

G6784719

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

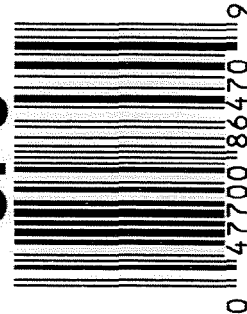
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784719

UPC



GUN SERIAL # G 6784719

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RT
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BM
490	MAGNAFLUX BOLT		8-29-08	RT
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	—
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-2-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-2-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0069481 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	9-23-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-23-08	TL
	J) ASSEMBLE STOCK		9-16-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-23-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>NA</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-23-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.99</u> <u>2.84</u> <u>2.76</u> <u>2.77</u> <u>2.70</u>	9-23-08	K.H.
	C) FUNCTION		9-23-08	TL
690	PACK		12-8-08	TL

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BARBER - M24 0069482

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 8-9-08
TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS → 7		COMMENTS
PULL #1	254 ^{1 2}	285		297	
PULL #2	249	278		263	
PULL #3	270	258		275	
PULL #4	261	265		272	
PULL #5	262	267		287	
TOTAL	1296 1296	1353		1394	
AVERAGE	259 259	270		278	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	309 ^{3 4}	325		
PULL #2	306	345		
PULL #3	308	333		
PULL #4	303	343		
PULL #5	300	343		
TOTAL	1526	1739		
AVERAGE	305	347		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY 8
PULL #1	411 ^{5 6}	405		454
PULL #2	454	415		441
PULL #3	448	416		449
PULL #4	454	415		444
PULL #5	452	417		439
TOTAL	2226	2068		2227
AVERAGE	445	413		445

EVALUATION RECORD M24 TRIGGER ASSEMBLY

F005 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0069482 0069521