

G6784715

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

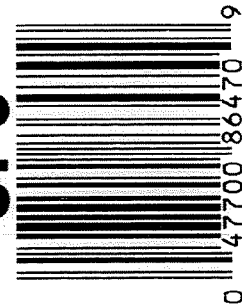
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784715

UPC



GUN SERIAL #

G 6784715

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RSM
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BT
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-1-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

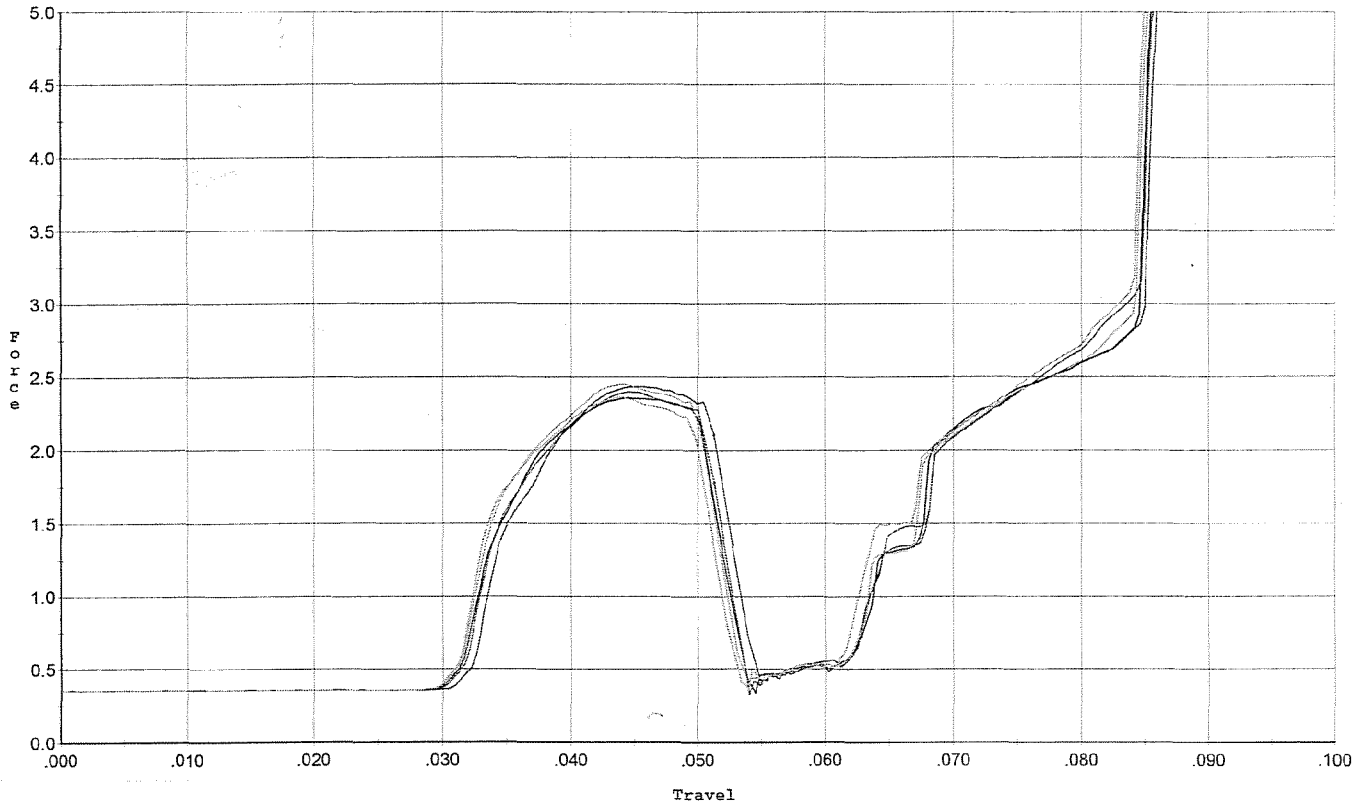
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.0</u>	10-30-08	L.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-30-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-30-08	L.D.
	J) ASSEMBLE STOCK		10-1-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	L.D.
670	FINAL INSPECTION A) HEADSPACE		10-20-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.78</u> <u>2.61</u> <u>2.70</u> <u>2.63</u>	10/3/08	Fm
	C) FUNCTION		10-30-08	L.D.
690	PACK		12-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



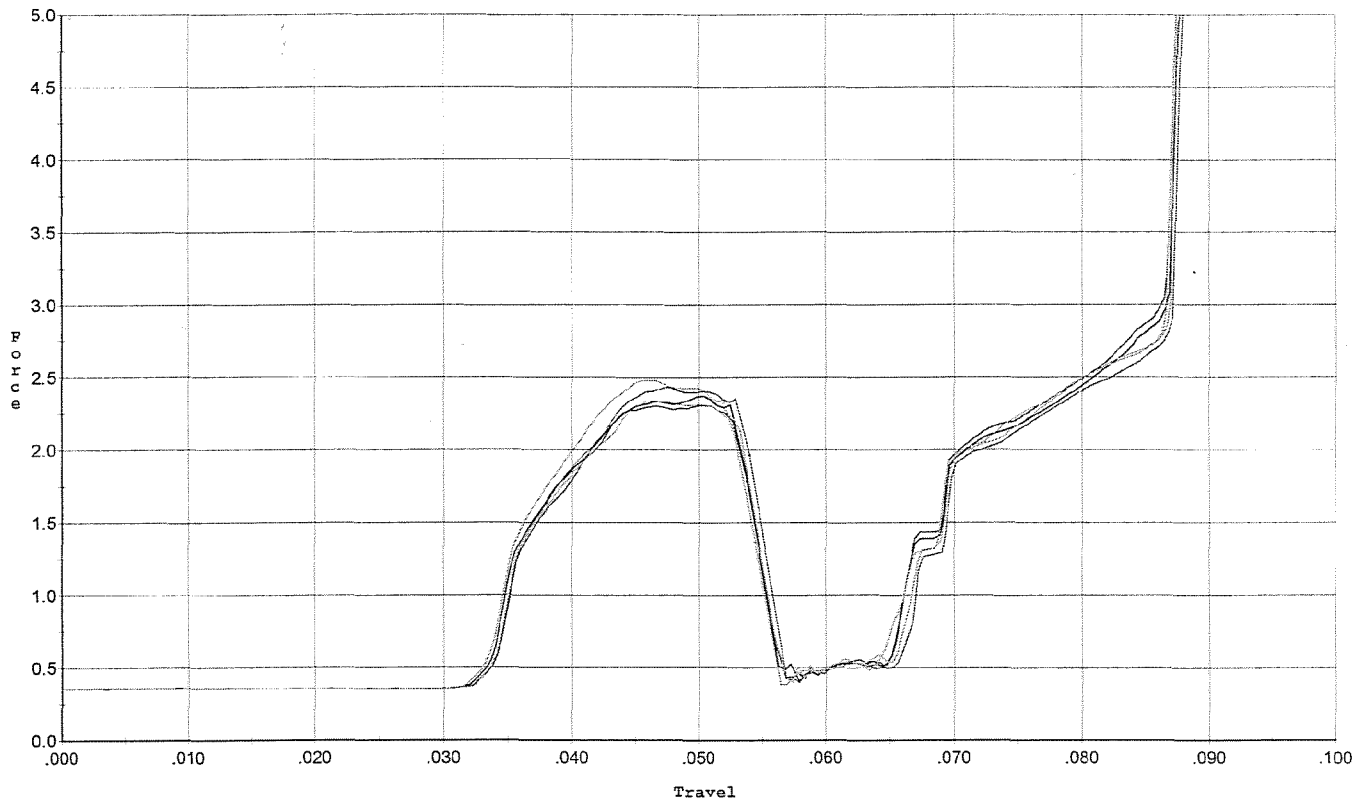
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.051	0.033	0.038	0.051		Set Trigger
2	2.358	0.050	0.032	0.039	0.049		Set Trigger
3	2.397	0.051	0.032	0.038	0.051		Set Trigger
4	2.446	0.050	0.032	0.038	0.051		Set Trigger
5	2.364	0.050	0.032	0.039	0.049		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



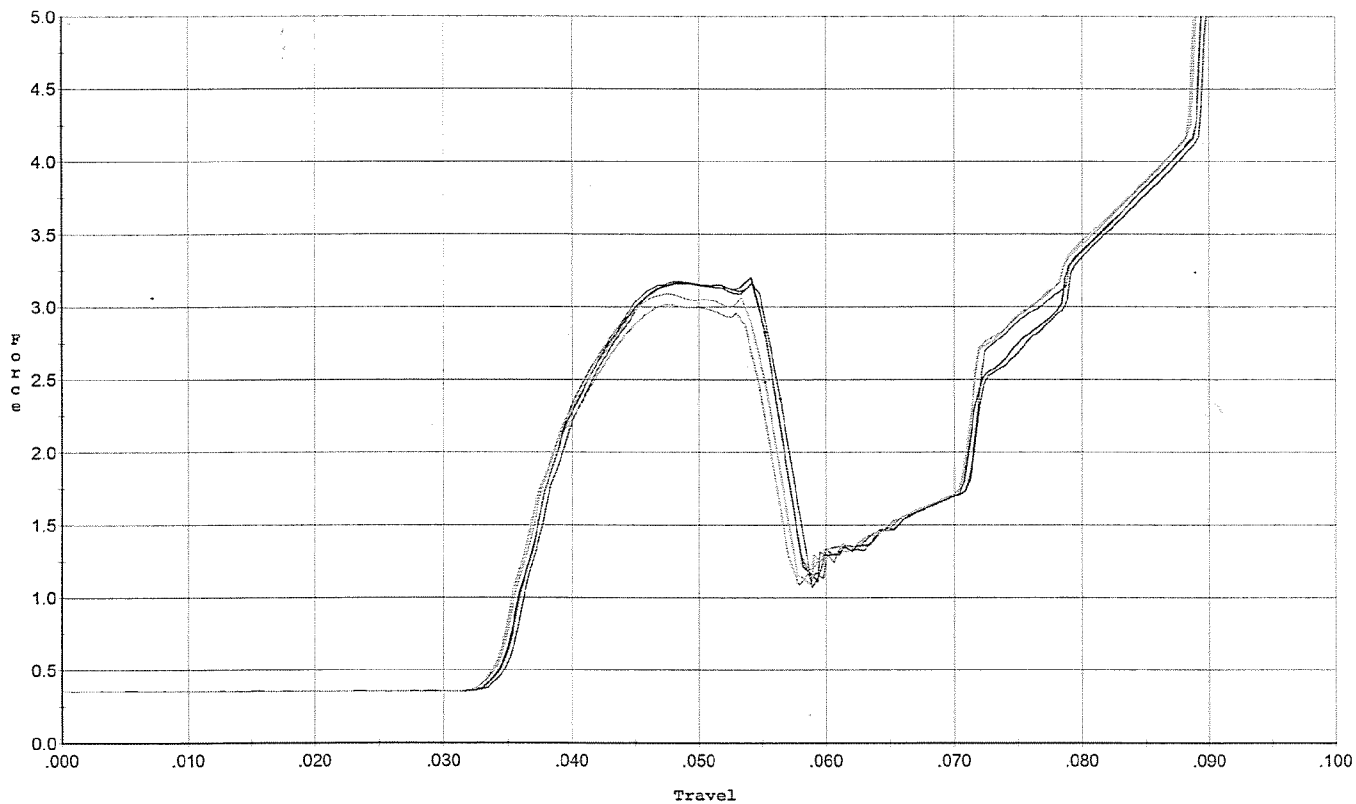
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.301	0.054	0.034	0.039	0.051		Set Trigger
2	2.370	0.054	0.034	0.038	0.052		Set Trigger
3	2.430	0.054	0.034	0.038	0.053		Set Trigger
4	2.335	0.053	0.034	0.038	0.051		Set Trigger
5	2.474	0.054	0.034	0.038	0.054		Set Trigger

AVG 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



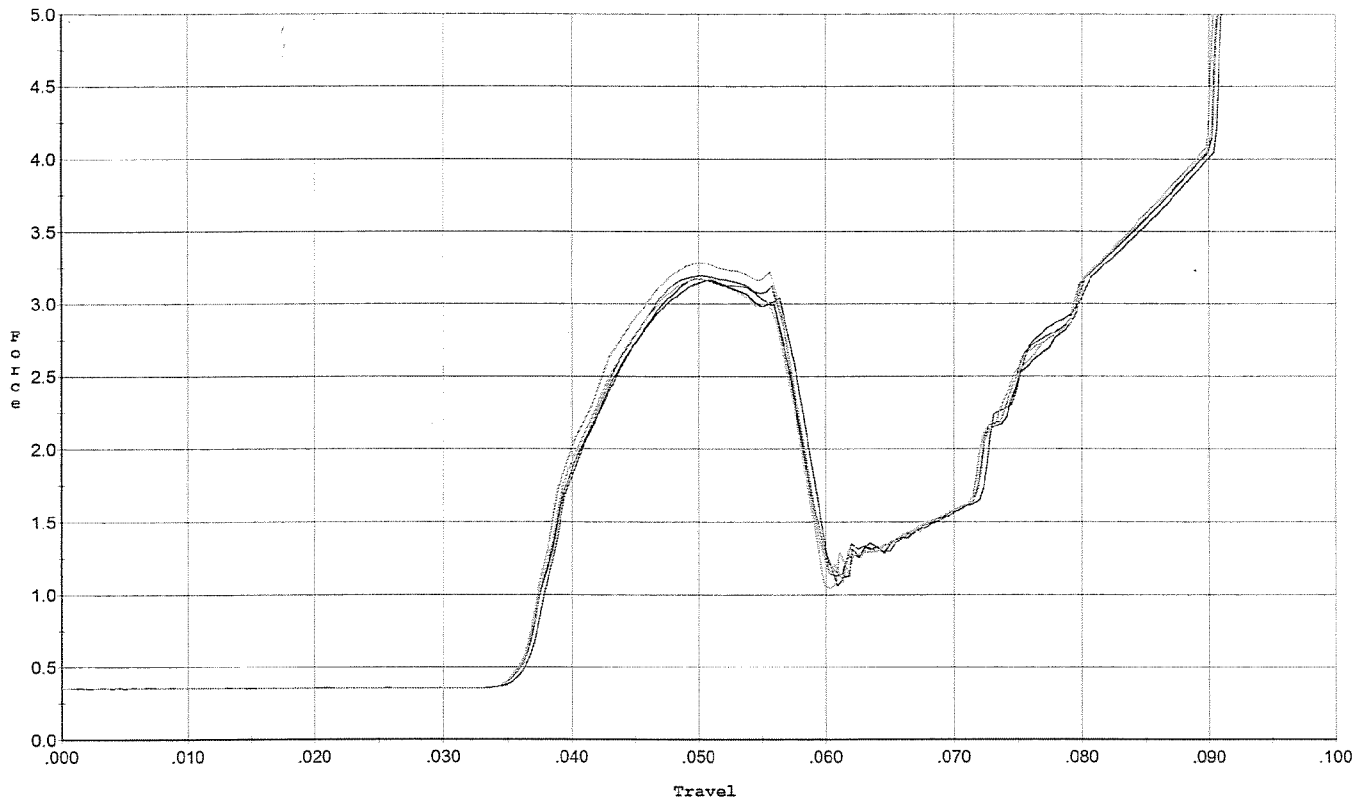
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.056	0.035	0.037	0.068		Set Trigger
2	3.199	0.055	0.035	0.038	0.067		Set Trigger
3	3.175	0.055	0.035	0.038	0.067		Set Trigger
4	3.088	0.055	0.034	0.037	0.066		Set Trigger
5	3.016	0.055	0.034	0.037	0.064		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



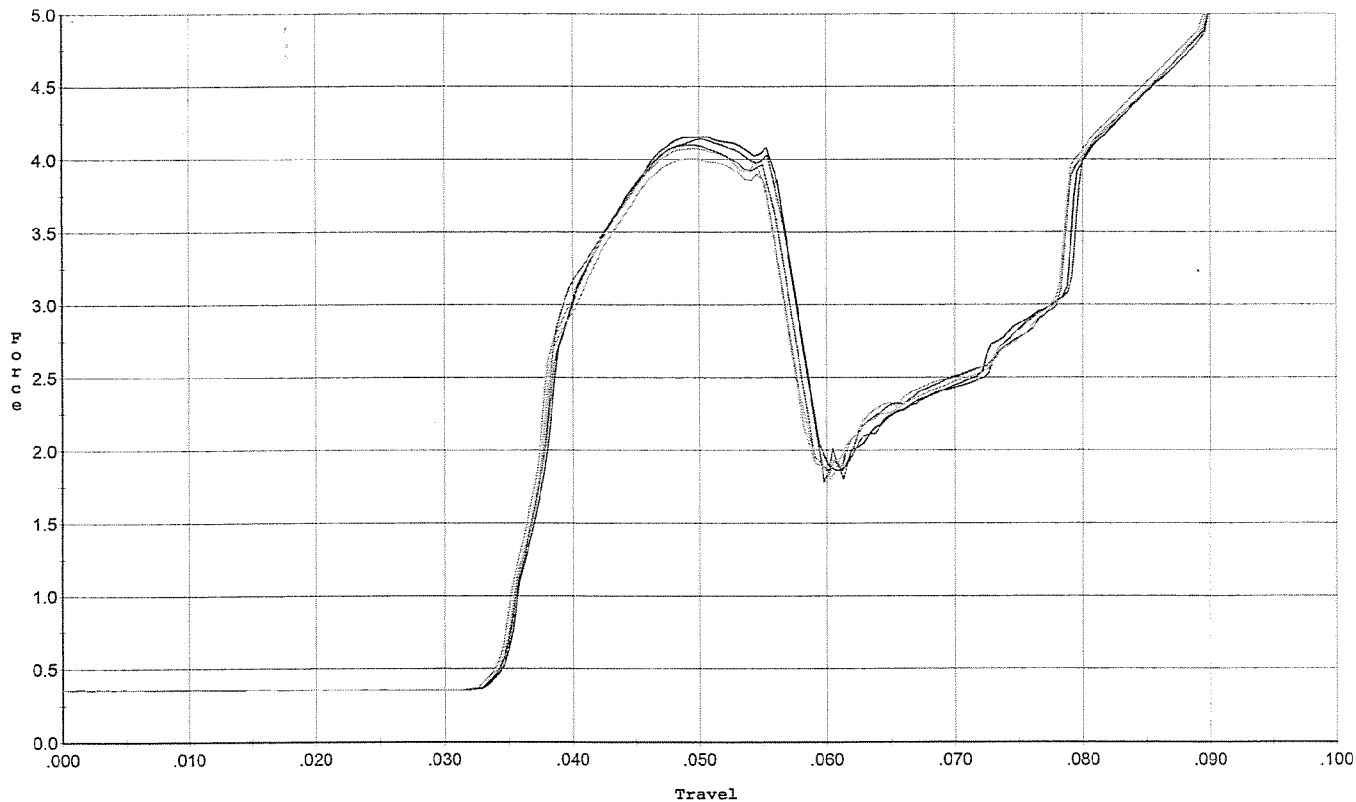
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.162	0.058	0.037	0.038	0.068		Set Trigger
2	3.174	0.057	0.036	0.038	0.067		Set Trigger
3	3.193	0.057	0.036	0.038	0.067		Set Trigger
4	3.175	0.057	0.036	0.038	0.068		Set Trigger
5	3.285	0.056	0.036	0.037	0.069		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



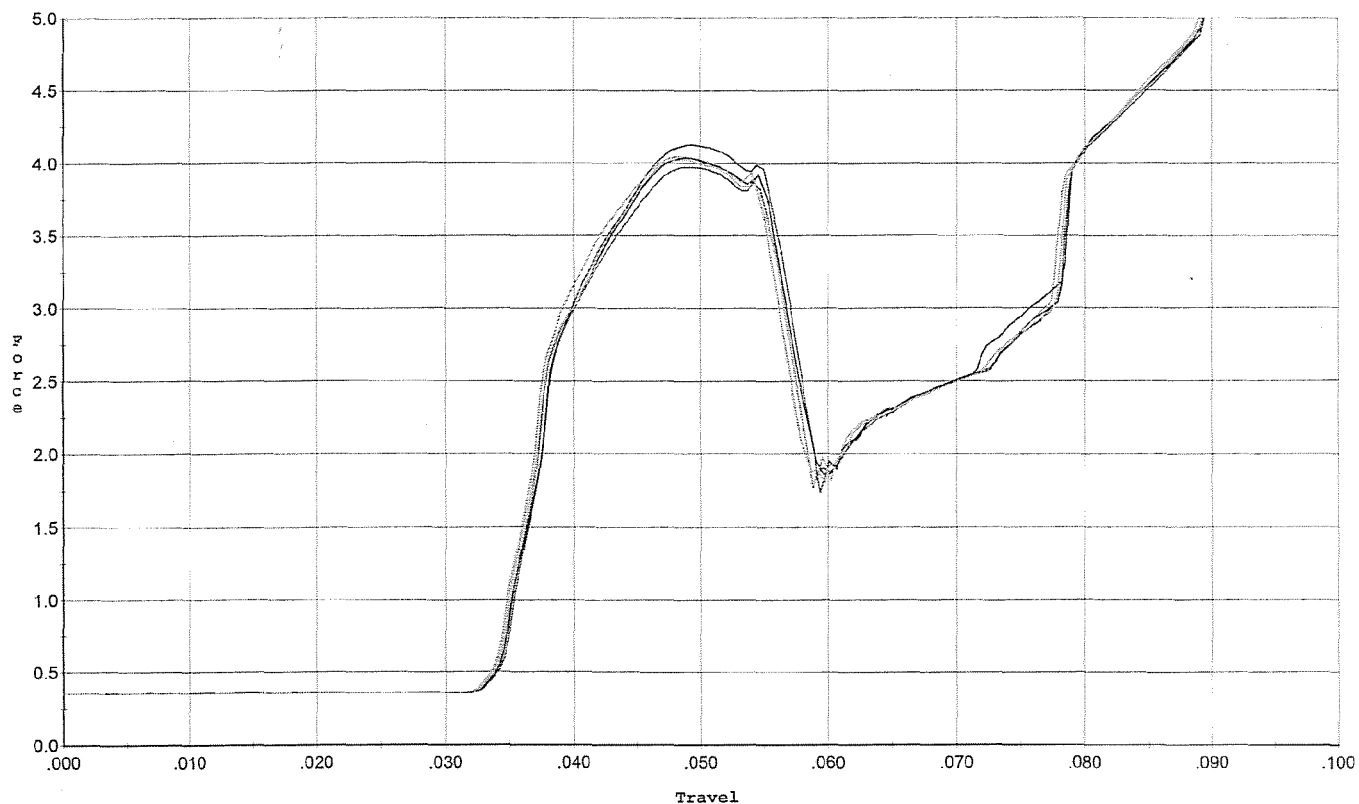
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.057	0.035	0.036	0.088		Set Trigger
2	4.155	0.056	0.035	0.036	0.088		Set Trigger
3	4.100	0.056	0.035	0.036	0.087		Set Trigger
4	4.003	0.055	0.034	0.036	0.083		Set Trigger
5	4.072	0.055	0.034	0.036	0.085		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



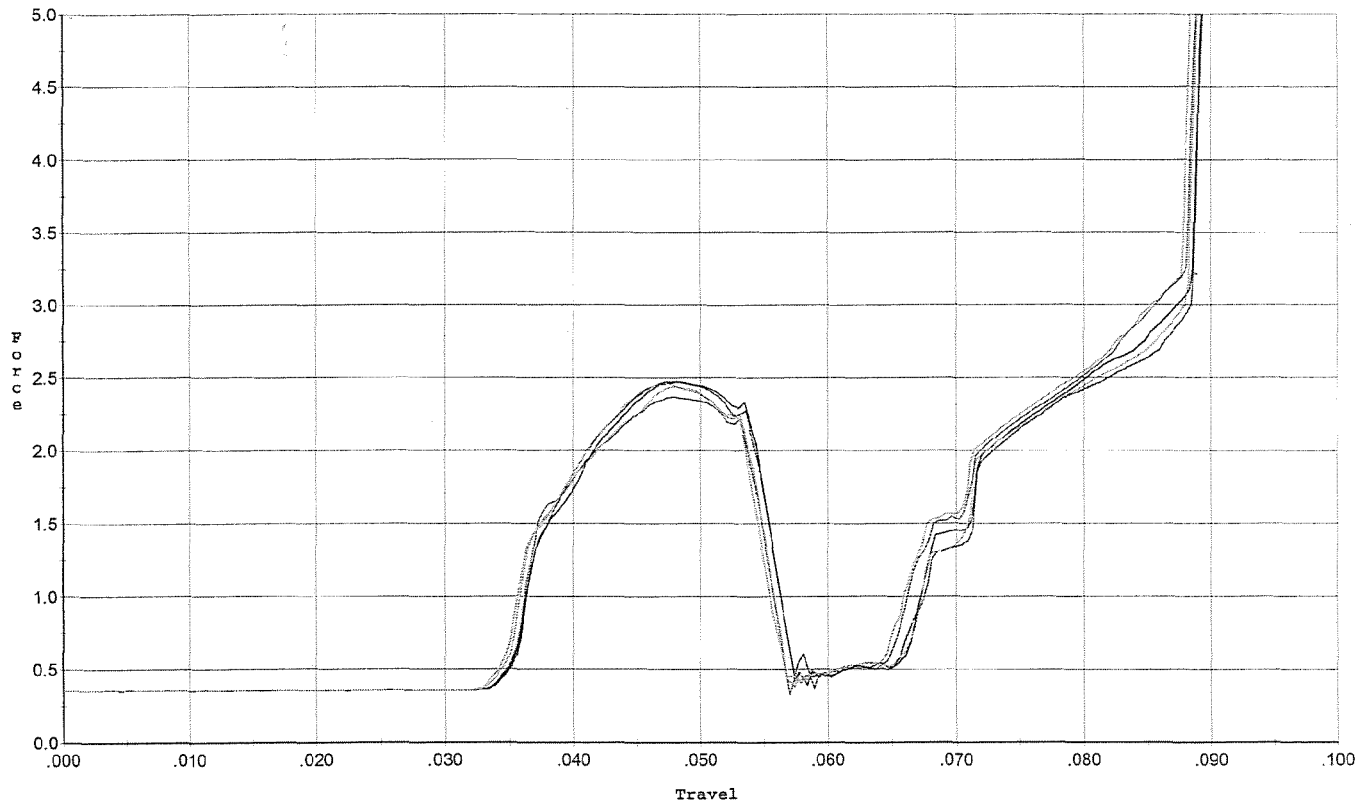
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.056	0.035	0.036	0.087		Set Trigger
2	4.037	0.055	0.034	0.036	0.084		Set Trigger
3	3.974	0.056	0.034	0.036	0.084		Set Trigger
4	4.025	0.056	0.034	0.036	0.085		Set Trigger
5	4.047	0.055	0.034	0.036	0.084		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



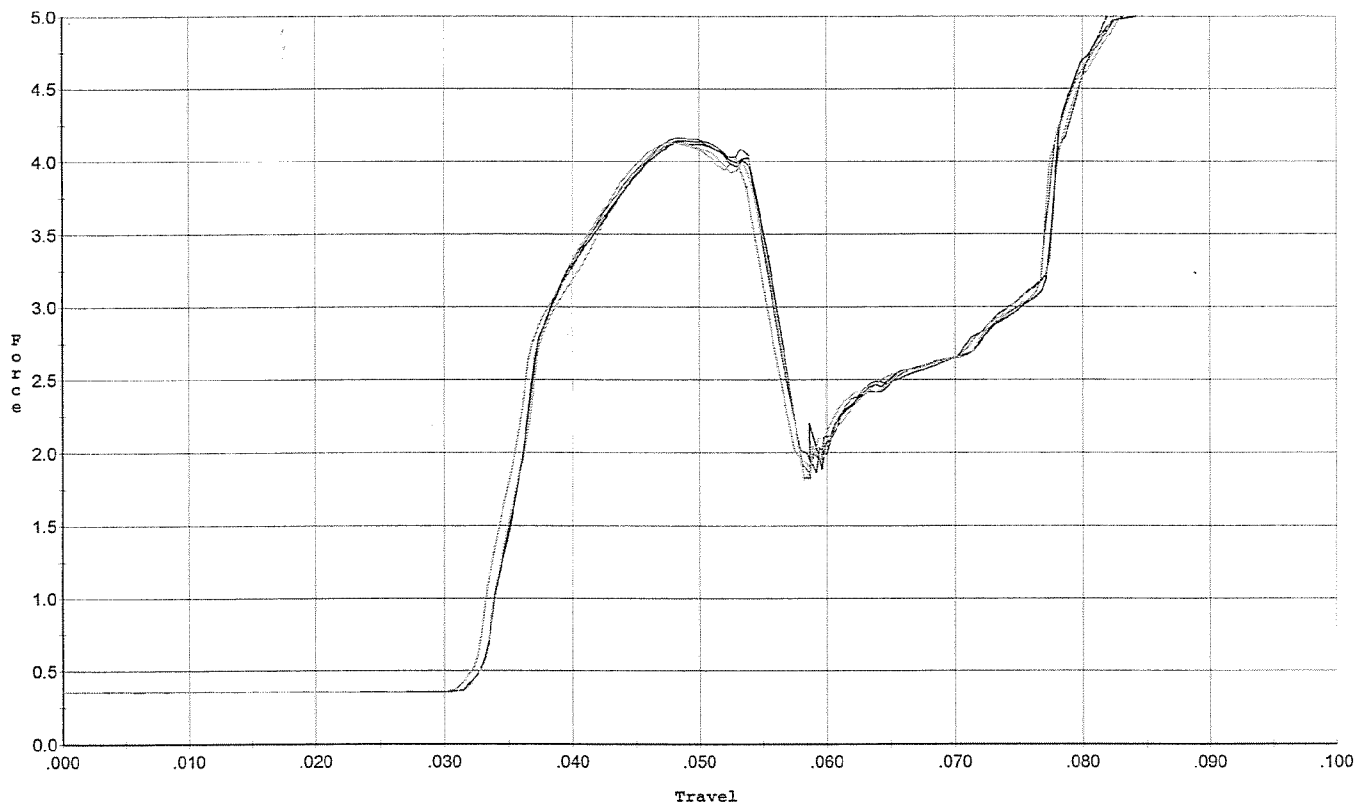
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.055	0.036	0.039	0.053		Set Trigger
2	2.470	0.054	0.035	0.039	0.052		Set Trigger
3	2.366	0.054	0.035	0.039	0.051		Set Trigger
4	2.438	0.054	0.035	0.039	0.052		Set Trigger
5	2.459	0.053	0.035	0.039	0.051		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.054	0.033	0.036	0.085		Set Trigger
2	4.131	0.055	0.033	0.035	0.088		Set Trigger
3	4.163	0.056	0.033	0.035	0.089		Set Trigger
4	4.128	0.056	0.033	0.035	0.088		Set Trigger
5	4.130	0.054	0.032	0.035	0.085		Set Trigger

Avg 4.13