.059		Set Trigger
5	2.547	0.056	0.033	0.035	0.060		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.057	0.033	0.033	0.091		Set Trigger
2	4.108	0.057	0.033	0.033	0.091		Set Trigger
3	4.069	0.057	0.033	0.033	0.091		Set Trigger
4	4.098	0.057	0.033	0.033	0.093		Set Trigger
5	4.061	0.057	0.032	0.033	0.093		Set Trigger

Avg 4.08