

56784691

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784691

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784691

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RTZ
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
480	MAGNAFLUX BBL ACTION		9-1-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9 5	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OF #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0069169 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-22-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-15-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	9-16-08	FM
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.81</u> <u>2.87</u> <u>2.90</u> <u>2.82</u>	9-17-08	TL
	C) FUNCTION		9-22-08	TL
690	PACK		10/15/08	FM

F004 REV 5/2006

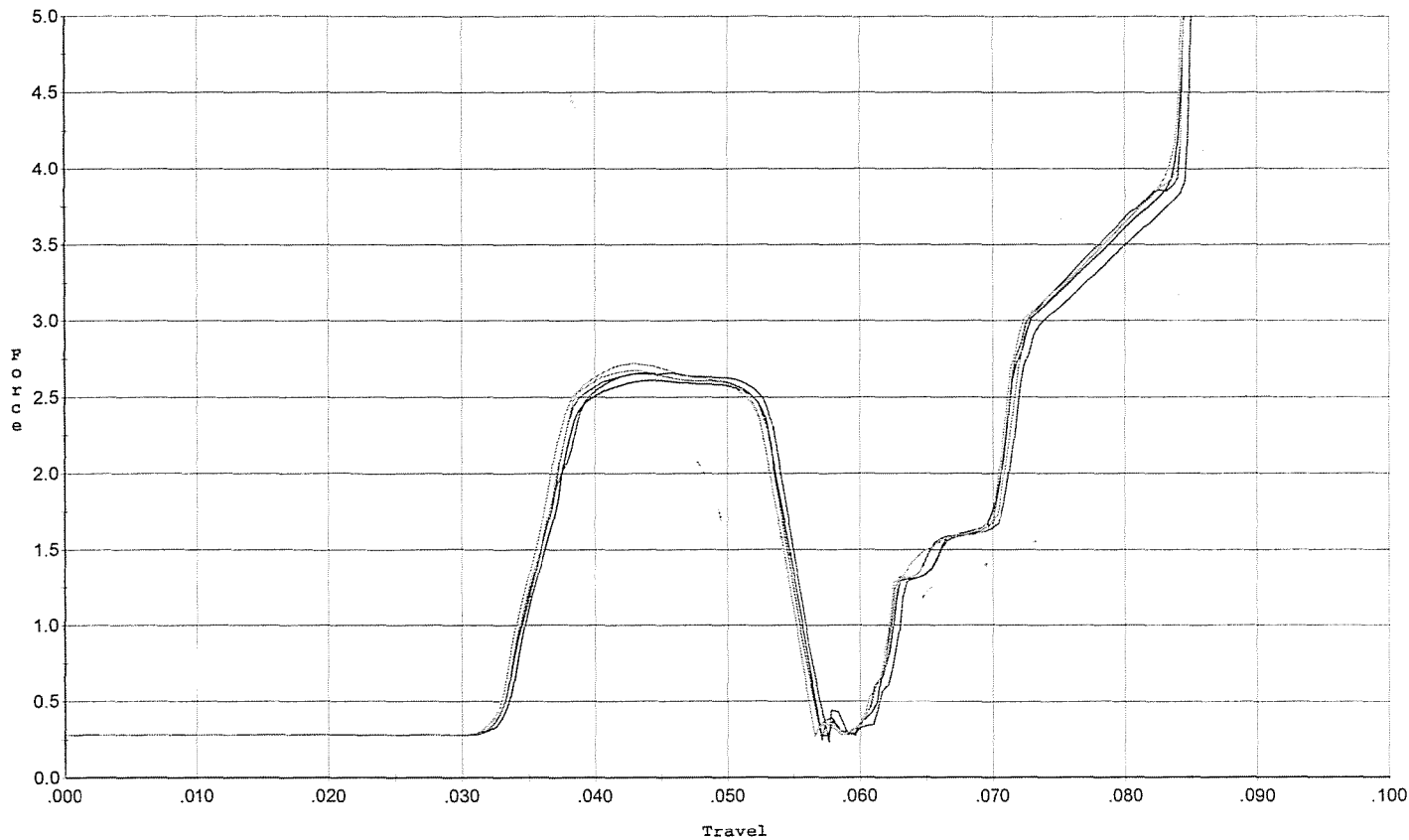
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0069169 69208

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



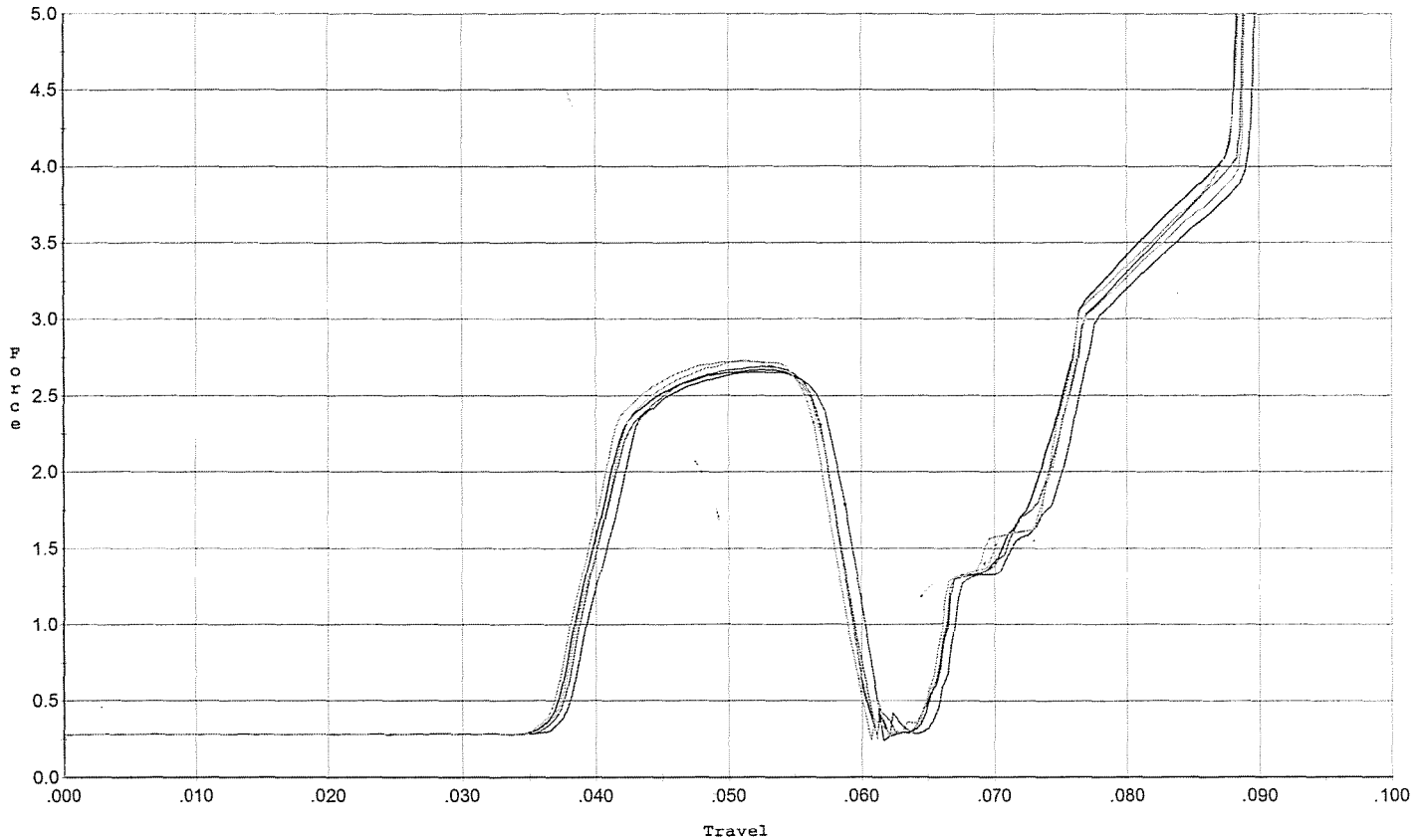
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.053	0.033	0.035	0.057		Set Trigger
2	2.610	0.055	0.033	0.035	0.057		Set Trigger
3	2.653	0.053	0.033	0.035	0.056		Set Trigger
4	2.675	0.054	0.033	0.035	0.058		Set Trigger
5	2.721	0.054	0.033	0.035	0.057		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



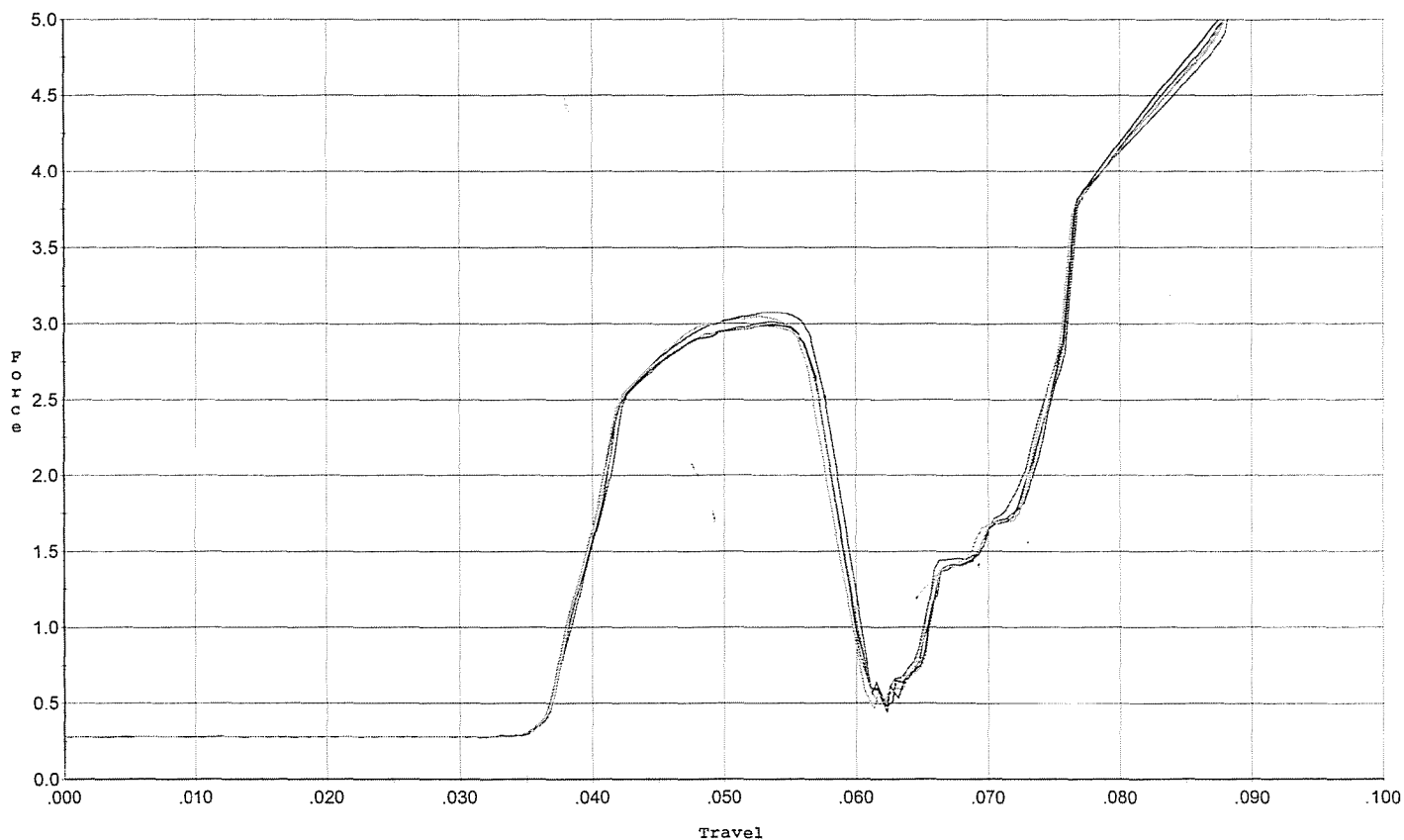
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.059	0.038	0.037	0.058		Set Trigger
2	2.668	0.057	0.037	0.037	0.057		Set Trigger
3	2.689	0.057	0.037	0.037	0.056		Set Trigger
4	2.733	0.057	0.037	0.037	0.057		Set Trigger
5	2.724	0.056	0.037	0.037	0.057		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



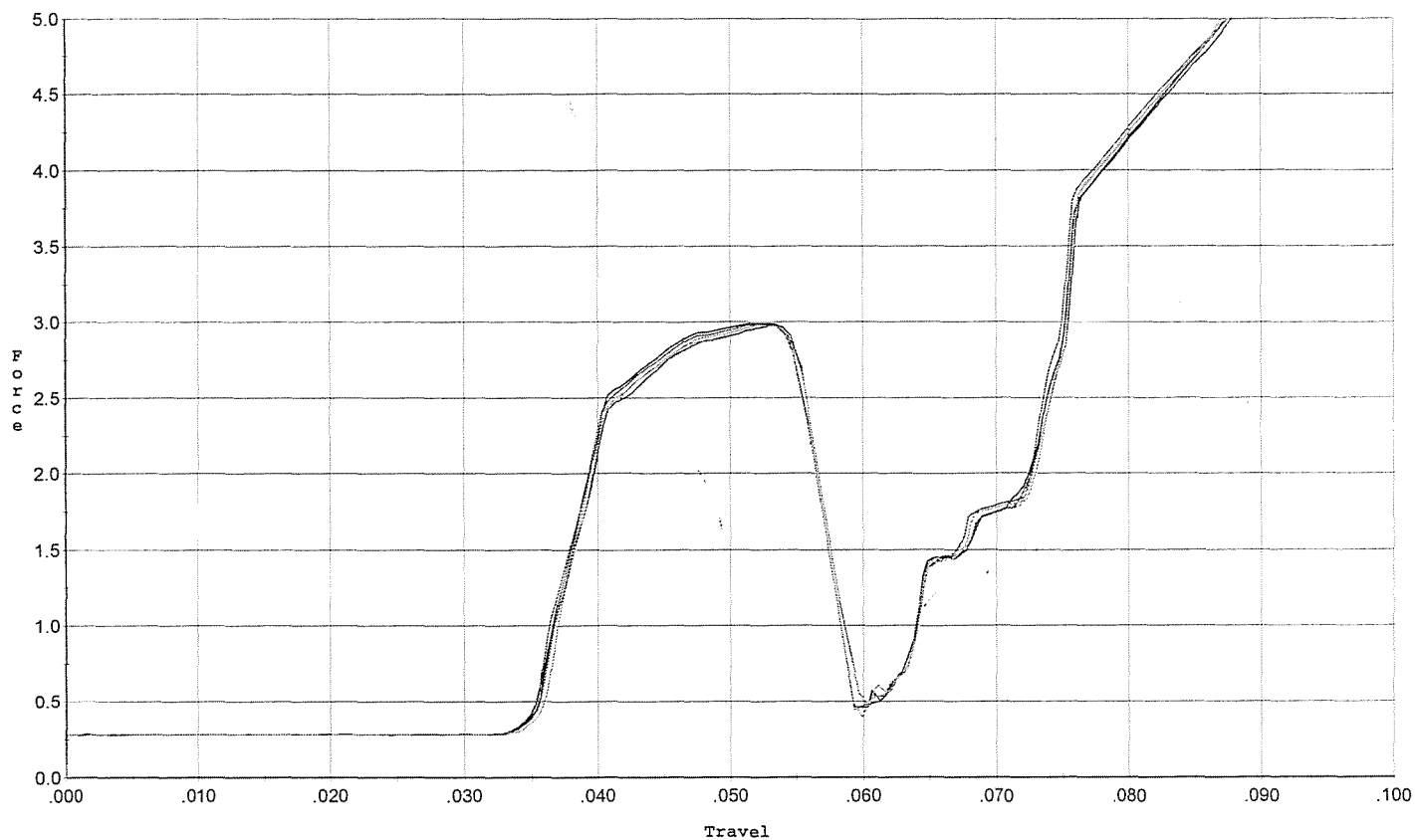
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.058	0.037	0.036	0.064		Set Trigger
2	2.992	0.057	0.037	0.036	0.062		Set Trigger
3	3.013	0.057	0.037	0.036	0.063		Set Trigger
4	3.046	0.056	0.037	0.036	0.061		Set Trigger
5	2.985	0.057	0.037	0.036	0.062		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



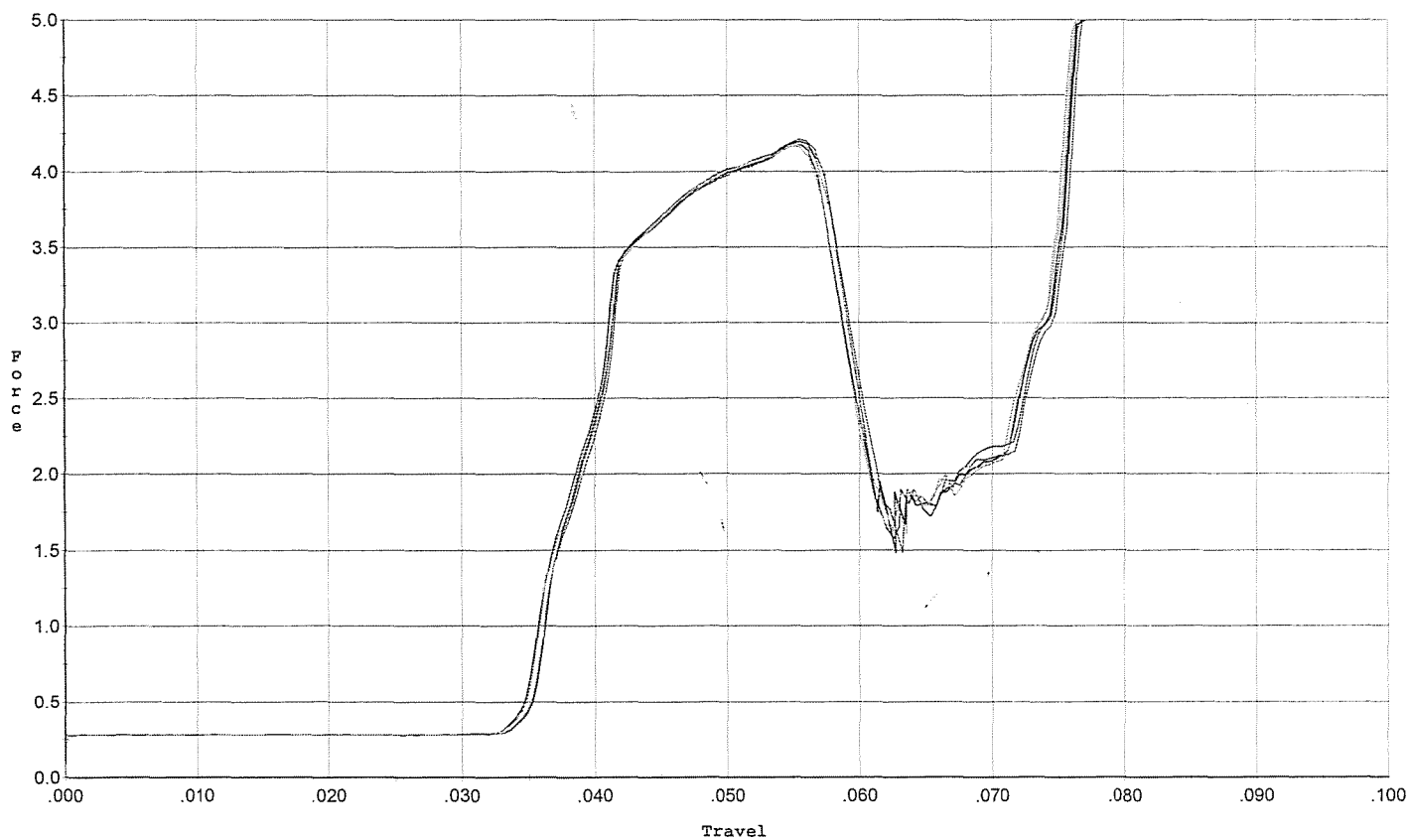
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.976	0.055	0.035	0.037	0.061		Set Trigger
2	2.990	0.056	0.035	0.037	0.062		Set Trigger
3	2.982	0.056	0.035	0.036	0.062		Set Trigger
4	2.974	0.056	0.036	0.036	0.061		Set Trigger
5	2.974	0.055	0.036	0.037	0.060		Set Trigger

AVG 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



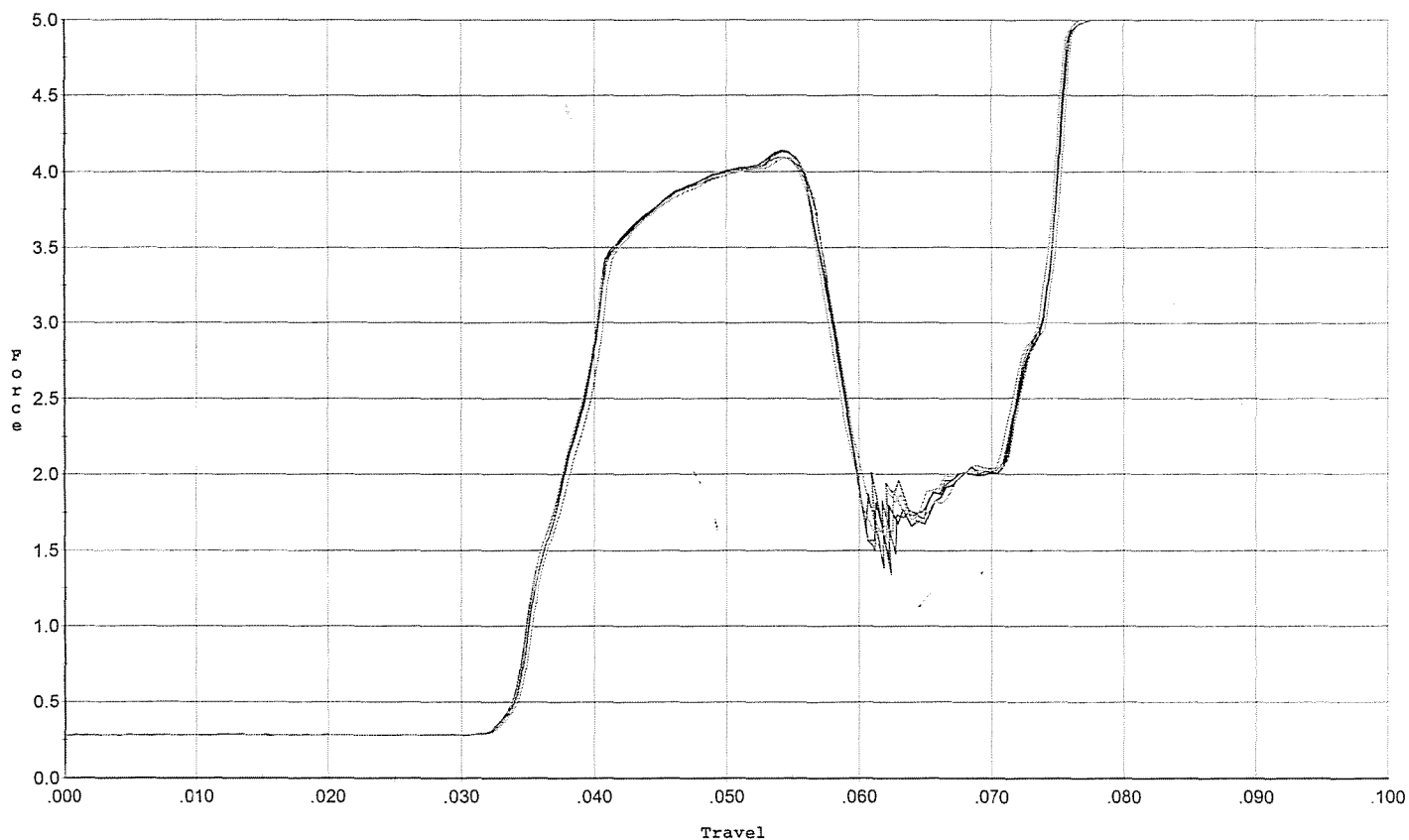
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.057	0.035	0.032	0.086		Set Trigger
2	4.197	0.058	0.035	0.032	0.088		Set Trigger
3	4.212	0.057	0.035	0.032	0.087		Set Trigger
4	4.169	0.057	0.035	0.032	0.086		Set Trigger
5	4.182	0.058	0.035	0.032	0.088		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



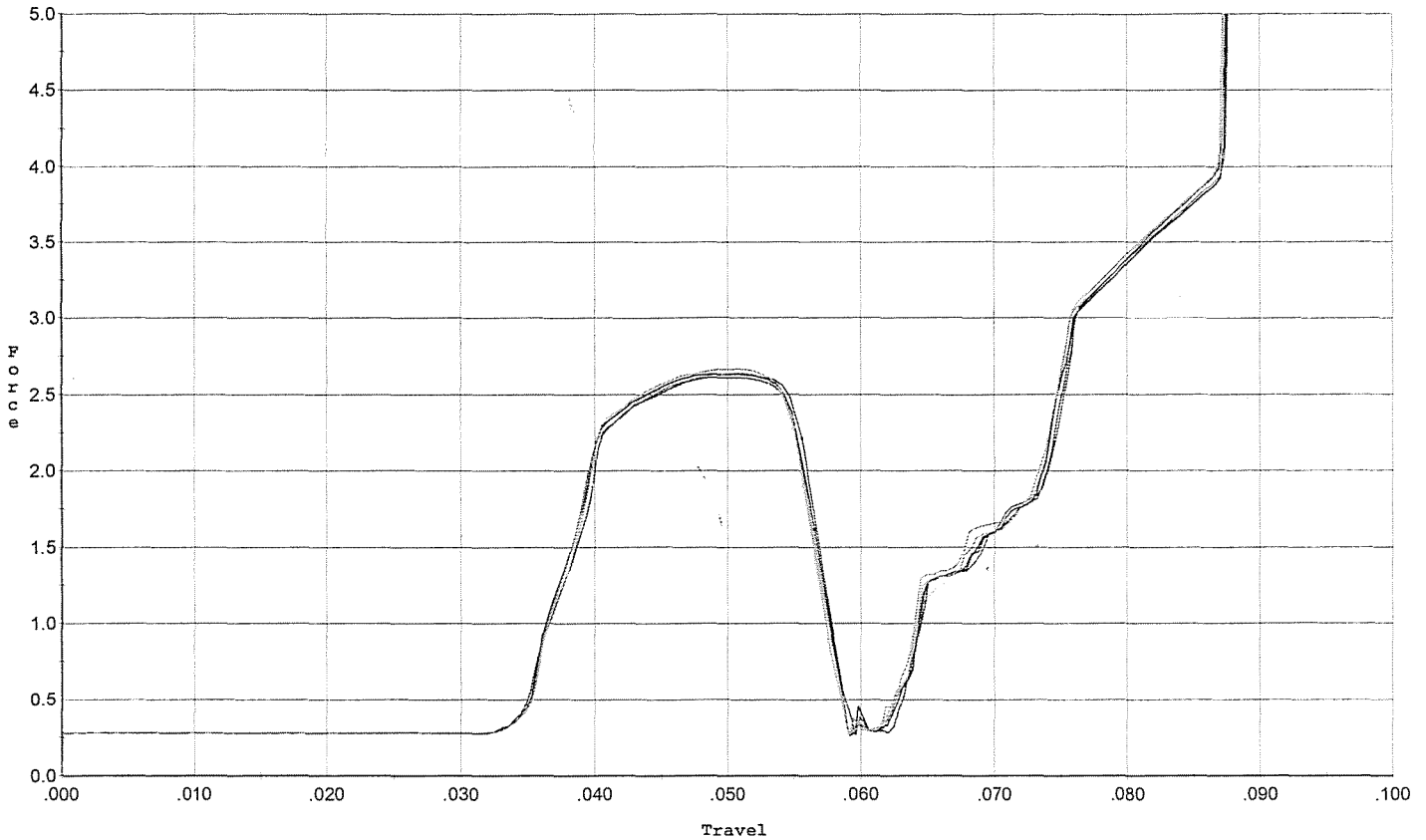
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.057	0.034	0.033	0.088		Set Trigger
2	4.141	0.058	0.034	0.033	0.089		Set Trigger
3	4.096	0.058	0.034	0.033	0.089		Set Trigger
4	4.096	0.056	0.034	0.033	0.086		Set Trigger
5	4.091	0.057	0.034	0.033	0.086		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



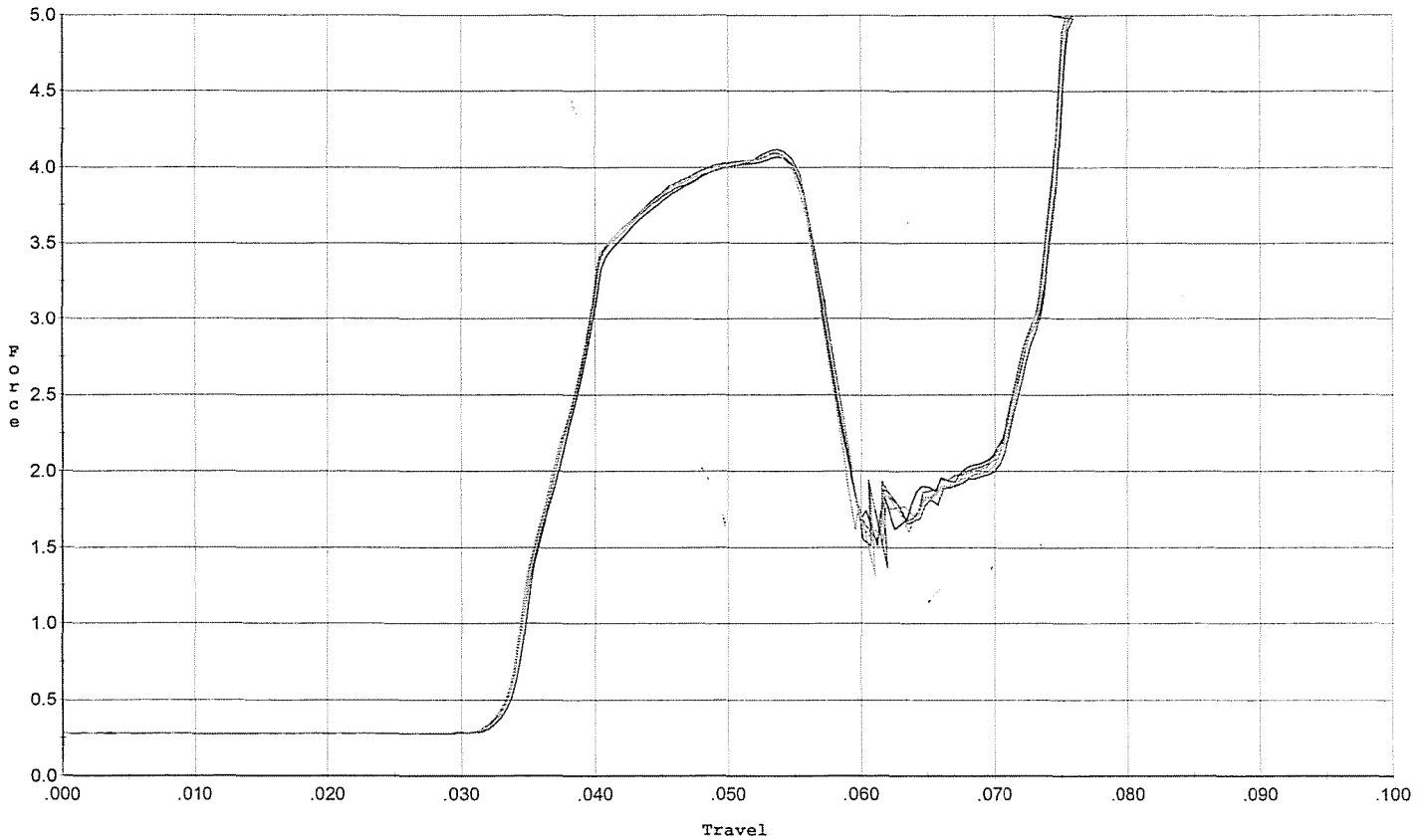
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.056	0.035	0.037	0.056		Set Trigger
2	2.635	0.057	0.035	0.036	0.057		Set Trigger
3	2.613	0.055	0.035	0.037	0.055		Set Trigger
4	2.640	0.055	0.035	0.036	0.055		Set Trigger
5	2.668	0.055	0.035	0.037	0.055		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.057	0.033	0.033	0.089		Set Trigger
2	4.069	0.056	0.033	0.032	0.085		Set Trigger
3	4.094	0.056	0.033	0.032	0.086		Set Trigger
4	4.085	0.058	0.033	0.032	0.089		Set Trigger
5	4.087	0.056	0.033	0.033	0.086		Set Trigger

AVG 4.09