

G6784701

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



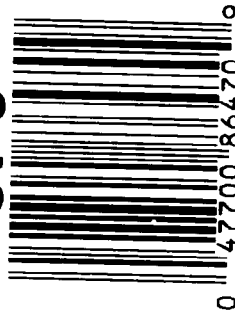
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784701

UPC



BM FORM

GUN SERIAL #

G 6784701

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	S.P.D.
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	S.P.D.
460	CHECK HEADSPACE		8-25-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 28 2008 OPERATOR B.M.	8-26-08	BSN
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	B.M.
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-31	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

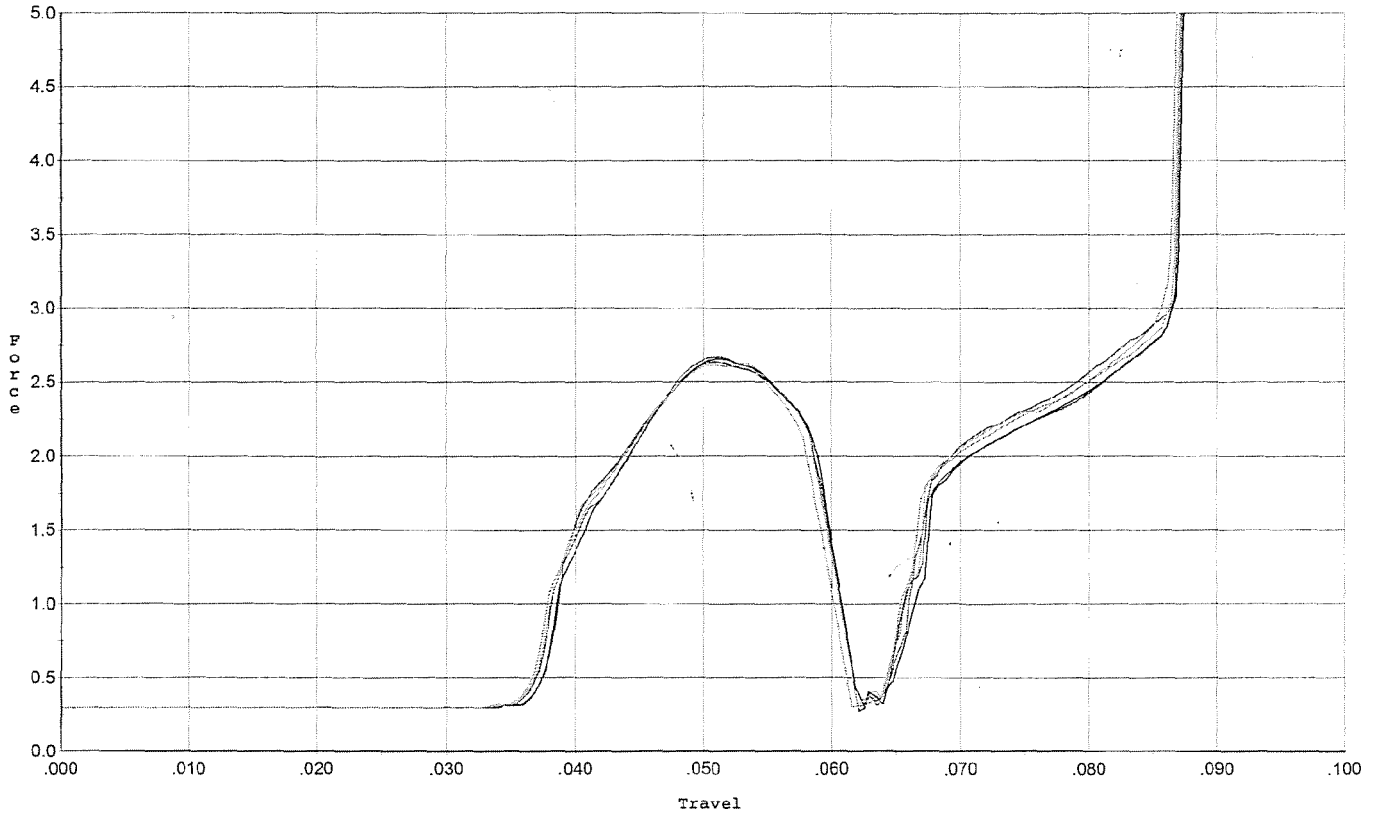
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-6-08	X N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-6-08	X N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	10-6-08	X N
	J) ASSEMBLE STOCK		9-12-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		10-6-08	X N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	Fm
670	FINAL INSPECTION A) HEADSPACE		10-6-08	L. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.58</u> <u>2.54</u> <u>2.56</u> <u>2.42</u>	9-30-08	TL
	C) FUNCTION		10-6-08	X N
690	PACK		12/19/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



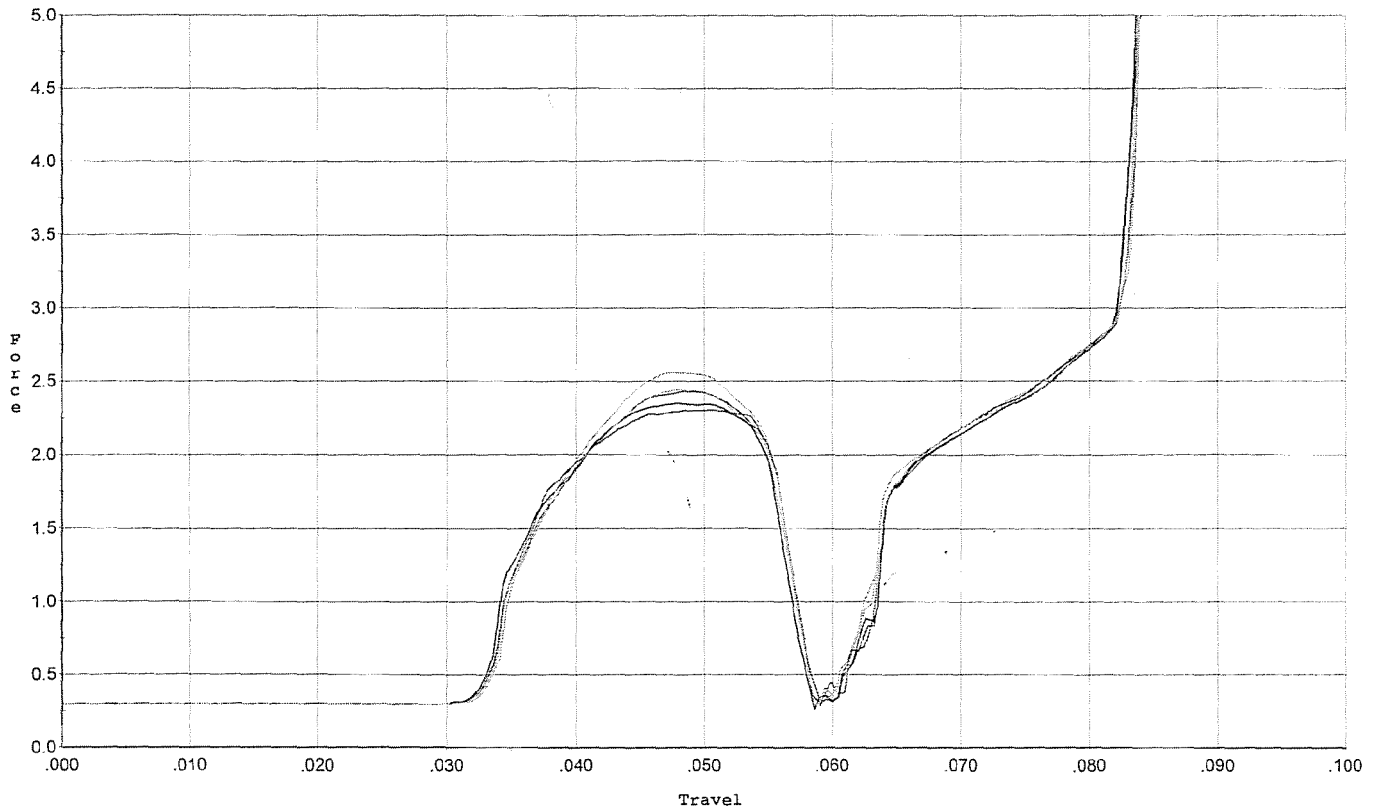
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.059	0.037	0.035	0.058		Set Trigger
2	2.655	0.059	0.037	0.035	0.058		Set Trigger
3	2.669	0.060	0.037	0.035	0.059		Set Trigger
4	2.633	0.060	0.037	0.035	0.059		Set Trigger
5	2.617	0.059	0.037	0.035	0.058		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



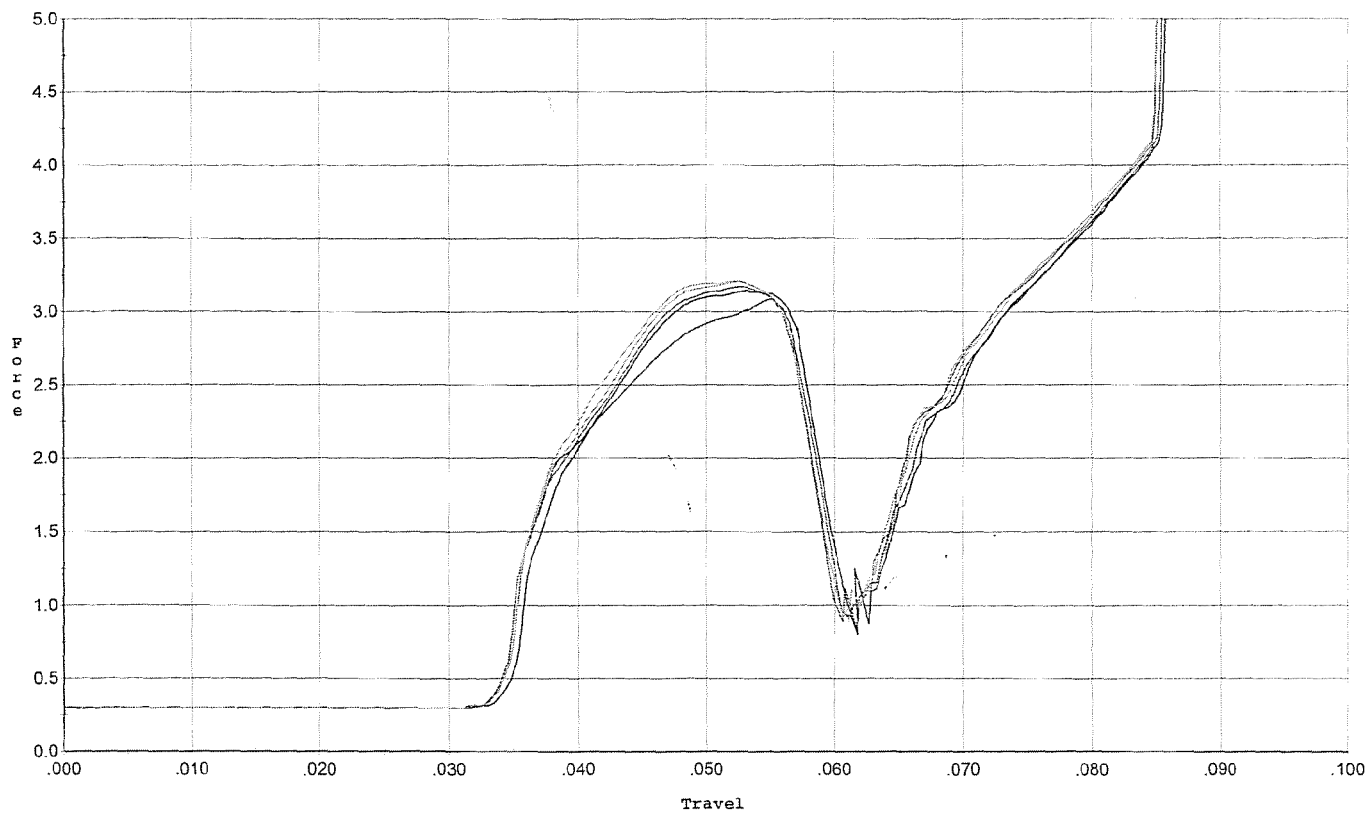
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.304	0.056	0.033	0.034	0.055		Set Trigger
2	2.350	0.055	0.033	0.034	0.054		Set Trigger
3	2.431	0.056	0.033	0.034	0.055		Set Trigger
4	2.445	0.056	0.033	0.034	0.055		Set Trigger
5	2.559	0.056	0.033	0.034	0.056		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



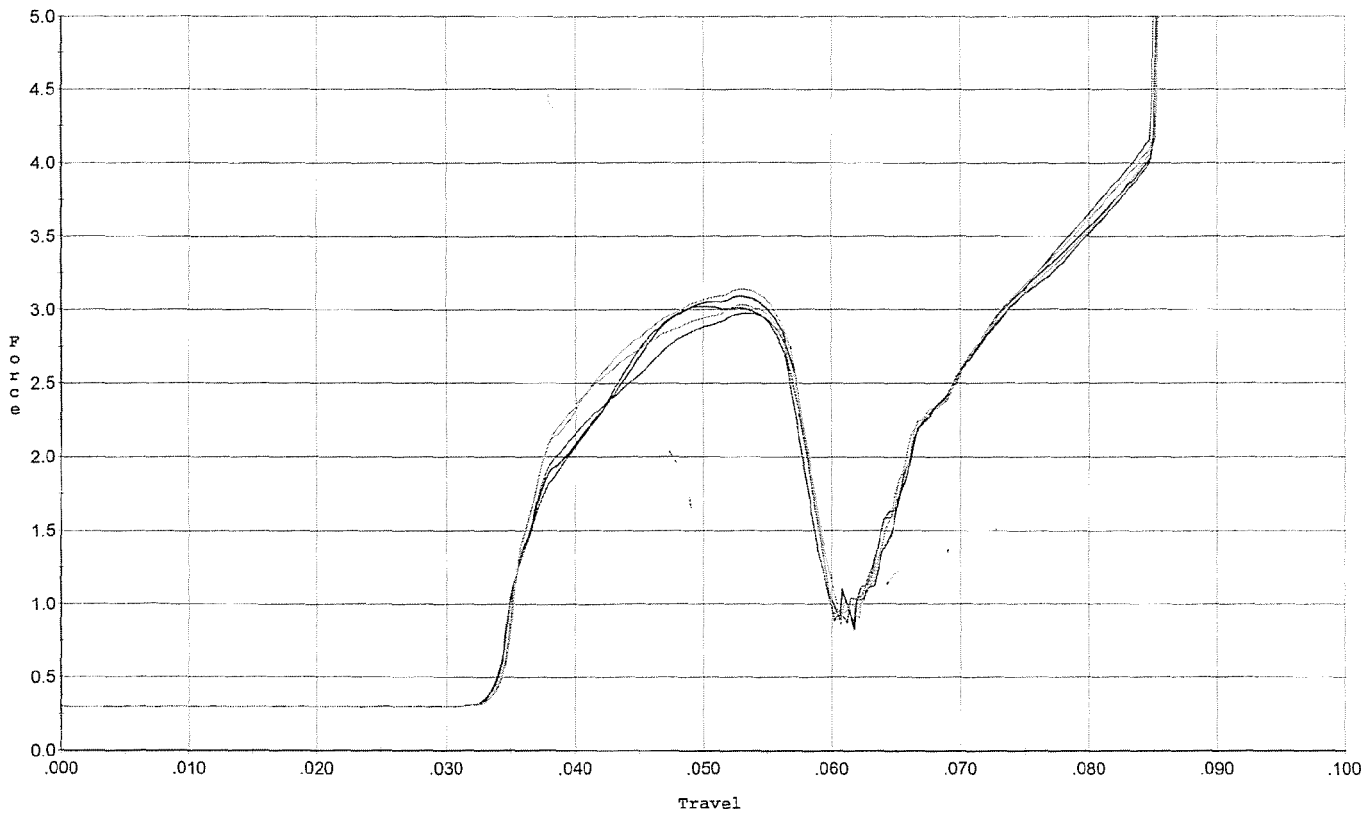
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.058	0.034	0.033	0.069		Set Trigger
2	3.142	0.057	0.035	0.033	0.069		Set Trigger
3	3.169	0.057	0.034	0.033	0.069		Set Trigger
4	3.209	0.057	0.034	0.033	0.070		Set Trigger
5	3.204	0.057	0.034	0.033	0.070		Set Trigger

Arg 316

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



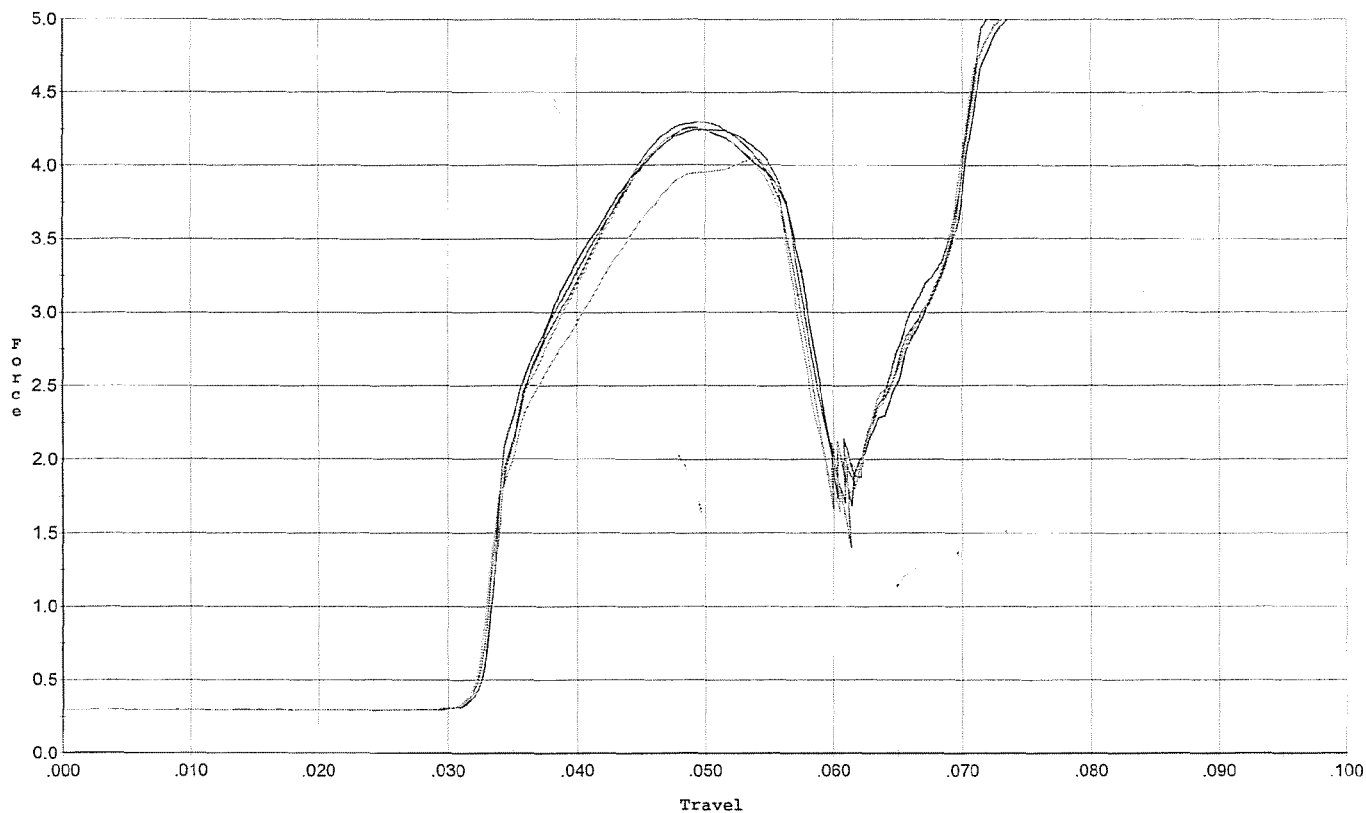
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.022	0.056	0.034	0.034	0.066		Set Trigger
2	3.093	0.057	0.034	0.033	0.068		Set Trigger
3	2.974	0.058	0.034	0.033	0.067		Set Trigger
4	3.031	0.057	0.034	0.033	0.069		Set Trigger
5	3.137	0.057	0.034	0.033	0.070		Set Trigger

Arg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



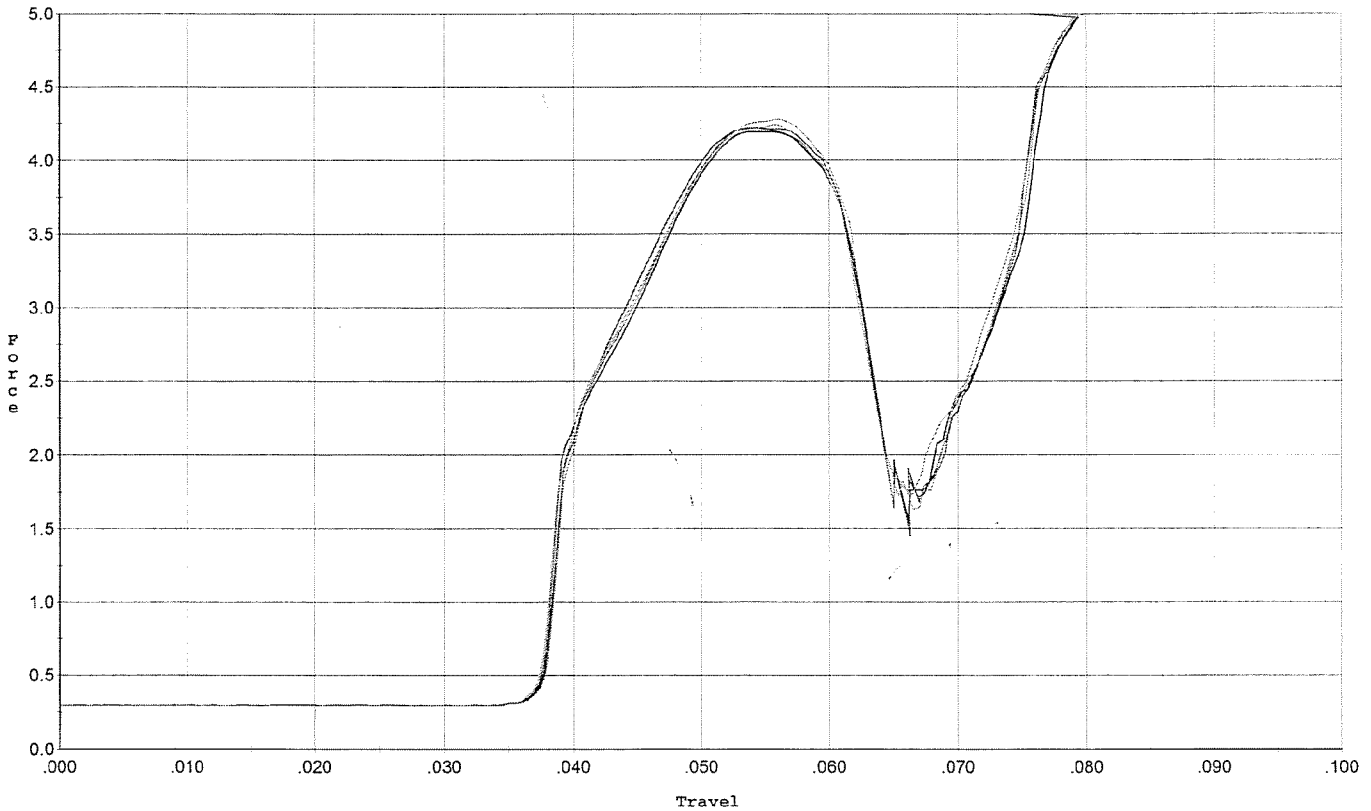
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.056	0.032	0.031	0.095		Set Trigger
2	4.257	0.058	0.032	0.031	0.097		Set Trigger
3	4.297	0.057	0.032	0.031	0.096		Set Trigger
4	4.250	0.056	0.032	0.031	0.092		Set Trigger
5	4.047	0.057	0.032	0.031	0.090		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



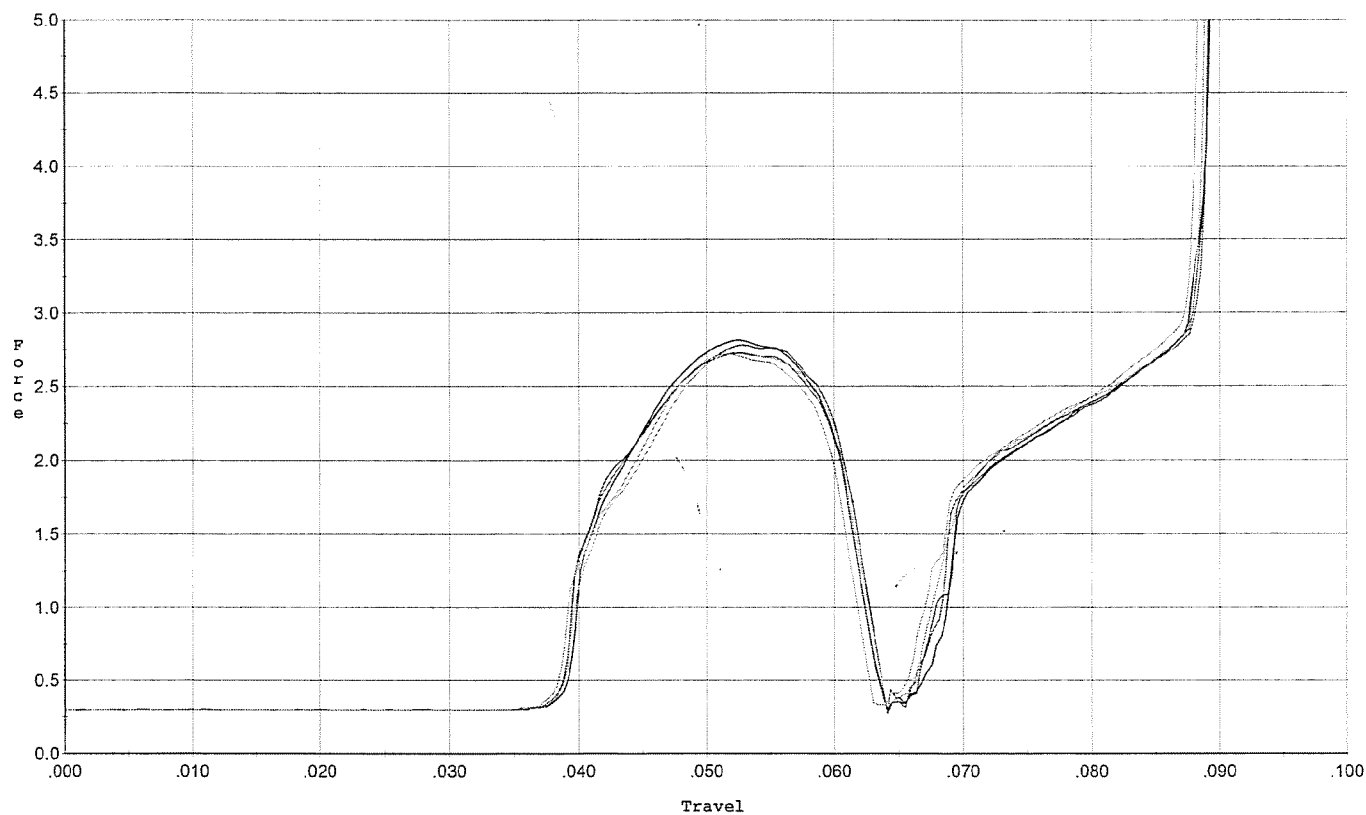
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.062	0.037	0.031	0.097		Set Trigger
2	4.193	0.062	0.038	0.032	0.095		Set Trigger
3	4.218	0.062	0.038	0.031	0.096		Set Trigger
4	4.236	0.063	0.037	0.031	0.097		Set Trigger
5	4.277	0.062	0.038	0.032	0.095		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



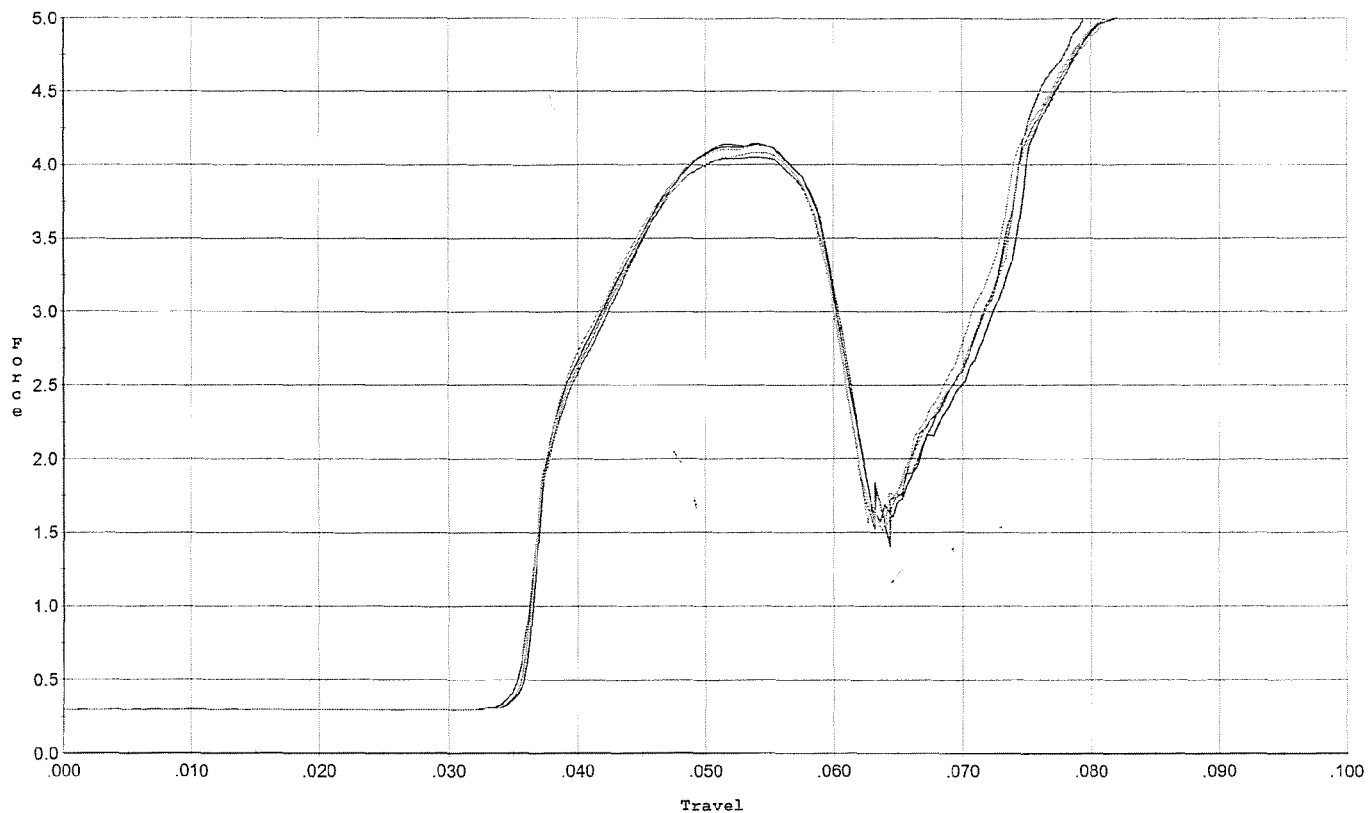
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.781	0.061	0.039	0.035	0.064		Set Trigger
2	2.813	0.060	0.039	0.035	0.062		Set Trigger
3	2.724	0.060	0.039	0.035	0.062		Set Trigger
4	2.736	0.062	0.039	0.034	0.062		Set Trigger
5	2.718	0.060	0.038	0.035	0.060		Set Trigger

Avg 2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.061	0.035	0.032	0.095		Set Trigger
2	4.144	0.059	0.036	0.032	0.092		Set Trigger
3	4.050	0.059	0.036	0.032	0.092		Set Trigger
4	4.081	0.059	0.036	0.032	0.092		Set Trigger
5	4.139	0.060	0.036	0.032	0.093		Set Trigger

Avg 4.11