

G6784731

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



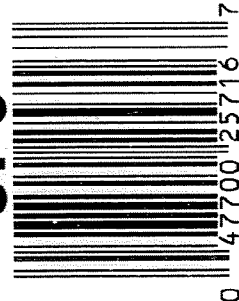
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6784731

UPC



GUN SERIAL #

G 678 4731

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE		9-10-08	RT
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	SP
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/13/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/16	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-13-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

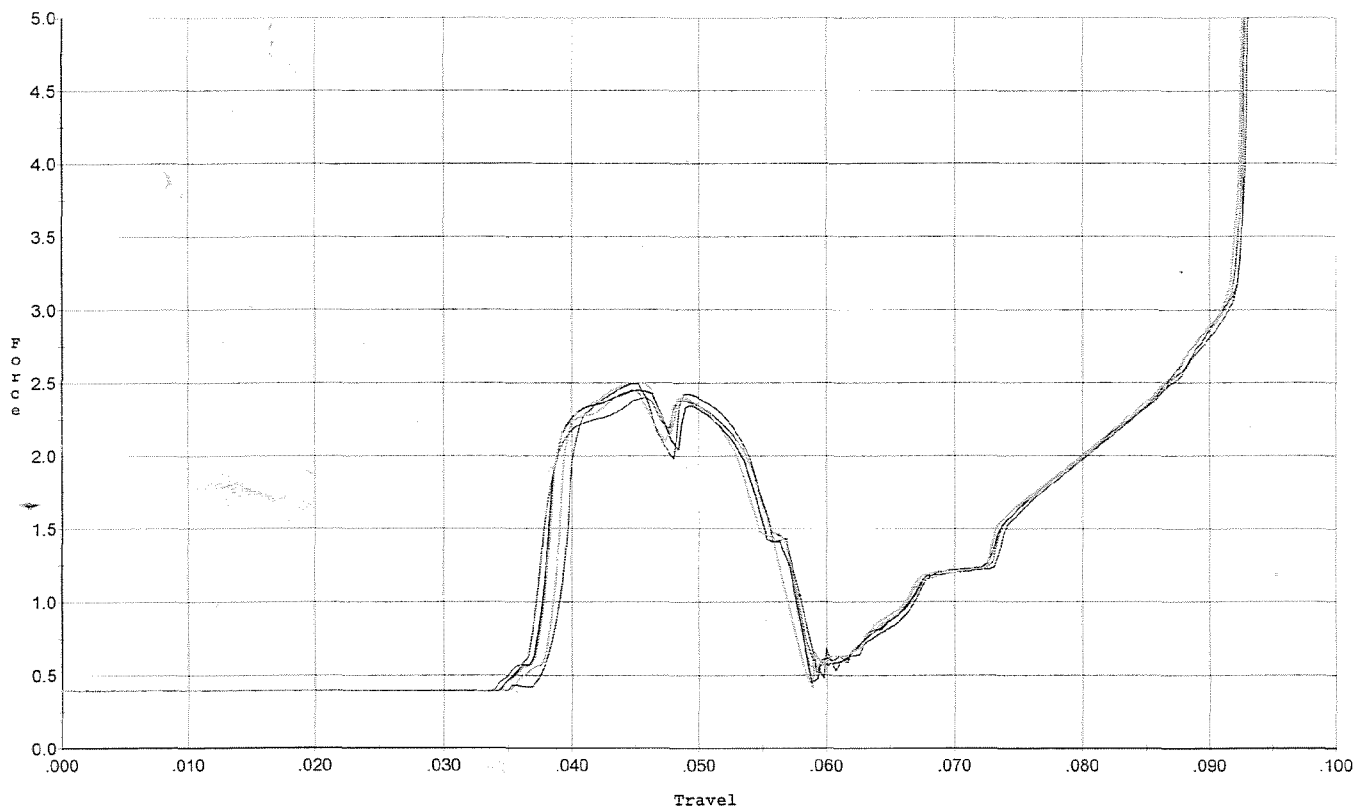
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	11-20-08	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>60</u>	11-20-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-20-08	LH
	J) ASSEMBLE STOCK		11-13-08	BSW
	K) ASSEMBLE SWIVEL STUDS		11-20-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	11-20-08	TC
650	TARGET	<u>PASS</u> FAIL	11-14-08	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-14-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-20-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.40</u> <u>2.42</u> <u>2.44</u> <u>2.45</u>	11-20-08	TC
	C) FUNCTION		11-20-08	LH
690	PACK		12-2-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



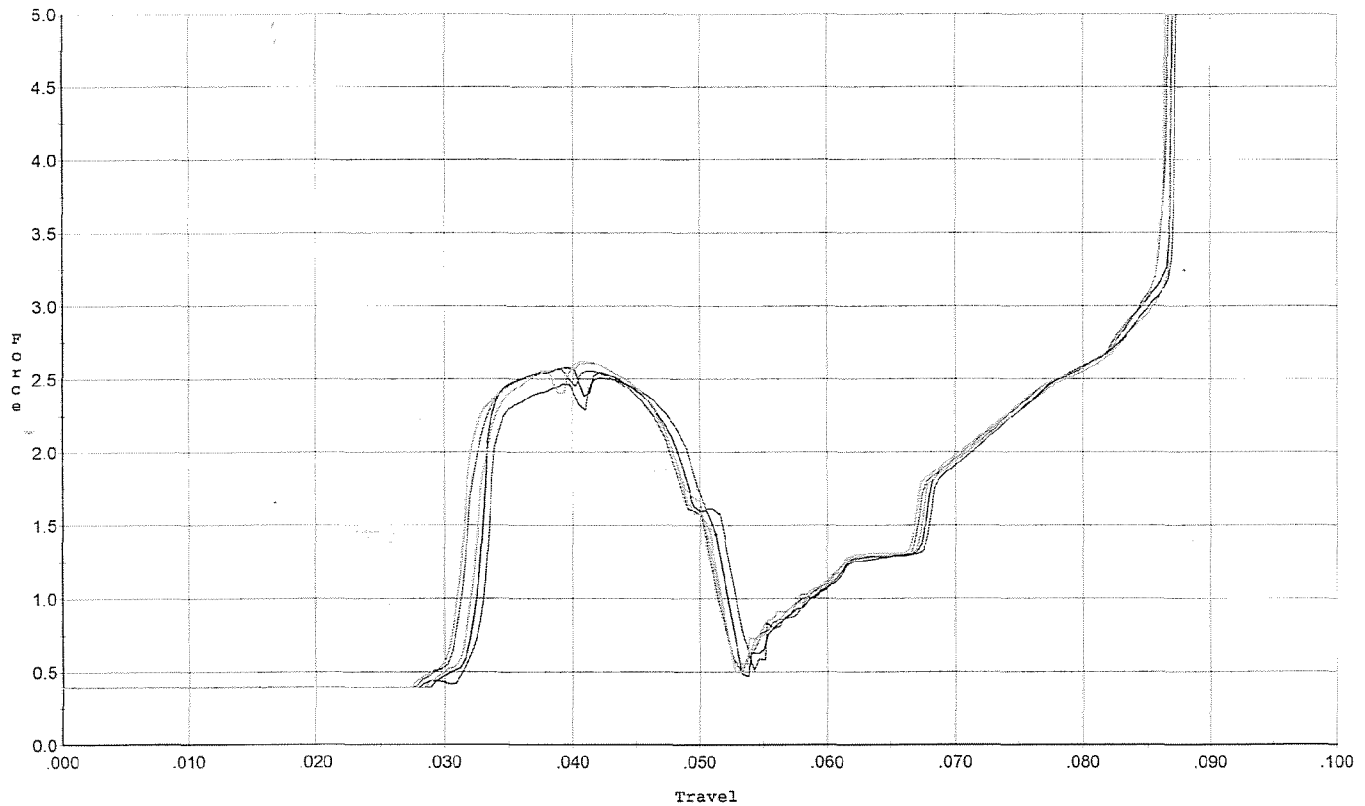
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.058	0.038	0.040	0.055		Set Trigger
2	2.447	0.057	0.037	0.040	0.056		Set Trigger
3	2.400	0.057	0.037	0.040	0.056		Set Trigger
4	2.501	0.056	0.038	0.040	0.053		Set Trigger
5	2.453	0.057	0.037	0.040	0.056		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



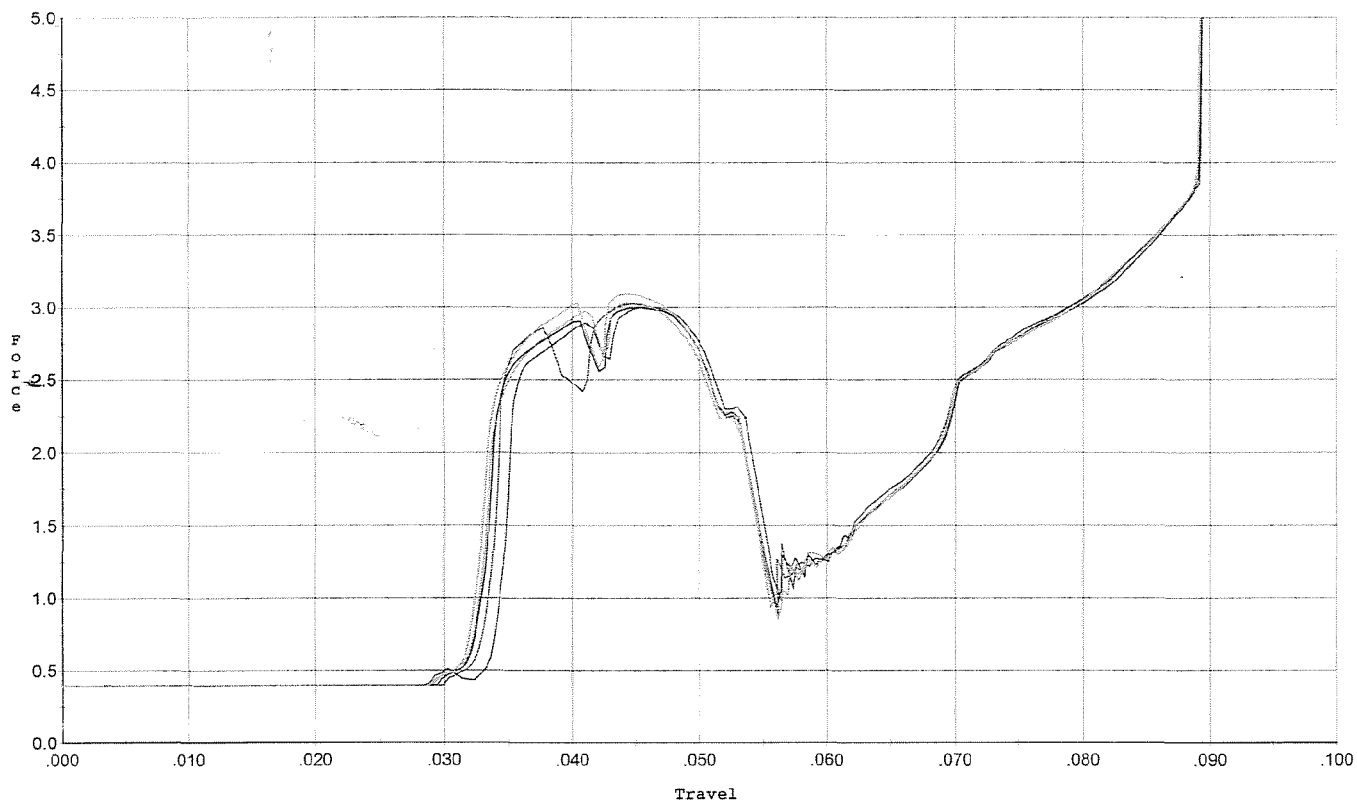
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.052	0.031	0.039	0.055		Set Trigger
2	2.580	0.051	0.032	0.039	0.056		Set Trigger
3	2.568	0.050	0.031	0.040	0.055		Set Trigger
4	2.607	0.051	0.031	0.040	0.055		Set Trigger
5	2.620	0.051	0.030	0.039	0.058		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



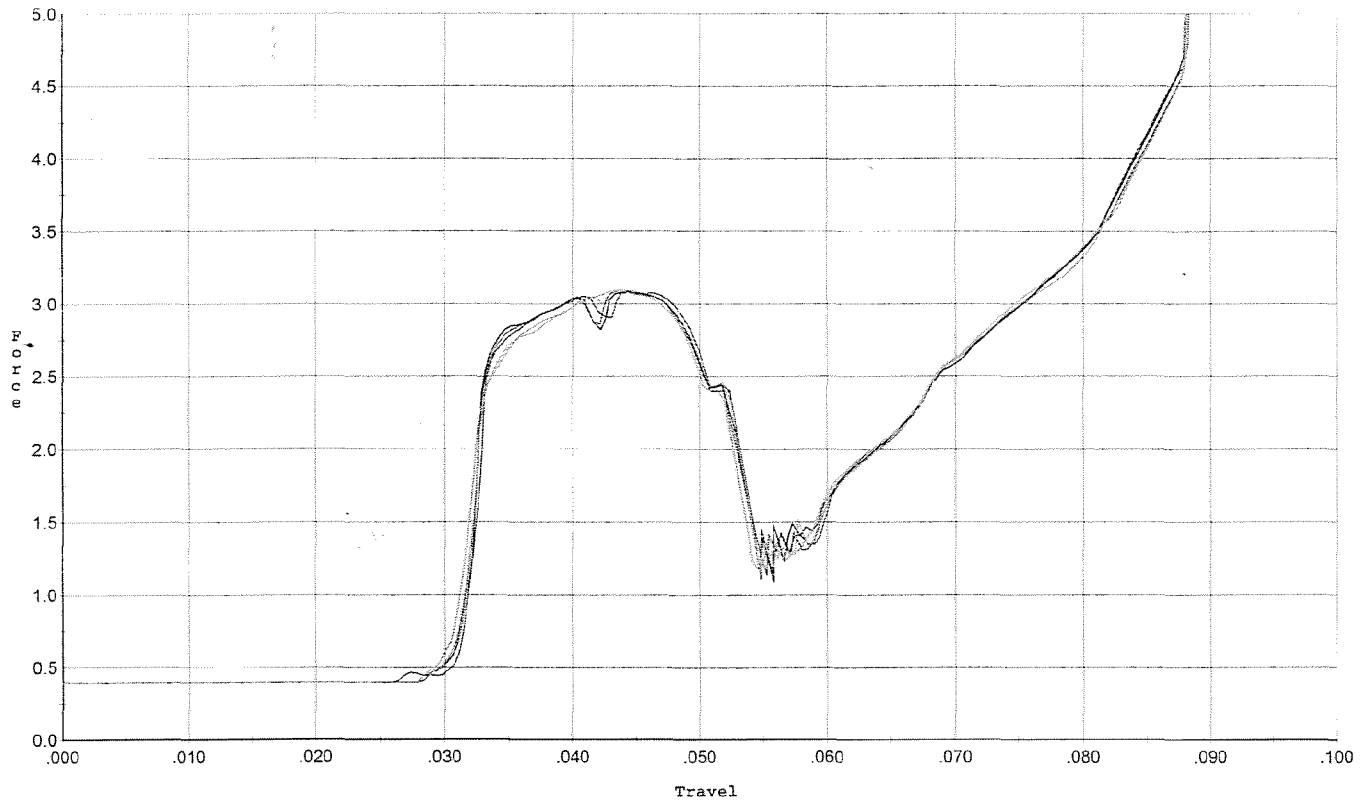
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.054	0.034	0.038	0.066		Set Trigger
2	2.997	0.053	0.032	0.038	0.068		Set Trigger
3	3.020	0.053	0.033	0.038	0.067		Set Trigger
4	3.094	0.053	0.032	0.038	0.070		Set Trigger
5	3.033	0.053	0.032	0.038	0.068		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



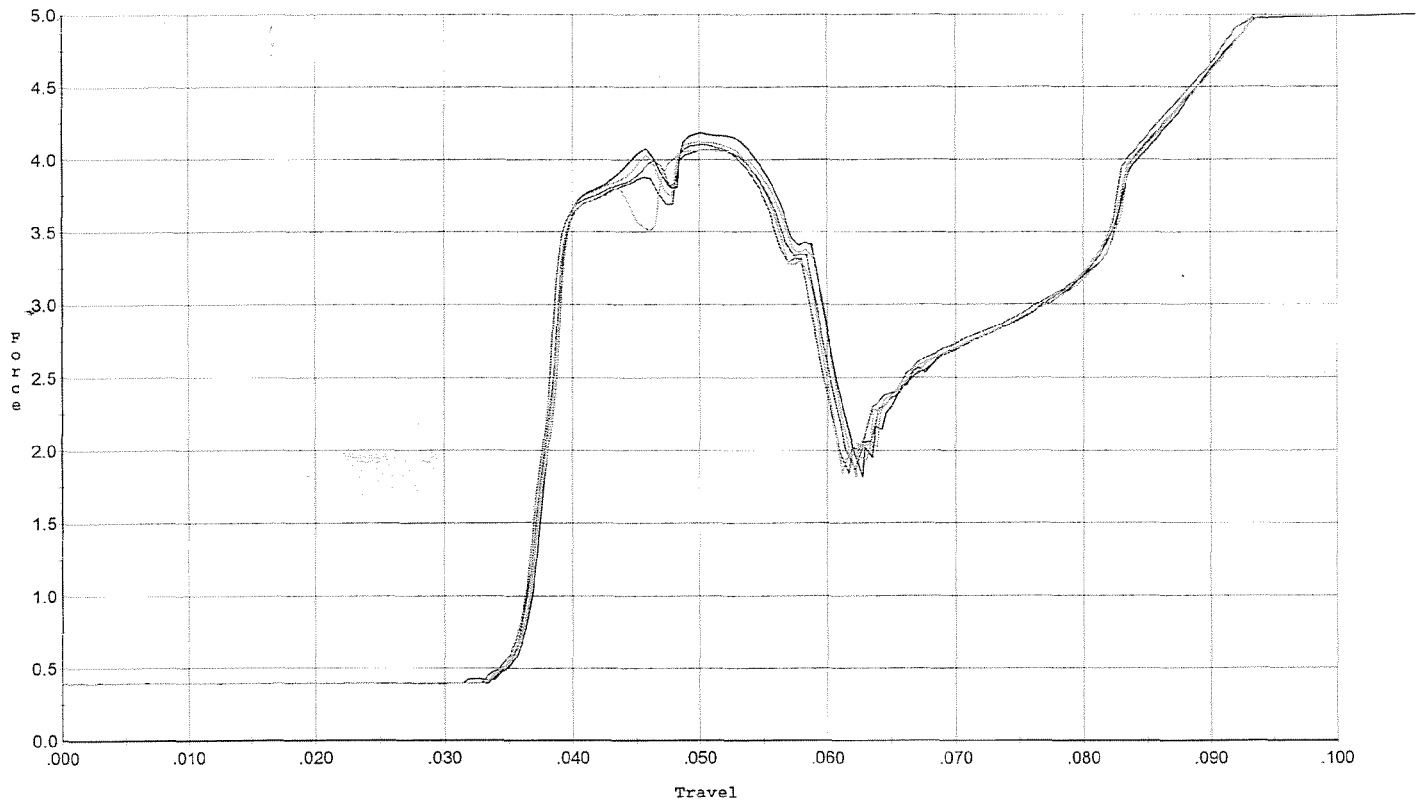
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.052	0.031	0.038	0.071		Set Trigger
2	3.077	0.053	0.031	0.037	0.071		Set Trigger
3	3.084	0.053	0.031	0.037	0.072		Set Trigger
4	3.096	0.052	0.031	0.037	0.071		Set Trigger
5	3.092	0.052	0.030	0.038	0.070		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



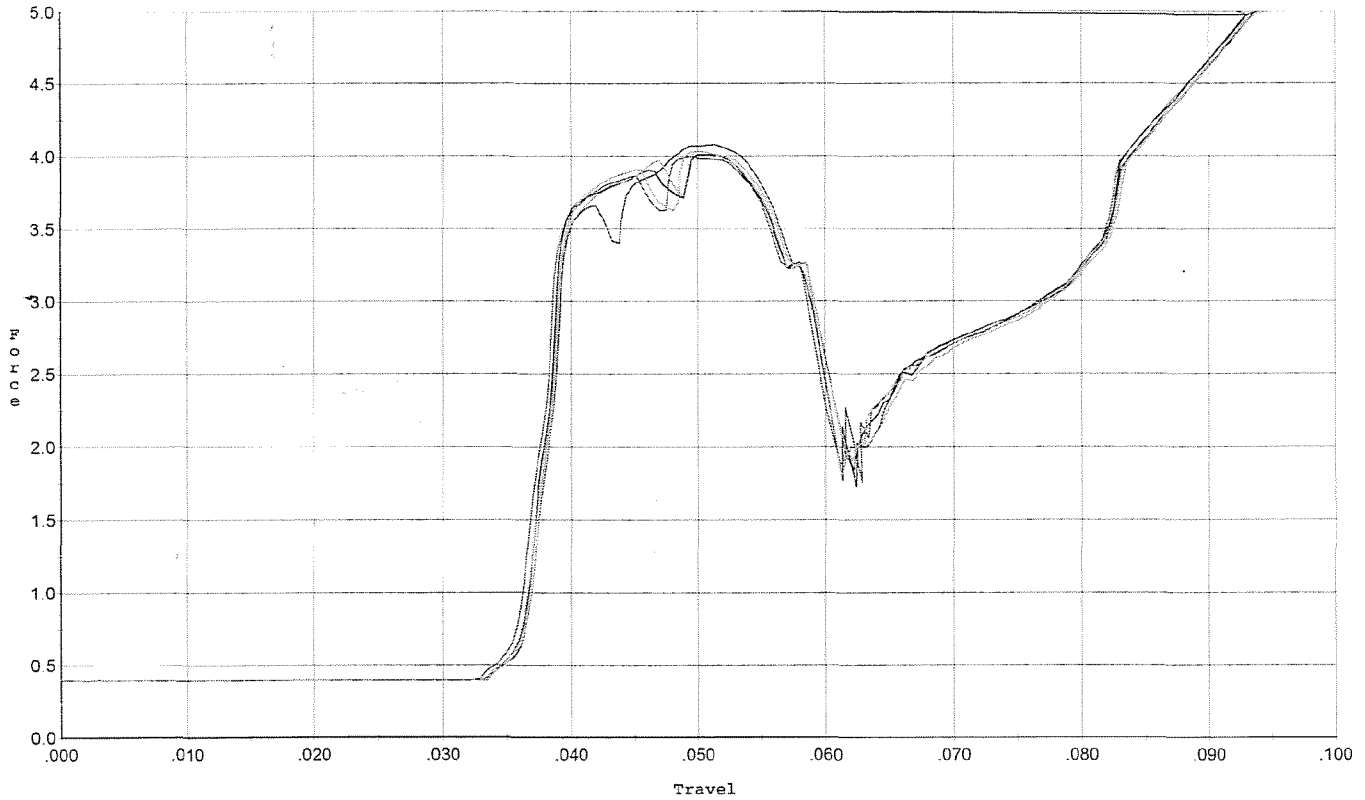
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.058	0.035	0.038	0.095		Set Trigger
2	4.189	0.059	0.036	0.038	0.097		Set Trigger
3	4.104	0.058	0.035	0.038	0.094		Set Trigger
4	4.065	0.059	0.036	0.037	0.096		Set Trigger
5	4.118	0.059	0.035	0.038	0.096		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



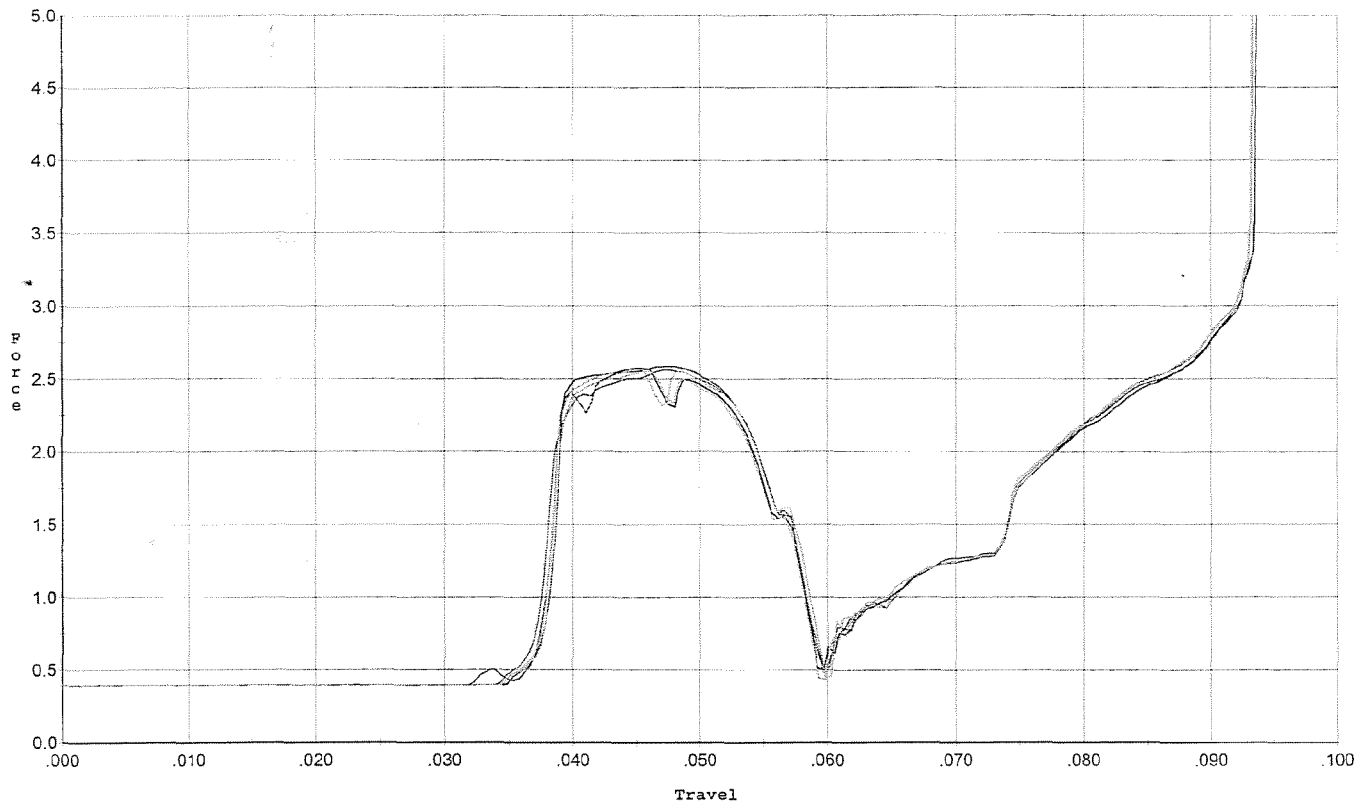
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.059	0.036	0.038	0.093		Set Trigger
2	4.010	0.059	0.036	0.037	0.094		Set Trigger
3	3.997	0.058	0.035	0.038	0.093		Set Trigger
4	4.031	0.059	0.036	0.038	0.093		Set Trigger
5	4.031	0.059	0.036	0.037	0.094		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final trest



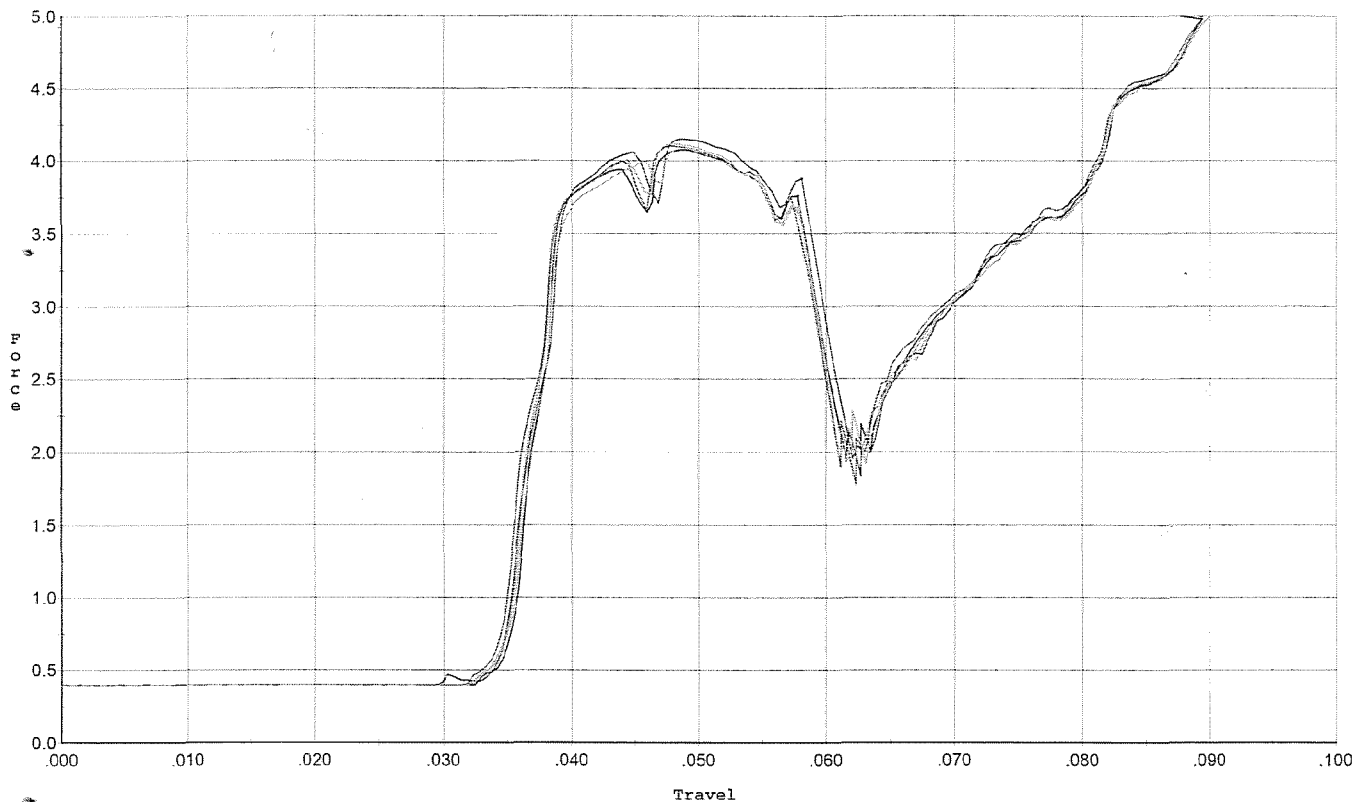
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.057	0.037	0.040	0.060		Set Trigger
2	2.572	0.057	0.037	0.040	0.059		Set Trigger
3	2.561	0.057	0.037	0.040	0.060		Set Trigger
4	2.553	0.057	0.037	0.040	0.058		Set Trigger
5	2.569	0.058	0.037	0.039	0.060		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.058	0.030	0.036	0.100		Set Trigger
2	4.074	0.058	0.035	0.036	0.097		Set Trigger
3	4.104	0.059	0.034	0.036	0.100		Set Trigger
4	4.082	0.058	0.035	0.036	0.097		Set Trigger
5	4.117	0.058	0.034	0.036	0.099		Set Trigger

Avg 4.10