

G6784696

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



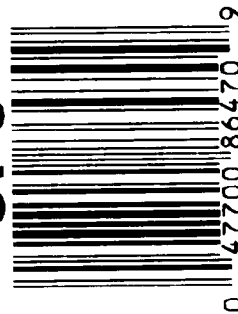
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784696

UPC



BM FORM

GUN SERIAL #

G 6784696

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 28 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.M.	8-28-08	B.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

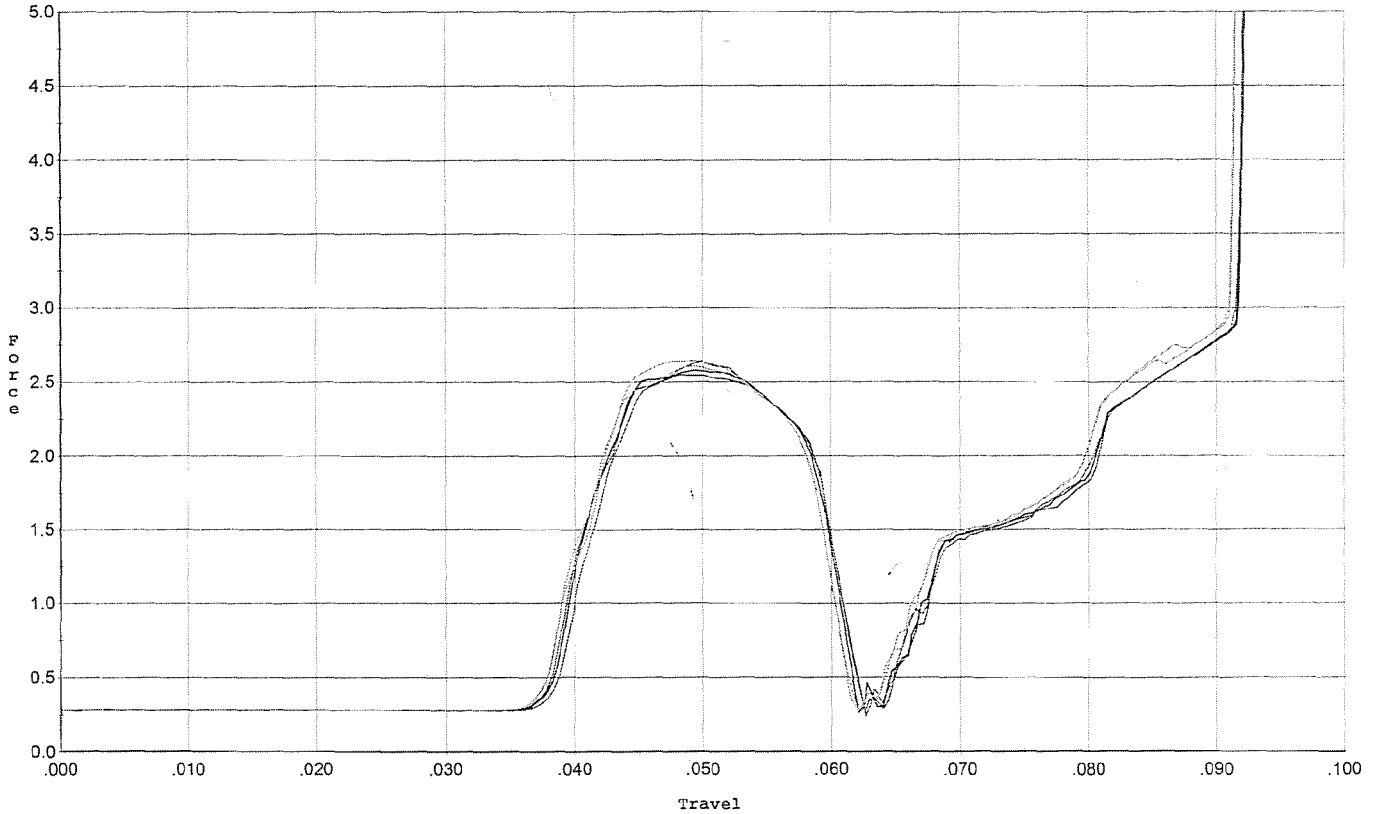
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-22-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.025</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-11-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-12-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.33</u> <u>2.30</u> <u>2.36</u> <u>2.55</u>	9-18-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		10/13/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



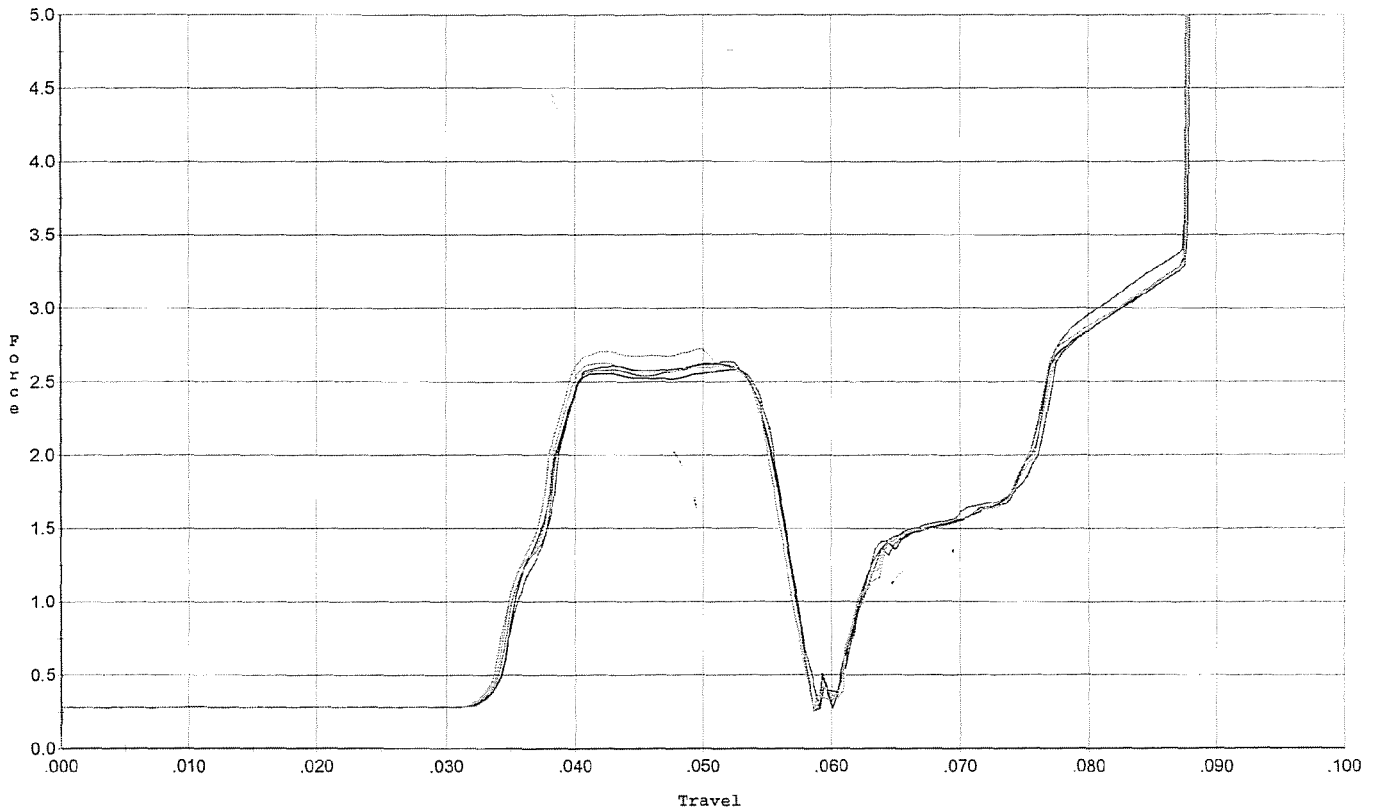
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.059	0.038	0.039	0.057		Set Trigger
2	2.575	0.060	0.038	0.039	0.057		Set Trigger
3	2.641	0.059	0.038	0.039	0.056		Set Trigger
4	2.605	0.059	0.038	0.038	0.057		Set Trigger
5	2.644	0.059	0.038	0.038	0.057		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



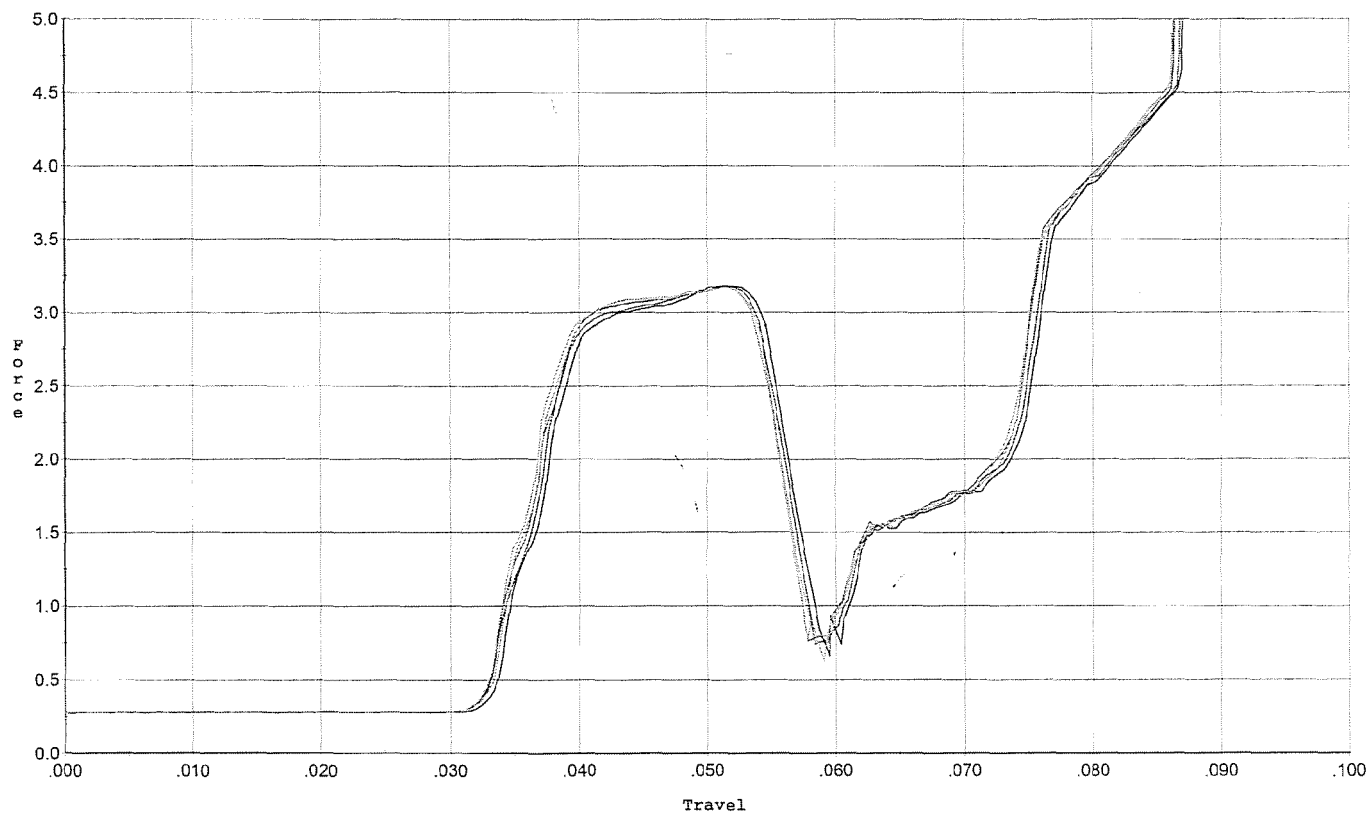
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.055	0.034	0.037	0.058		Set Trigger
2	2.582	0.056	0.034	0.036	0.058		Set Trigger
3	2.635	0.056	0.034	0.037	0.058		Set Trigger
4	2.625	0.055	0.034	0.037	0.057		Set Trigger
5	2.722	0.055	0.034	0.037	0.059		Set Trigger

Arg 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



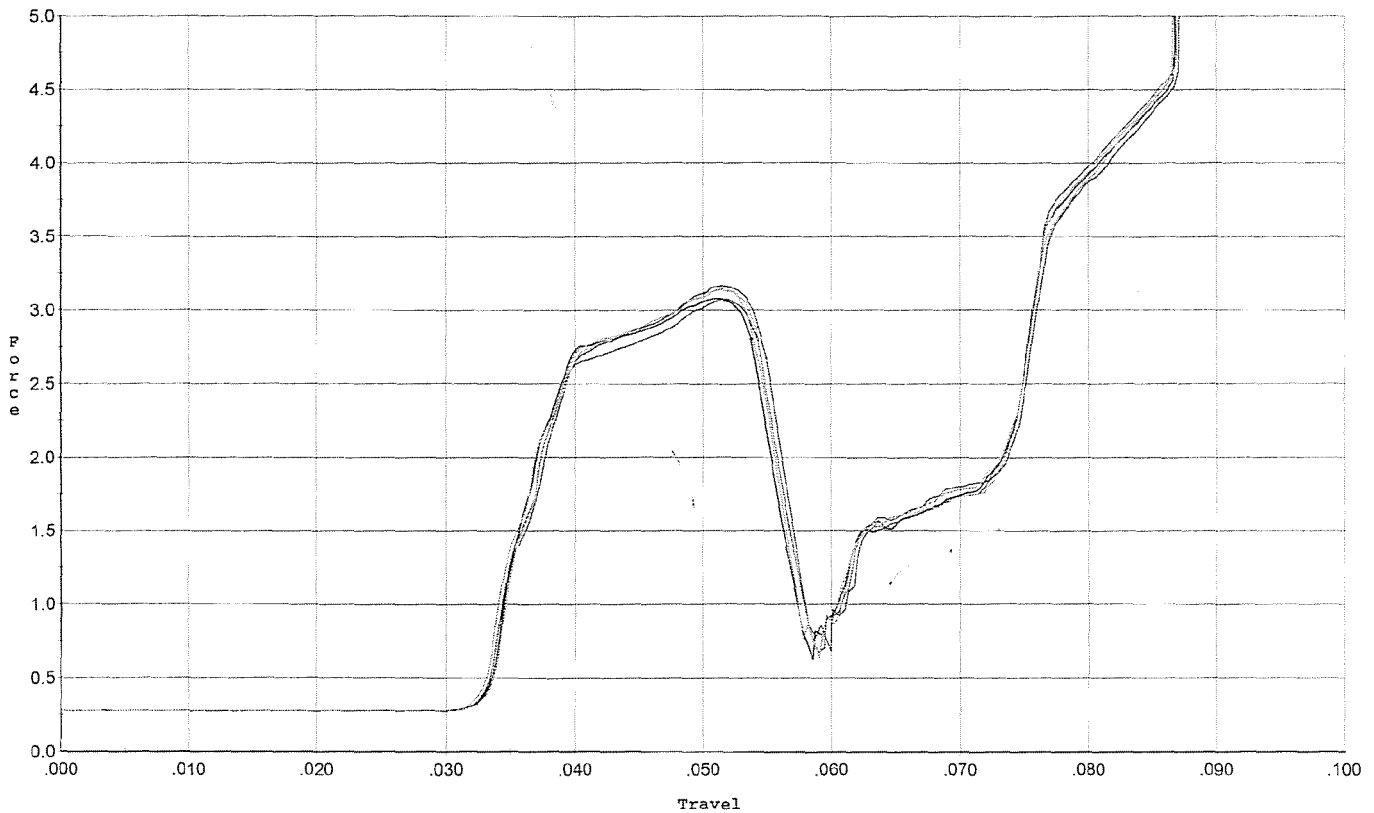
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.056	0.033	0.036	0.069		Set Trigger
2	3.179	0.055	0.034	0.036	0.067		Set Trigger
3	3.176	0.055	0.033	0.035	0.067		Set Trigger
4	3.167	0.055	0.033	0.035	0.068		Set Trigger
5	3.172	0.054	0.033	0.035	0.067		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



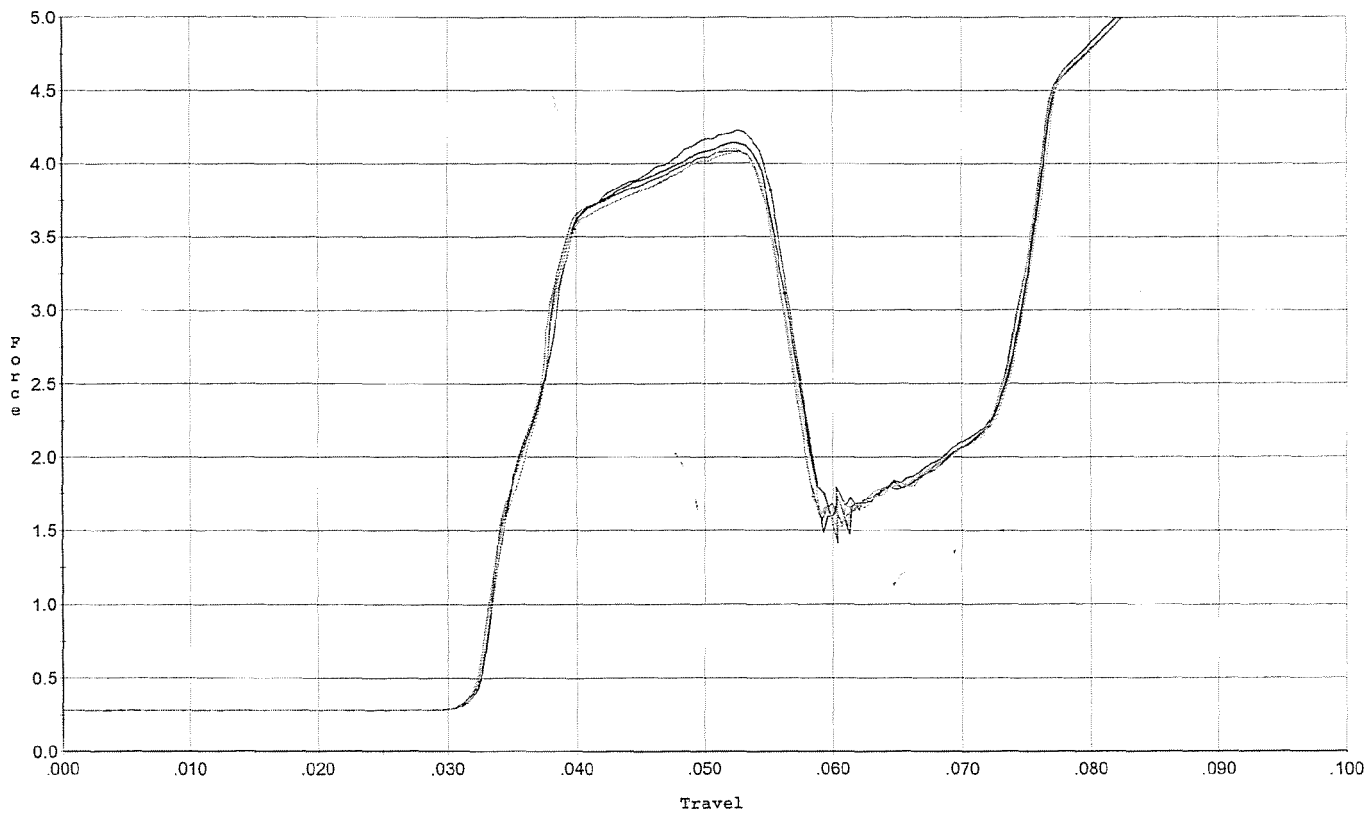
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.055	0.033	0.035	0.066		Set Trigger
2	3.078	0.054	0.033	0.036	0.063		Set Trigger
3	3.077	0.054	0.033	0.036	0.063		Set Trigger
4	3.150	0.054	0.033	0.036	0.064		Set Trigger
5	3.142	0.055	0.033	0.035	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



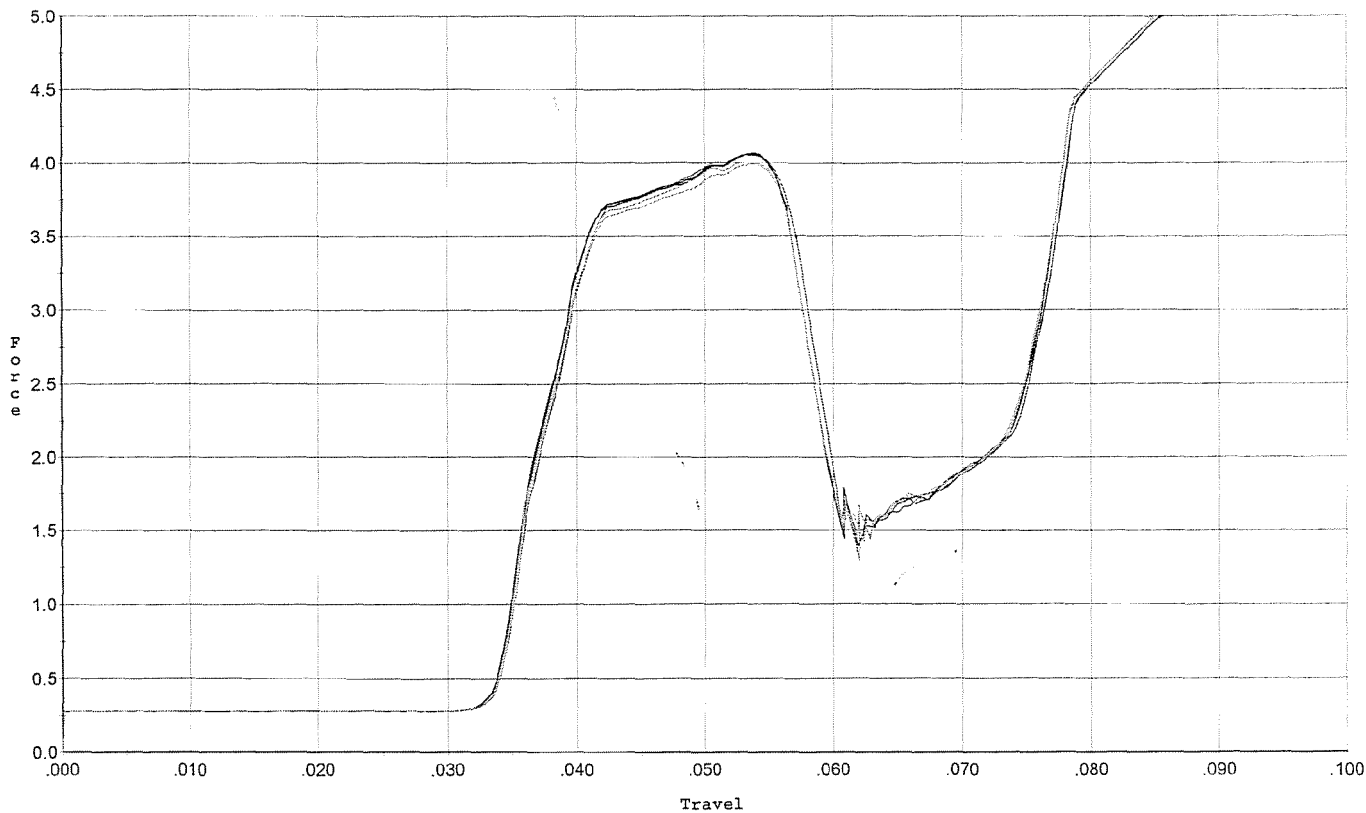
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.227	0.055	0.032	0.034	0.089		Set Trigger
2	4.143	0.056	0.032	0.034	0.090		Set Trigger
3	4.082	0.055	0.032	0.034	0.087		Set Trigger
4	4.078	0.055	0.032	0.034	0.085		Set Trigger
5	4.101	0.055	0.032	0.034	0.086		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



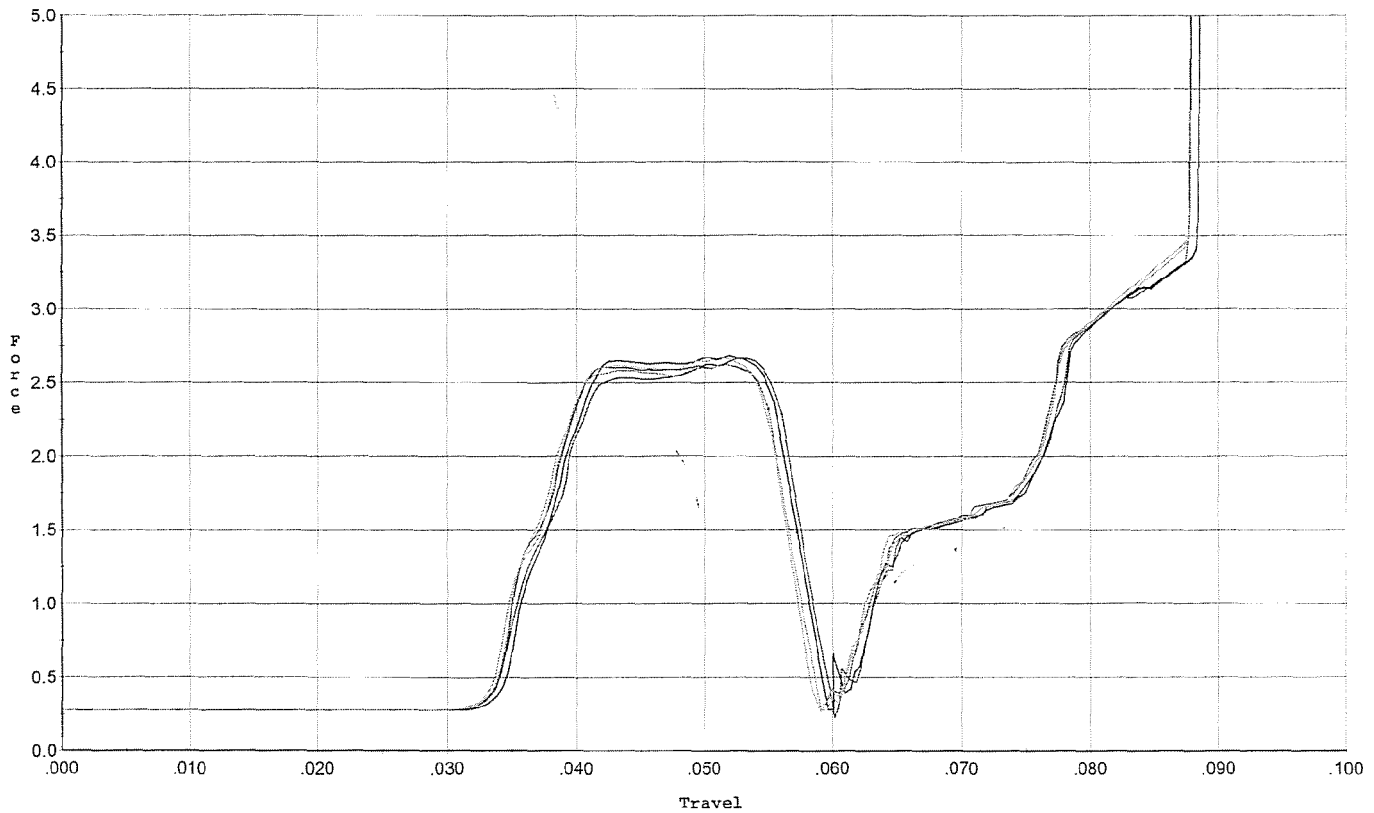
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.056	0.034	0.034	0.087		Set Trigger
2	4.066	0.056	0.034	0.034	0.087		Set Trigger
3	4.057	0.057	0.034	0.034	0.089		Set Trigger
4	3.990	0.056	0.034	0.034	0.086		Set Trigger
5	4.002	0.056	0.034	0.034	0.086		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



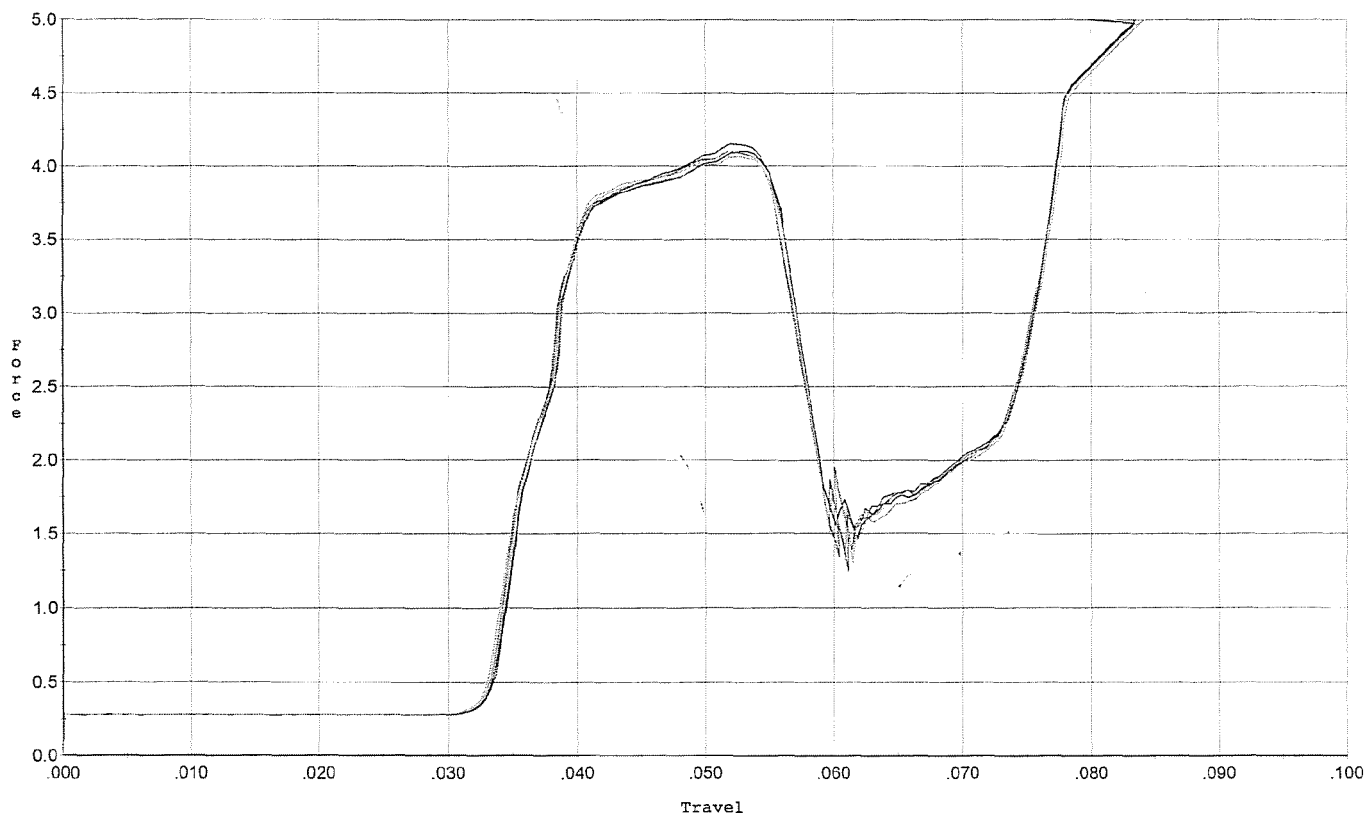
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.056	0.034	0.037	0.059		Set Trigger
2	2.683	0.057	0.034	0.037	0.061		Set Trigger
3	2.624	0.055	0.034	0.037	0.058		Set Trigger
4	2.672	0.055	0.034	0.037	0.059		Set Trigger
5	2.623	0.055	0.033	0.037	0.058		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.056	0.033	0.034	0.089		Set Trigger
2	4.101	0.056	0.033	0.034	0.088		Set Trigger
3	4.099	0.055	0.033	0.034	0.087		Set Trigger
4	4.099	0.057	0.033	0.034	0.090		Set Trigger
5	4.068	0.056	0.033	0.034	0.088		Set Trigger

AVG 4.10