

BARBER - M24 0069941

G6784974

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0069941 M2400069980

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

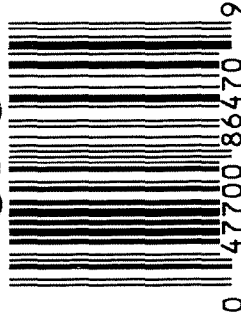
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784974

UPC



GUN SERIAL #

G6784974

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX SEP 10 2008 OPERATOR <u>BA</u>	9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	RT
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BA
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

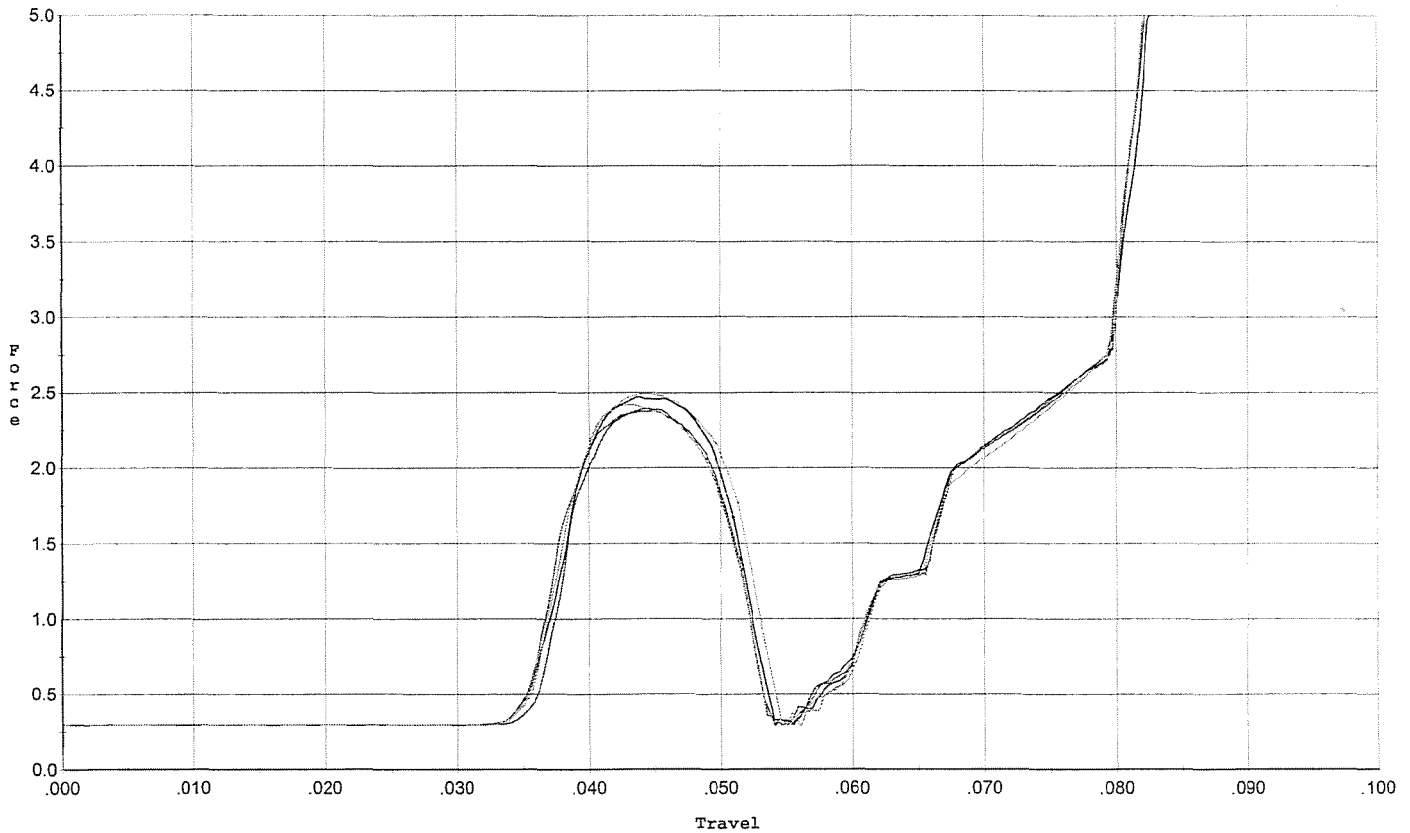
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-3-08	L N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-3-08	L N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	12-3-08	L N.
	J) ASSEMBLE STOCK		9-17-08	lgn
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10-27-08	TL
650	TARGET	<u>PASS</u> FAIL	10-6-08	TL
	MALFUNCTION <i>BAC CD</i>	CORRECTION	10-27-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	L N.
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.29</u> <u>2.32</u> <u>2.27</u> <u>2.31</u>	10/10/08	Fm
	C) FUNCTION		12-3-08	L N.
690	PACK		12/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



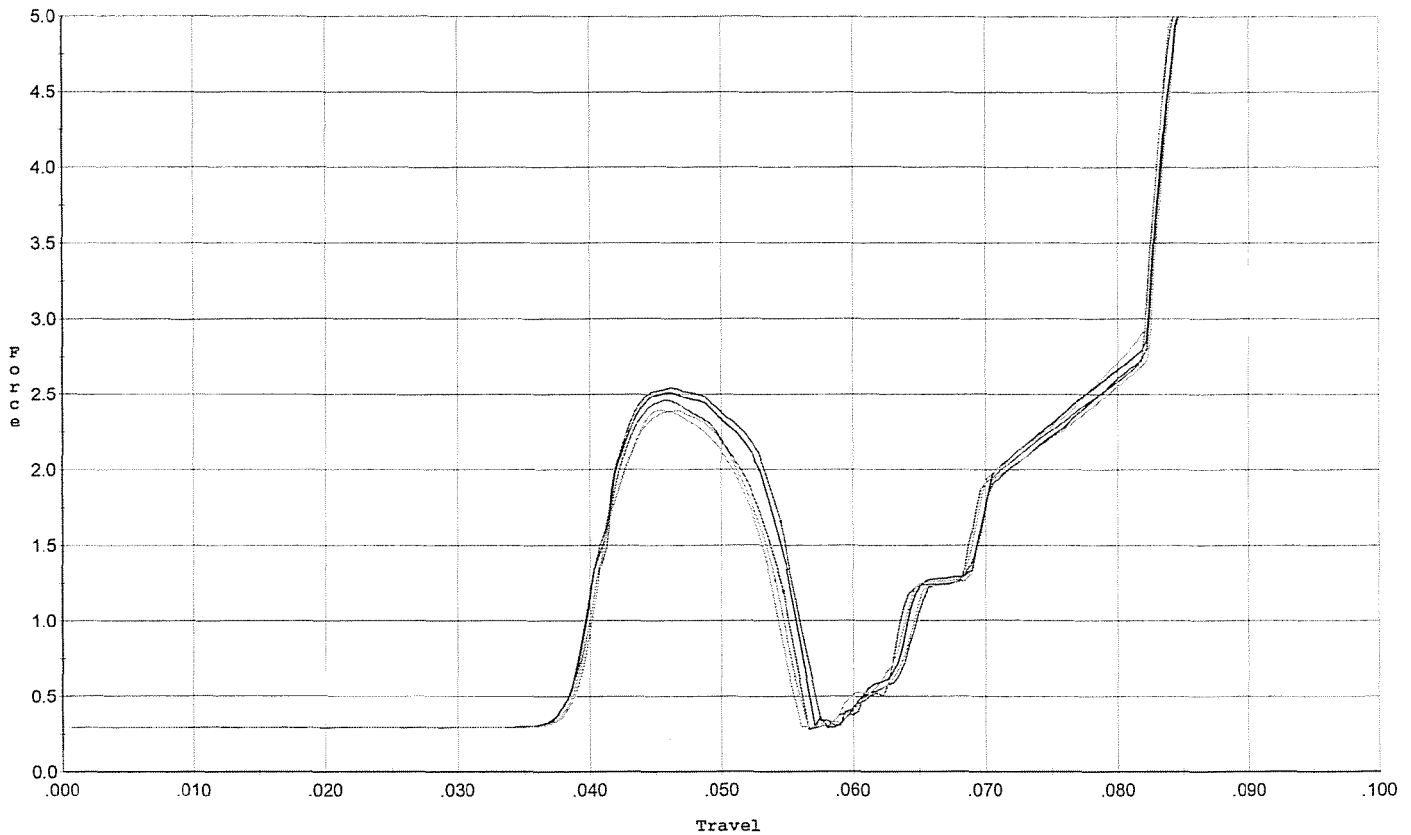
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.051	0.036	0.037	0.041		Set Trigger
2	2.470	0.051	0.035	0.037	0.042		Set Trigger
3	2.374	0.052	0.035	0.037	0.042		Set Trigger
4	2.418	0.051	0.035	0.037	0.042		Set Trigger
5	2.496	0.051	0.036	0.037	0.044		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



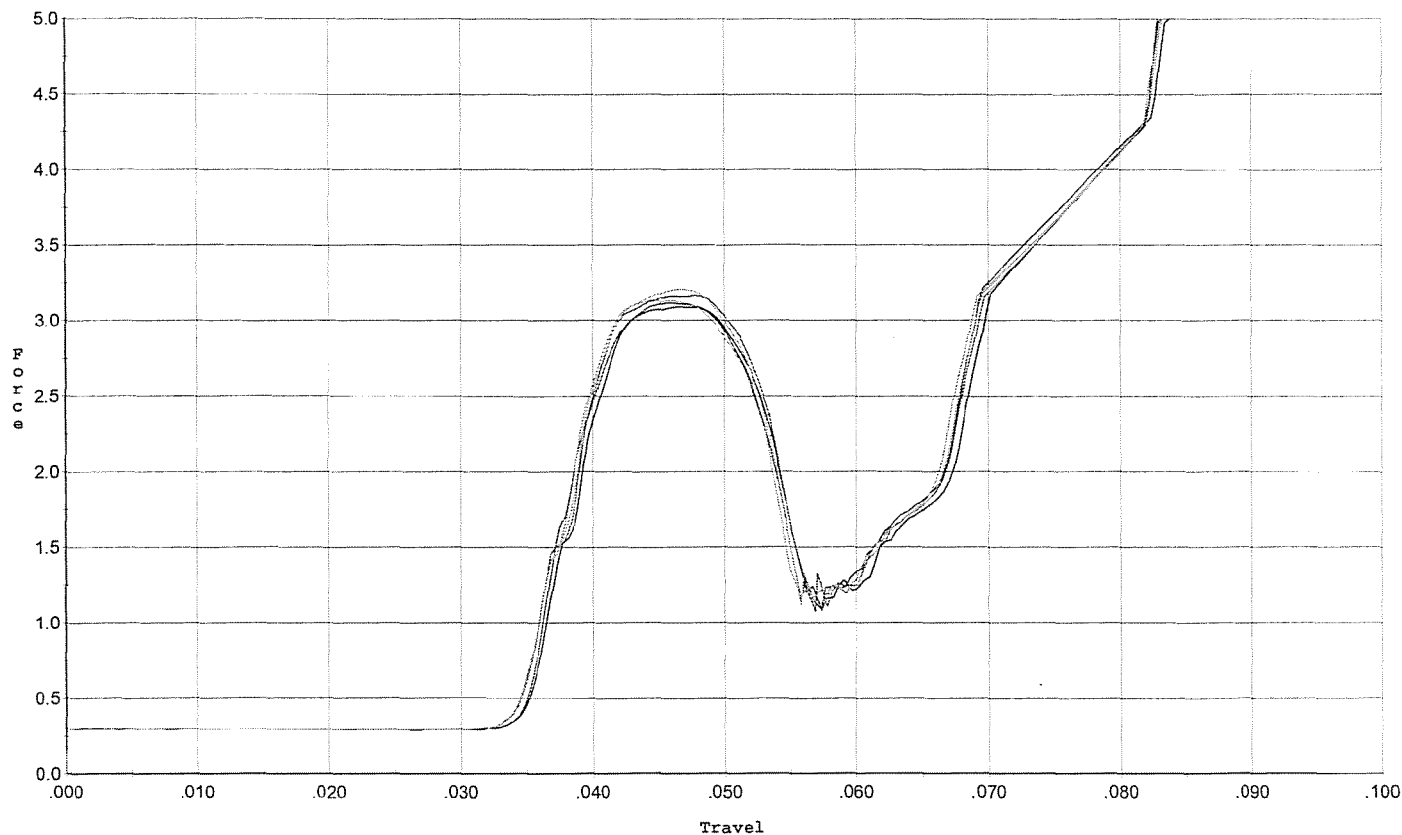
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.054	0.038	0.037	0.045		Set Trigger
2	2.509	0.055	0.038	0.037	0.045		Set Trigger
3	2.460	0.055	0.038	0.037	0.043		Set Trigger
4	2.396	0.053	0.039	0.038	0.040		Set Trigger
5	2.391	0.054	0.039	0.038	0.041		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



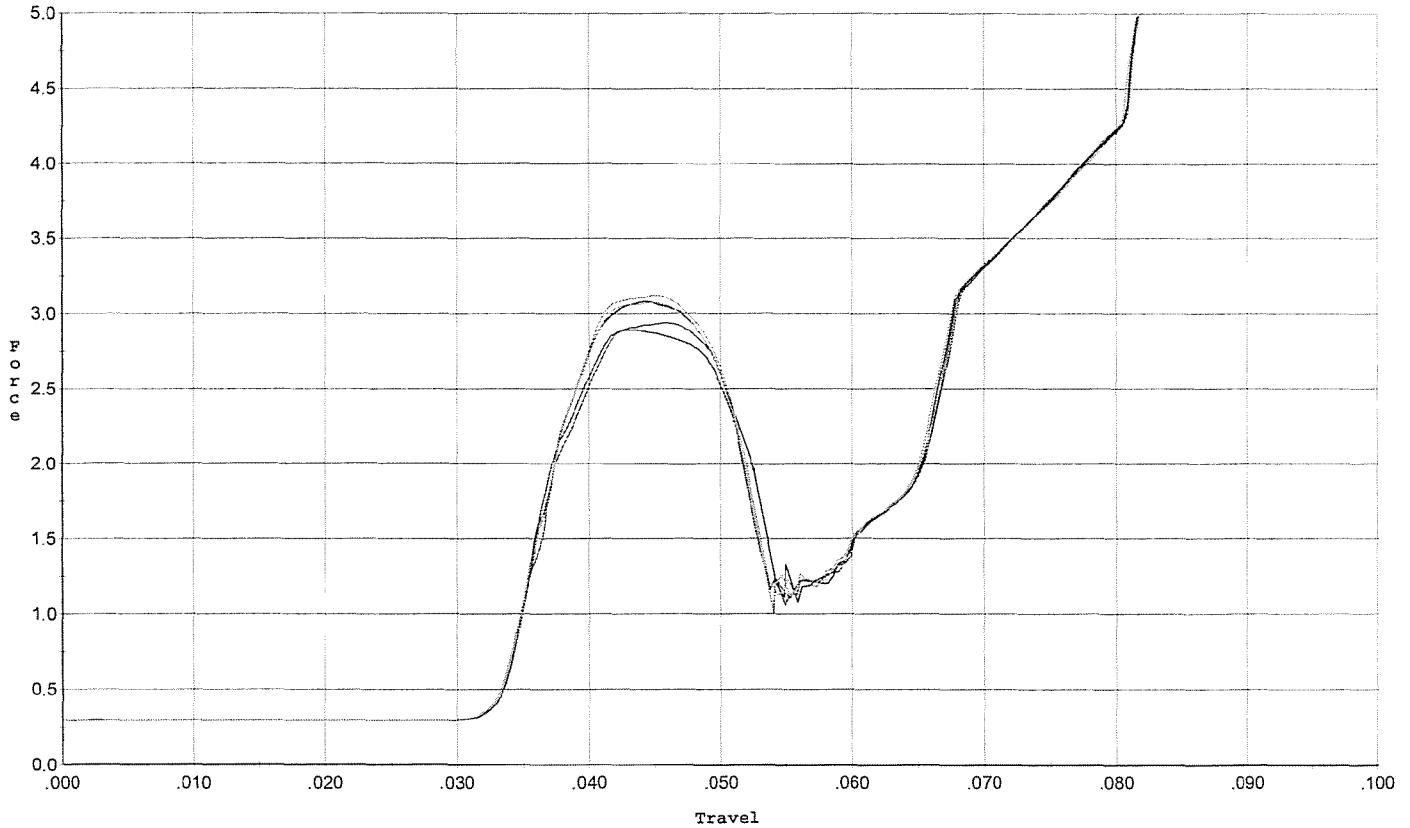
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.054	0.035	0.035	0.058		Set Trigger
2	3.088	0.054	0.035	0.036	0.057		Set Trigger
3	3.167	0.053	0.034	0.035	0.059		Set Trigger
4	3.206	0.054	0.034	0.035	0.060		Set Trigger
5	3.133	0.053	0.034	0.036	0.058		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



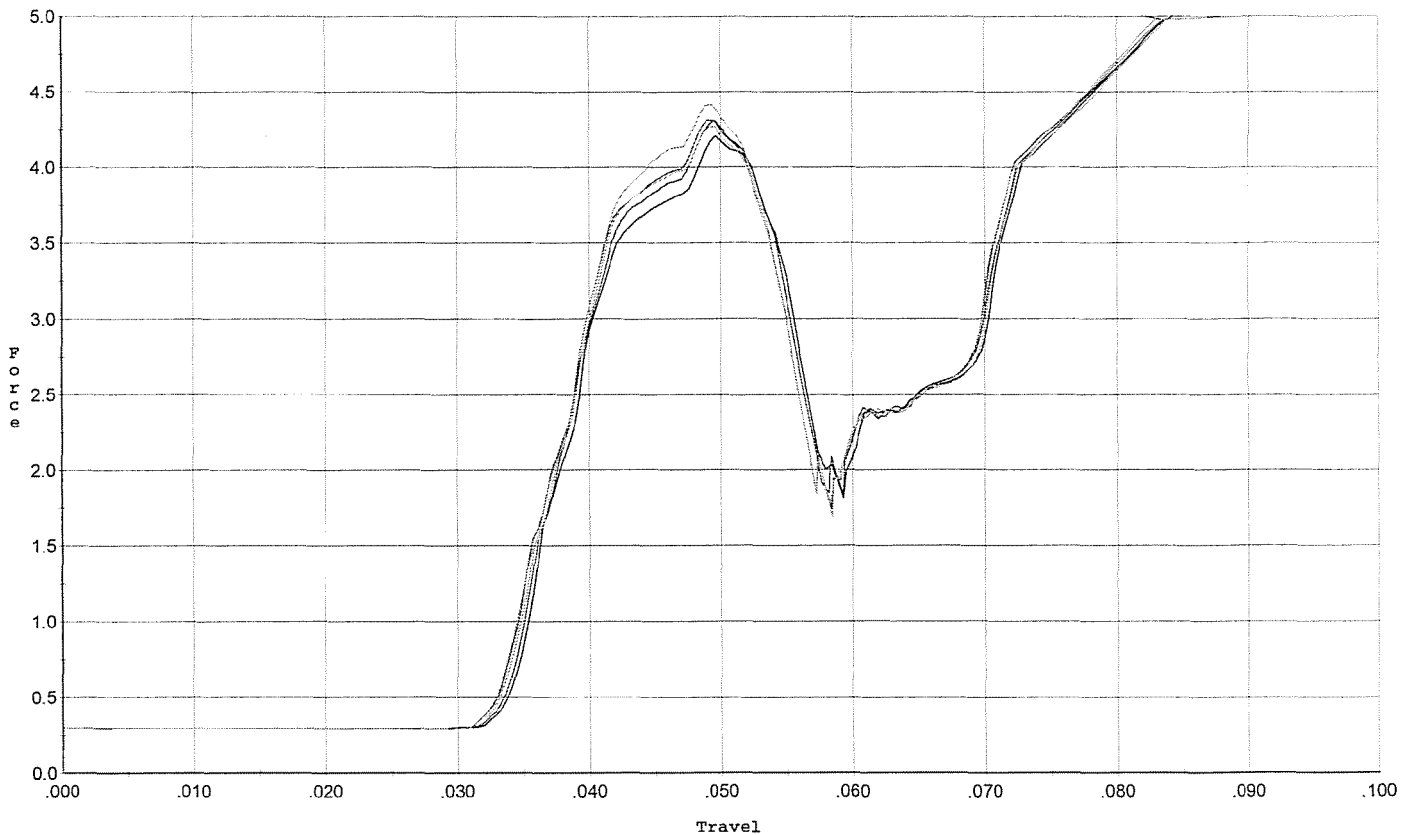
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.893	0.051	0.033	0.036	0.052		Set Trigger
2	3.081	0.053	0.033	0.035	0.057		Set Trigger
3	2.940	0.052	0.034	0.035	0.054		Set Trigger
4	3.076	0.052	0.033	0.035	0.056		Set Trigger
5	3.120	0.052	0.033	0.035	0.056		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



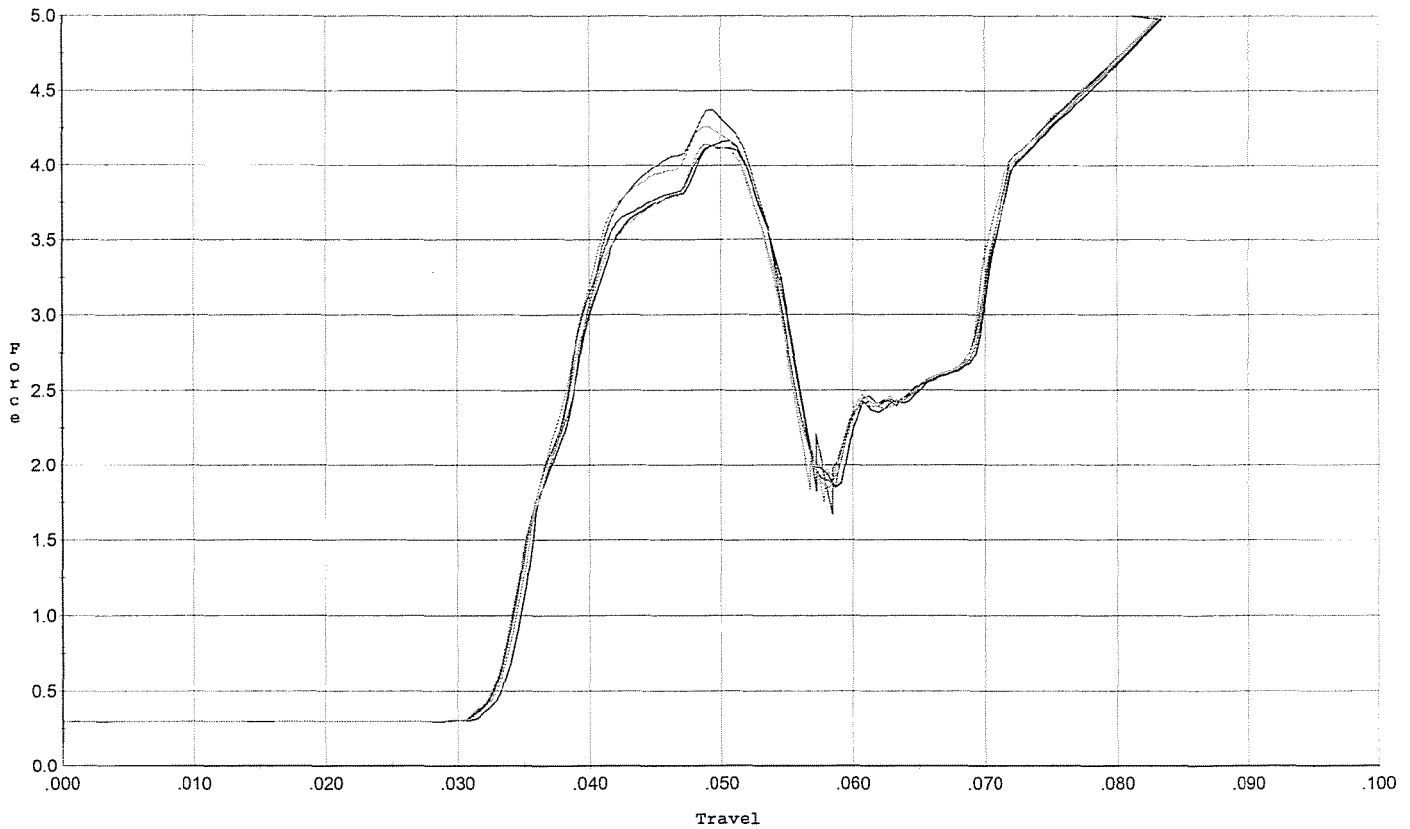
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.313	0.054	0.033	0.034	0.078		Set Trigger
2	4.208	0.055	0.034	0.034	0.079		Set Trigger
3	4.314	0.055	0.033	0.034	0.080		Set Trigger
4	4.272	0.055	0.033	0.034	0.080		Set Trigger
5	4.417	0.055	0.033	0.034	0.082		Set Trigger

Avg 4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



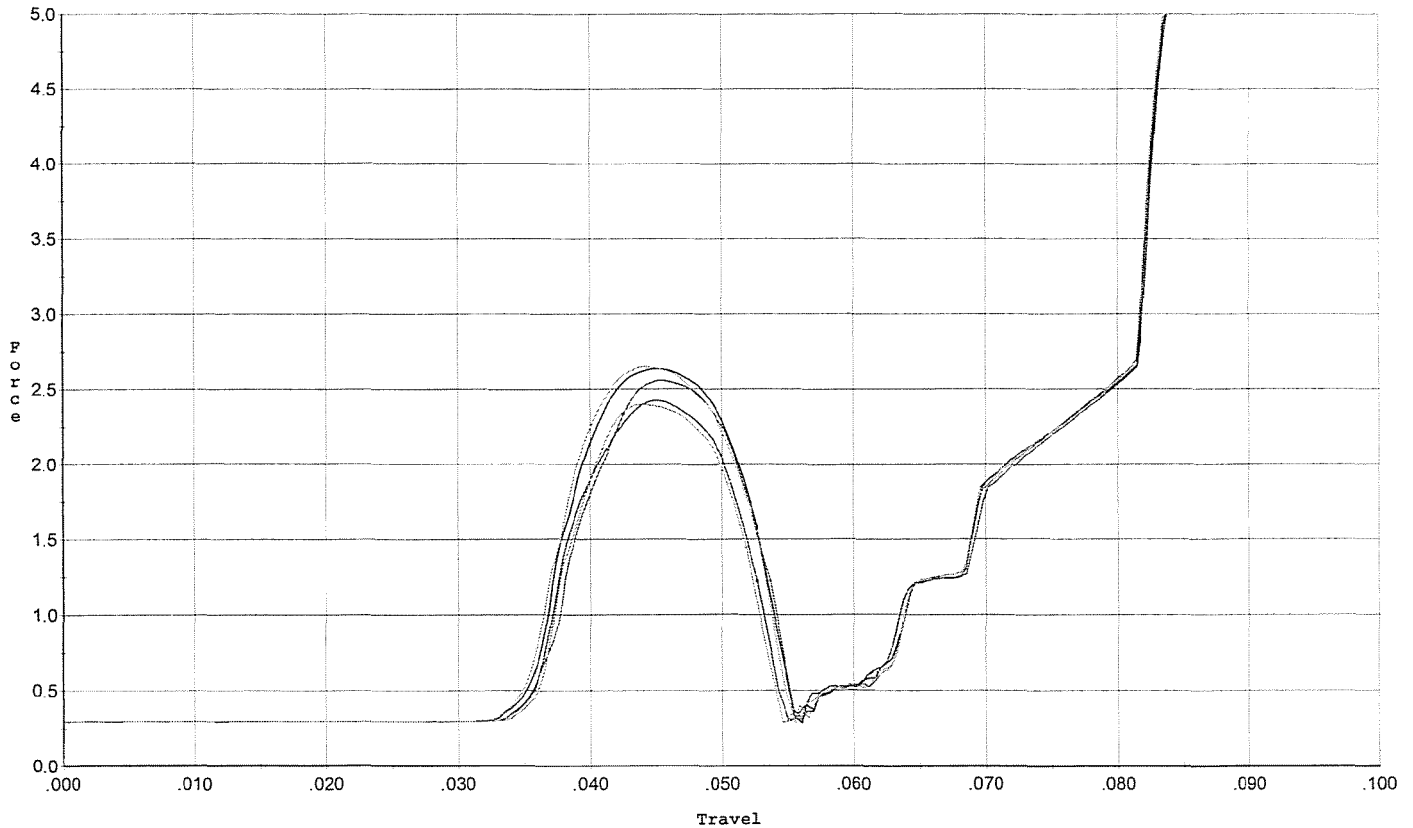
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.055	0.033	0.034	0.080		Set Trigger
2	4.132	0.055	0.033	0.034	0.078		Set Trigger
3	4.372	0.054	0.033	0.034	0.079		Set Trigger
4	4.261	0.054	0.033	0.034	0.080		Set Trigger
5	4.141	0.054	0.033	0.034	0.077		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



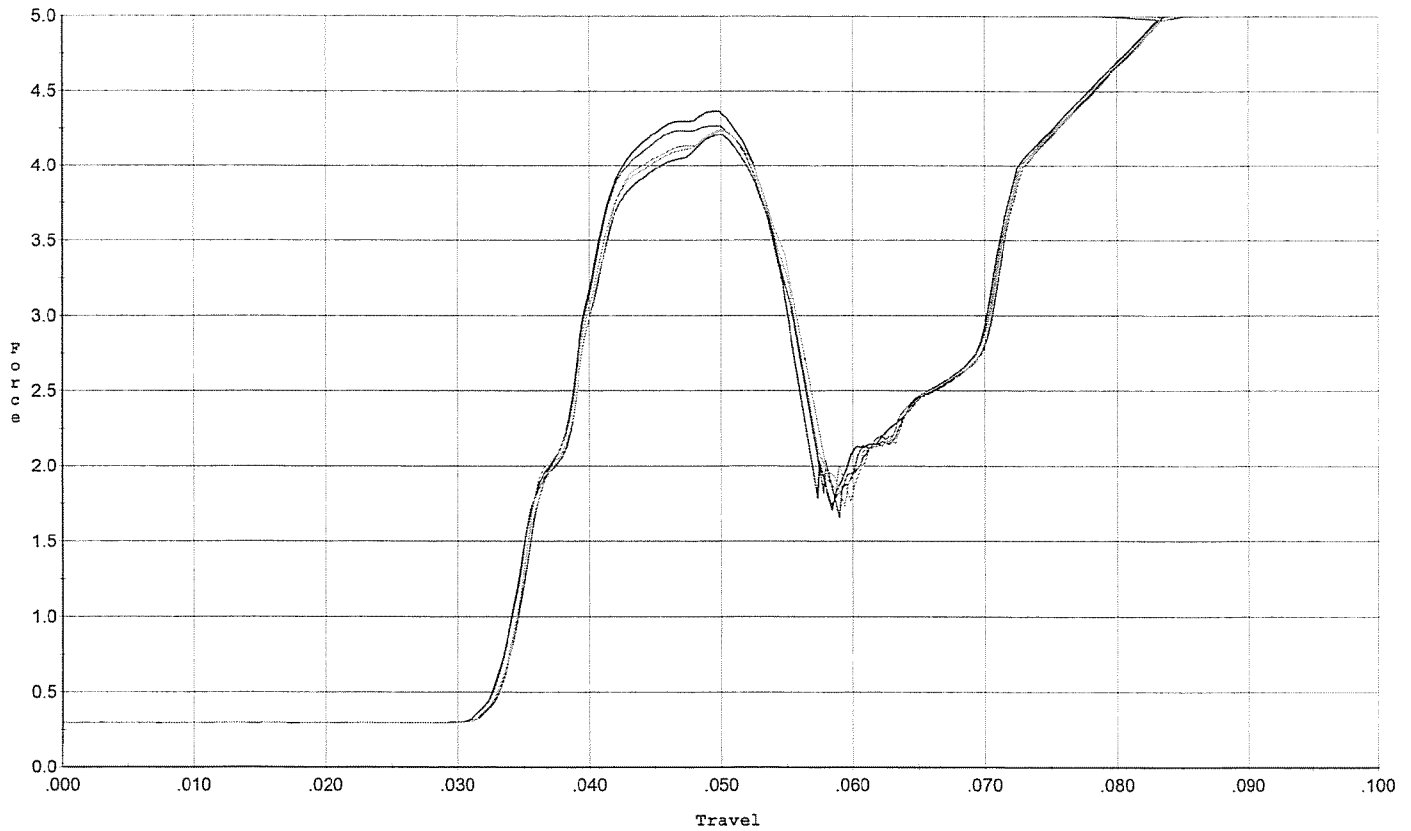
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.053	0.036	0.038	0.043		Set Trigger
2	2.634	0.053	0.035	0.037	0.047		Set Trigger
3	2.556	0.054	0.036	0.037	0.046		Set Trigger
4	2.650	0.053	0.035	0.037	0.048		Set Trigger
5	2.396	0.052	0.036	0.038	0.042		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.055	0.033	0.034	0.082		Set Trigger
2	4.365	0.054	0.033	0.034	0.083		Set Trigger
3	4.265	0.055	0.033	0.034	0.082		Set Trigger
4	4.246	0.055	0.033	0.034	0.083		Set Trigger
5	4.236	0.056	0.033	0.034	0.085		Set Trigger

Avg 4.26