

G6784708

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



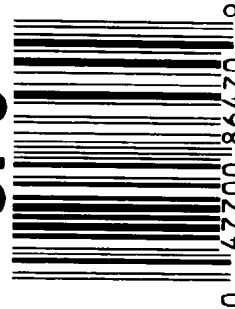
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784708

UPC



BM FORM

GUN SERIAL # G 678 4708

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-10-08	ETC
475	DRILL AND TAP SIGHT HOLES	SEP 12 2008	9-11-08	JO
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-12-08	BA
490	MAGNAFLUX BOLT		9-12-08	MR
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC		9-12-08	DG
542	APPLY COATINGS (BARREL ACTION)		9/16	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

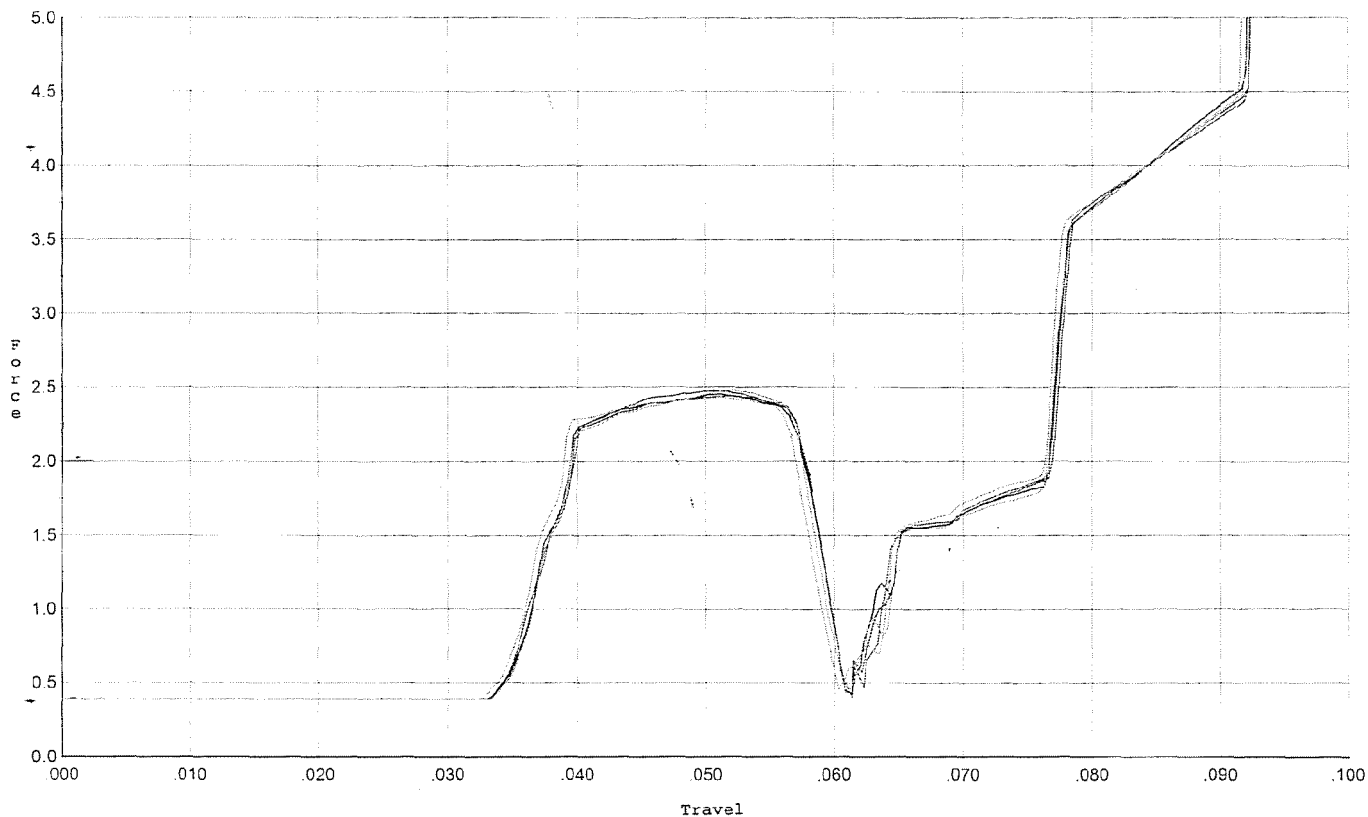
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-3-08	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-3-08	L N
	J) ASSEMBLE STOCK		10-11-08	L N
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	L N
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.77</u> <u>2.86</u> <u>2.78</u> <u>2.89</u>	10-28-08	TC
	C) FUNCTION		12-3-08	L N
690	PACK		12-5-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



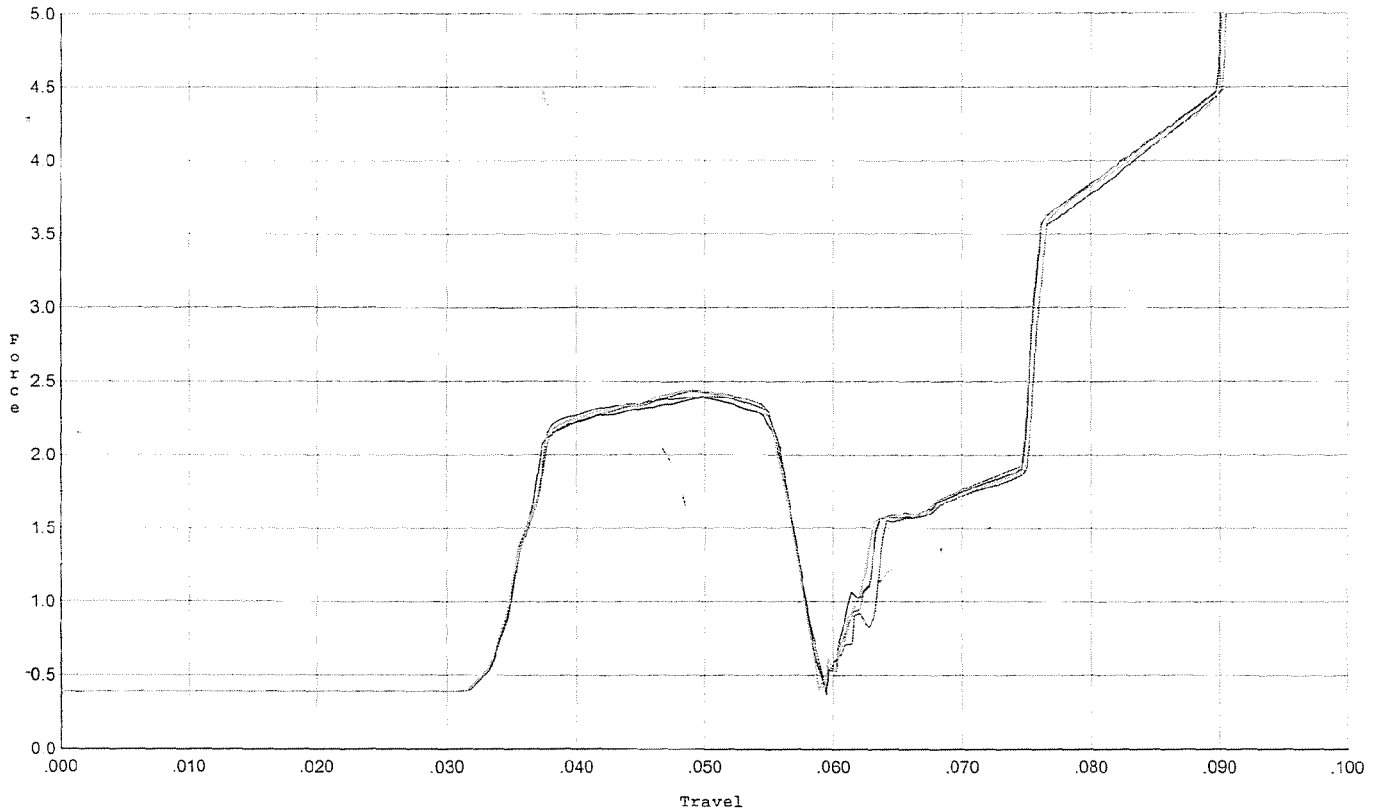
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.058	0.034	0.039	0.064		Set Trigger
2	2.451	0.058	0.034	0.038	0.064		Set Trigger
3	2.477	0.058	0.034	0.038	0.064		Set Trigger
4	2.481	0.057	0.035	0.039	0.062		Set Trigger
5	2.432	0.057	0.033	0.038	0.062		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



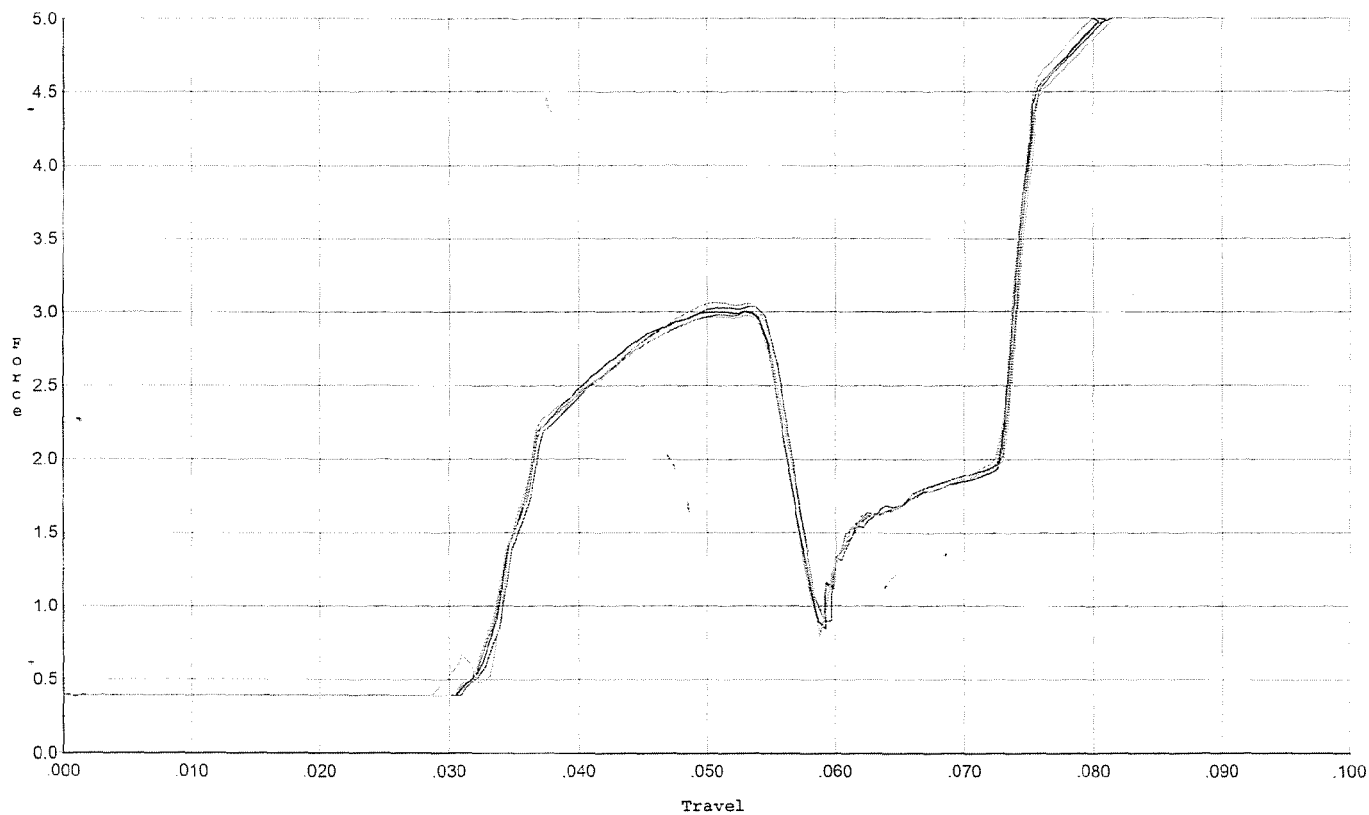
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.399	0.056	0.034	0.038	0.061		Set Trigger
2	2.391	0.056	0.034	0.037	0.061		Set Trigger
3	2.433	0.056	0.034	0.037	0.061		Set Trigger
4	2.432	0.056	0.034	0.038	0.062		Set Trigger
5	2.442	0.056	0.034	0.038	0.062		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



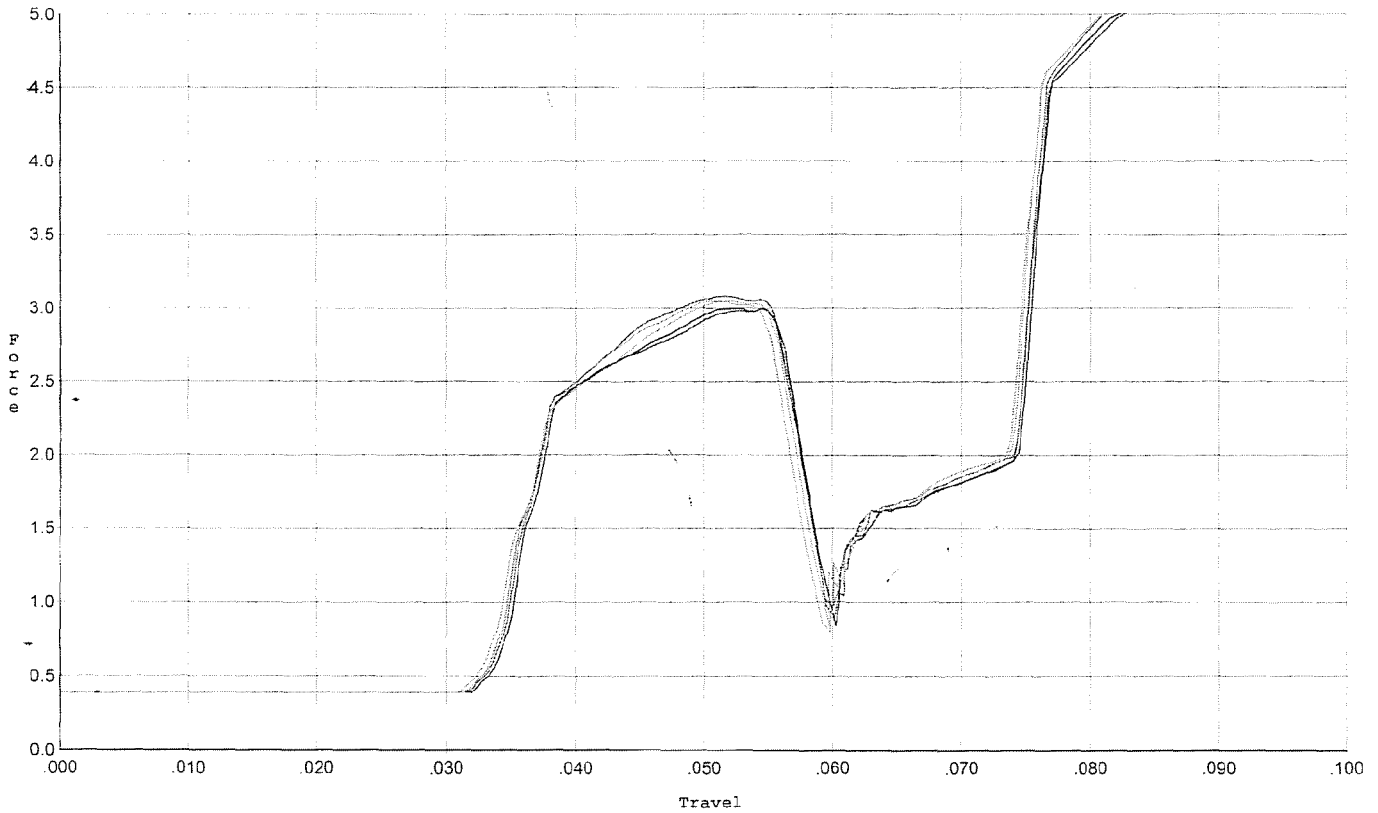
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.038	0.055	0.033	0.037	0.070		Set Trigger
2	3.003	0.055	0.033	0.036	0.070		Set Trigger
3	2.998	0.055	0.032	0.036	0.069		Set Trigger
4	2.977	0.055	0.032	0.037	0.069		Set Trigger
5	3.065	0.056	0.031	0.036	0.072		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



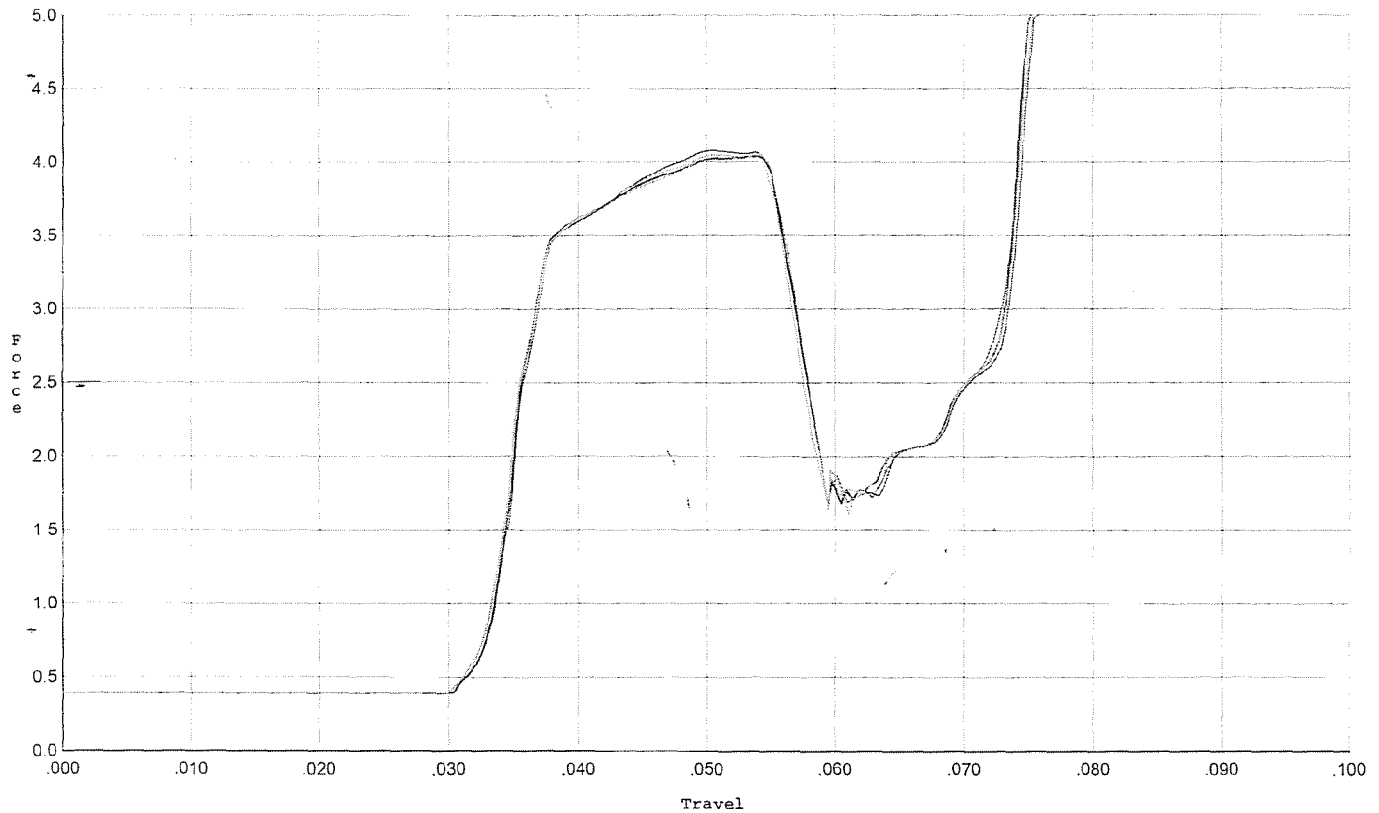
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.057	0.034	0.037	0.072		Set Trigger
2	2.998	0.056	0.034	0.037	0.071		Set Trigger
3	3.080	0.057	0.034	0.037	0.074		Set Trigger
4	3.048	0.056	0.034	0.037	0.071		Set Trigger
5	3.050	0.055	0.033	0.037	0.070		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



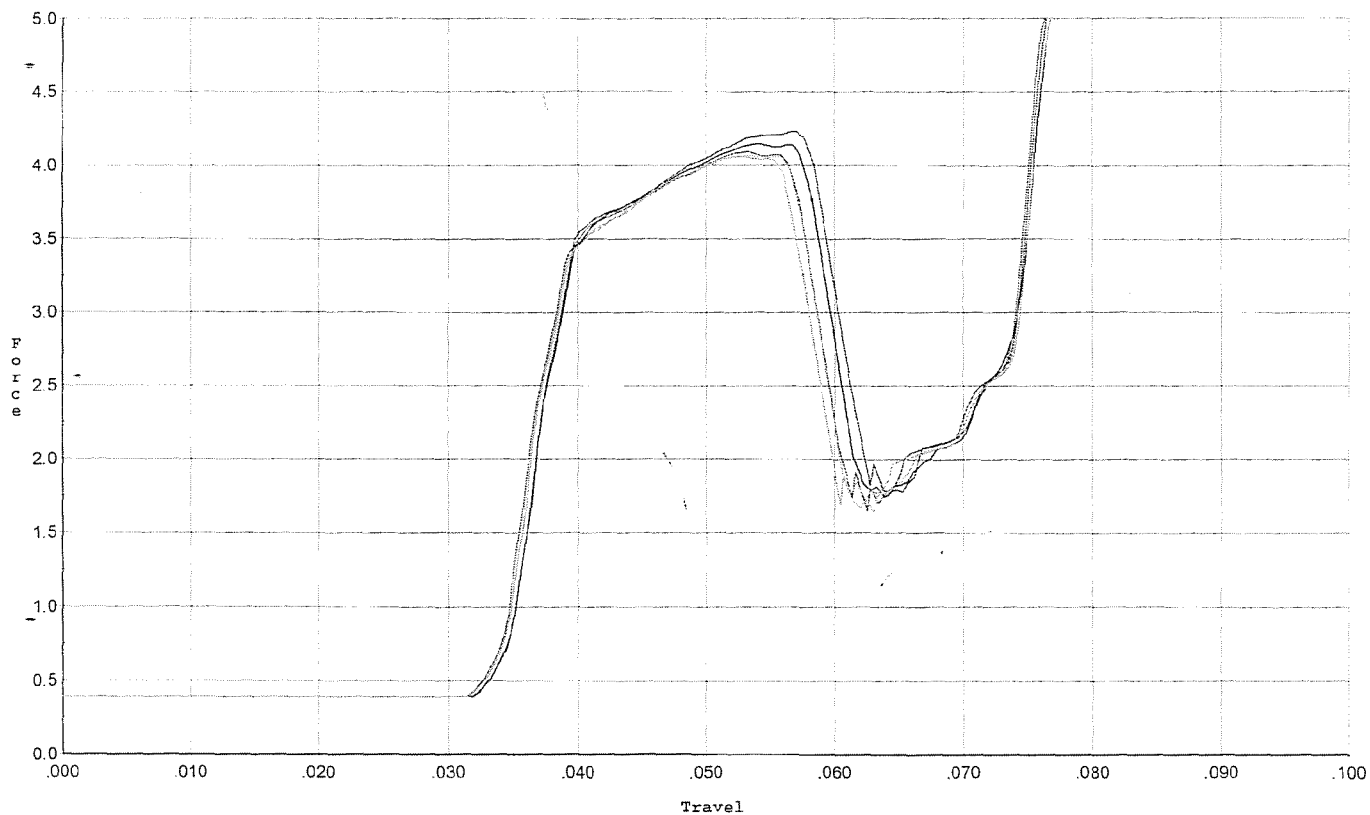
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.057	0.031	0.027	0.097		Set Trigger
2	4.044	0.057	0.031	0.026	0.097		Set Trigger
3	4.047	0.056	0.032	0.027	0.096		Set Trigger
4	4.035	0.055	0.032	0.027	0.094		Set Trigger
5	4.055	0.056	0.032	0.027	0.096		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



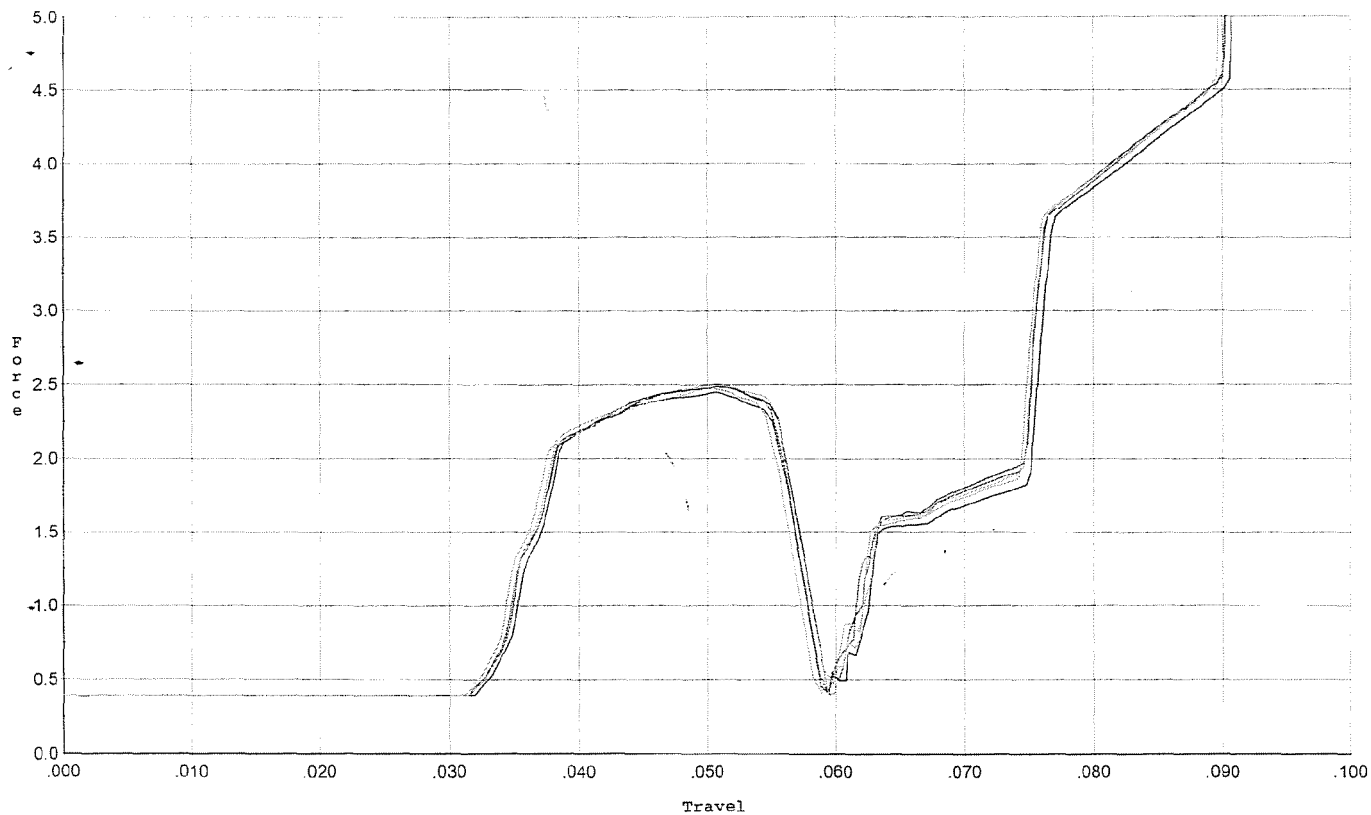
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.058	0.034	0.025	0.102		Set Trigger
2	4.145	0.058	0.034	0.026	0.100		Set Trigger
3	4.093	0.057	0.033	0.027	0.097		Set Trigger
4	4.067	0.057	0.034	0.027	0.096		Set Trigger
5	4.058	0.058	0.033	0.028	0.095		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



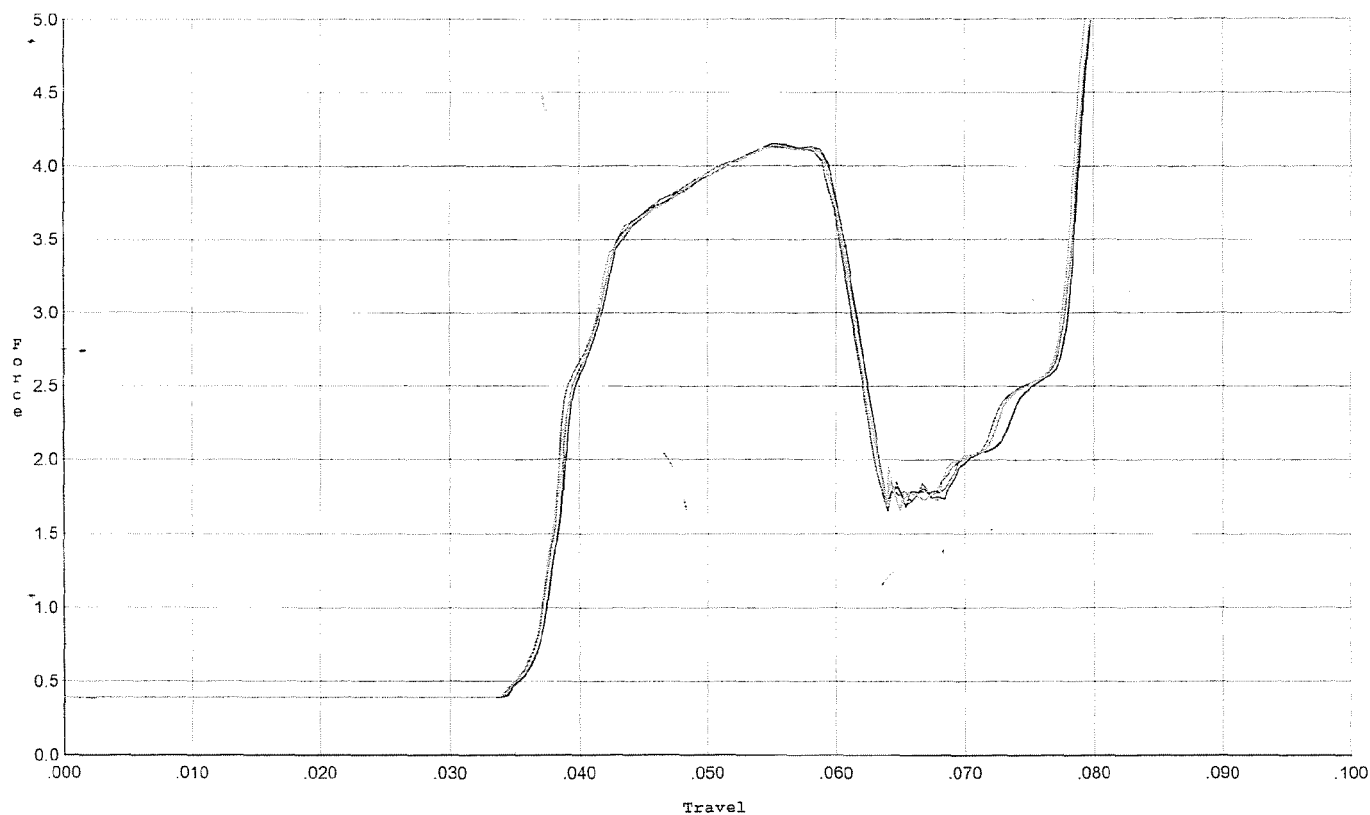
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.056	0.033	0.038	0.061		Set Trigger
2	2.489	0.057	0.034	0.038	0.063		Set Trigger
3	2.504	0.056	0.033	0.038	0.062		Set Trigger
4	2.496	0.057	0.033	0.037	0.064		Set Trigger
5	2.470	0.056	0.032	0.038	0.061		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.060	0.036	0.029	0.098		Set Trigger
2	4.152	0.061	0.035	0.028	0.100		Set Trigger
3	4.136	0.061	0.036	0.028	0.102		Set Trigger
4	4.131	0.062	0.036	0.028	0.101		Set Trigger
5	4.130	0.060	0.034	0.028	0.098		Set Trigger

AVG 4.13