

G6784693

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



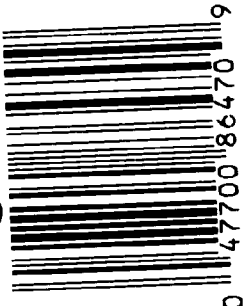
owner registration sticker



ORDER NO. **86470**
BARREL LENGTH **24"**
CAPACITY **6**

G6784693

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 67846 93

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 26 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	8-28-08	BHT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	BHT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

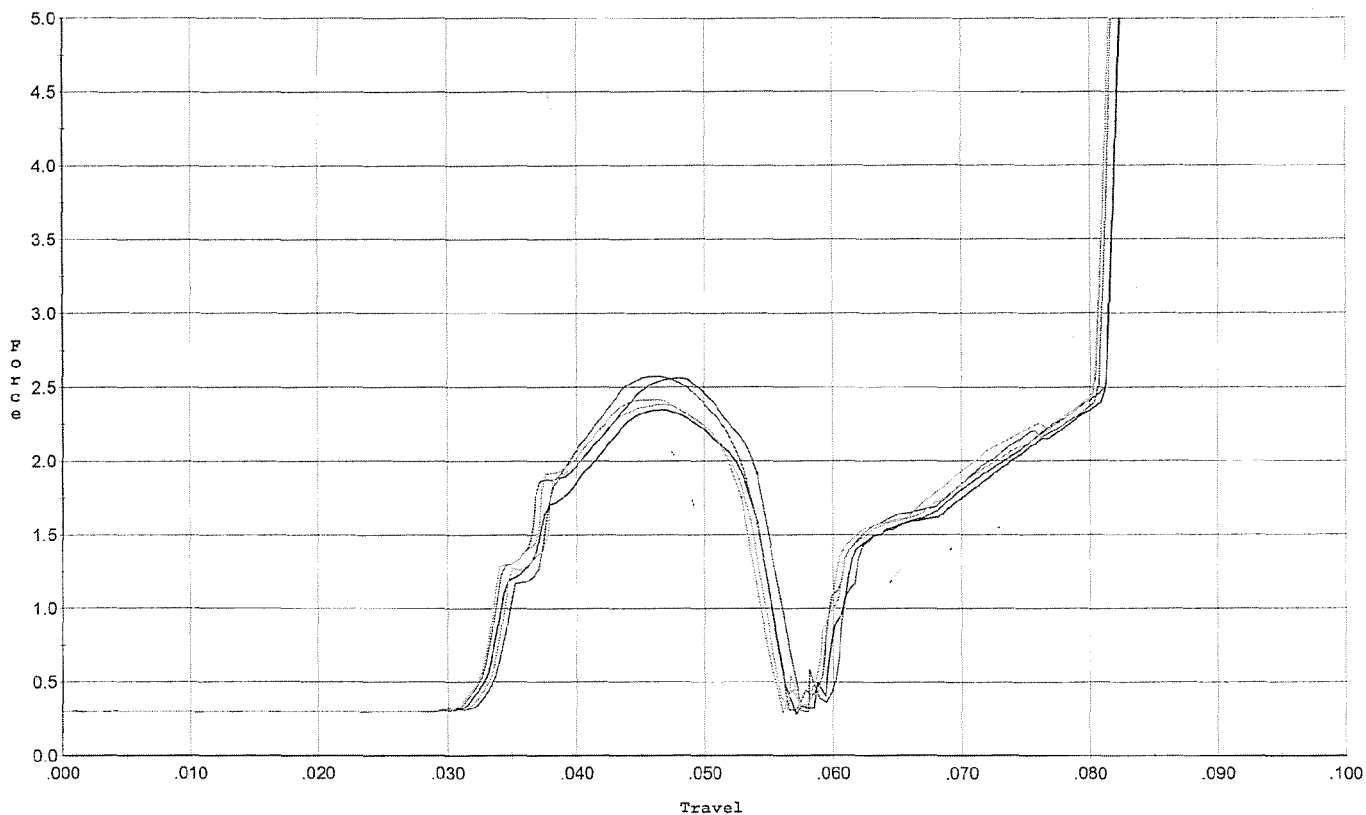
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-18-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4</u> <u>3.5</u>	9-18-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.026</u>	9-18-08	TL
	J) ASSEMBLE STOCK		9-13-08	PGN
	K) ASSEMBLE SWIVEL STUDS		9-18-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-18-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.60</u> <u>2.67</u> <u>2.71</u> <u>2.60</u>	9-17-08	TL
	C) FUNCTION		9-18-08	TL
690	PACK		10/16/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



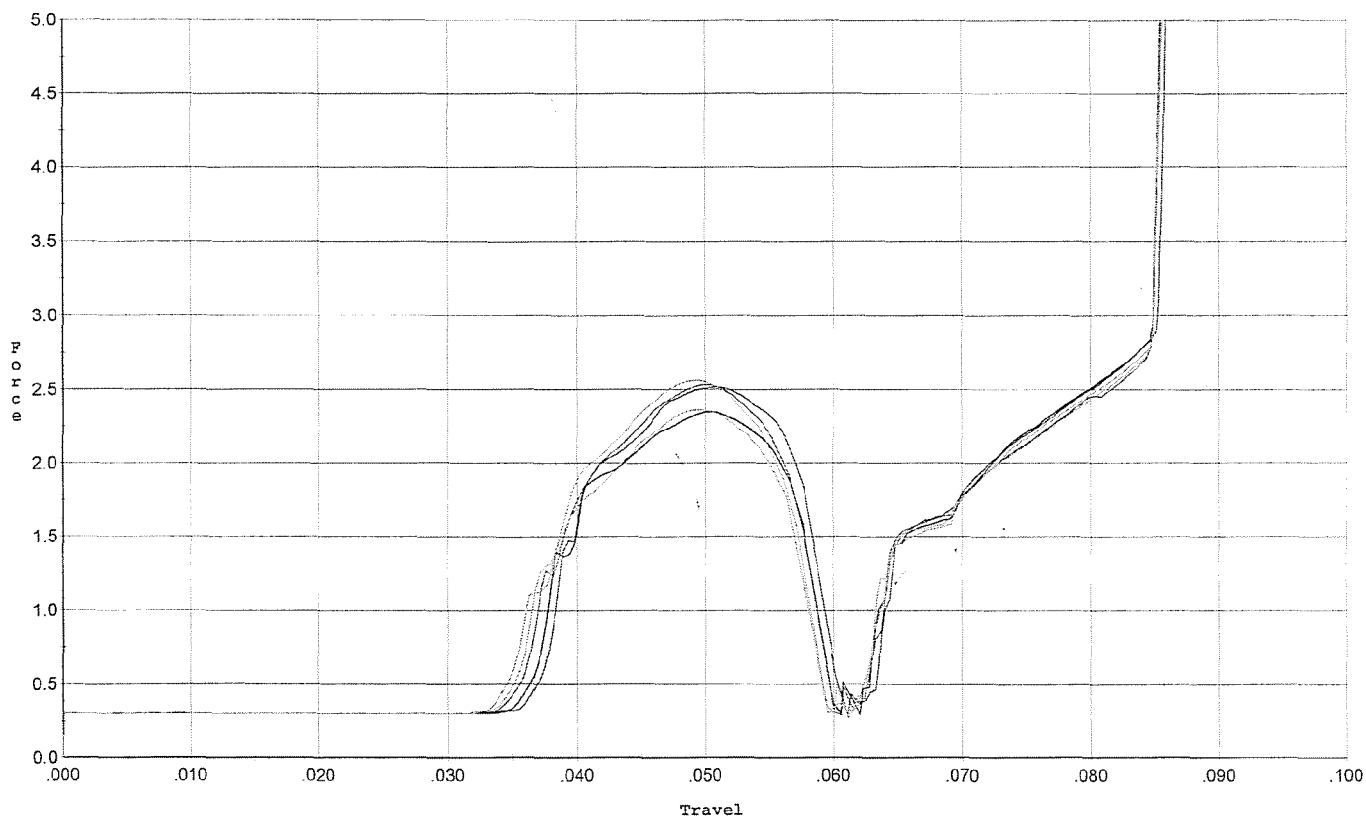
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.054	0.033	0.034	0.052		Set Trigger
2	2.348	0.054	0.033	0.034	0.050		Set Trigger
3	2.572	0.054	0.033	0.034	0.054		Set Trigger
4	2.386	0.054	0.033	0.034	0.050		Set Trigger
5	2.415	0.053	0.033	0.034	0.050		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



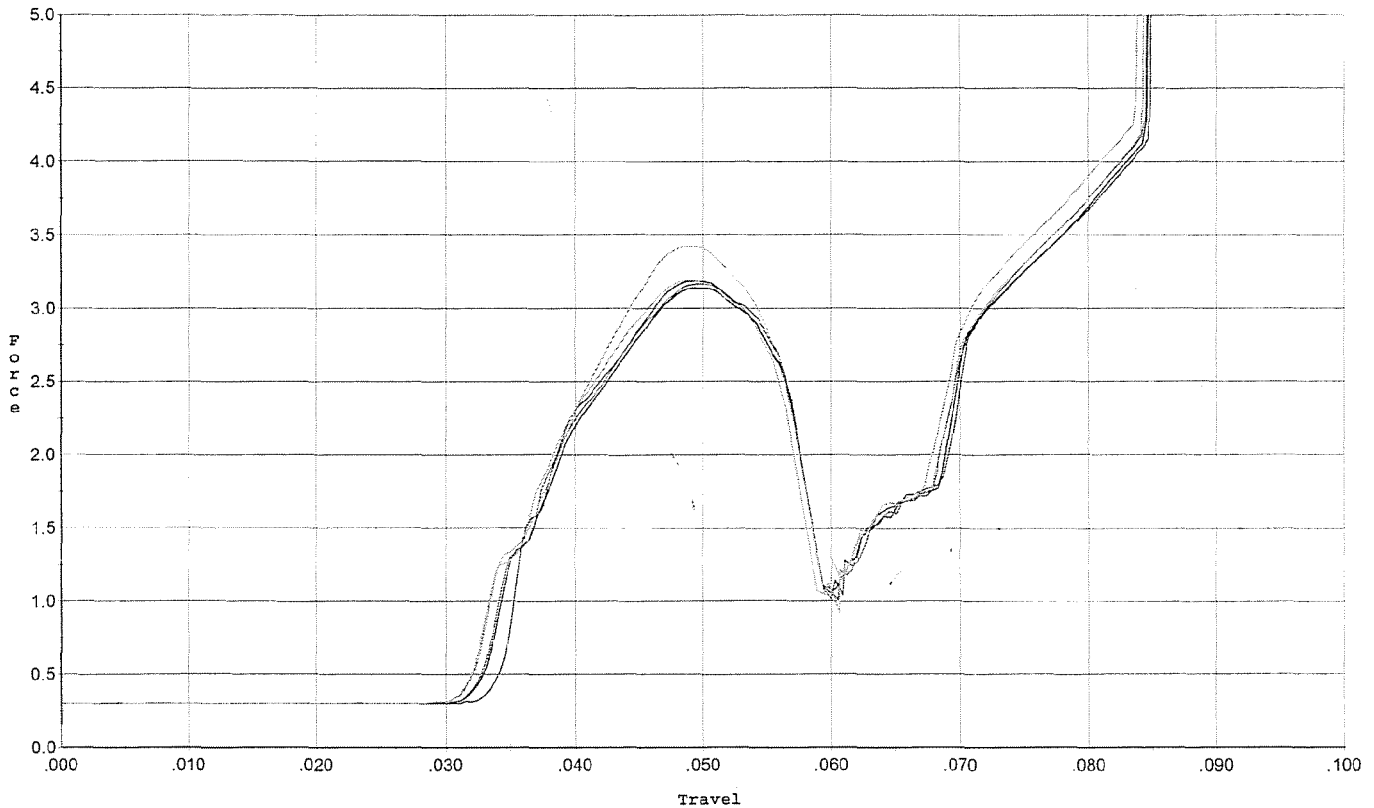
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.058	0.036	0.035	0.055		Set Trigger
2	2.350	0.058	0.036	0.035	0.052		Set Trigger
3	2.534	0.058	0.035	0.034	0.056		Set Trigger
4	2.561	0.057	0.035	0.035	0.056		Set Trigger
5	2.364	0.058	0.034	0.035	0.053		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



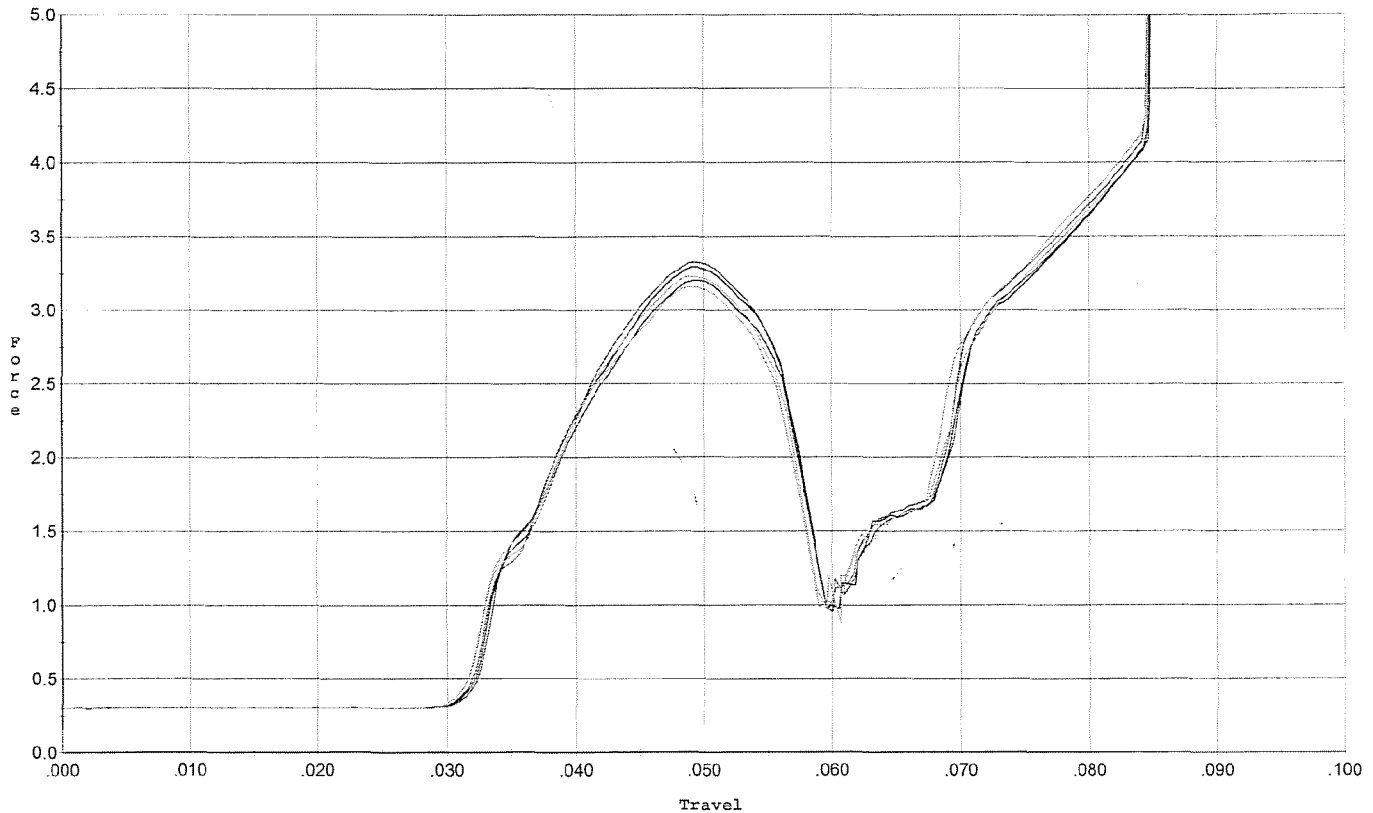
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.057	0.034	0.033	0.068		Set Trigger
2	3.140	0.057	0.033	0.033	0.069		Set Trigger
3	3.166	0.057	0.033	0.033	0.069		Set Trigger
4	3.190	0.057	0.032	0.033	0.070		Set Trigger
5	3.422	0.057	0.032	0.033	0.073		Set Trigger

AVG 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



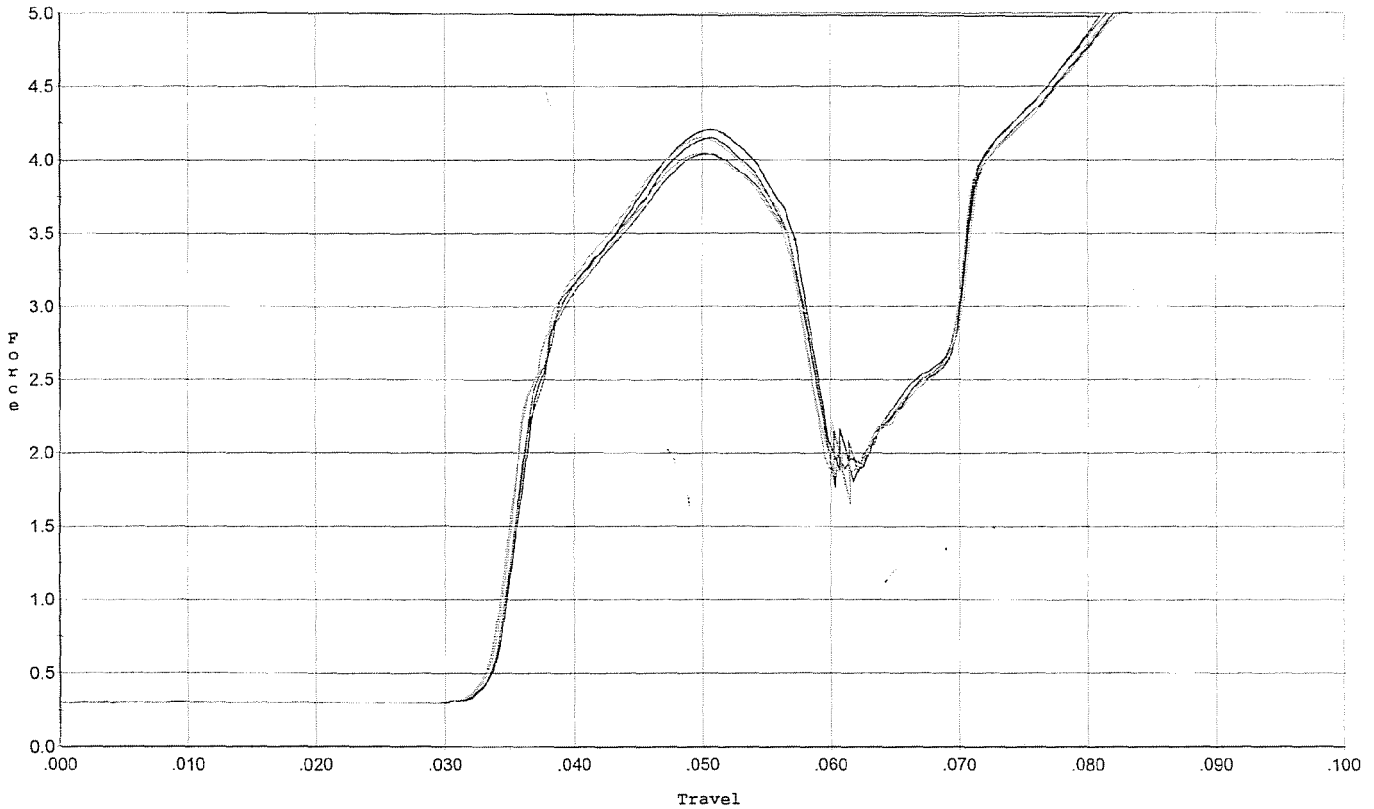
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.058	0.032	0.033	0.071		Set Trigger
2	3.294	0.057	0.032	0.033	0.072		Set Trigger
3	3.327	0.058	0.032	0.032	0.073		Set Trigger
4	3.228	0.056	0.032	0.033	0.070		Set Trigger
5	3.156	0.057	0.032	0.033	0.070		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



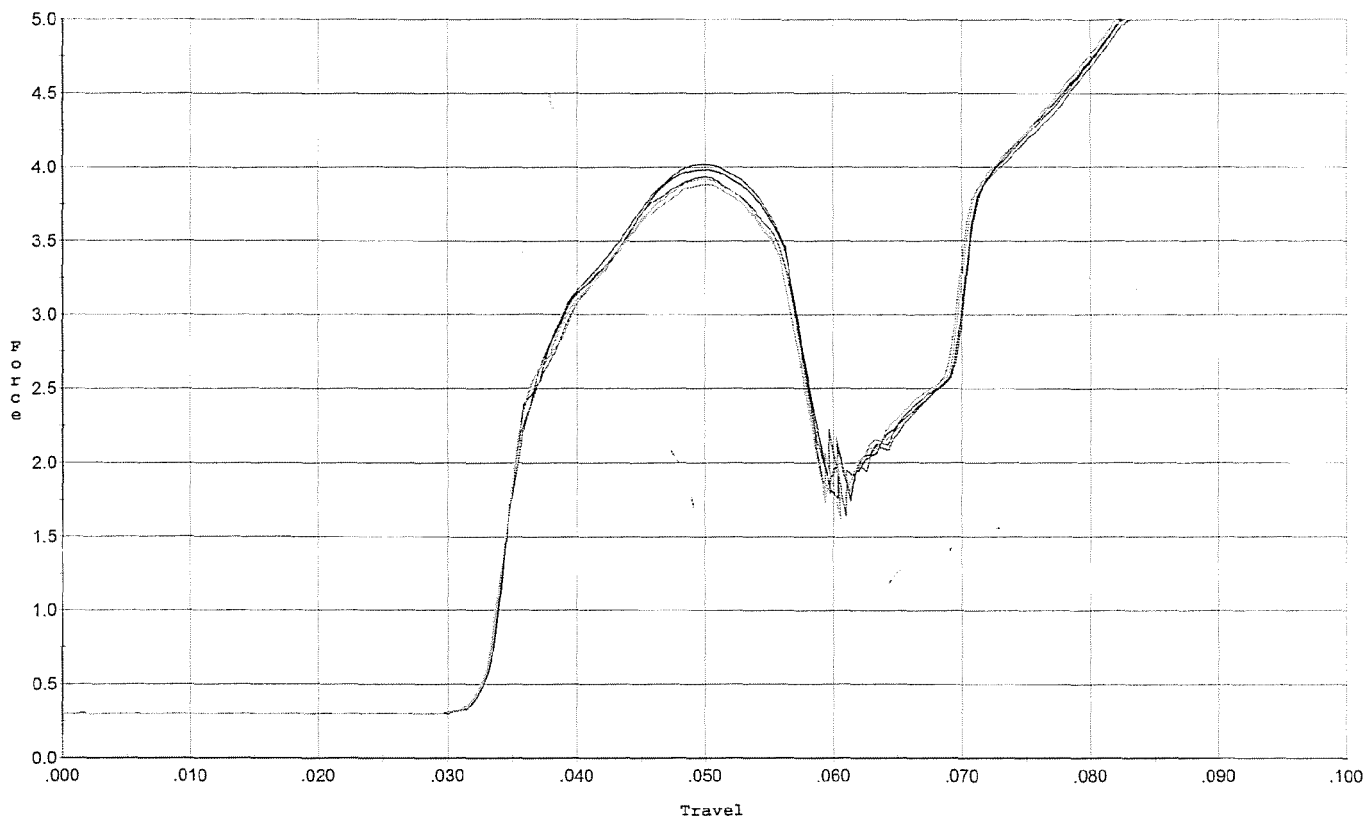
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.058	0.034	0.032	0.092		Set Trigger
2	4.208	0.057	0.034	0.032	0.091		Set Trigger
3	4.039	0.058	0.034	0.032	0.090		Set Trigger
4	4.151	0.057	0.033	0.032	0.090		Set Trigger
5	4.047	0.057	0.033	0.032	0.089		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



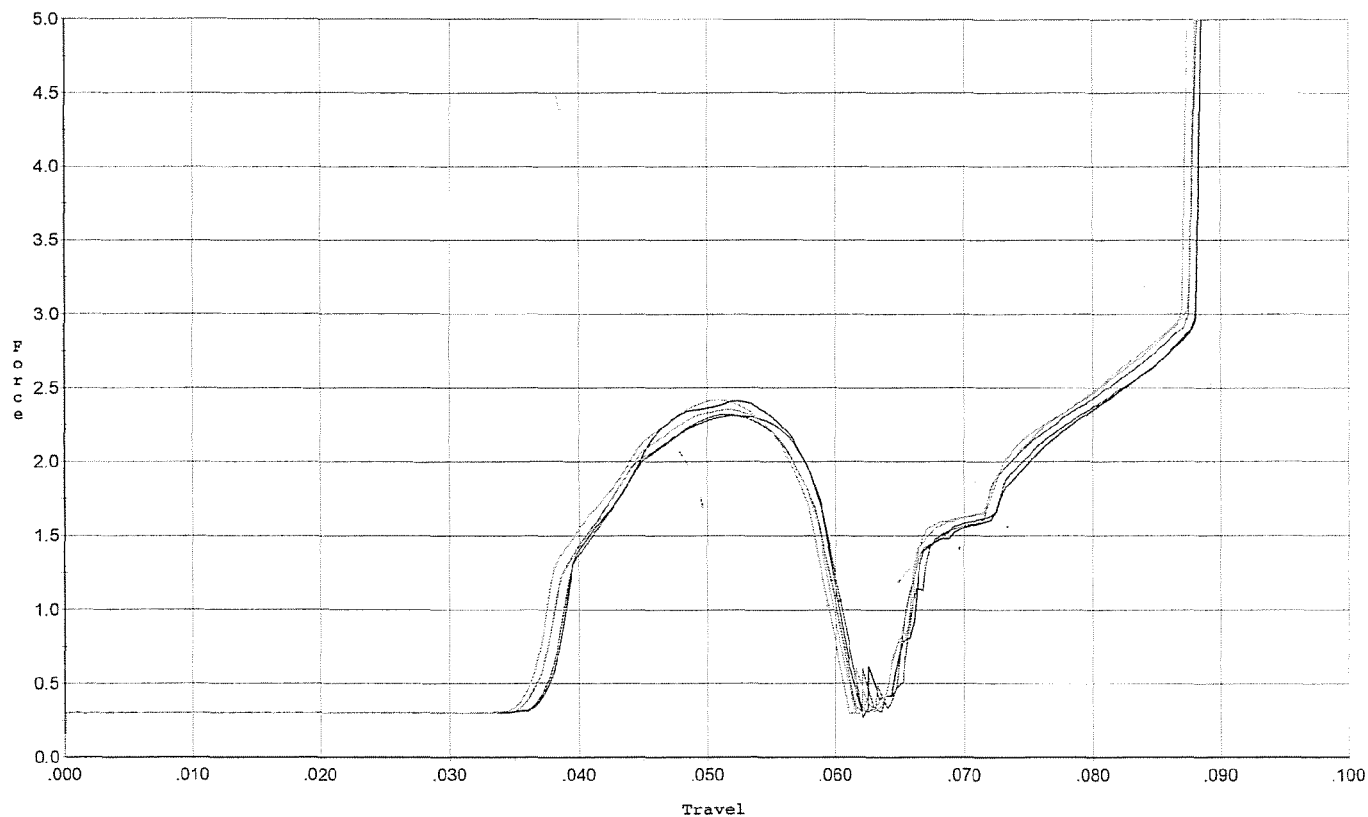
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.056	0.033	0.032	0.088		Set Trigger
2	3.982	0.056	0.033	0.032	0.088		Set Trigger
3	3.936	0.057	0.033	0.032	0.087		Set Trigger
4	3.886	0.057	0.033	0.032	0.088		Set Trigger
5	3.923	0.057	0.032	0.032	0.088		Set Trigger

Avg 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



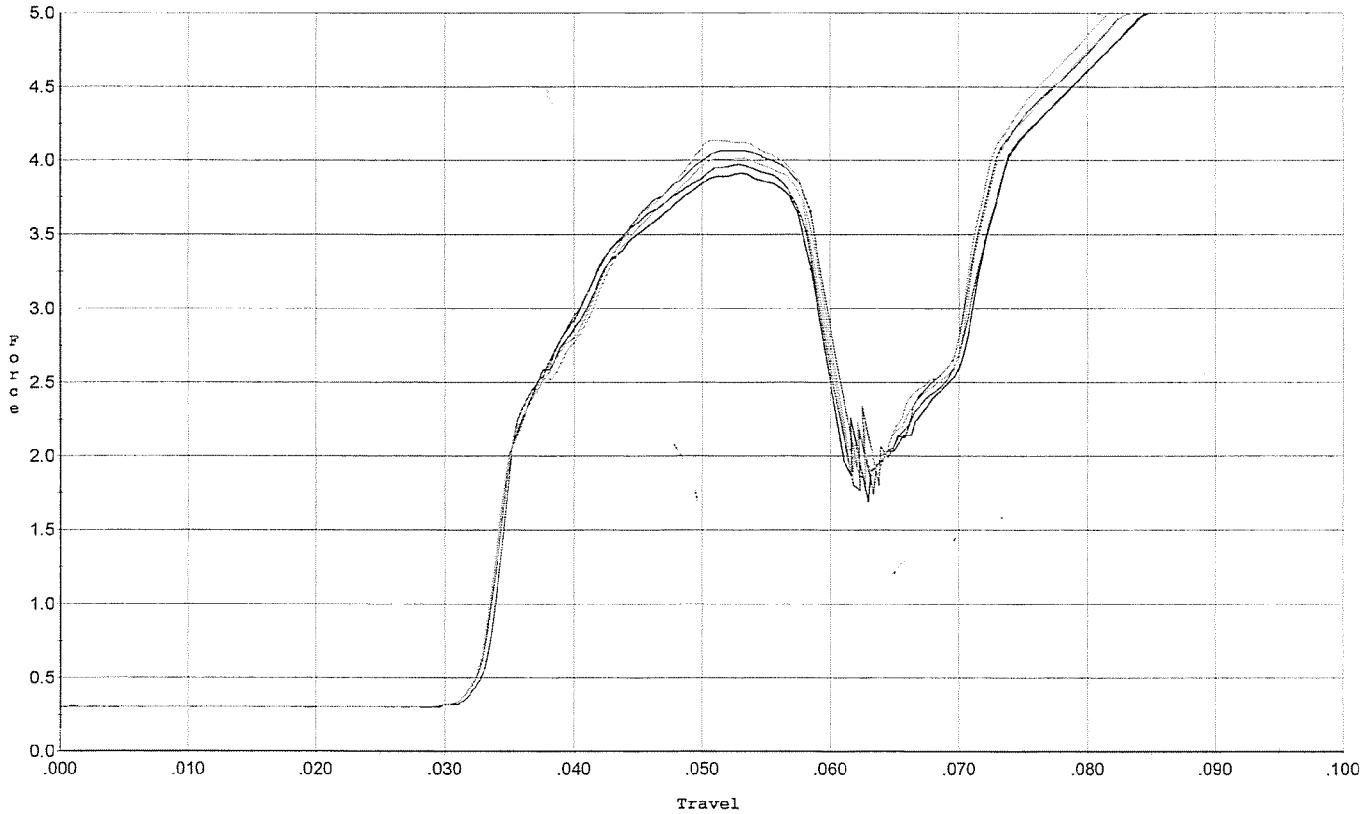
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.310	0.060	0.037	0.036	0.054		Set Trigger
2	2.409	0.059	0.038	0.036	0.054		Set Trigger
3	2.315	0.060	0.036	0.036	0.054		Set Trigger
4	2.353	0.059	0.036	0.036	0.053		Set Trigger
5	2.420	0.059	0.036	0.035	0.055		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.972	0.058	0.033	0.033	0.094		Set Trigger
2	3.912	0.059	0.032	0.033	0.093		Set Trigger
3	4.068	0.058	0.033	0.032	0.097		Set Trigger
4	4.015	0.060	0.033	0.032	0.097		Set Trigger
5	4.135	0.059	0.032	0.031	0.097		Set Trigger

Avg 4.02