

G6784716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



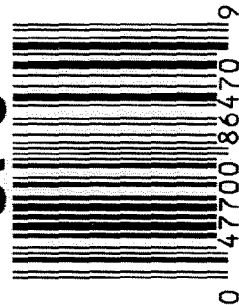
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784716

UPC



BM FORM

GUN SERIAL #

G 6784716

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RT
420	ASSEMBLE ACTION		8-28-08	S.P.D.
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	S.P.D.
460	CHECK HEADSPACE		8-28-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-28-08	S.P.D.
480	MAGNAFLUX BBL ACTION		9-2-08	B/A
490	MAGNAFLUX BOLT		8/28/08	mk
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9-5	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

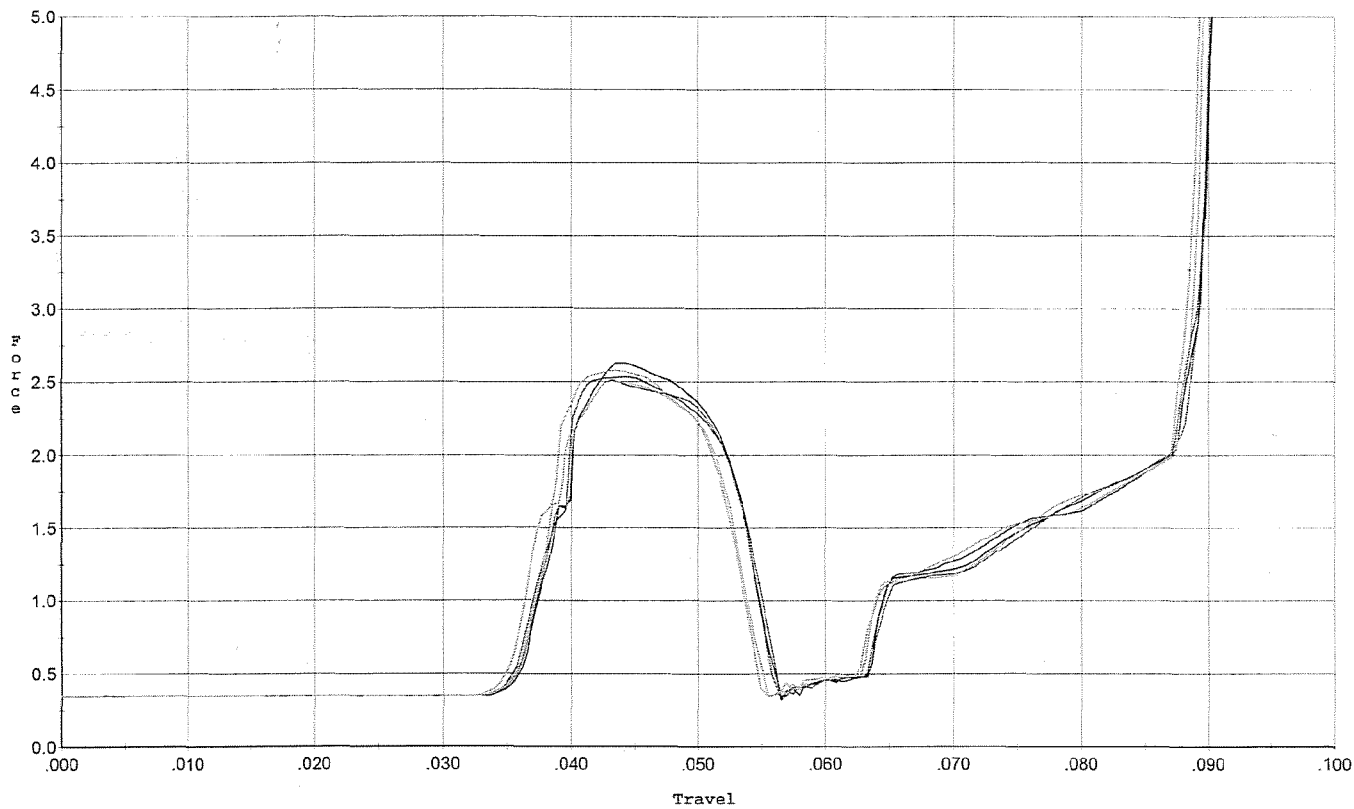
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.9</u>	10-15-08	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.5</u>	10-15-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.025</u>	10-15-08	LJ
	J) ASSEMBLE STOCK		9-13-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		10-15-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE		10-15-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.80</u> <u>2.82</u> <u>2.79</u> <u>2.77</u> <u>2.47</u> <u>2.47</u> <u>2.49</u> <u>2.55</u> <u>2.52</u>	10/2/08 7-17-08	FM RLC
	C) FUNCTION		10-15-08	LJ
690	PACK		12-10-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



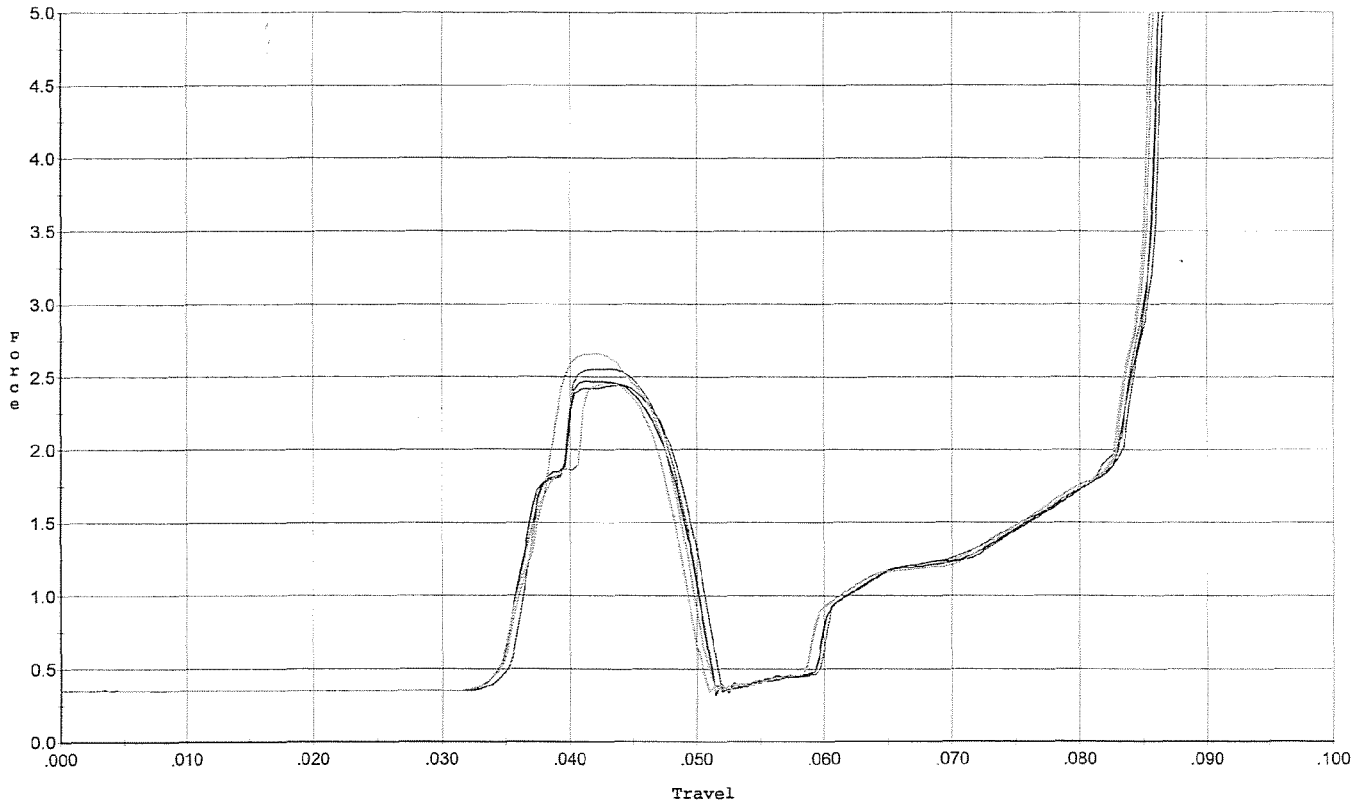
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.055	0.036	0.040	0.051		Set Trigger
2	2.629	0.054	0.036	0.041	0.050		Set Trigger
3	2.512	0.054	0.036	0.041	0.049		Set Trigger
4	2.501	0.053	0.036	0.041	0.047		Set Trigger
5	2.577	0.053	0.035	0.040	0.050		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



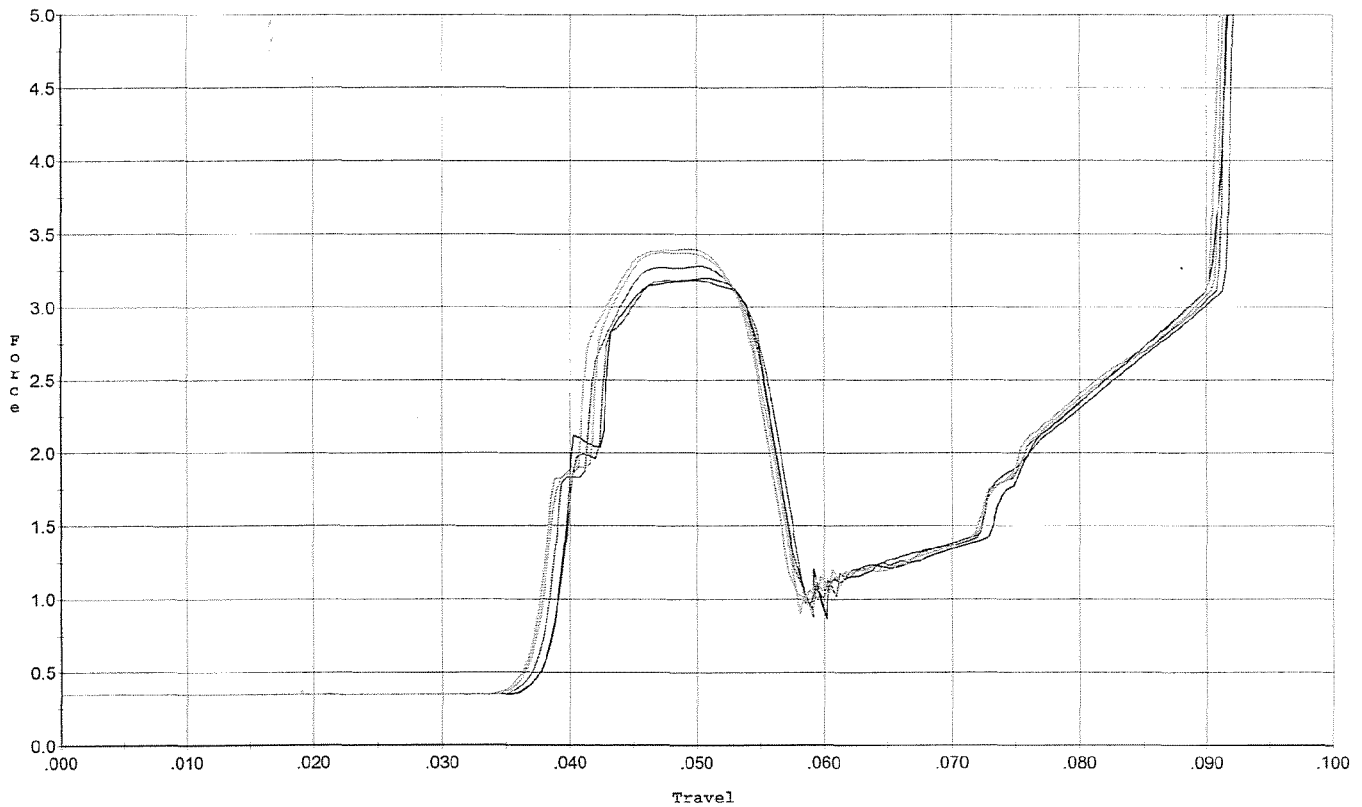
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.050	0.036	0.041	0.042		Set Trigger
2	2.469	0.050	0.035	0.041	0.041		Set Trigger
3	2.555	0.049	0.035	0.041	0.042		Set Trigger
4	2.453	0.048	0.035	0.041	0.038		Set Trigger
5	2.661	0.049	0.035	0.040	0.041		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



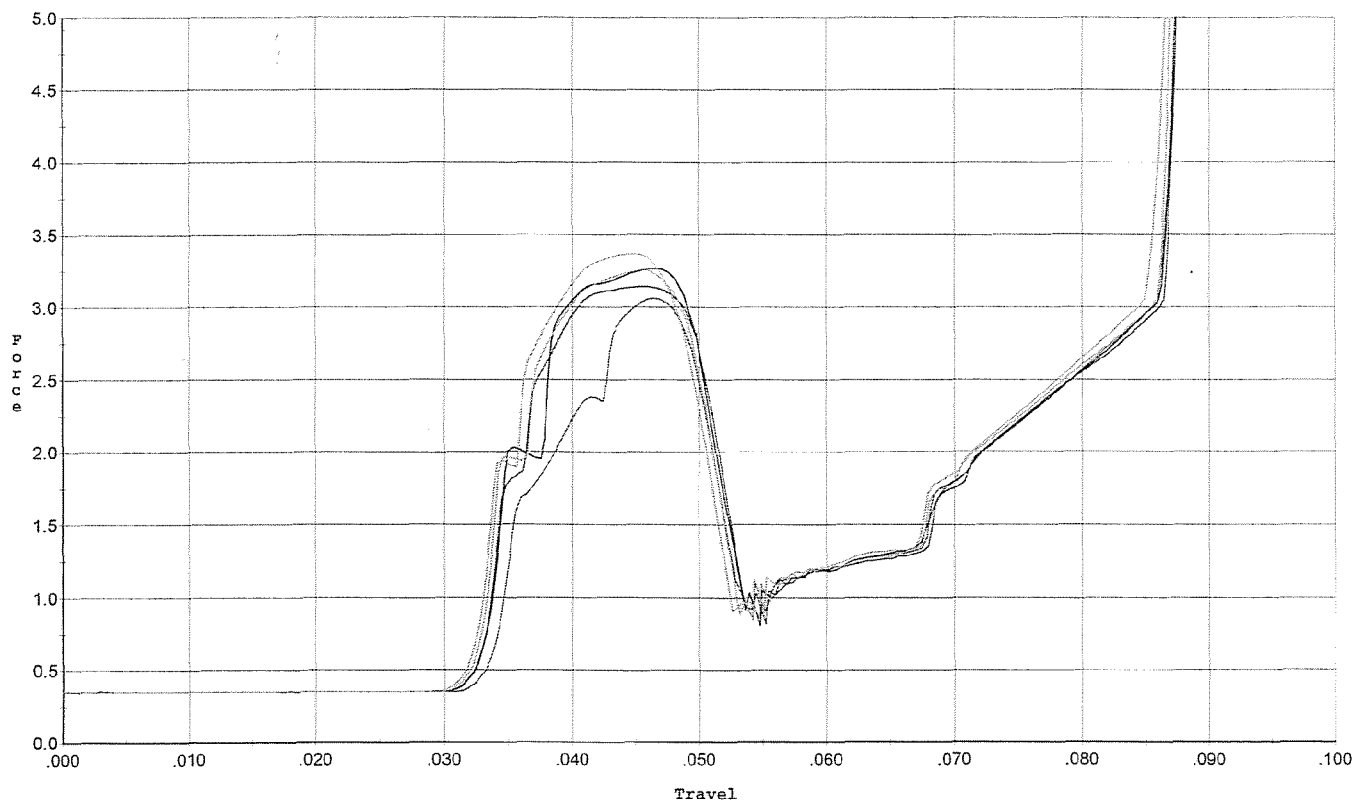
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.056	0.038	0.040	0.062		Set Trigger
2	3.199	0.055	0.038	0.040	0.060		Set Trigger
3	3.281	0.055	0.037	0.040	0.063		Set Trigger
4	3.373	0.056	0.037	0.039	0.065		Set Trigger
5	3.401	0.054	0.037	0.040	0.064		Set Trigger

Arg 3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



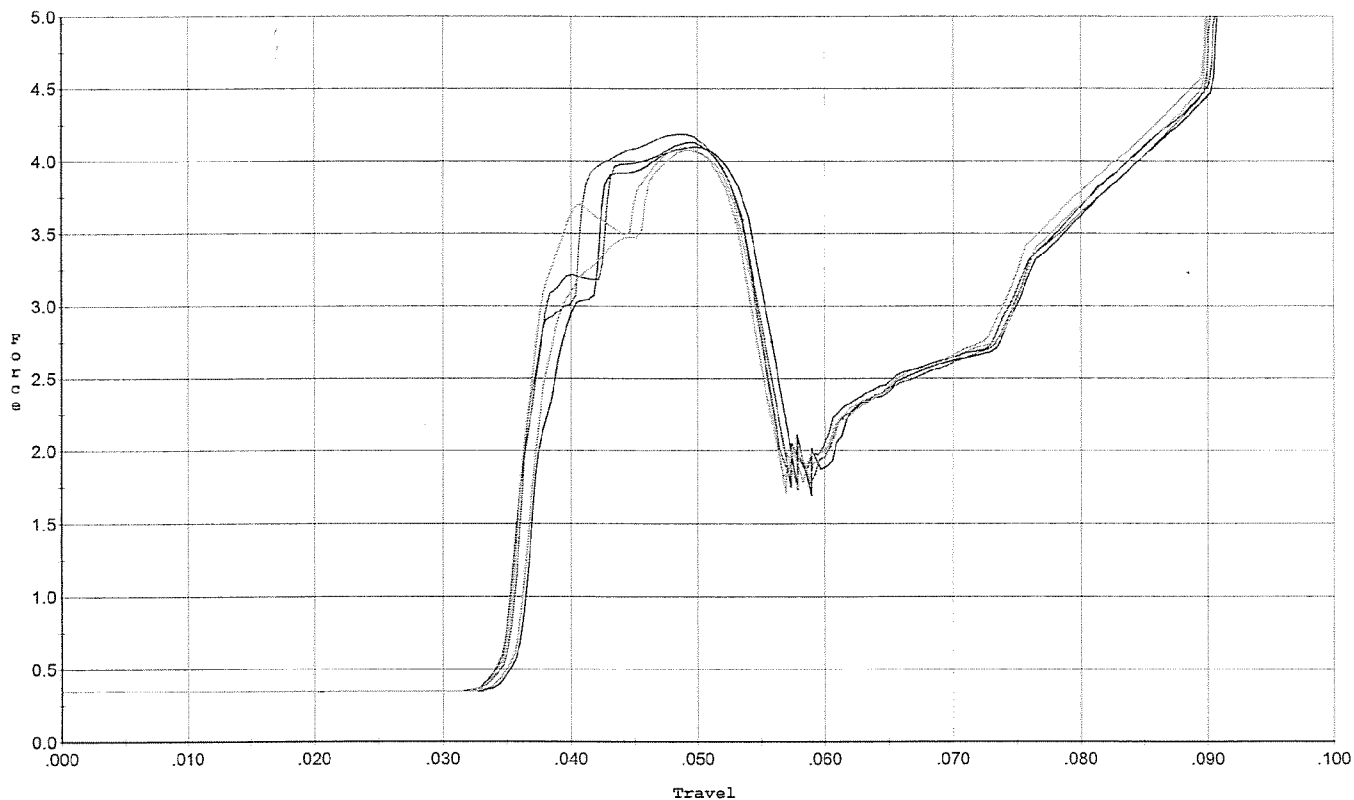
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.051	0.033	0.038	0.060		Set Trigger
2	3.272	0.050	0.033	0.039	0.059		Set Trigger
3	3.064	0.051	0.034	0.040	0.052		Set Trigger
4	3.263	0.050	0.032	0.038	0.060		Set Trigger
5	3.368	0.050	0.032	0.038	0.061		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



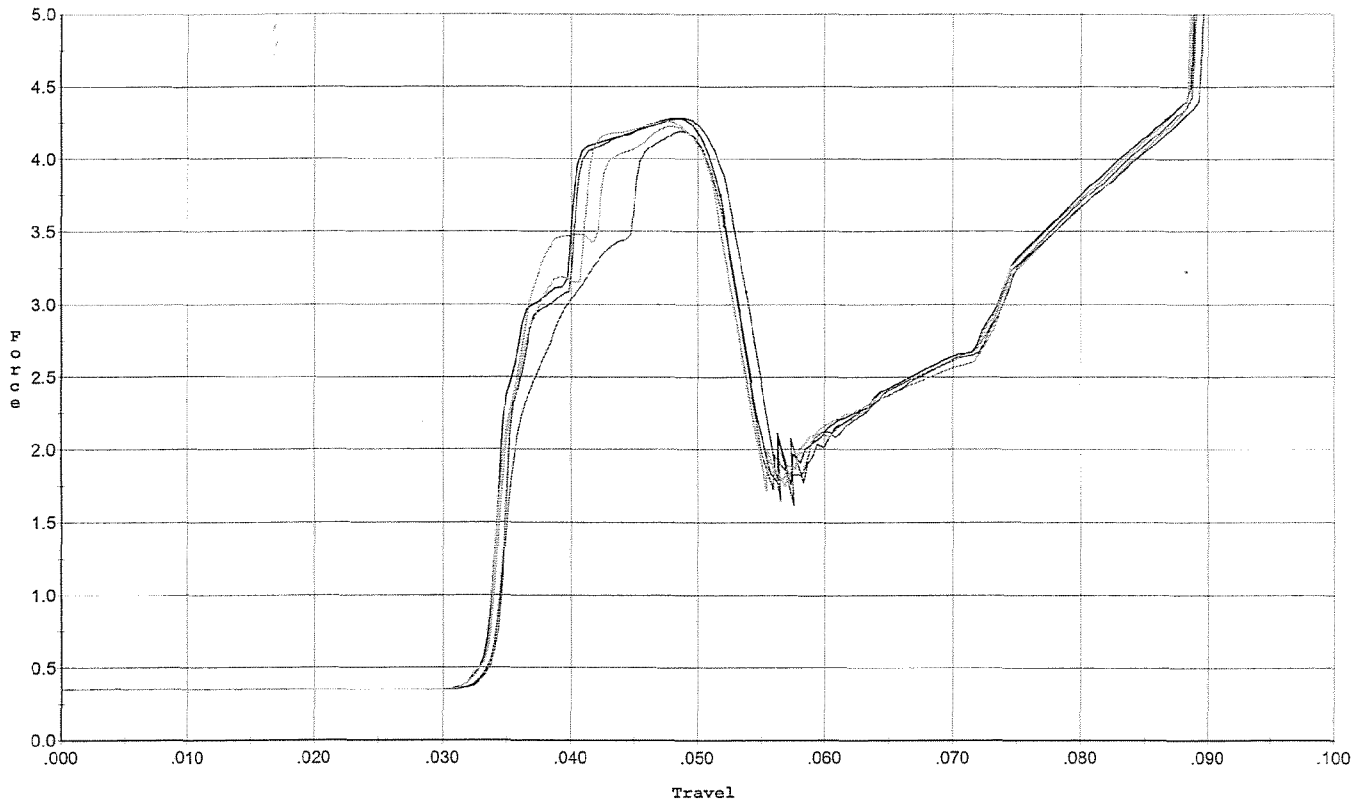
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.054	0.035	0.037	0.079		Set Trigger
2	4.099	0.056	0.036	0.037	0.081		Set Trigger
3	4.186	0.054	0.035	0.037	0.081		Set Trigger
4	4.098	0.053	0.035	0.037	0.078		Set Trigger
5	4.073	0.054	0.035	0.037	0.076		Set Trigger

Arg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



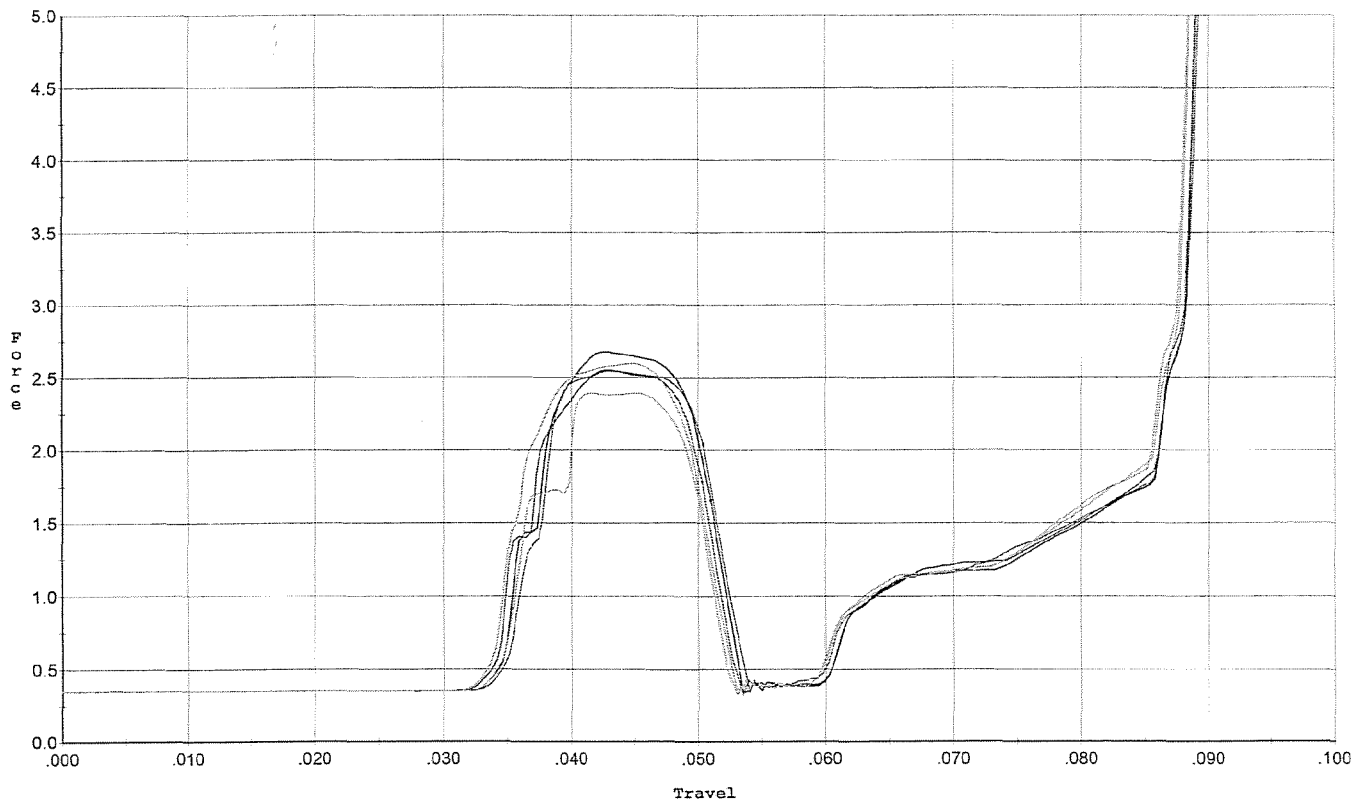
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.054	0.034	0.037	0.084		Set Trigger
2	4.283	0.052	0.033	0.037	0.081		Set Trigger
3	4.194	0.052	0.034	0.038	0.074		Set Trigger
4	4.262	0.051	0.032	0.037	0.077		Set Trigger
5	4.225	0.051	0.033	0.037	0.077		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



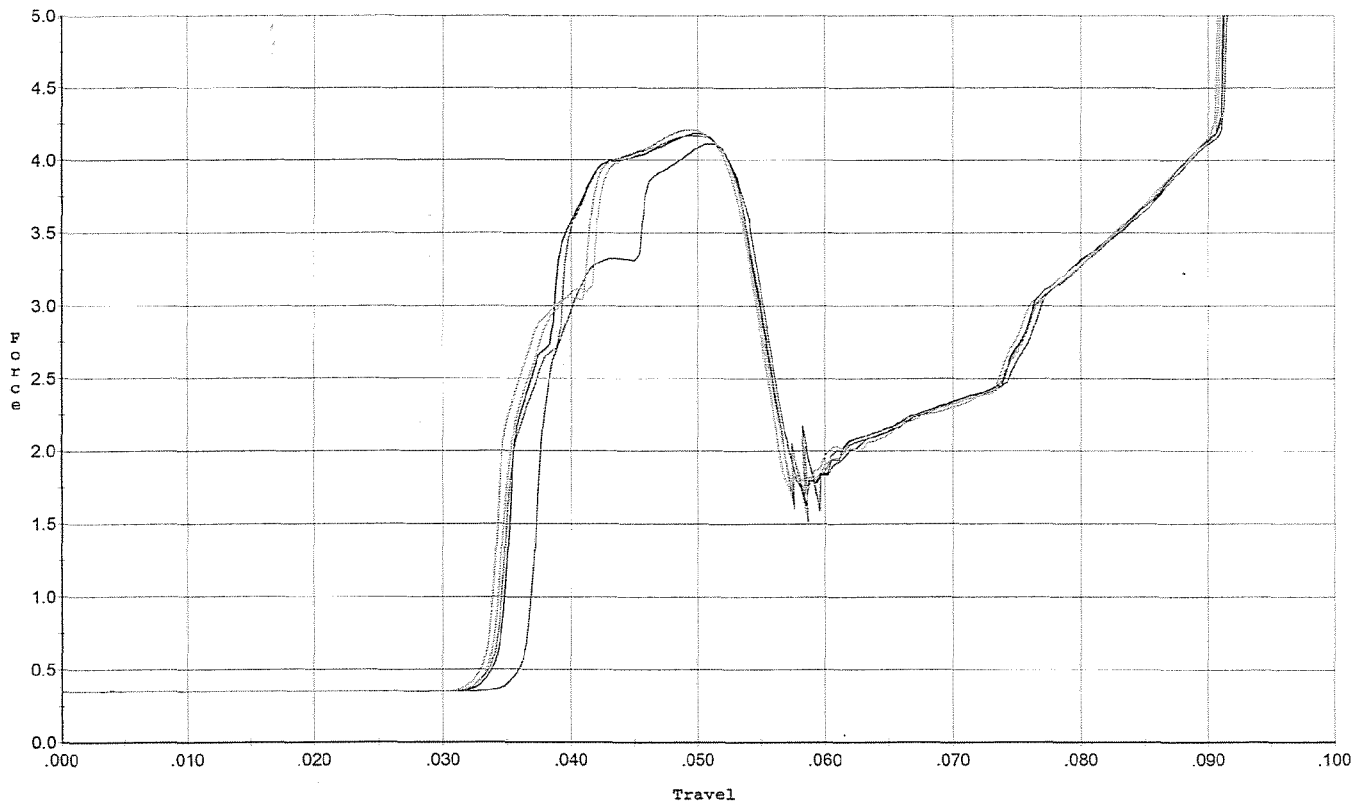
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.050	0.034	0.042	0.048		Set Trigger
2	2.674	0.051	0.035	0.041	0.049		Set Trigger
3	2.543	0.050	0.035	0.042	0.046		Set Trigger
4	2.391	0.050	0.034	0.042	0.043		Set Trigger
5	2.598	0.049	0.033	0.042	0.048		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.054	0.036	0.038	0.076		Set Trigger
2	4.184	0.055	0.034	0.037	0.086		Set Trigger
3	4.169	0.055	0.034	0.038	0.085		Set Trigger
4	4.209	0.053	0.034	0.037	0.082		Set Trigger
5	4.206	0.054	0.033	0.037	0.084		Set Trigger

Avg 4.17