

66784718

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

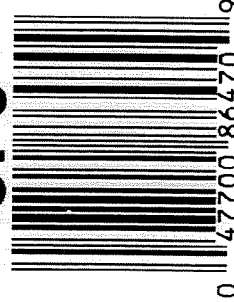


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784718**UPC**

GUN SERIAL #

G 6784718

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	RSN
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BN
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/31	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

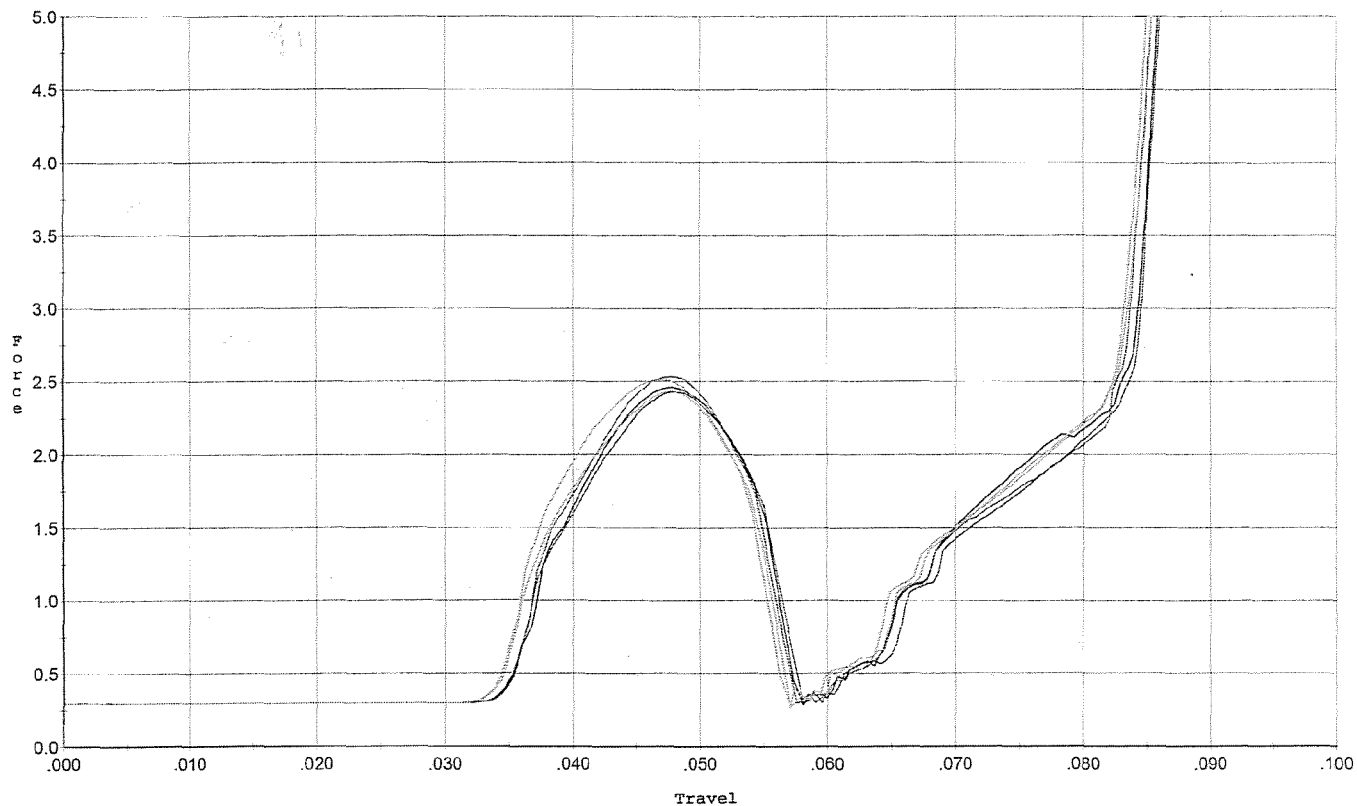
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-2-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-2-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-2-08	L. J.
	J) ASSEMBLE STOCK		9-12-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		10-2-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10/1/08	L. J.
650	TARGET	<u>PASS</u> FAIL	9-15-08	Fm
	MALFUNCTION <u>BAC - OH</u>	CORRECTION	10/1/08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-2-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.75</u> <u>2.78</u> <u>2.76</u> <u>2.71</u>	9-29-08	TC
	C) FUNCTION		10-2-08	L. J.
690	PACK		12/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



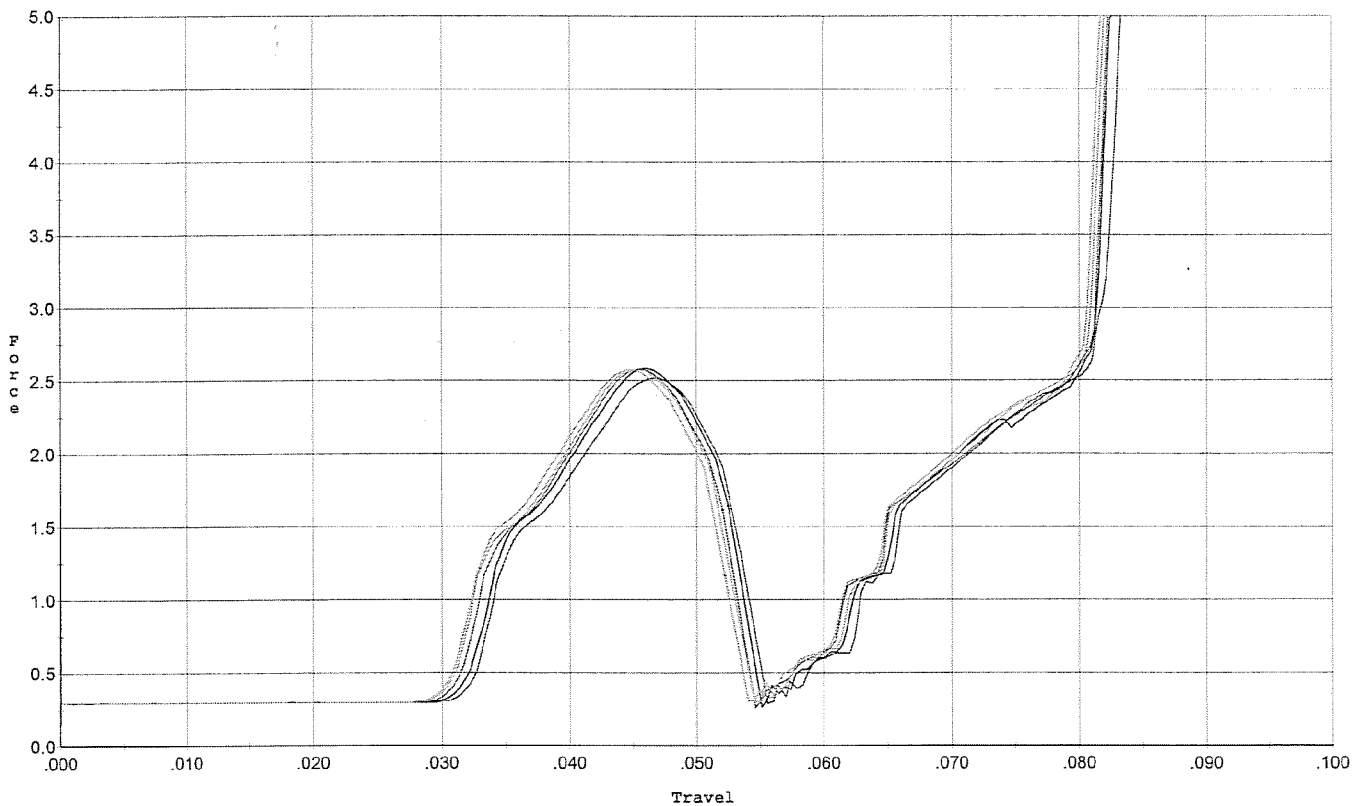
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.055	0.035	0.037	0.048		Set Trigger
2	2.458	0.055	0.035	0.037	0.049		Set Trigger
3	2.537	0.054	0.035	0.037	0.049		Set Trigger
4	2.433	0.055	0.035	0.037	0.049		Set Trigger
5	2.515	0.054	0.034	0.037	0.050		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



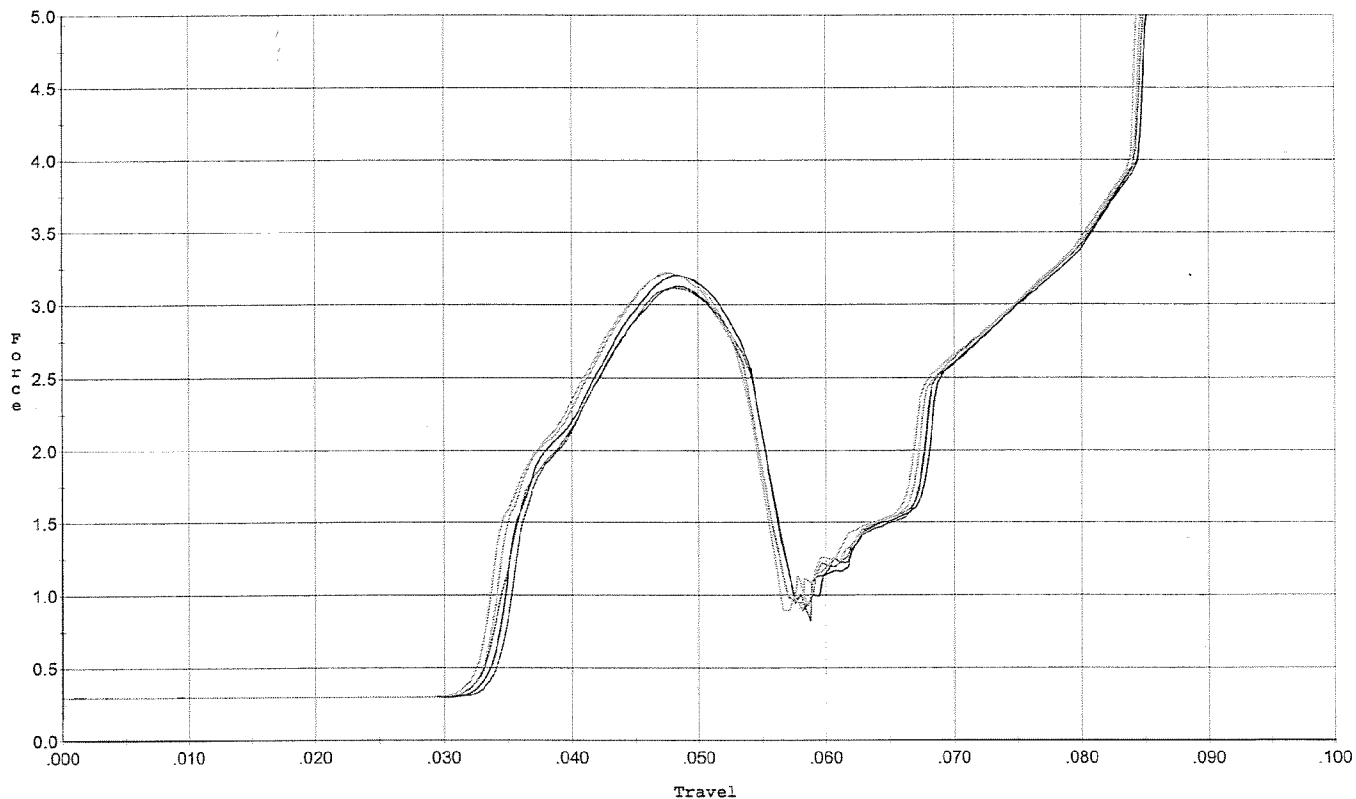
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.516	0.054	0.033	0.035	0.049		Set Trigger
2	2.582	0.053	0.032	0.035	0.050		Set Trigger
3	2.577	0.052	0.031	0.035	0.050		Set Trigger
4	2.572	0.051	0.031	0.036	0.049		Set Trigger
5	2.574	0.052	0.031	0.035	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



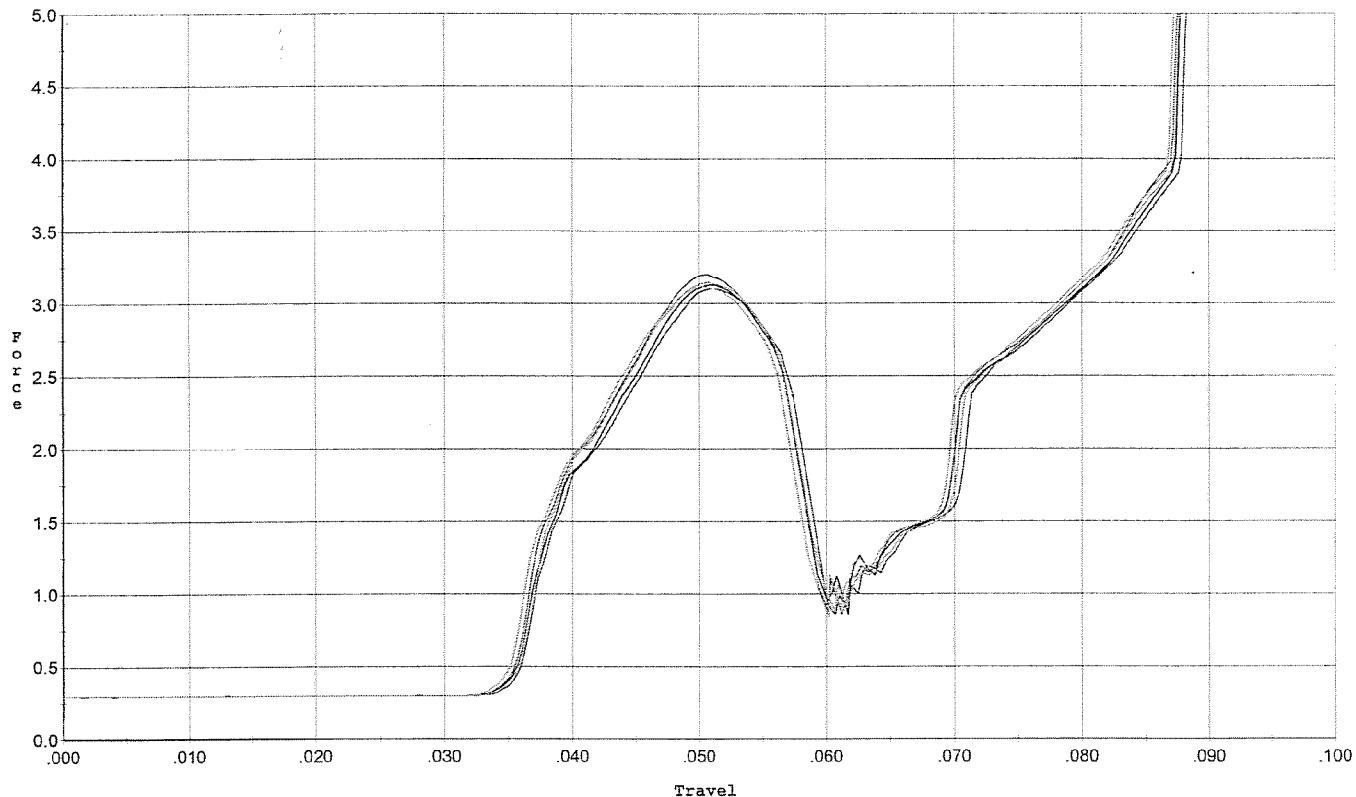
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.054	0.034	0.035	0.061		Set Trigger
2	3.204	0.054	0.034	0.035	0.062		Set Trigger
3	3.117	0.054	0.033	0.035	0.060		Set Trigger
4	3.222	0.054	0.032	0.035	0.064		Set Trigger
5	3.218	0.054	0.033	0.035	0.063		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



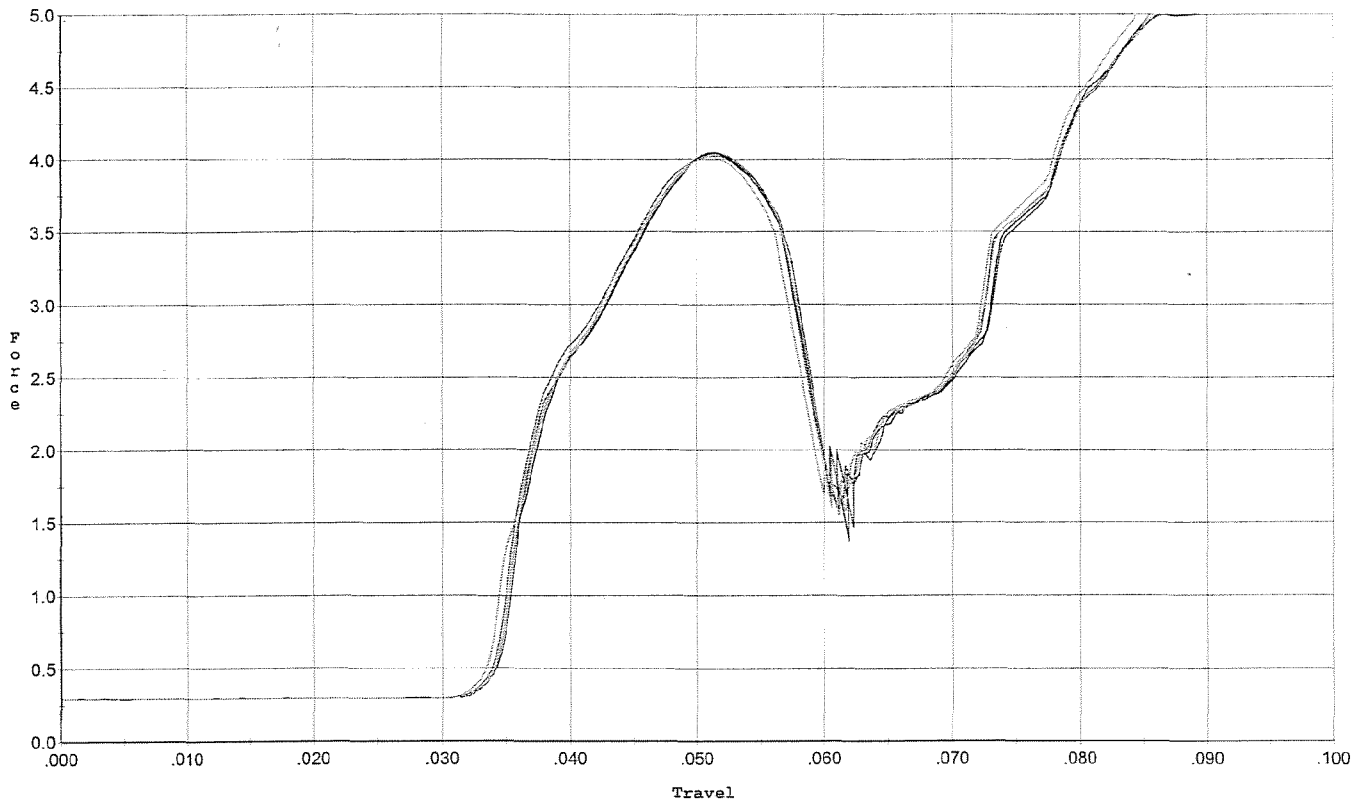
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.057	0.036	0.036	0.063		Set Trigger
2	3.129	0.057	0.036	0.036	0.062		Set Trigger
3	3.198	0.057	0.036	0.036	0.064		Set Trigger
4	3.145	0.057	0.036	0.036	0.063		Set Trigger
5	3.118	0.056	0.035	0.036	0.063		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



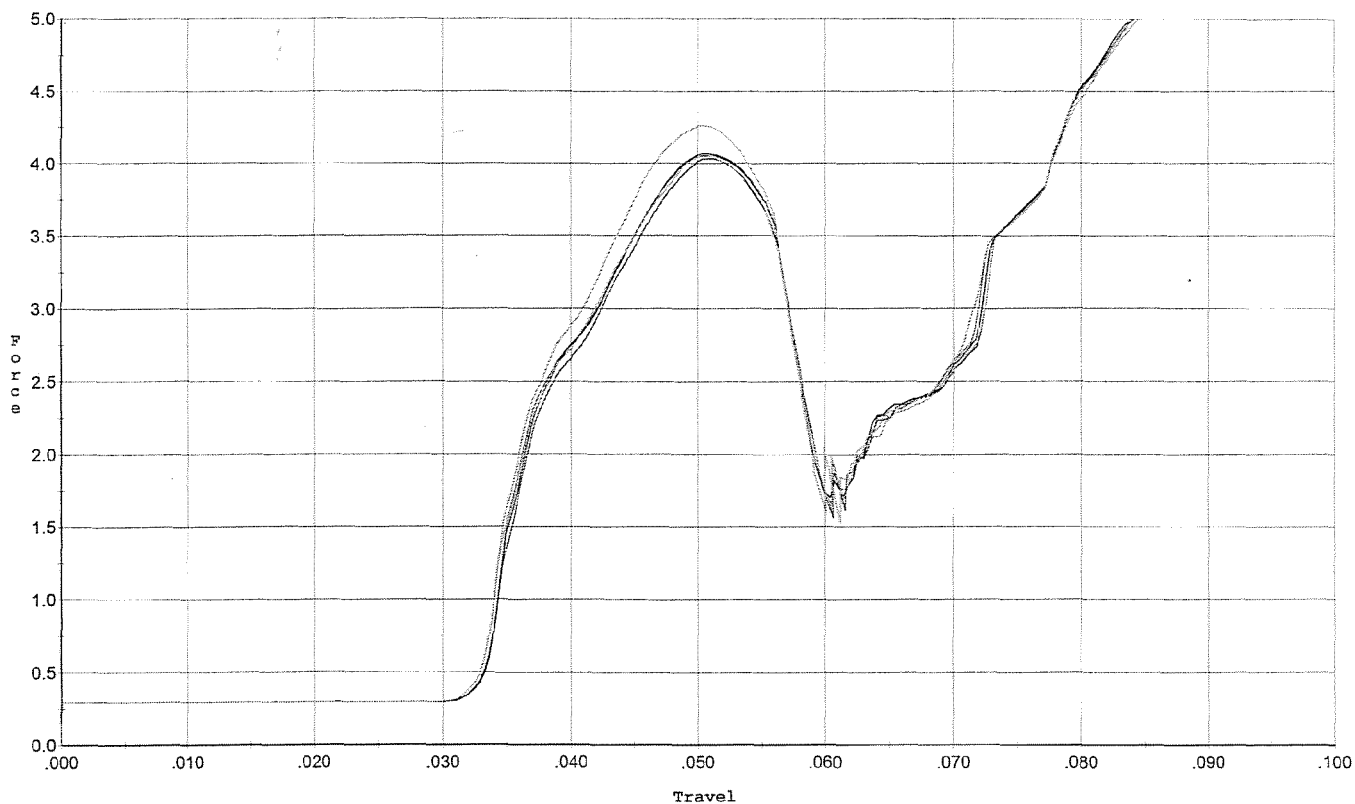
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.057	0.034	0.034	0.085		Set Trigger
2	4.045	0.058	0.034	0.034	0.086		Set Trigger
3	4.024	0.057	0.034	0.034	0.084		Set Trigger
4	4.051	0.058	0.034	0.034	0.086		Set Trigger
5	4.019	0.056	0.033	0.034	0.082		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



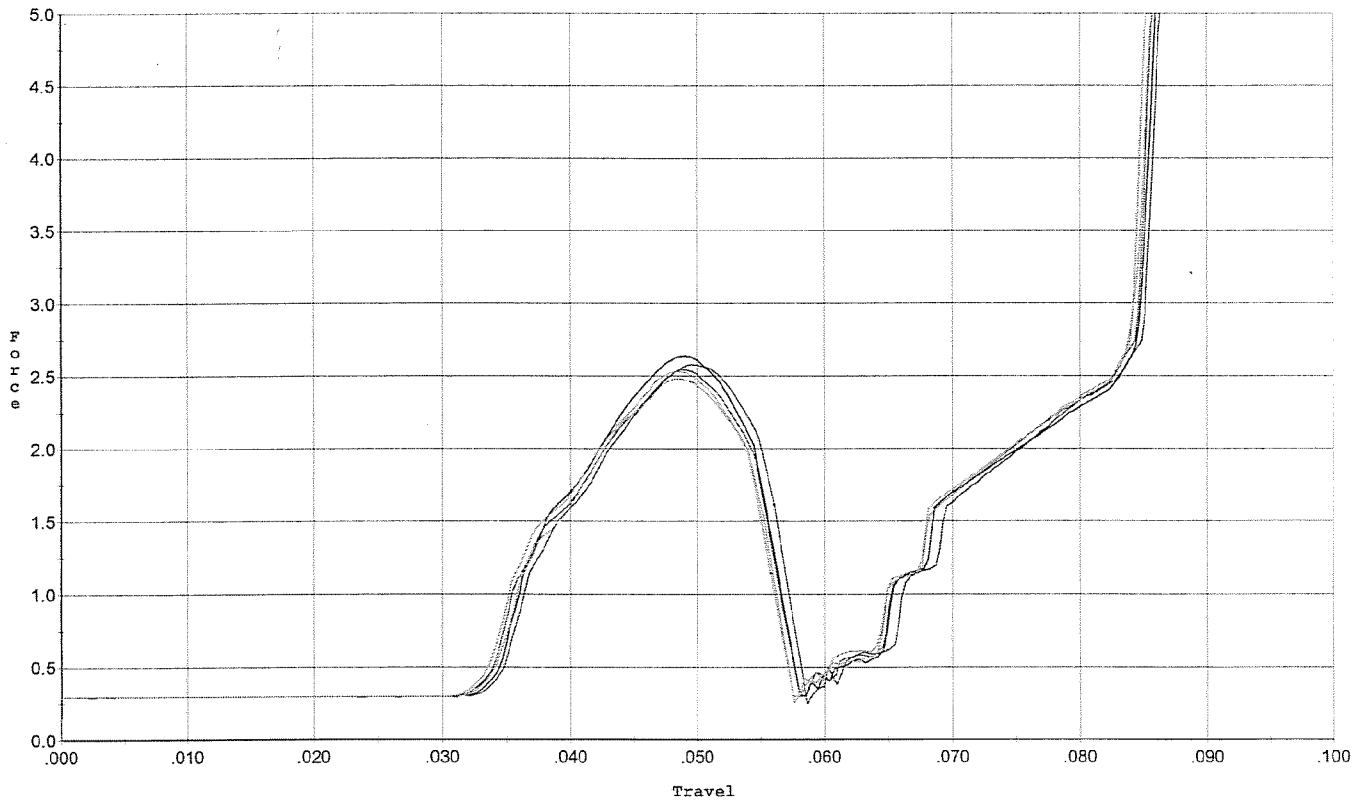
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.056	0.033	0.034	0.083		Set Trigger
2	4.069	0.056	0.033	0.034	0.084		Set Trigger
3	4.056	0.056	0.033	0.034	0.084		Set Trigger
4	4.048	0.056	0.033	0.034	0.084		Set Trigger
5	4.260	0.056	0.033	0.034	0.088		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



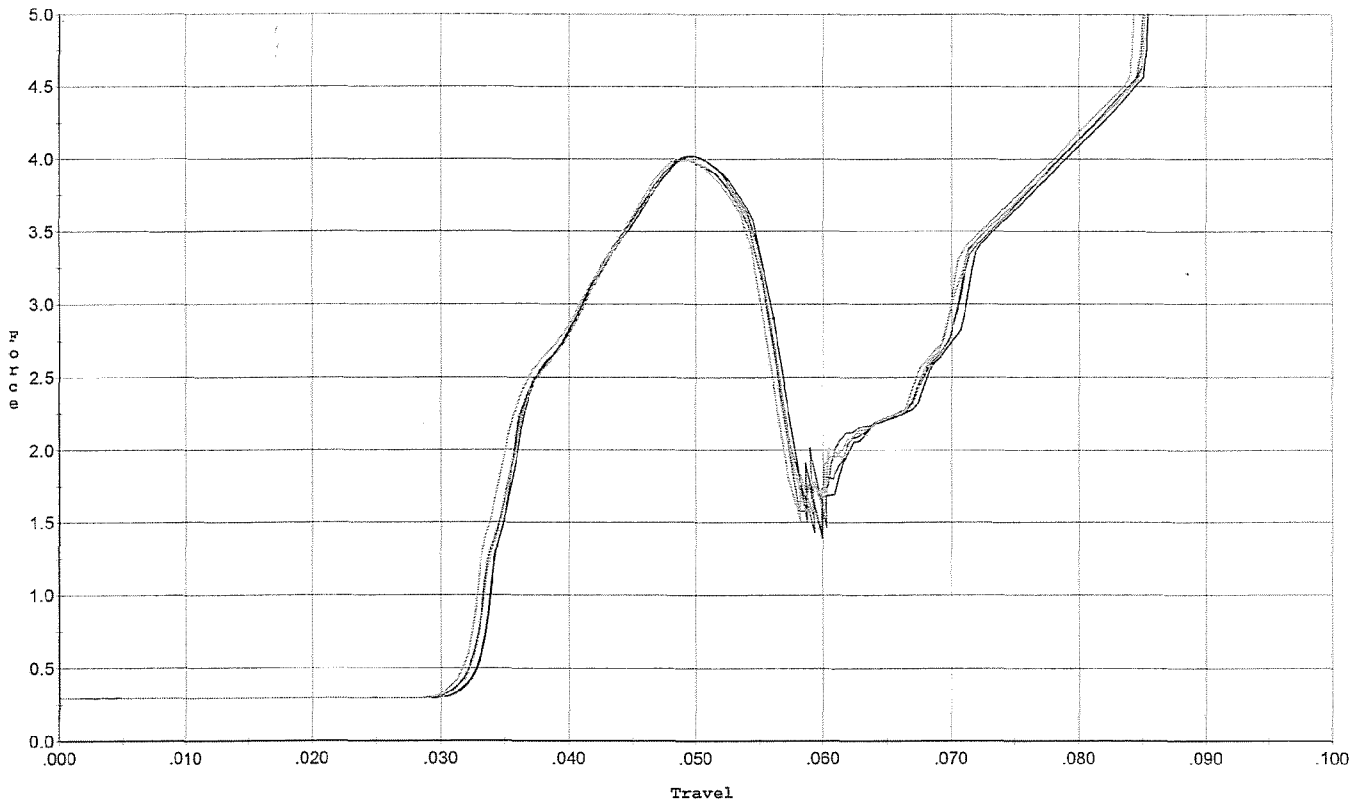
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.056	0.035	0.036	0.052		Set Trigger
2	2.640	0.056	0.035	0.036	0.053		Set Trigger
3	2.544	0.055	0.034	0.036	0.051		Set Trigger
4	2.530	0.056	0.034	0.036	0.052		Set Trigger
5	2.478	0.055	0.034	0.036	0.050		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.055	0.033	0.034	0.080		Set Trigger
2	4.019	0.056	0.033	0.033	0.082		Set Trigger
3	3.996	0.055	0.032	0.033	0.081		Set Trigger
4	3.996	0.055	0.032	0.033	0.080		Set Trigger
5	3.995	0.054	0.032	0.033	0.080		Set Trigger

Avg 4.00