

66784729

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

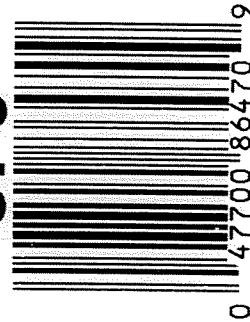


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784729**UPC**

GUN SERIAL # G6784729

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE		9-20-08	SP
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	SP
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/25/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

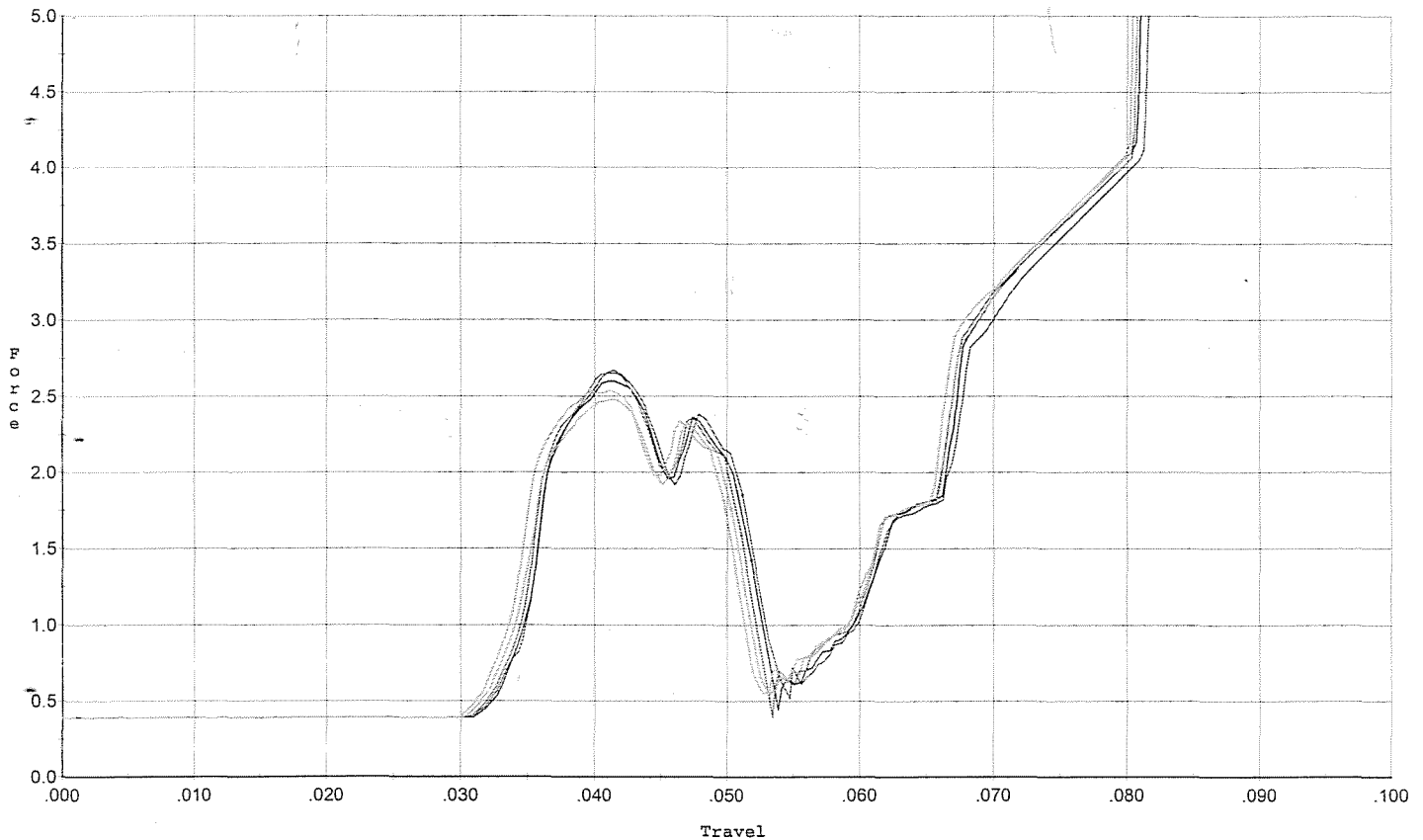
560	BARBER - M24 0069573 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	11-20-08	R 90		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>	11-20-08	R 90		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	11-20-08	R 90		
	J) ASSEMBLE STOCK					10-11-08	L 90		
	K) ASSEMBLE SWIVEL STUDS					11-20-08	R 90		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		10-13-08	L 90		
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					10-13-08	TC		
670	FINAL INSPECTION A) HEADSPACE					11-20-08	R 90		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u>	<u>2.58</u>	<u>02.51</u>	<u>2.52</u>	<u>2.50</u>	10-28-08	TC
	C) FUNCTION					11-20-08	R 90		
690	PACK					12/3/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



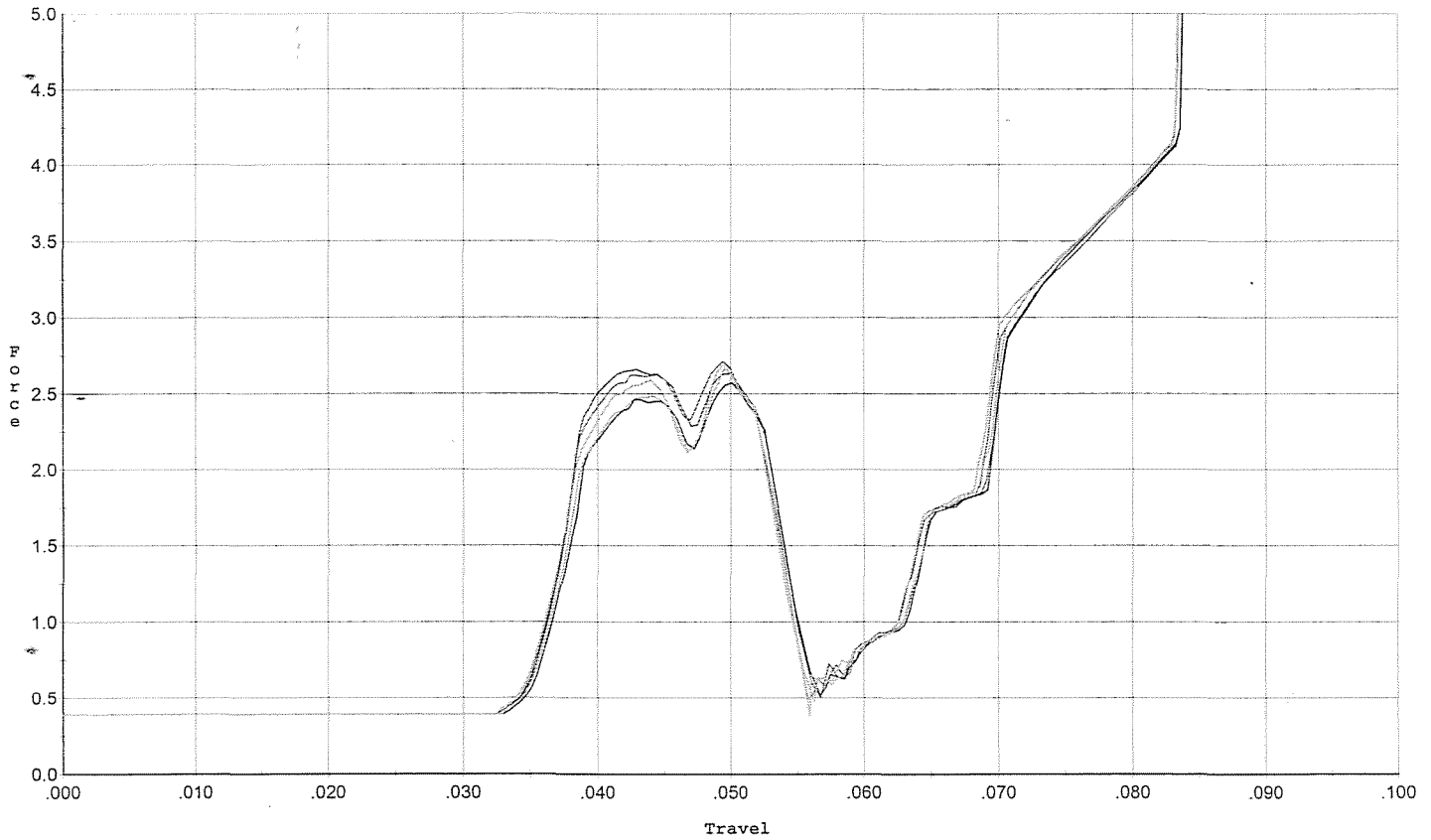
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.670	0.051	0.033	0.036	0.051		Set Trigger
2	2.597	0.052	0.033	0.035	0.051		Set Trigger
3	2.652	0.051	0.033	0.035	0.051		Set Trigger
4	2.480	0.050	0.032	0.035	0.049		Set Trigger
5	2.541	0.050	0.032	0.035	0.050		Set Trigger

A-258

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



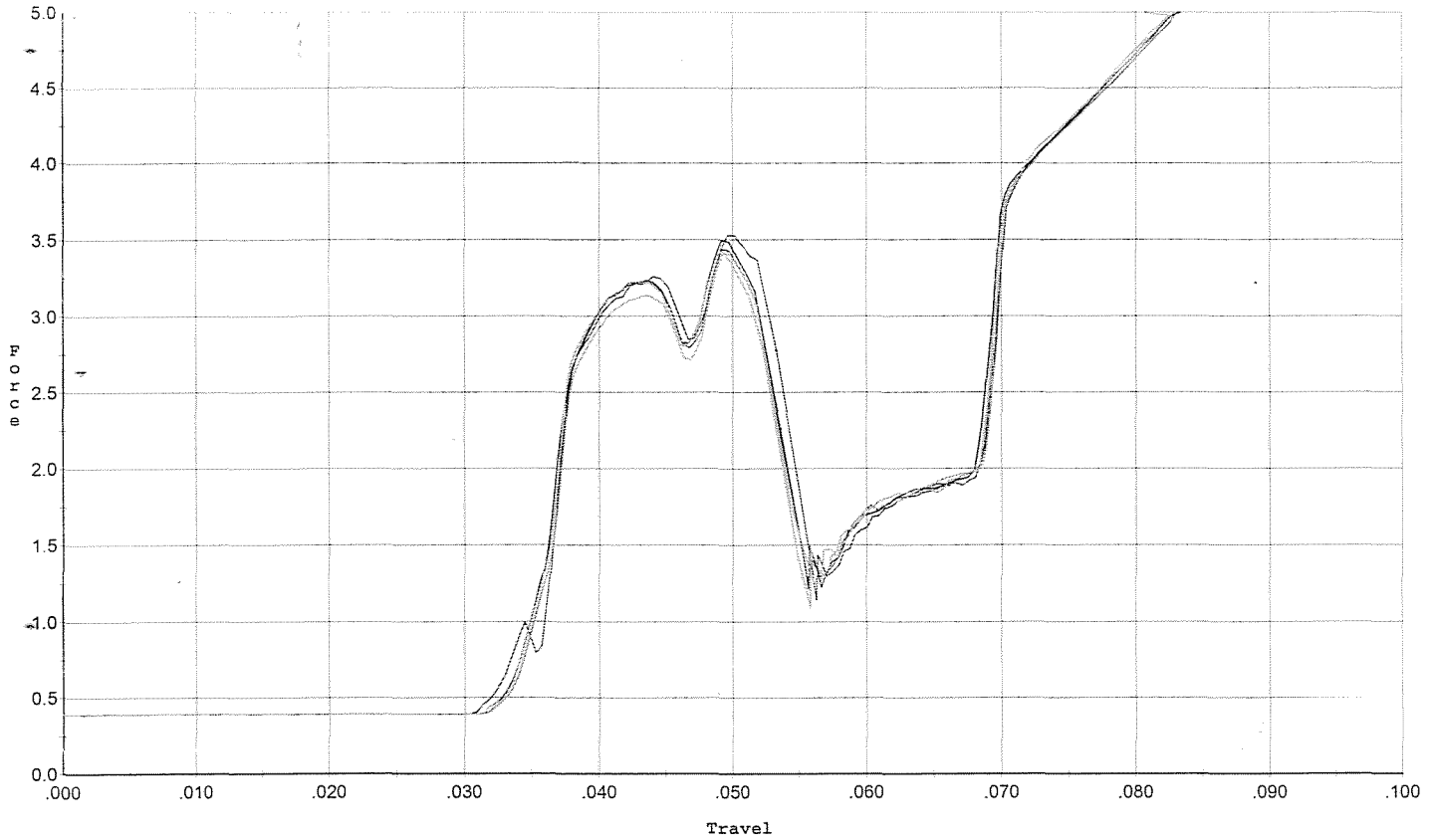
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.053	0.035	0.036	0.055		Set Trigger
2	2.570	0.053	0.035	0.036	0.052		Set Trigger
3	2.712	0.054	0.035	0.036	0.055		Set Trigger
4	2.664	0.053	0.035	0.036	0.053		Set Trigger
5	2.692	0.052	0.035	0.036	0.052		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



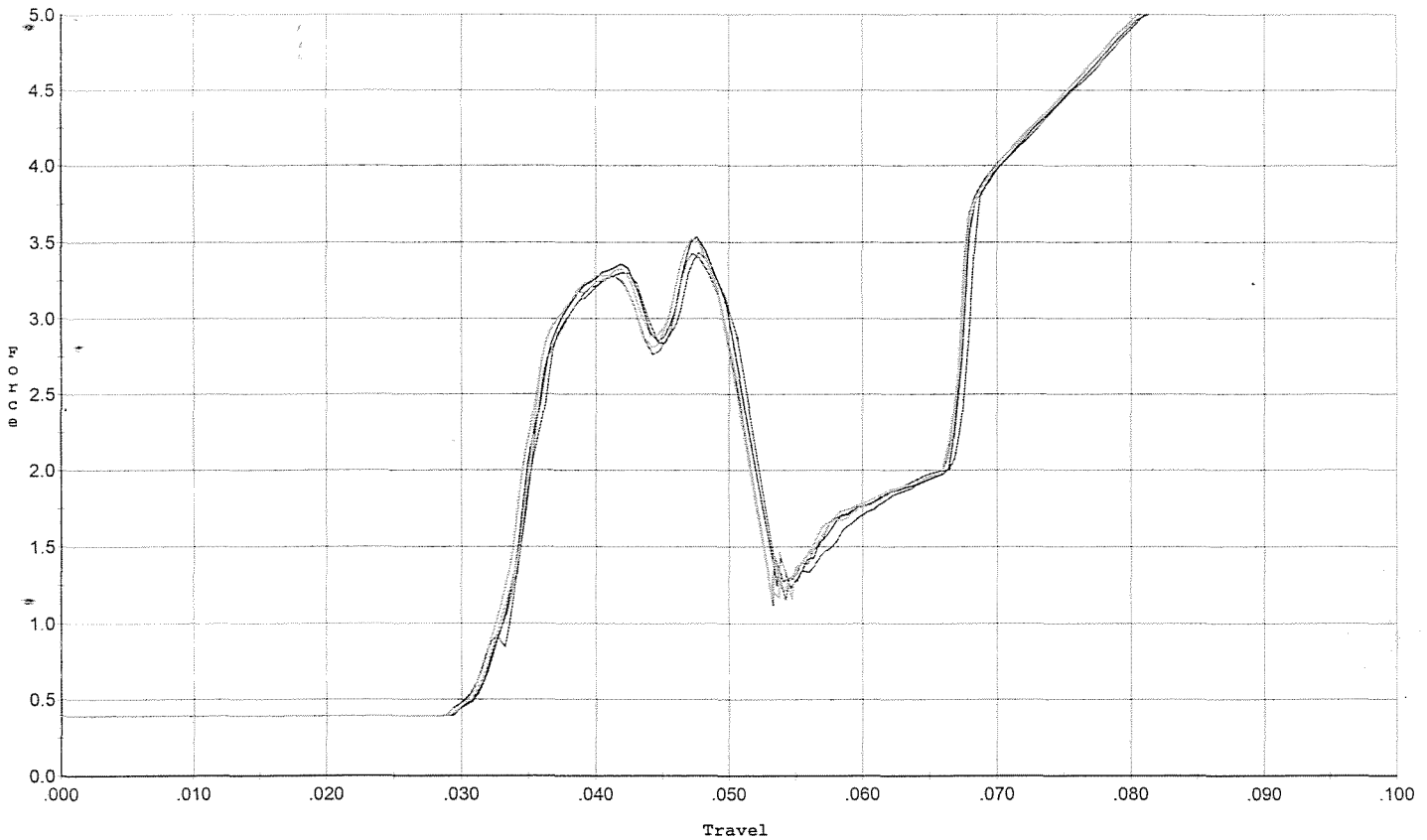
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.530	0.053	0.033	0.034	0.069		Set Trigger
2	3.496	0.054	0.033	0.034	0.068		Set Trigger
3	3.439	0.052	0.034	0.035	0.064		Set Trigger
4	3.409	0.052	0.034	0.035	0.063		Set Trigger
5	3.427	0.052	0.033	0.035	0.065		Set Trigger

A-3.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



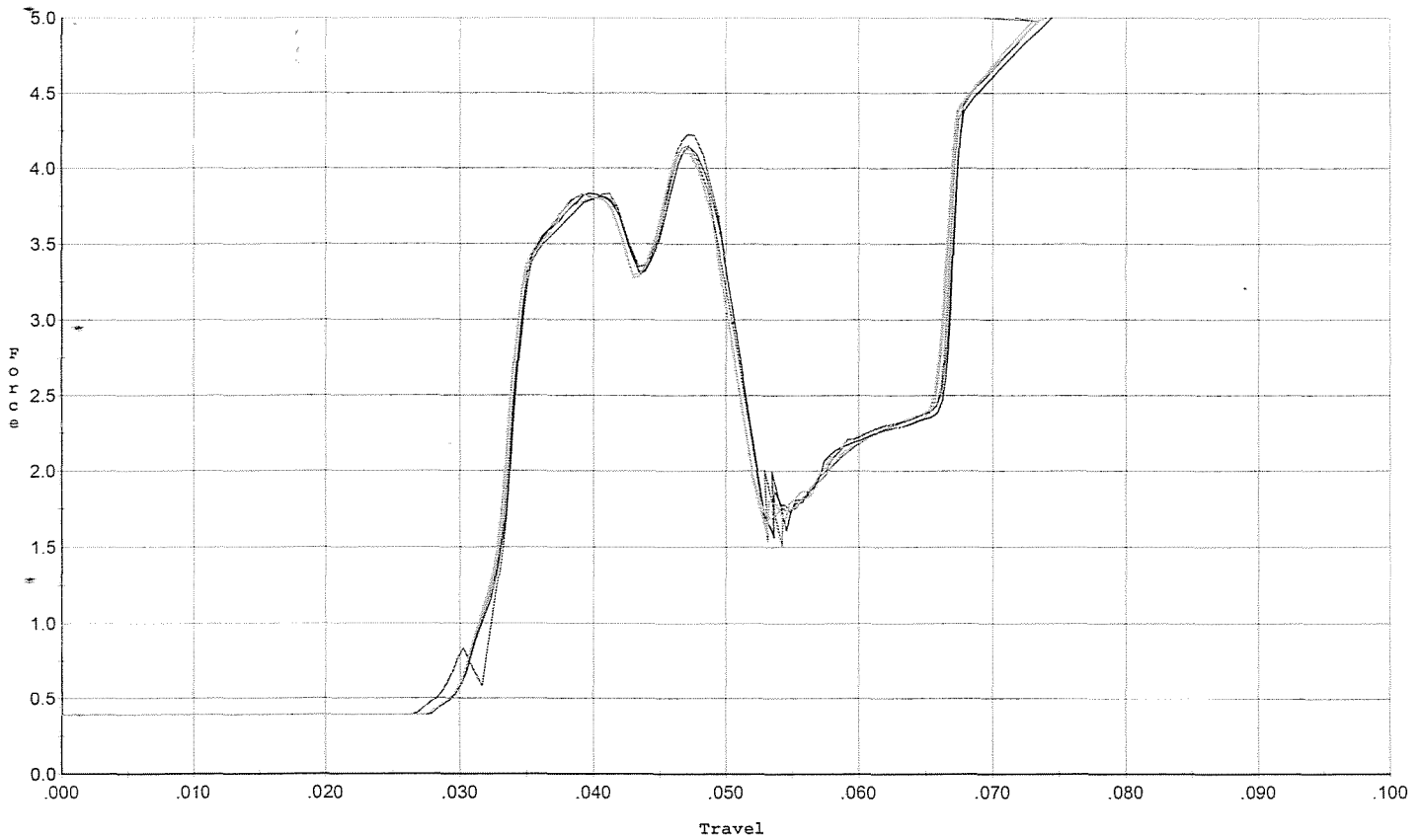
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.434	0.051	0.031	0.034	0.066		Set Trigger
2	3.534	0.050	0.031	0.034	0.065		Set Trigger
3	3.426	0.051	0.032	0.034	0.064		Set Trigger
4	3.518	0.051	0.031	0.034	0.066		Set Trigger
5	3.521	0.051	0.031	0.034	0.066		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



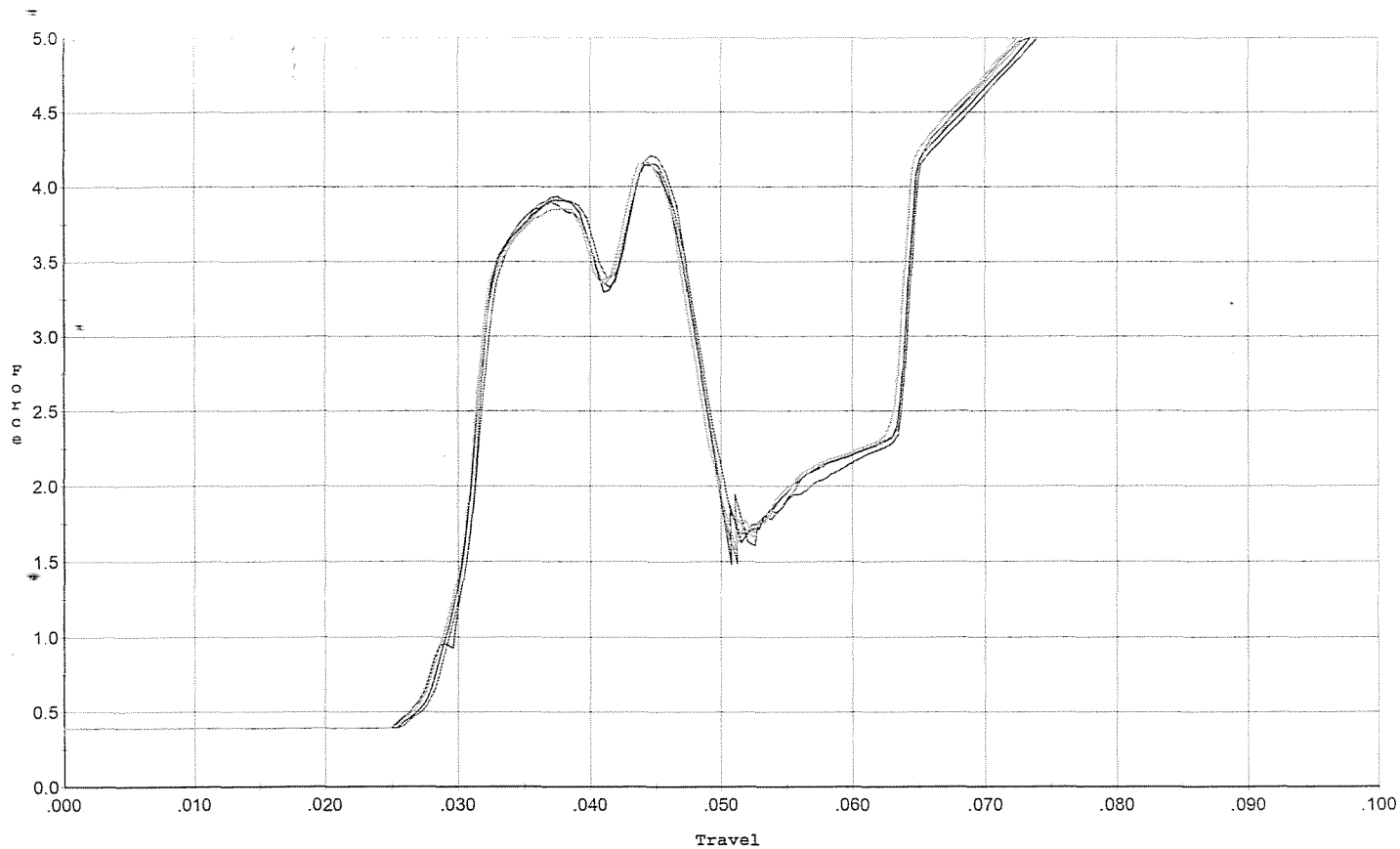
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.049	0.029	0.033	0.076		Set Trigger
2	4.143	0.050	0.030	0.033	0.076		Set Trigger
3	4.154	0.050	0.030	0.033	0.077		Set Trigger
4	4.128	0.049	0.030	0.033	0.075		Set Trigger
5	4.101	0.049	0.030	0.033	0.074		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



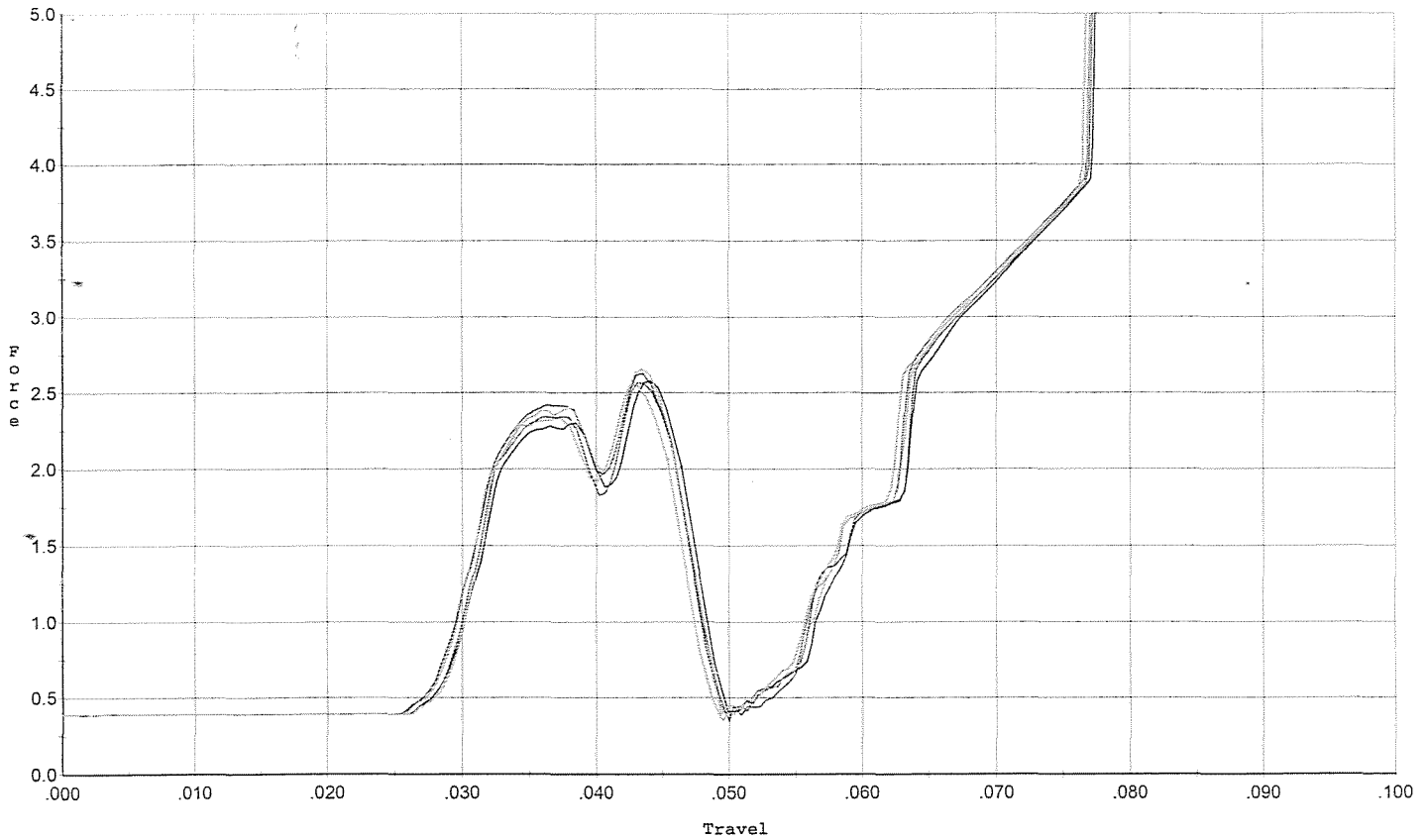
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.047	0.027	0.031	0.075		Set Trigger
2	4.142	0.047	0.028	0.031	0.076		Set Trigger
3	4.214	0.047	0.028	0.032	0.075		Set Trigger
4	4.173	0.046	0.028	0.031	0.074		Set Trigger
5	4.159	0.047	0.028	0.031	0.076		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



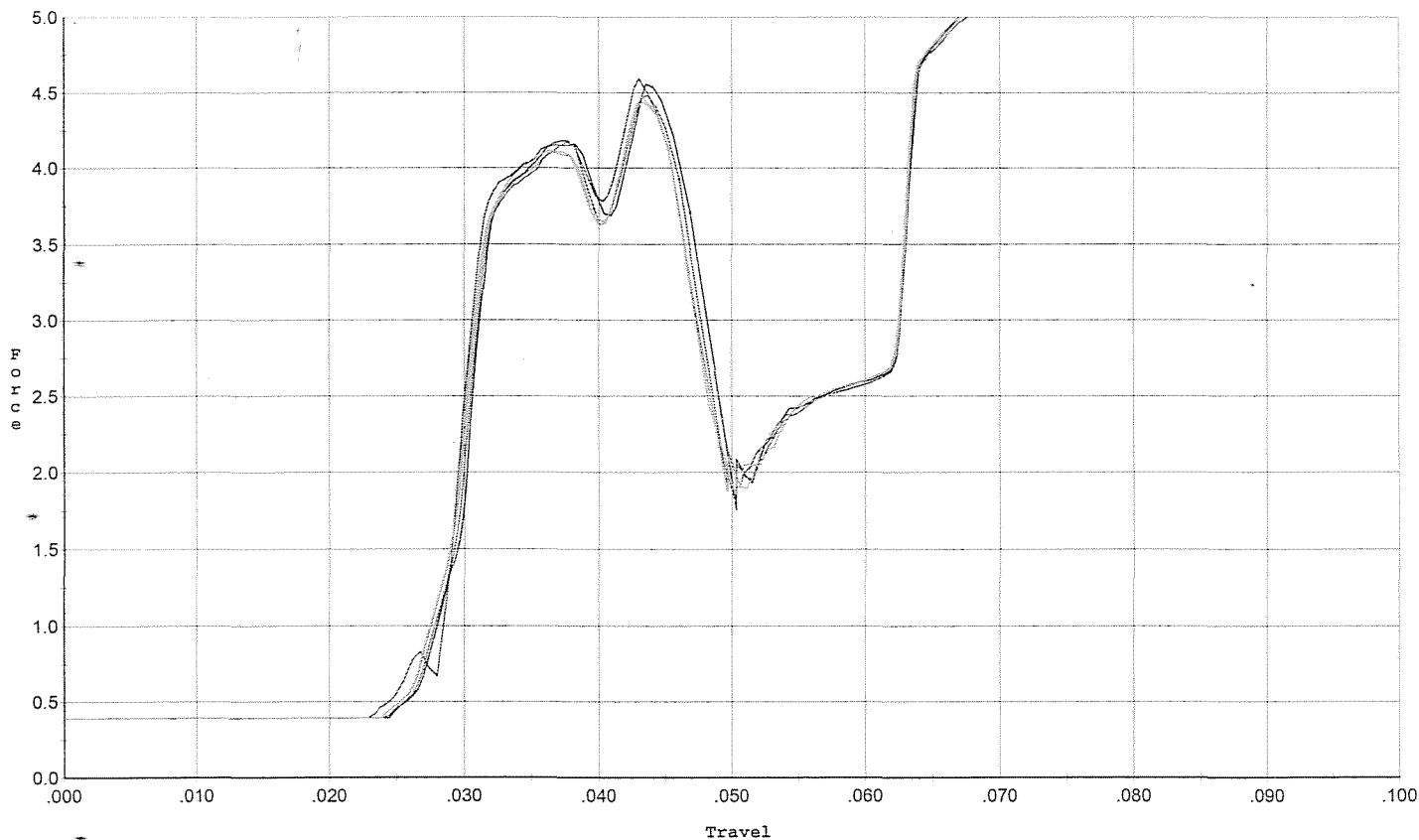
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.046	0.028	0.034	0.048		Set Trigger
2	2.577	0.046	0.029	0.034	0.047		Set Trigger
3	2.567	0.046	0.029	0.034	0.047		Set Trigger
4	2.656	0.046	0.029	0.035	0.047		Set Trigger
5	2.555	0.045	0.028	0.035	0.046		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.593	0.045	0.025	0.030	0.079		Set Trigger
2	4.558	0.047	0.027	0.030	0.082		Set Trigger
3	4.481	0.046	0.027	0.030	0.080		Set Trigger
4	4.437	0.045	0.026	0.030	0.078		Set Trigger
5	4.470	0.045	0.026	0.030	0.078		Set Trigger

A-4.50