

G6784711

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



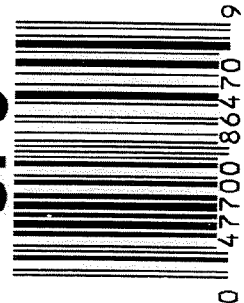
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784711

UPC



BM FORM

GUN SERIAL #

G 6784711

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	REN
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX SEP 12 2008 OPERATOR BHA	9-11-08	BH
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9-11-08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-3-08	REN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

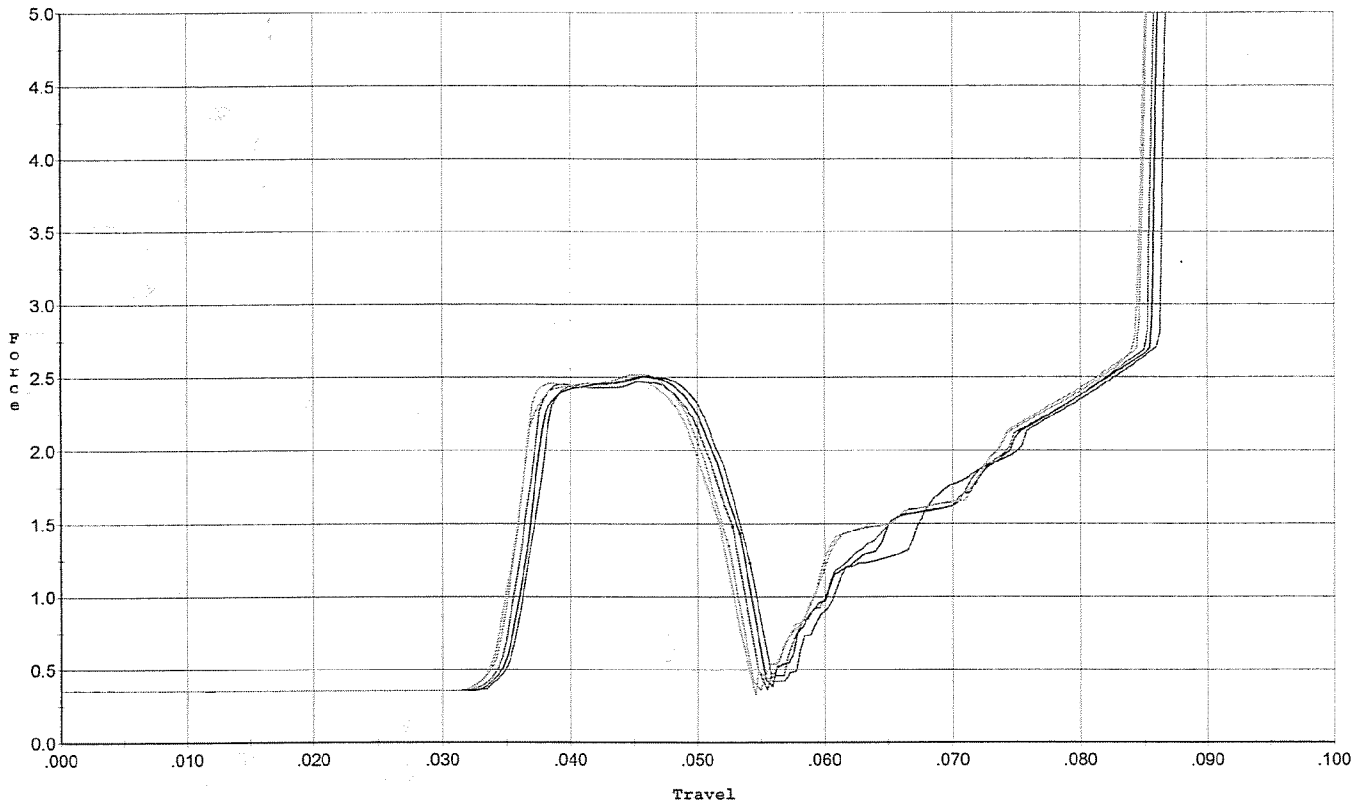
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.5</u> <u>5.0</u>	10-15-08	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-15-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	10-15-08	L.N.
	J) ASSEMBLE STOCK		10-3-08	Don
	K) ASSEMBLE SWIVEL STUDS		10-15-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	10-3-08	DD
660	INSPECT FOR LIVE AMMO		10-3-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		10-15-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.09</u> <u>2.08</u> <u>2.04</u> <u>2.06</u> <u>2.11</u>	10/6/08	Fm
	C) FUNCTION		10-15-08	L.N.
690	PACK		12-10-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



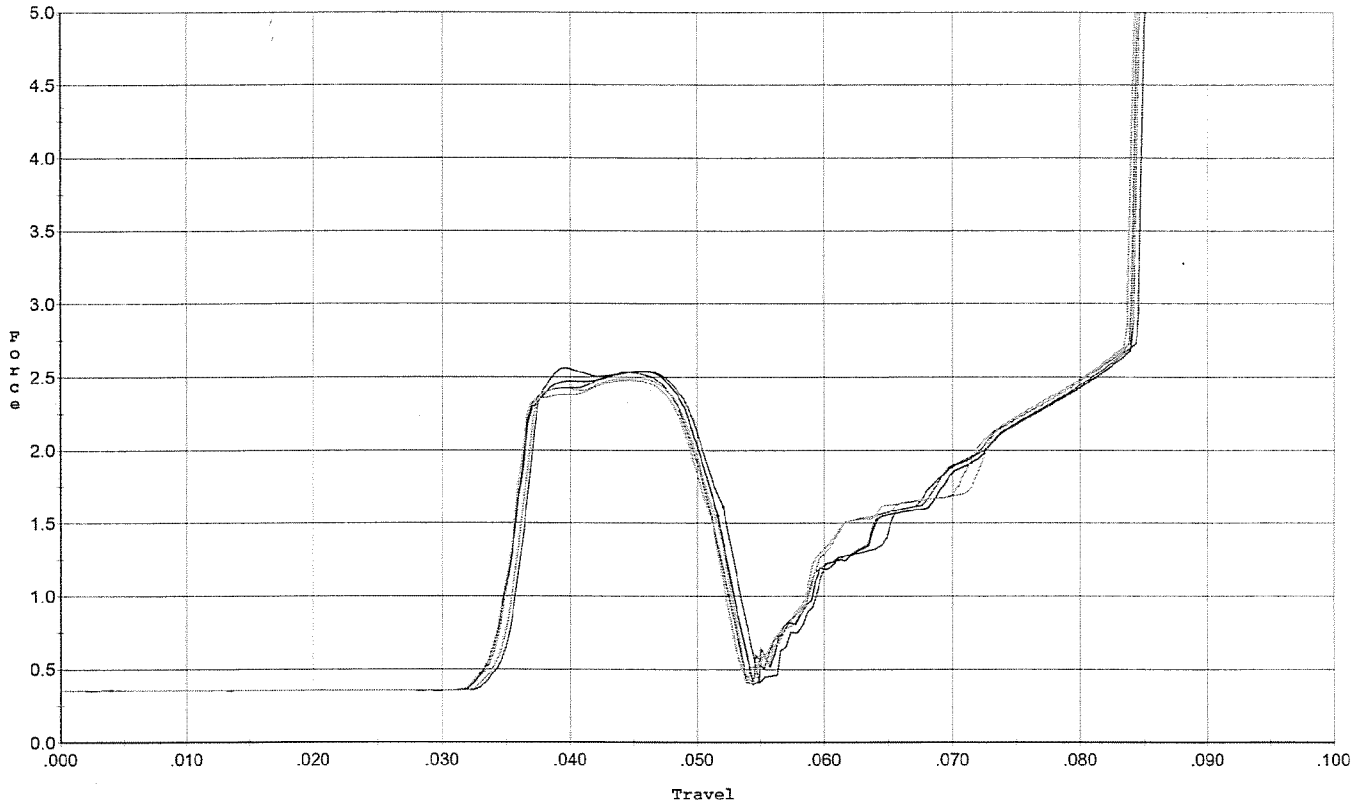
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.054	0.035	0.038	0.053		Set Trigger
2	2.507	0.053	0.035	0.038	0.052		Set Trigger
3	2.468	0.053	0.034	0.037	0.051		Set Trigger
4	2.480	0.052	0.034	0.037	0.050		Set Trigger
5	2.518	0.052	0.034	0.037	0.052		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



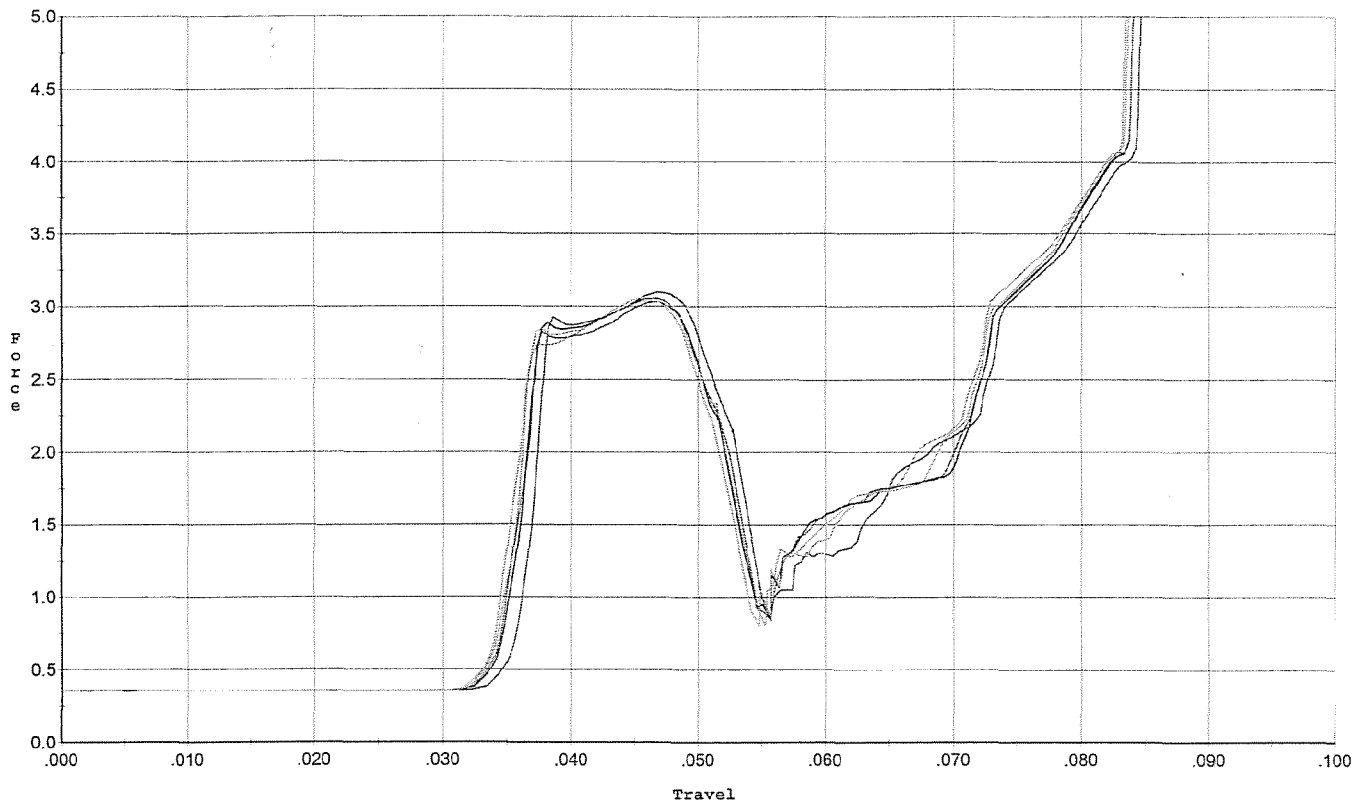
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.052	0.035	0.037	0.051		Set Trigger
2	2.535	0.052	0.034	0.037	0.051		Set Trigger
3	2.534	0.052	0.034	0.037	0.051		Set Trigger
4	2.491	0.052	0.034	0.037	0.050		Set Trigger
5	2.478	0.051	0.034	0.037	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



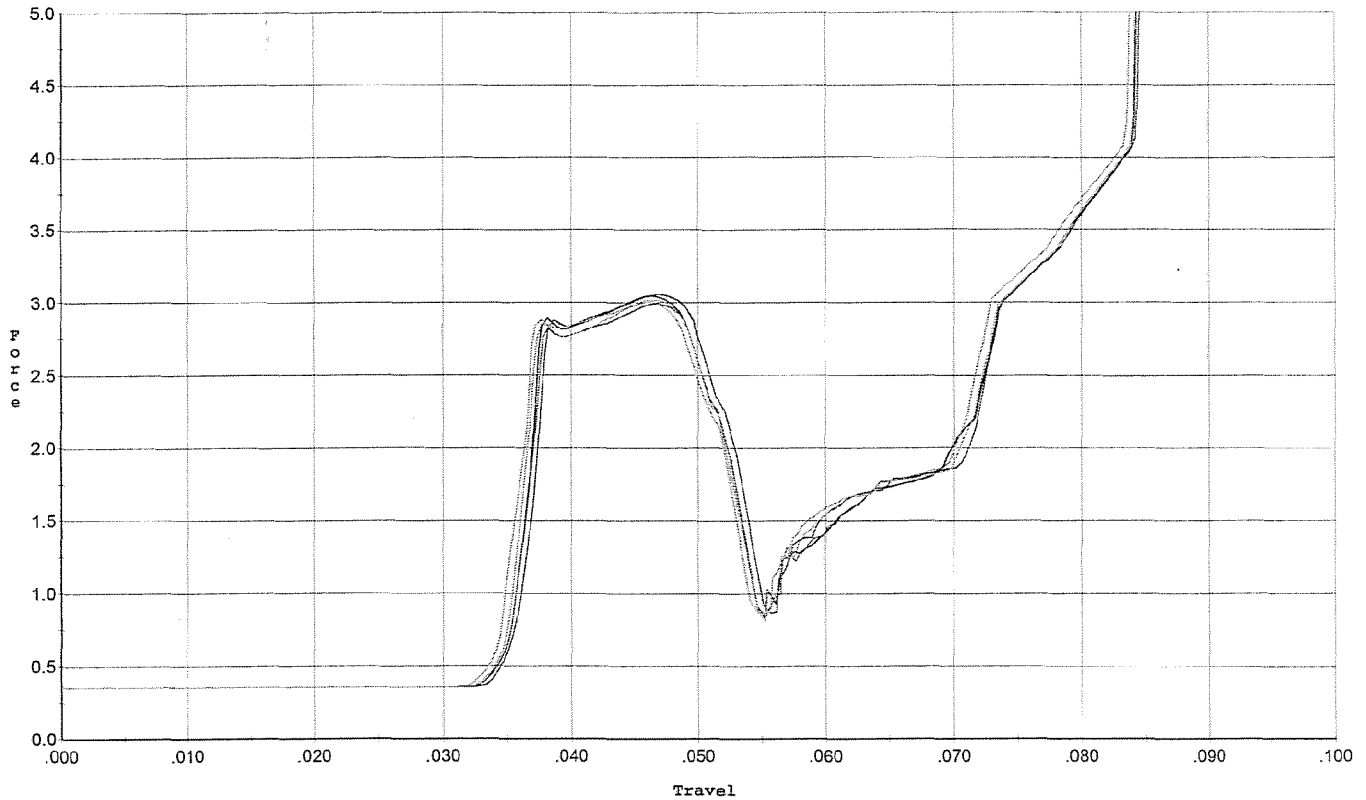
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.053	0.035	0.037	0.059		Set Trigger
2	3.055	0.052	0.034	0.036	0.058		Set Trigger
3	3.031	0.052	0.034	0.036	0.060		Set Trigger
4	3.036	0.052	0.034	0.036	0.060		Set Trigger
5	3.058	0.051	0.034	0.036	0.059		Set Trigger

AVG 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



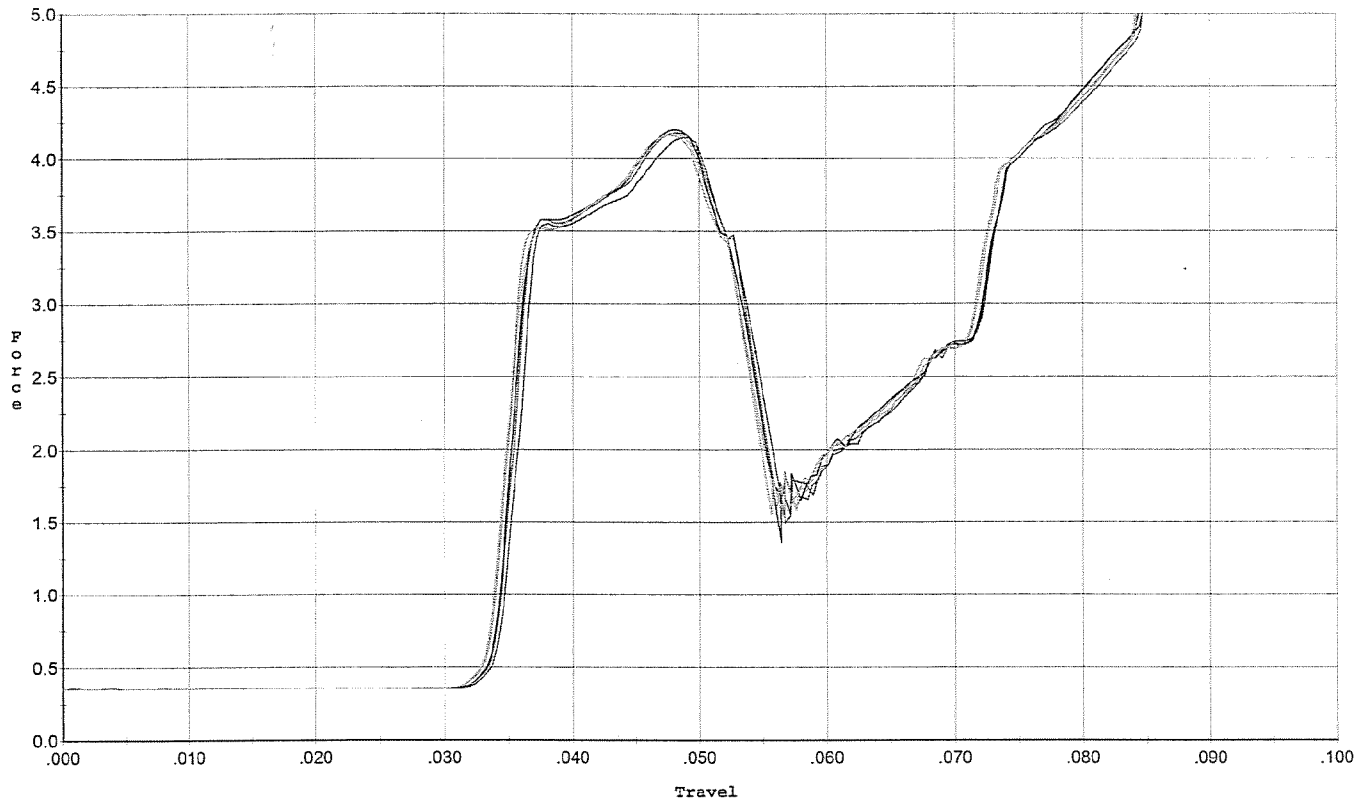
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.053	0.034	0.037	0.059		Set Trigger
2	3.047	0.053	0.035	0.036	0.059		Set Trigger
3	2.991	0.053	0.035	0.036	0.058		Set Trigger
4	3.017	0.053	0.034	0.036	0.060		Set Trigger
5	3.004	0.052	0.034	0.036	0.059		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



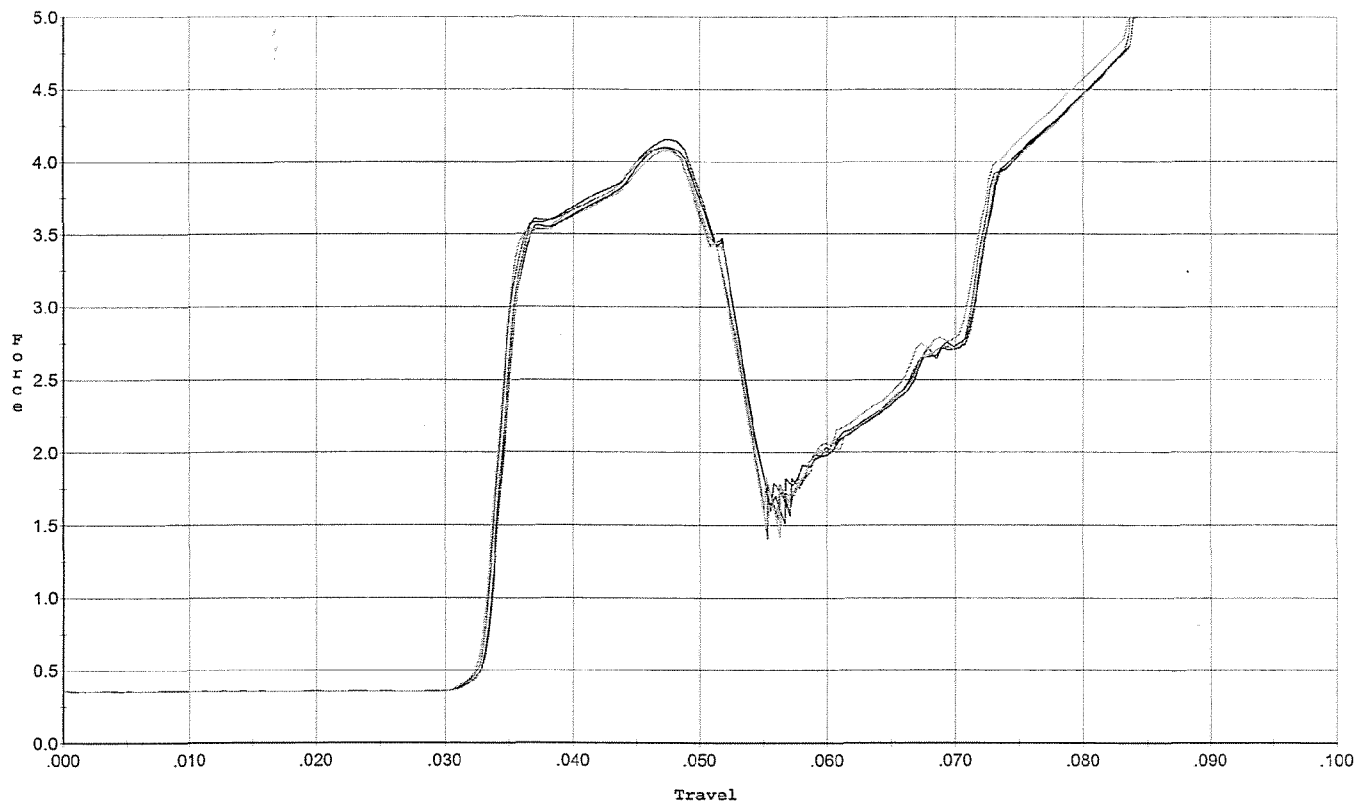
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.054	0.034	0.035	0.082		Set Trigger
2	4.201	0.054	0.034	0.034	0.082		Set Trigger
3	4.182	0.053	0.034	0.035	0.081		Set Trigger
4	4.177	0.052	0.033	0.034	0.080		Set Trigger
5	4.163	0.052	0.033	0.034	0.080		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



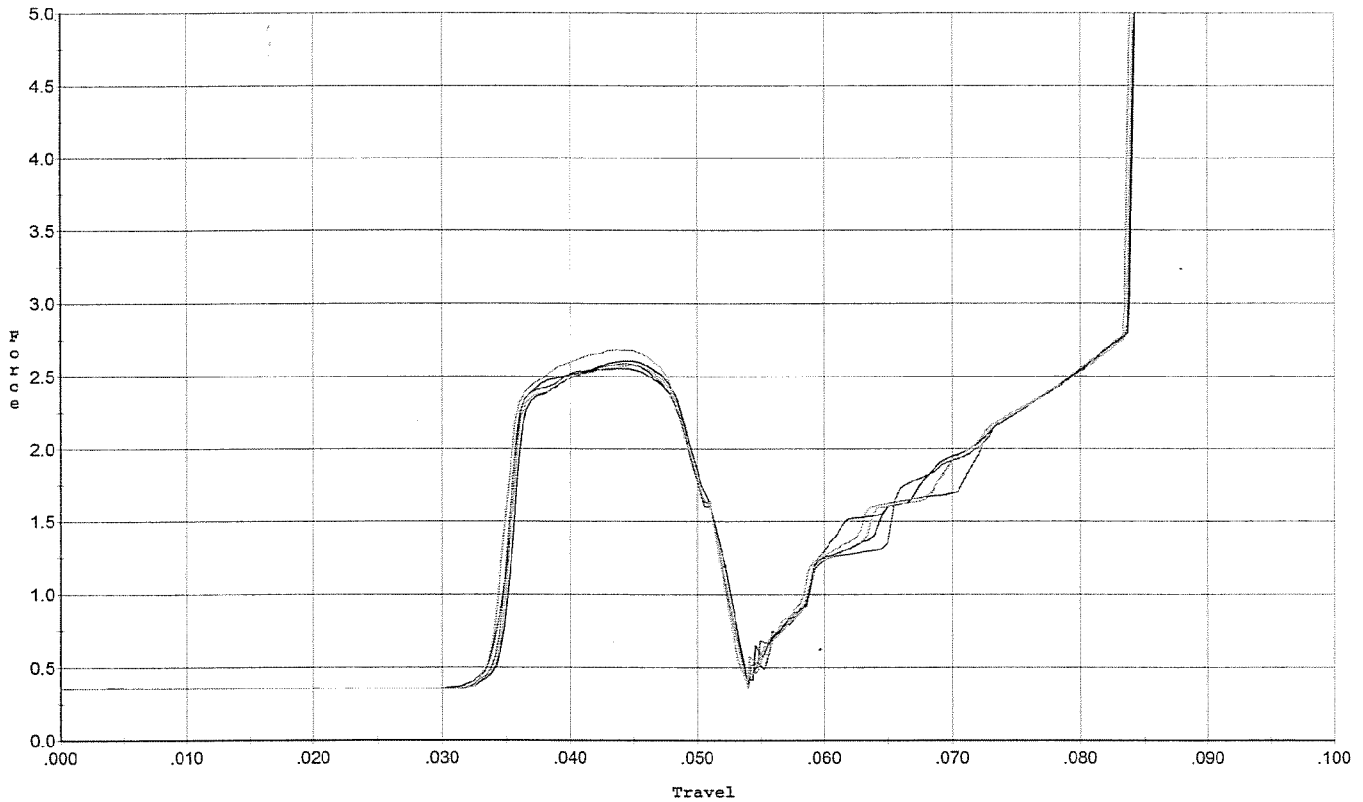
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.052	0.033	0.034	0.080		Set Trigger
2	4.100	0.052	0.033	0.034	0.079		Set Trigger
3	4.094	0.053	0.033	0.034	0.081		Set Trigger
4	4.086	0.053	0.033	0.034	0.082		Set Trigger
5	4.074	0.052	0.033	0.034	0.079		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



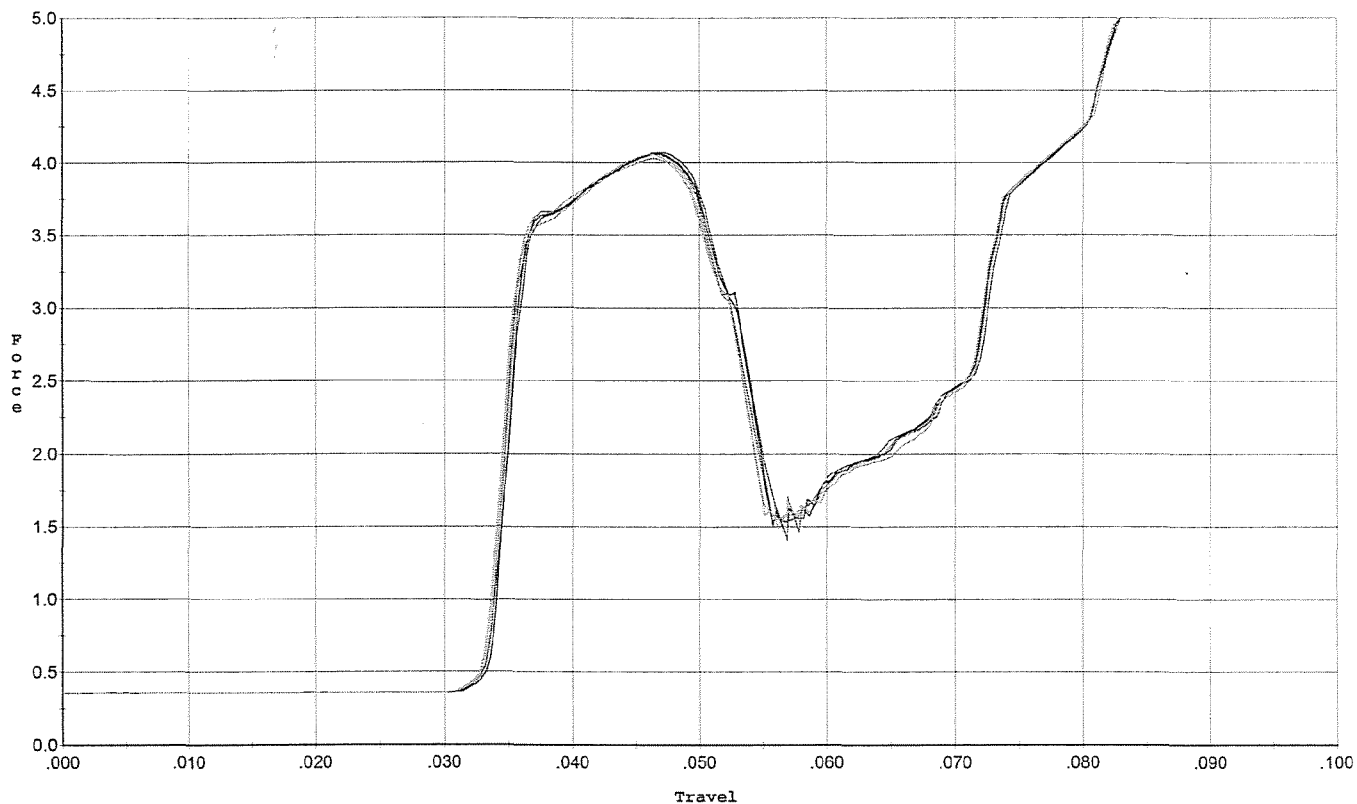
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.051	0.034	0.037	0.051		Set Trigger
2	2.606	0.052	0.034	0.037	0.051		Set Trigger
3	2.588	0.051	0.034	0.037	0.051		Set Trigger
4	2.576	0.051	0.034	0.037	0.050		Set Trigger
5	2.684	0.051	0.034	0.036	0.053		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.053	0.033	0.035	0.081		Set Trigger
2	4.061	0.053	0.034	0.035	0.081		Set Trigger
3	4.062	0.052	0.033	0.035	0.080		Set Trigger
4	4.059	0.052	0.033	0.034	0.080		Set Trigger
5	4.032	0.052	0.033	0.035	0.079		Set Trigger

Avg 4.05