

56784963

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

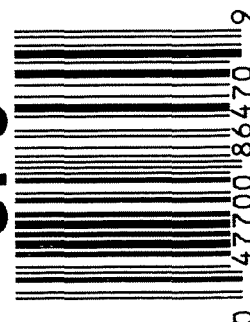
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784963

UPC



GUN SERIAL # G 6784963

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	KTZ
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	9-9-08	BH
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-29-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE <u>2.60 LBS +/- .5 LBS</u>			

F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	10-7-08	X J
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	10-7-08	X J
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.022</u>	10-7-08	X J
	J) ASSEMBLE STOCK					9-29-08	LSN
	K) ASSEMBLE SWIVEL STUDS					10-7-08	X J
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-30-08	X J
			<u>PASS</u>	FAIL			
	MALFUNCTION	CORRECTION					
	MALFUNCTION	CORRECTION					
	MALFUNCTION	CORRECTION					
	MALFUNCTION	CORRECTION					
660	INSPECT FOR LIVE AMMO					9-30-08	TC
670	FINAL INSPECTION A) HEADSPACE					10-7-08	X J
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u>	<u>2.40</u>	<u>2.33</u> <u>2.34</u> <u>2.40</u>	9-30-08	TC
	C) FUNCTION					10-7-08	X J
690	PACK					12-8-08	LSN

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-25-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	266	282	216	216	
PULL #2	280	287	TAE 220	220	
PULL #3	263	280		213	
PULL #4	265	282		214	
PULL #5	255	265		254	
TOTAL	1329	1396		1117	
AVERAGE	265	279		223	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	358	343		
PULL #2	360	336		
PULL #3	354	336		
PULL #4	355	348		
PULL #5	362	336		
TOTAL	1789	1699		
AVERAGE	357	339		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	468	465		437
PULL #2	465	428		443
PULL #3	438	478		441
PULL #4	441	411		444
PULL #5	430	440		448
TOTAL	2242	2222		2213
AVERAGE	448	444		442