

G6784730

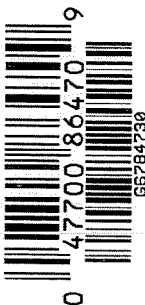
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



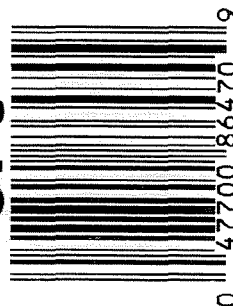
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784730

UPC



BM FORM

GUN SERIAL #

G 6784730

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 28 2008 OPERATOR <u>B.M.</u>		
480	MAGNAFLUX BBL ACTION		8-28-08	B.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8/31	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	B.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

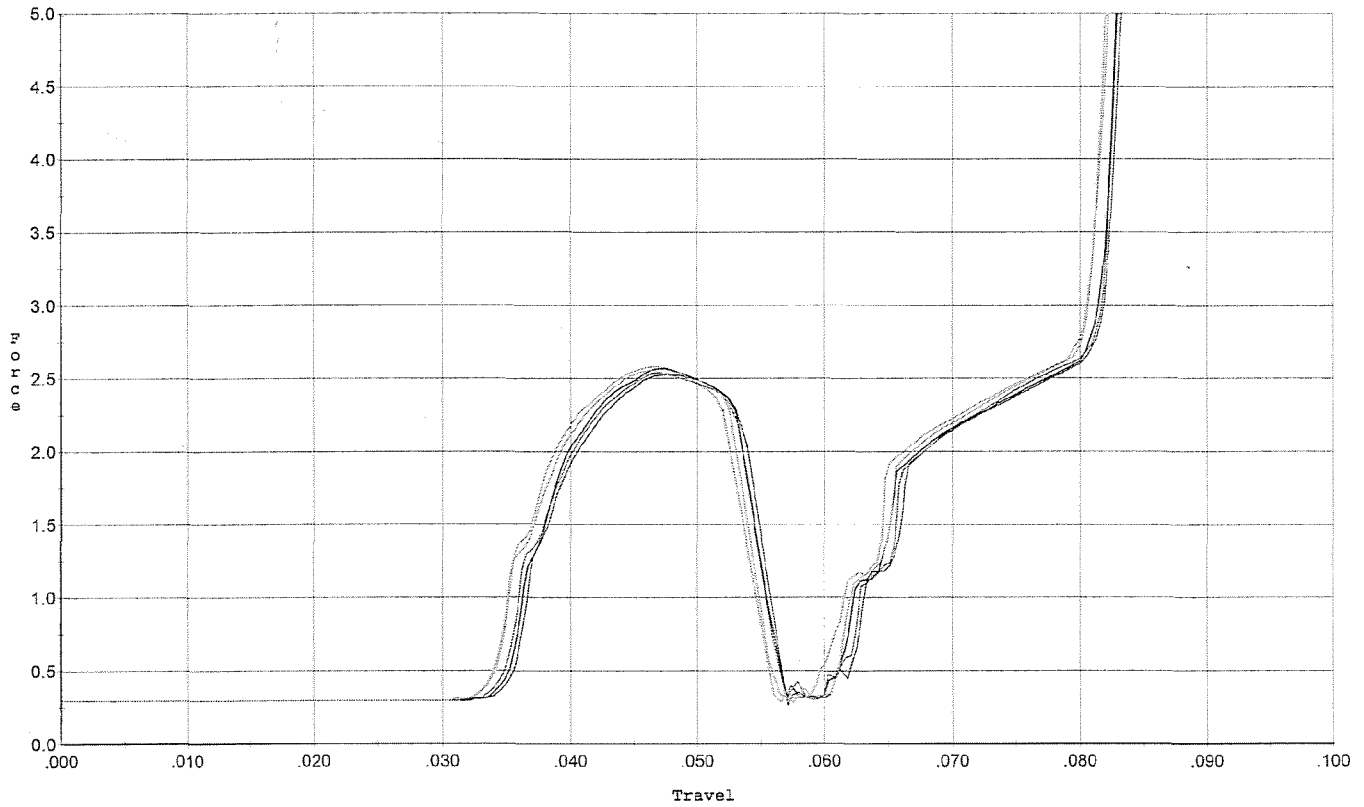
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-18-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-18-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.025</u>	9-18-08	TL
	J) ASSEMBLE STOCK		9-16-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		9-18-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	Fry
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>NA</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-18-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.22</u> <u>2.19</u> <u>2.14</u> <u>2.21</u>	9-16-08	TRW
	C) FUNCTION		9-18-08	TL
690	PACK		10/24/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



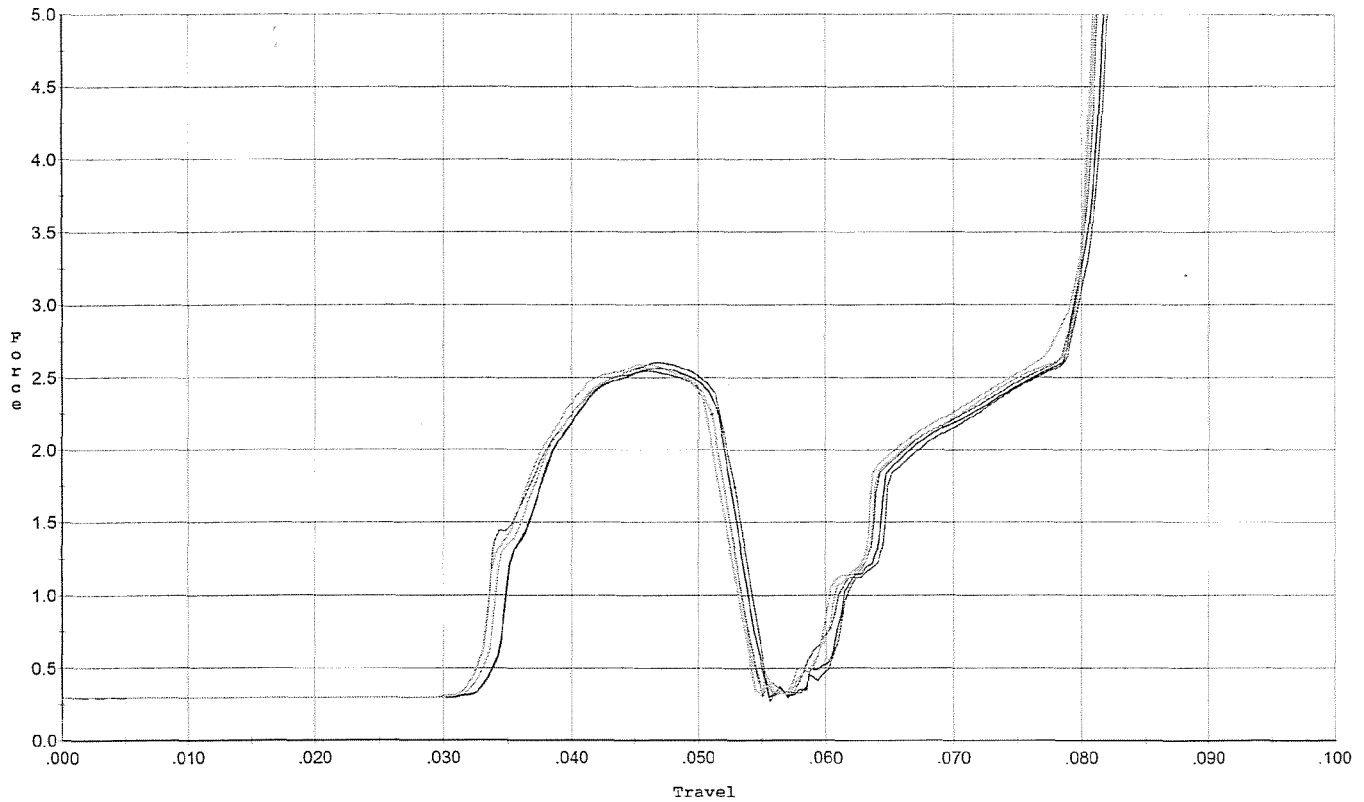
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.054	0.036	0.035	0.050		Set Trigger
2	2.567	0.053	0.035	0.036	0.050		Set Trigger
3	2.538	0.053	0.035	0.035	0.050		Set Trigger
4	2.579	0.053	0.034	0.035	0.051		Set Trigger
5	2.555	0.052	0.034	0.035	0.049		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



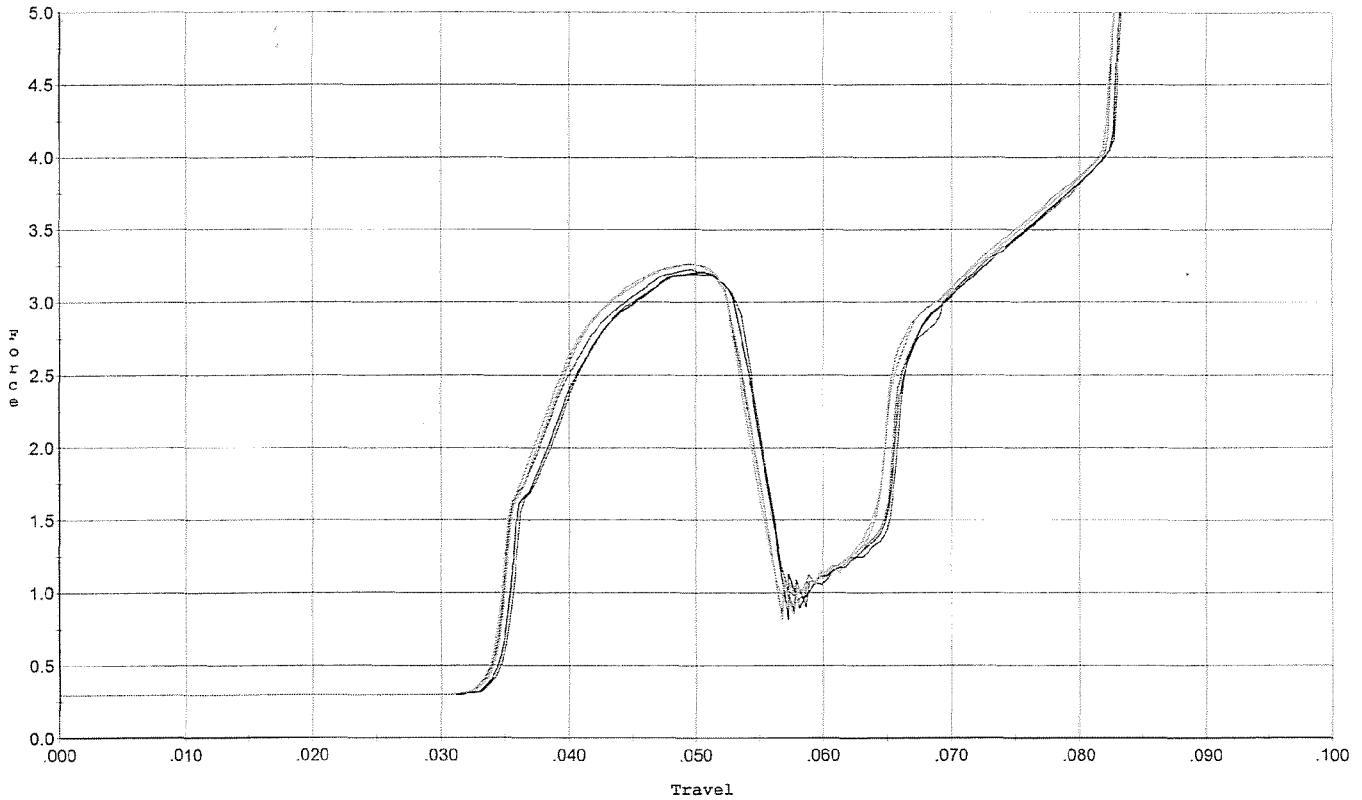
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.053	0.034	0.035	0.051		Set Trigger
2	2.566	0.052	0.033	0.035	0.049		Set Trigger
3	2.547	0.051	0.032	0.034	0.050		Set Trigger
4	2.569	0.051	0.033	0.035	0.049		Set Trigger
5	2.592	0.050	0.032	0.035	0.049		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



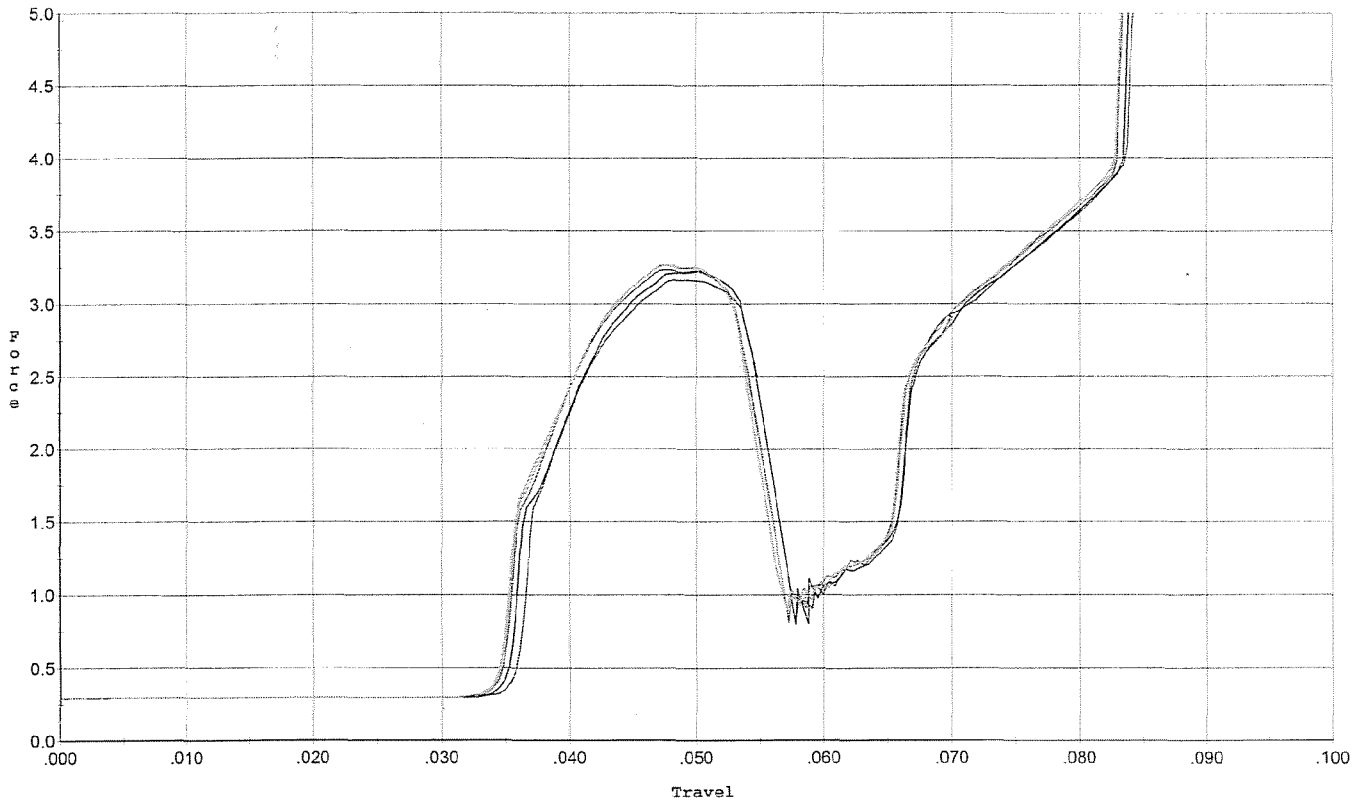
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.054	0.035	0.035	0.062		Set Trigger
2	3.198	0.054	0.034	0.034	0.063		Set Trigger
3	3.220	0.054	0.034	0.034	0.063		Set Trigger
4	3.269	0.052	0.034	0.034	0.062		Set Trigger
5	3.262	0.054	0.034	0.034	0.064		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Puch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



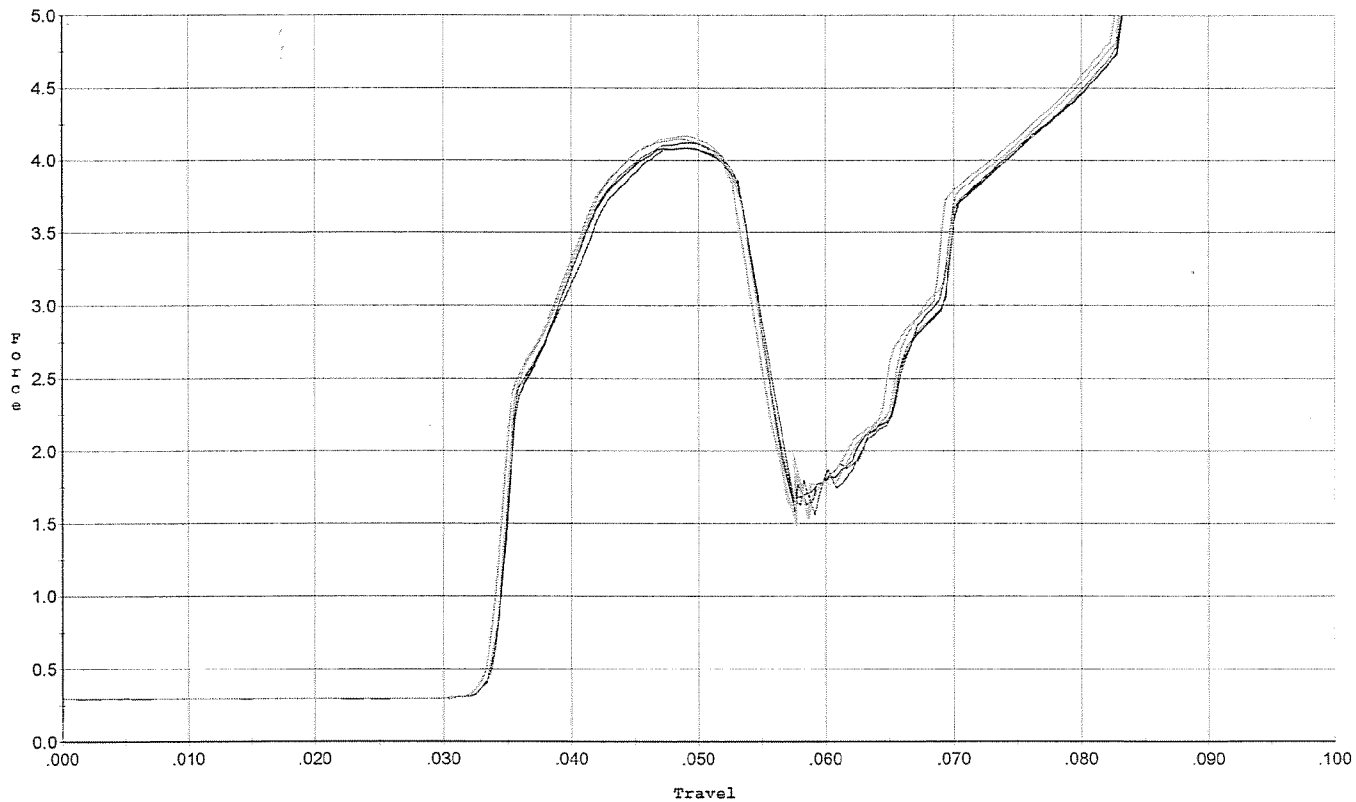
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.055	0.036	0.035	0.062		Set Trigger
2	3.225	0.055	0.035	0.035	0.063		Set Trigger
3	3.234	0.054	0.035	0.035	0.064		Set Trigger
4	3.273	0.055	0.035	0.034	0.064		Set Trigger
5	3.262	0.053	0.034	0.035	0.062		Set Trigger

Avg 2 RP
 Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



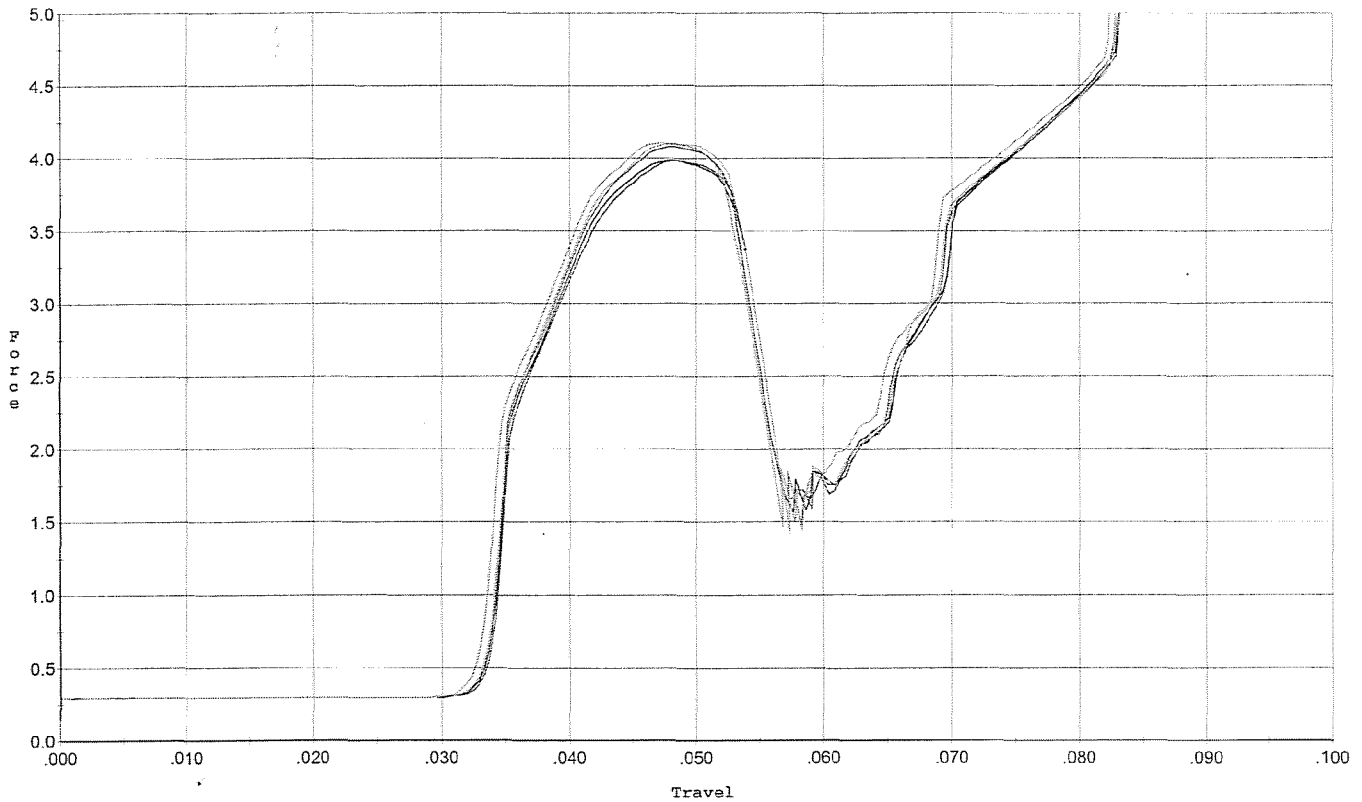
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.053	0.034	0.033	0.079		Set Trigger
2	4.084	0.053	0.034	0.033	0.080		Set Trigger
3	4.121	0.053	0.034	0.033	0.080		Set Trigger
4	4.168	0.053	0.034	0.033	0.081		Set Trigger
5	4.145	0.053	0.033	0.033	0.080		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



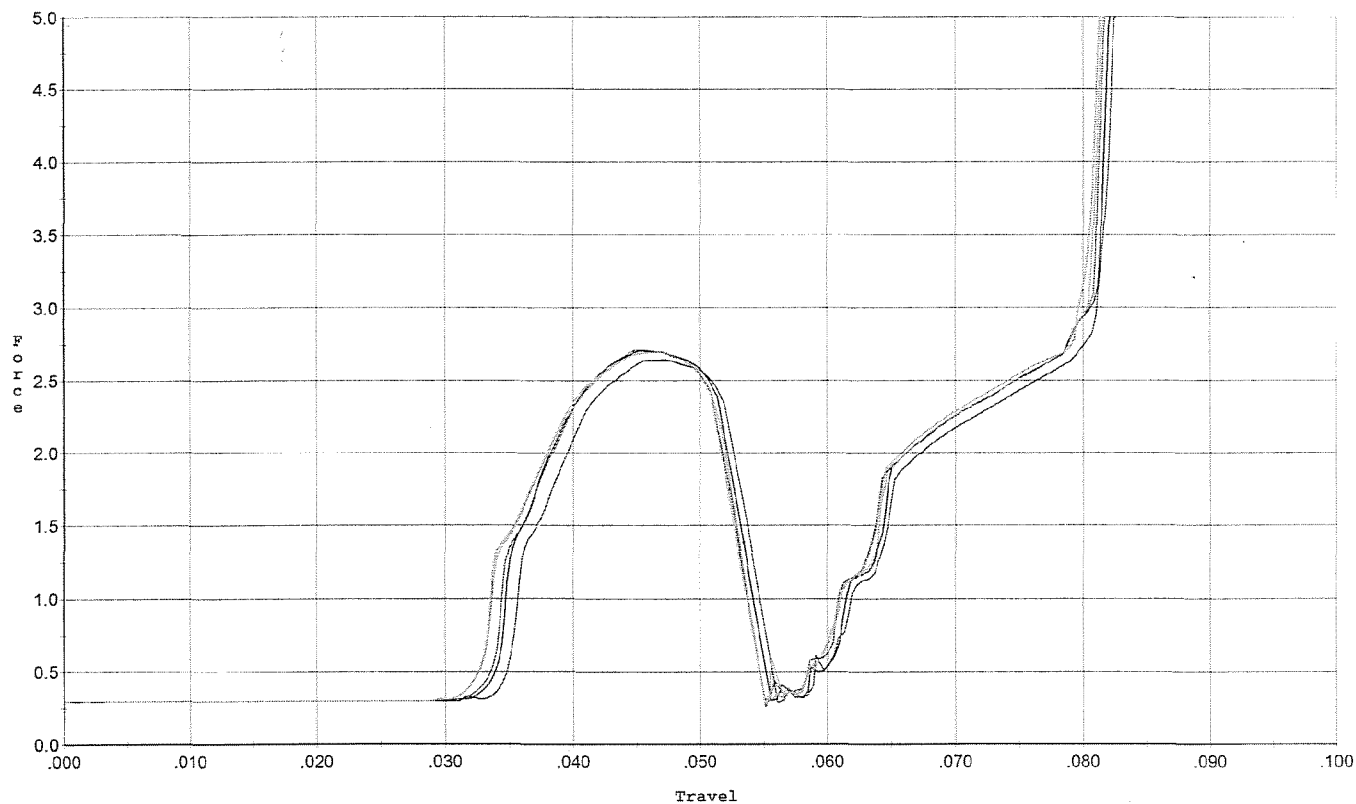
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.984	0.054	0.033	0.033	0.079		Set Trigger
2	3.988	0.053	0.033	0.034	0.077		Set Trigger
3	4.077	0.053	0.033	0.033	0.078		Set Trigger
4	4.104	0.054	0.033	0.033	0.081		Set Trigger
5	4.105	0.054	0.033	0.033	0.082		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



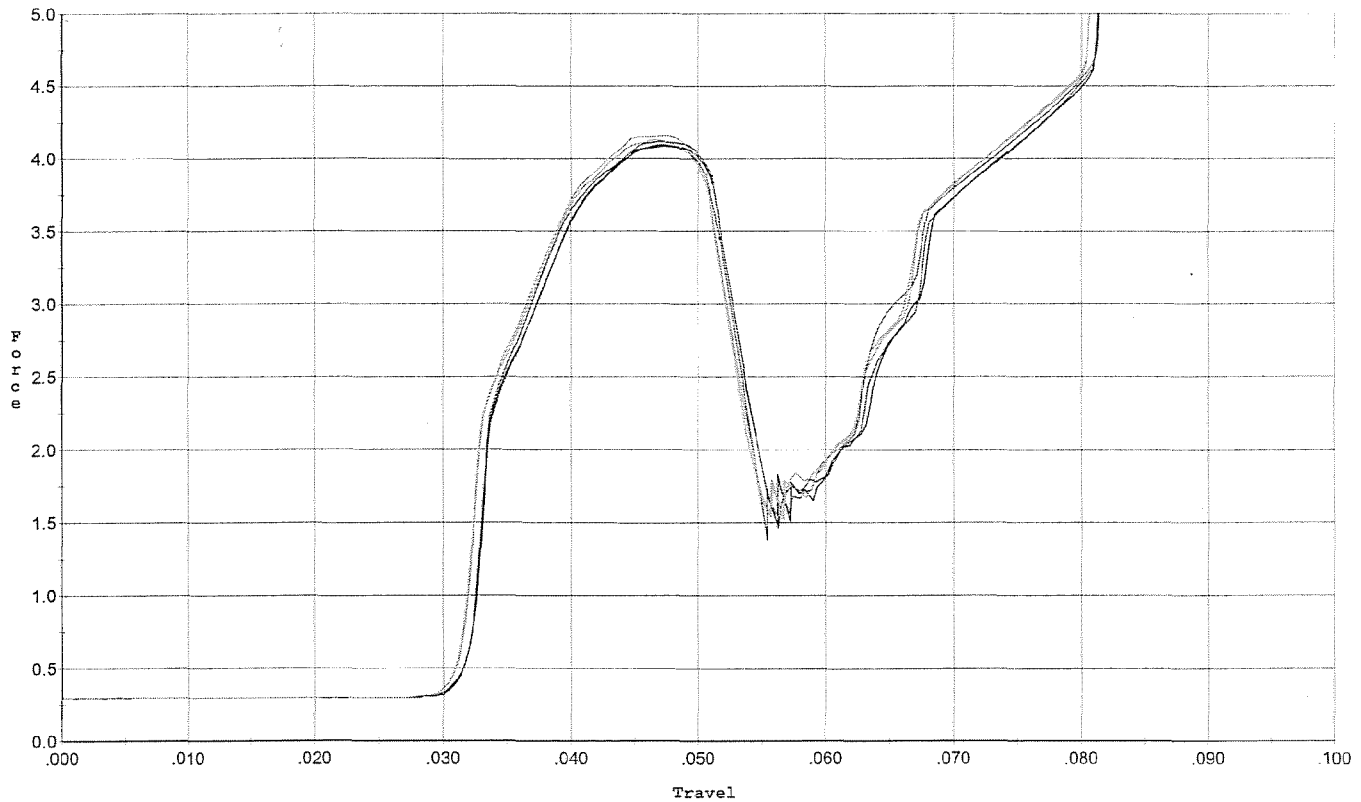
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.054	0.035	0.035	0.052		Set Trigger
2	2.706	0.053	0.034	0.035	0.053		Set Trigger
3	2.710	0.052	0.034	0.035	0.052		Set Trigger
4	2.697	0.052	0.032	0.034	0.053		Set Trigger
5	2.694	0.053	0.032	0.034	0.054		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.052	0.031	0.032	0.079		Set Trigger
2	4.093	0.051	0.031	0.033	0.078		Set Trigger
3	4.116	0.051	0.031	0.033	0.078		Set Trigger
4	4.130	0.051	0.031	0.032	0.078		Set Trigger
5	4.159	0.051	0.031	0.032	0.079		Set Trigger

Avg 4.11