

66784697

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784697

UPC



BM FORM

BARBER - M24 0069239 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

06784697

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RT
475	DRILL AND TAP SIGHT HOLES	SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	9-2-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-8	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	9-13-08
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		o	
	D) OIL FIRING PIN ASSEMBLY		9-15-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

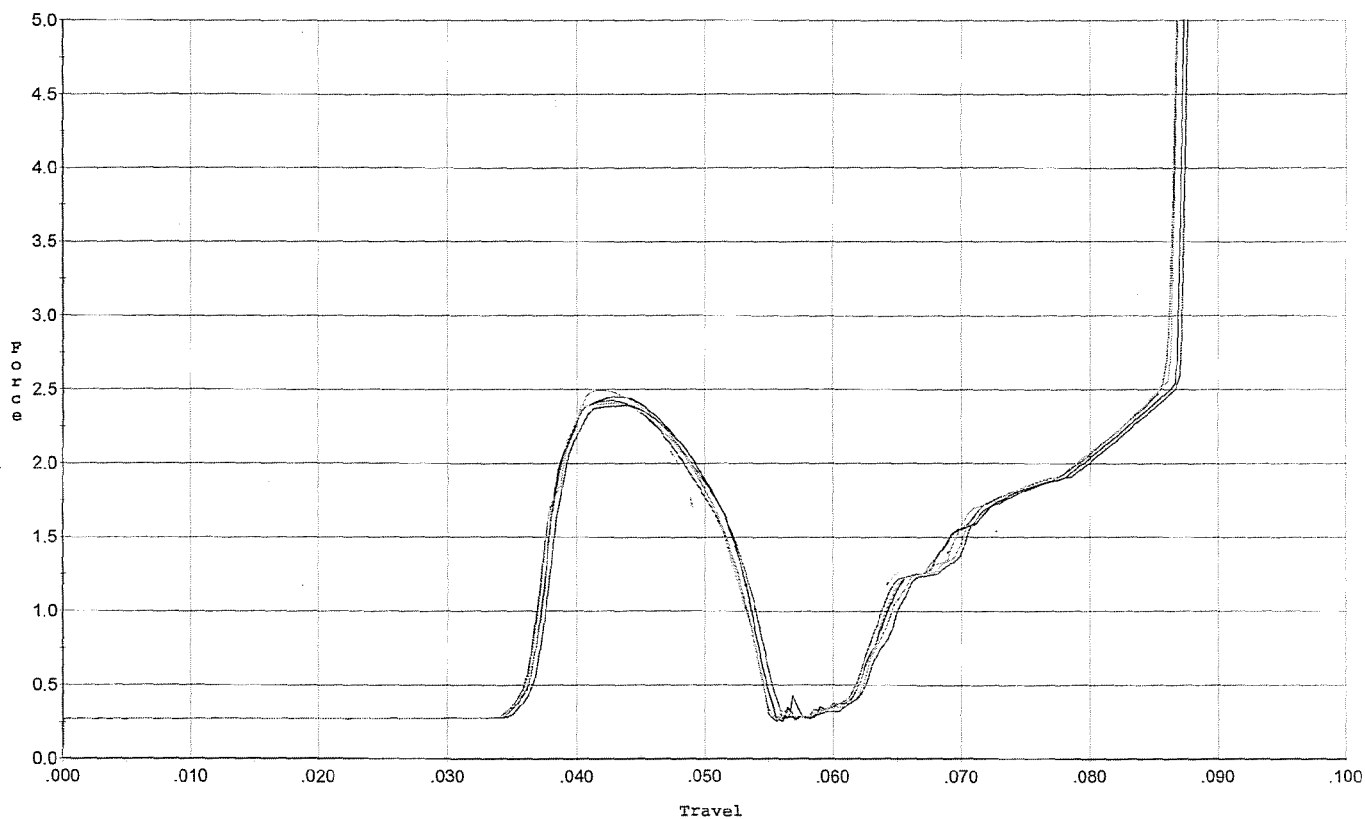
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-15-08	APD
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.32</u> <u>2.26</u> <u>2.23</u> <u>2.21</u>	9-18-08	TRW
	C) FUNCTION		9-22-08	TC
690	PACK		10/23/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



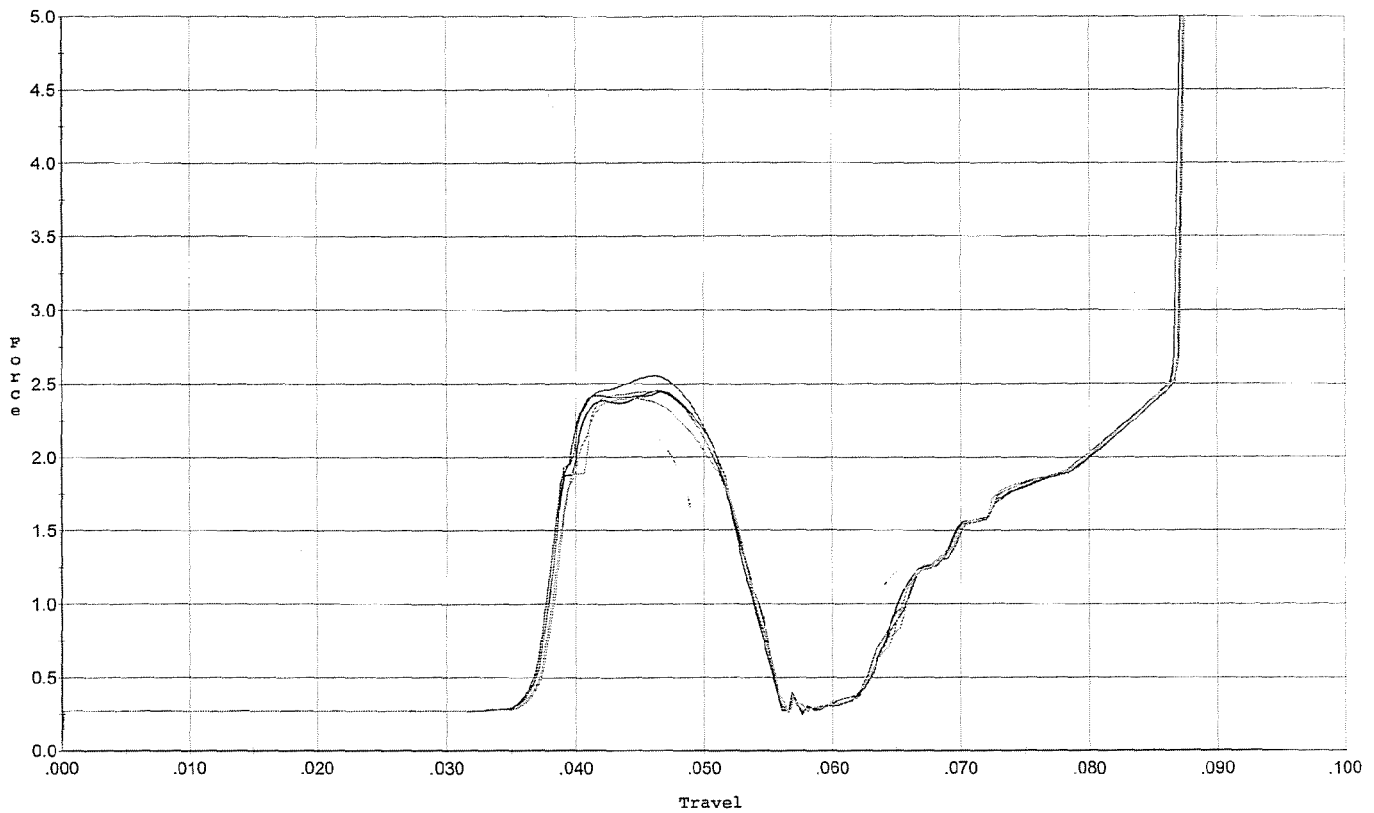
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.054	0.036	0.039	0.043		Set Trigger
2	2.450	0.053	0.036	0.039	0.044		Set Trigger
3	2.423	0.054	0.036	0.039	0.044		Set Trigger
4	2.405	0.054	0.036	0.039	0.044		Set Trigger
5	2.495	0.054	0.036	0.039	0.044		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



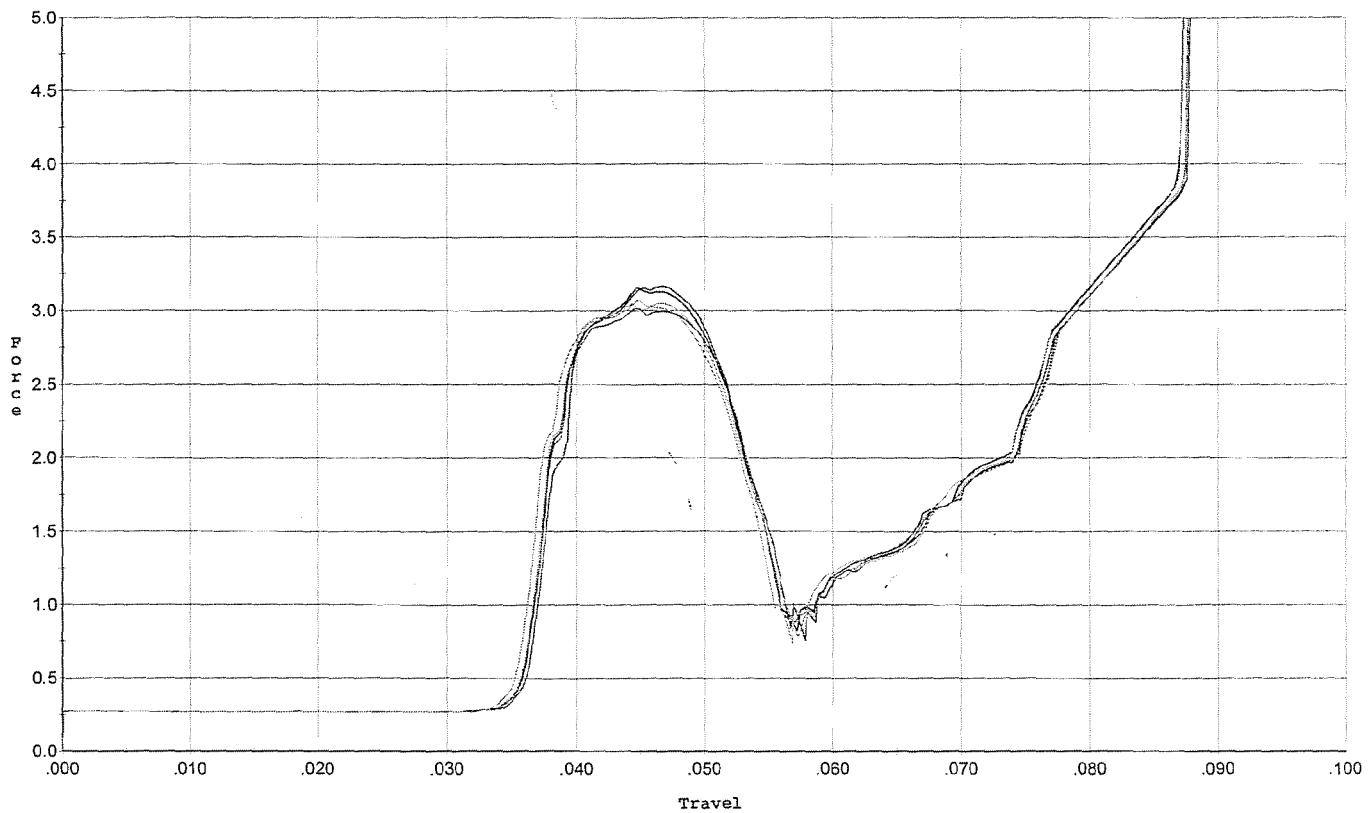
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.055	0.036	0.039	0.046		Set Trigger
2	2.454	0.052	0.036	0.039	0.042		Set Trigger
3	2.558	0.055	0.037	0.039	0.046		Set Trigger
4	2.452	0.055	0.037	0.039	0.044		Set Trigger
5	2.399	0.055	0.037	0.039	0.044		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



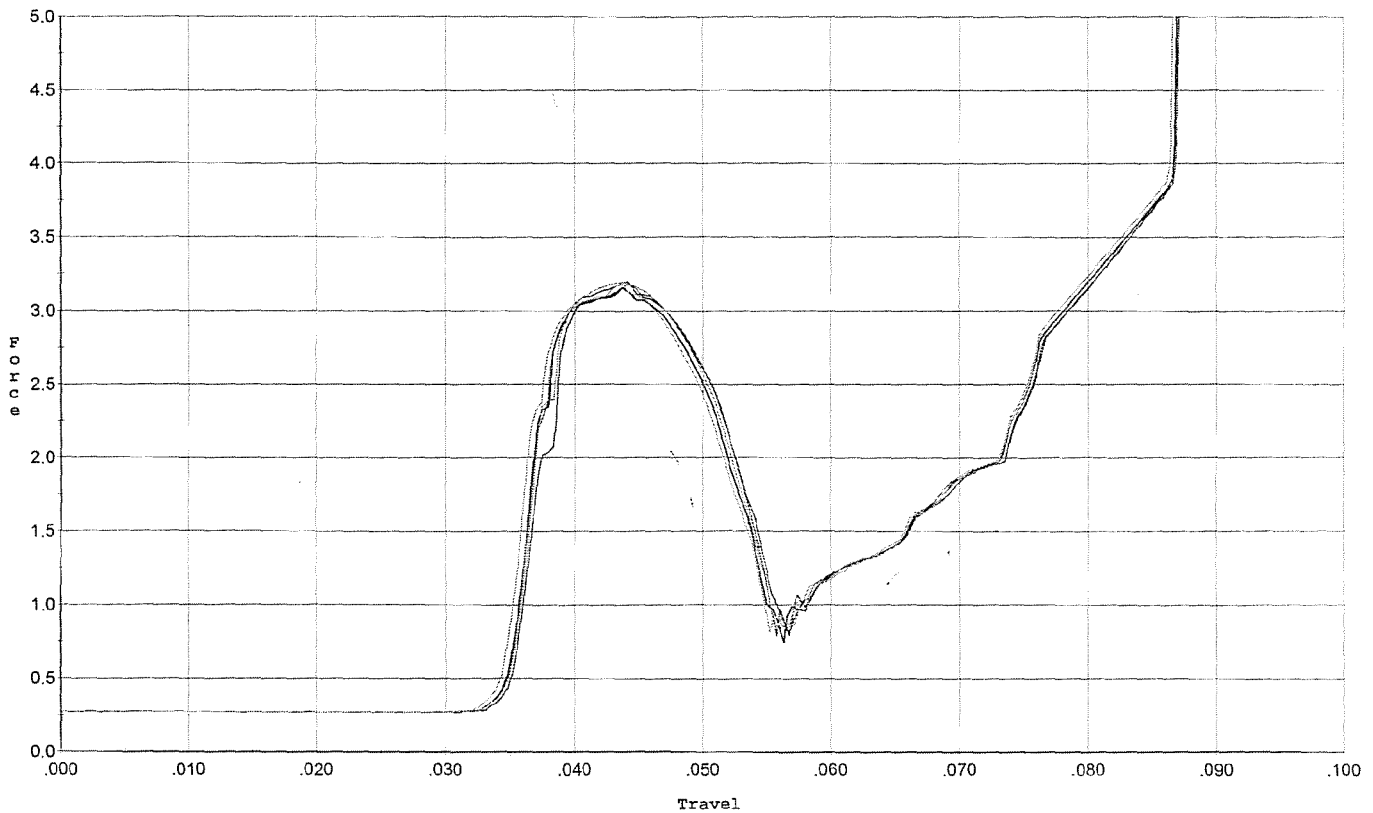
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.055	0.036	0.038	0.058		Set Trigger
2	3.161	0.055	0.036	0.038	0.058		Set Trigger
3	3.015	0.055	0.036	0.038	0.057		Set Trigger
4	3.075	0.055	0.036	0.038	0.057		Set Trigger
5	3.050	0.054	0.035	0.037	0.057		Set Trigger

AVG 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



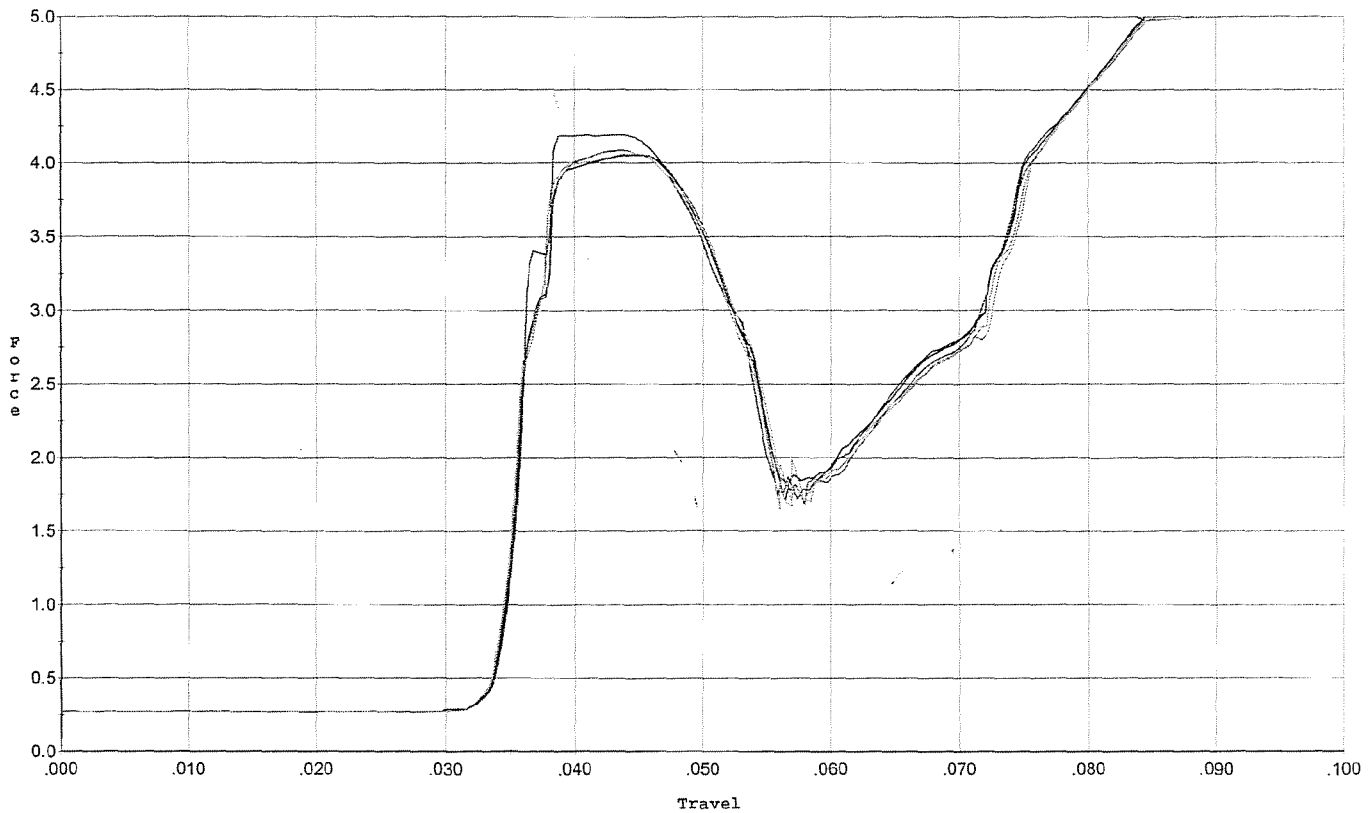
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.190	0.054	0.035	0.037	0.058		Set Trigger
2	3.161	0.054	0.035	0.037	0.057		Set Trigger
3	3.199	0.054	0.034	0.037	0.059		Set Trigger
4	3.187	0.054	0.034	0.037	0.058		Set Trigger
5	3.196	0.055	0.035	0.037	0.059		Set Trigger

AVG 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



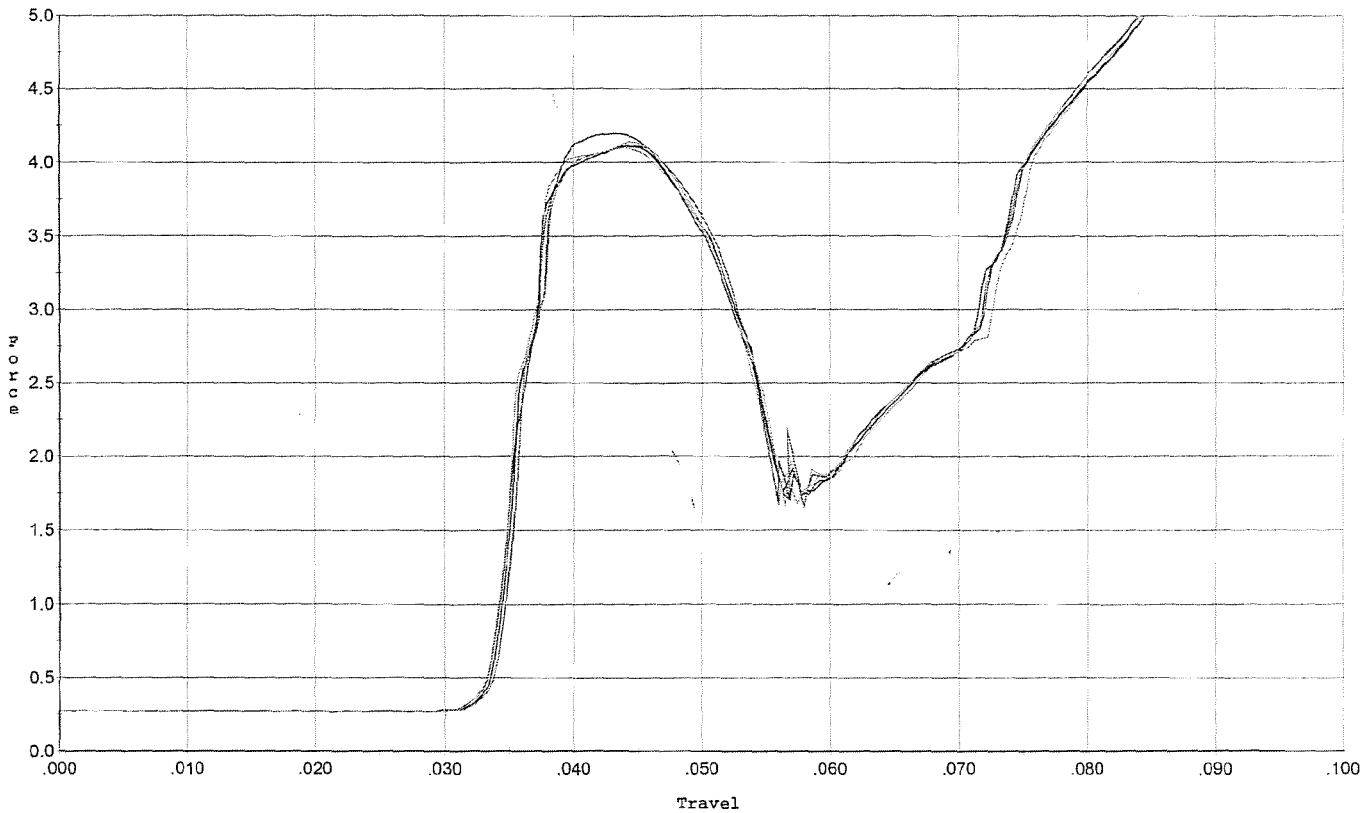
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.190	0.053	0.034	0.035	0.078		Set Trigger
2	4.053	0.054	0.034	0.035	0.078		Set Trigger
3	4.082	0.054	0.034	0.035	0.078		Set Trigger
4	4.064	0.055	0.033	0.035	0.080		Set Trigger
5	4.087	0.054	0.033	0.035	0.079		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



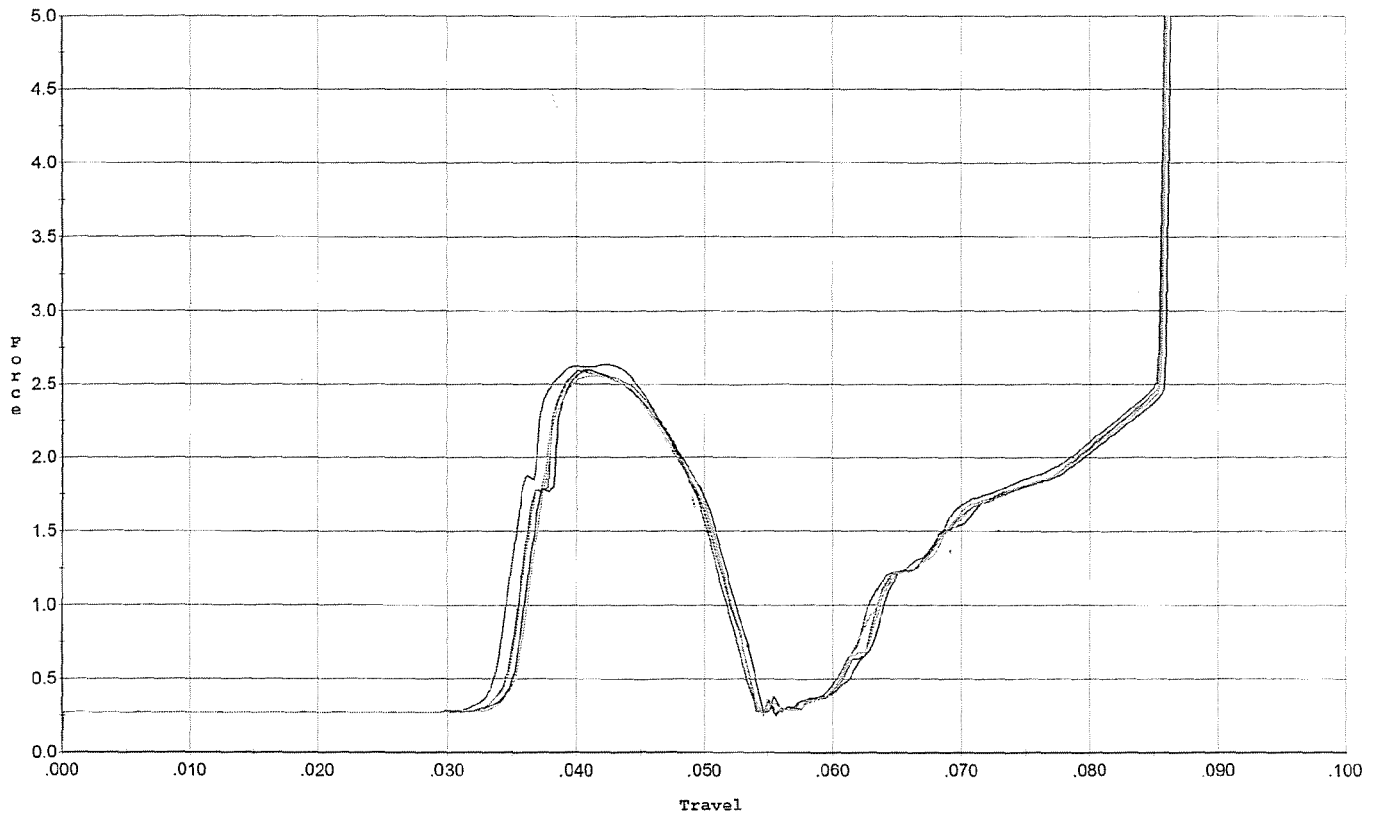
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.054	0.033	0.035	0.079		Set Trigger
2	4.109	0.054	0.033	0.035	0.079		Set Trigger
3	4.112	0.054	0.034	0.035	0.078		Set Trigger
4	4.093	0.054	0.033	0.035	0.080		Set Trigger
5	4.139	0.055	0.034	0.035	0.080		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



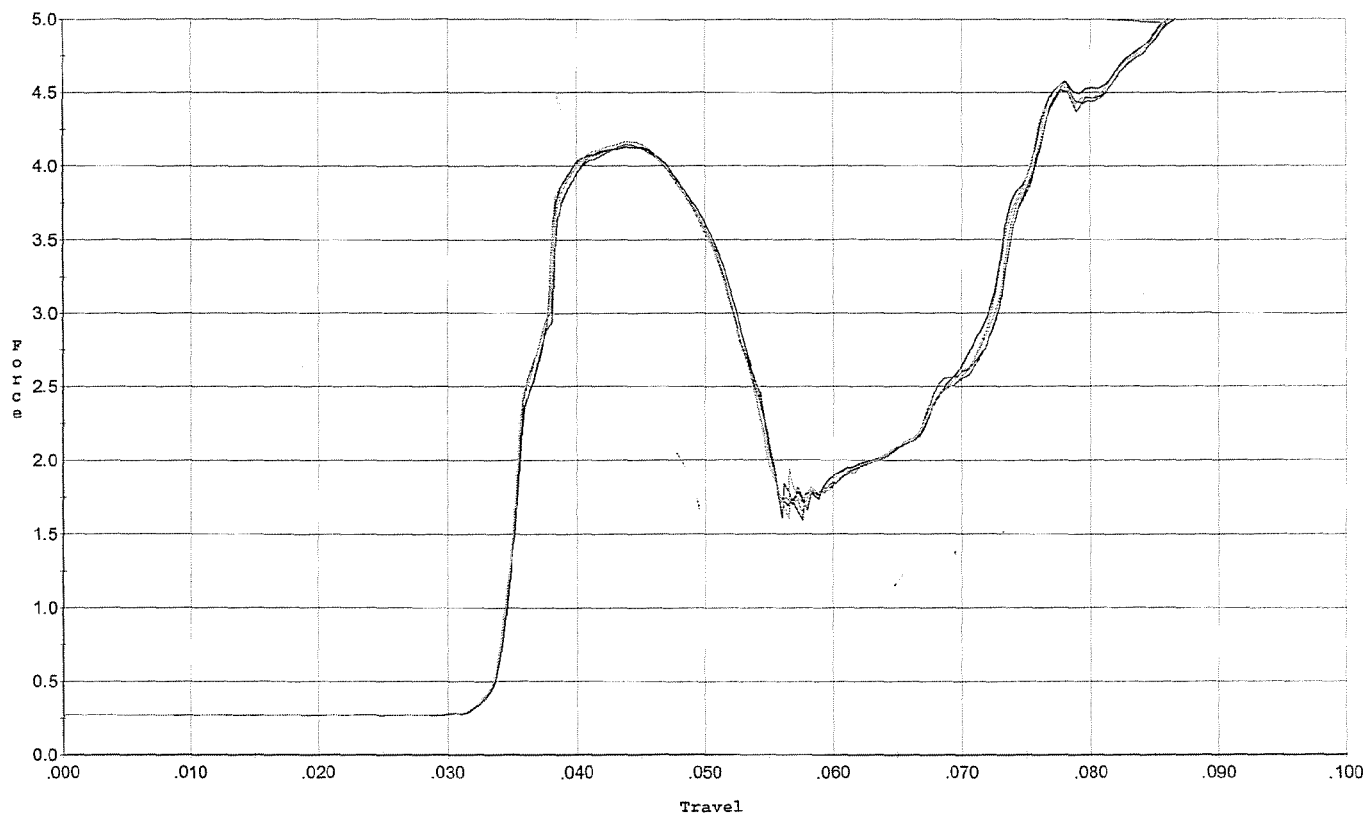
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.050	0.033	0.039	0.045		Set Trigger
2	2.599	0.053	0.035	0.038	0.045		Set Trigger
3	2.592	0.053	0.034	0.038	0.045		Set Trigger
4	2.579	0.053	0.035	0.038	0.045		Set Trigger
5	2.558	0.053	0.035	0.038	0.044		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.054	0.033	0.036	0.078		Set Trigger
2	4.130	0.054	0.034	0.036	0.079		Set Trigger
3	4.148	0.054	0.034	0.036	0.078		Set Trigger
4	4.168	0.054	0.033	0.035	0.077		Set Trigger
5	4.136	0.054	0.033	0.035	0.077		Set Trigger

AVG 4.14