

G6784709

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

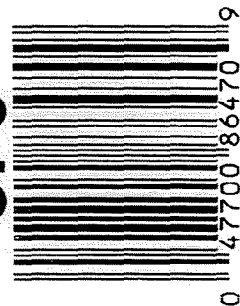
24"

CAPACITY

6

G6784709

UPC



BM FORM

GUN SERIAL # G 678 4709

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-9-08	SP
420	ASSEMBLE ACTION		9-10-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	BM	9-12-08	BM
490	MAGNAFLUX BOLT		9-12-08	RT
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/12/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9-17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-7-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

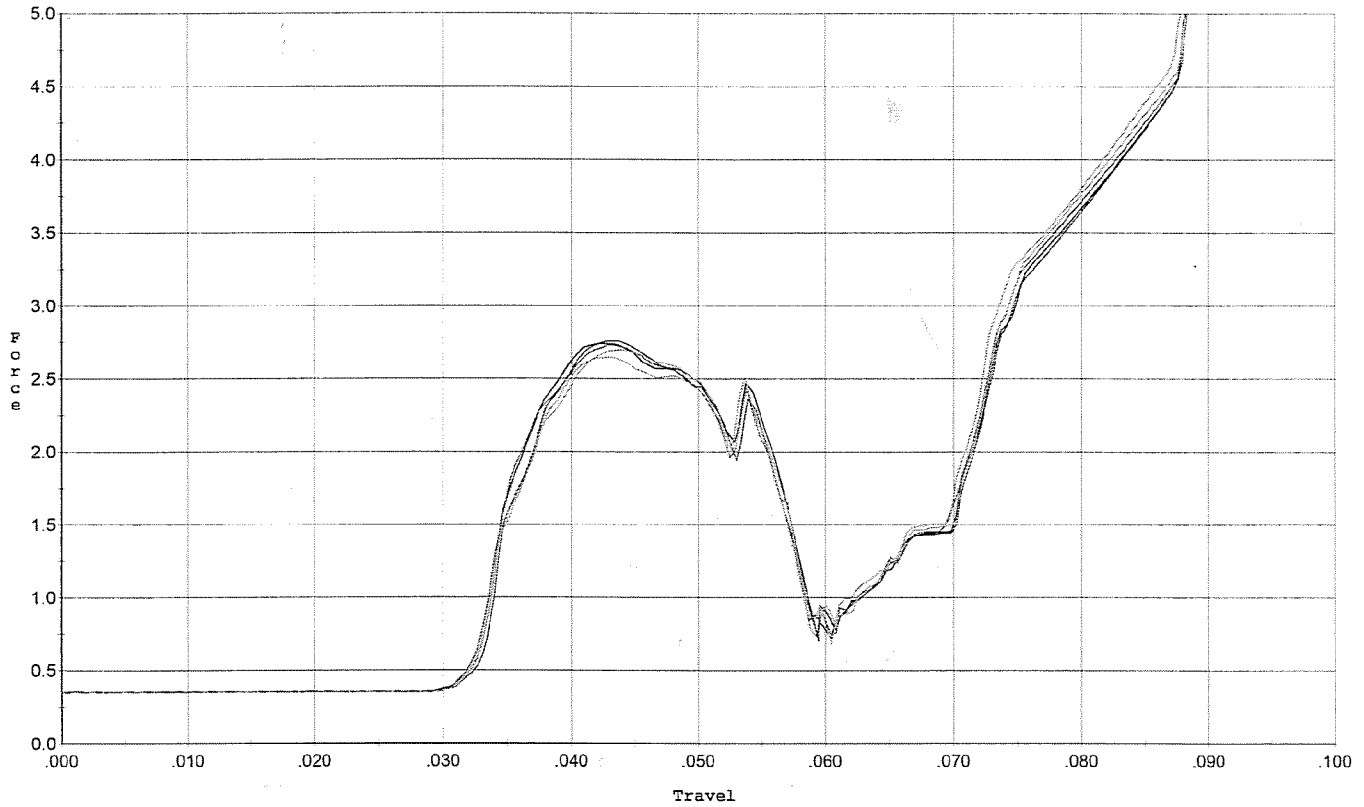
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12-11-08	RJ
	J) ASSEMBLE STOCK		10-7-08	Rsa
	K) ASSEMBLE SWIVEL STUDS		12-11-08	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	JR
670	FINAL INSPECTION A) HEADSPACE		12-11-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.54</u> <u>2.64</u> <u>2.57</u> <u>2.57</u>	12-9-08	RJ
	C) FUNCTION		12-11-08	RJ
690	PACK		12-18-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



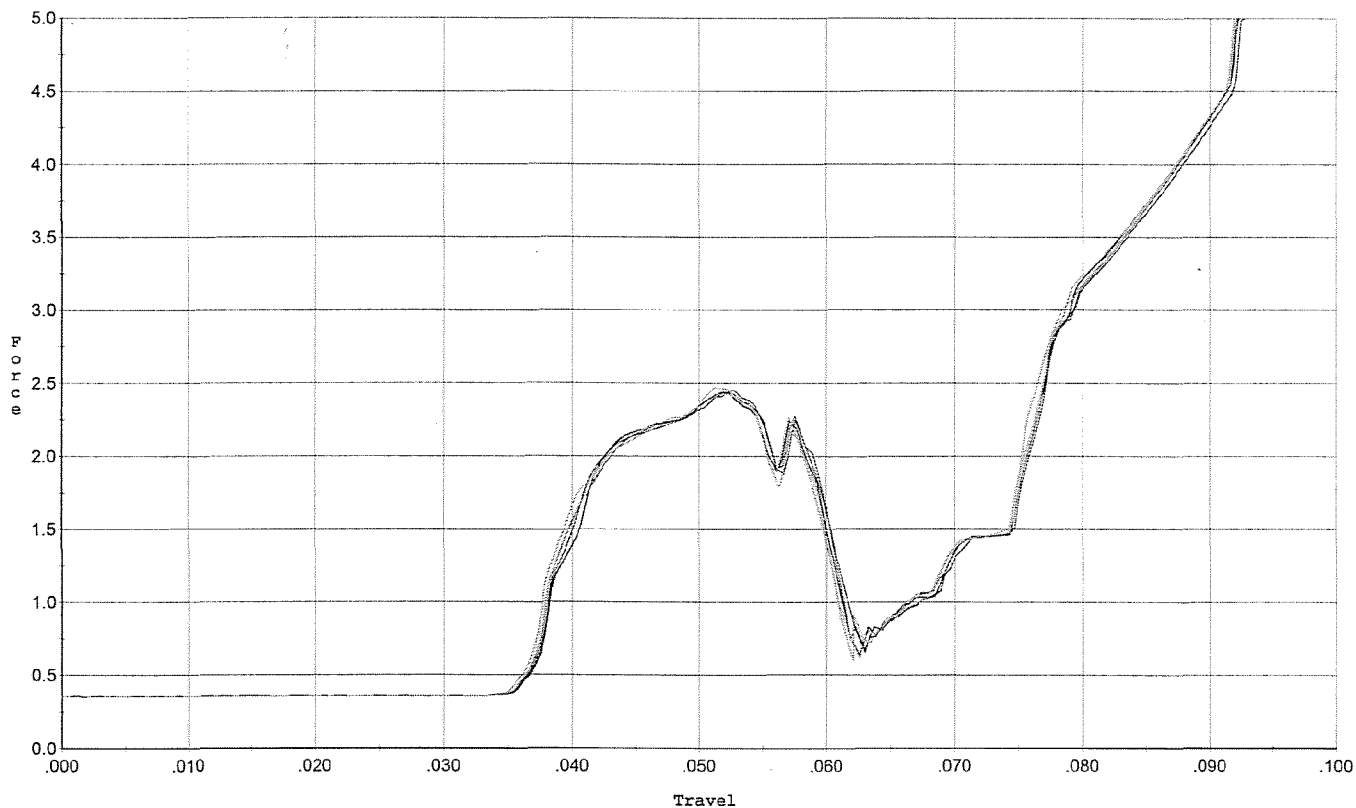
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.757	0.057	0.033	0.036	0.066		Set Trigger
2	2.739	0.057	0.033	0.036	0.067		Set Trigger
3	2.727	0.057	0.032	0.036	0.066		Set Trigger
4	2.695	0.057	0.033	0.036	0.066		Set Trigger
5	2.647	0.057	0.033	0.036	0.065		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. +/- .50 lbs.



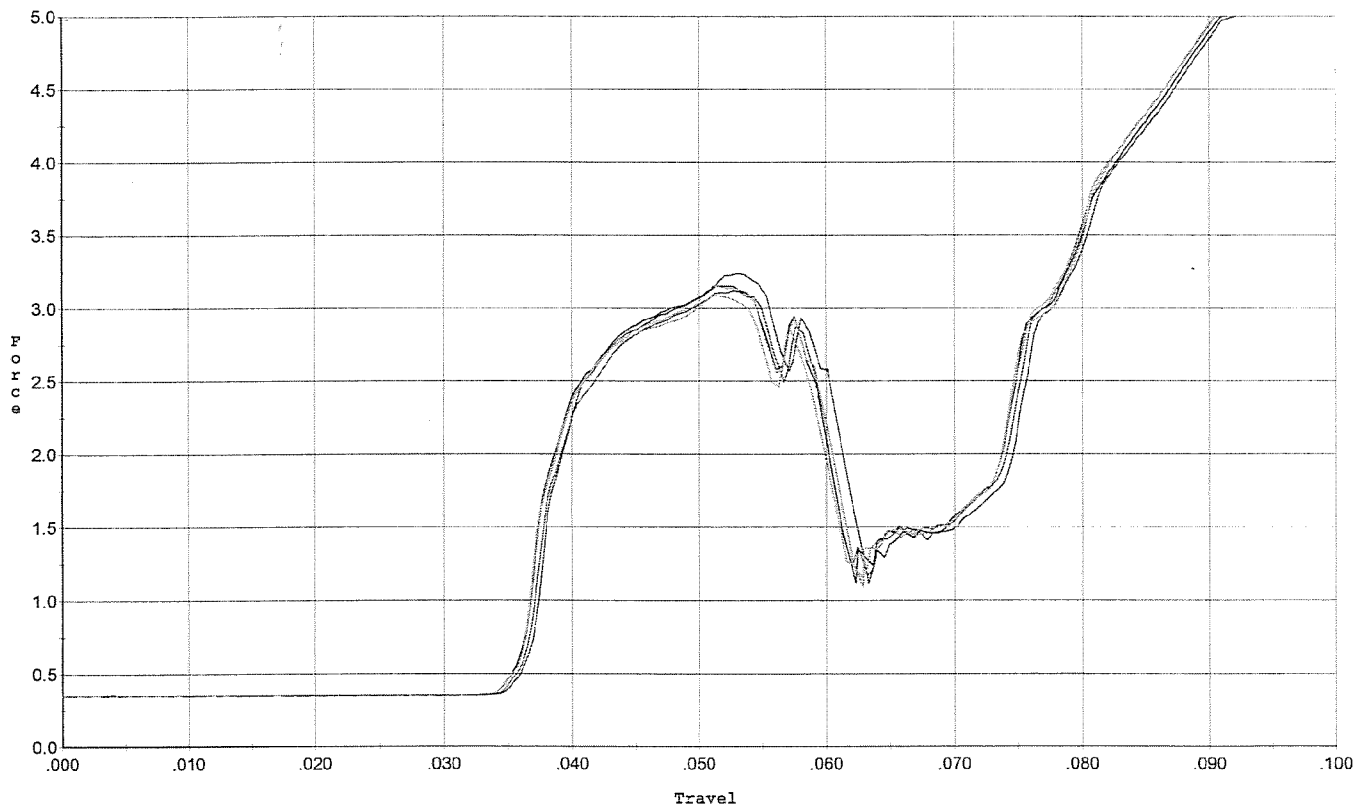
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.060	0.037	0.038	0.059		Set Trigger
2	2.439	0.059	0.037	0.039	0.058		Set Trigger
3	2.451	0.060	0.037	0.038	0.059		Set Trigger
4	2.471	0.059	0.037	0.038	0.059		Set Trigger
5	2.427	0.060	0.037	0.039	0.058		Set Trigger

Aug. 2. 44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



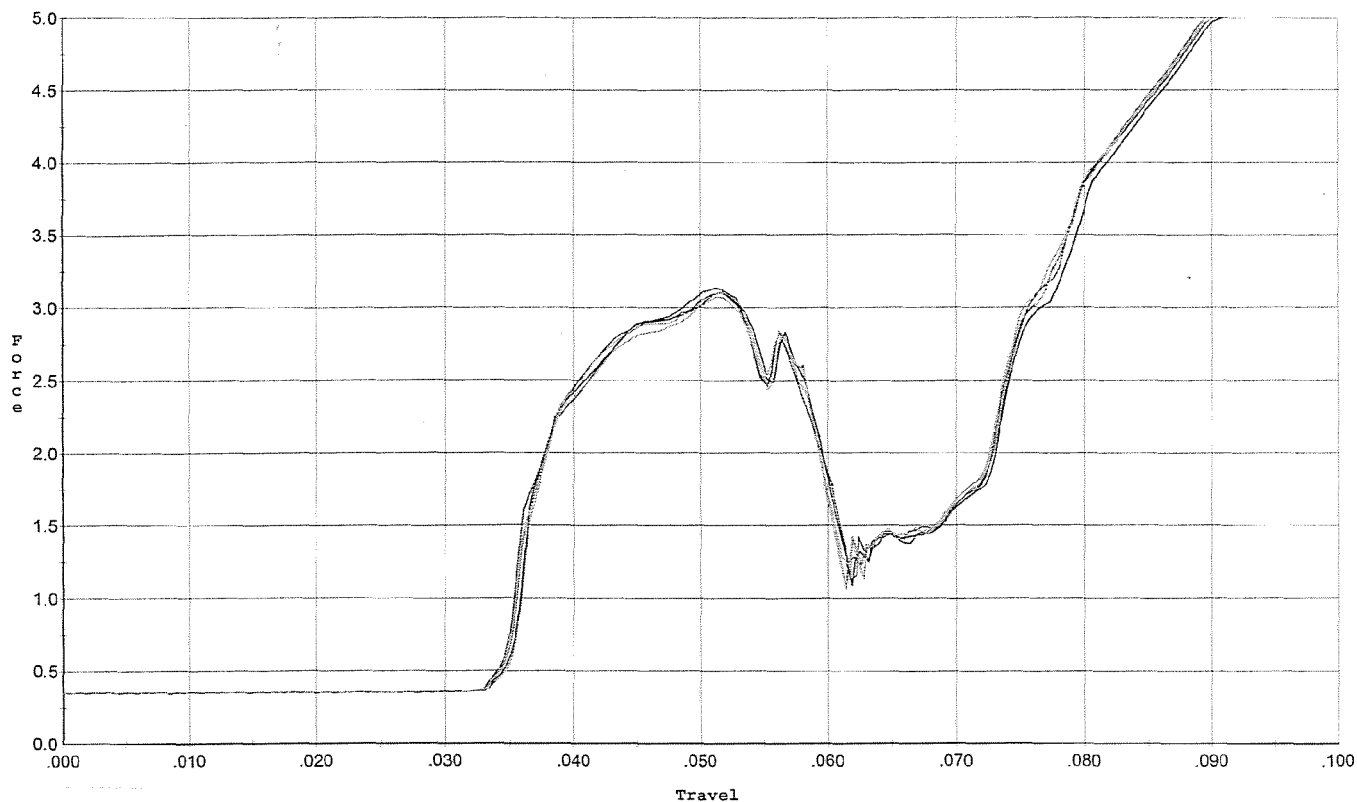
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.239	0.060	0.036	0.037	0.077		Set Trigger
2	3.153	0.059	0.035	0.037	0.075		Set Trigger
3	3.123	0.060	0.036	0.037	0.076		Set Trigger
4	3.154	0.060	0.036	0.037	0.077		Set Trigger
5	3.091	0.060	0.036	0.037	0.075		Set Trigger

Aug. 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



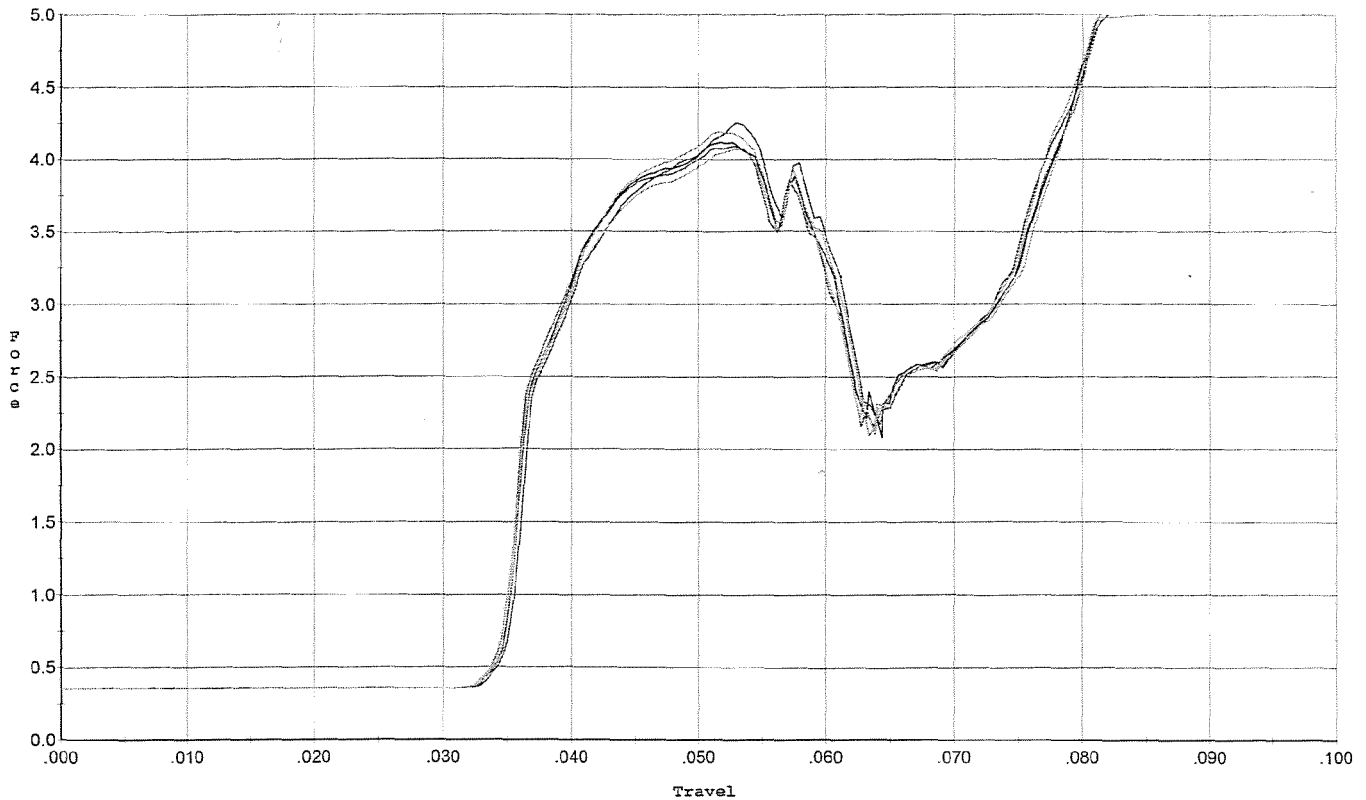
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.060	0.035	0.036	0.077		Set Trigger
2	3.109	0.059	0.034	0.037	0.075		Set Trigger
3	3.099	0.058	0.035	0.037	0.073		Set Trigger
4	3.076	0.058	0.035	0.037	0.073		Set Trigger
5	3.107	0.058	0.035	0.037	0.073		Set Trigger

Aug 3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



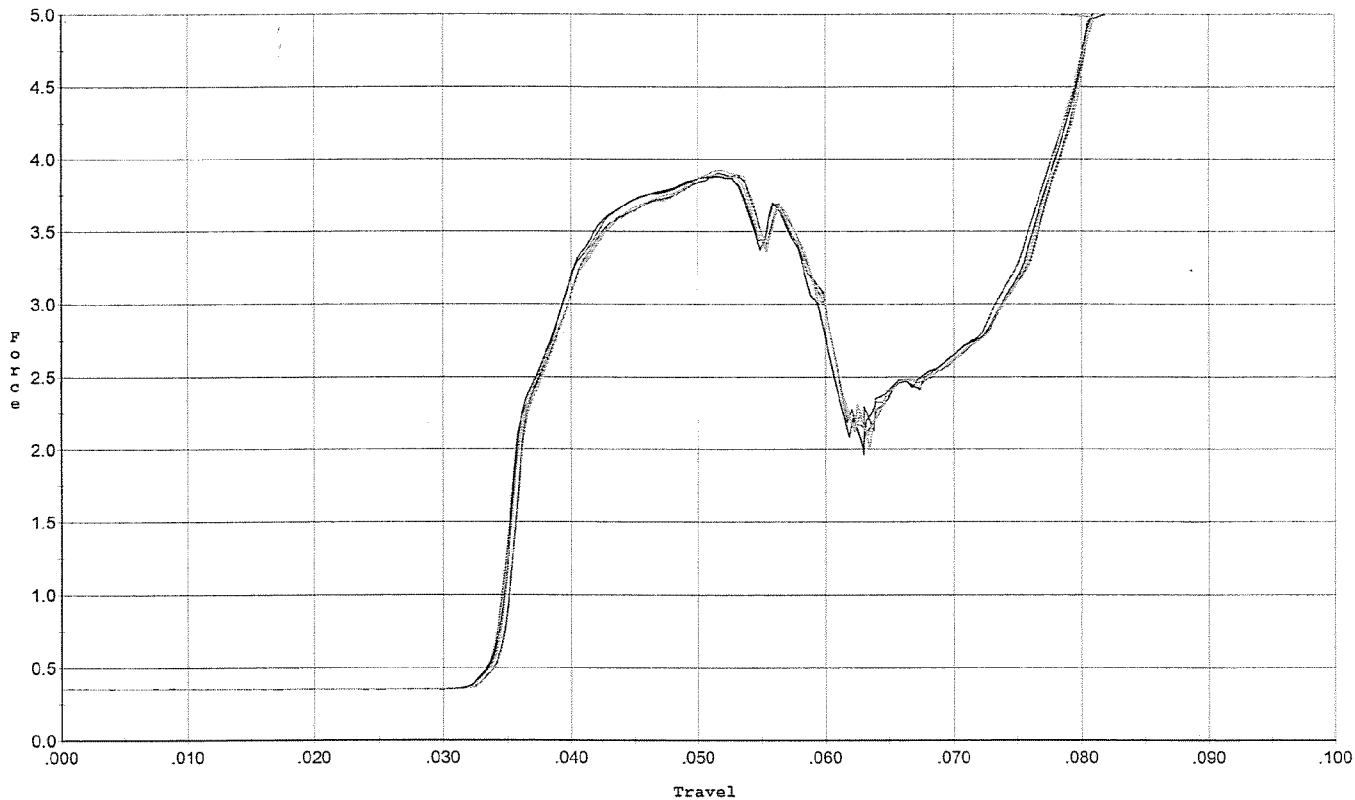
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.061	0.035	0.033	0.104		Set Trigger
2	4.118	0.061	0.034	0.033	0.103		Set Trigger
3	4.092	0.061	0.034	0.033	0.104		Set Trigger
4	4.071	0.061	0.034	0.033	0.103		Set Trigger
5	4.189	0.062	0.035	0.033	0.106		Set Trigger

Aug 21-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



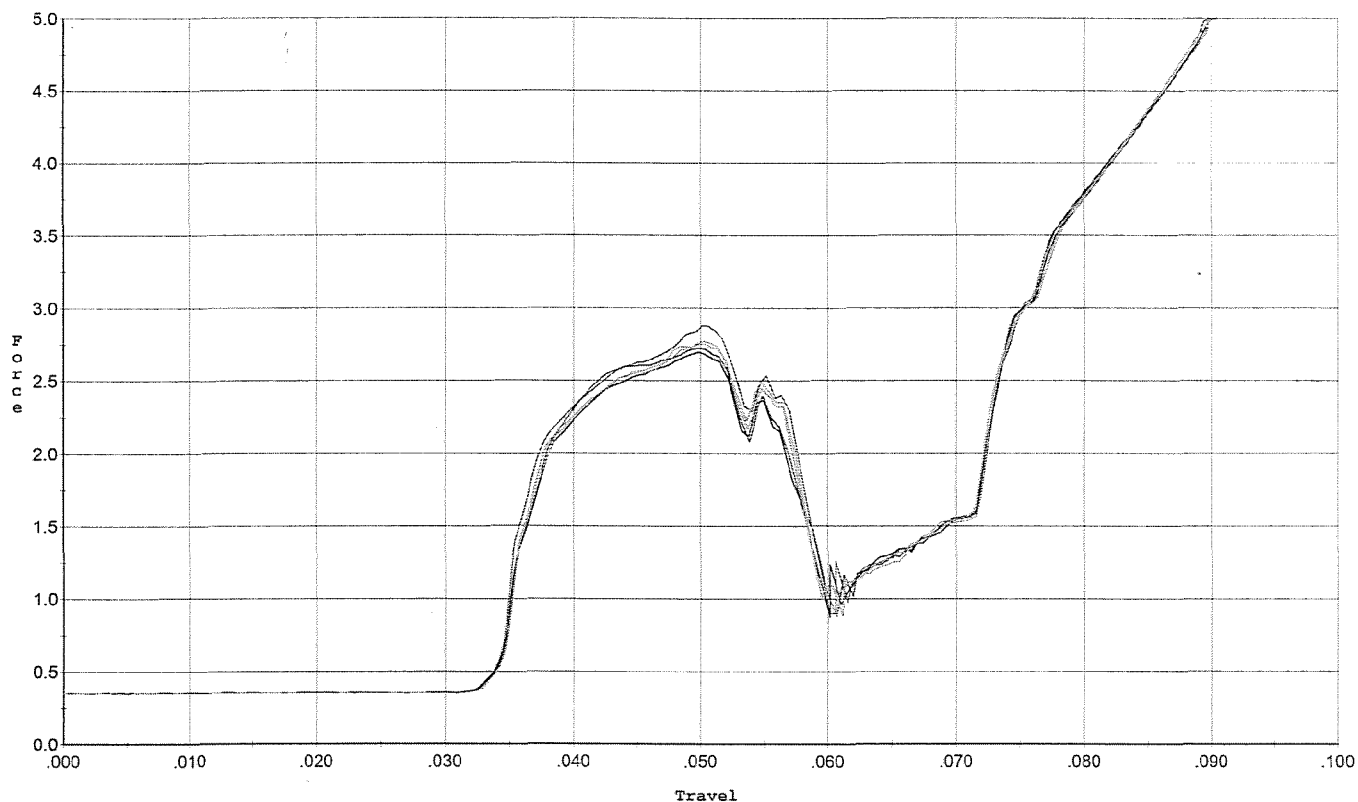
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.880	0.060	0.034	0.034	0.098		Set Trigger
2	3.888	0.059	0.034	0.034	0.096		Set Trigger
3	3.903	0.060	0.034	0.035	0.097		Set Trigger
4	3.926	0.060	0.035	0.035	0.097		Set Trigger
5	3.889	0.060	0.034	0.034	0.097		Set Trigger

Aug. 3. 89

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



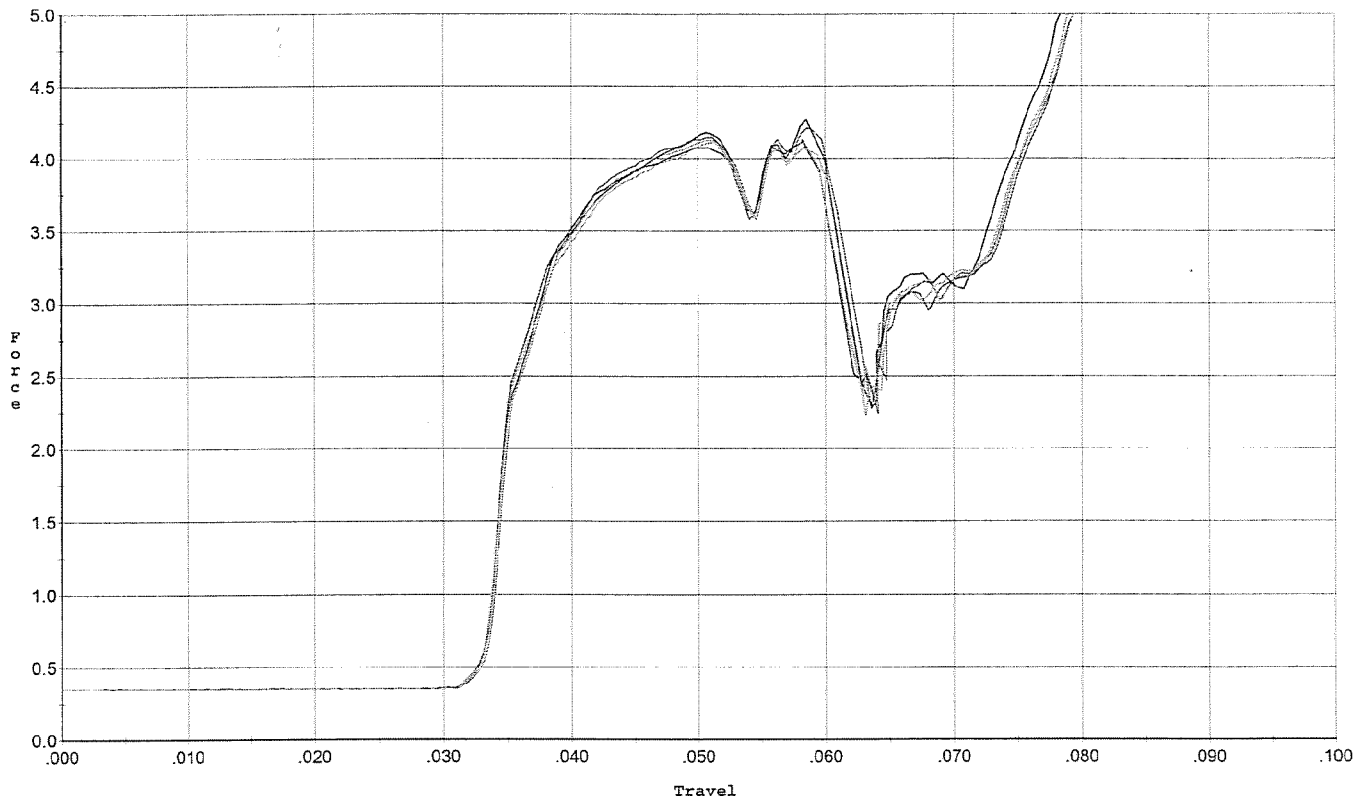
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.722	0.059	0.034	0.037	0.067		Set Trigger
2	2.697	0.058	0.034	0.037	0.065		Set Trigger
3	2.877	0.057	0.034	0.037	0.067		Set Trigger
4	2.772	0.057	0.035	0.037	0.066		Set Trigger
5	2.755	0.058	0.035	0.037	0.066		Set Trigger

Aug 2-76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.060	0.033	0.030	0.108		Set Trigger
2	4.270	0.060	0.033	0.029	0.110		Set Trigger
3	4.210	0.061	0.033	0.029	0.113		Set Trigger
4	4.110	0.060	0.033	0.029	0.109		Set Trigger
5	4.131	0.060	0.033	0.029	0.107		Set Trigger

Aug 4.16