

G6784737

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



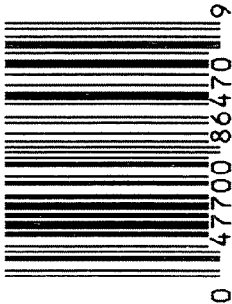
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784737

UPC



BM FORM

GUN SERIAL #

G 6784737

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	ESN
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SPD
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX SEP 12 2008 OPERATOR BAH	9/10/08	BAH
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/12/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-7-08	Ba
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

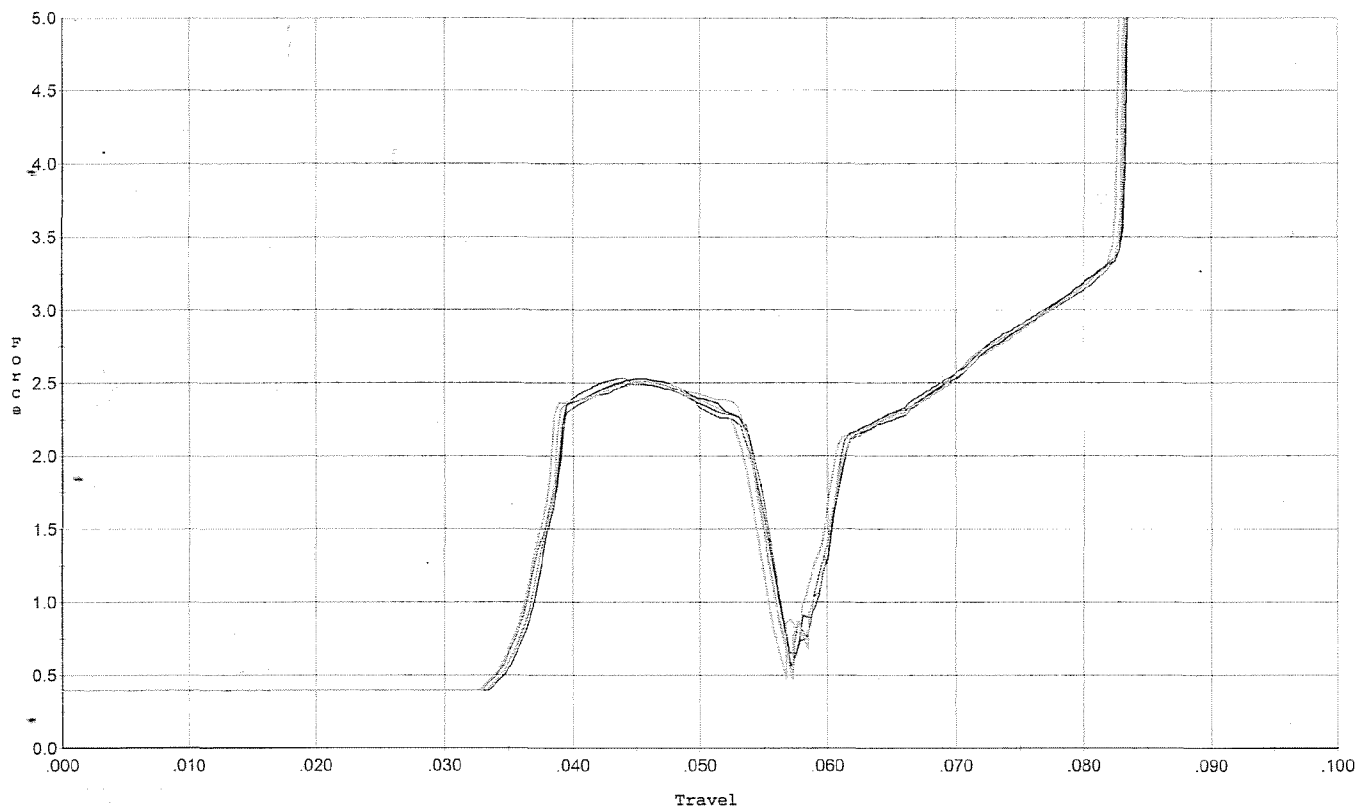
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-3-08	L.P.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.5</u> <u>5.5</u>	12-3-08	X.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	L.P.
	J) ASSEMBLE STOCK		10-7-08	ESN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	X.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10-13-08	X.D.
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.80</u> <u>2.80</u> <u>2.74</u> <u>2.64</u>	10-28-08	TC
	C) FUNCTION		12-3-08	X.D.
690	PACK		12-15-08	ESN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



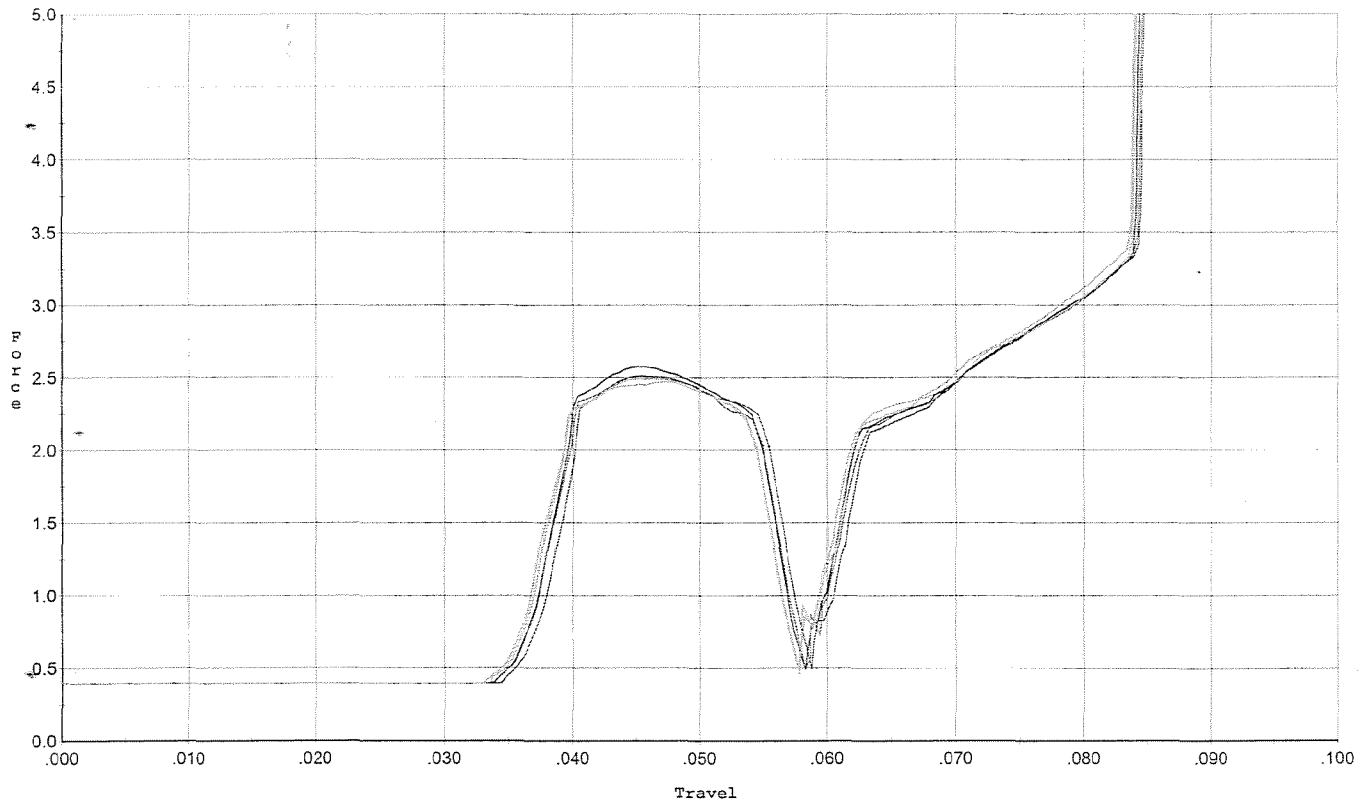
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.055	0.035	0.035	0.056		Set Trigger
2	2.528	0.055	0.036	0.035	0.057		Set Trigger
3	2.512	0.054	0.035	0.035	0.055		Set Trigger
4	2.500	0.054	0.035	0.035	0.055		Set Trigger
5	2.509	0.053	0.035	0.035	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



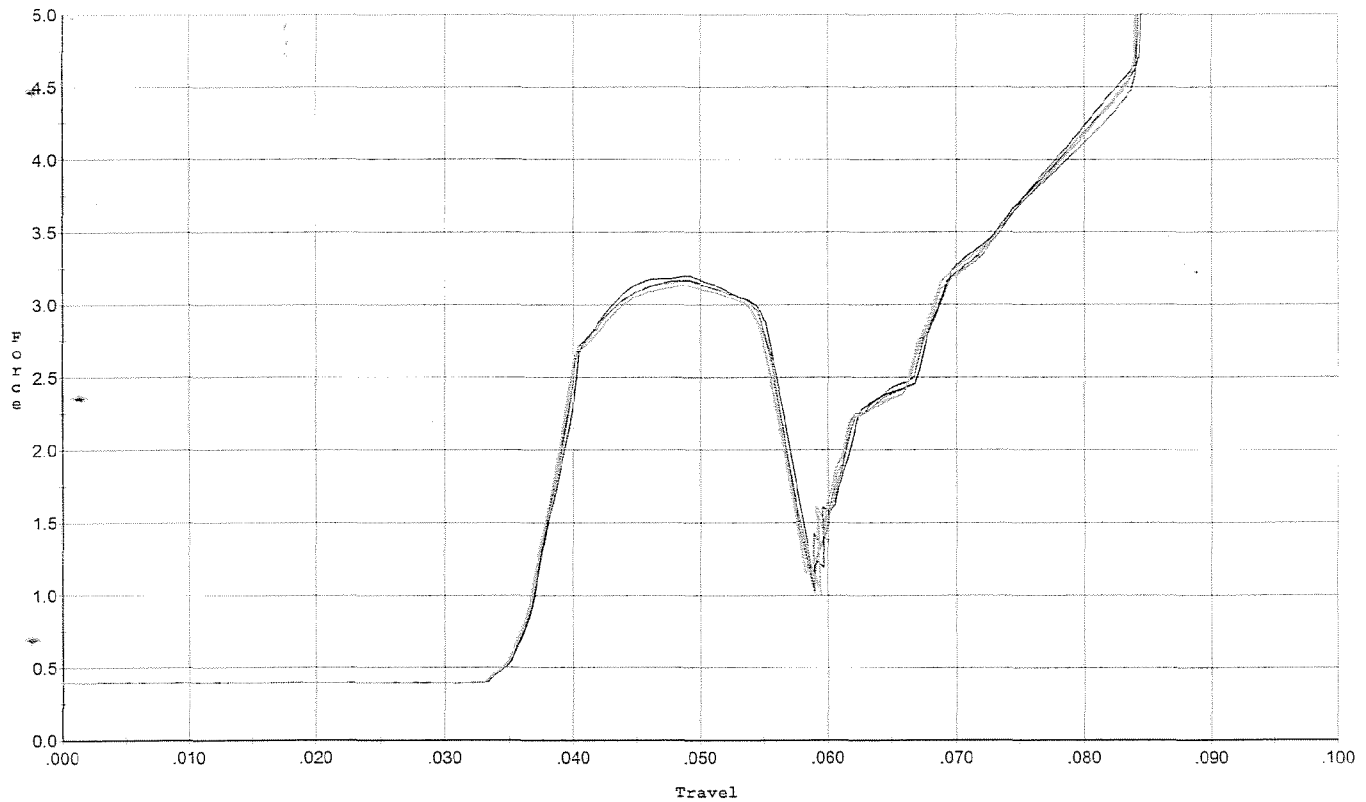
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.055	0.037	0.035	0.056		Set Trigger
2	2.578	0.055	0.036	0.035	0.057		Set Trigger
3	2.492	0.055	0.036	0.035	0.056		Set Trigger
4	2.487	0.054	0.036	0.035	0.055		Set Trigger
5	2.469	0.054	0.035	0.035	0.056		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



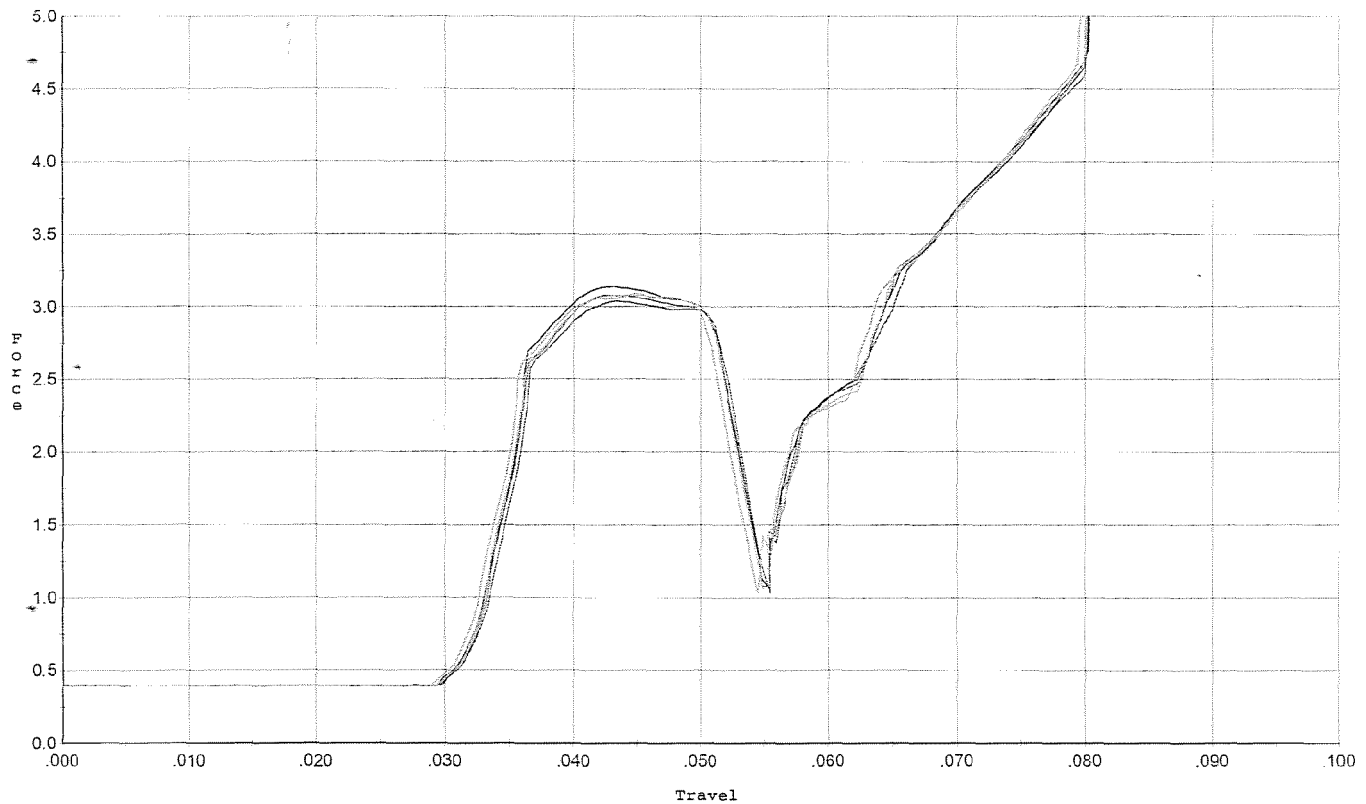
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.055	0.036	0.033	0.069		Set Trigger
2	3.166	0.057	0.036	0.033	0.070		Set Trigger
3	3.158	0.056	0.036	0.034	0.069		Set Trigger
4	3.171	0.056	0.035	0.033	0.069		Set Trigger
5	3.135	0.056	0.035	0.033	0.069		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



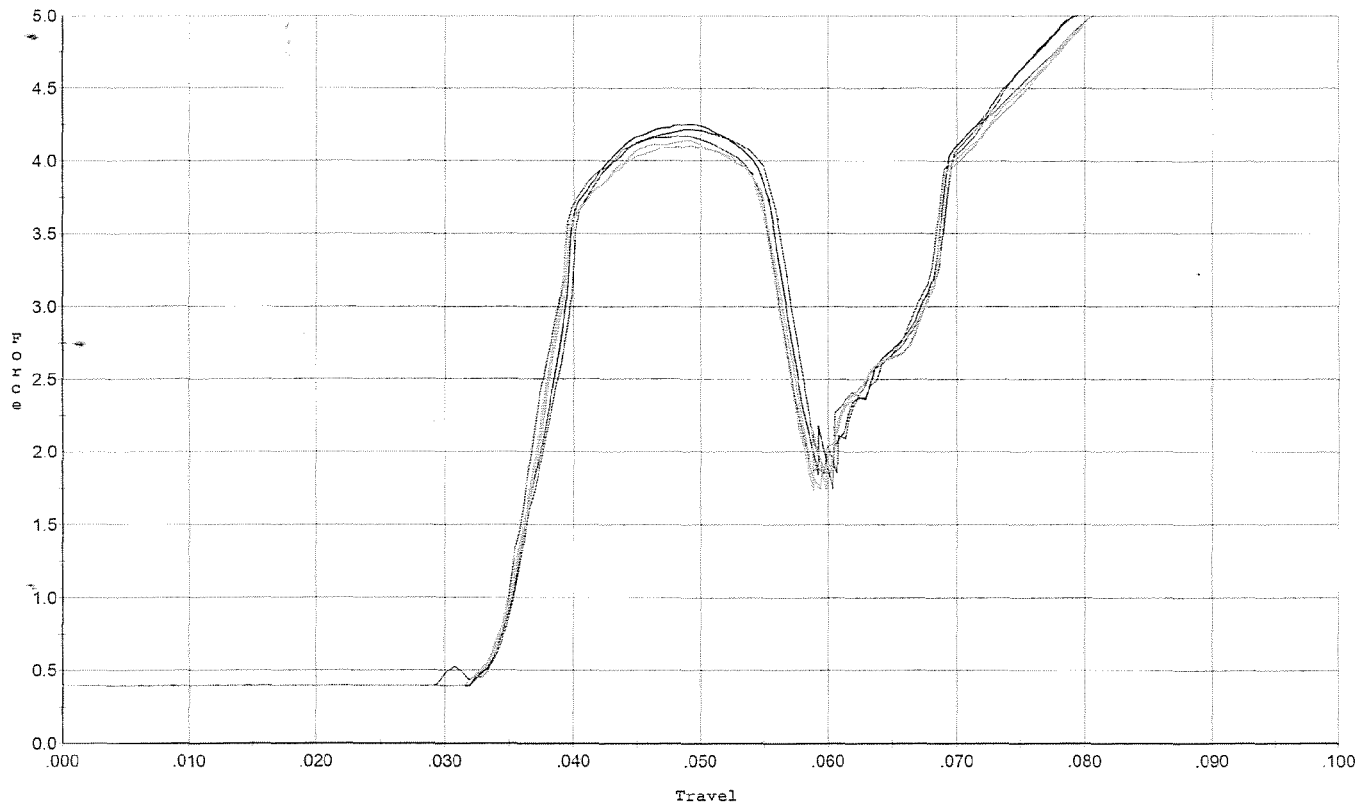
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.052	0.032	0.033	0.065		Set Trigger
2	3.139	0.053	0.032	0.033	0.068		Set Trigger
3	3.078	0.053	0.032	0.033	0.067		Set Trigger
4	3.082	0.051	0.032	0.033	0.065		Set Trigger
5	3.089	0.051	0.031	0.033	0.065		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



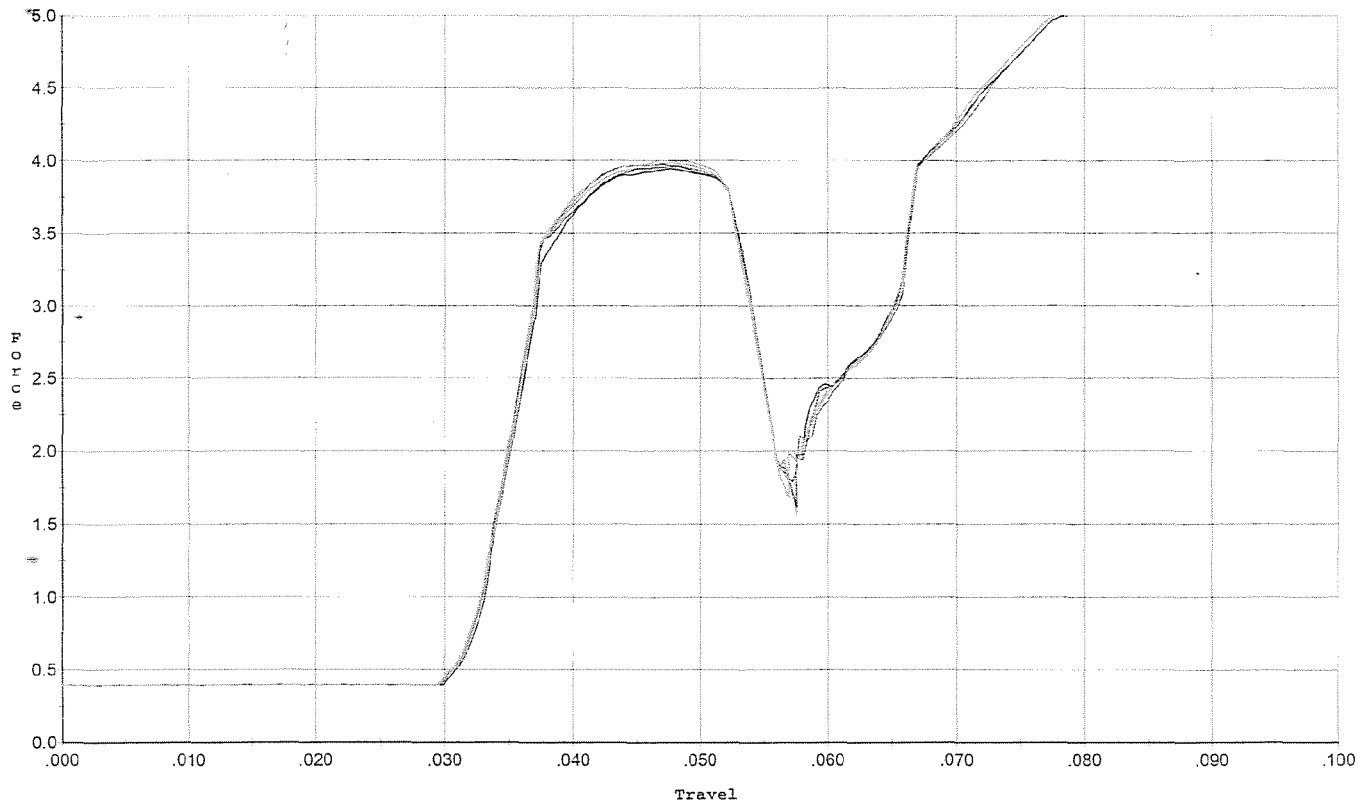
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.056	0.034	0.031	0.091		Set Trigger
2	4.254	0.055	0.034	0.031	0.090		Set Trigger
3	4.171	0.055	0.034	0.032	0.089		Set Trigger
4	4.144	0.055	0.034	0.031	0.088		Set Trigger
5	4.104	0.056	0.034	0.031	0.090		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



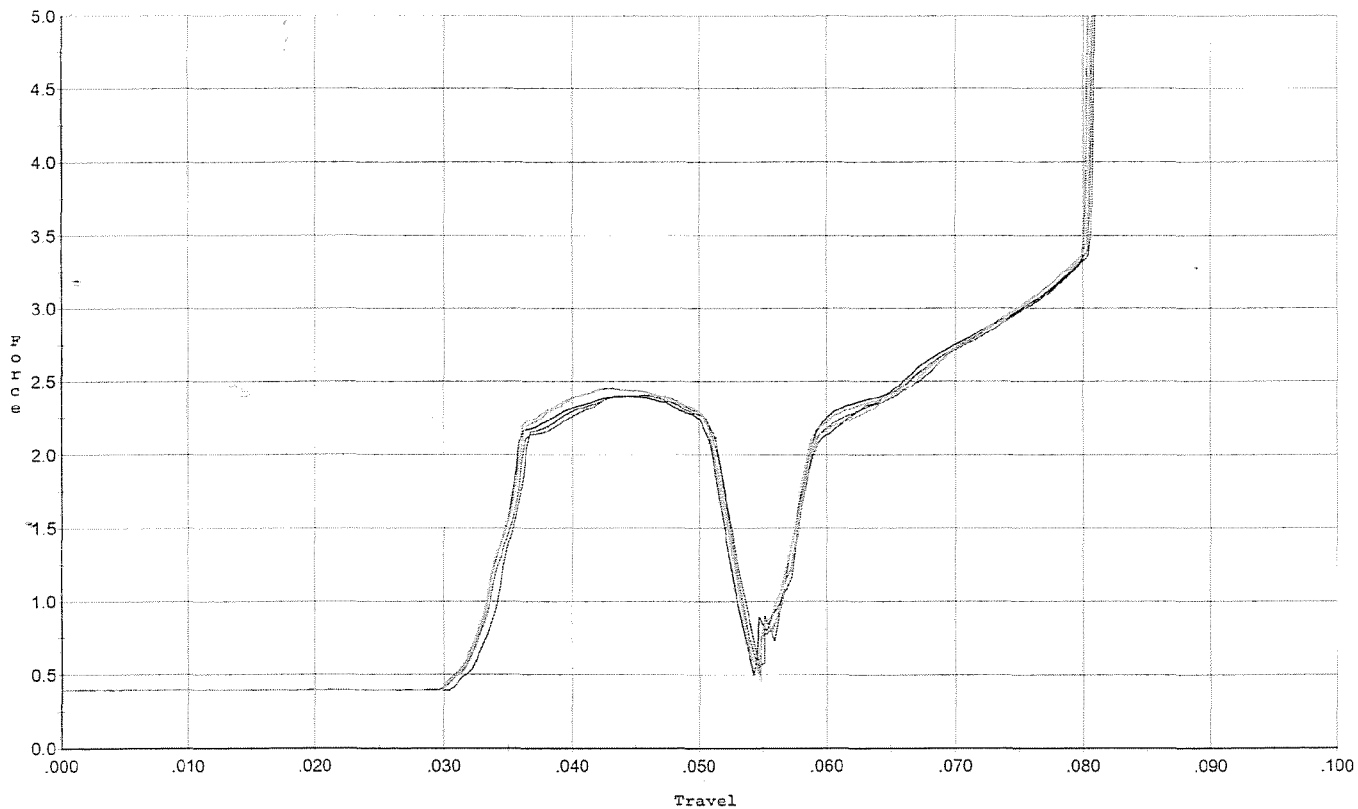
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.961	0.054	0.030	0.031	0.086		Set Trigger
2	3.943	0.054	0.032	0.031	0.085		Set Trigger
3	3.976	0.053	0.030	0.031	0.086		Set Trigger
4	4.002	0.054	0.032	0.031	0.087		Set Trigger
5	3.985	0.054	0.030	0.031	0.087		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



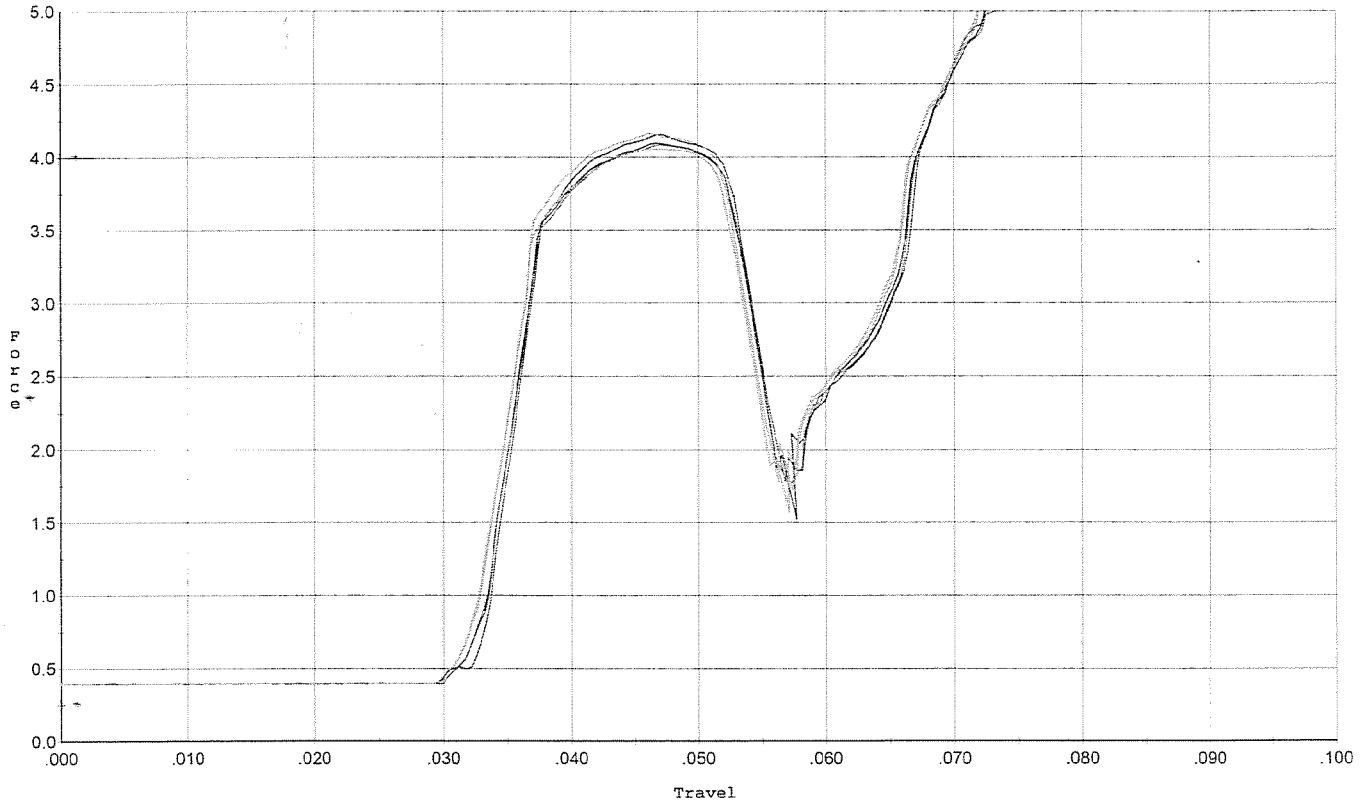
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.051	0.033	0.034	0.053		Set Trigger
2	2.395	0.051	0.030	0.034	0.053		Set Trigger
3	2.408	0.051	0.032	0.034	0.053		Set Trigger
4	2.447	0.052	0.030	0.034	0.055		Set Trigger
5	2.454	0.052	0.030	0.034	0.055		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.157	0.053	0.033	0.031	0.086		Set Trigger
2	4.096	0.053	0.032	0.031	0.087		Set Trigger
3	4.083	0.053	0.032	0.031	0.086		Set Trigger
4	4.164	0.052	0.032	0.031	0.086		Set Trigger
5	4.058	0.053	0.032	0.031	0.086		Set Trigger

Avg 4.11