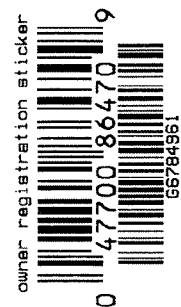


G6784961

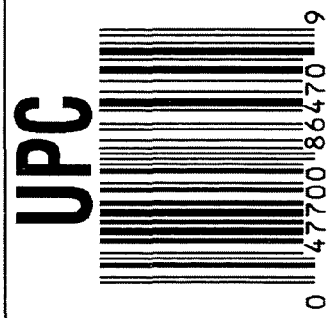
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784961



GUN SERIAL #

G 6784961

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX SEP 10 2008 OPERATOR <i>BA</i>	9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	BSR
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9-15-	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2005

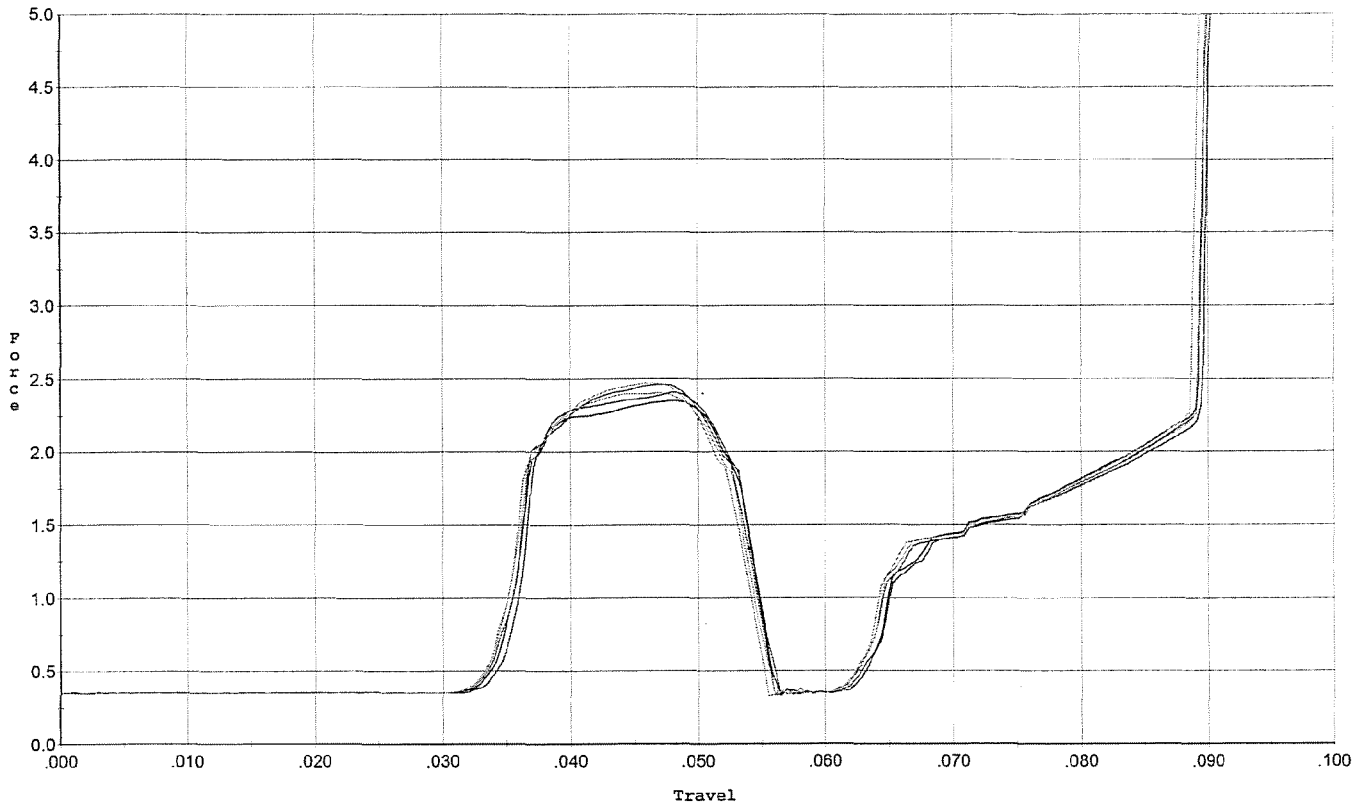
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.5</u> <u>4.5</u>	10-21-08	290
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>3.5</u>	10-21-08	291
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	10-21-08	291
	J) ASSEMBLE STOCK		9-24-08	RTC
	K) ASSEMBLE SWIVEL STUDS		10-21-08	291
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	292
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-21-08	291
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.48</u> <u>2.49</u> <u>2.44</u> <u>2.46</u>	10/10/08	Fm
	C) FUNCTION		10-21-08	291
690	PACK		10/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



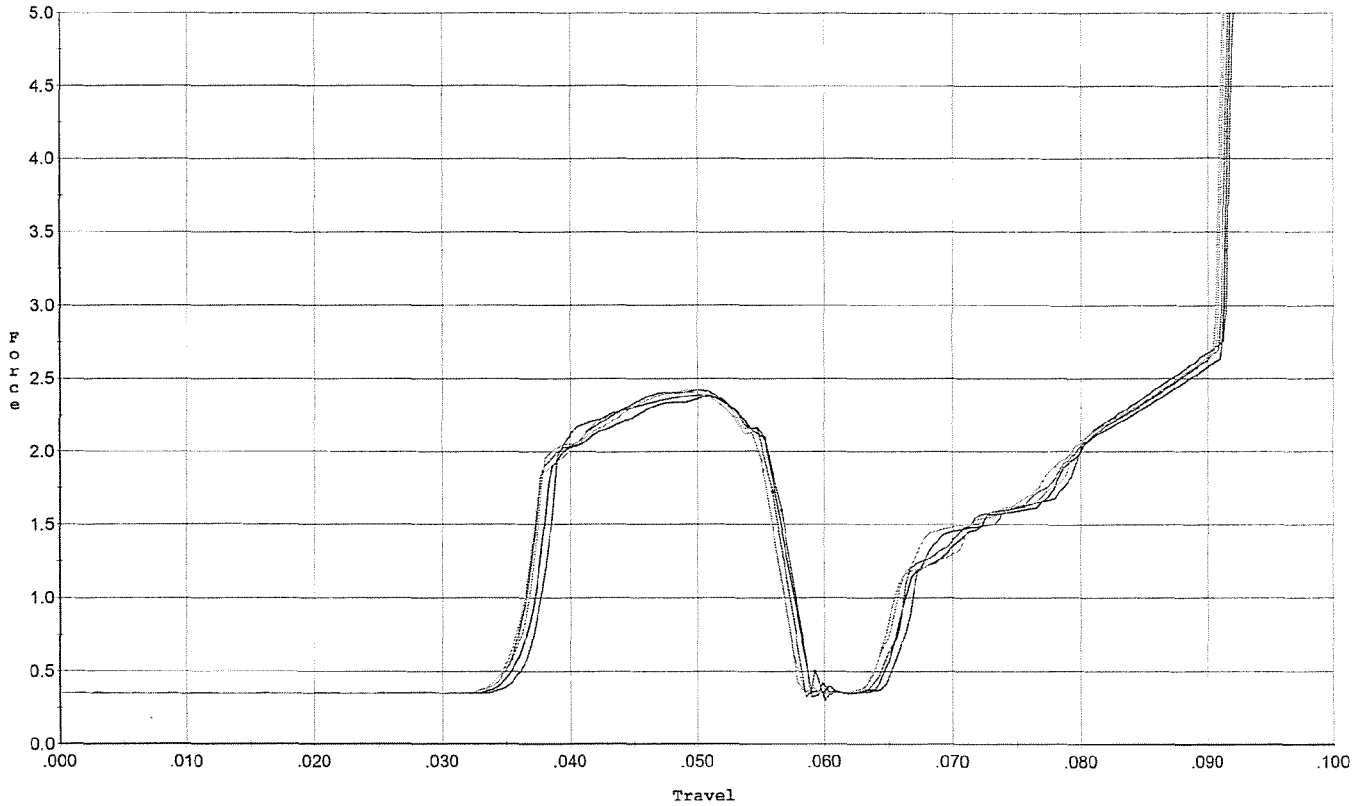
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.053	0.035	0.041	0.052		Set Trigger
2	2.352	0.053	0.034	0.040	0.052		Set Trigger
3	2.462	0.054	0.034	0.040	0.053		Set Trigger
4	2.404	0.053	0.034	0.041	0.052		Set Trigger
5	2.469	0.053	0.034	0.040	0.053		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



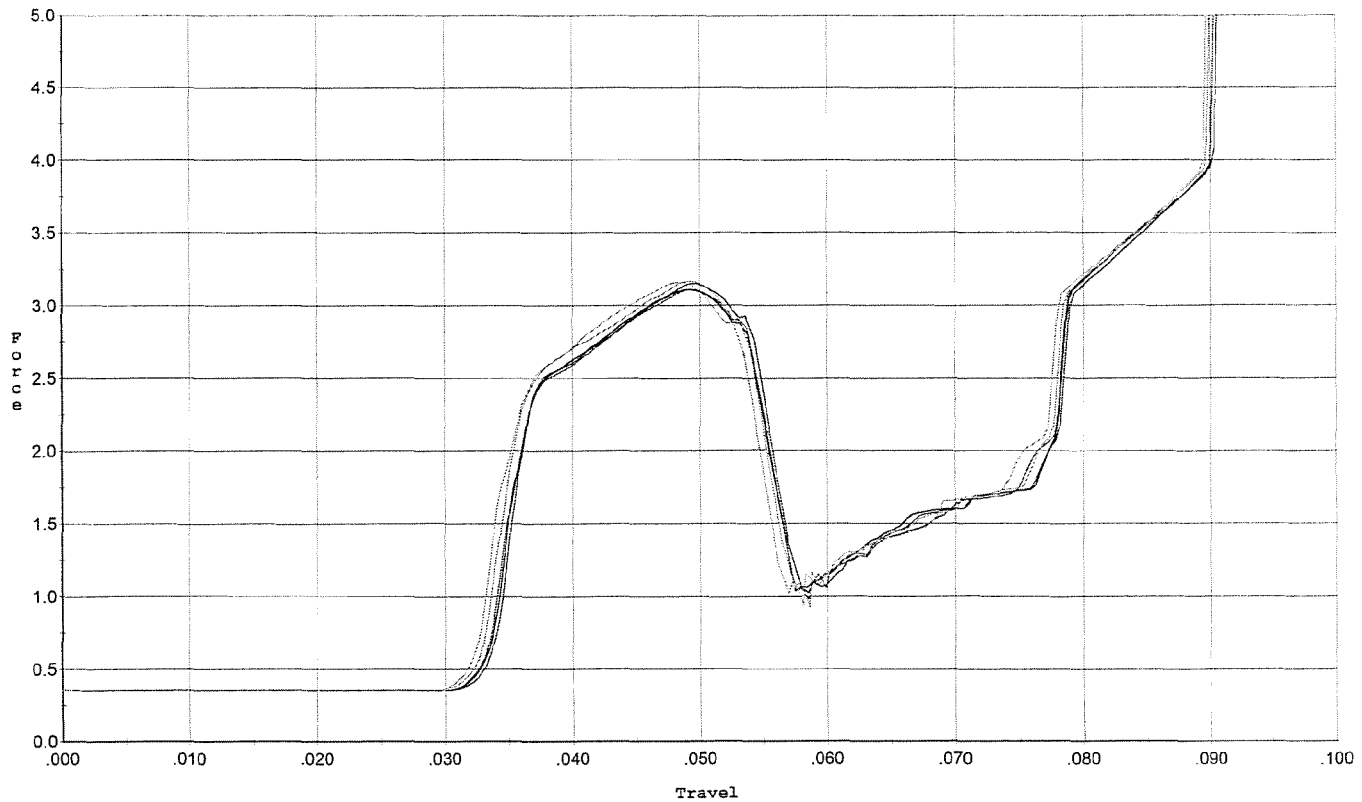
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.387	0.057	0.036	0.040	0.055		Set Trigger
2	2.377	0.055	0.036	0.040	0.054		Set Trigger
3	2.423	0.056	0.035	0.040	0.056		Set Trigger
4	2.408	0.055	0.035	0.040	0.054		Set Trigger
5	2.423	0.055	0.035	0.040	0.054		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



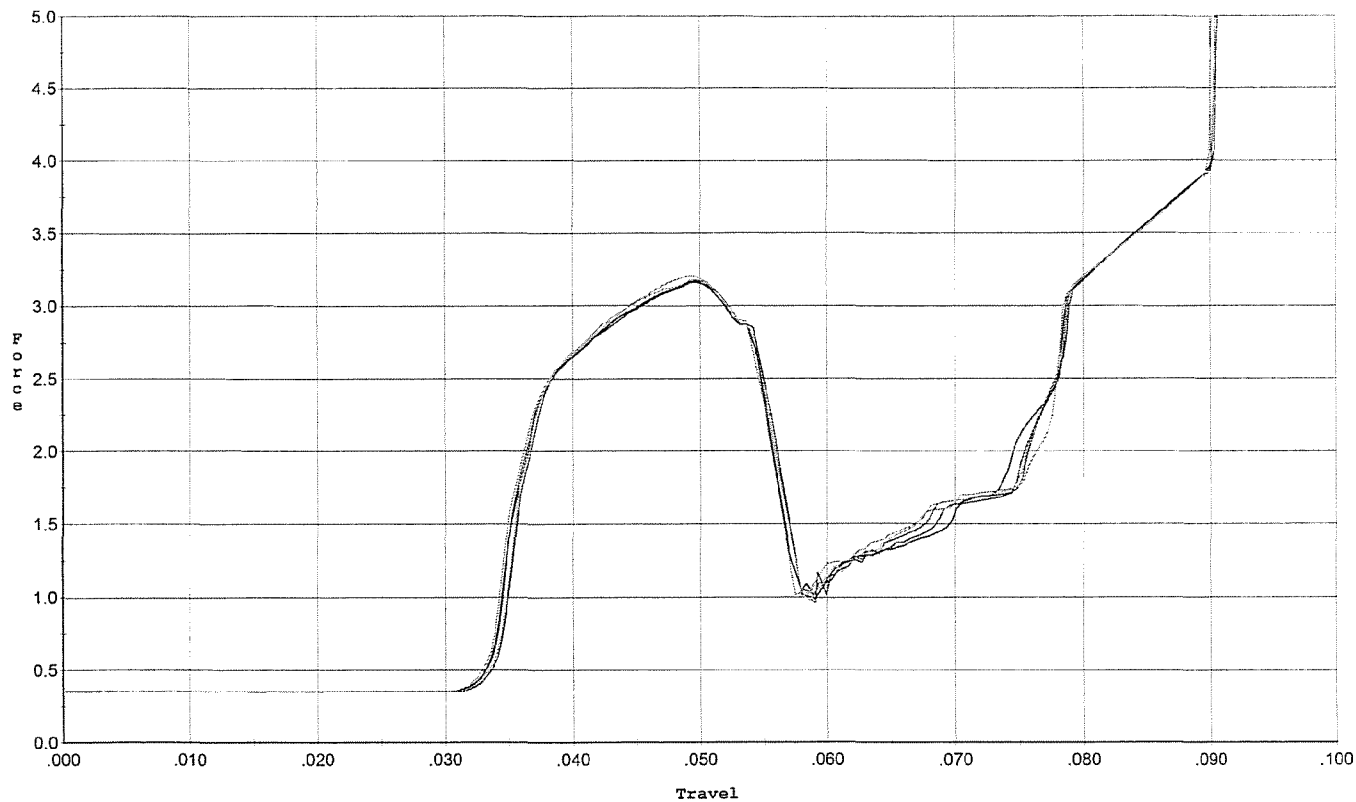
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.054	0.034	0.038	0.068		Set Trigger
2	3.109	0.055	0.033	0.038	0.069		Set Trigger
3	3.110	0.055	0.033	0.038	0.069		Set Trigger
4	3.158	0.053	0.032	0.038	0.068		Set Trigger
5	3.167	0.054	0.033	0.038	0.069		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



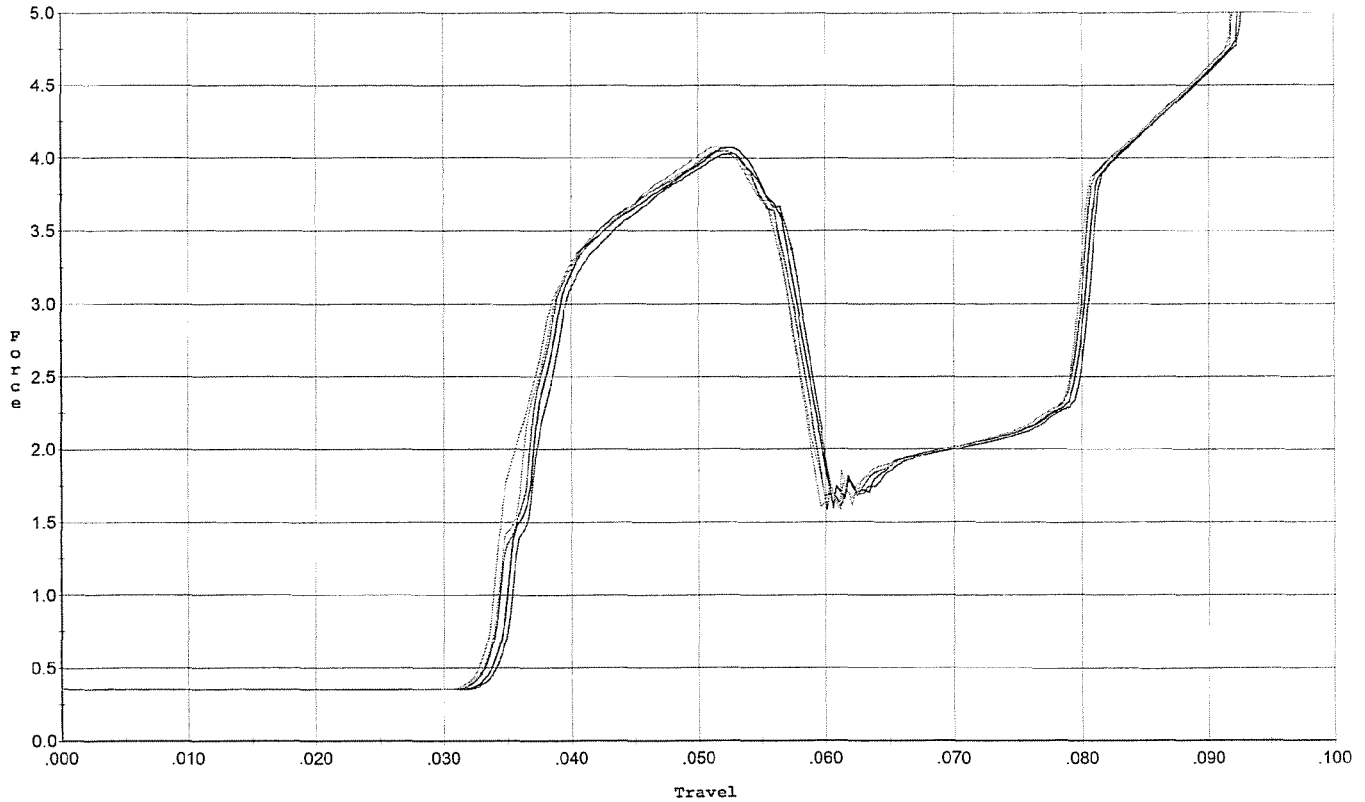
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.163	0.056	0.034	0.038	0.070		Set Trigger
2	3.169	0.054	0.033	0.038	0.068		Set Trigger
3	3.174	0.054	0.033	0.038	0.068		Set Trigger
4	3.186	0.054	0.034	0.038	0.068		Set Trigger
5	3.207	0.055	0.033	0.038	0.070		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



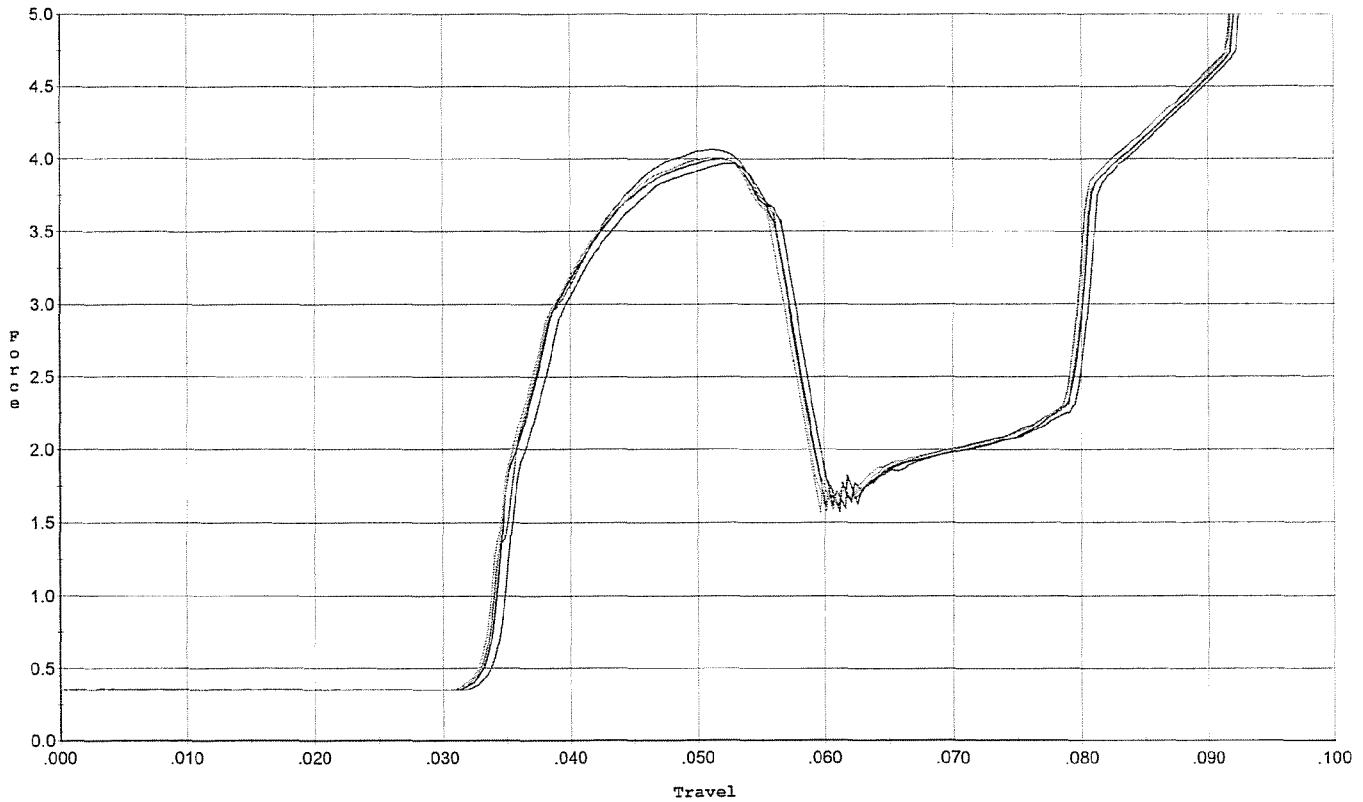
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.057	0.034	0.037	0.089		Set Trigger
2	4.069	0.057	0.034	0.037	0.088		Set Trigger
3	4.045	0.057	0.033	0.037	0.090		Set Trigger
4	4.050	0.056	0.033	0.037	0.088		Set Trigger
5	4.077	0.056	0.033	0.037	0.090		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



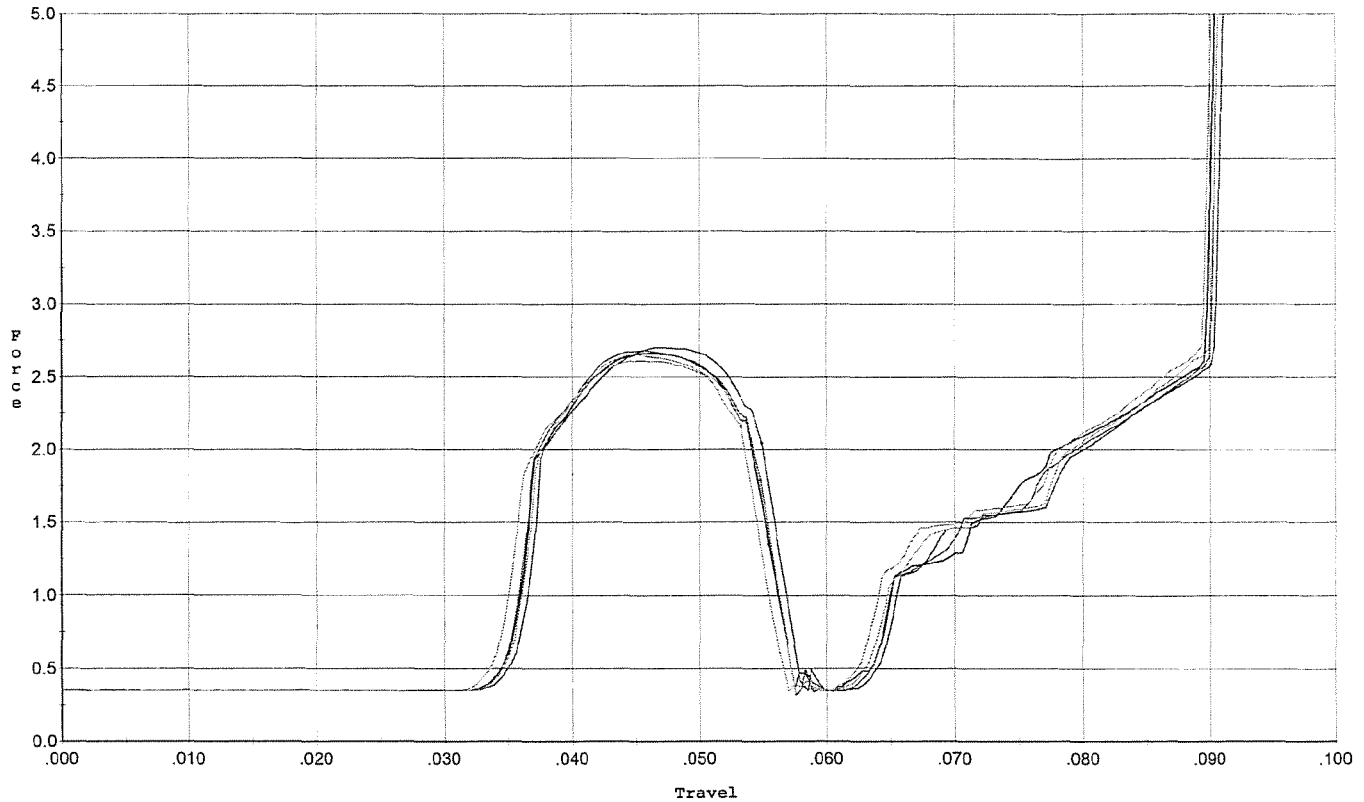
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.966	0.057	0.034	0.037	0.088		Set Trigger
2	3.999	0.056	0.033	0.037	0.089		Set Trigger
3	4.059	0.056	0.033	0.037	0.089		Set Trigger
4	4.007	0.056	0.033	0.037	0.089		Set Trigger
5	4.009	0.058	0.033	0.036	0.092		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test

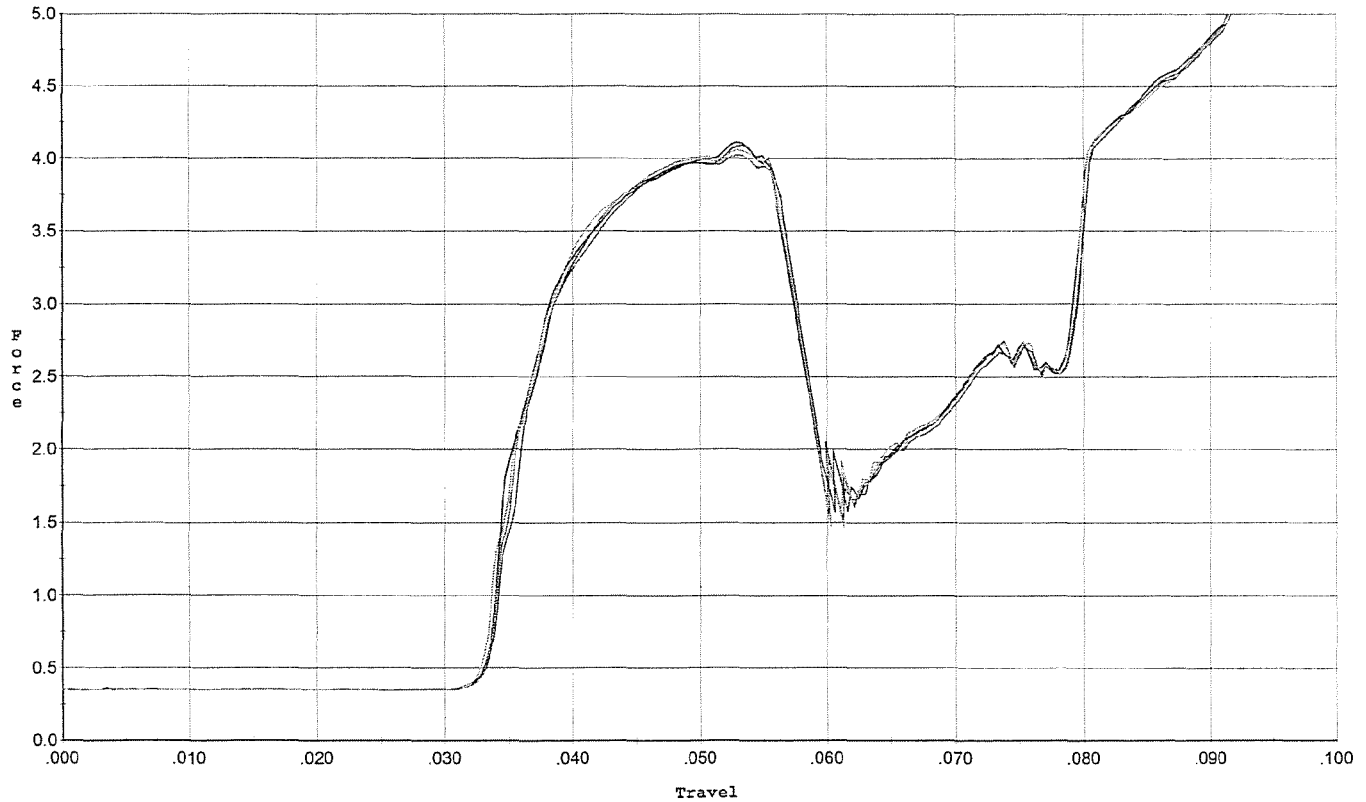


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.055	0.035	0.040	0.058		Set Trigger
2	2.664	0.055	0.035	0.039	0.058		Set Trigger
3	2.680	0.055	0.035	0.040	0.058		Set Trigger
4	2.653	0.055	0.035	0.040	0.058		Set Trigger
5	2.610	0.053	0.034	0.040	0.056		Set Trigger

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Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 9/22/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.056	0.033	0.036	0.091		Set Trigger
2	4.108	0.058	0.033	0.036	0.094		Set Trigger
3	4.024	0.057	0.033	0.036	0.092		Set Trigger
4	4.057	0.057	0.033	0.036	0.093		Set Trigger
5	4.023	0.057	0.033	0.036	0.094		Set Trigger

Avg 4.06