

G6784732

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

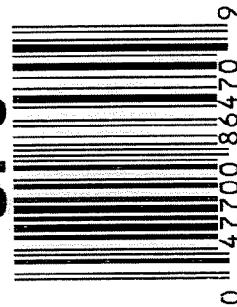


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784732**UPC**

GUN SERIAL #

G 6784732

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE		9-10-08	KTC
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BH
490	MAGNAFLUX BOLT		9-12-08	MR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DCG
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	LHD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

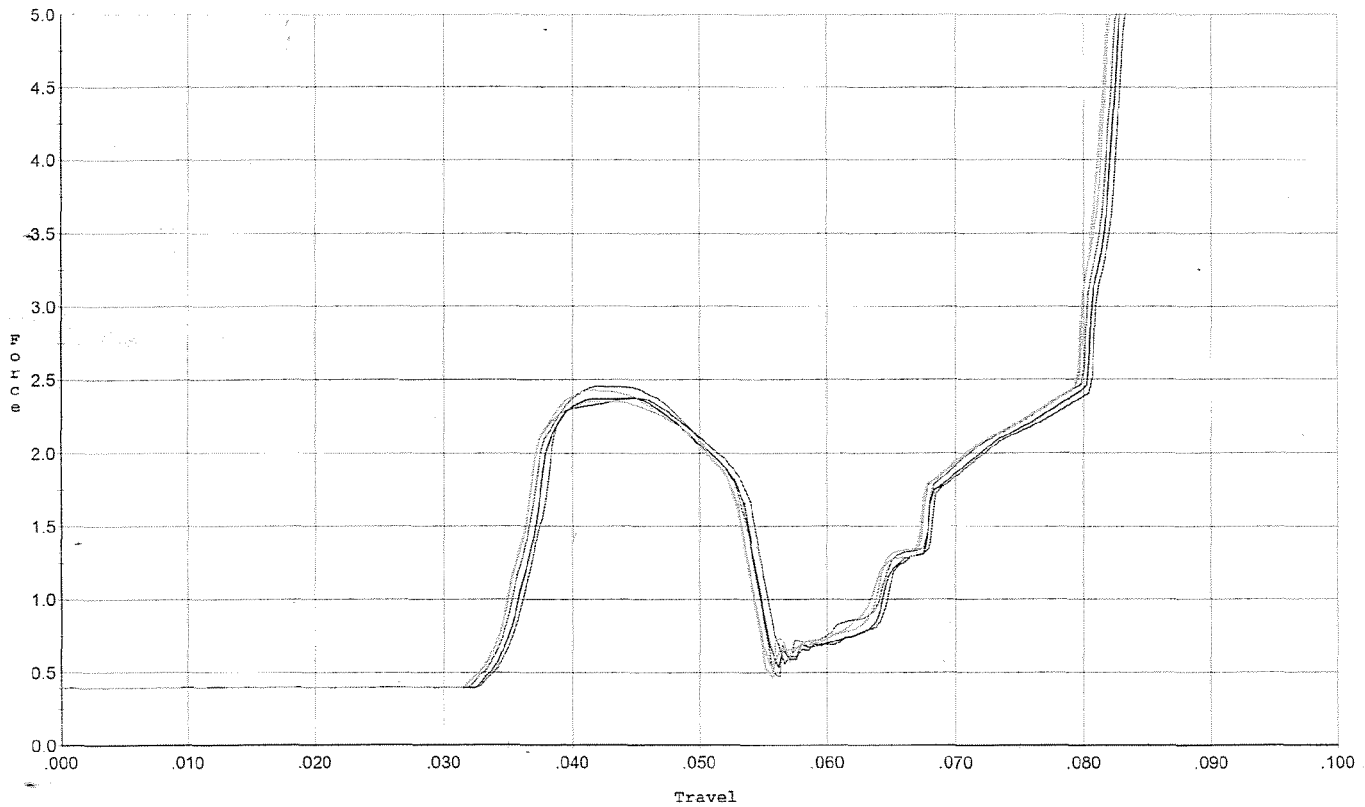
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0069609 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4.0</u>	12-3-08	X J
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.5</u>	12-3-08	X J
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-3-08	X J
	J) ASSEMBLE STOCK		10-8-08	R.A.
	K) ASSEMBLE SWIVEL STUDS		12-3-08	R.A.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	X J
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	TL
670	FINAL INSPECTION A) HEADSPACE		12-3-08	X J
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.26</u> <u>2.33</u> <u>2.31</u> <u>2.20</u>	10-28-08	TL
	C) FUNCTION		12-3-08	X J
690	PACK		12-5-08	R.A.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



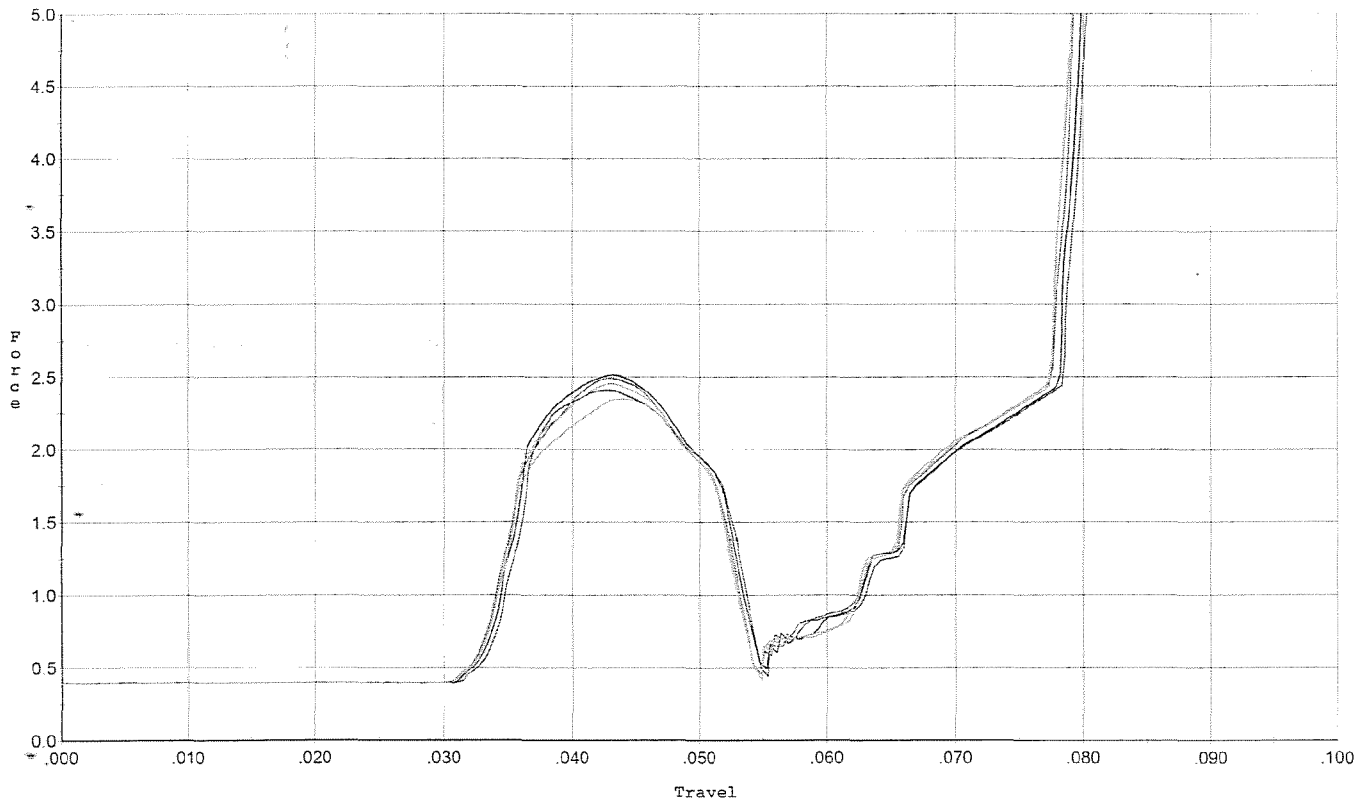
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.371	0.054	0.035	0.036	0.053		Set Trigger
2	2.371	0.053	0.034	0.036	0.052		Set Trigger
3	2.452	0.054	0.034	0.035	0.054		Set Trigger
4	2.429	0.053	0.034	0.035	0.053		Set Trigger
5	2.351	0.053	0.034	0.035	0.053		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



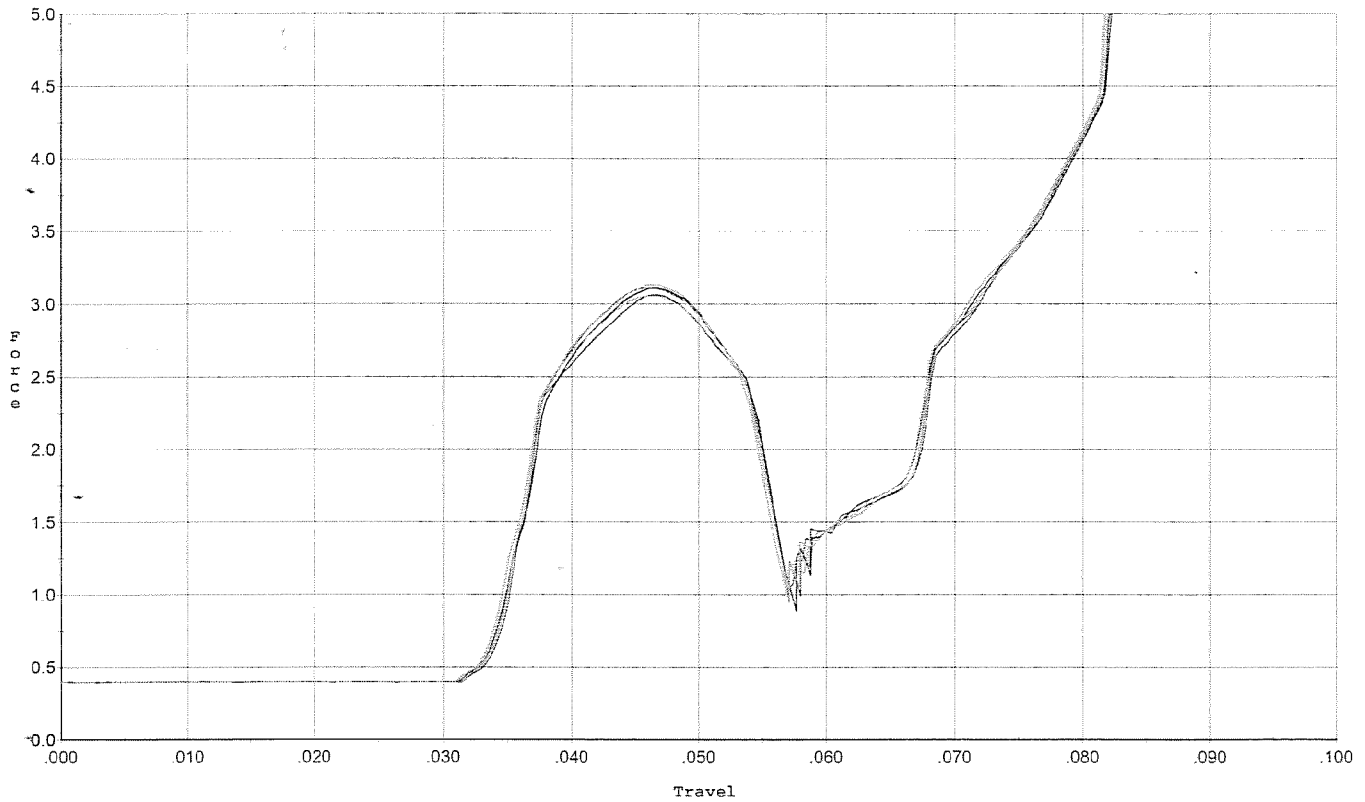
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.053	0.034	0.034	0.052		Set Trigger
2	2.514	0.052	0.033	0.034	0.052		Set Trigger
3	2.491	0.052	0.033	0.033	0.052		Set Trigger
4	2.453	0.053	0.033	0.033	0.052		Set Trigger
5	2.351	0.051	0.033	0.034	0.050		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



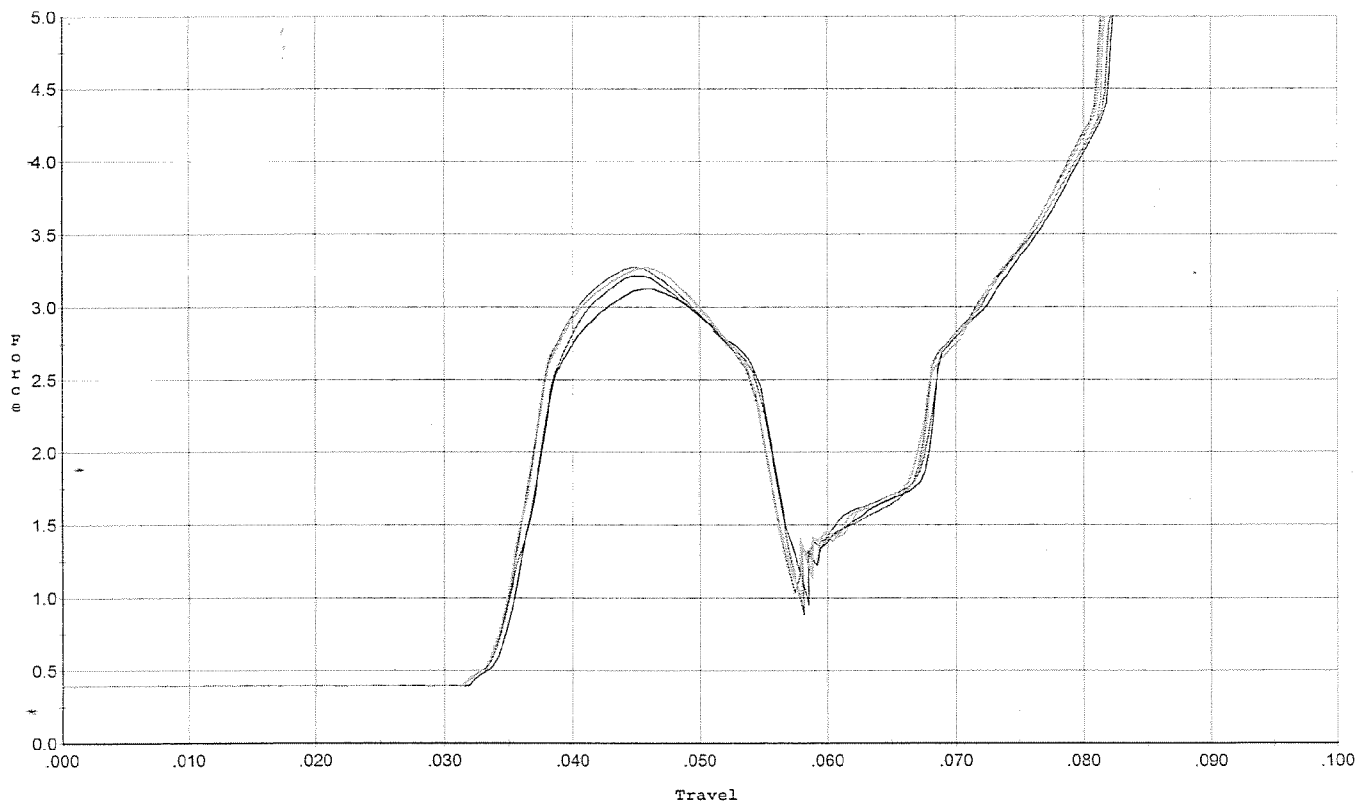
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.055	0.034	0.033	0.066		Set Trigger
2	3.112	0.055	0.034	0.033	0.067		Set Trigger
3	3.112	0.055	0.034	0.033	0.067		Set Trigger
4	3.058	0.054	0.033	0.033	0.066		Set Trigger
5	3.132	0.055	0.034	0.033	0.068		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



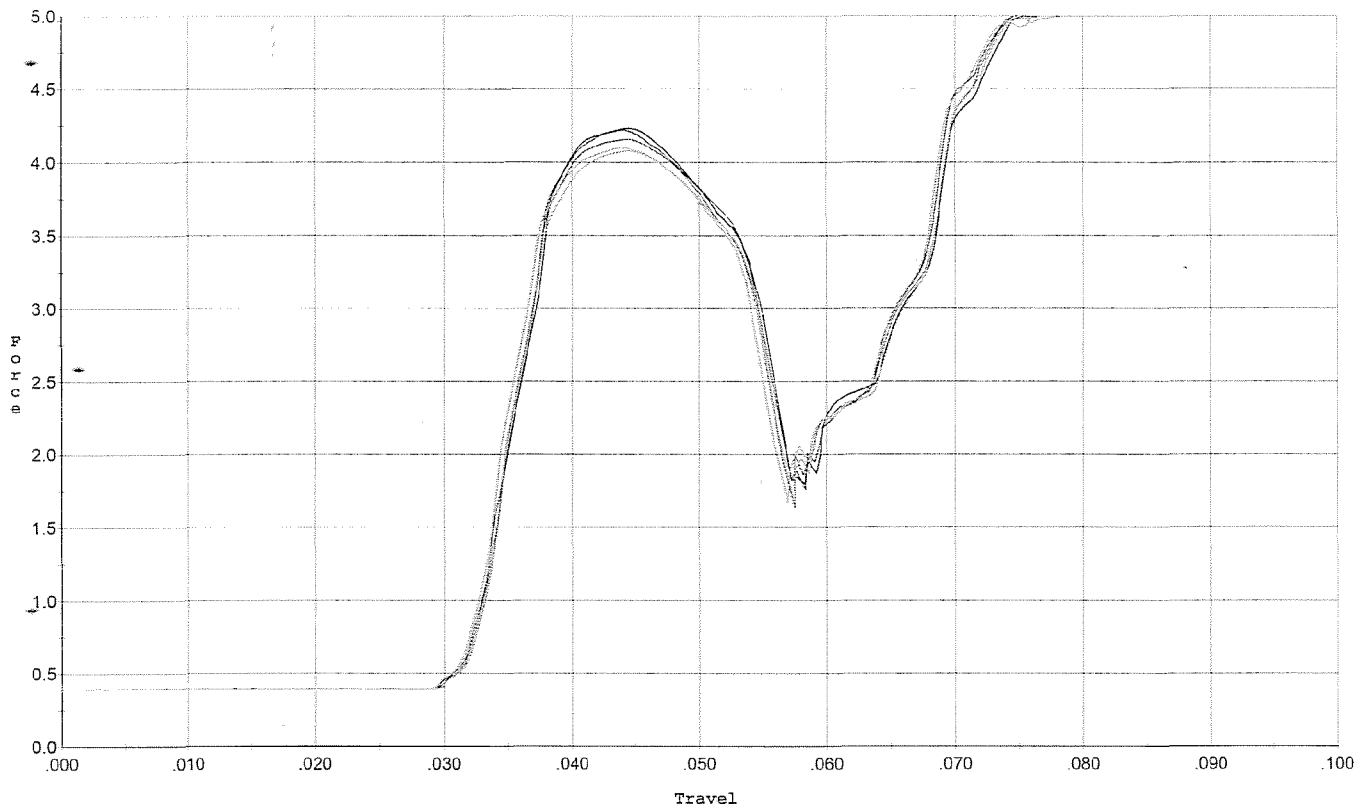
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.055	0.034	0.033	0.069		Set Trigger
2	3.128	0.055	0.034	0.033	0.068		Set Trigger
3	3.272	0.054	0.034	0.033	0.069		Set Trigger
4	3.264	0.054	0.034	0.033	0.069		Set Trigger
5	3.269	0.054	0.034	0.033	0.069		Set Trigger

AVG 3.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



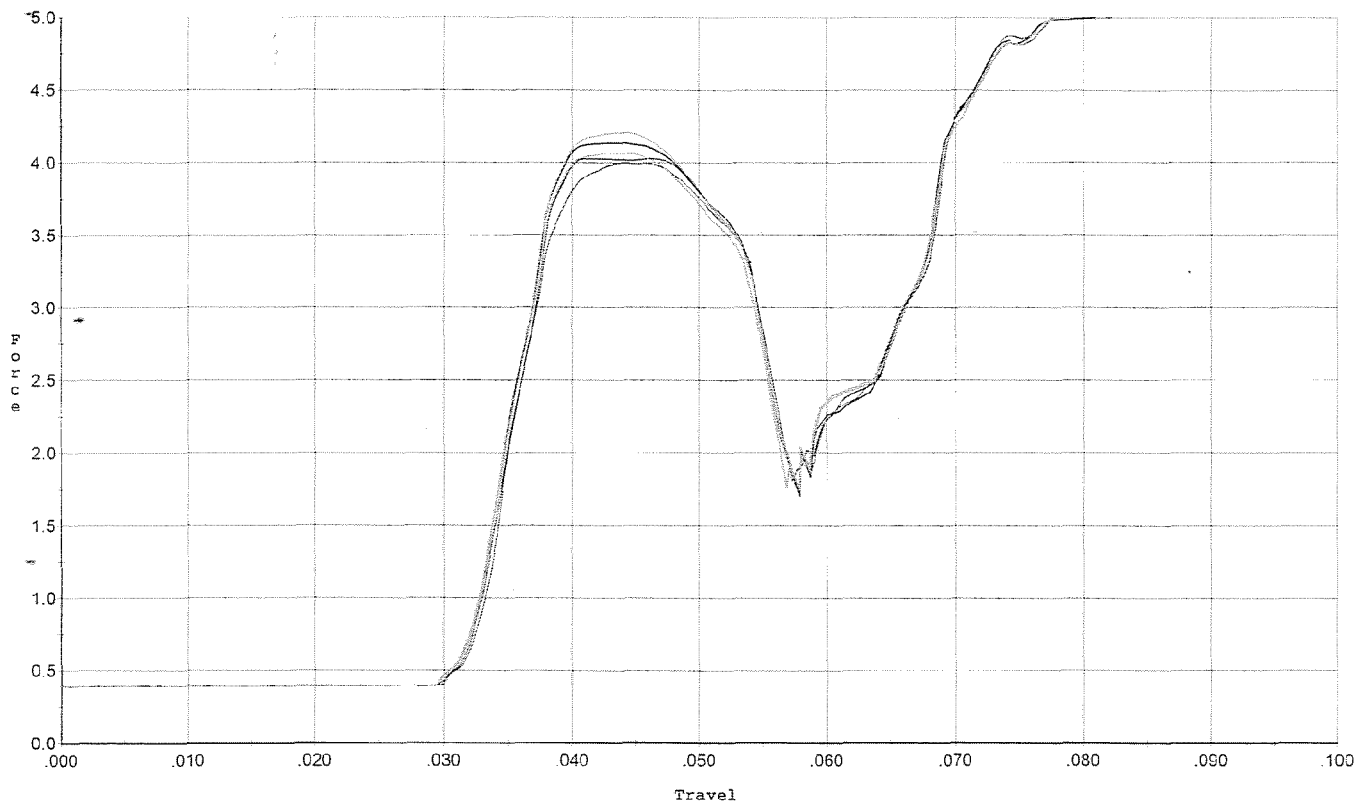
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.054	0.032	0.032	0.089		Set Trigger
2	4.231	0.055	0.032	0.032	0.091		Set Trigger
3	4.155	0.054	0.032	0.032	0.089		Set Trigger
4	4.080	0.054	0.032	0.032	0.088		Set Trigger
5	4.099	0.054	0.032	0.032	0.088		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



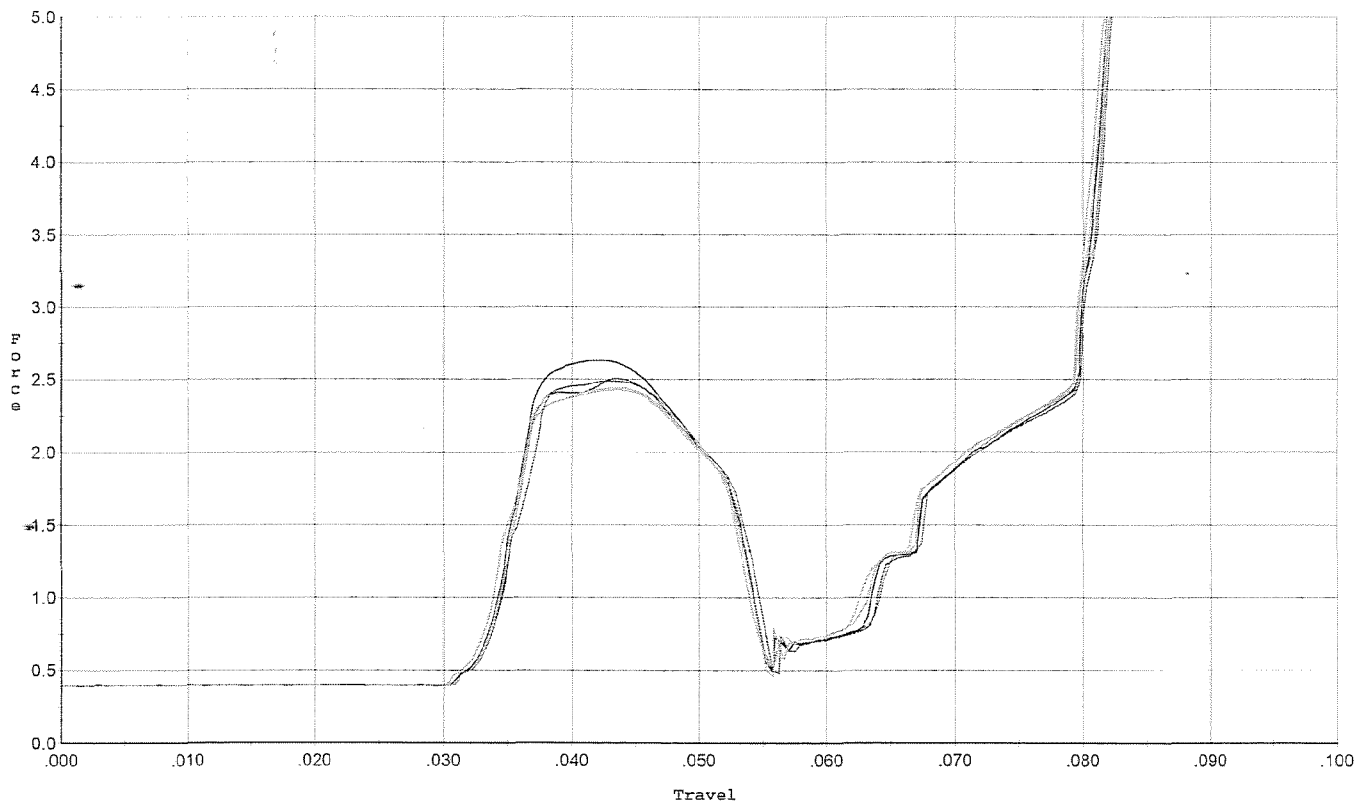
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.054	0.032	0.032	0.088		Set Trigger
2	4.136	0.054	0.030	0.032	0.090		Set Trigger
3	3.999	0.054	0.030	0.032	0.087		Set Trigger
4	4.207	0.054	0.032	0.032	0.090		Set Trigger
5	4.065	0.055	0.032	0.032	0.089		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



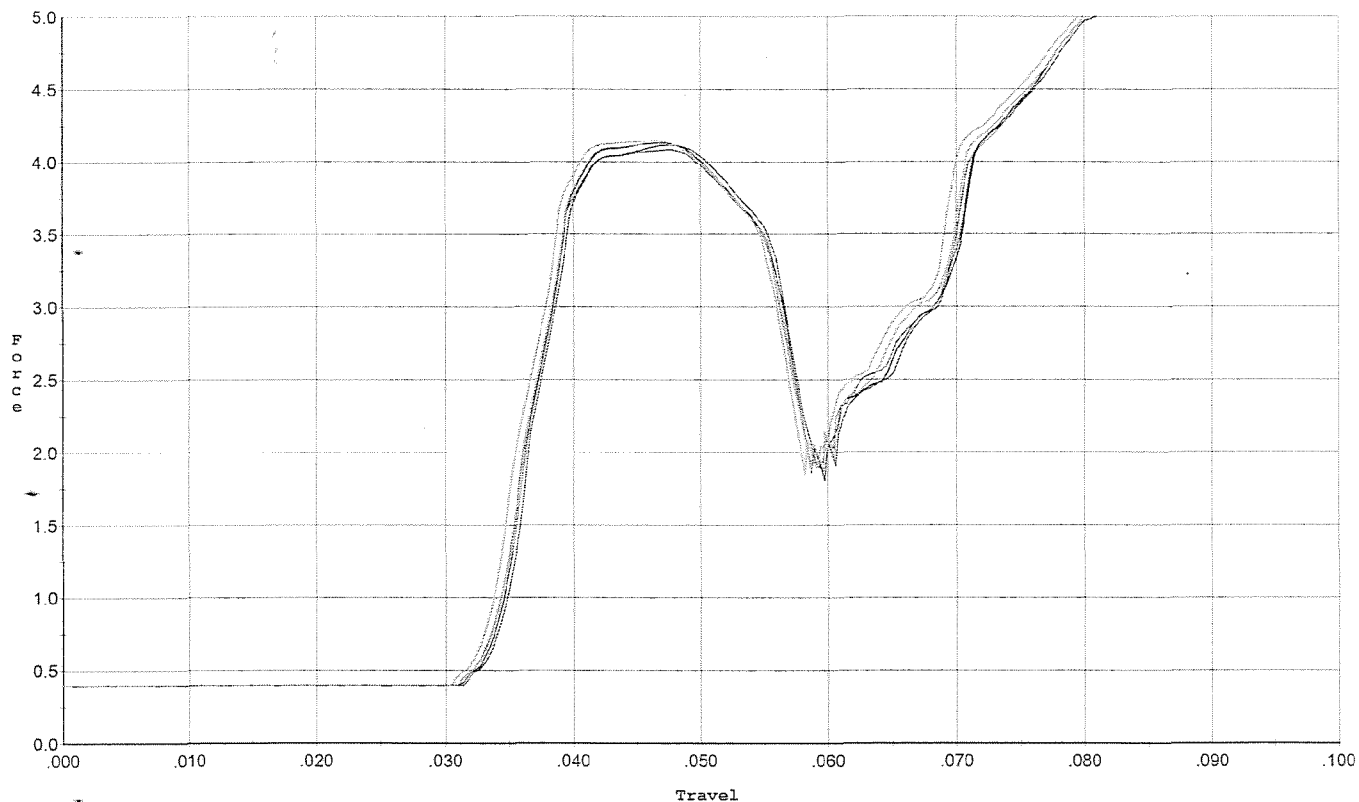
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.054	0.033	0.034	0.056		Set Trigger
2	2.631	0.053	0.033	0.035	0.057		Set Trigger
3	2.488	0.053	0.031	0.035	0.055		Set Trigger
4	2.440	0.053	0.033	0.035	0.055		Set Trigger
5	2.426	0.052	0.033	0.034	0.054		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.056	0.034	0.032	0.091		Set Trigger
2	4.131	0.056	0.033	0.032	0.092		Set Trigger
3	4.084	0.055	0.033	0.033	0.090		Set Trigger
4	4.127	0.057	0.033	0.032	0.093		Set Trigger
5	4.146	0.056	0.031	0.032	0.093		Set Trigger

Avg 4.12