

66784967

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

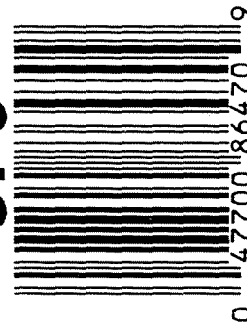


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784967**UPC**

GUN SERIAL # G 6784967

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SP
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SP
460	CHECK HEADSPACE		9-18-08	SP
470	DIS-ASSEMBLE ACTION		9-18-08	SP
472	SERIALIZE BOLT HANDLE		9-19-08	SP
475	DRILL AND TAP SIGHT HOLES		9-19-08	SP
480	MAGNAFLUX BBL ACTION		9-19-08	SP
490	MAGNAFLUX BOLT		9-18-08	SP
500	ROLLMARK CALIBER		9-22-08	RT
520	GOFF BLAST BBL / REC		9-23-08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	c
545	(BOLT)			
580	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-14-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA - FLUX

SEP 22 2008

OPERATOR

B. J. 2208

F004 REV 5/2006

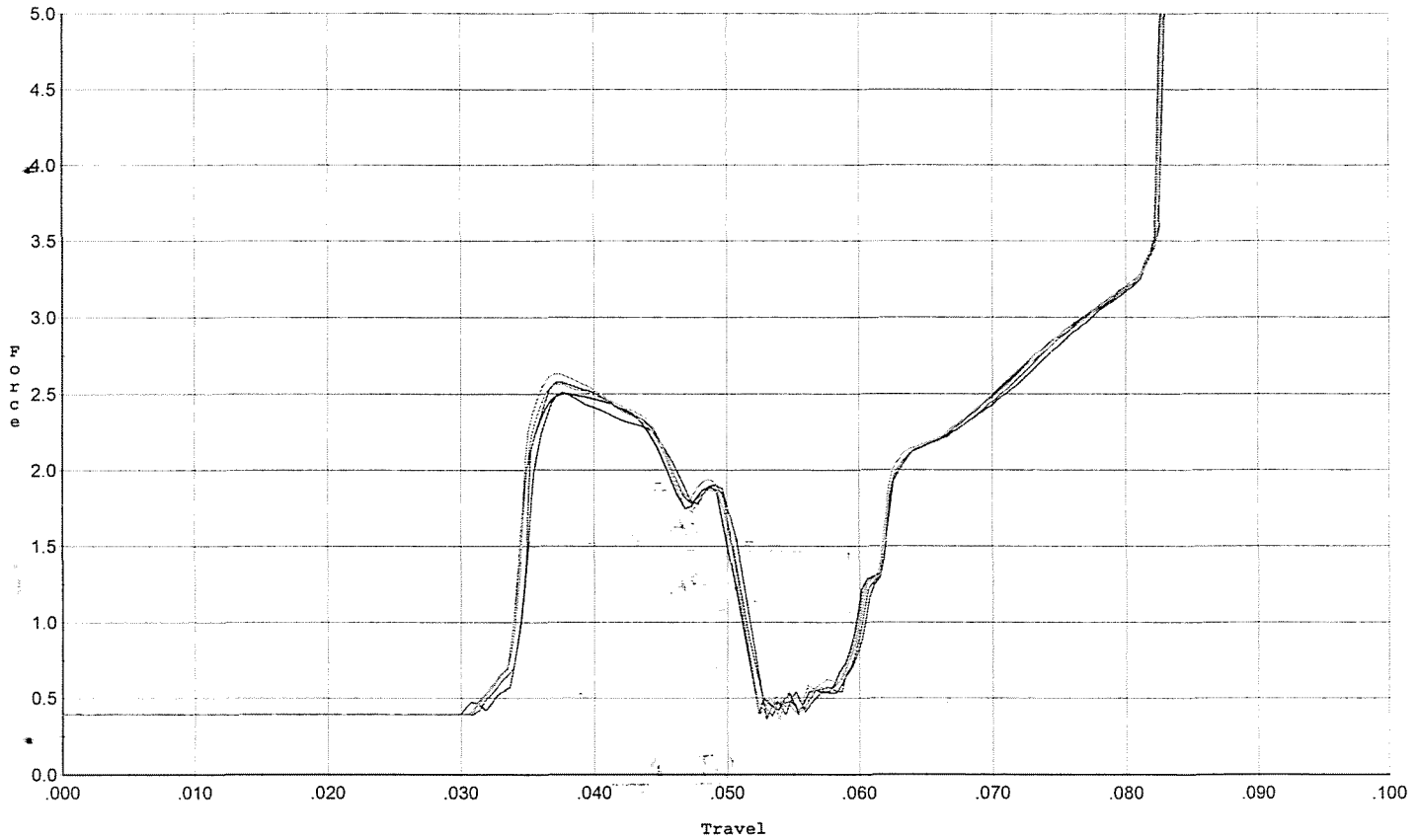
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.0	5.0	5.0	12-18-08	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	8.0	7.0	7.0	12-18-08	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	12-18-08	LN		
	J) ASSEMBLE STOCK					11-14-08	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					12-18-08	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		12-16-08	L.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					12-16-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-18-08	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.74	2.72	2.62	2.54	2.65	12-17-08	TL
	C) FUNCTION							12-18-08	LN
690	PACK							1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



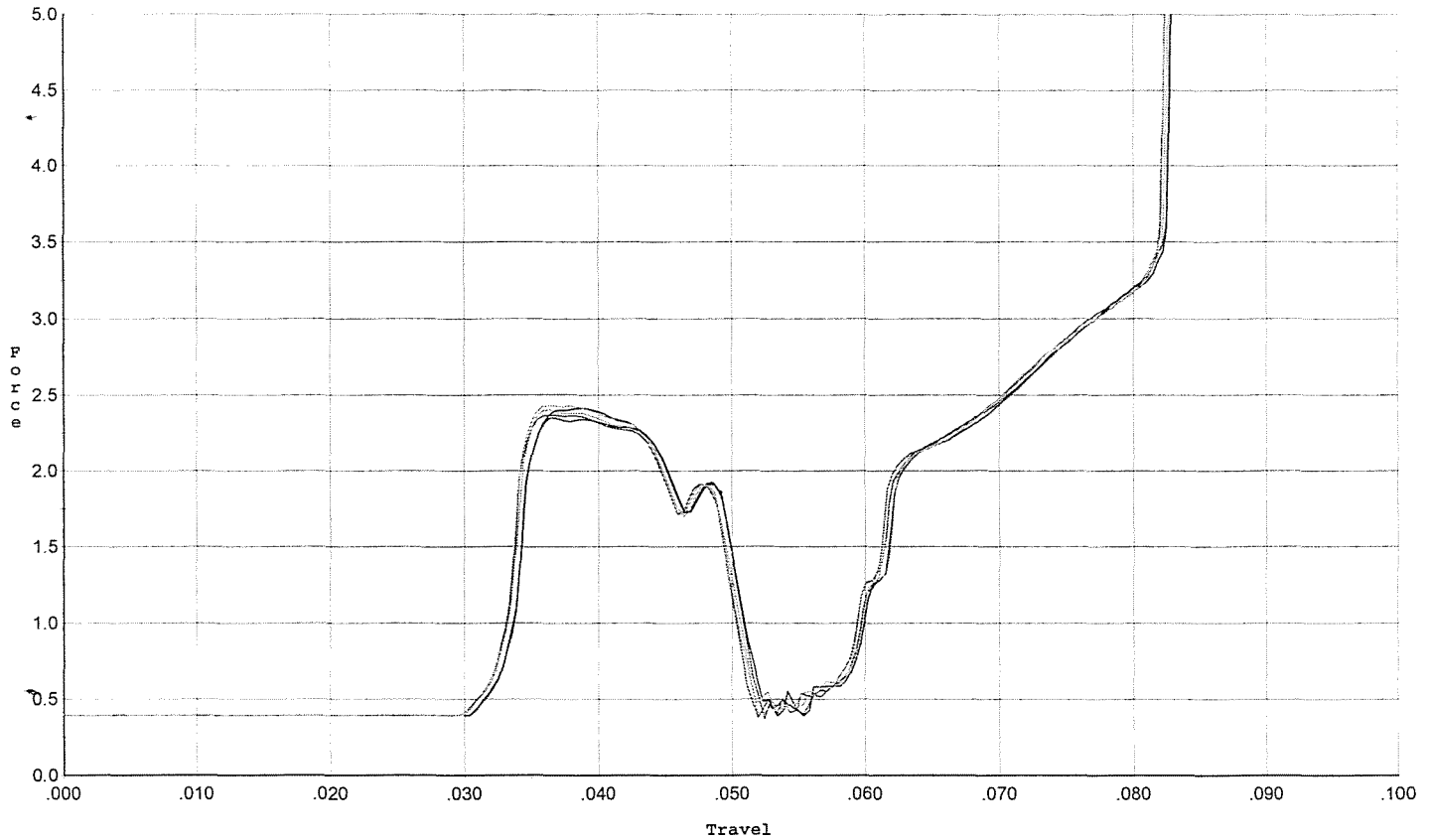
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.051	0.034	0.036	0.049		Set Trigger
2	2.501	0.051	0.031	0.036	0.049		Set Trigger
3	2.577	0.050	0.032	0.036	0.048		Set Trigger
4	2.631	0.050	0.031	0.036	0.050		Set Trigger
5	2.566	0.050	0.031	0.036	0.049		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



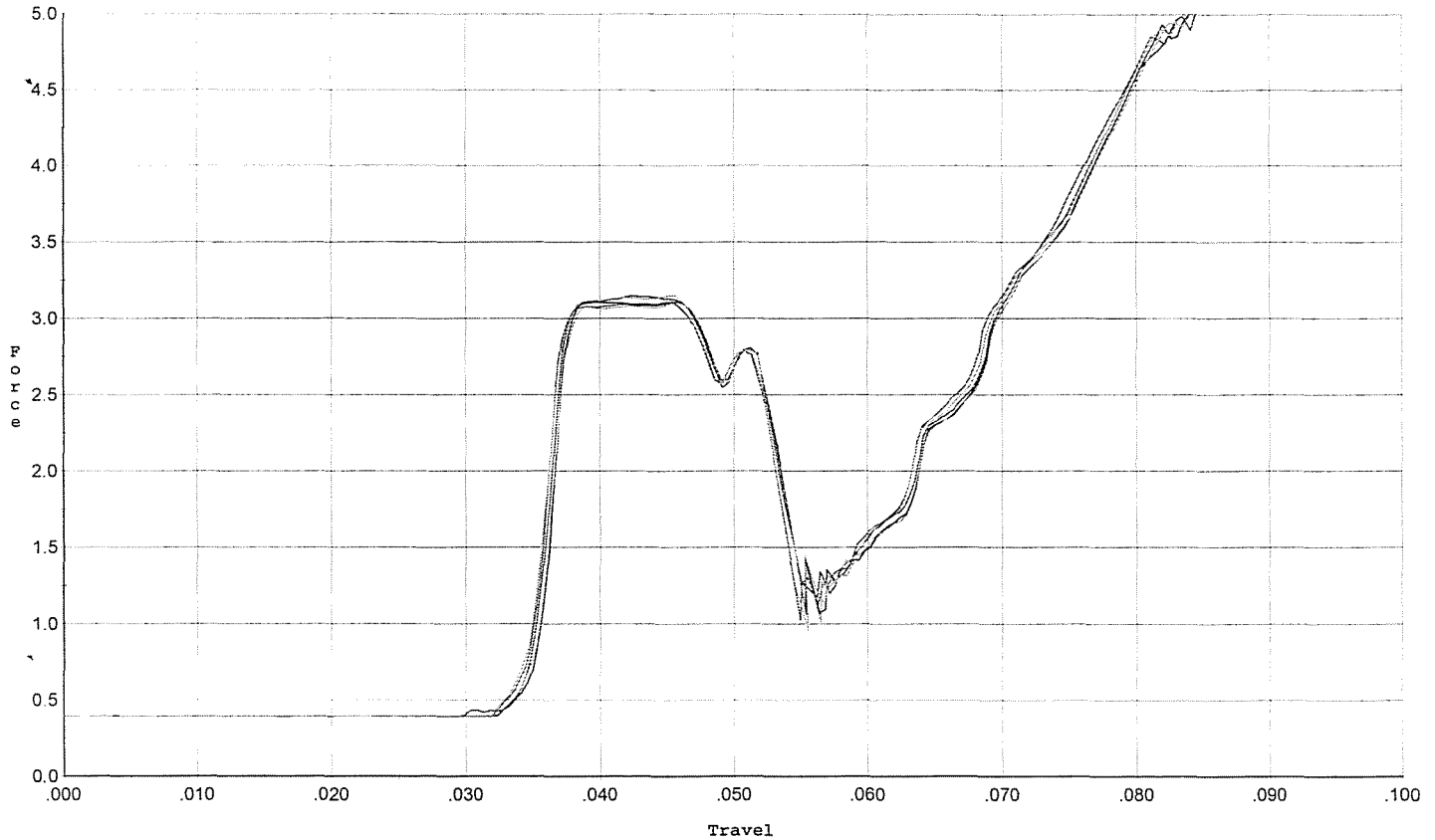
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.049	0.032	0.037	0.047		Set Trigger
2	2.415	0.049	0.033	0.037	0.047		Set Trigger
3	2.368	0.049	0.032	0.037	0.047		Set Trigger
4	2.434	0.049	0.032	0.037	0.047		Set Trigger
5	2.406	0.050	0.032	0.037	0.049		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



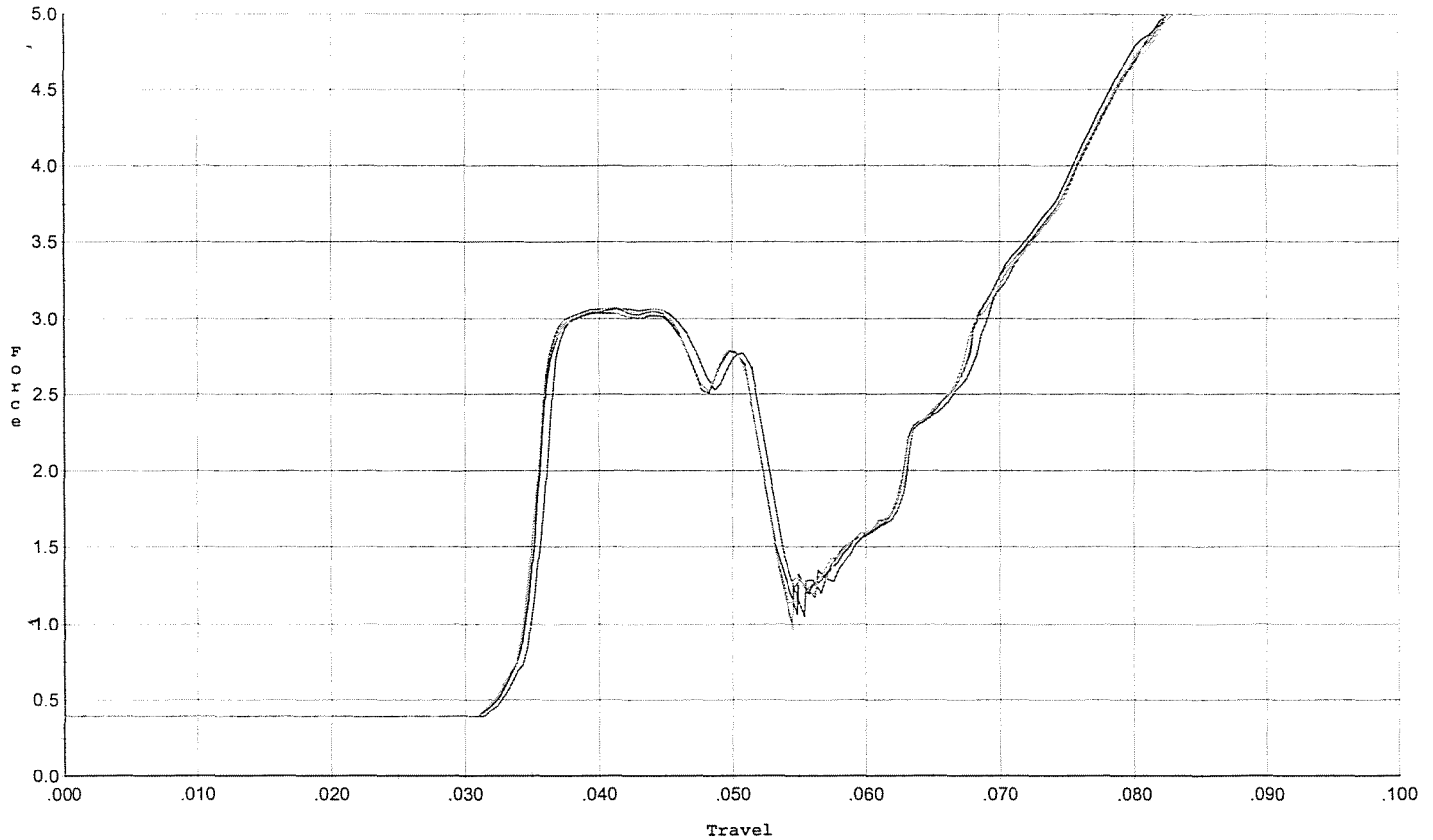
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.052	0.034	0.036	0.063		Set Trigger
2	3.108	0.053	0.035	0.036	0.064		Set Trigger
3	3.107	0.052	0.034	0.036	0.064		Set Trigger
4	3.150	0.052	0.034	0.036	0.064		Set Trigger
5	3.101	0.053	0.034	0.036	0.064		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



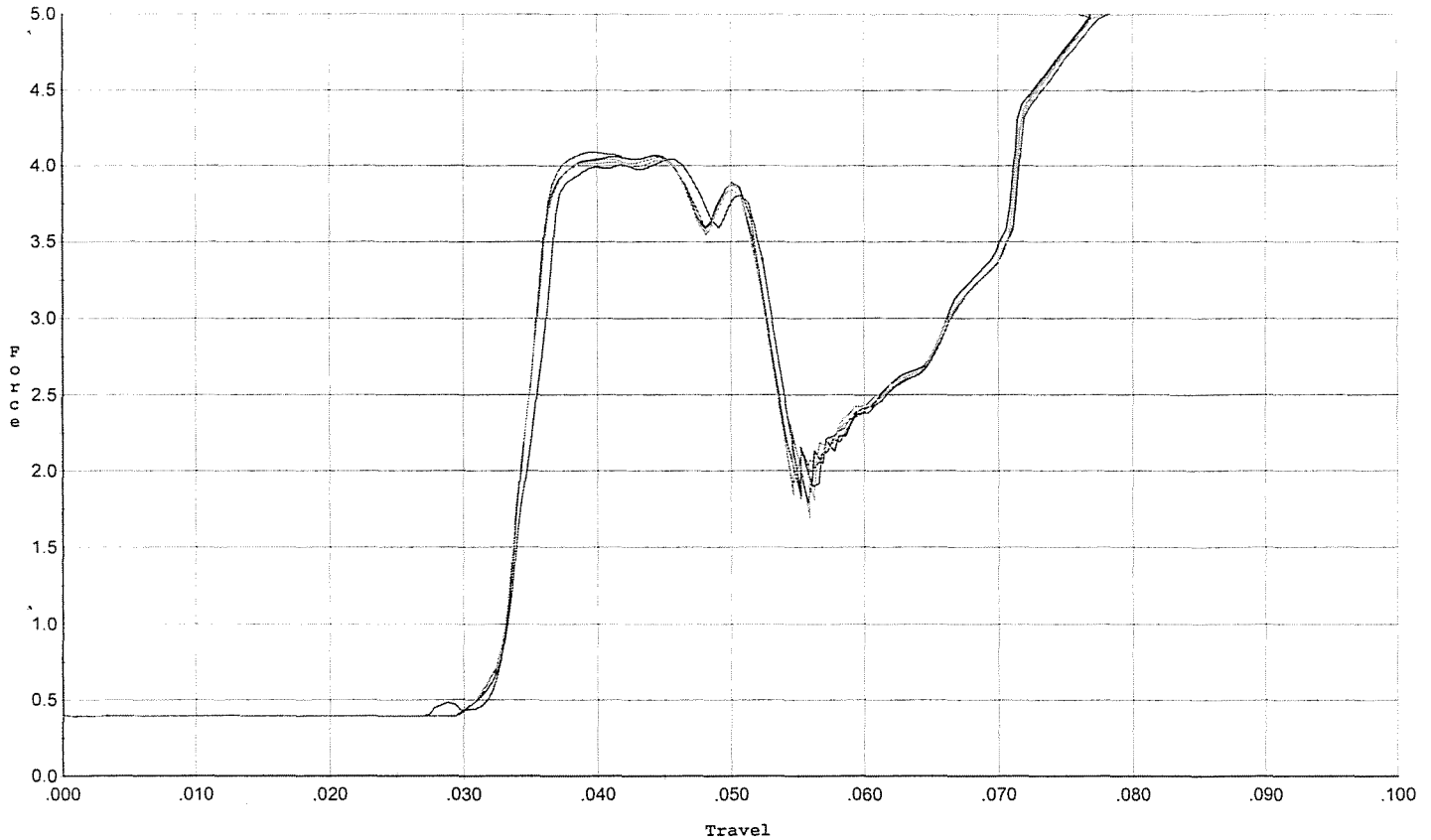
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.051	0.034	0.036	0.062		Set Trigger
2	3.040	0.051	0.033	0.036	0.061		Set Trigger
3	3.065	0.051	0.033	0.035	0.062		Set Trigger
4	3.038	0.051	0.033	0.035	0.061		Set Trigger
5	3.070	0.051	0.033	0.035	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



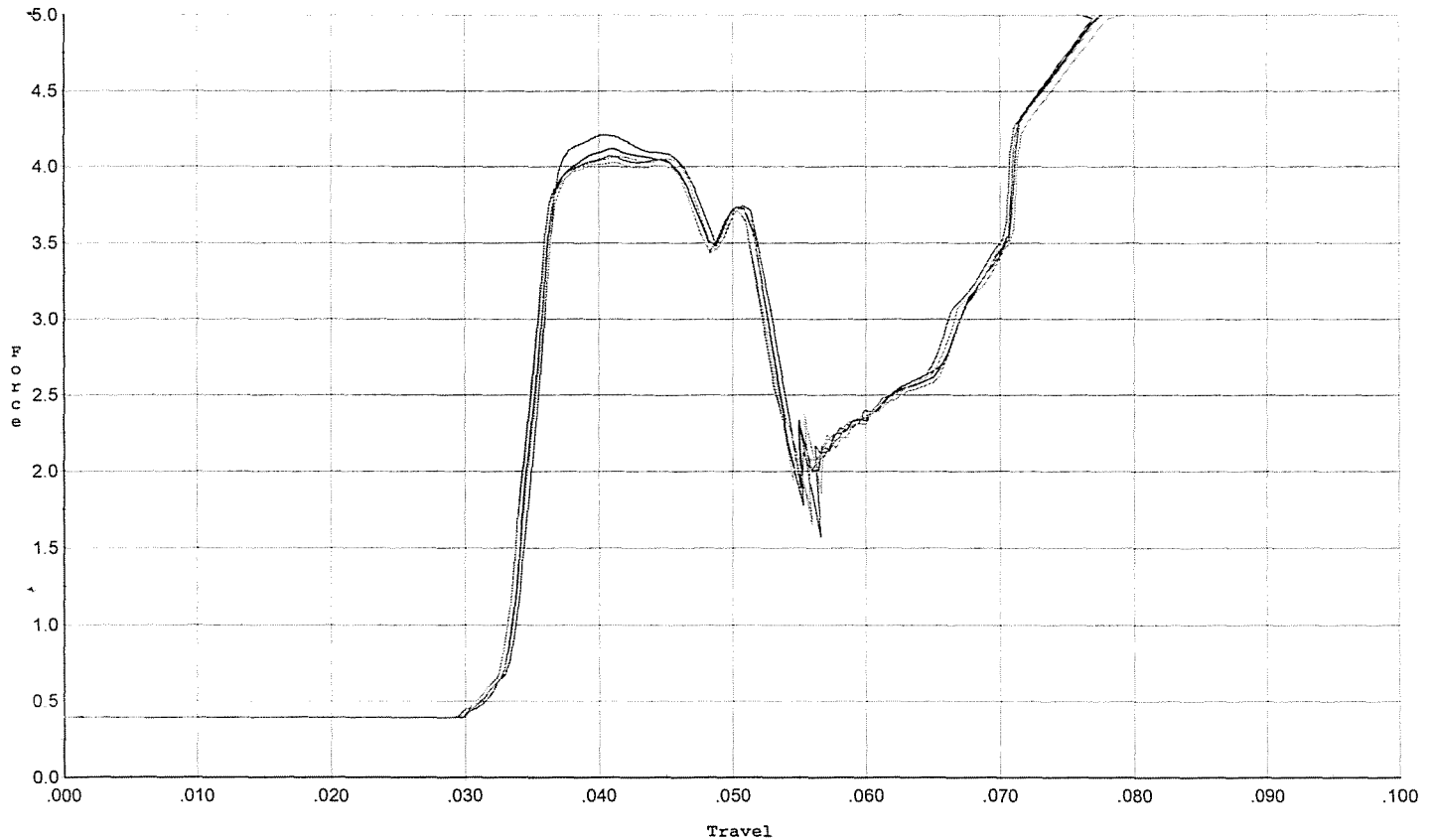
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.052	0.032	0.032	0.083		Set Trigger
2	4.069	0.052	0.032	0.032	0.083		Set Trigger
3	4.090	0.051	0.032	0.032	0.083		Set Trigger
4	4.036	0.052	0.032	0.032	0.083		Set Trigger
5	4.052	0.052	0.032	0.032	0.083		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



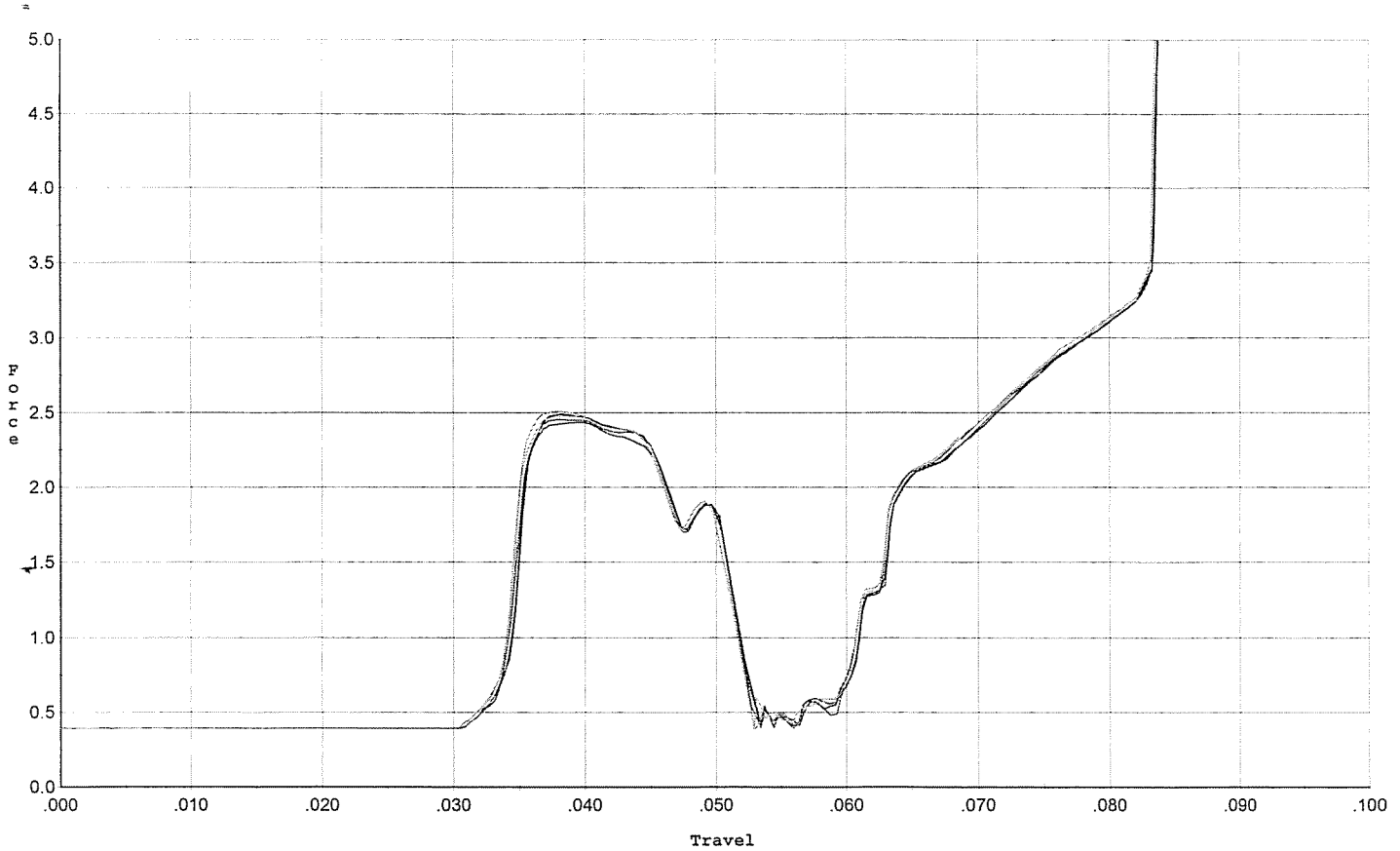
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.053	0.033	0.032	0.085		Set Trigger
2	4.115	0.052	0.033	0.032	0.082		Set Trigger
3	4.070	0.051	0.033	0.032	0.081		Set Trigger
4	4.026	0.053	0.033	0.032	0.083		Set Trigger
5	4.068	0.051	0.032	0.033	0.081		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



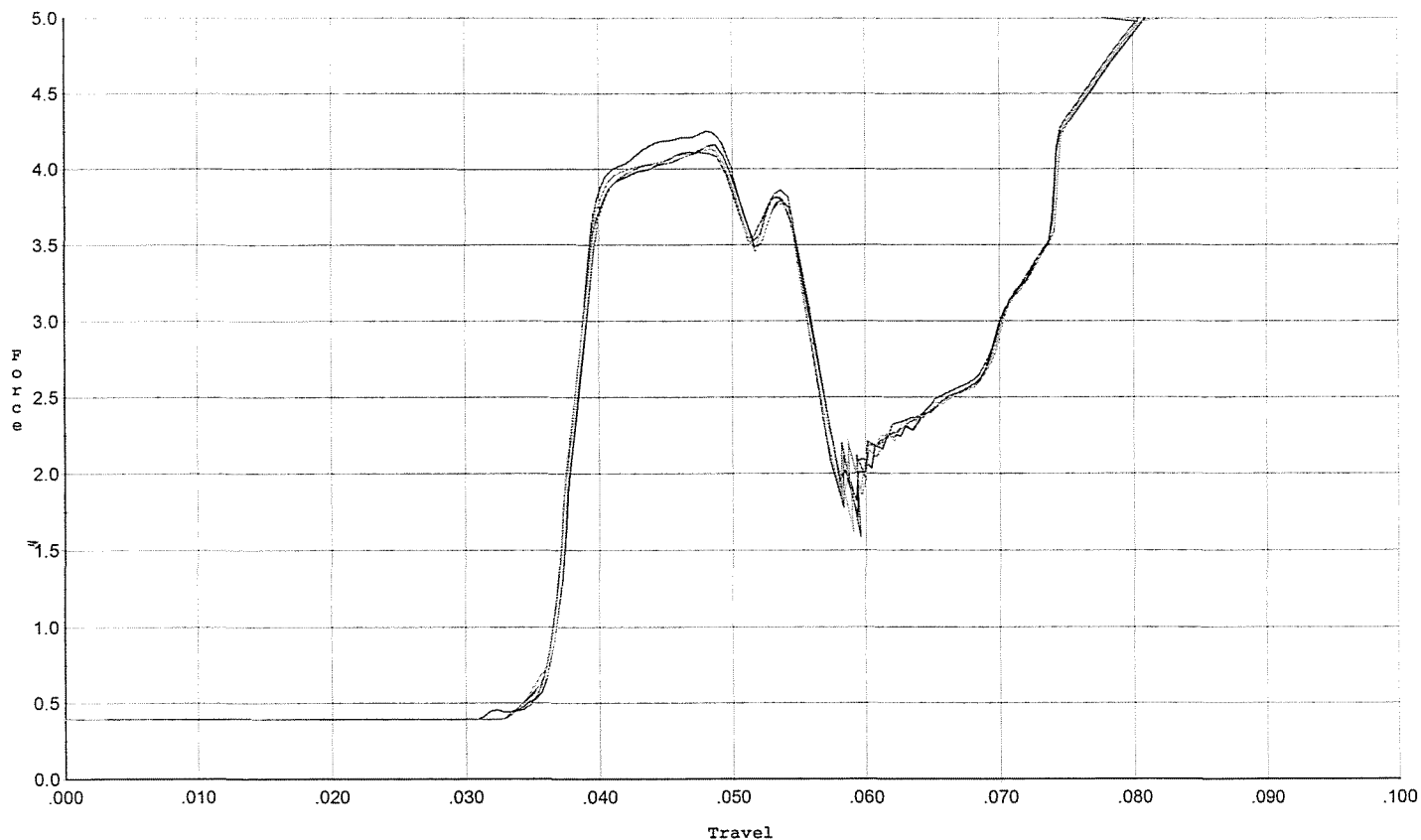
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.050	0.033	0.037	0.049		Set Trigger
2	2.488	0.050	0.033	0.037	0.049		Set Trigger
3	2.454	0.050	0.033	0.037	0.049		Set Trigger
4	2.477	0.051	0.033	0.036	0.050		Set Trigger
5	2.512	0.051	0.033	0.036	0.050		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

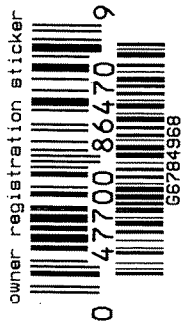
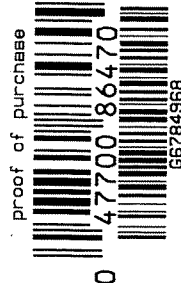
Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.054	0.036	0.036	0.084		Set Trigger
2	4.158	0.056	0.036	0.035	0.085		Set Trigger
3	4.109	0.056	0.036	0.035	0.086		Set Trigger
4	4.129	0.054	0.036	0.036	0.082		Set Trigger
5	4.145	0.054	0.035	0.035	0.083		Set Trigger

Avg 4.15

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24" BARREL 7.62 NATO
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ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

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