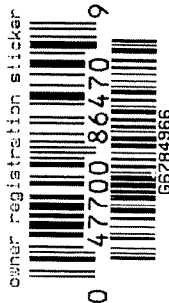
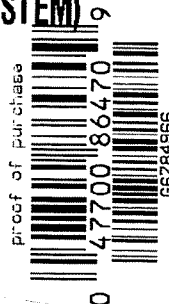


56784966

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

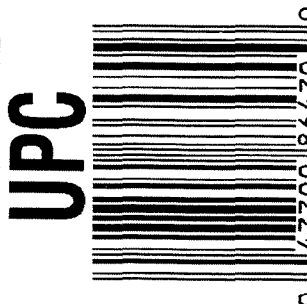


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784966



BM, FORM

GUN SERIAL # G 6784966

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	SPD
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-22-08	SP
490	MAGNAFLUX BOLT		9/18/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11/17/08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

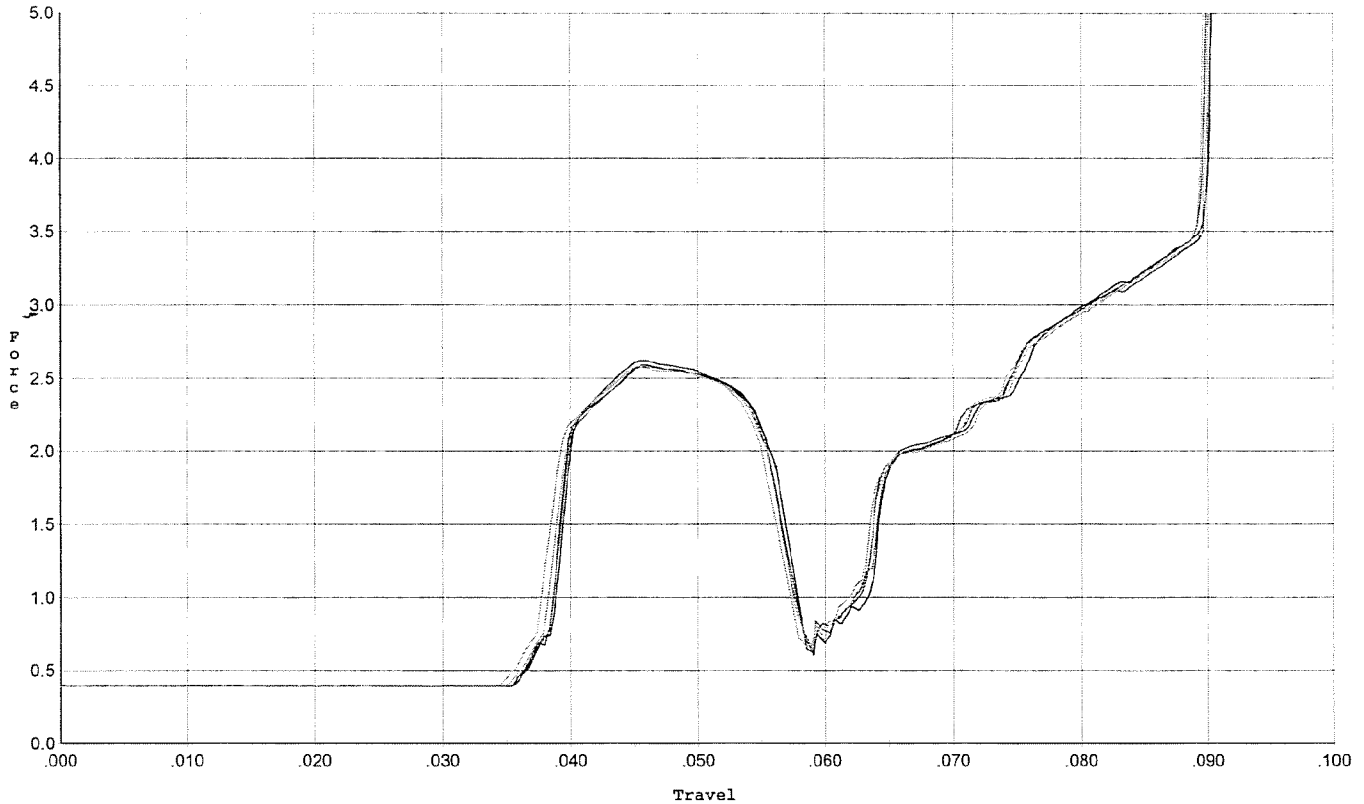
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-5-09	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-5-09	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-5-09	R.D.
	J) ASSEMBLE STOCK		11-17-08	R.D.
	K) ASSEMBLE SWIVEL STUDS		1-5-09	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-31-08	R.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-31-08	RP
670	FINAL INSPECTION A) HEADSPACE		1-5-09	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.66</u> <u>2.60</u> <u>2.58</u> <u>2.50</u>	1-5-09	TL
	C) FUNCTION		1-5-09	R.D.
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



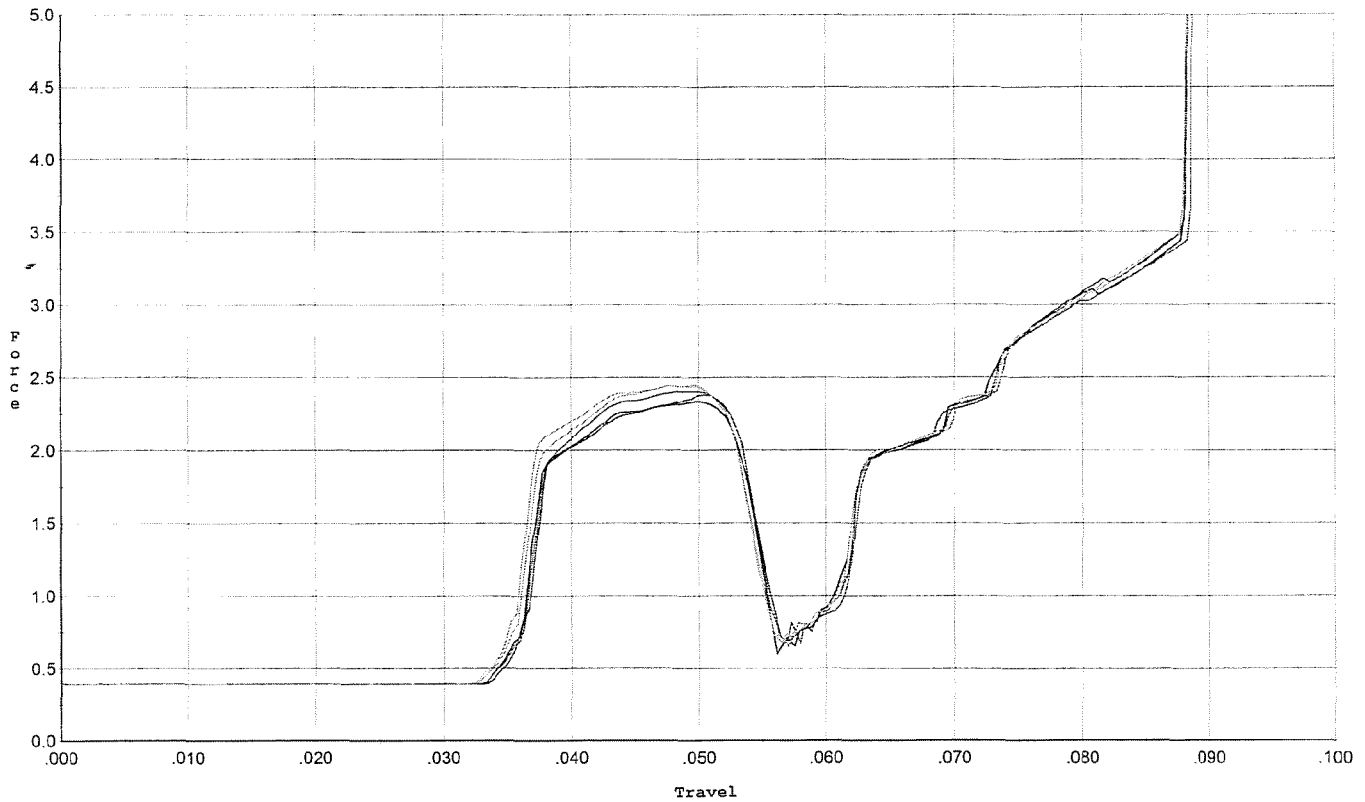
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.055	0.037	0.039	0.056		Set Trigger
2	2.589	0.056	0.037	0.039	0.057		Set Trigger
3	2.577	0.055	0.036	0.039	0.056		Set Trigger
4	2.575	0.056	0.036	0.039	0.058		Set Trigger
5	2.588	0.055	0.036	0.039	0.057		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



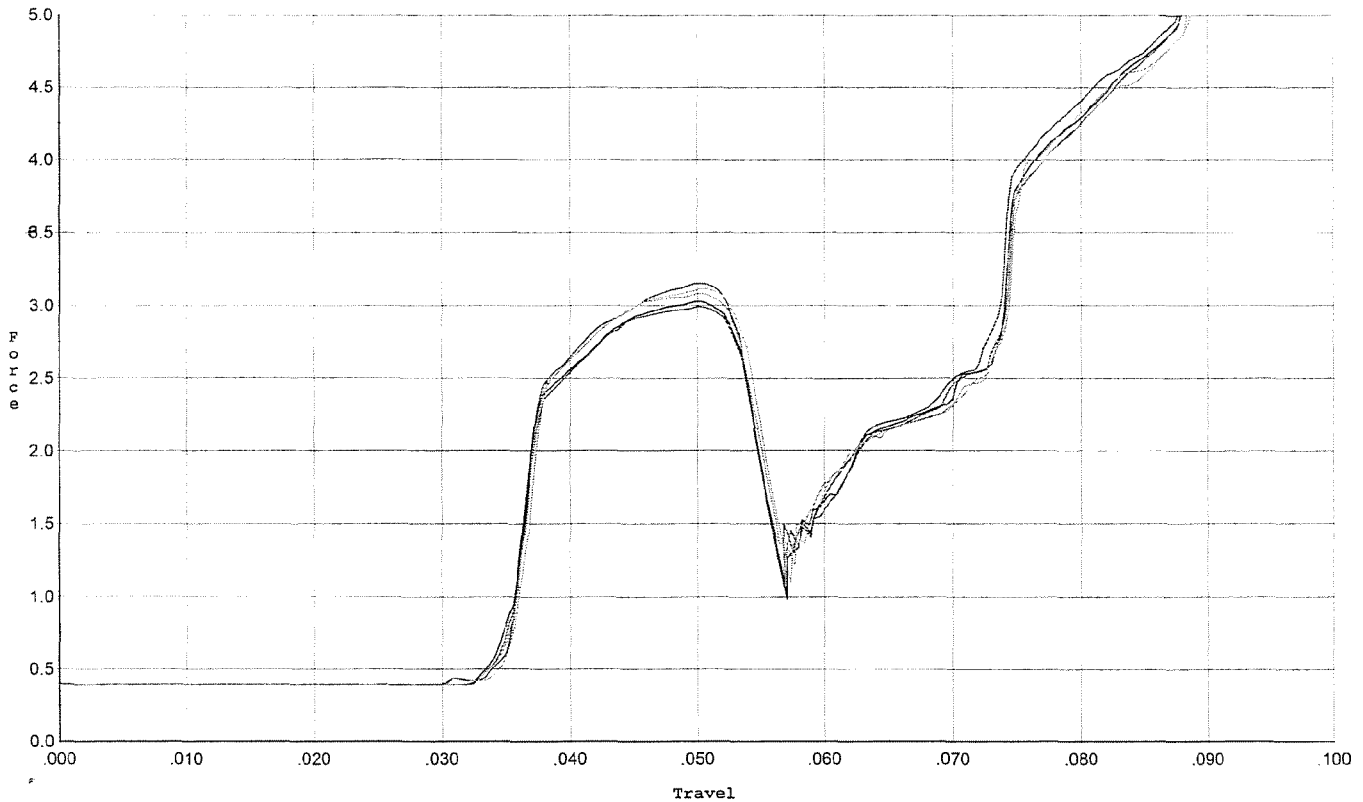
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.380	0.053	0.036	0.039	0.052		Set Trigger
2	2.335	0.054	0.034	0.039	0.052		Set Trigger
3	2.402	0.053	0.034	0.039	0.053		Set Trigger
4	2.441	0.053	0.035	0.039	0.053		Set Trigger
5	2.449	0.053	0.035	0.039	0.054		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



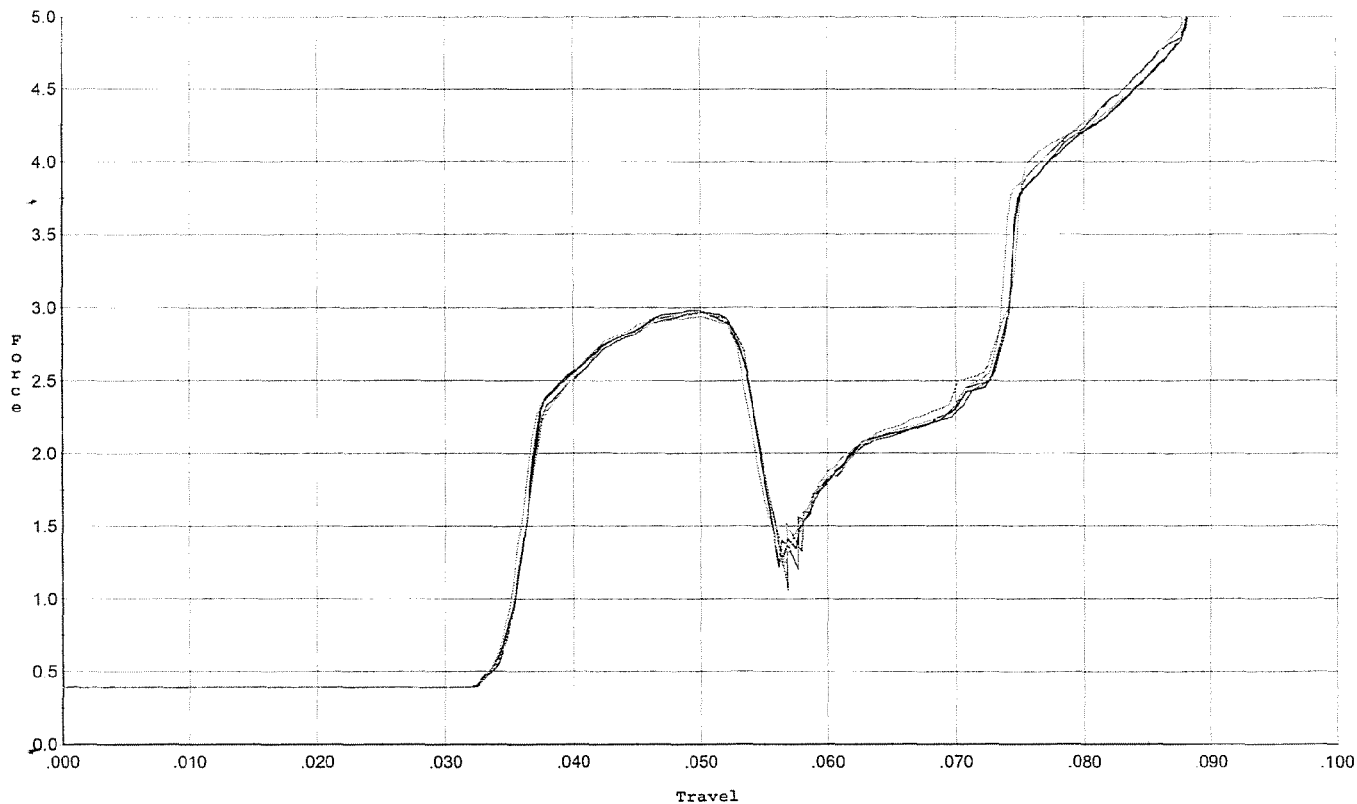
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.053	0.035	0.037	0.065		Set Trigger
2	3.029	0.053	0.034	0.037	0.064		Set Trigger
3	2.991	0.054	0.035	0.037	0.063		Set Trigger
4	3.115	0.054	0.035	0.037	0.066		Set Trigger
5	3.083	0.055	0.035	0.037	0.067		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



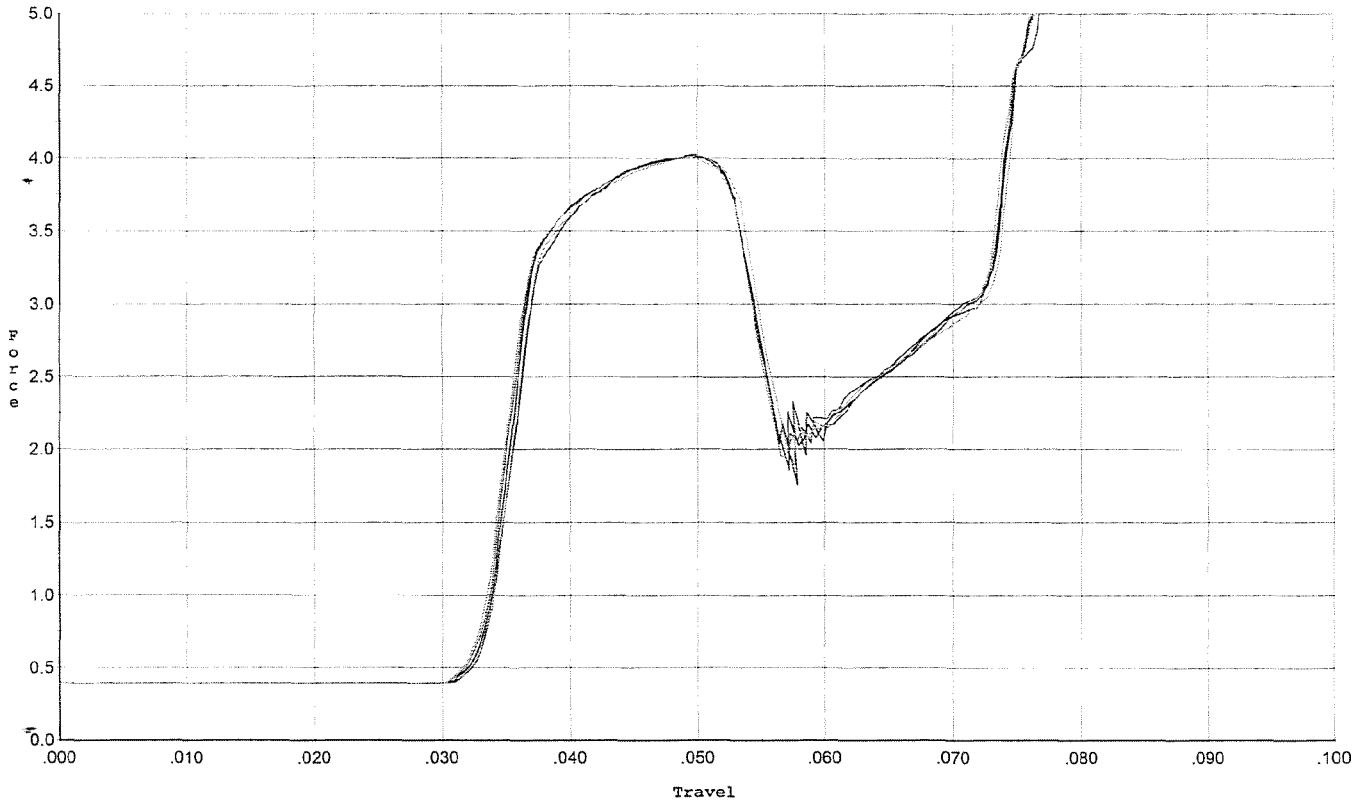
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.981	0.054	0.034	0.037	0.064		Set Trigger
2	2.969	0.054	0.035	0.037	0.064		Set Trigger
3	2.961	0.053	0.034	0.037	0.063		Set Trigger
4	2.963	0.053	0.034	0.037	0.063		Set Trigger
5	2.937	0.053	0.035	0.037	0.063		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



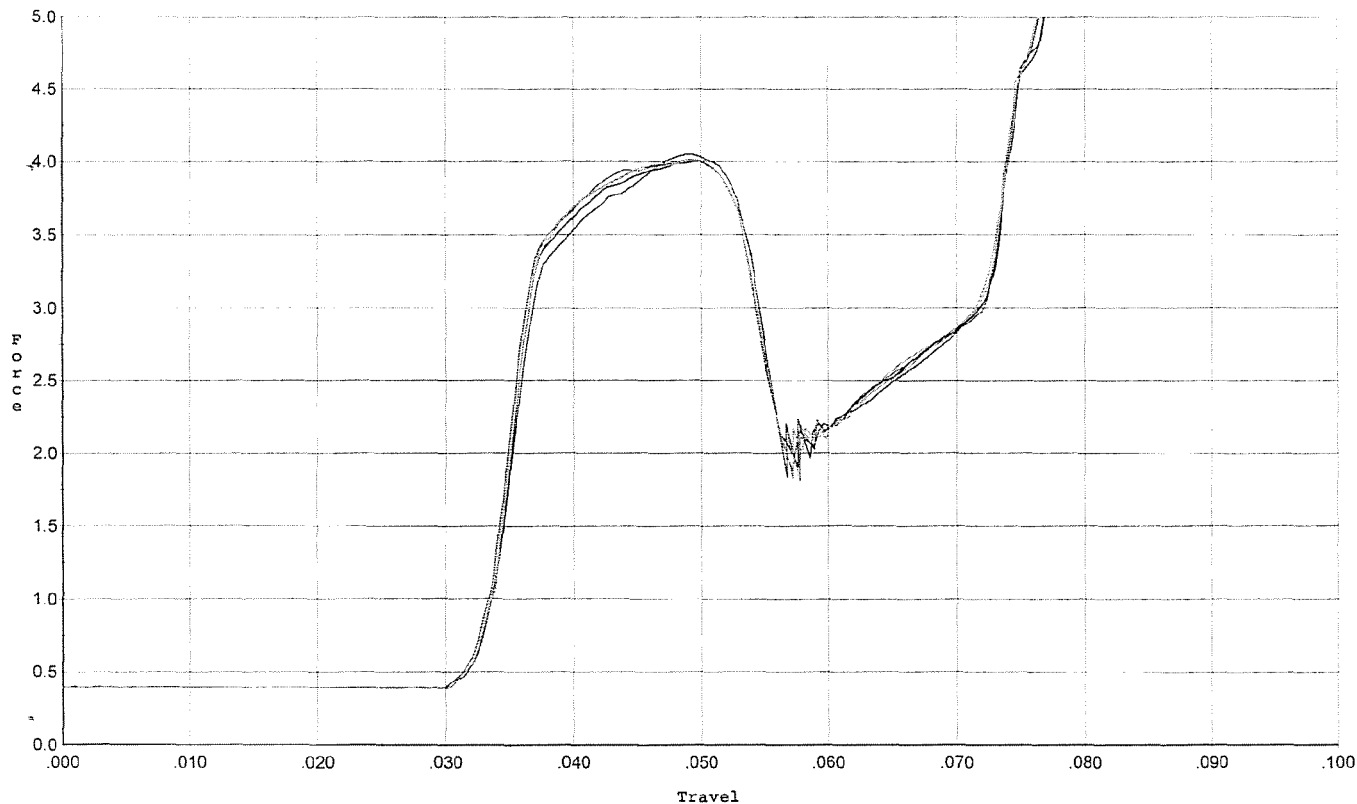
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.054	0.033	0.028	0.086		Set Trigger
2	4.021	0.053	0.033	0.028	0.084		Set Trigger
3	4.018	0.053	0.033	0.028	0.084		Set Trigger
4	4.019	0.053	0.033	0.028	0.085		Set Trigger
5	4.015	0.053	0.032	0.028	0.085		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



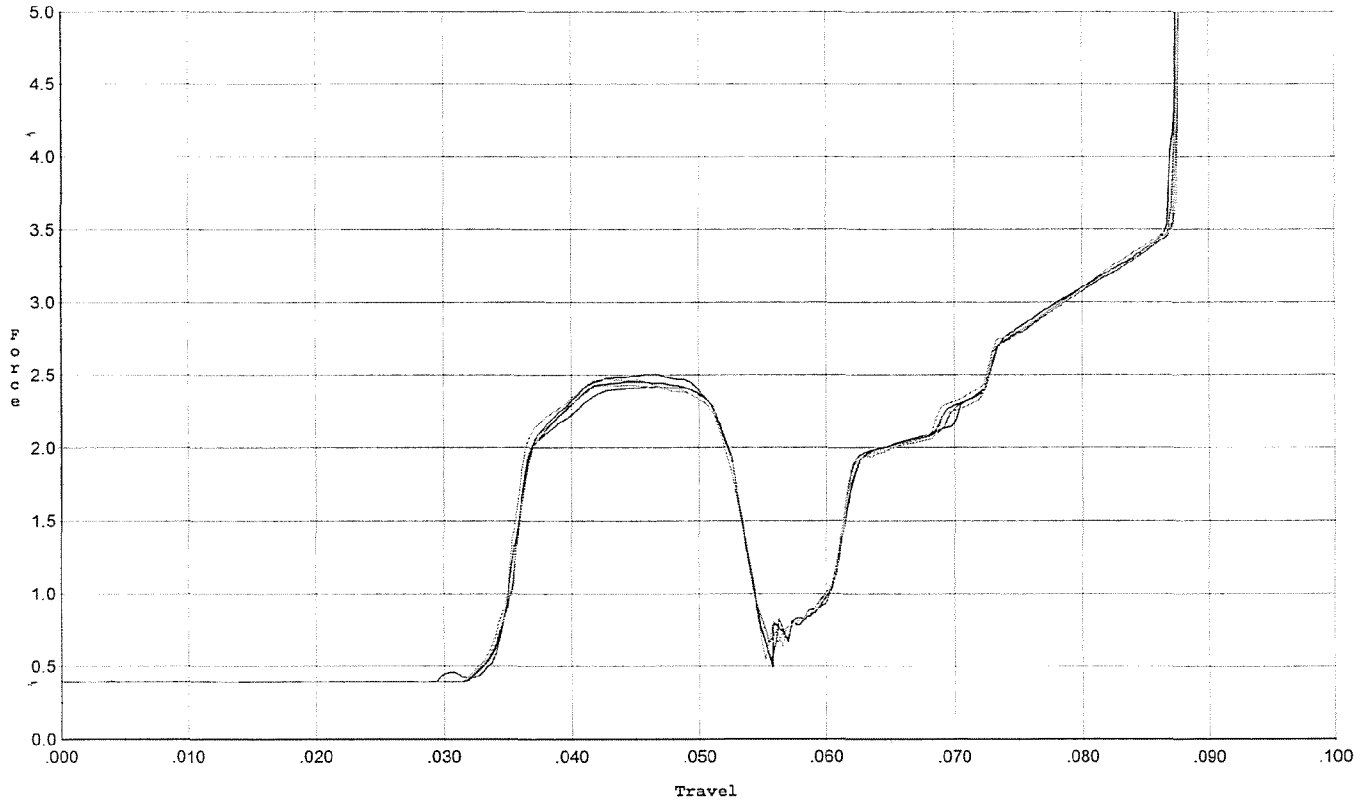
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.054	0.032	0.028	0.086		Set Trigger
2	4.001	0.053	0.032	0.029	0.084		Set Trigger
3	4.013	0.053	0.032	0.028	0.085		Set Trigger
4	4.012	0.054	0.033	0.028	0.088		Set Trigger
5	4.018	0.053	0.032	0.028	0.085		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



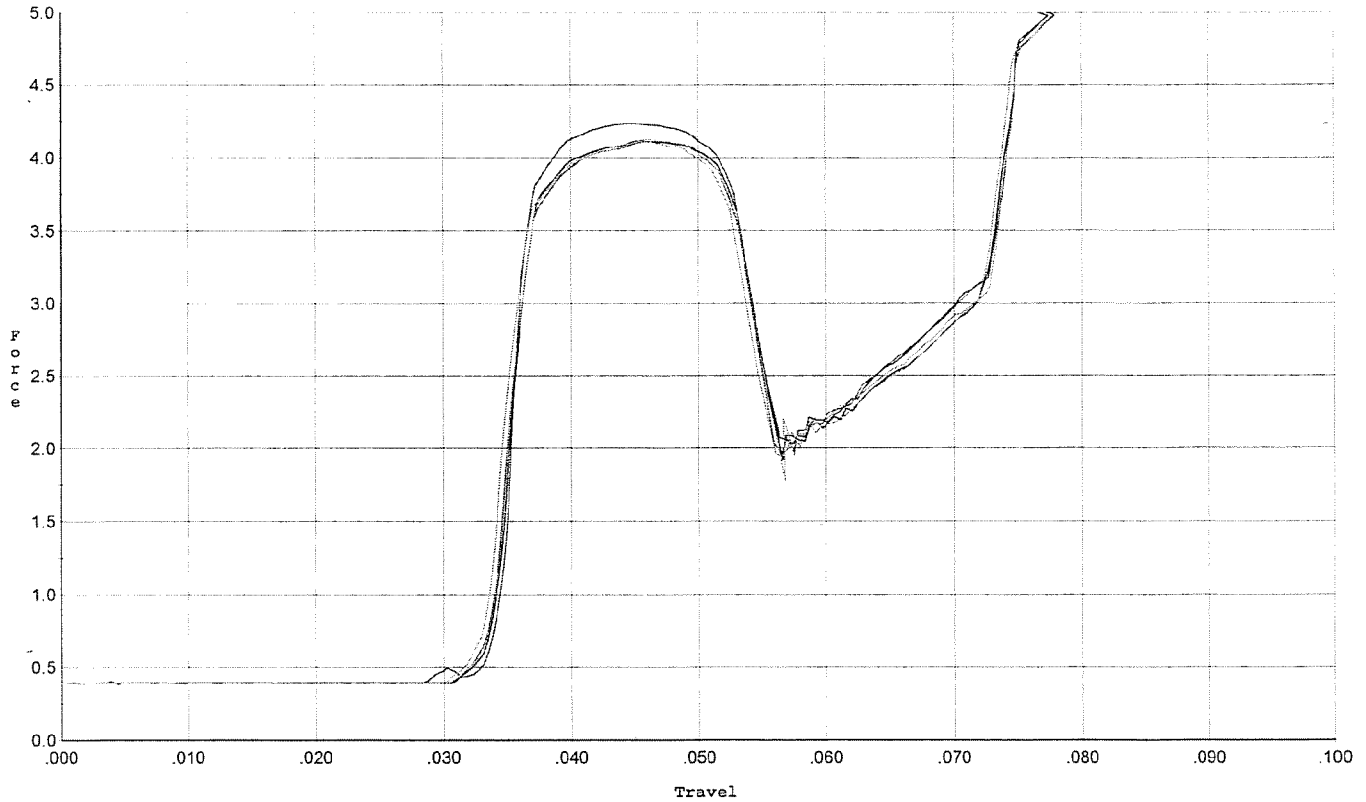
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.053	0.034	0.038	0.055		Set Trigger
2	2.455	0.053	0.034	0.038	0.054		Set Trigger
3	2.420	0.053	0.034	0.038	0.054		Set Trigger
4	2.428	0.053	0.034	0.038	0.054		Set Trigger
5	2.472	0.053	0.034	0.038	0.055		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.053	0.033	0.033	0.088		Set Trigger
2	4.117	0.053	0.033	0.033	0.086		Set Trigger
3	4.109	0.053	0.033	0.033	0.087		Set Trigger
4	4.126	0.053	0.033	0.033	0.087		Set Trigger
5	4.109	0.052	0.032	0.033	0.086		Set Trigger

AVG 4.13