

G6784977

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



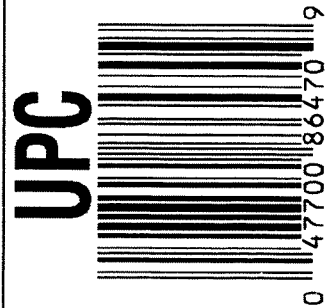
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784977



GUN SERIAL #

06784977

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	RT
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	RT
490	MAGNAFLUX BOLT		9-8-08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-11-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

MAGNA-FLUX

SEP 10 2008

OPERATOR RT

F004 REV 5/2006

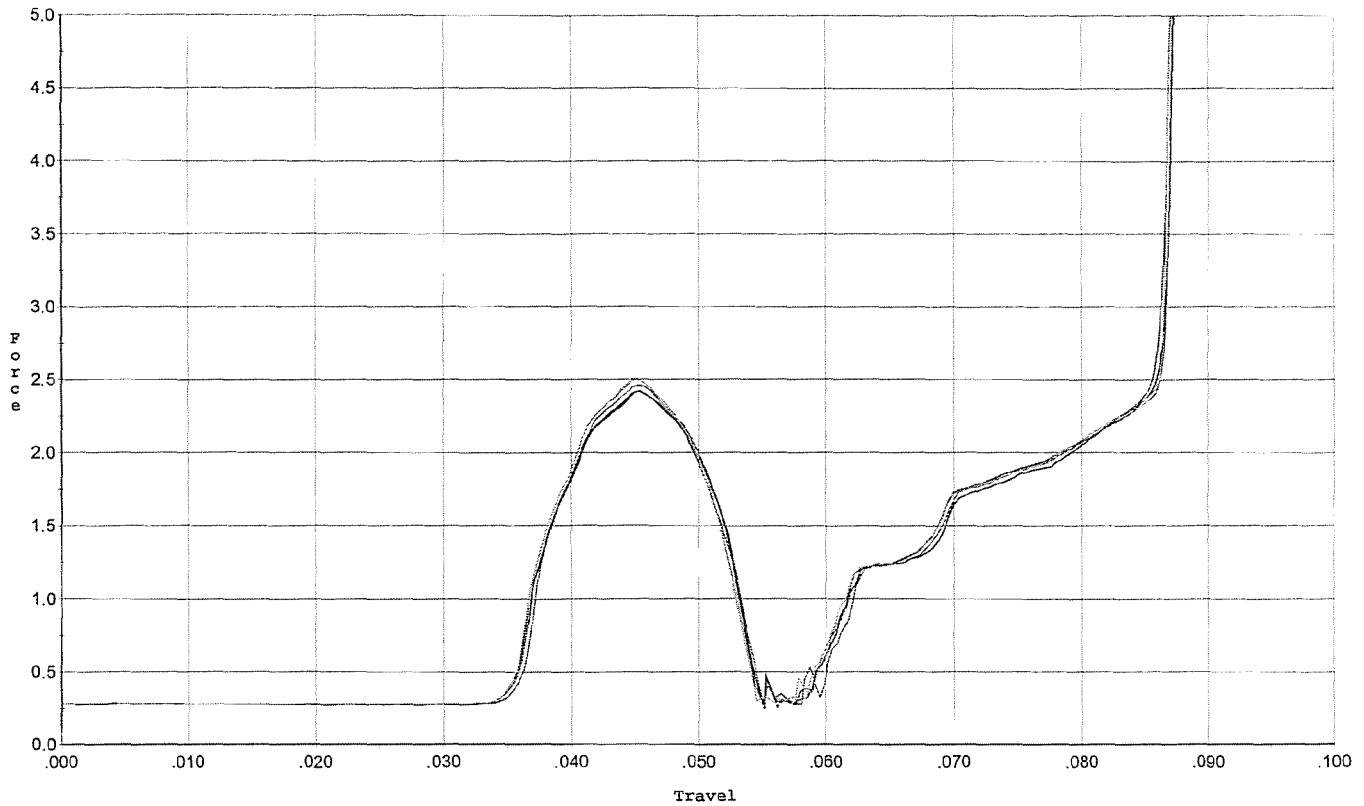
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-23-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-23-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-23-08	TC
	J) ASSEMBLE STOCK		9-16-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-23-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-23-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.35</u> <u>2.17</u> <u>2.19</u> <u>2.40</u>	9/23/08	Fm
	C) FUNCTION		9-23-08	TC
690	PACK		12-10-08	RAN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



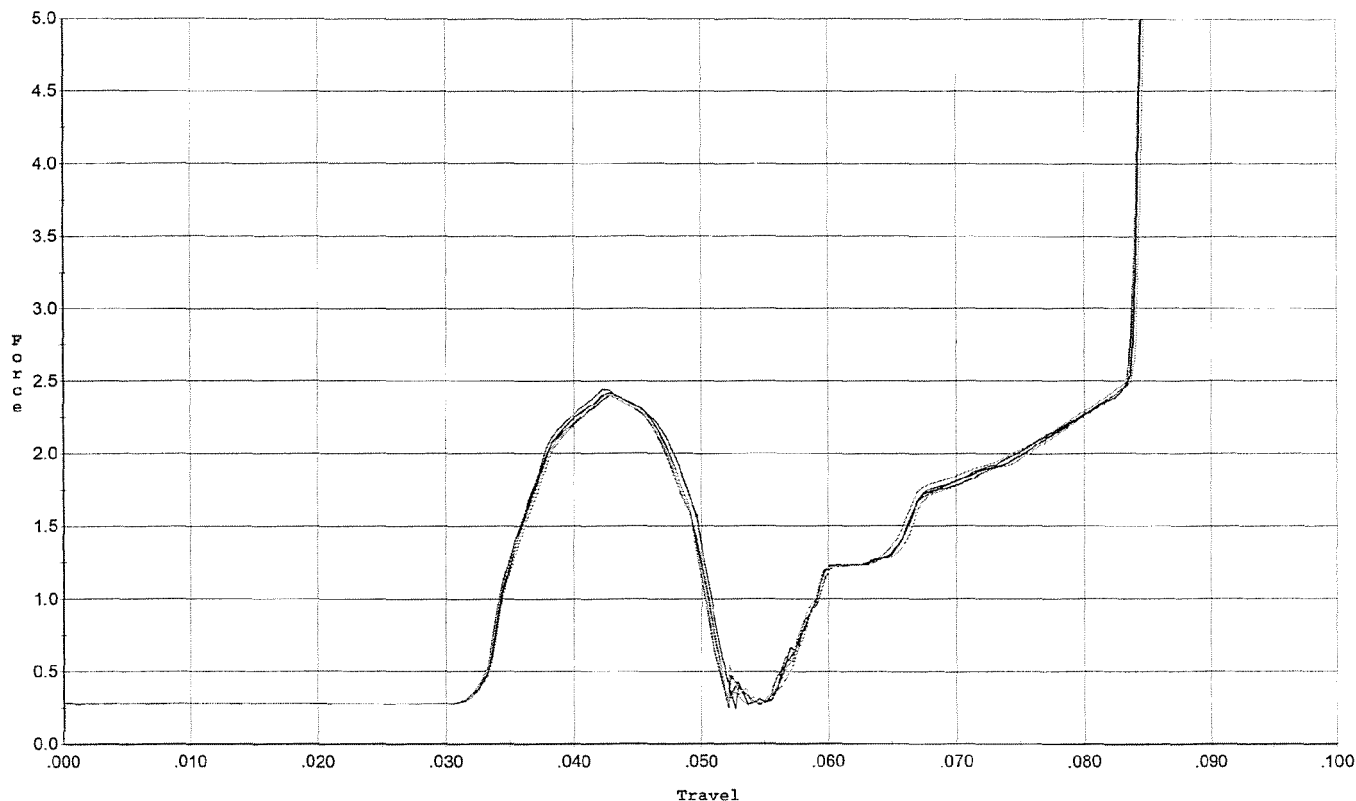
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.053	0.036	0.039	0.042		Set Trigger
2	2.421	0.052	0.036	0.040	0.042		Set Trigger
3	2.461	0.052	0.036	0.040	0.042		Set Trigger
4	2.501	0.053	0.036	0.039	0.043		Set Trigger
5	2.506	0.052	0.035	0.040	0.042		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



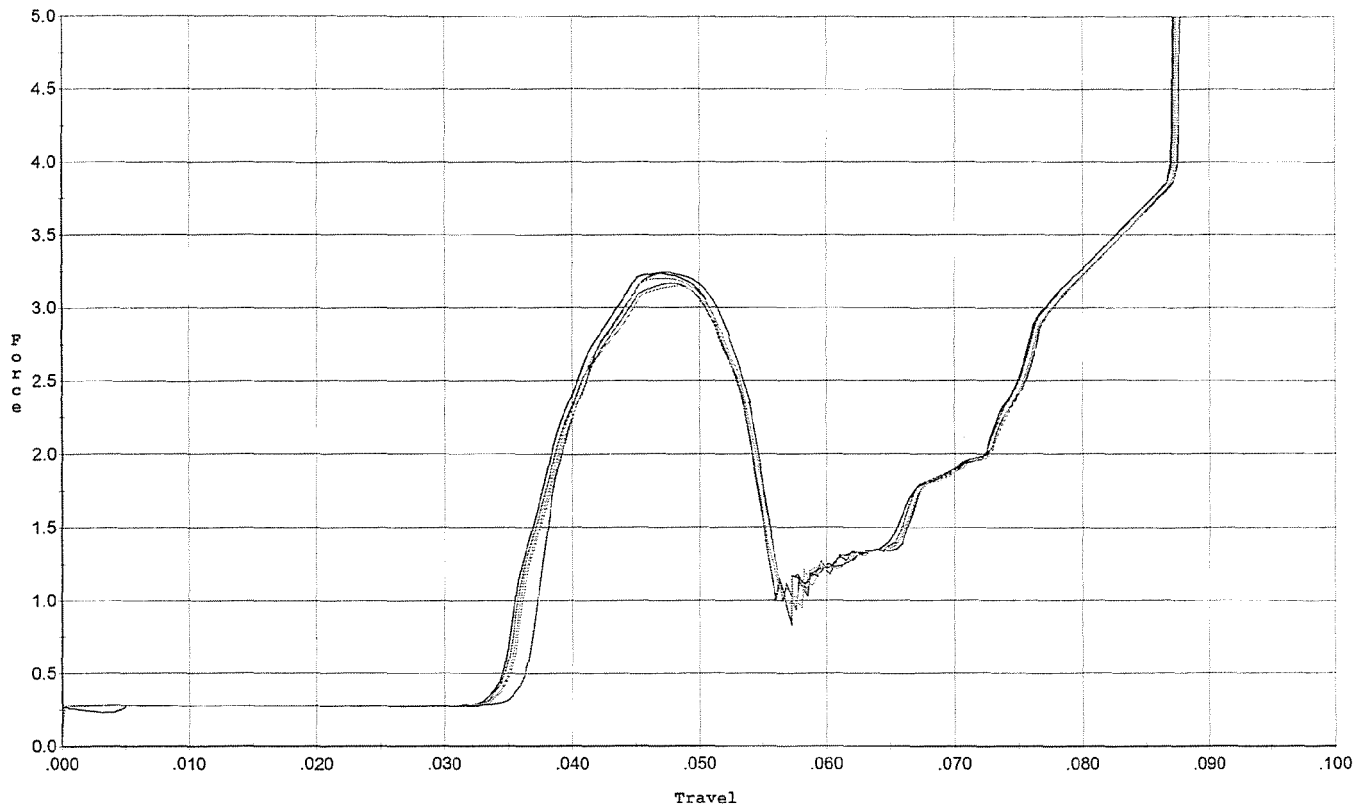
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.050	0.033	0.039	0.041		Set Trigger
2	2.421	0.050	0.033	0.039	0.042		Set Trigger
3	2.443	0.049	0.033	0.039	0.041		Set Trigger
4	2.404	0.050	0.033	0.039	0.041		Set Trigger
5	2.406	0.049	0.033	0.039	0.040		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



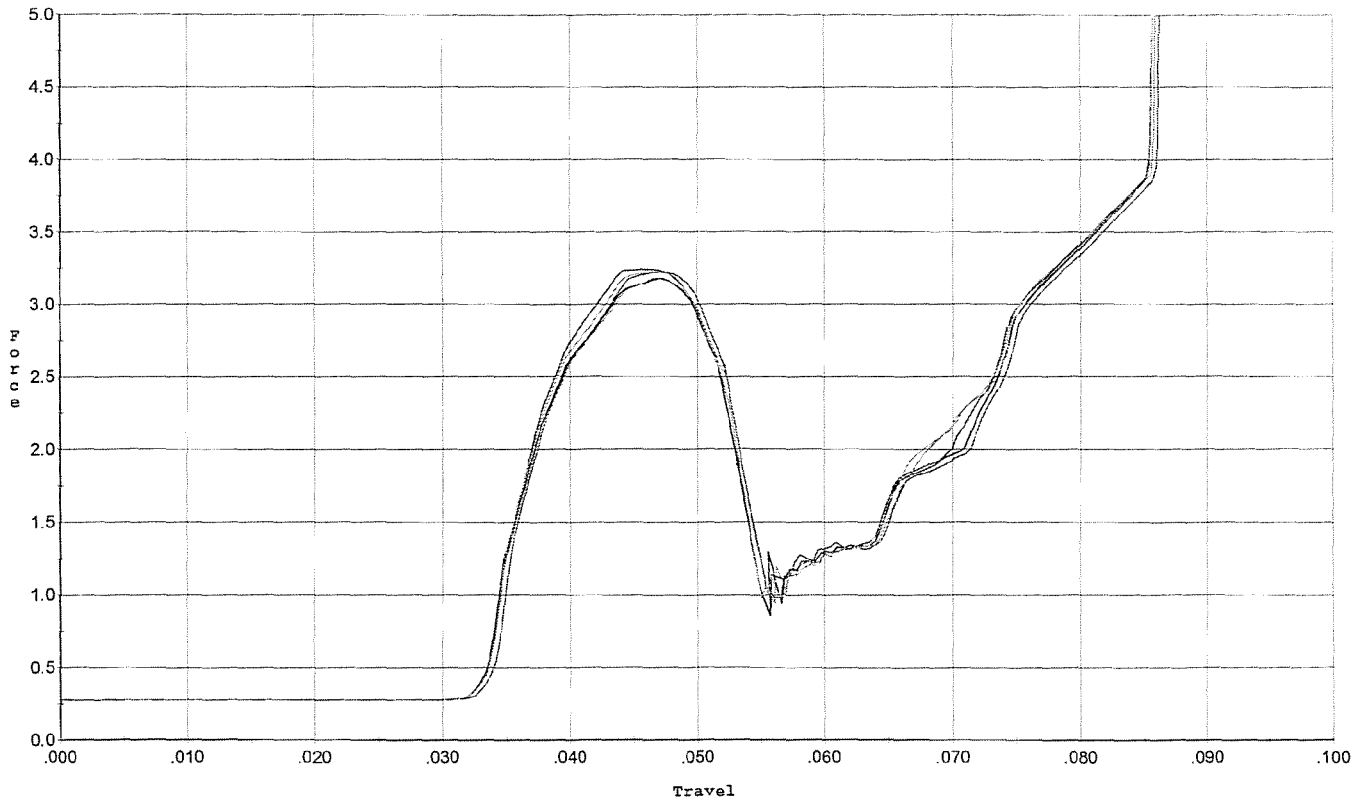
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.244	0.054	0.036	0.038	0.057		Set Trigger
2	3.236	0.053	0.034	0.037	0.059		Set Trigger
3	3.169	0.053	0.035	0.038	0.058		Set Trigger
4	3.148	0.055	0.035	0.037	0.058		Set Trigger
5	3.203	0.053	0.035	0.038	0.057		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



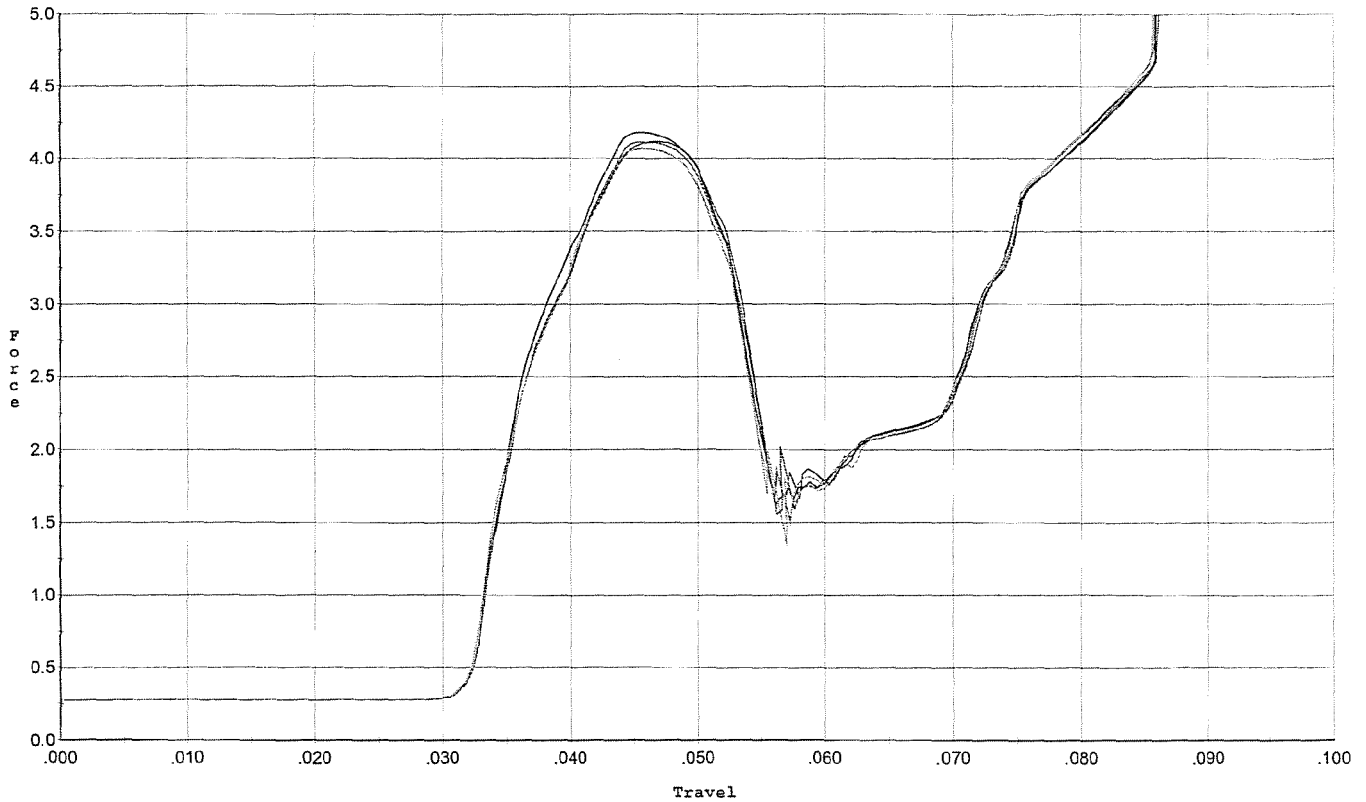
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.053	0.034	0.037	0.060		Set Trigger
2	3.177	0.053	0.033	0.037	0.059		Set Trigger
3	3.224	0.052	0.034	0.037	0.058		Set Trigger
4	3.223	0.053	0.033	0.037	0.059		Set Trigger
5	3.179	0.052	0.033	0.037	0.058		Set Trigger

AVG 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



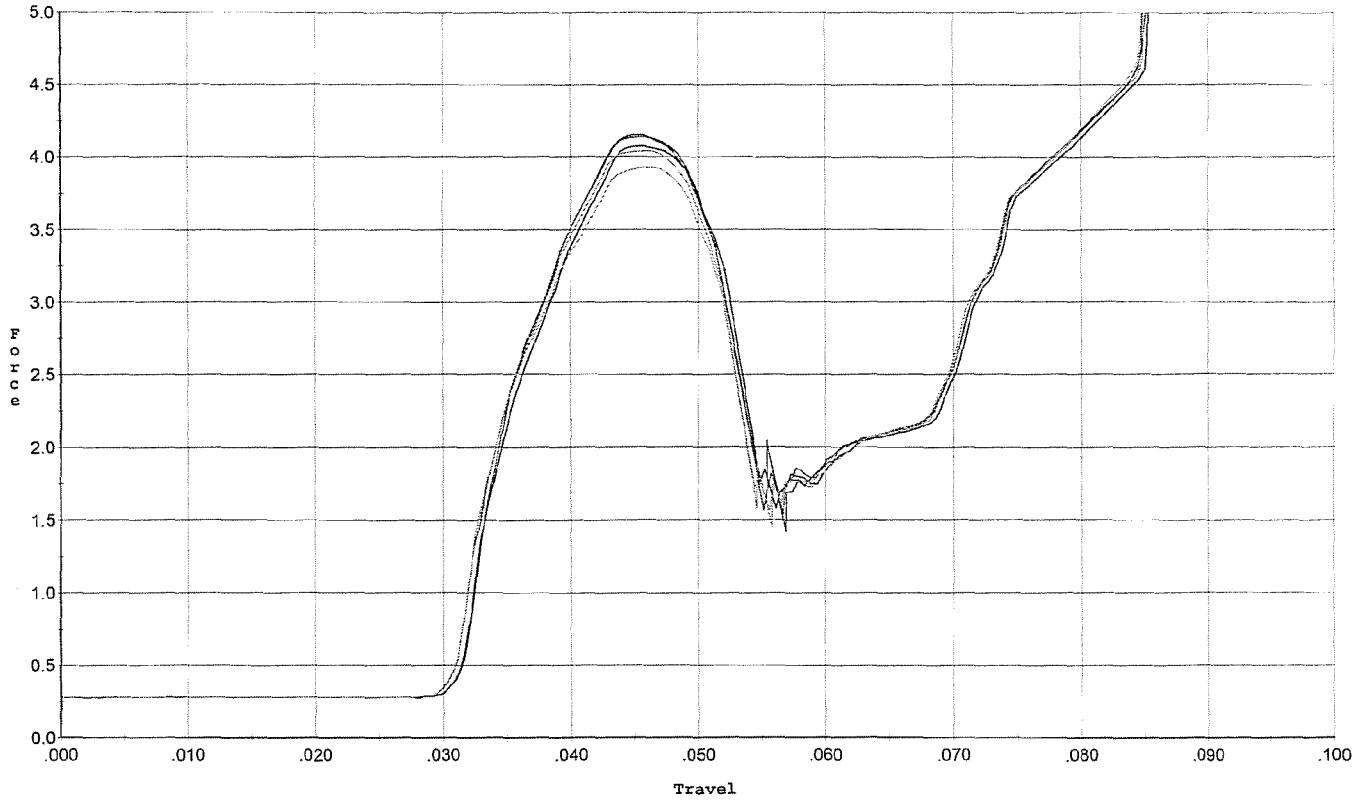
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.053	0.032	0.035	0.078		Set Trigger
2	4.178	0.052	0.032	0.035	0.077		Set Trigger
3	4.111	0.054	0.032	0.035	0.078		Set Trigger
4	4.069	0.053	0.032	0.035	0.075		Set Trigger
5	4.069	0.053	0.032	0.035	0.076		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



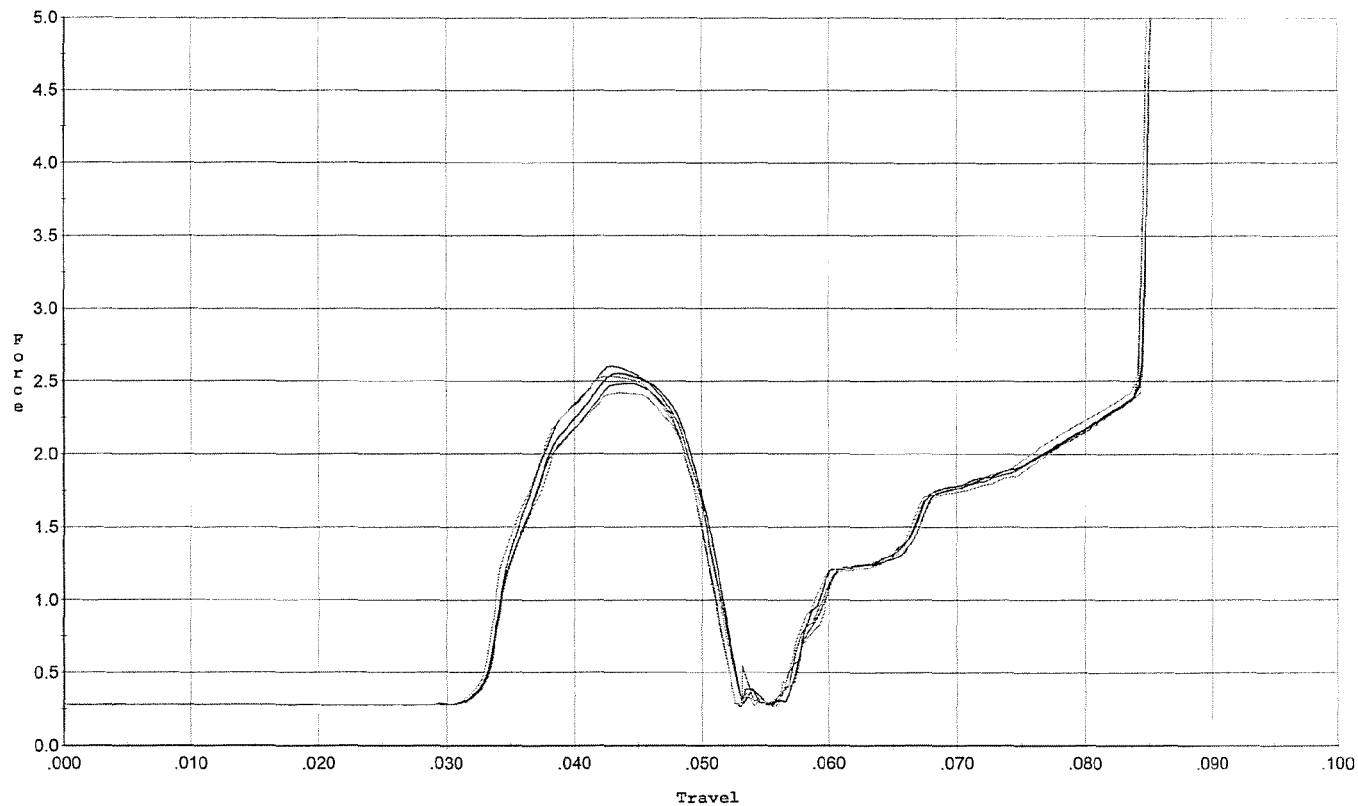
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.053	0.031	0.034	0.078		Set Trigger
2	4.074	0.052	0.031	0.035	0.076		Set Trigger
3	4.141	0.051	0.031	0.035	0.076		Set Trigger
4	3.932	0.052	0.031	0.035	0.074		Set Trigger
5	4.045	0.052	0.031	0.035	0.075		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



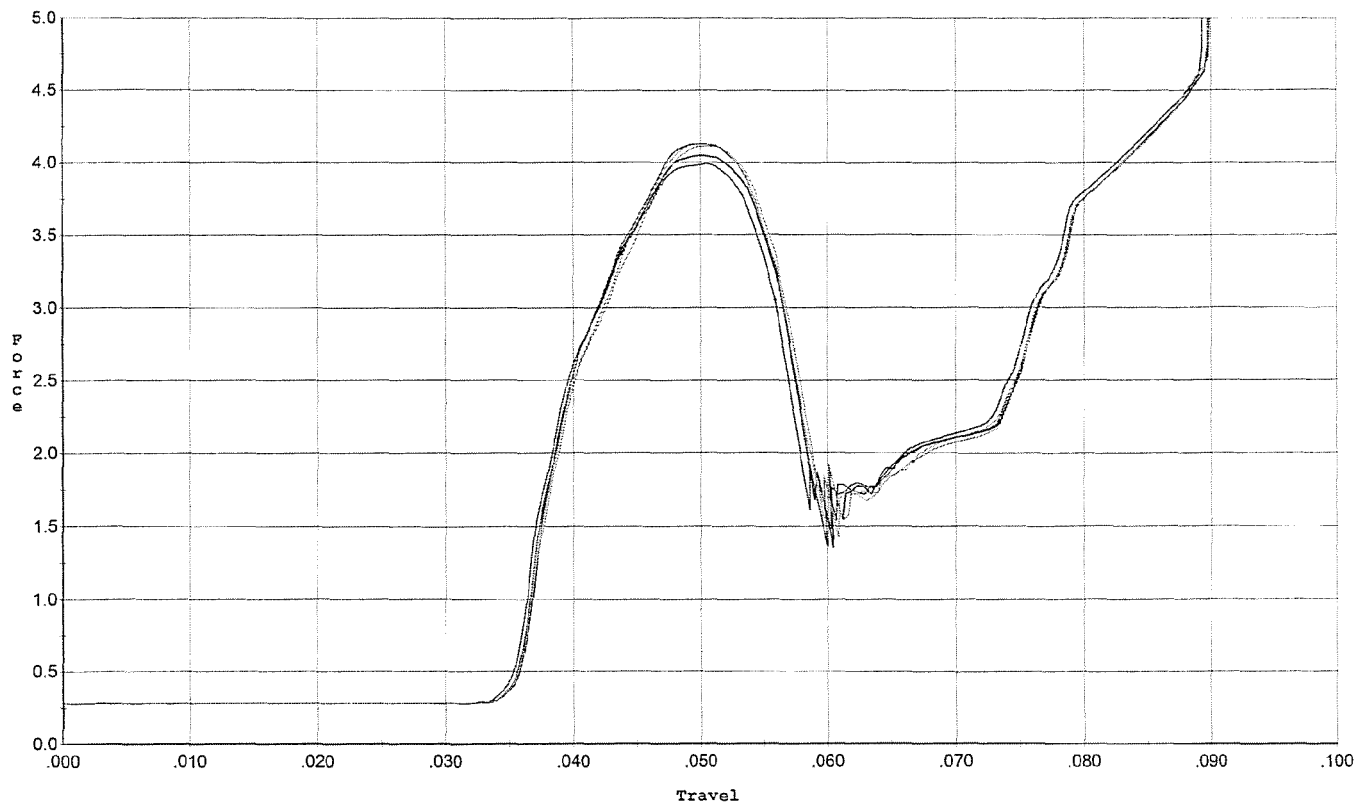
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.051	0.033	0.039	0.046		Set Trigger
2	2.552	0.051	0.033	0.039	0.045		Set Trigger
3	2.482	0.051	0.033	0.039	0.044		Set Trigger
4	2.419	0.050	0.033	0.039	0.043		Set Trigger
5	2.532	0.051	0.033	0.039	0.045		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.991	0.056	0.035	0.037	0.076		Set Trigger
2	4.046	0.056	0.036	0.037	0.077		Set Trigger
3	4.128	0.056	0.036	0.037	0.078		Set Trigger
4	4.123	0.056	0.036	0.037	0.077		Set Trigger
5	4.112	0.057	0.036	0.037	0.079		Set Trigger

Avg 4.08