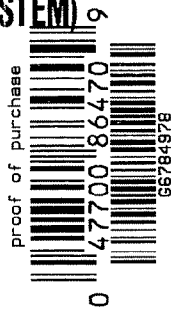


G6784978

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

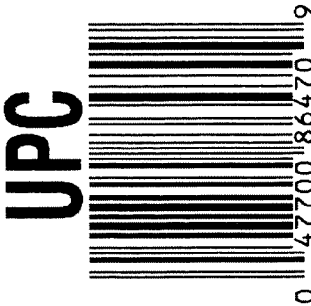


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784978



BM FORM

GUN SERIAL #

G 6784978

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPJ
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPJ
472	SERIALIZE BOLT HANDLE		9-8-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008 OPERATOR <u>BN</u>	9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BN
490	MAGNAFLUX BOLT		9/6/08	MB
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DC
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

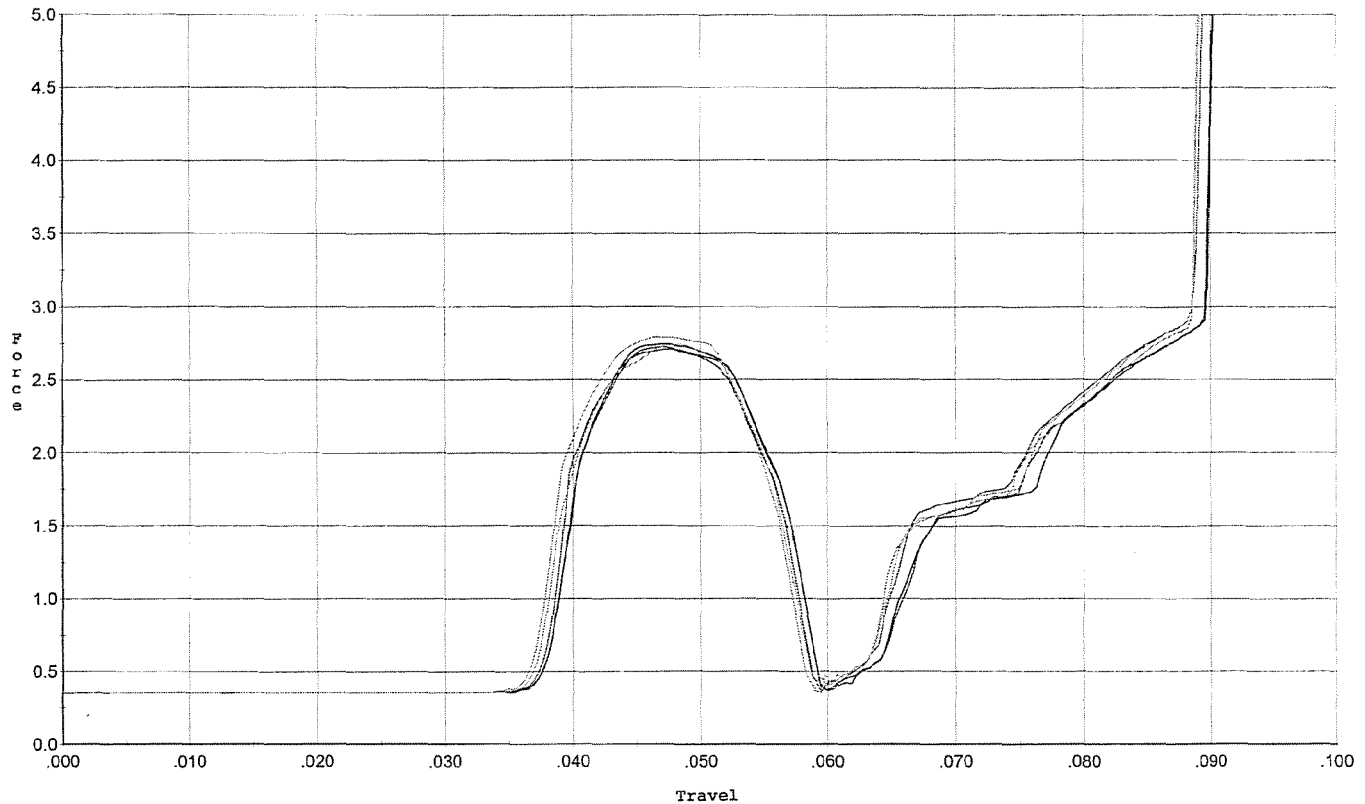
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-16-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-16-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.032</u> <u>.033</u> <u>.033</u>	10-16-08	L.N.
	J) ASSEMBLE STOCK		9-24-08	RSW
	K) ASSEMBLE SWIVEL STUDS		10-16-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		10-16-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.13</u> <u>2.22</u> <u>2.13</u> <u>2.14</u> <u>2.16</u>	10/4/08	Fm
	C) FUNCTION		10-16-08	L.N.
690	PACK		12-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



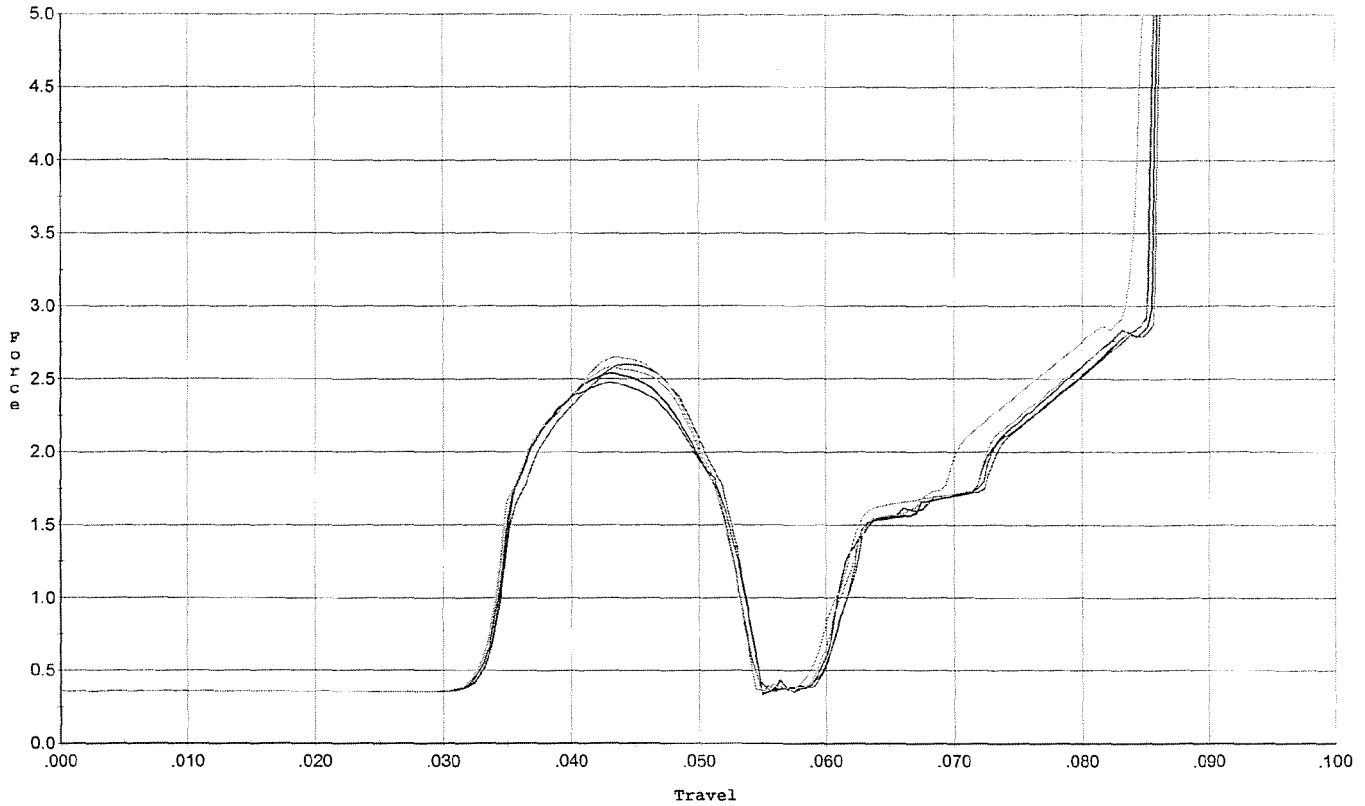
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.723	0.057	0.038	0.039	0.057		Set Trigger
2	2.747	0.057	0.038	0.039	0.057		Set Trigger
3	2.707	0.057	0.037	0.039	0.057		Set Trigger
4	2.746	0.057	0.037	0.038	0.058		Set Trigger
5	2.792	0.056	0.037	0.038	0.058		Set Trigger

Avg 2.74

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



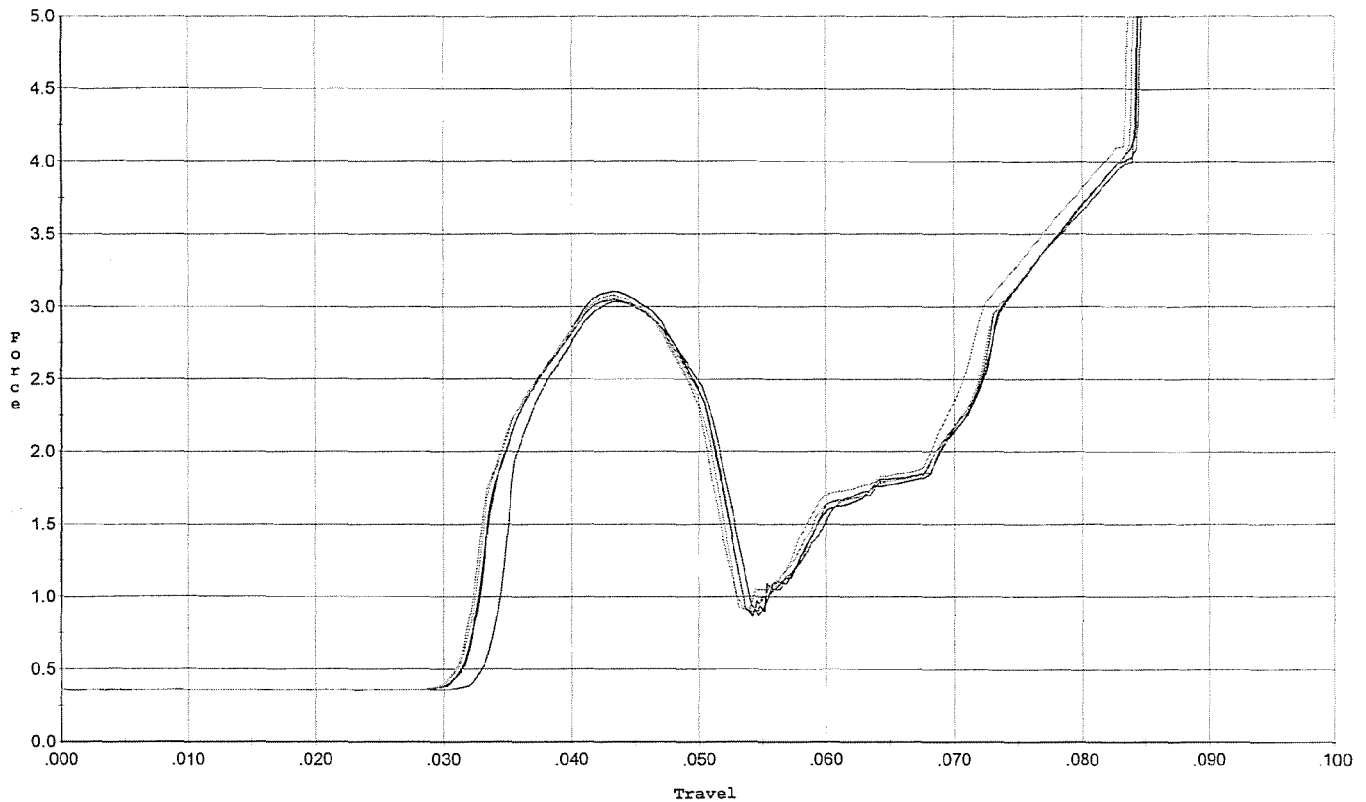
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.053	0.033	0.037	0.052		Set Trigger
2	2.537	0.052	0.033	0.038	0.052		Set Trigger
3	2.600	0.053	0.033	0.038	0.053		Set Trigger
4	2.580	0.052	0.033	0.037	0.053		Set Trigger
5	2.650	0.052	0.033	0.038	0.053		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



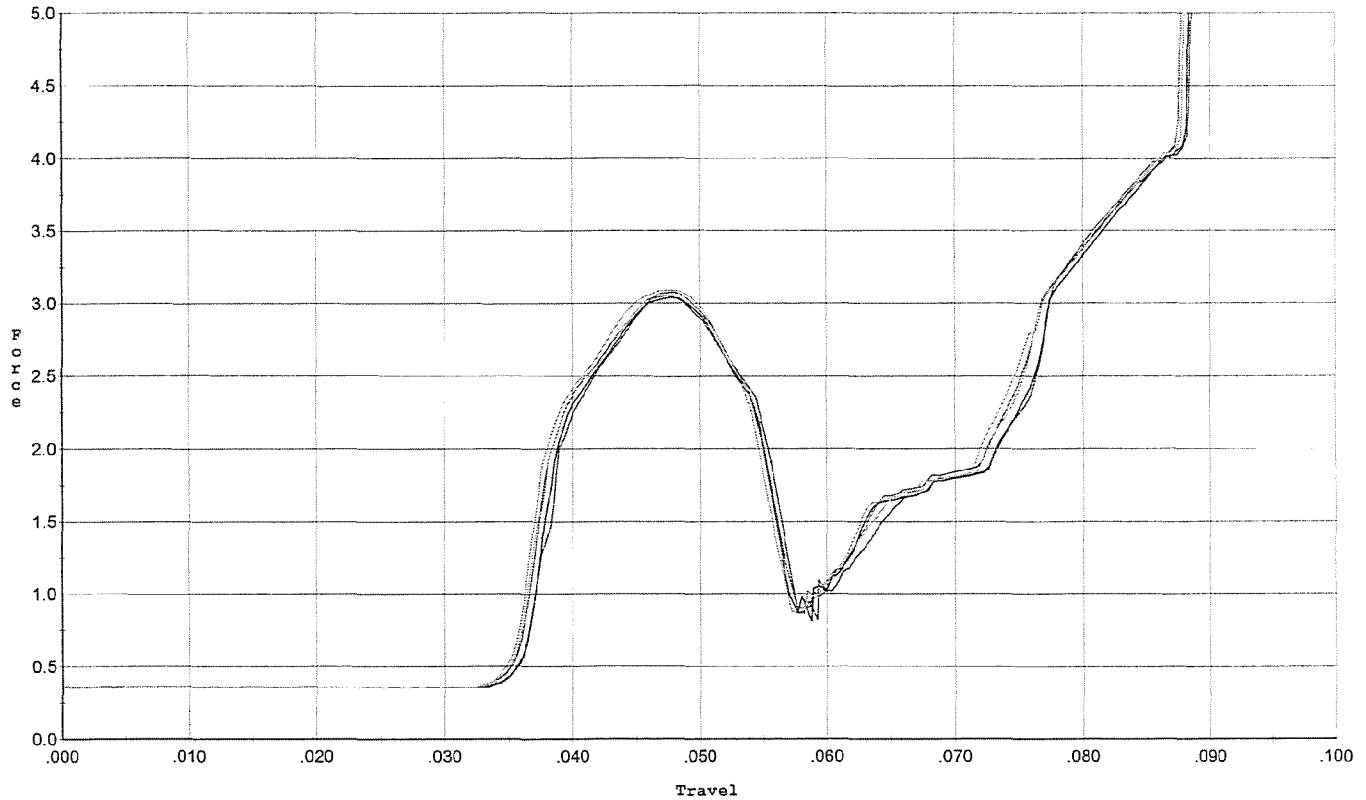
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.053	0.033	0.036	0.059		Set Trigger
2	3.103	0.052	0.032	0.036	0.061		Set Trigger
3	3.048	0.052	0.032	0.036	0.060		Set Trigger
4	3.080	0.051	0.031	0.036	0.060		Set Trigger
5	3.055	0.050	0.031	0.036	0.058		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



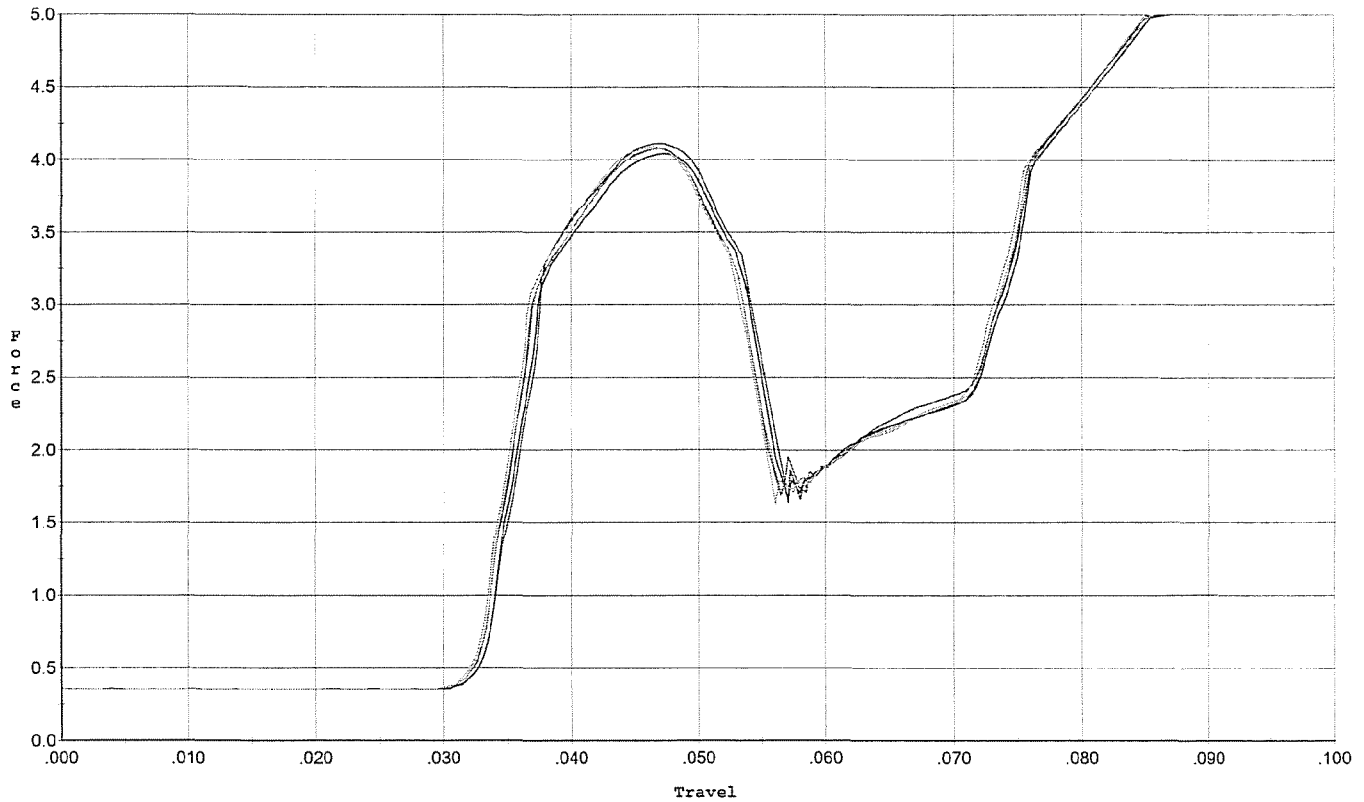
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.056	0.036	0.038	0.061		Set Trigger
2	3.039	0.055	0.036	0.038	0.060		Set Trigger
3	3.051	0.055	0.035	0.037	0.061		Set Trigger
4	3.091	0.055	0.035	0.037	0.062		Set Trigger
5	3.092	0.054	0.035	0.037	0.061		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



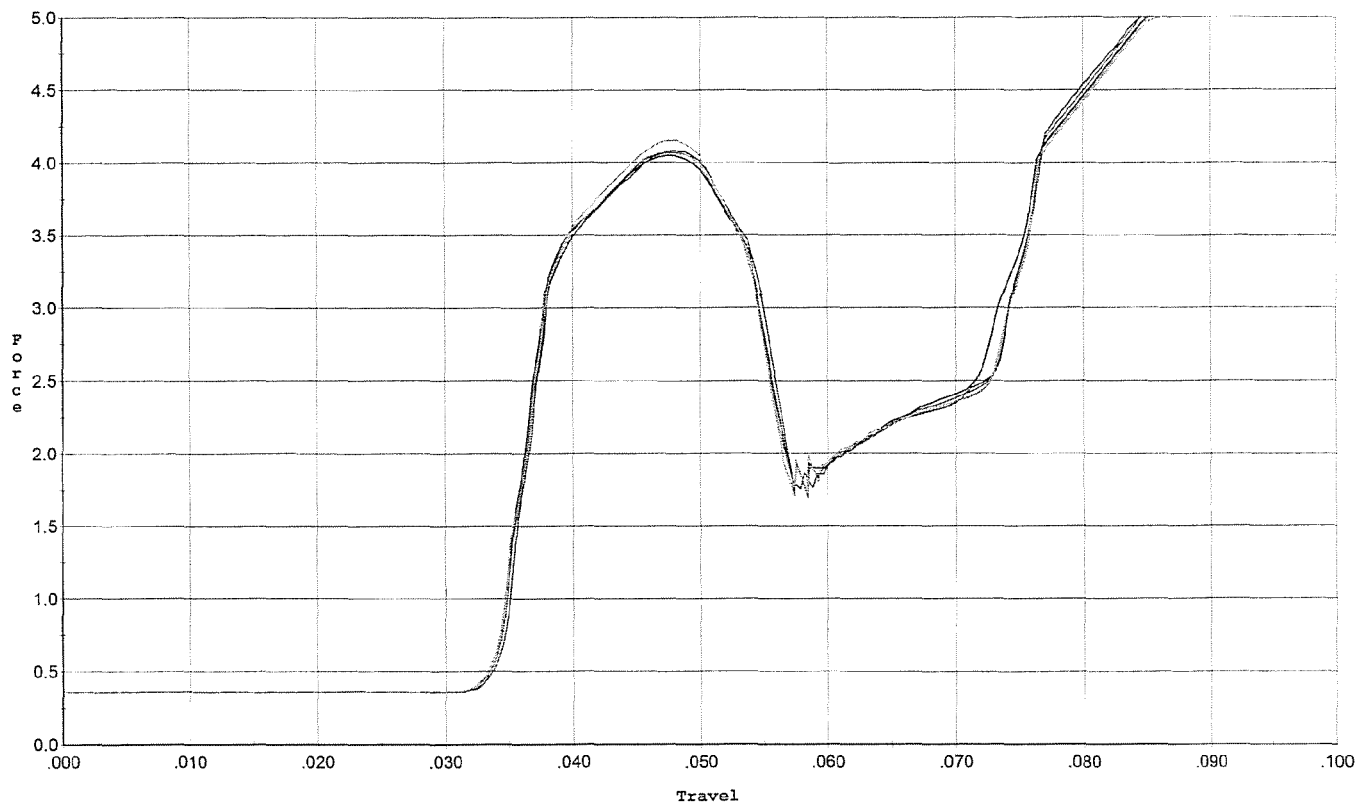
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.055	0.033	0.035	0.084		Set Trigger
2	4.041	0.054	0.033	0.036	0.081		Set Trigger
3	4.081	0.053	0.033	0.035	0.080		Set Trigger
4	4.088	0.054	0.032	0.035	0.082		Set Trigger
5	4.075	0.053	0.033	0.035	0.080		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



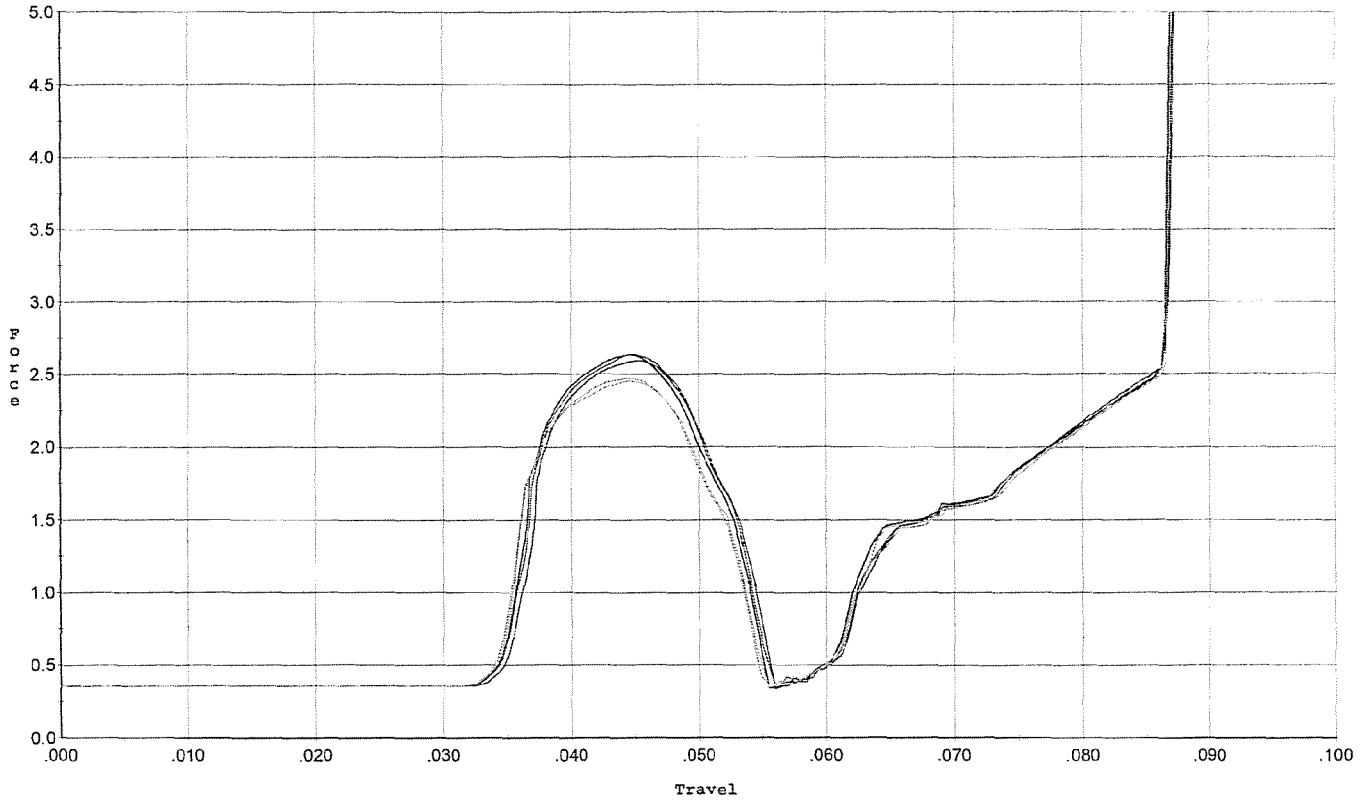
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.055	0.034	0.036	0.083		Set Trigger
2	4.050	0.054	0.034	0.036	0.081		Set Trigger
3	4.067	0.054	0.034	0.036	0.081		Set Trigger
4	4.153	0.054	0.034	0.036	0.082		Set Trigger
5	4.074	0.054	0.034	0.036	0.082		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



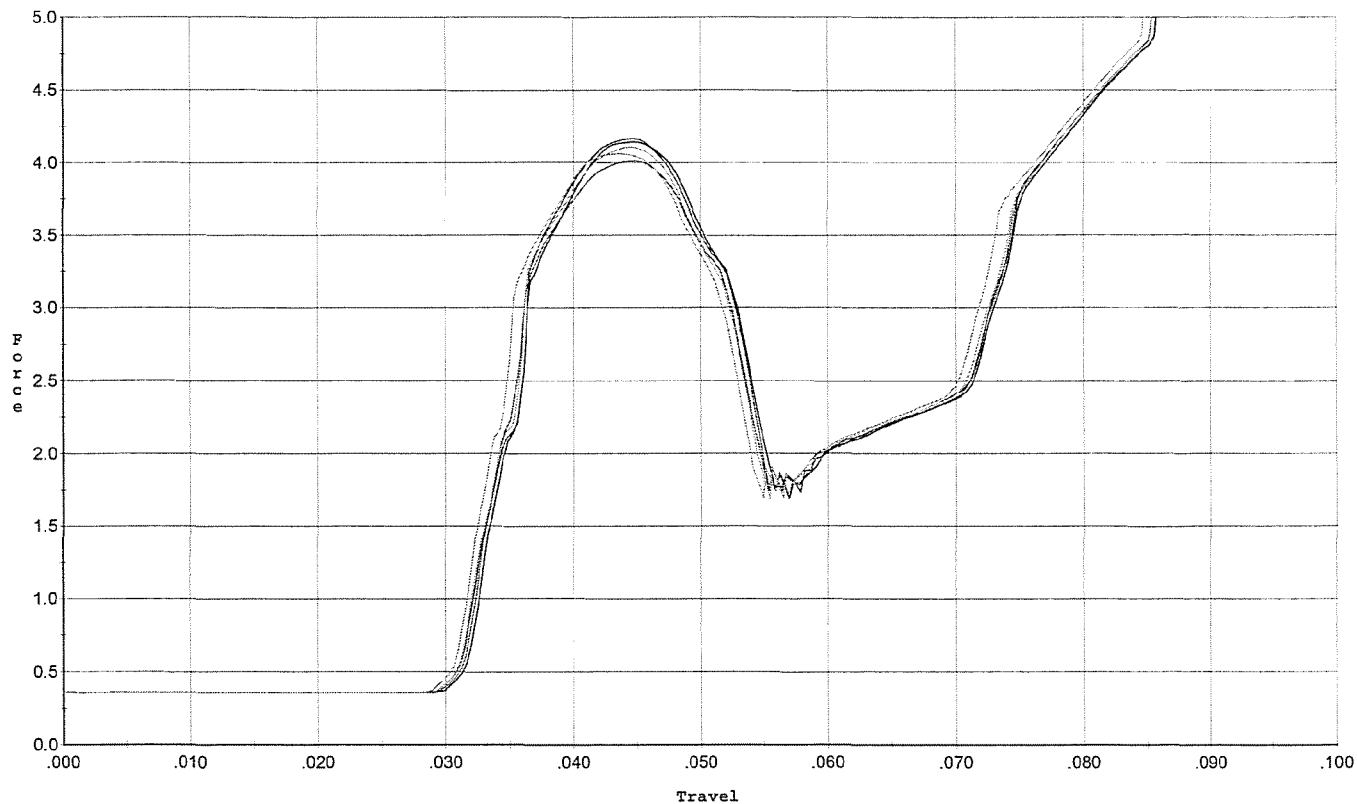
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.054	0.035	0.038	0.052		Set Trigger
2	2.633	0.054	0.035	0.038	0.052		Set Trigger
3	2.634	0.053	0.035	0.038	0.052		Set Trigger
4	2.453	0.053	0.035	0.039	0.050		Set Trigger
5	2.471	0.053	0.034	0.038	0.050		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.053	0.031	0.035	0.083		Set Trigger
2	4.143	0.053	0.032	0.035	0.082		Set Trigger
3	4.014	0.052	0.031	0.035	0.080		Set Trigger
4	4.107	0.053	0.031	0.035	0.081		Set Trigger
5	4.061	0.052	0.031	0.035	0.081		Set Trigger

Avg 4.09