

G 6784699

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

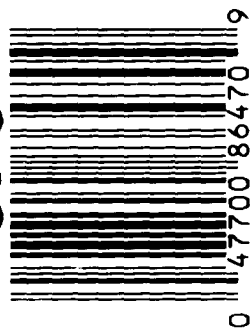


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784699

UPC



GUN SERIAL # G 673 4699

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	9-2-08	B/H
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

BARBER - M24 0069257									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>45</u>	10-20-08	L. J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>	10-20-08	L. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u>	<u>.034</u>	<u>.034</u>	10-20-08	L. J.		
	J) ASSEMBLE STOCK					9-30-08	ESW		
	K) ASSEMBLE SWIVEL STUDS					10-20-08	L. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		10-1-08	TC		
	MALFUNCTION	BAC TC	CORRECTION			10-1-08	TC		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					10-1-08	L. J.		
670	FINAL INSPECTION A) HEADSPACE					10-20-08	L. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u>	<u>2.59</u>	<u>2.61</u>	<u>2.61</u>	<u>2.63</u>	10/3/08	Fm
	C) FUNCTION					10-20-08	L. J.		
690	PACK					12-9-08	TC		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE

9-25-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	269	248	251 TAE	251	
PULL #2	280	245		237	
PULL #3	259	248		240	
PULL #4	247	238		242	
PULL #5	254	237		235	
TOTAL	1309	1216		1205	
AVERAGE	261	243		241	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	365	352		
PULL #2	364	335		
PULL #3	355	336		
PULL #4	358	346		
PULL #5	352	336		
TOTAL	1794	1705		
AVERAGE	358	341		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	436	433		426
PULL #2	439	425		422
PULL #3	436	431		432
PULL #4	441	433		429
PULL #5	443	435		436
TOTAL	2195	2157		2139
AVERAGE	439	431		427