

G6784717

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

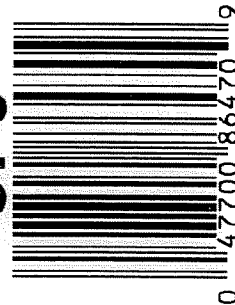


owner registration sticker

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784717**UPC**

BM FORM

GUN SERIAL #

G 6784717

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 28 2008 OPERATOR <u>BH</u>	8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BH
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/29/08	DO
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

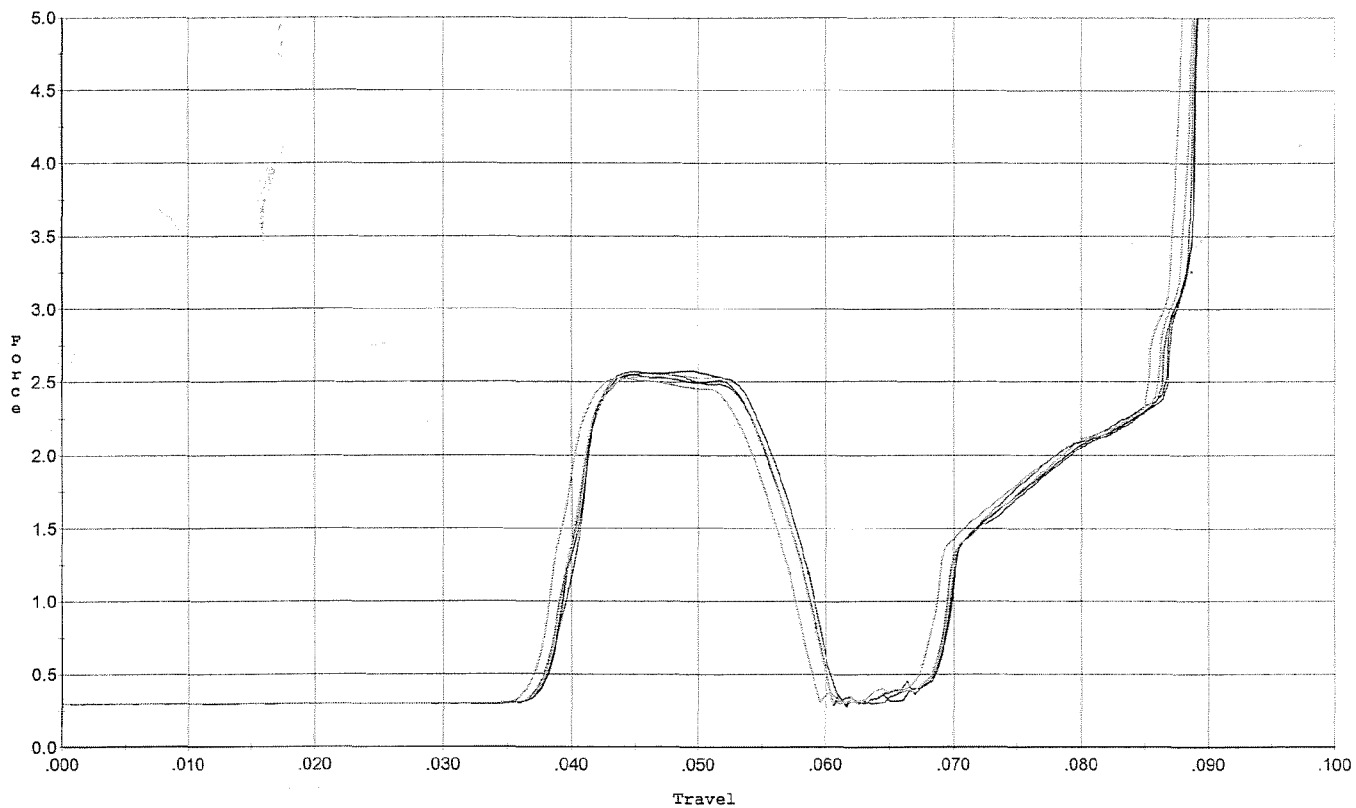
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0069459 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-16-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-16-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.026</u>	9-16-08	TC
	J) ASSEMBLE STOCK		9-12-08	RL
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.57</u> <u>2.57</u> <u>2.51</u> <u>2.64</u>	9-15-08	TC
	C) FUNCTION		9-16-08	TC
690	PACK		12-9-08	ESW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



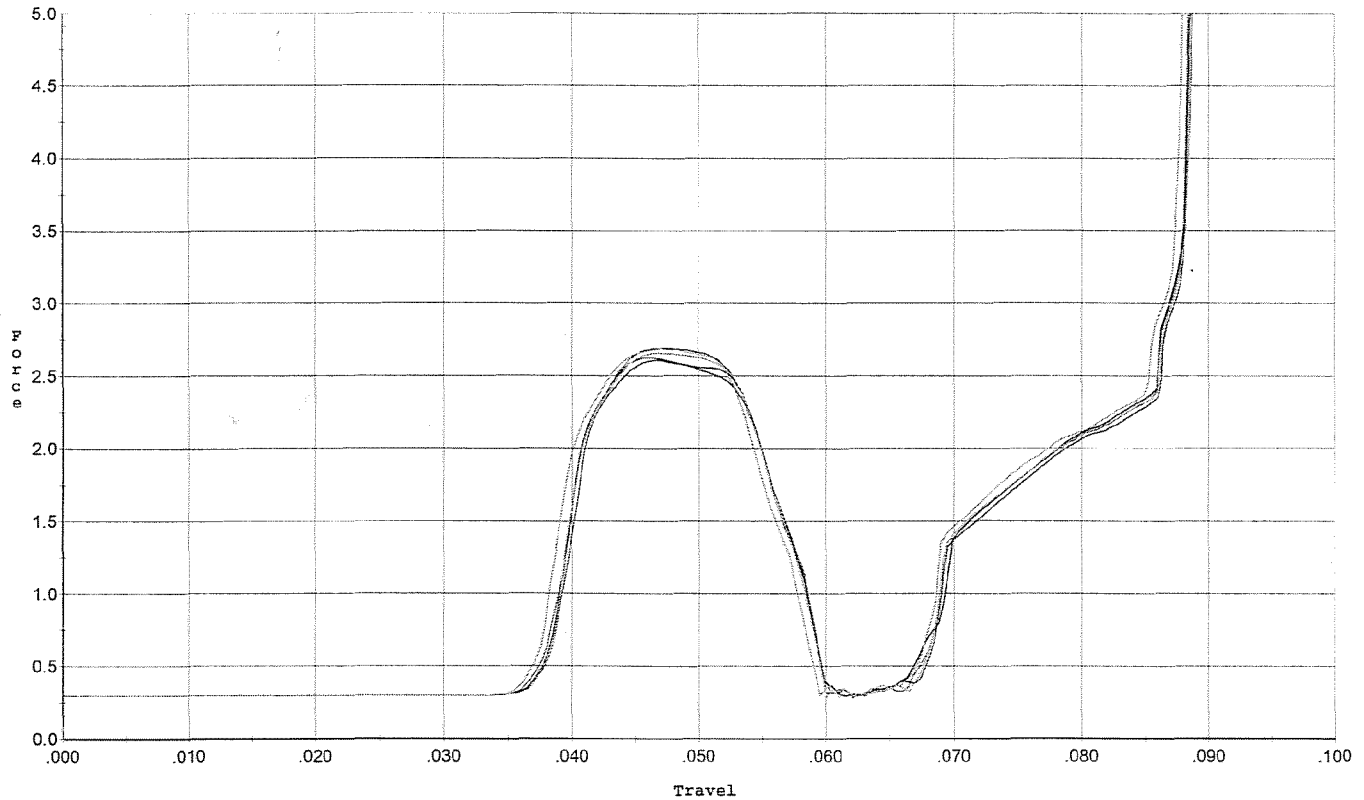
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.059	0.038	0.038	0.055		Set Trigger
2	2.548	0.059	0.038	0.038	0.055		Set Trigger
3	2.566	0.059	0.038	0.037	0.055		Set Trigger
4	2.545	0.059	0.038	0.037	0.055		Set Trigger
5	2.523	0.057	0.037	0.038	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



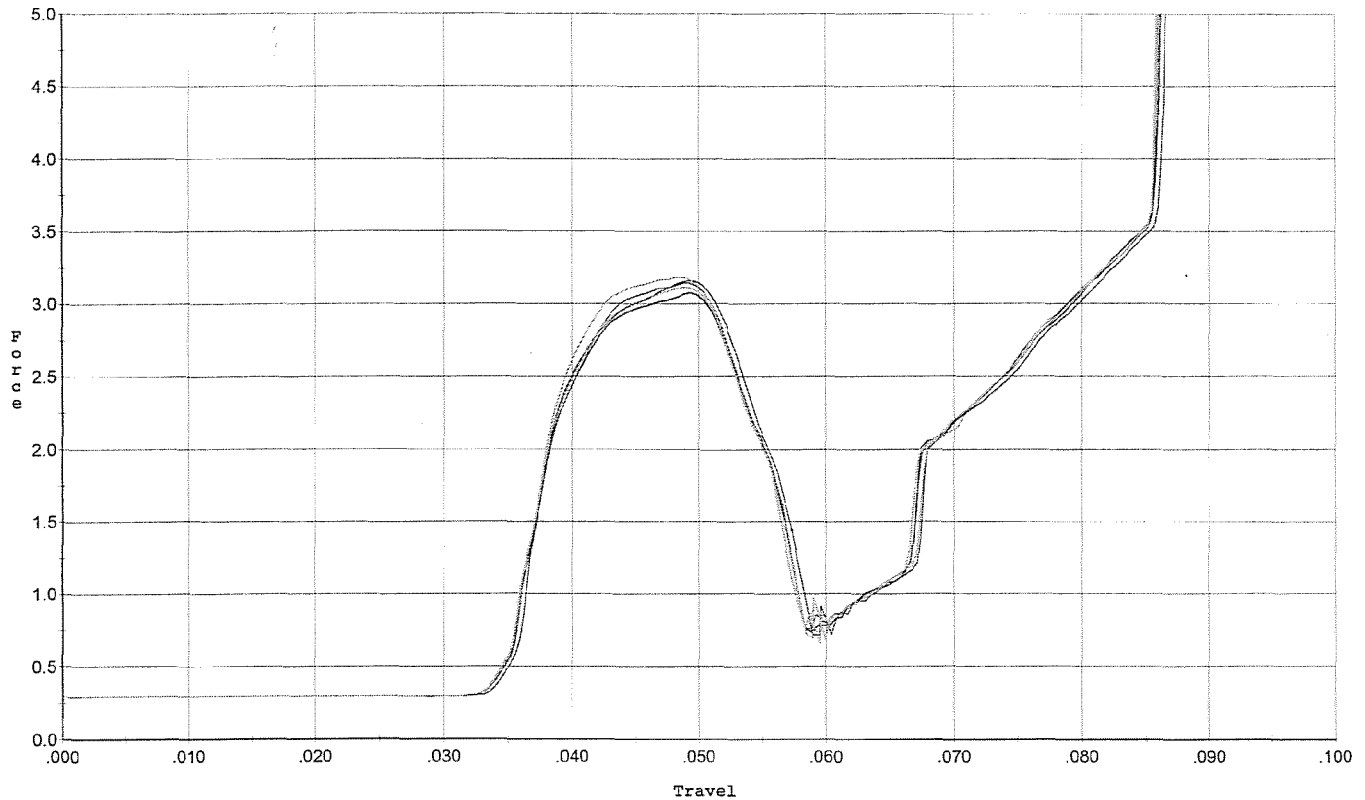
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.058	0.038	0.038	0.054		Set Trigger
2	2.624	0.058	0.038	0.037	0.055		Set Trigger
3	2.687	0.058	0.038	0.037	0.056		Set Trigger
4	2.657	0.059	0.037	0.038	0.055		Set Trigger
5	2.691	0.058	0.037	0.037	0.056		Set Trigger

AVG 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



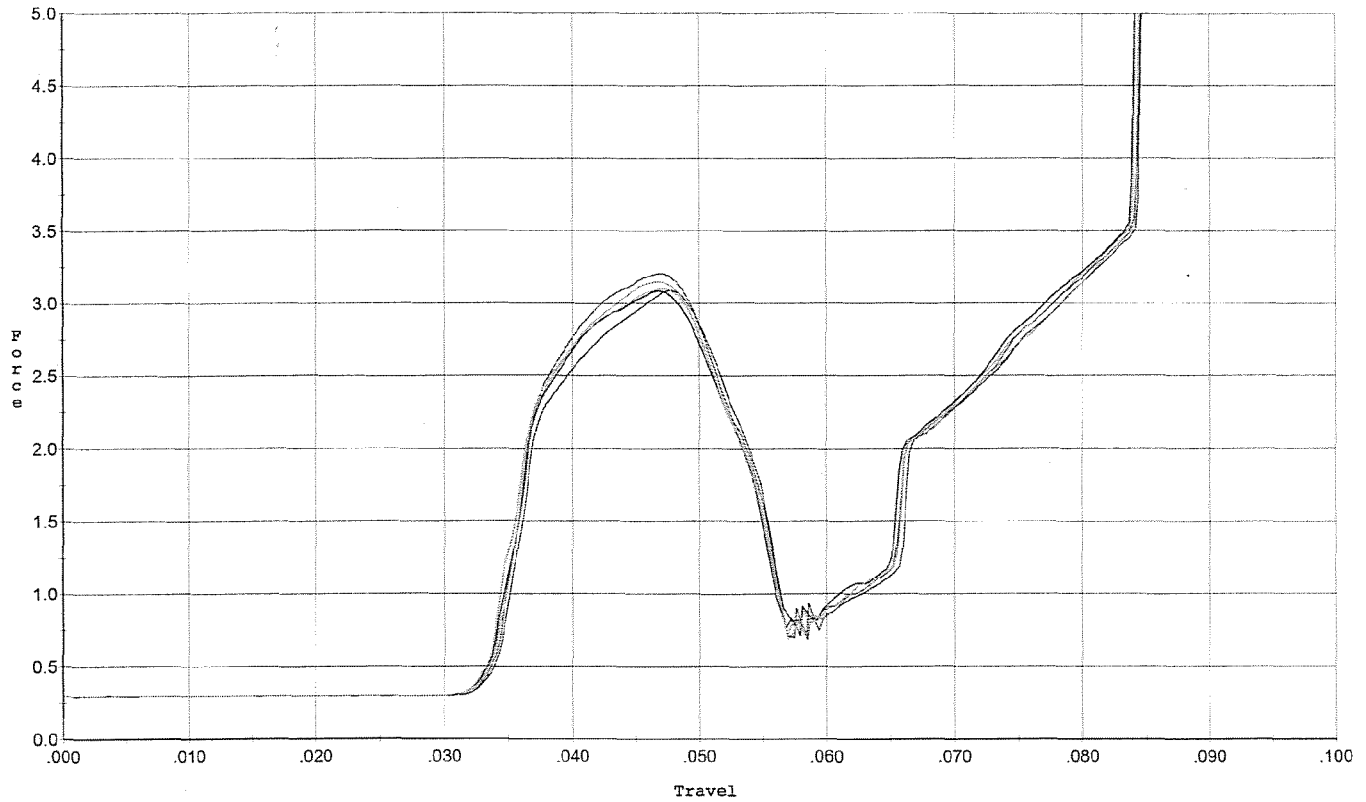
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.057	0.035	0.036	0.065		Set Trigger
2	3.076	0.057	0.035	0.036	0.063		Set Trigger
3	3.145	0.057	0.035	0.035	0.064		Set Trigger
4	3.112	0.057	0.034	0.035	0.064		Set Trigger
5	3.182	0.056	0.034	0.036	0.064		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



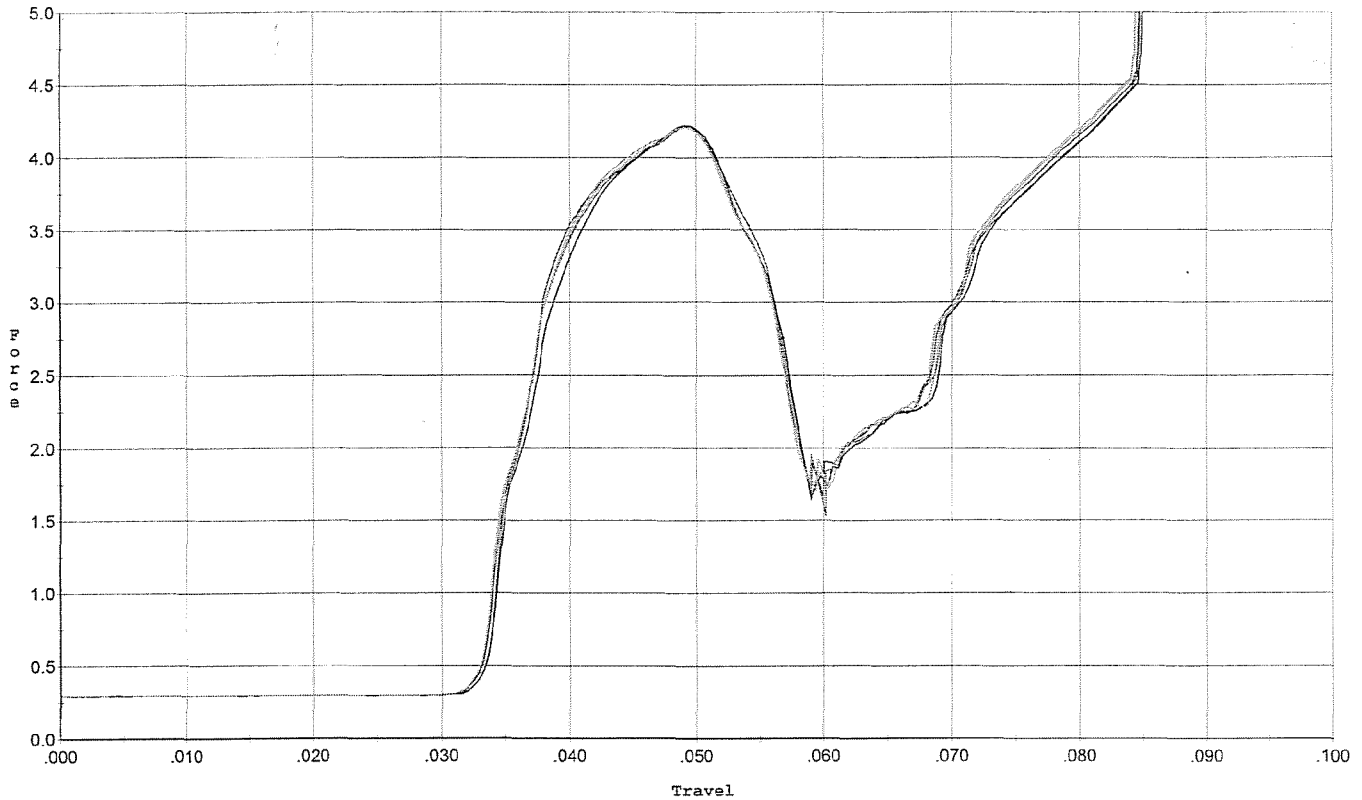
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.055	0.034	0.035	0.061		Set Trigger
2	3.087	0.054	0.033	0.035	0.061		Set Trigger
3	3.205	0.055	0.034	0.035	0.064		Set Trigger
4	3.149	0.054	0.033	0.035	0.062		Set Trigger
5	3.100	0.055	0.033	0.035	0.063		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



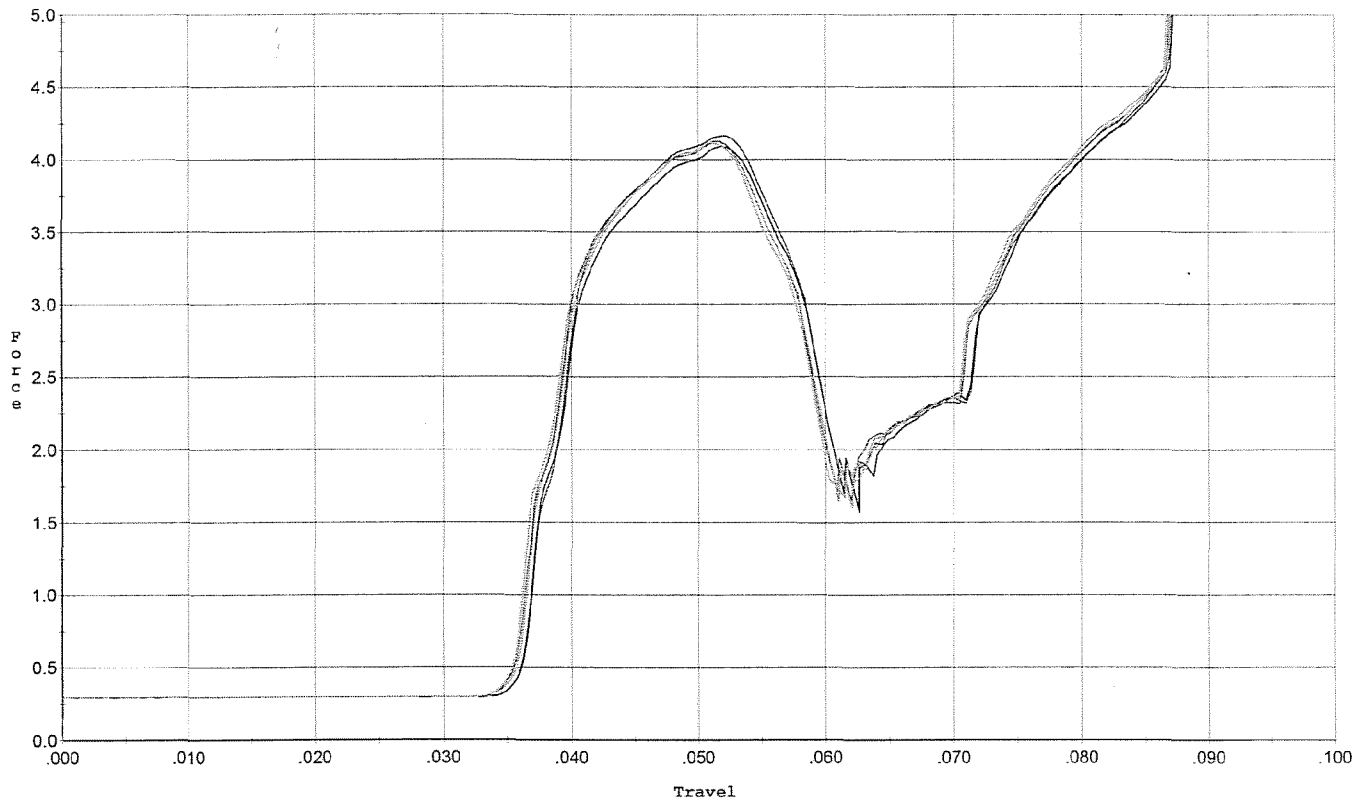
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.057	0.033	0.033	0.090		Set Trigger
2	4.215	0.057	0.033	0.033	0.088		Set Trigger
3	4.212	0.056	0.033	0.033	0.087		Set Trigger
4	4.209	0.056	0.033	0.033	0.087		Set Trigger
5	4.204	0.056	0.033	0.033	0.087		Set Trigger

AVG 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.058	0.036	0.033	0.087		Set Trigger
2	4.091	0.058	0.036	0.034	0.086		Set Trigger
3	4.128	0.058	0.035	0.034	0.086		Set Trigger
4	4.118	0.058	0.035	0.034	0.087		Set Trigger
5	4.110	0.058	0.036	0.034	0.086		Set Trigger

AVG 4.12