

G6784736

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



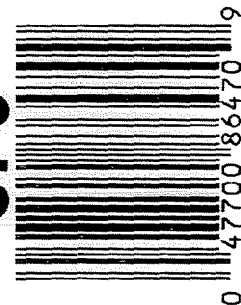
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784736

UPC



BM FORM

GUN SERIAL #

G 6784736

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	ESN
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BN
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/11/08	DS
530 & 540	APPLY COATINGS (BARREL ACTION)		9 17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-7-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

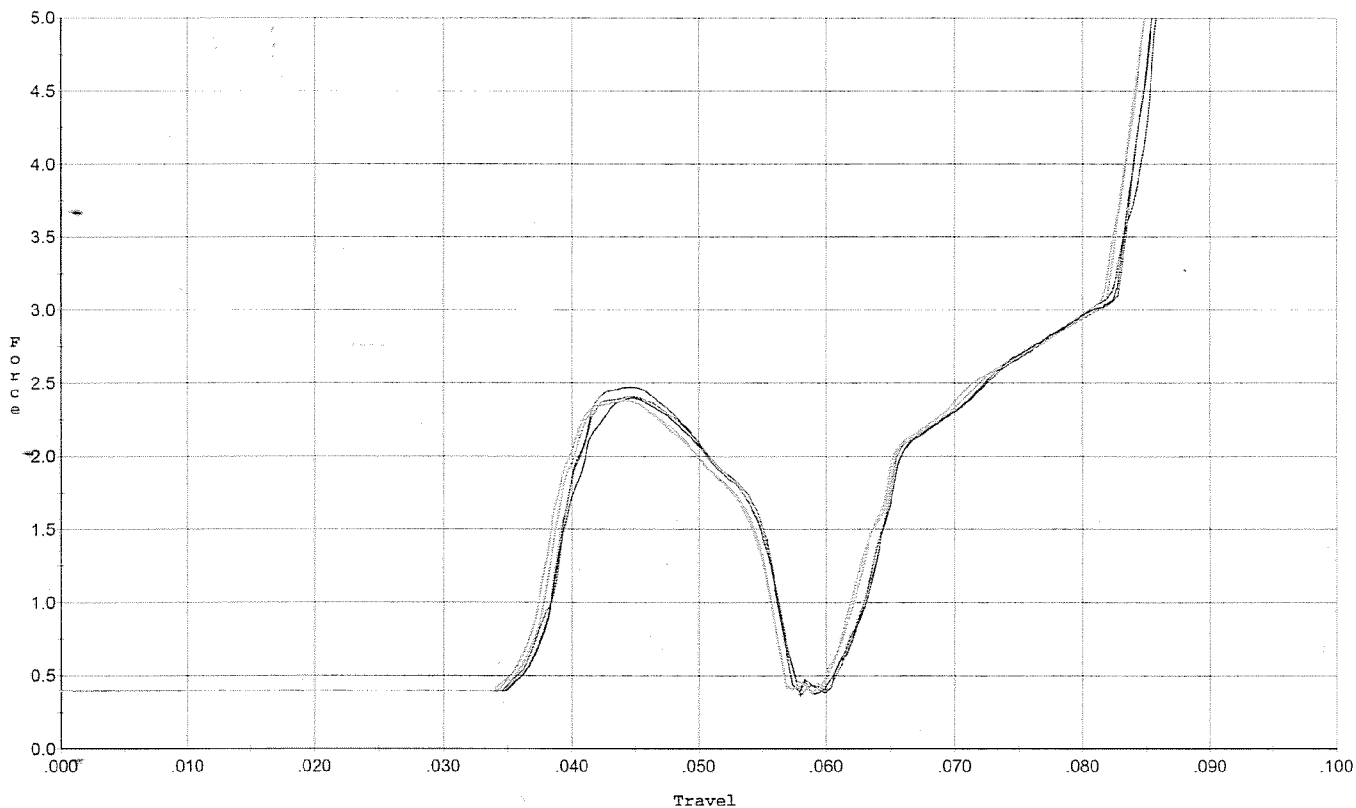
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.5</u> <u>4.5</u>	12-3-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-3-08	L.N.
	J) ASSEMBLE STOCK		10-7-08	ESN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.29</u> <u>2.33</u> <u>2.32</u> <u>2.35</u>	10-28-08	TC
	C) FUNCTION		12-3-08	L.N.
690	PACK		12-5-08	ESN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



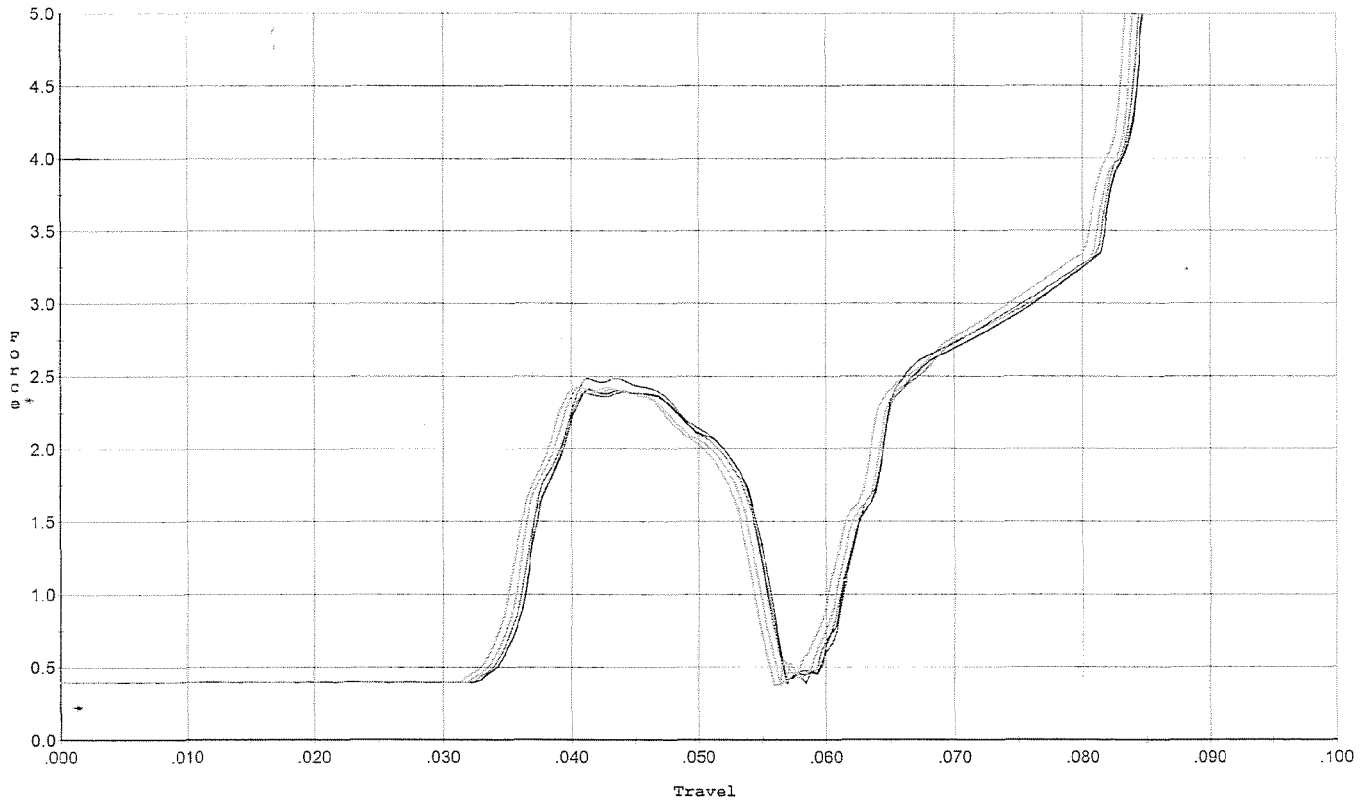
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.055	0.037	0.037	0.051		Set Trigger
2	2.401	0.056	0.037	0.037	0.050		Set Trigger
3	2.412	0.055	0.037	0.037	0.051		Set Trigger
4	2.379	0.055	0.037	0.037	0.050		Set Trigger
5	2.388	0.055	0.036	0.037	0.051		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



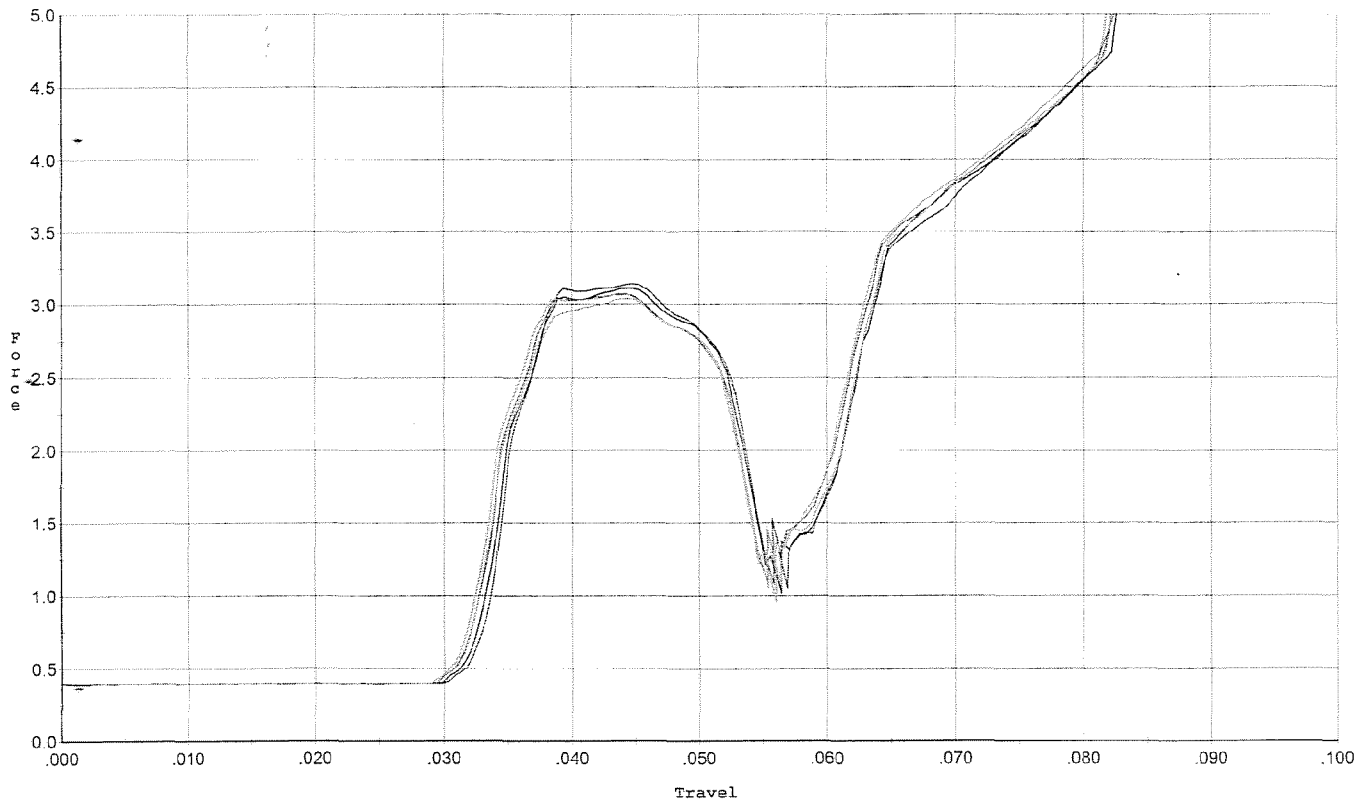
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.054	0.035	0.036	0.053		Set Trigger
2	2.417	0.055	0.035	0.036	0.054		Set Trigger
3	2.393	0.054	0.035	0.036	0.053		Set Trigger
4	2.426	0.054	0.034	0.036	0.053		Set Trigger
5	2.424	0.053	0.034	0.036	0.052		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



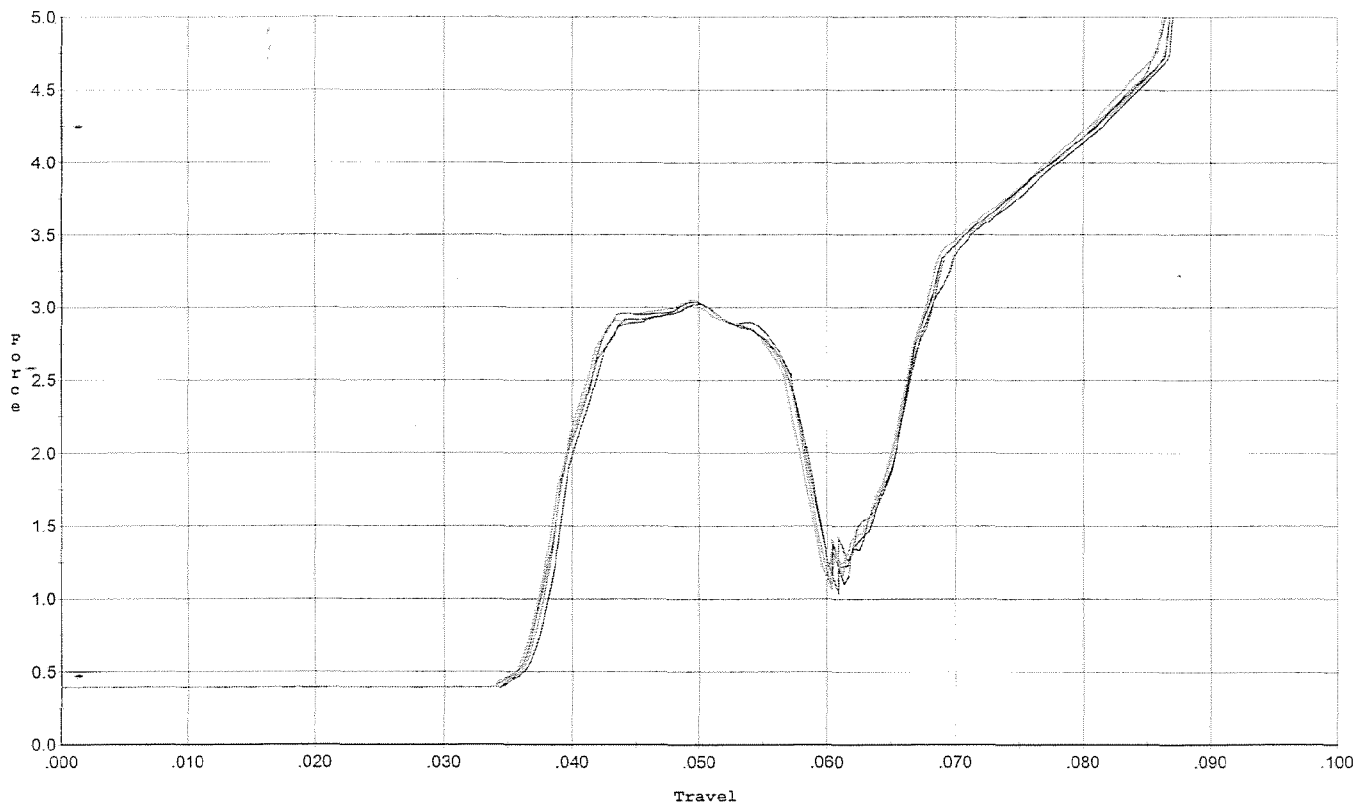
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.053	0.032	0.034	0.068		Set Trigger
2	3.112	0.053	0.032	0.034	0.068		Set Trigger
3	3.073	0.052	0.031	0.034	0.067		Set Trigger
4	3.079	0.053	0.031	0.033	0.068		Set Trigger
5	3.040	0.052	0.032	0.034	0.067		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



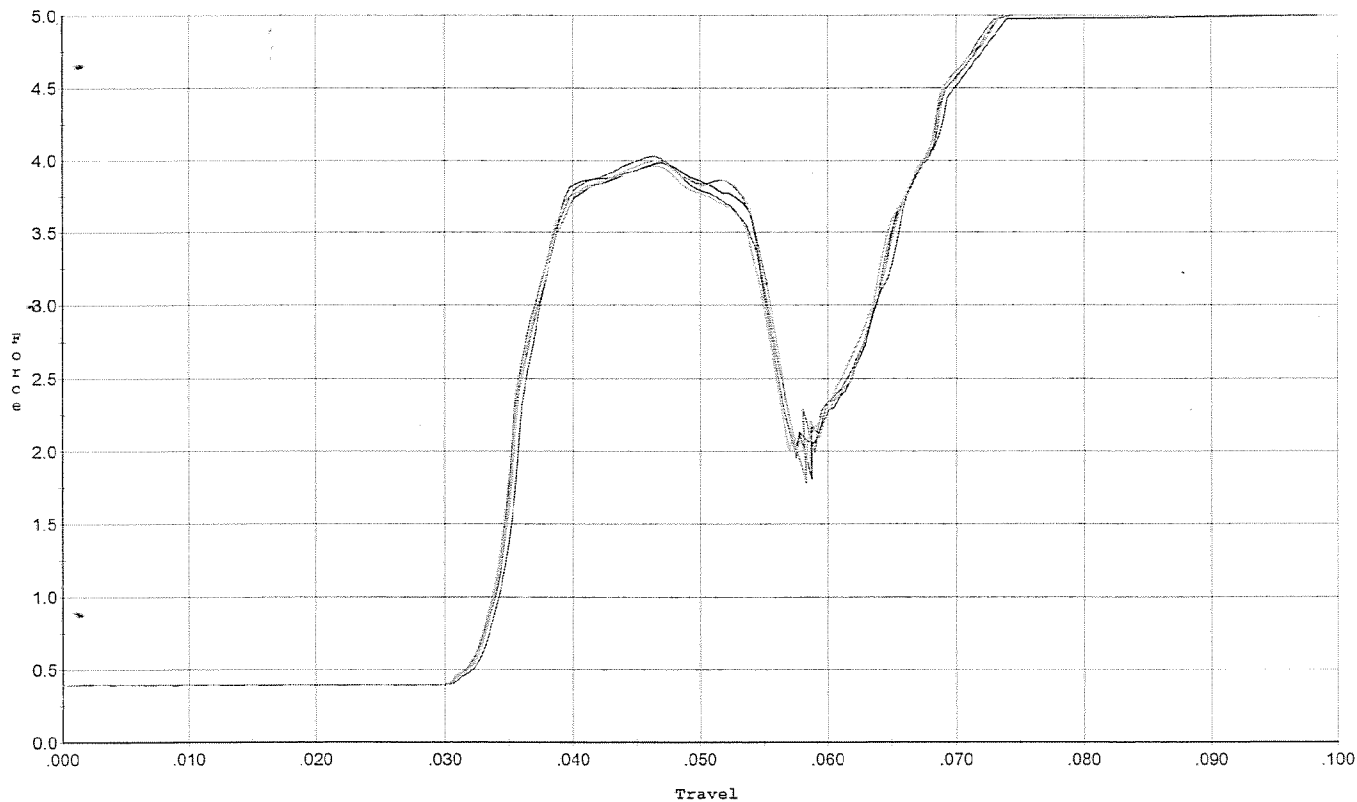
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.058	0.037	0.034	0.069		Set Trigger
2	3.036	0.057	0.037	0.035	0.069		Set Trigger
3	3.040	0.057	0.037	0.035	0.069		Set Trigger
4	3.021	0.057	0.036	0.035	0.068		Set Trigger
5	3.054	0.057	0.037	0.035	0.069		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



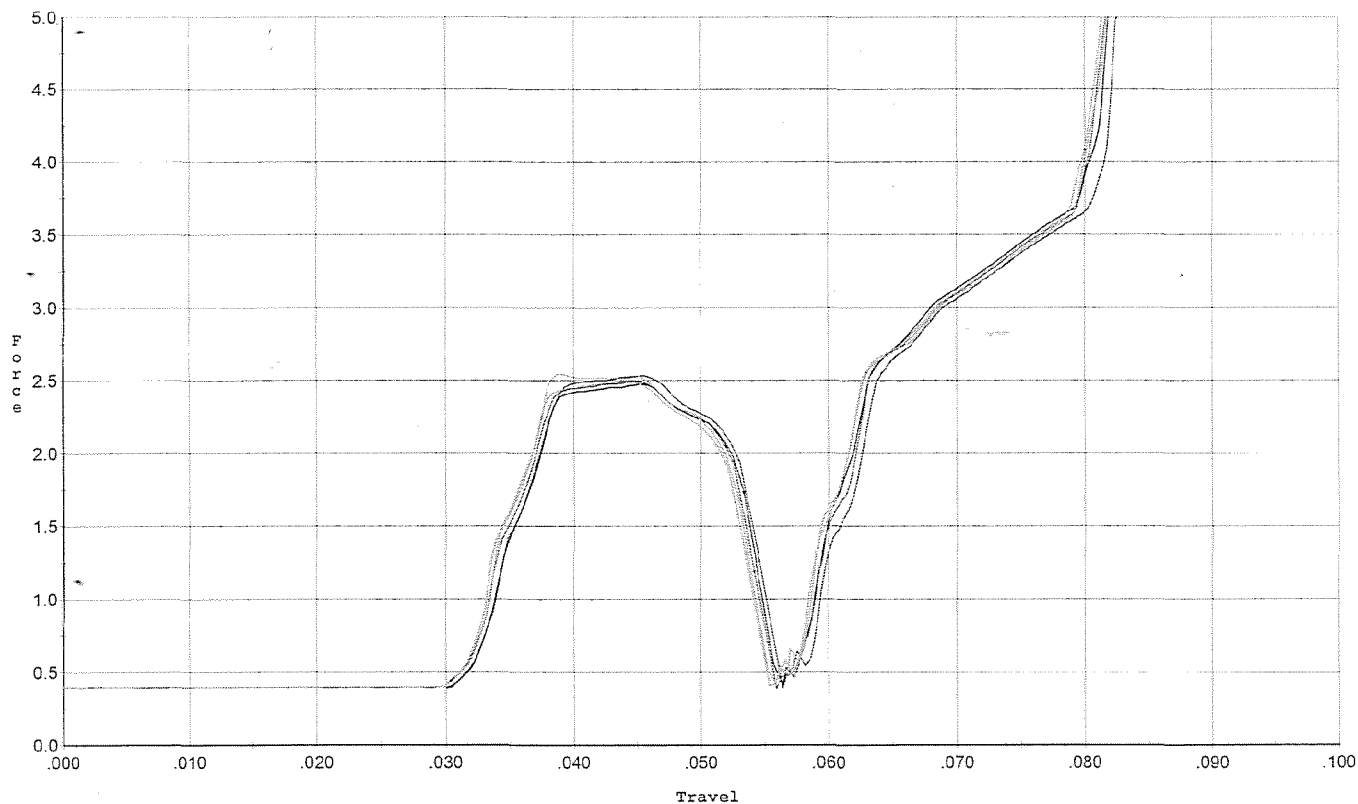
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.983	0.054	0.033	0.033	0.086		Set Trigger
2	3.983	0.055	0.033	0.032	0.089		Set Trigger
3	4.031	0.054	0.032	0.033	0.088		Set Trigger
4	3.999	0.055	0.033	0.032	0.089		Set Trigger
5	3.961	0.055	0.033	0.033	0.088		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .5 lbs. for final test



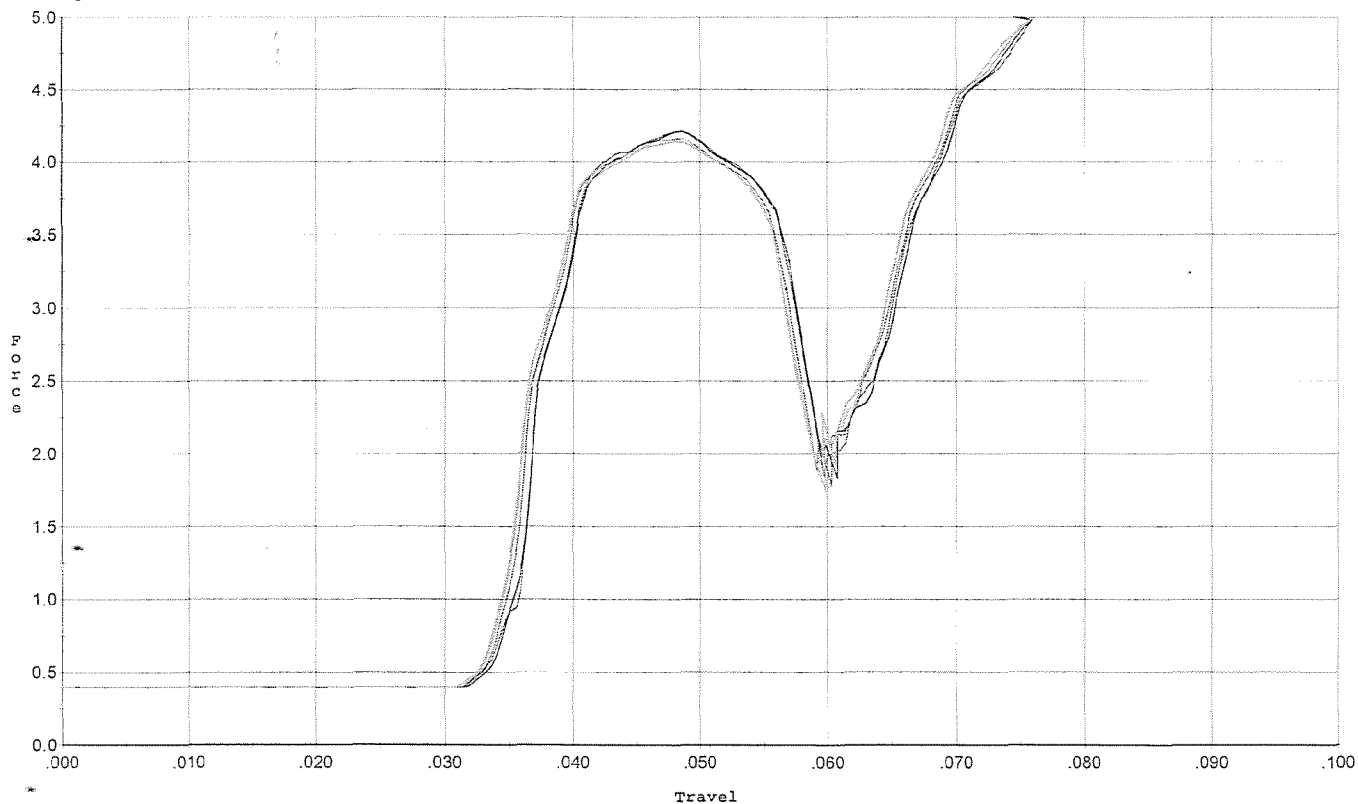
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.055	0.033	0.034	0.059		Set Trigger
2	2.477	0.053	0.033	0.034	0.057		Set Trigger
3	2.493	0.054	0.032	0.034	0.058		Set Trigger
4	2.542	0.053	0.032	0.034	0.057		Set Trigger
5	2.496	0.054	0.032	0.034	0.057		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.057	0.034	0.030	0.095		Set Trigger
2	4.207	0.057	0.034	0.031	0.094		Set Trigger
3	4.161	0.057	0.034	0.031	0.094		Set Trigger
4	4.165	0.056	0.033	0.031	0.092		Set Trigger
5	4.139	0.056	0.033	0.031	0.092		Set Trigger

Avg 4.17