

56784975

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

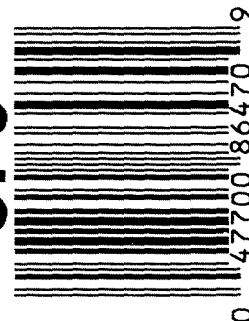


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784975**UPC**

GUN SERIAL # G 678 4975

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD.
430	ASSEMBLE TO STOCK		9-6-08	TR
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION	MAGNA-FLUX SEP 10 2008 OPERATOR <u>BH</u>	9-6-08	SPD.
472	SERIALIZE BOLT HANDLE		9-8-08	BSU
475	DRILL AND TAP SIGHT HOLES		9-8-08	JP
480	MAGNAFLUX BBL ACTION		9-10-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/15	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

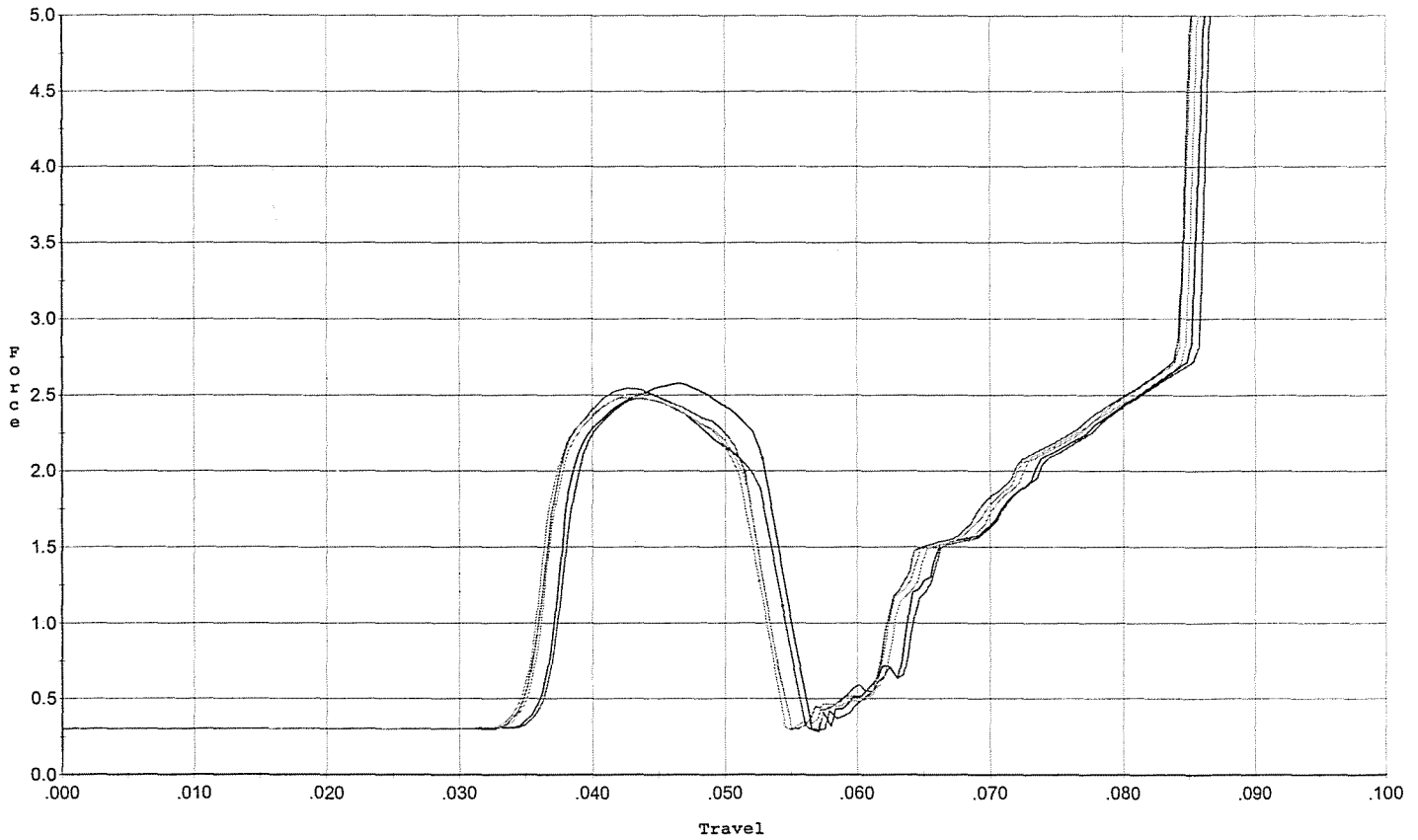
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.5</u>	<u>2</u>	9-29-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>4</u>	<u>4</u>	9-29-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	9-29-08	TC		
	J) ASSEMBLE STOCK					9-23-08	KIL		
	K) ASSEMBLE SWIVEL STUDS					9-29-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-25-08	LJH		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-25-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9-29-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u>	<u>2.20</u>	<u>2.22</u>	<u>2.20</u>	<u>2.18</u>	9-29-08	TC
	C) FUNCTION					9-29-08	TC		
690	PACK					12-5-08	Ben		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



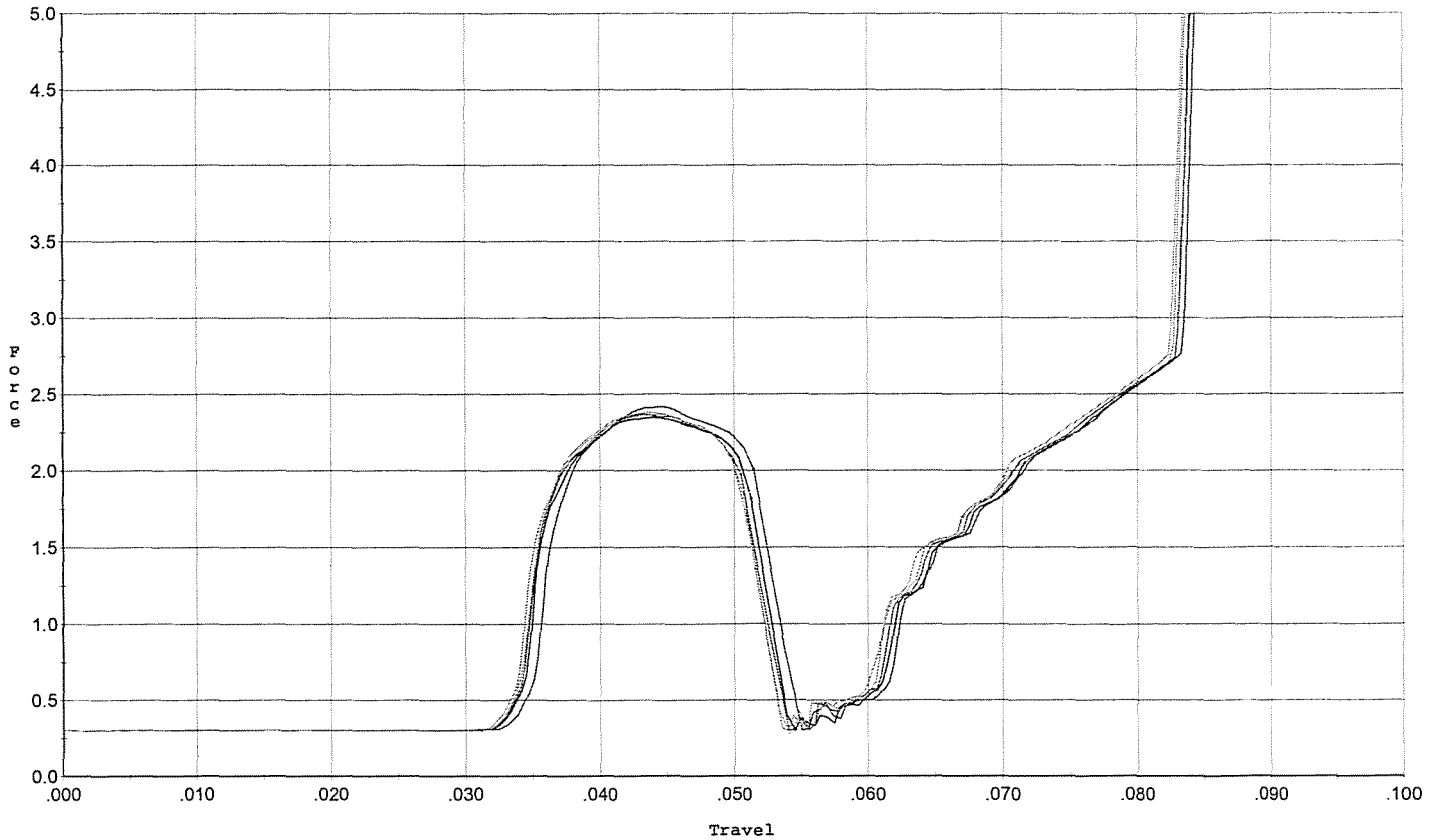
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.054	0.036	0.038	0.048		Set Trigger
2	2.579	0.053	0.036	0.038	0.049		Set Trigger
3	2.546	0.051	0.035	0.037	0.048		Set Trigger
4	2.511	0.052	0.035	0.038	0.047		Set Trigger
5	2.488	0.053	0.035	0.037	0.048		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



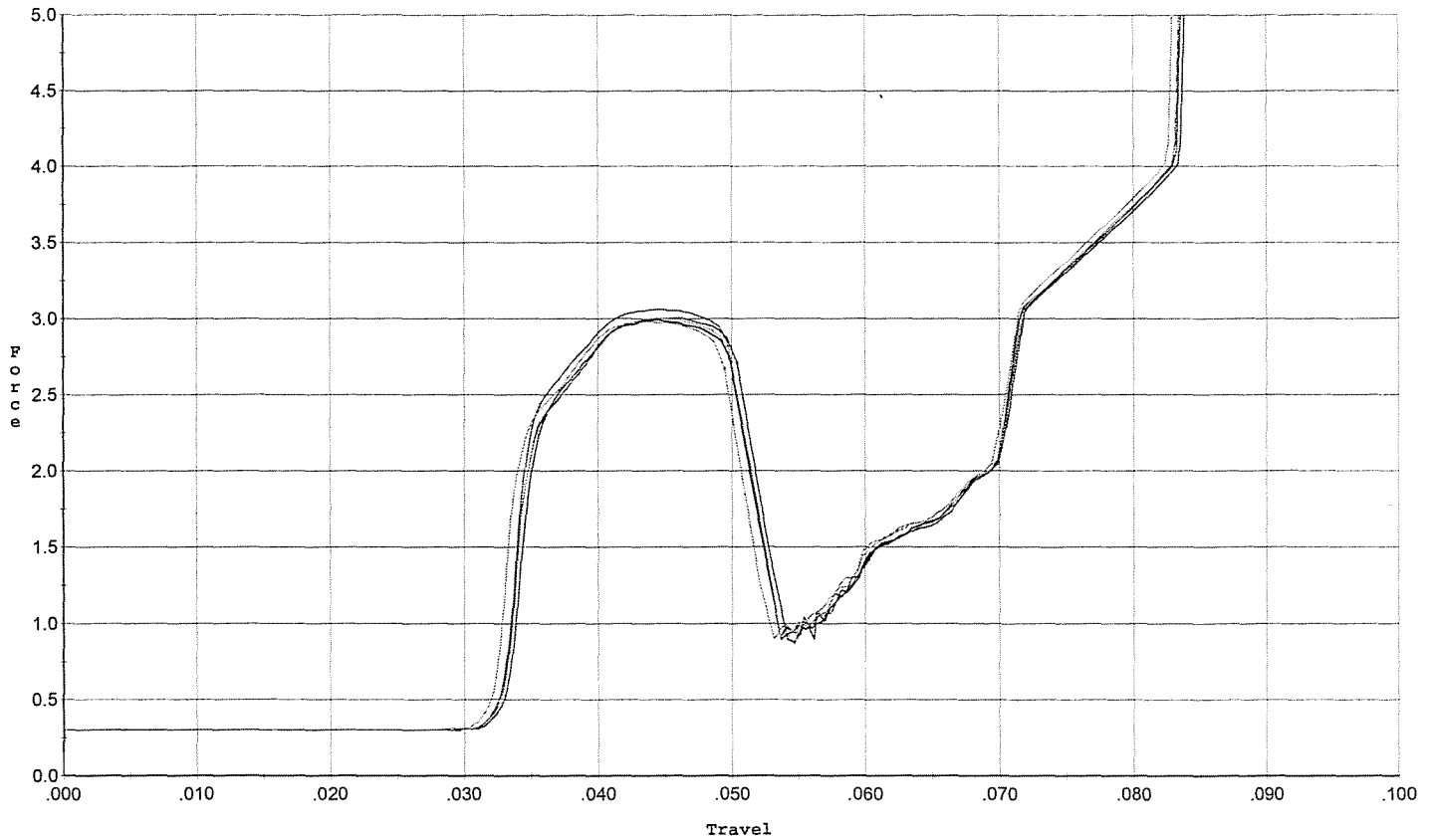
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.051	0.034	0.037	0.047		Set Trigger
2	2.347	0.051	0.034	0.037	0.046		Set Trigger
3	2.368	0.051	0.034	0.037	0.046		Set Trigger
4	2.381	0.051	0.033	0.037	0.046		Set Trigger
5	2.366	0.051	0.033	0.037	0.047		Set Trigger

AVG 2.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs, ini. +/- .75 lbs.



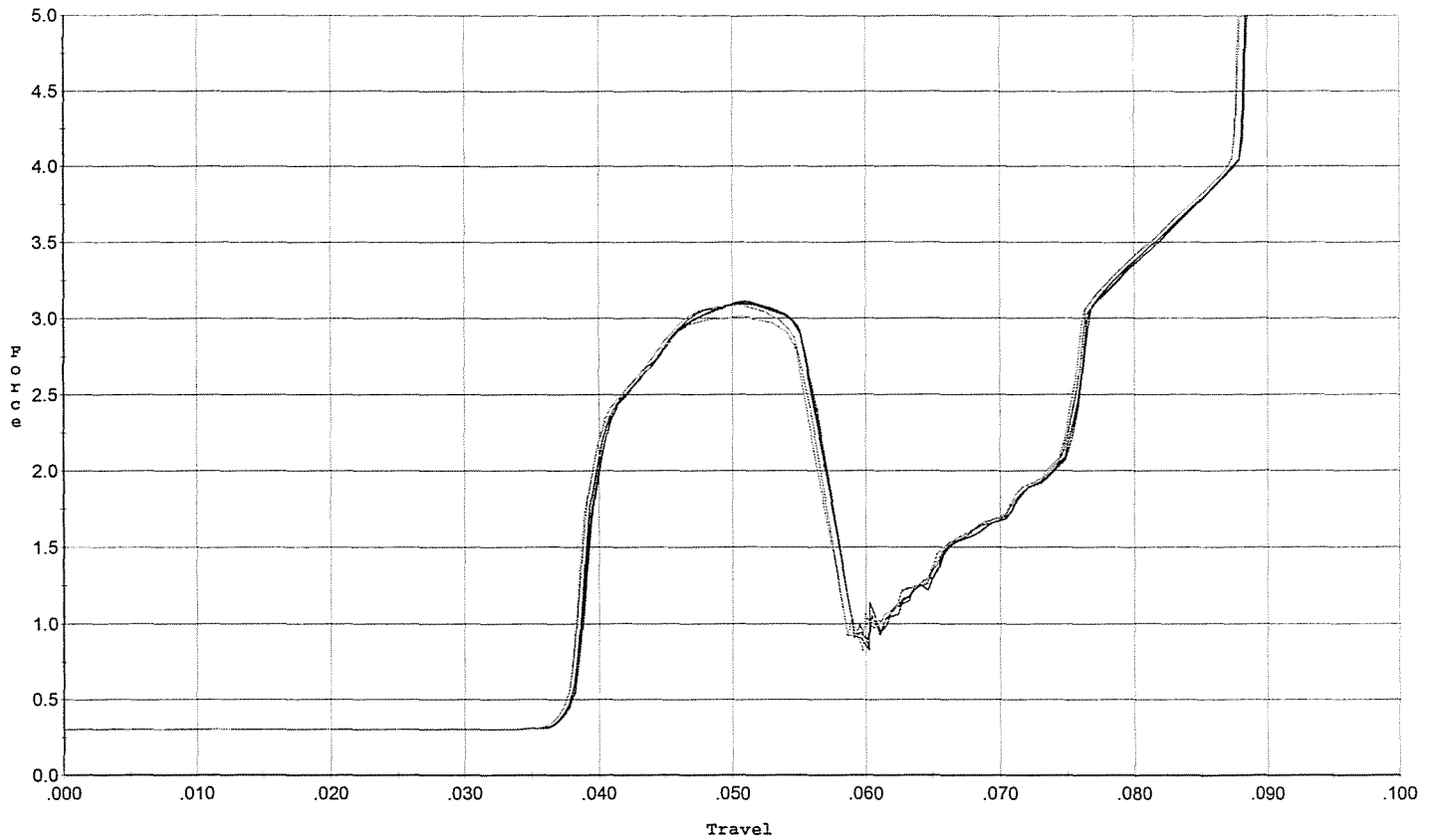
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.004	0.050	0.033	0.036	0.057		Set Trigger
2	2.993	0.050	0.032	0.036	0.056		Set Trigger
3	3.061	0.052	0.032	0.035	0.060		Set Trigger
4	3.004	0.052	0.033	0.036	0.059		Set Trigger
5	2.980	0.049	0.032	0.036	0.057		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs, after 20 cycles +/- .75 lbs.



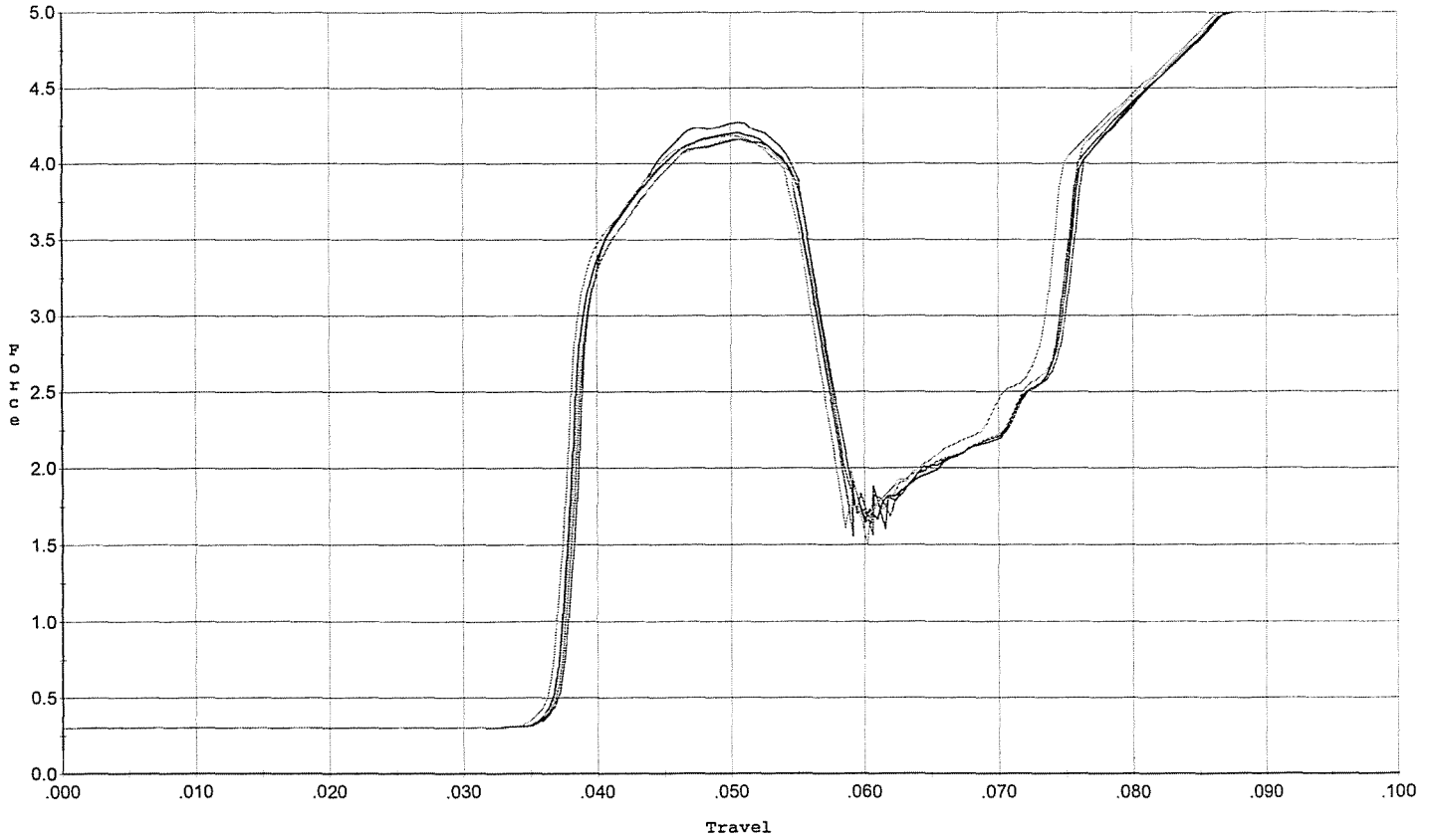
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.057	0.038	0.037	0.062		Set Trigger
2	3.109	0.057	0.038	0.037	0.062		Set Trigger
3	3.100	0.056	0.038	0.038	0.062		Set Trigger
4	3.009	0.055	0.038	0.038	0.059		Set Trigger
5	3.084	0.056	0.038	0.037	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



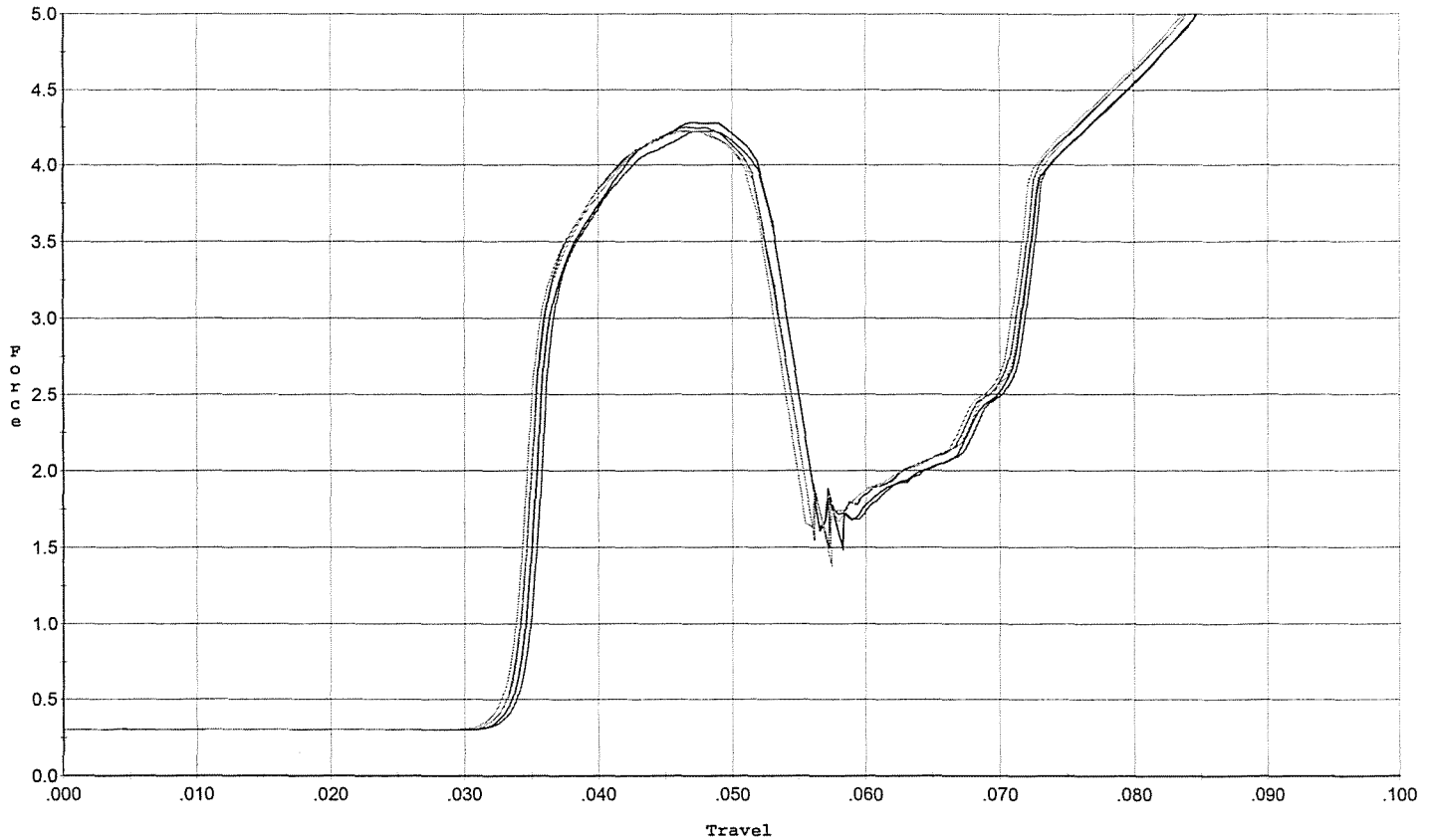
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.055	0.037	0.035	0.082		Set Trigger
2	4.204	0.056	0.037	0.035	0.084		Set Trigger
3	4.160	0.055	0.037	0.036	0.081		Set Trigger
4	4.160	0.056	0.037	0.035	0.082		Set Trigger
5	4.185	0.055	0.036	0.035	0.082		Set Trigger

AVG 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



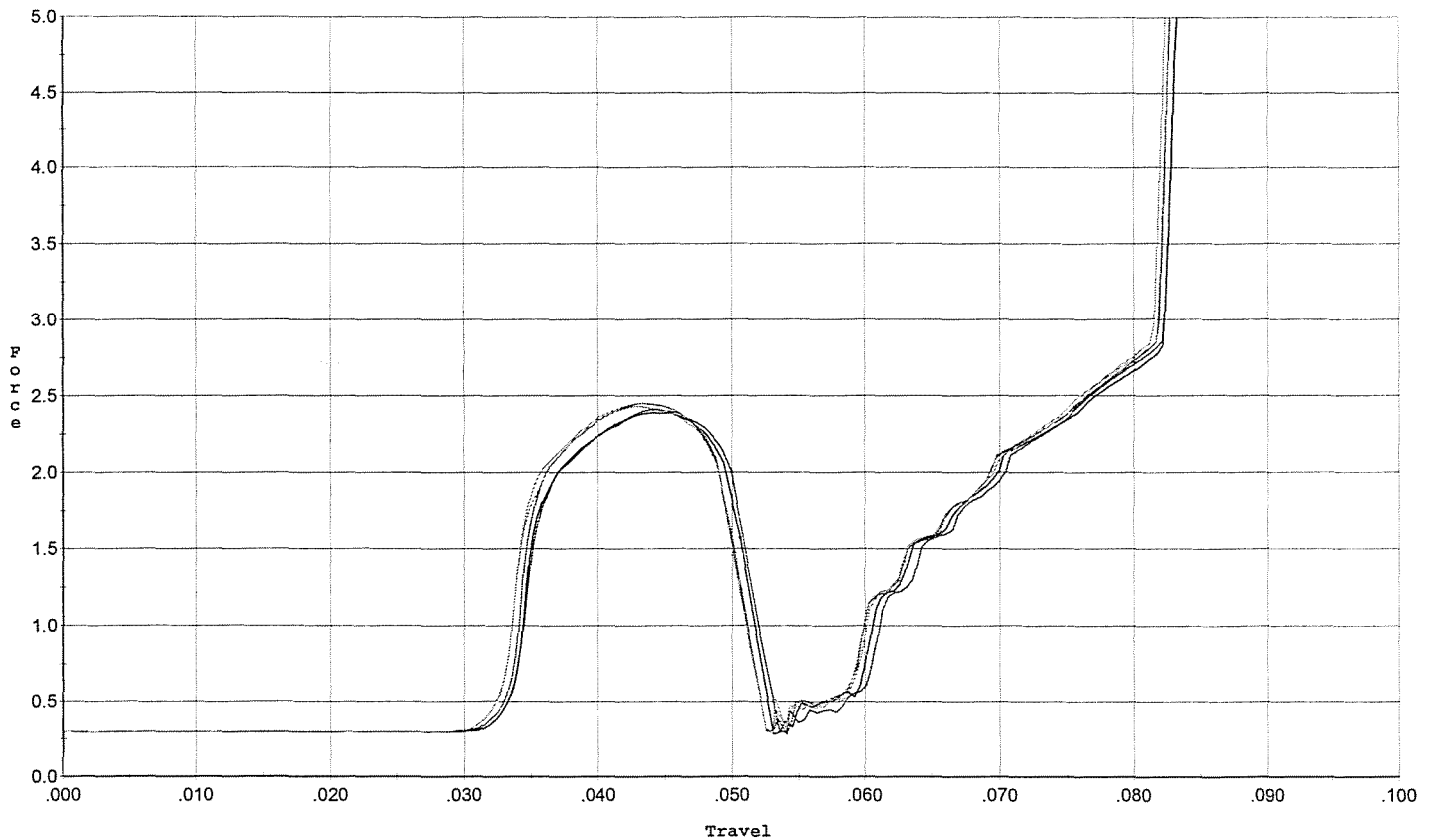
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.053	0.034	0.035	0.081		Set Trigger
2	4.286	0.053	0.033	0.035	0.083		Set Trigger
3	4.256	0.053	0.033	0.034	0.083		Set Trigger
4	4.227	0.054	0.033	0.034	0.083		Set Trigger
5	4.231	0.052	0.033	0.034	0.081		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



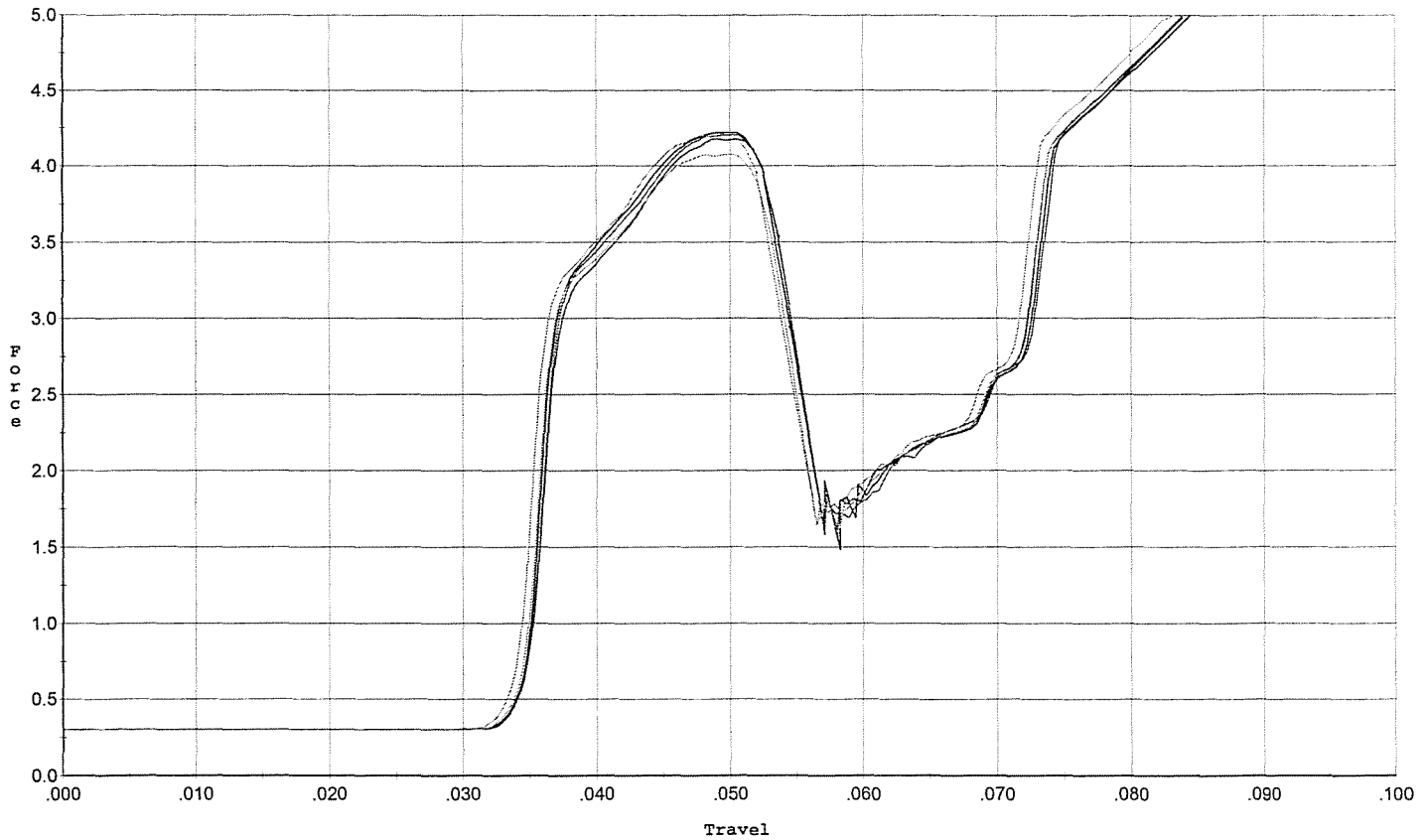
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.050	0.033	0.037	0.046		Set Trigger
2	2.388	0.051	0.033	0.037	0.046		Set Trigger
3	2.451	0.051	0.033	0.037	0.046		Set Trigger
4	2.453	0.050	0.032	0.037	0.047		Set Trigger
5	2.429	0.049	0.032	0.037	0.045		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.054	0.034	0.035	0.080		Set Trigger
2	4.217	0.055	0.034	0.035	0.082		Set Trigger
3	4.202	0.054	0.034	0.035	0.081		Set Trigger
4	4.075	0.053	0.034	0.035	0.078		Set Trigger
5	4.214	0.052	0.033	0.034	0.079		Set Trigger

AVG 4.17