

G6784767

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784707



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784707

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX SEP 12 2008 OPERATOR BH	9-10-08	KTC
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BH
490	MAGNAFLUX BOLT		9/12/08	ML
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

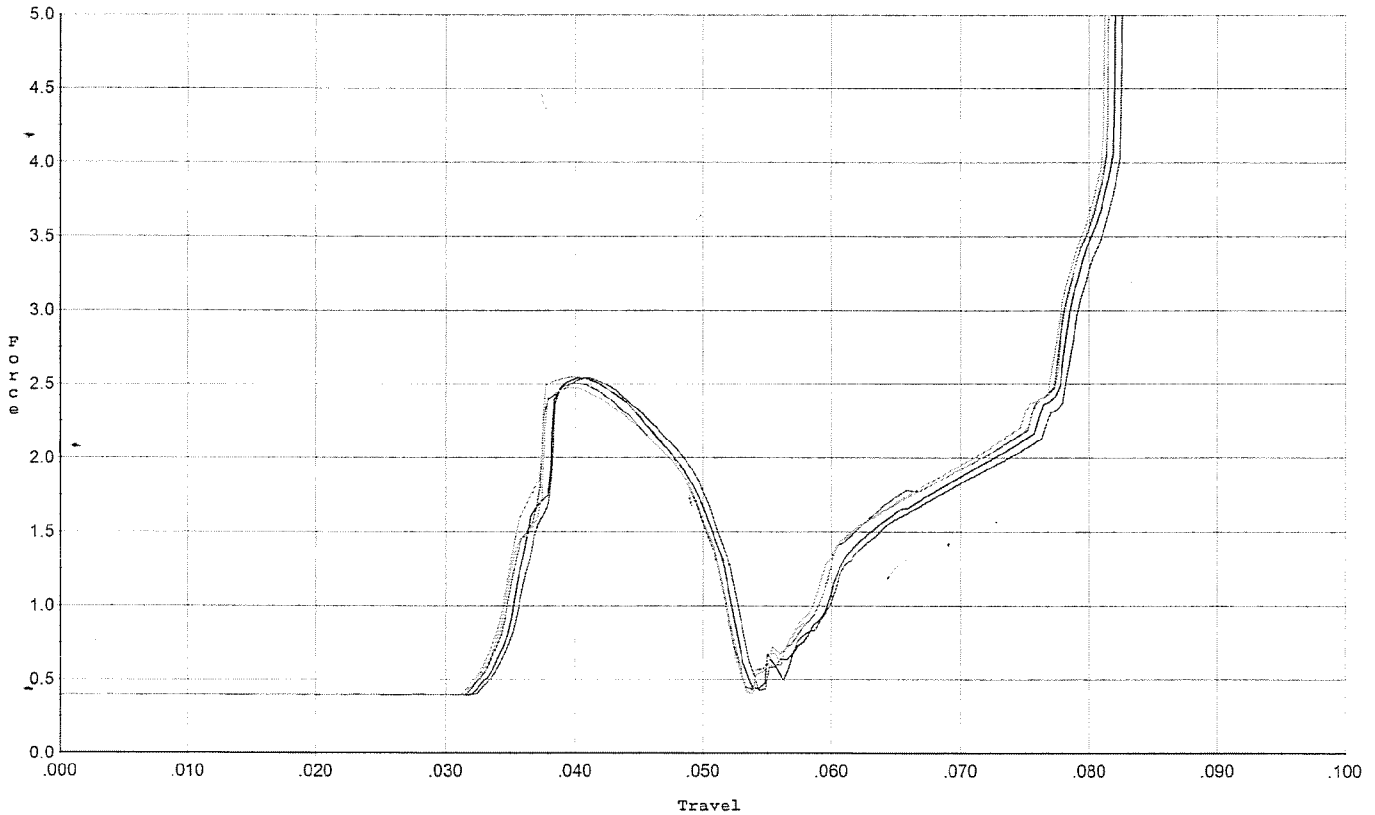
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	4.0 4.0 4.0	12-3-08	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	5.0 4.0 4.0	12-3-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.024 .024 .024	12-3-08	L.D.
	J) ASSEMBLE STOCK		10-8-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL		
650	TARGET	PASS FAIL	10-13-08	L.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.60 2.57 2.49 2.50 2.58	10-28-08	TC
	C) FUNCTION		12-3-08	L.D.
690	PACK		12/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



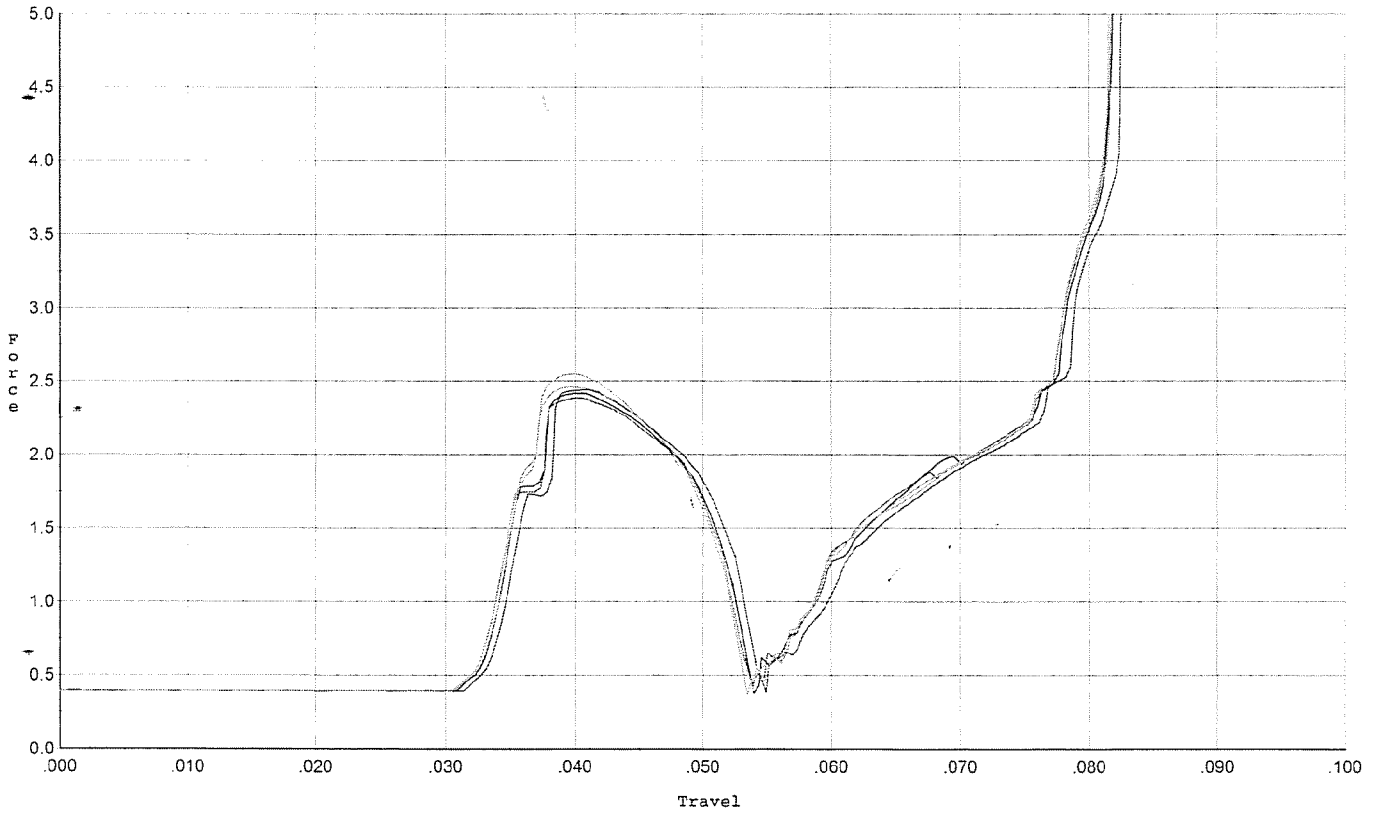
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.052	0.034	0.036	0.049		Set Trigger
2	2.541	0.052	0.034	0.036	0.048		Set Trigger
3	2.505	0.051	0.034	0.036	0.048		Set Trigger
4	2.474	0.051	0.033	0.036	0.047		Set Trigger
5	2.551	0.051	0.033	0.035	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



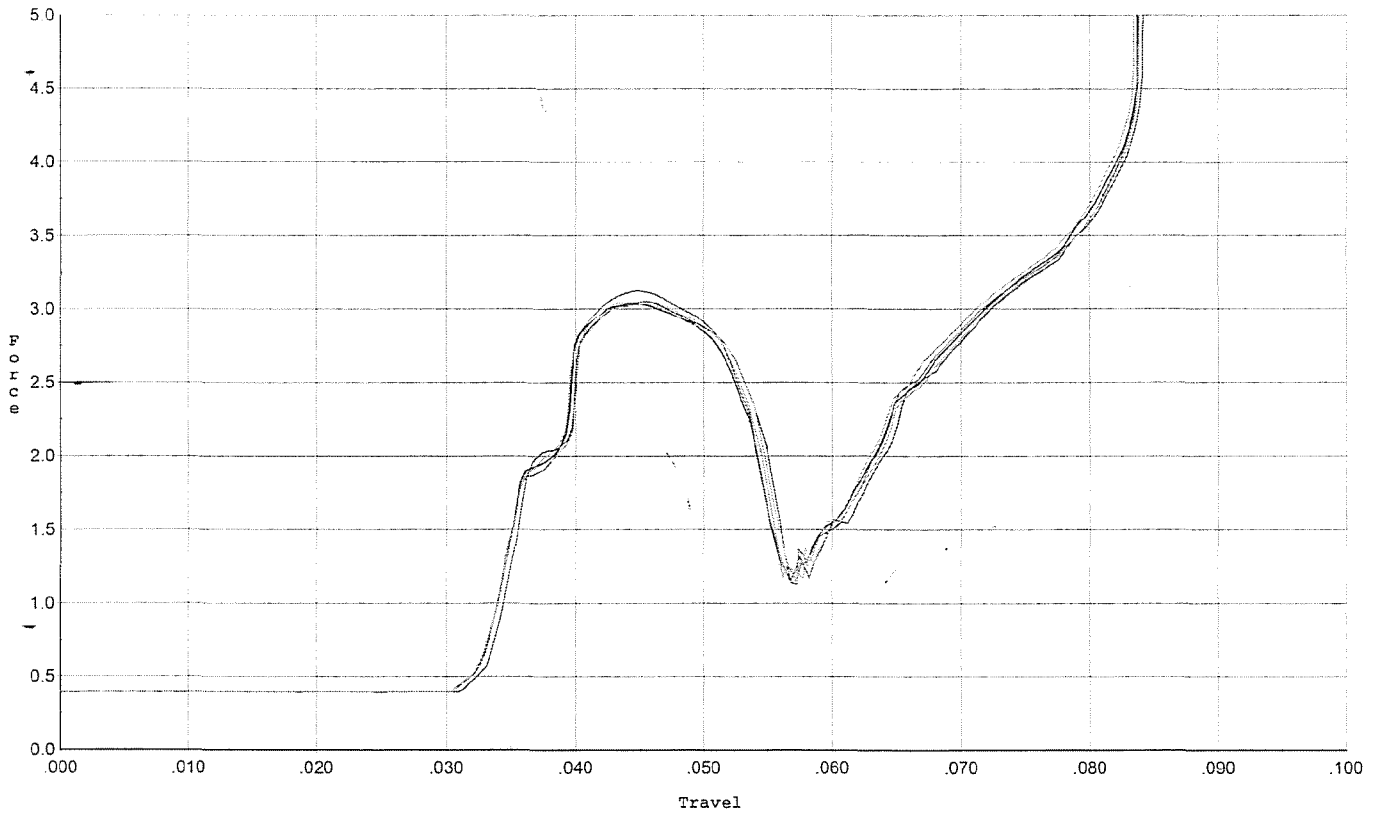
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.053	0.034	0.035	0.050		Set Trigger
2	2.416	0.052	0.033	0.035	0.050		Set Trigger
3	2.385	0.051	0.033	0.035	0.049		Set Trigger
4	2.461	0.052	0.033	0.035	0.050		Set Trigger
5	2.547	0.051	0.033	0.035	0.050		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



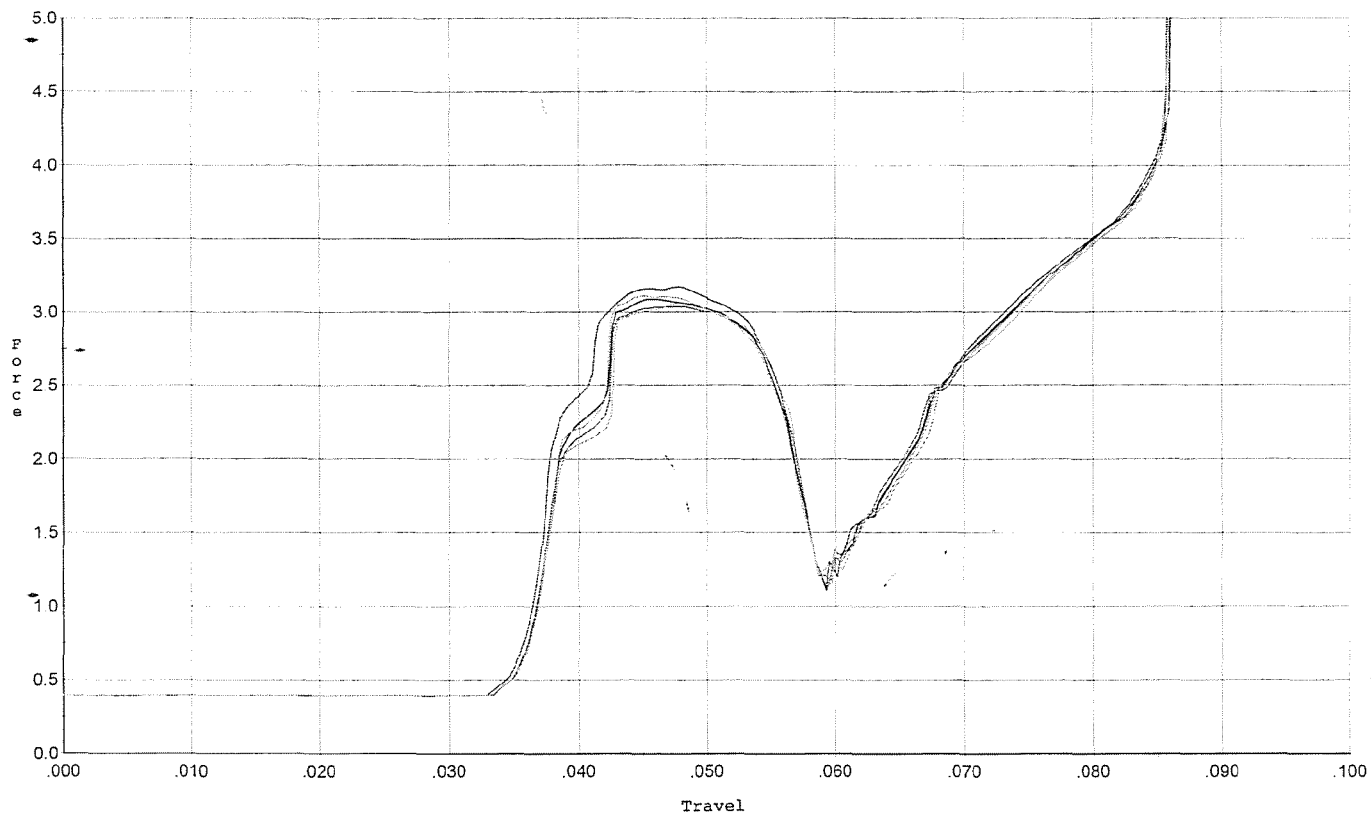
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.055	0.033	0.034	0.067		Set Trigger
2	3.032	0.054	0.033	0.034	0.065		Set Trigger
3	3.124	0.054	0.033	0.035	0.065		Set Trigger
4	3.055	0.054	0.033	0.034	0.066		Set Trigger
5	3.033	0.054	0.033	0.034	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



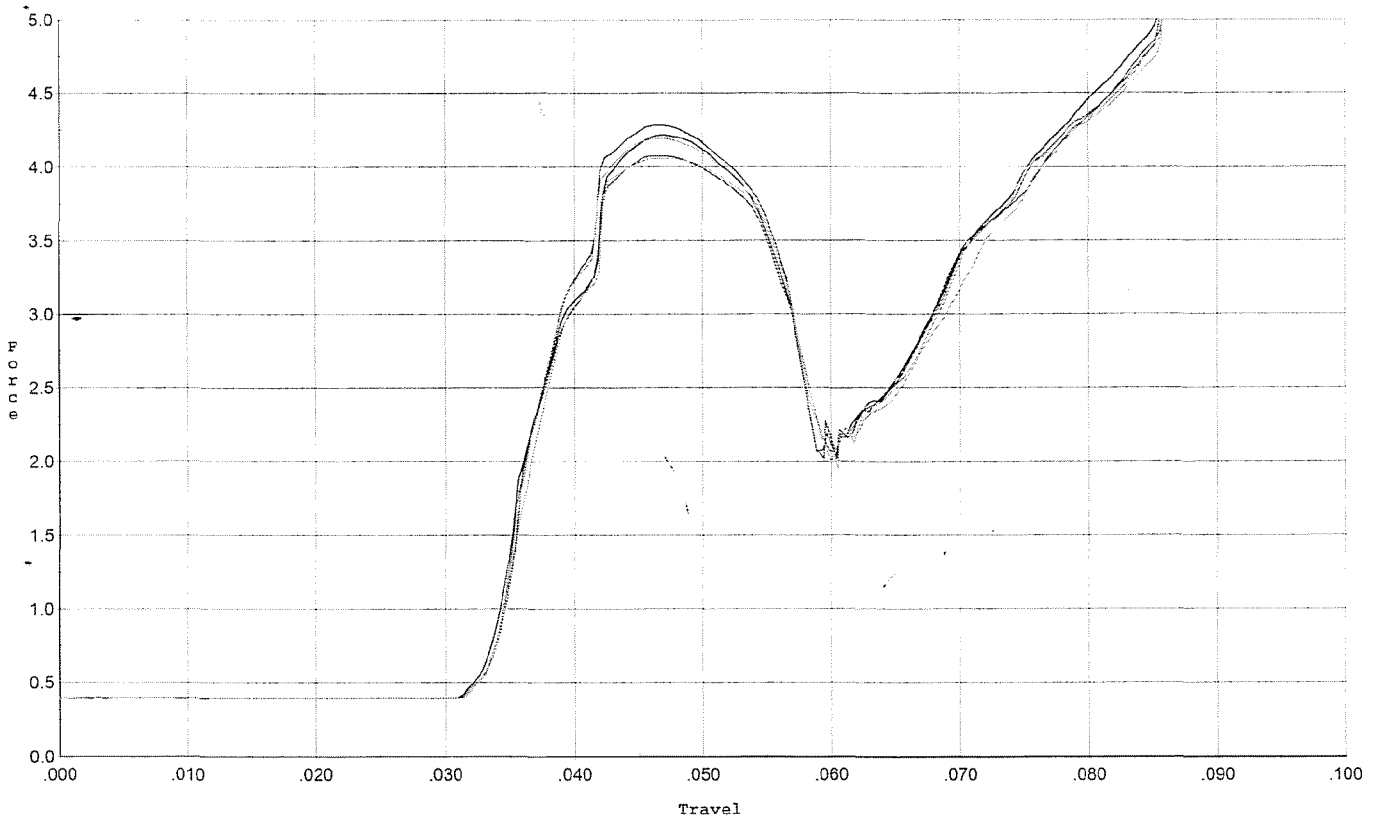
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.170	0.056	0.035	0.035	0.070		Set Trigger
2	3.086	0.056	0.036	0.035	0.067		Set Trigger
3	3.036	0.057	0.036	0.035	0.068		Set Trigger
4	3.061	0.056	0.036	0.035	0.067		Set Trigger
5	3.109	0.056	0.036	0.035	0.067		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



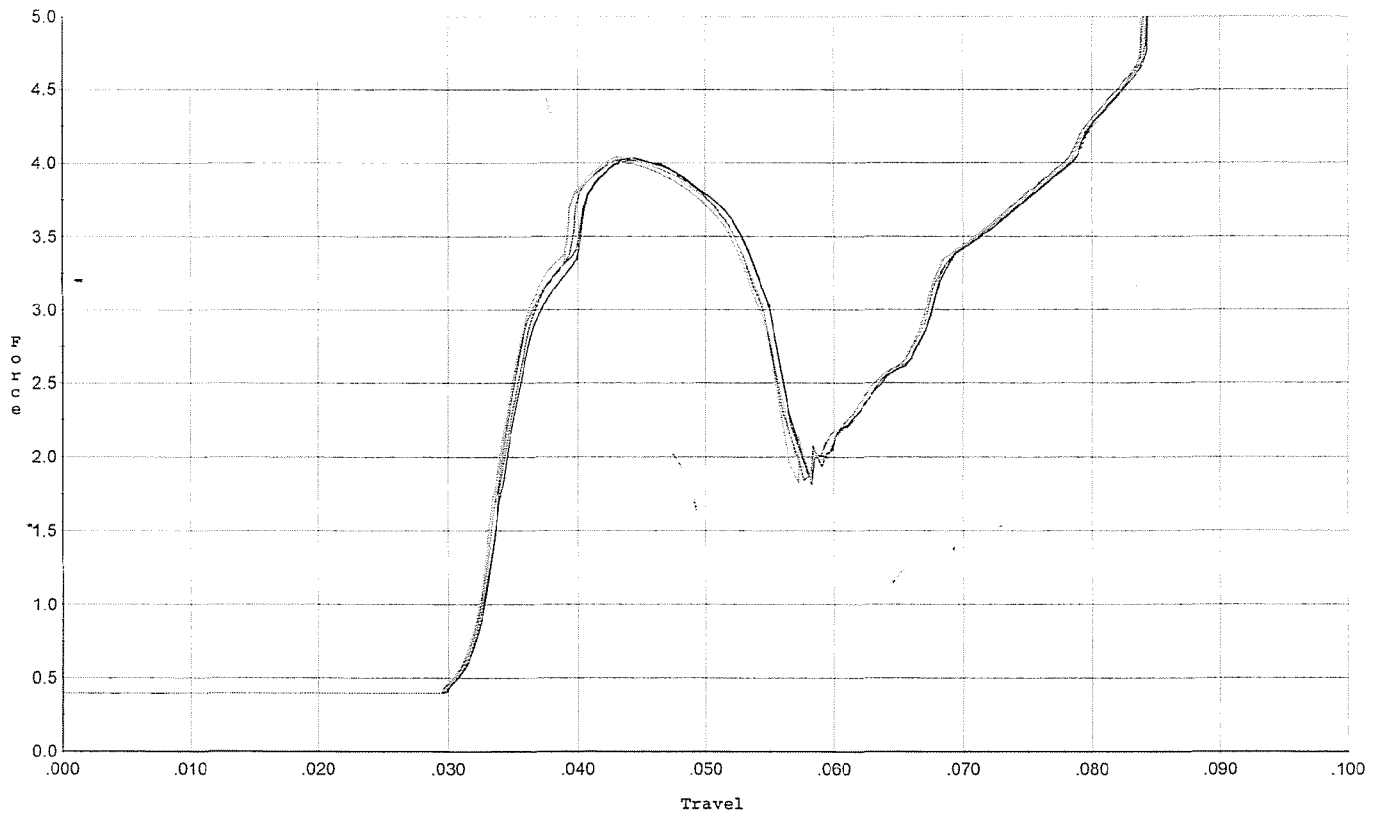
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.057	0.034	0.033	0.093		Set Trigger
2	4.214	0.057	0.033	0.033	0.093		Set Trigger
3	4.072	0.057	0.033	0.033	0.091		Set Trigger
4	4.057	0.057	0.034	0.033	0.090		Set Trigger
5	4.192	0.057	0.033	0.033	0.093		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



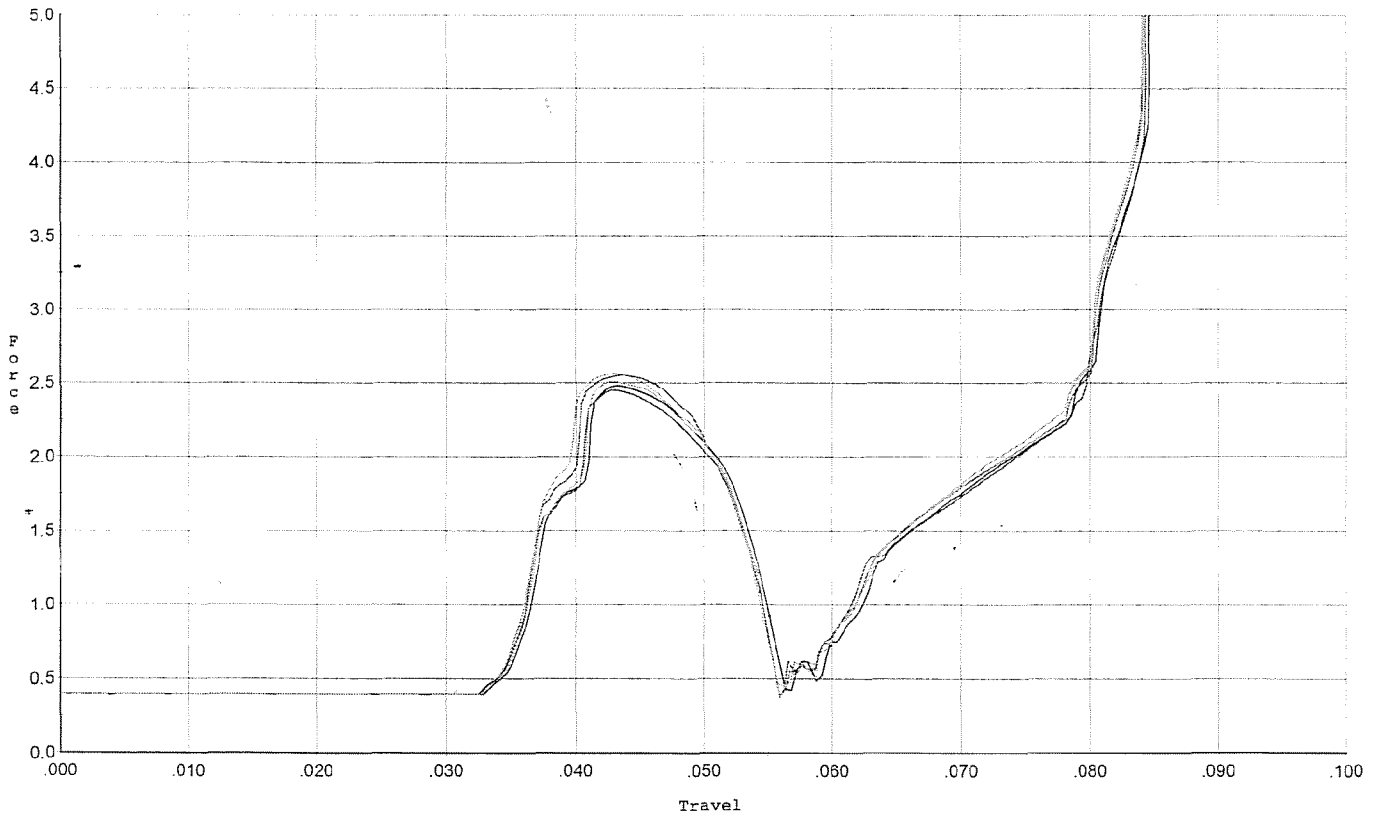
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.055	0.032	0.033	0.089		Set Trigger
2	4.034	0.055	0.030	0.033	0.089		Set Trigger
3	4.026	0.054	0.031	0.033	0.088		Set Trigger
4	4.042	0.054	0.031	0.033	0.089		Set Trigger
5	4.001	0.055	0.030	0.033	0.089		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



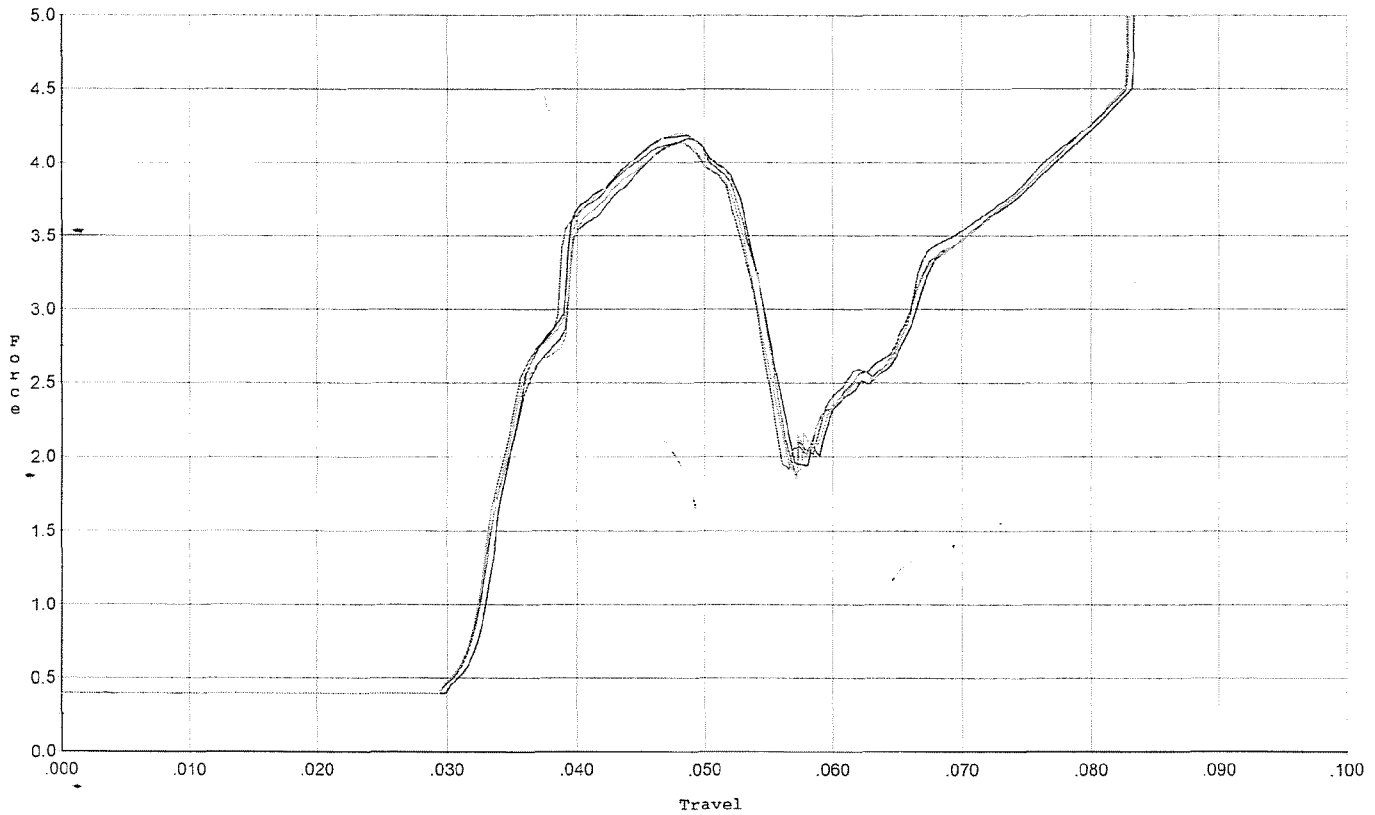
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.054	0.035	0.036	0.051		Set Trigger
2	2.482	0.055	0.035	0.036	0.052		Set Trigger
3	2.554	0.054	0.035	0.036	0.053		Set Trigger
4	2.564	0.053	0.035	0.036	0.052		Set Trigger
5	2.508	0.054	0.035	0.036	0.051		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.054	0.031	0.032	0.086		Set Trigger
2	4.188	0.054	0.030	0.033	0.087		Set Trigger
3	4.140	0.054	0.030	0.032	0.086		Set Trigger
4	4.199	0.054	0.030	0.032	0.088		Set Trigger
5	4.139	0.054	0.030	0.032	0.085		Set Trigger

Avg 4.16