

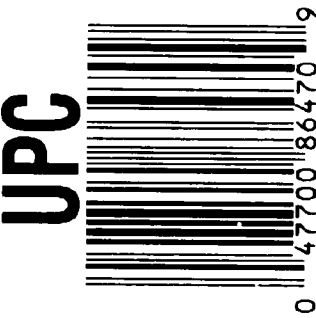
G-6784689

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784689



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6784689

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE		9-20-08	BH
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	BH
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	OG
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

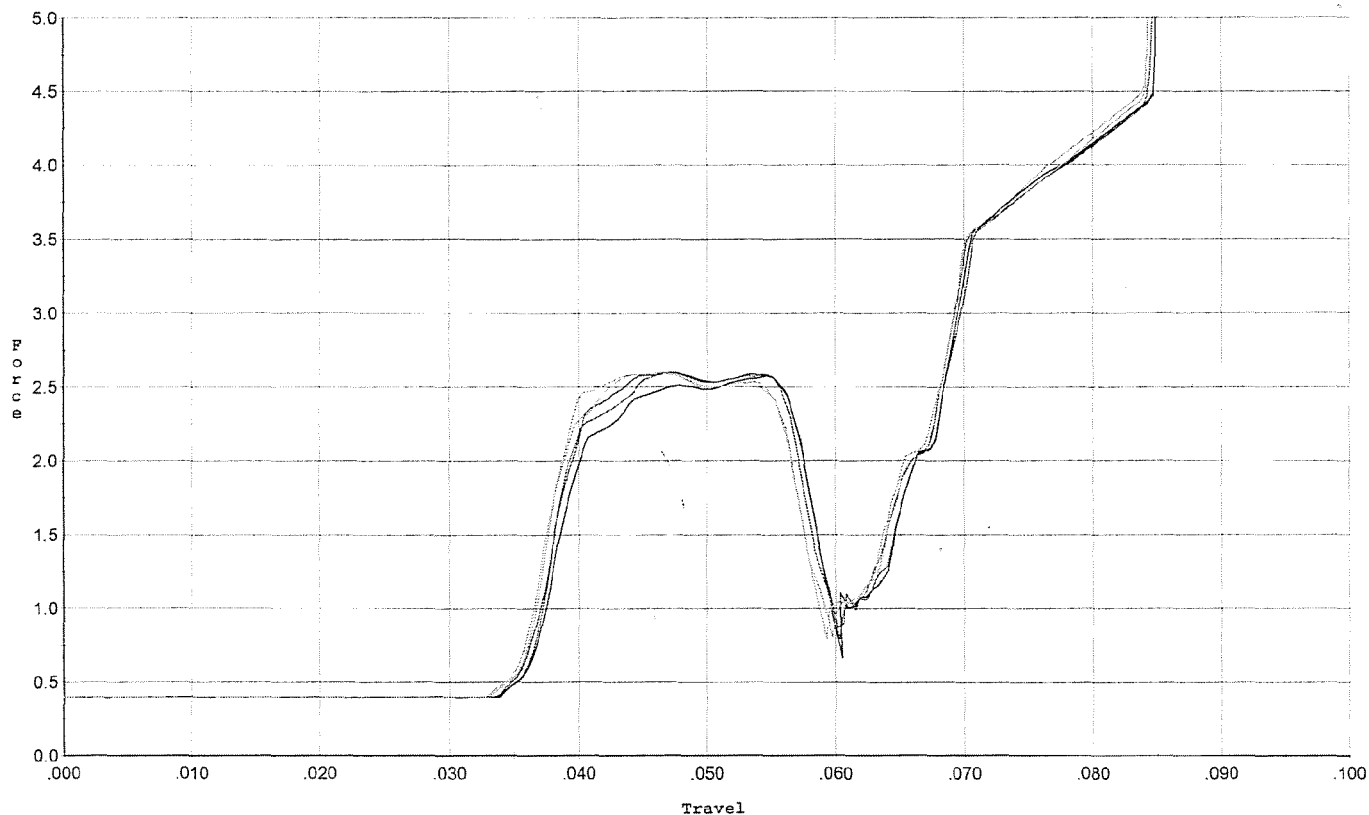
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.5</u>	10-21-08	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.5</u>	10-21-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-21-08	LH
	J) ASSEMBLE STOCK		10-10-08	LH
	K) ASSEMBLE SWIVEL STUDS		10-21-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-21-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.57</u> <u>2.59</u> <u>2.52</u> <u>2.46</u>	10-20-08	TL
	C) FUNCTION		10-21-08	LH
690	PACK		12-10-08	RLH

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



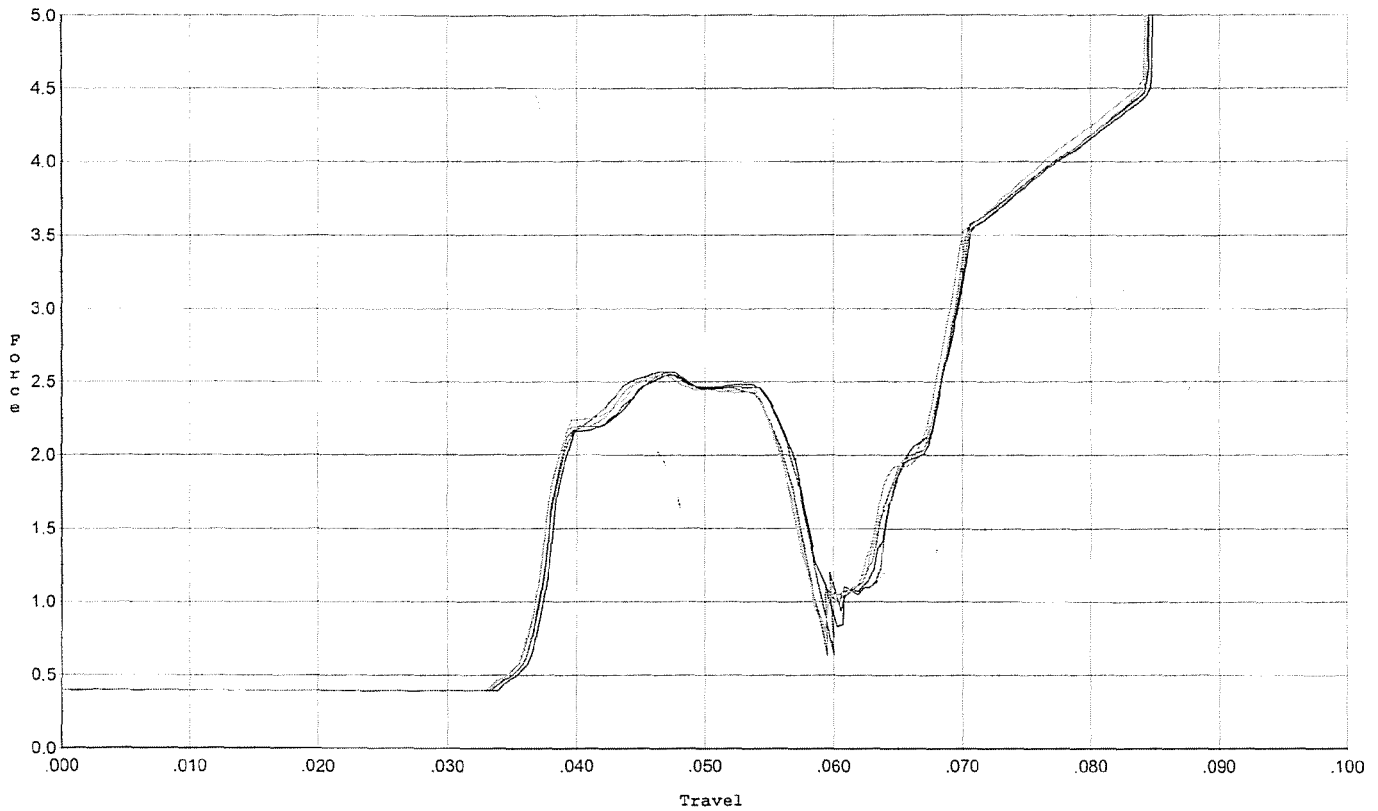
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.057	0.036	0.033	0.064		Set Trigger
2	2.578	0.057	0.036	0.033	0.062		Set Trigger
3	2.596	0.057	0.036	0.033	0.062		Set Trigger
4	2.590	0.056	0.035	0.034	0.062		Set Trigger
5	2.597	0.056	0.036	0.034	0.062		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



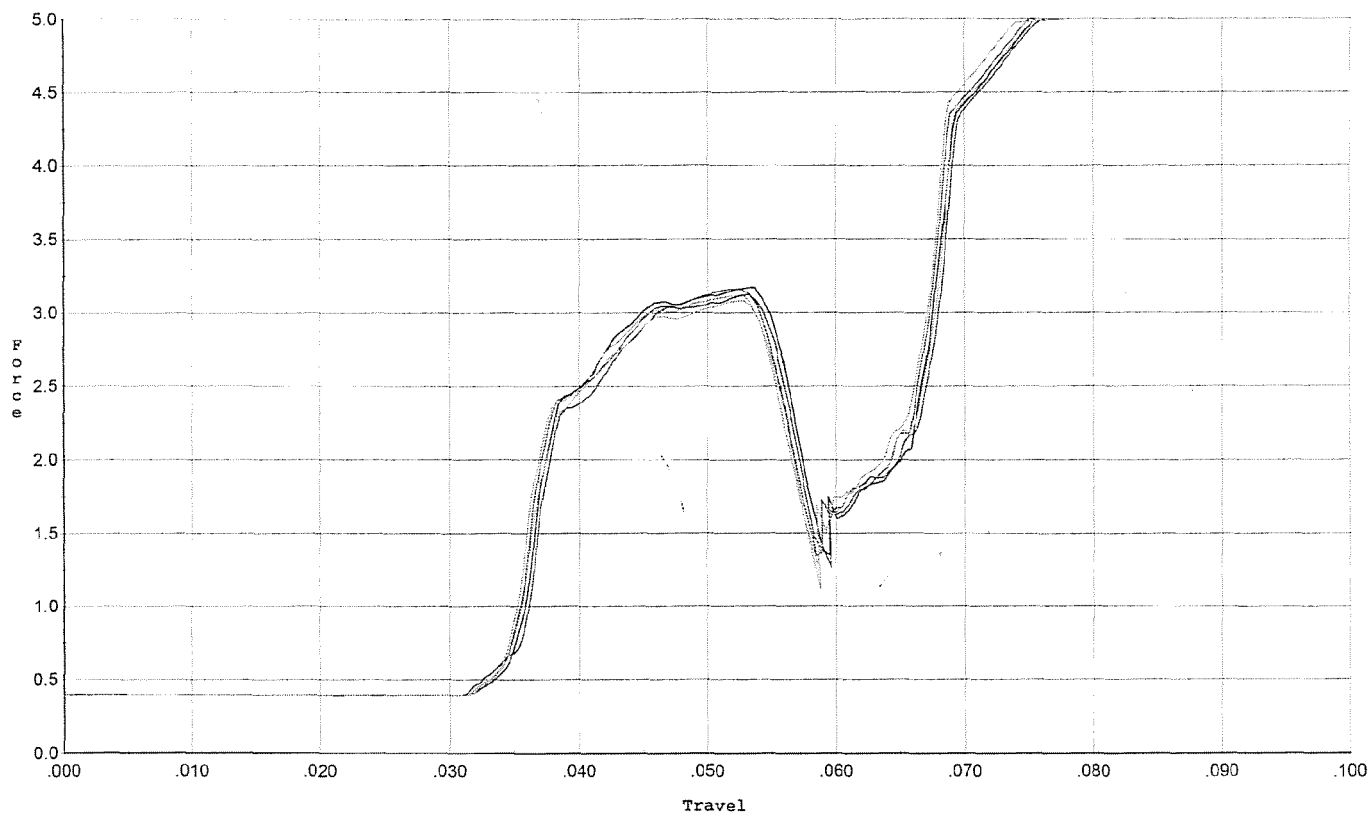
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.057	0.036	0.033	0.061		Set Trigger
2	2.546	0.057	0.037	0.034	0.061		Set Trigger
3	2.569	0.057	0.036	0.034	0.061		Set Trigger
4	2.547	0.057	0.036	0.034	0.061		Set Trigger
5	2.542	0.056	0.036	0.034	0.060		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



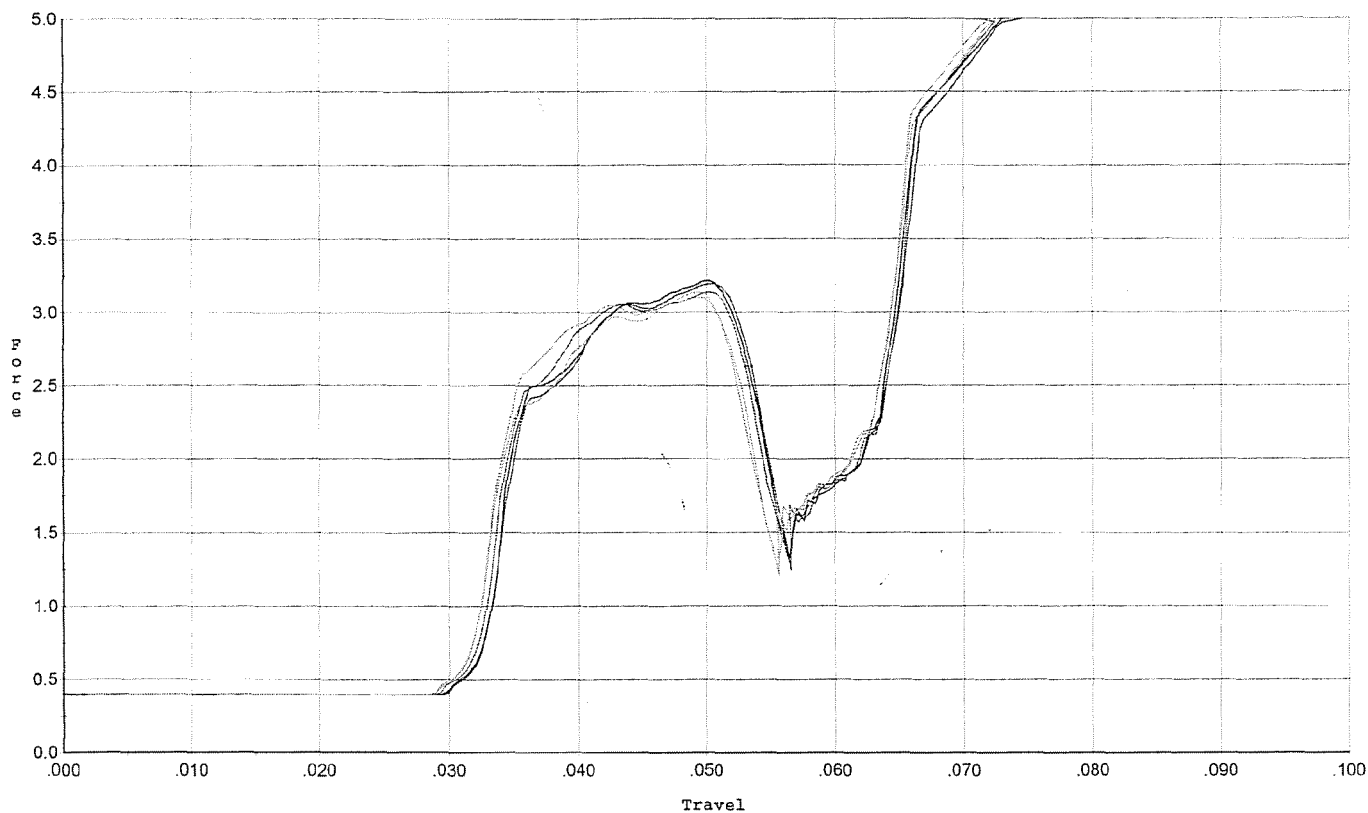
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.057	0.036	0.032	0.071		Set Trigger
2	3.172	0.056	0.035	0.032	0.072		Set Trigger
3	3.161	0.056	0.034	0.032	0.071		Set Trigger
4	3.083	0.056	0.035	0.032	0.070		Set Trigger
5	3.123	0.055	0.034	0.032	0.069		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



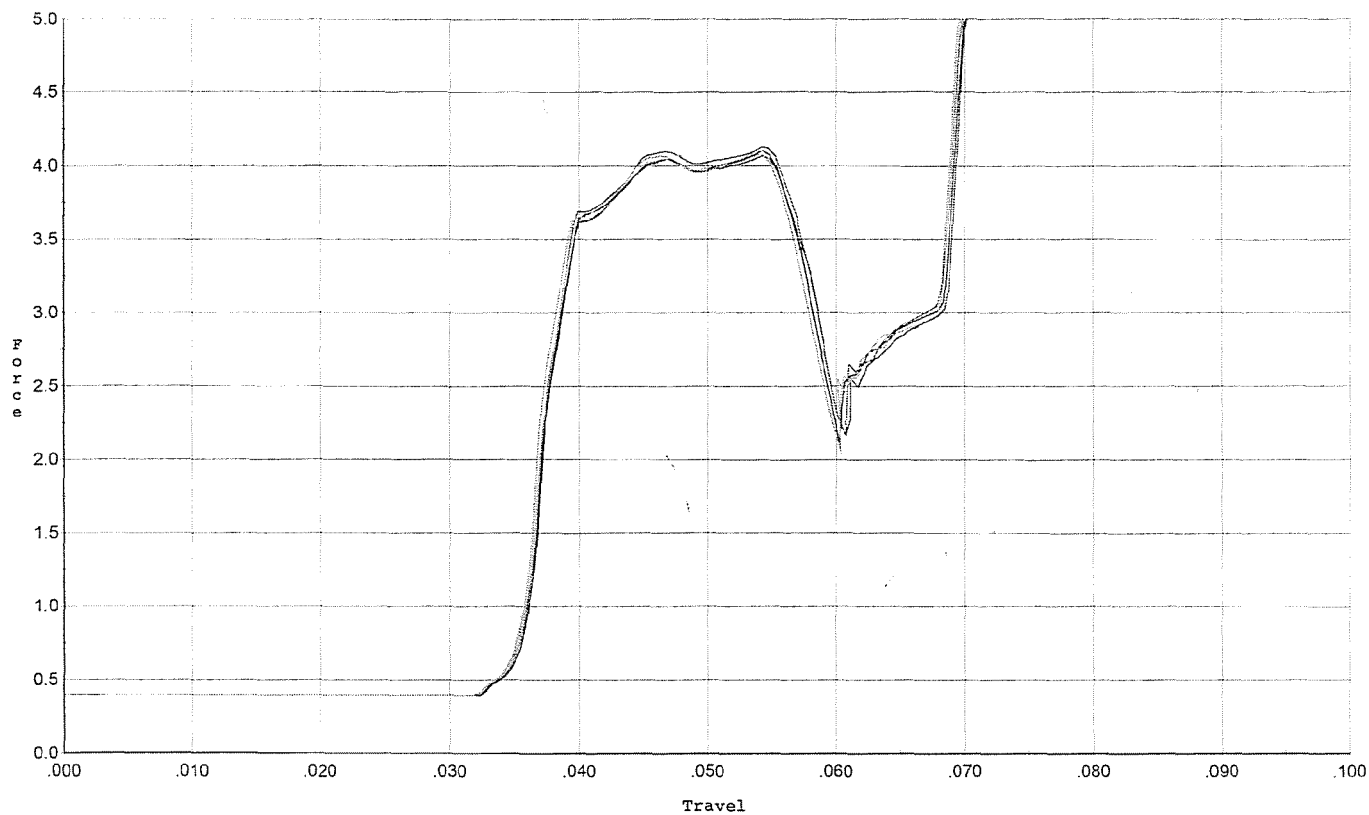
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.053	0.032	0.032	0.070		Set Trigger
2	3.215	0.054	0.032	0.032	0.071		Set Trigger
3	3.134	0.053	0.032	0.032	0.070		Set Trigger
4	3.135	0.053	0.032	0.032	0.068		Set Trigger
5	3.099	0.052	0.031	0.032	0.068		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



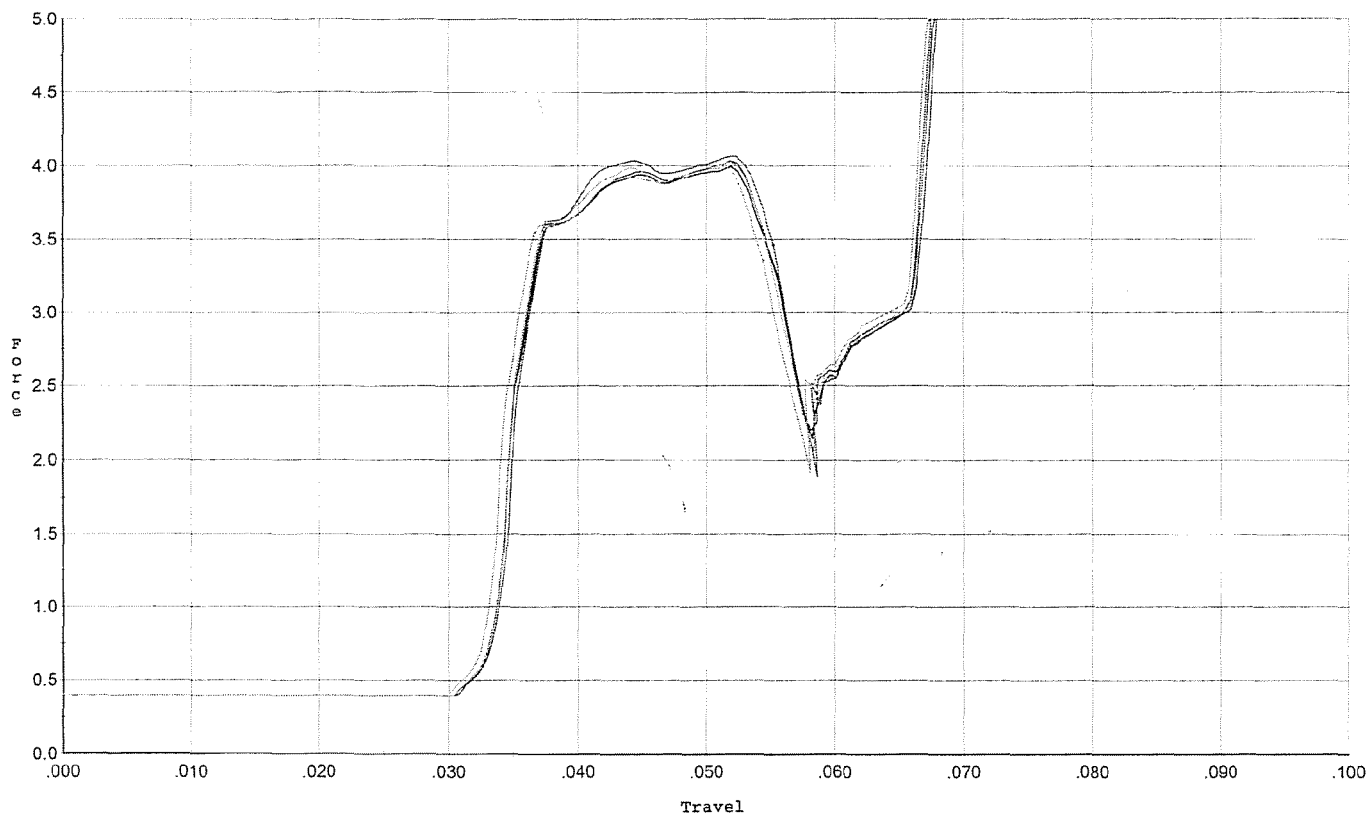
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.058	0.035	0.023	0.096		Set Trigger
2	4.103	0.057	0.035	0.023	0.094		Set Trigger
3	4.128	0.058	0.035	0.022	0.097		Set Trigger
4	4.078	0.058	0.033	0.023	0.095		Set Trigger
5	4.101	0.057	0.035	0.023	0.093		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



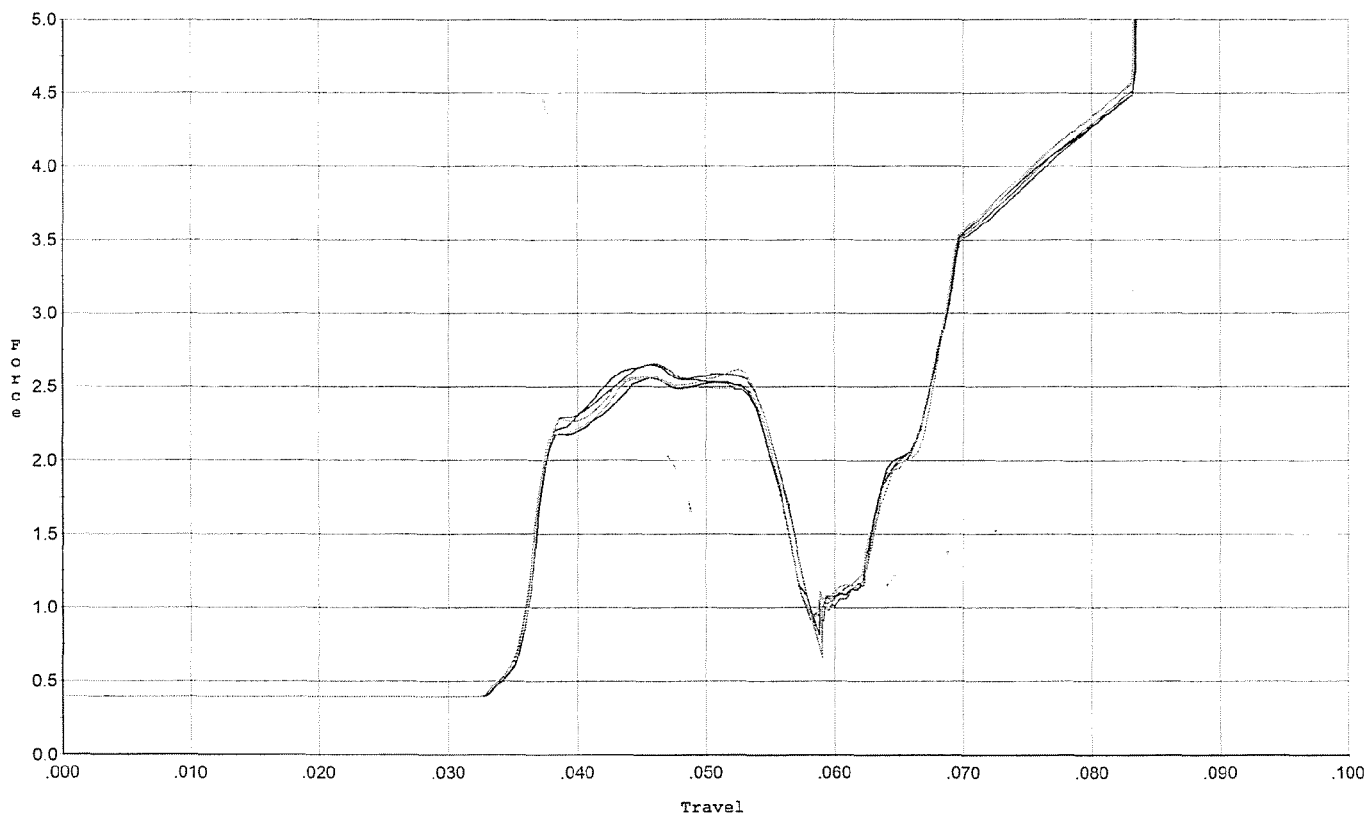
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.056	0.033	0.023	0.093		Set Trigger
2	3.995	0.056	0.033	0.023	0.093		Set Trigger
3	4.064	0.055	0.033	0.023	0.094		Set Trigger
4	4.028	0.055	0.033	0.023	0.092		Set Trigger
5	3.999	0.054	0.032	0.023	0.092		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



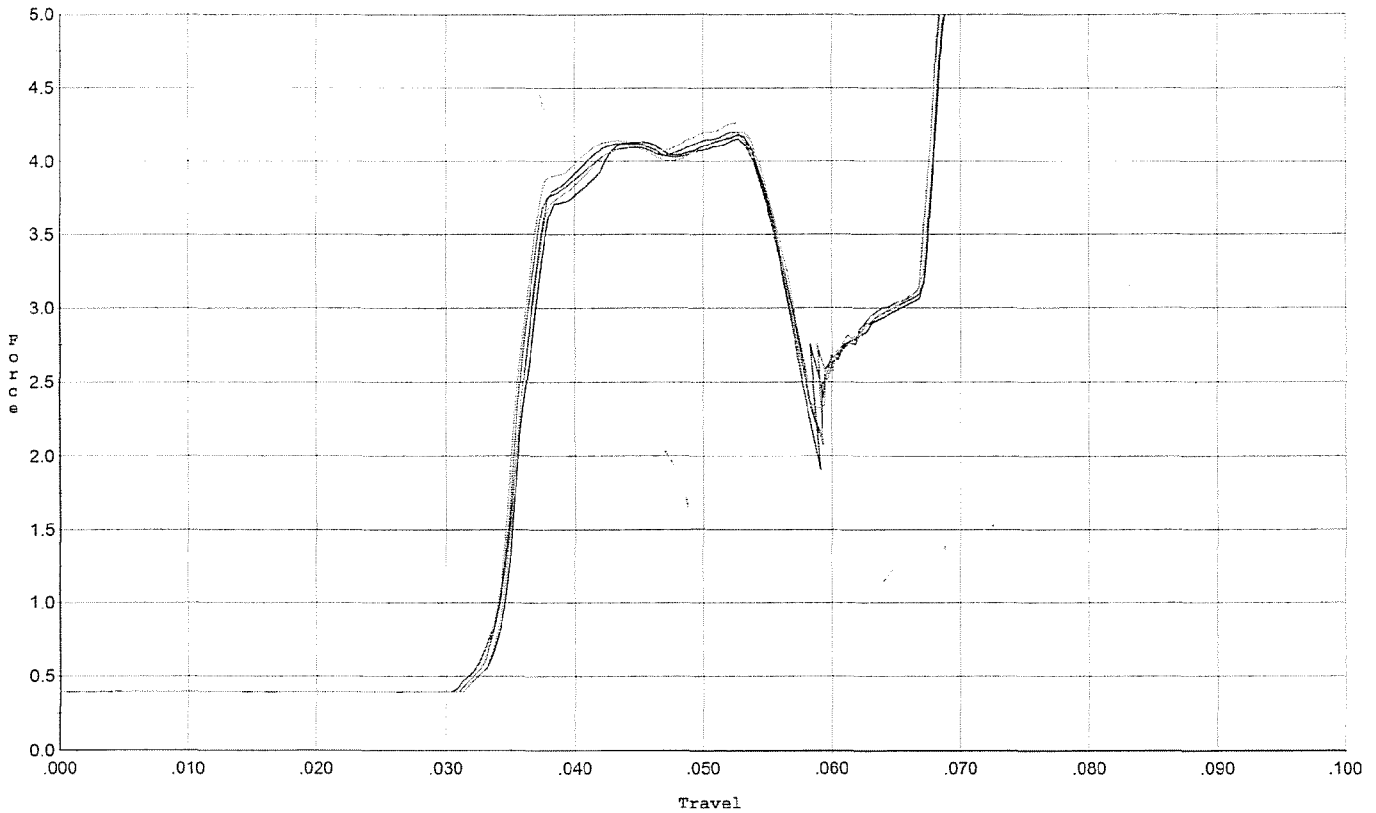
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.648	0.056	0.035	0.034	0.061		Set Trigger
2	2.558	0.056	0.035	0.034	0.060		Set Trigger
3	2.653	0.056	0.033	0.033	0.063		Set Trigger
4	2.614	0.057	0.035	0.033	0.063		Set Trigger
5	2.569	0.056	0.033	0.034	0.061		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.056	0.033	0.023	0.096		Set Trigger
2	4.179	0.057	0.034	0.023	0.097		Set Trigger
3	4.196	0.056	0.033	0.023	0.096		Set Trigger
4	4.199	0.057	0.034	0.023	0.098		Set Trigger
5	4.262	0.056	0.033	0.023	0.098		Set Trigger

Avg 4.19