

66784970

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

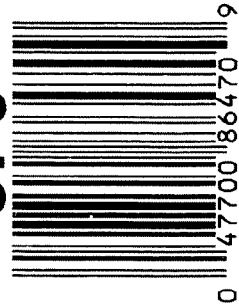
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784970

UPC



GUN SERIAL # G6784970

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	RT
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	9-10-08	BM
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	SG
542	APPLY COATINGS (BARREL ACTION)		9-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

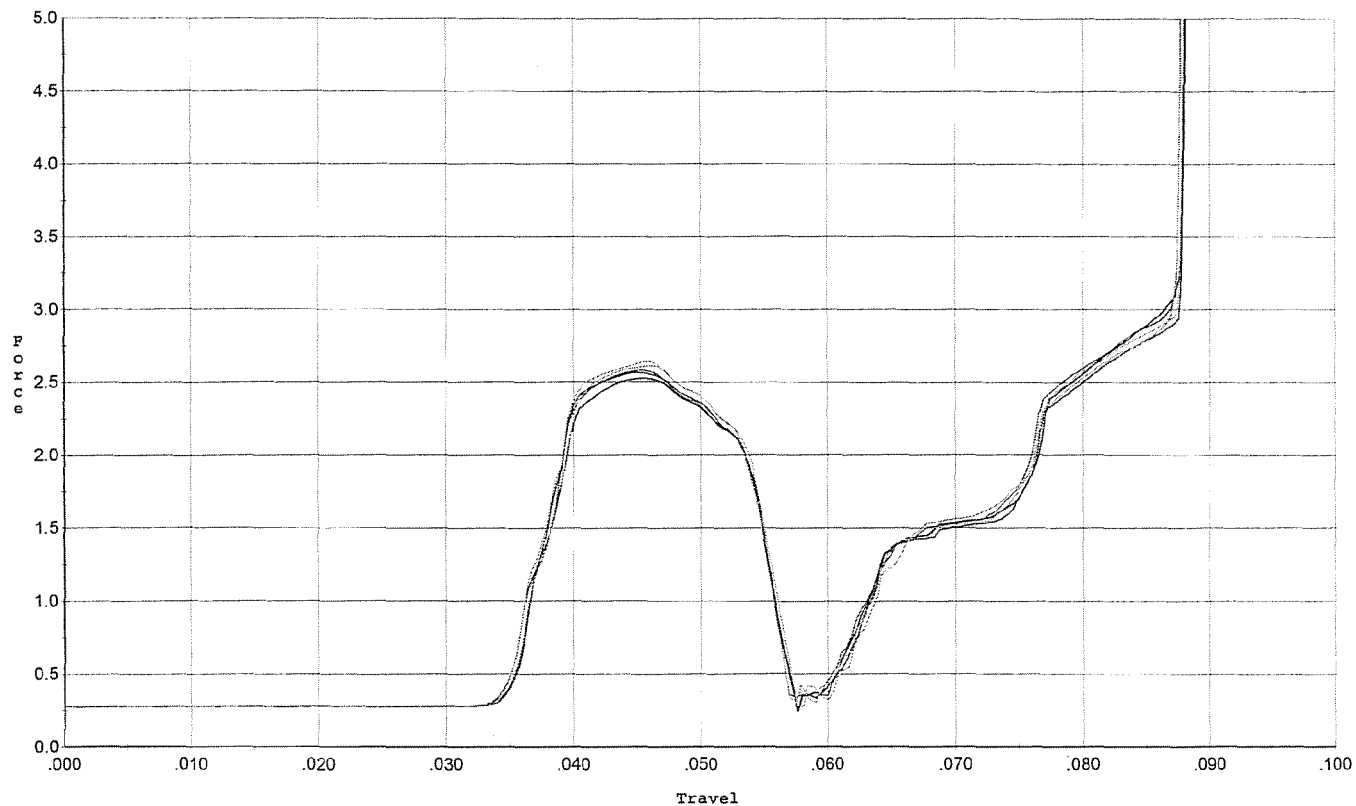
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-1-08	R. H.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-1-08	R. H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-26-08	R. H.
	J) ASSEMBLE STOCK		9-16-08	R. H.
	K) ASSEMBLE SWIVEL STUDS		9-26-08	R. H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-26-08	R. H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.57</u> <u>2.39</u> <u>2.61</u> <u>2.57</u>	9-25-08	R. H.
	C) FUNCTION		9-26-08	R. H.
690	PACK		12-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



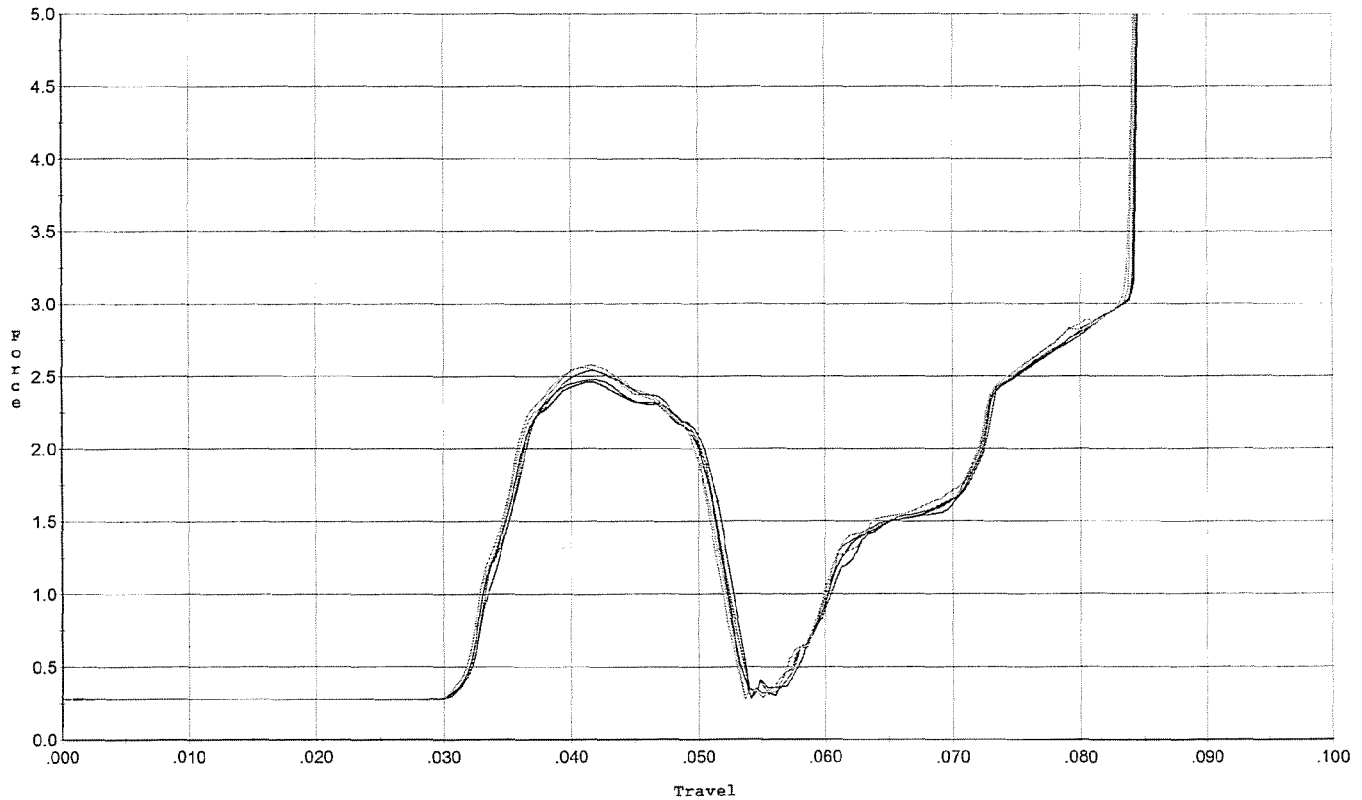
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.054	0.035	0.038	0.051		Set Trigger
2	2.524	0.054	0.035	0.038	0.050		Set Trigger
3	2.580	0.054	0.035	0.038	0.051		Set Trigger
4	2.617	0.056	0.035	0.038	0.053		Set Trigger
5	2.645	0.054	0.035	0.038	0.052		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



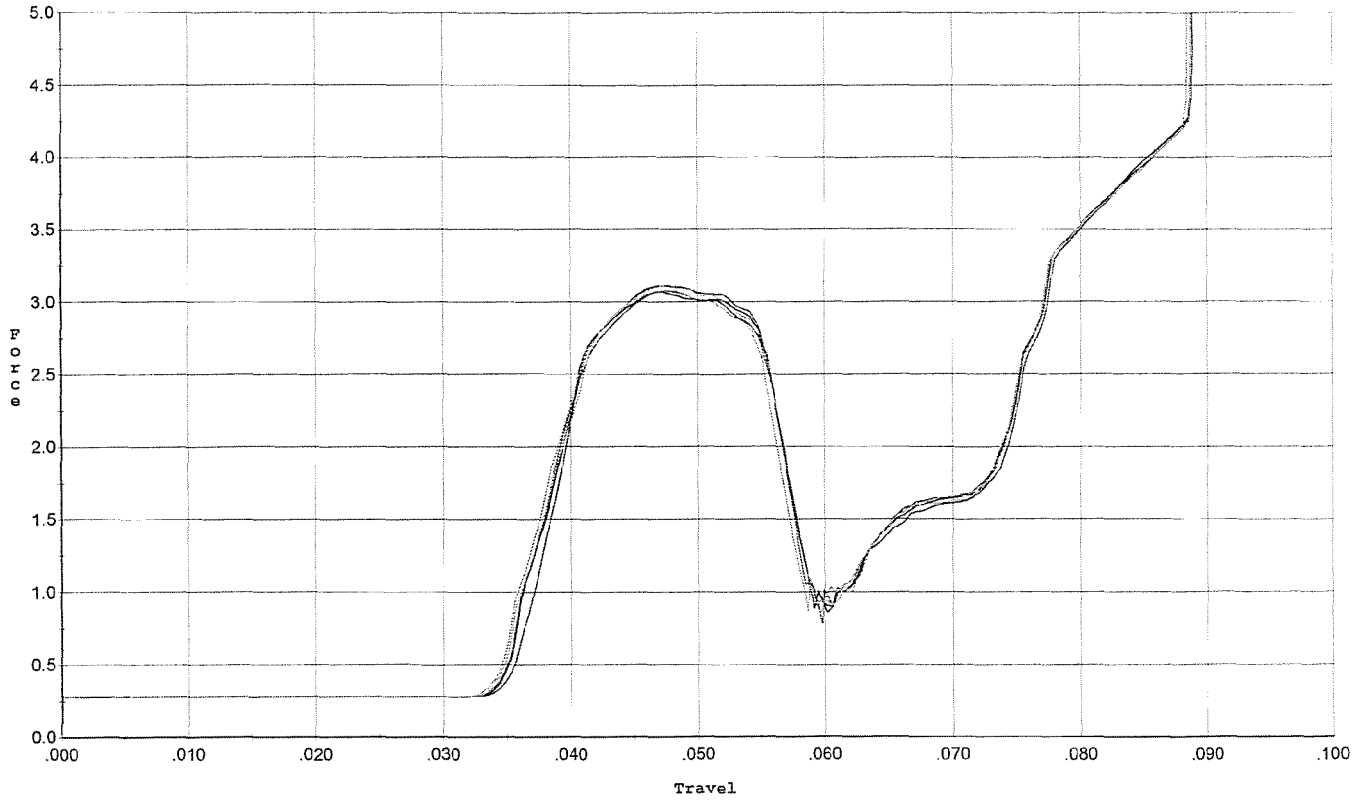
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.052	0.032	0.037	0.049		Set Trigger
2	2.458	0.051	0.032	0.037	0.048		Set Trigger
3	2.539	0.051	0.032	0.037	0.048		Set Trigger
4	2.558	0.050	0.031	0.037	0.048		Set Trigger
5	2.580	0.052	0.032	0.037	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



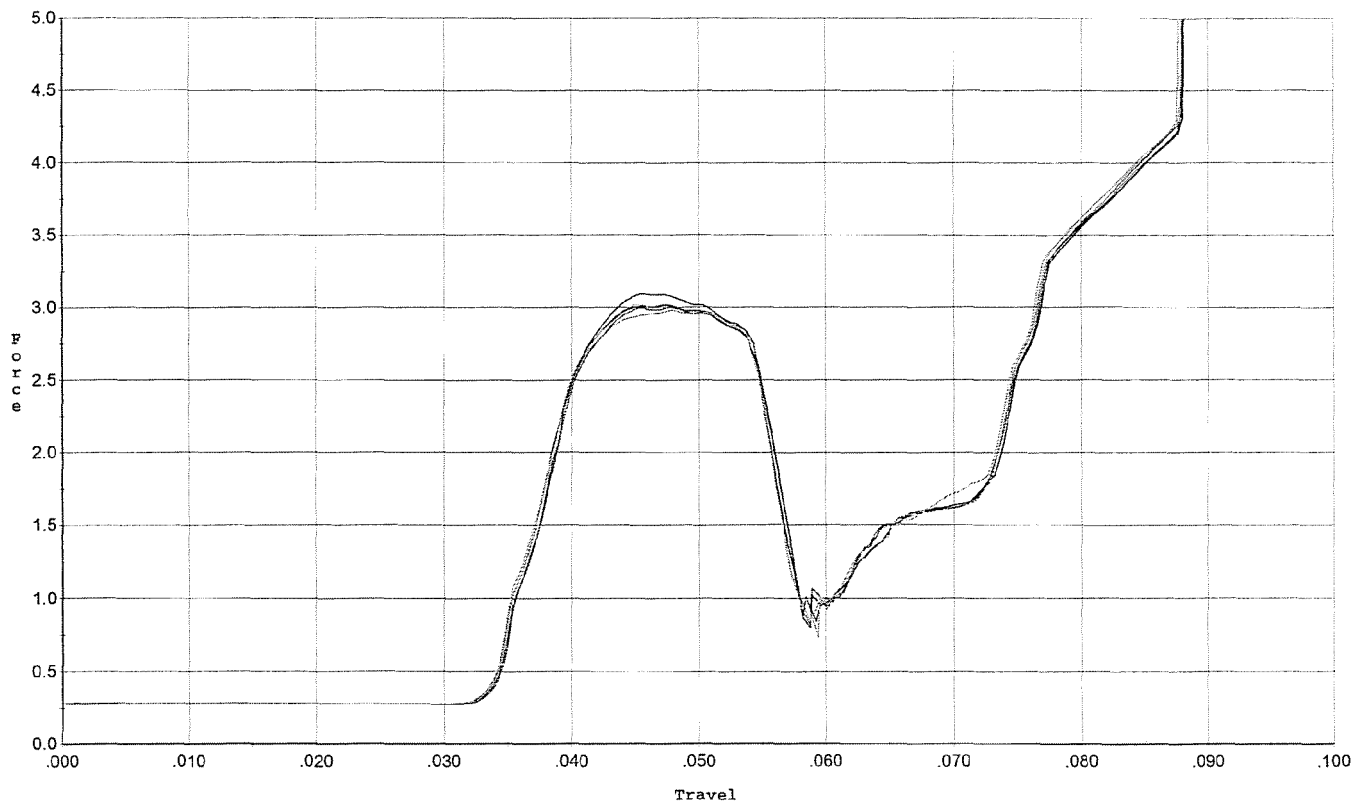
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.056	0.035	0.037	0.063		Set Trigger
2	3.071	0.056	0.035	0.037	0.063		Set Trigger
3	3.074	0.056	0.035	0.037	0.063		Set Trigger
4	3.114	0.055	0.035	0.037	0.064		Set Trigger
5	3.068	0.055	0.035	0.037	0.062		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



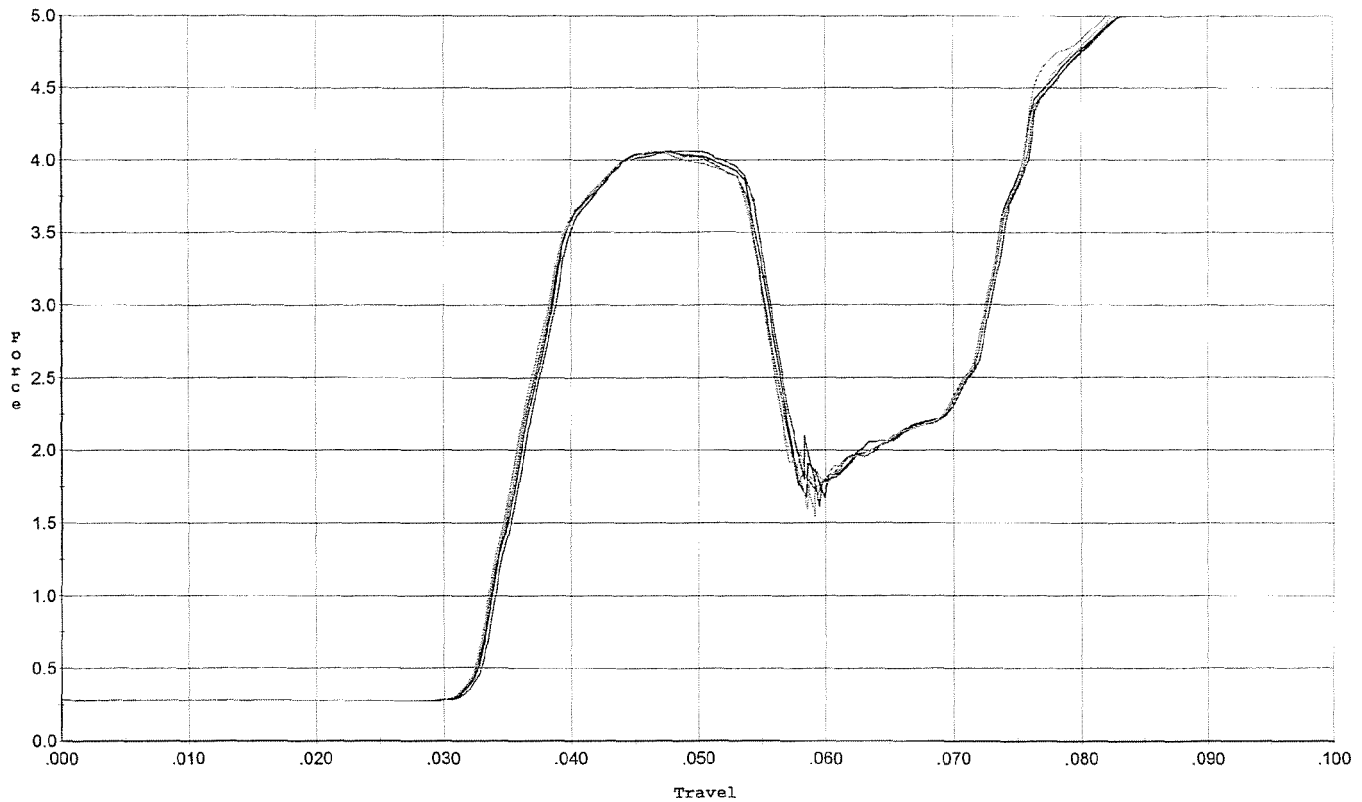
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.056	0.034	0.037	0.064		Set Trigger
2	3.014	0.054	0.034	0.037	0.062		Set Trigger
3	2.999	0.056	0.034	0.037	0.063		Set Trigger
4	3.023	0.055	0.034	0.036	0.062		Set Trigger
5	2.982	0.055	0.034	0.037	0.061		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



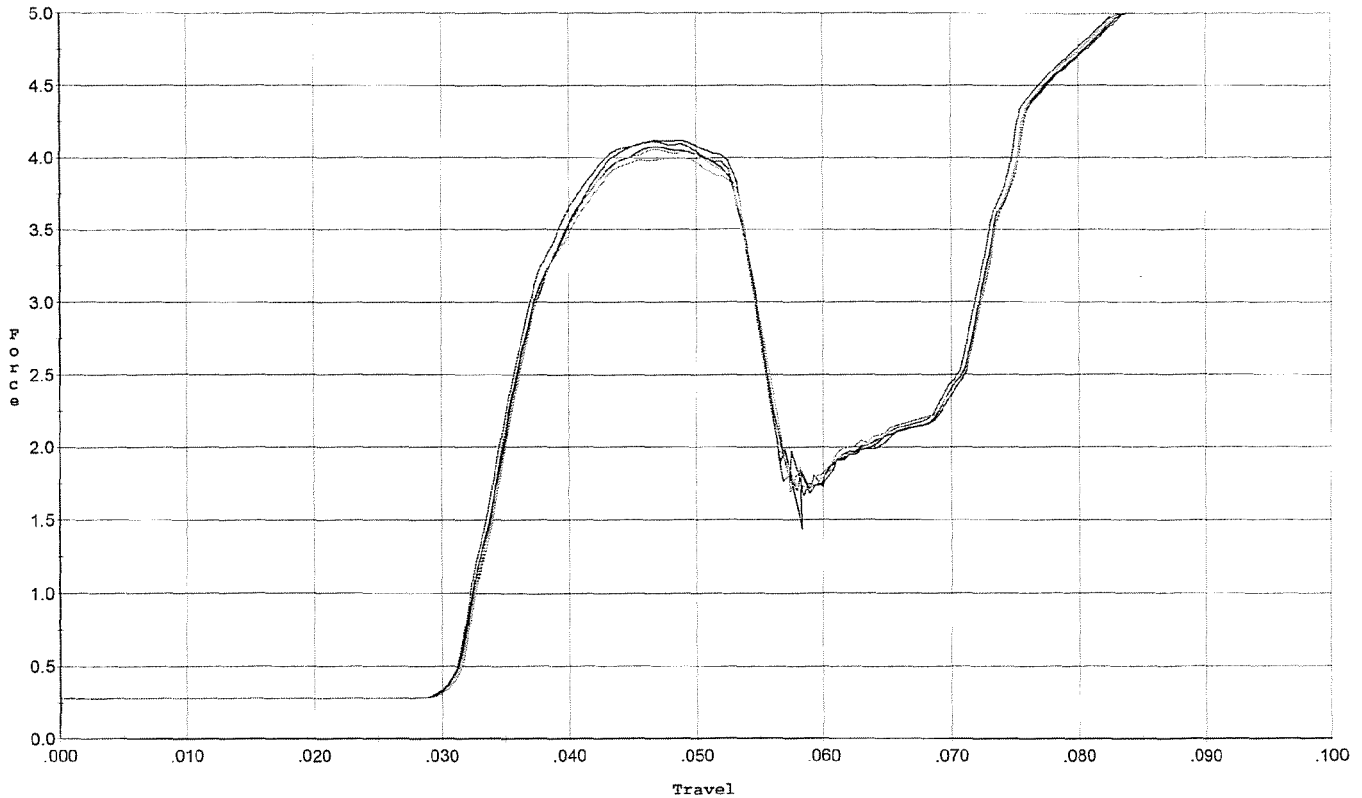
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.054	0.033	0.035	0.083		Set Trigger
2	4.055	0.055	0.033	0.034	0.085		Set Trigger
3	4.051	0.054	0.033	0.035	0.082		Set Trigger
4	4.060	0.054	0.032	0.035	0.083		Set Trigger
5	4.045	0.054	0.032	0.035	0.082		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



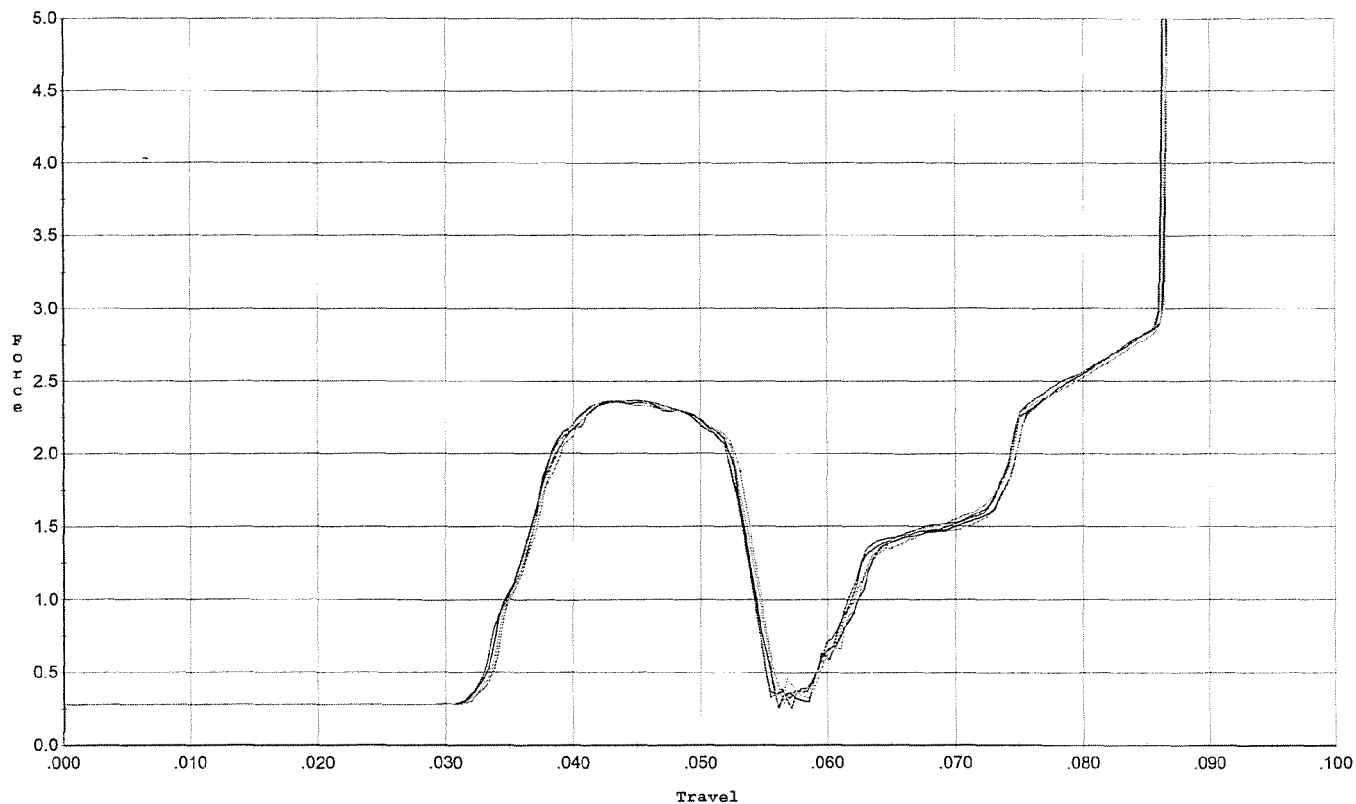
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.053	0.031	0.034	0.084		Set Trigger
2	4.075	0.054	0.031	0.034	0.084		Set Trigger
3	4.112	0.054	0.031	0.034	0.086		Set Trigger
4	3.999	0.054	0.031	0.034	0.083		Set Trigger
5	4.059	0.053	0.031	0.034	0.083		Set Trigger

Arg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



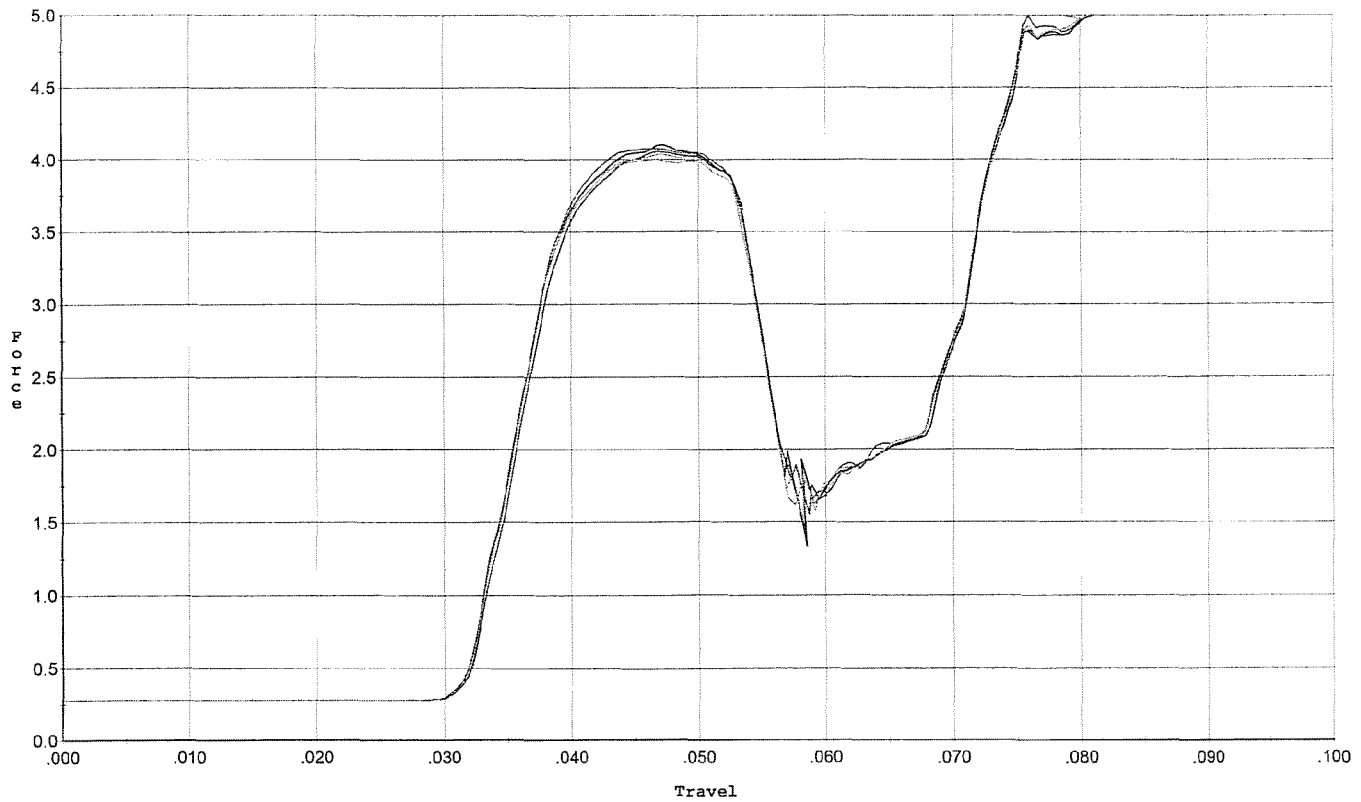
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.053	0.033	0.038	0.049		Set Trigger
2	2.360	0.053	0.033	0.038	0.049		Set Trigger
3	2.369	0.053	0.034	0.038	0.048		Set Trigger
4	2.355	0.054	0.034	0.038	0.049		Set Trigger
5	2.372	0.053	0.034	0.037	0.049		Set Trigger

Avg 2.36

Trigger Profile [lbs,Inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.053	0.032	0.034	0.081		Set Trigger
2	4.104	0.054	0.032	0.034	0.083		Set Trigger
3	4.074	0.054	0.032	0.034	0.083		Set Trigger
4	4.001	0.054	0.032	0.034	0.083		Set Trigger
5	4.036	0.054	0.032	0.034	0.083		Set Trigger

Avg 4.05