

G6784985

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

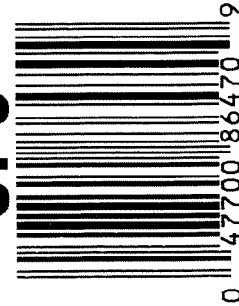
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784985

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784985

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	RT
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-8	BH
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		9/11	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	RGN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

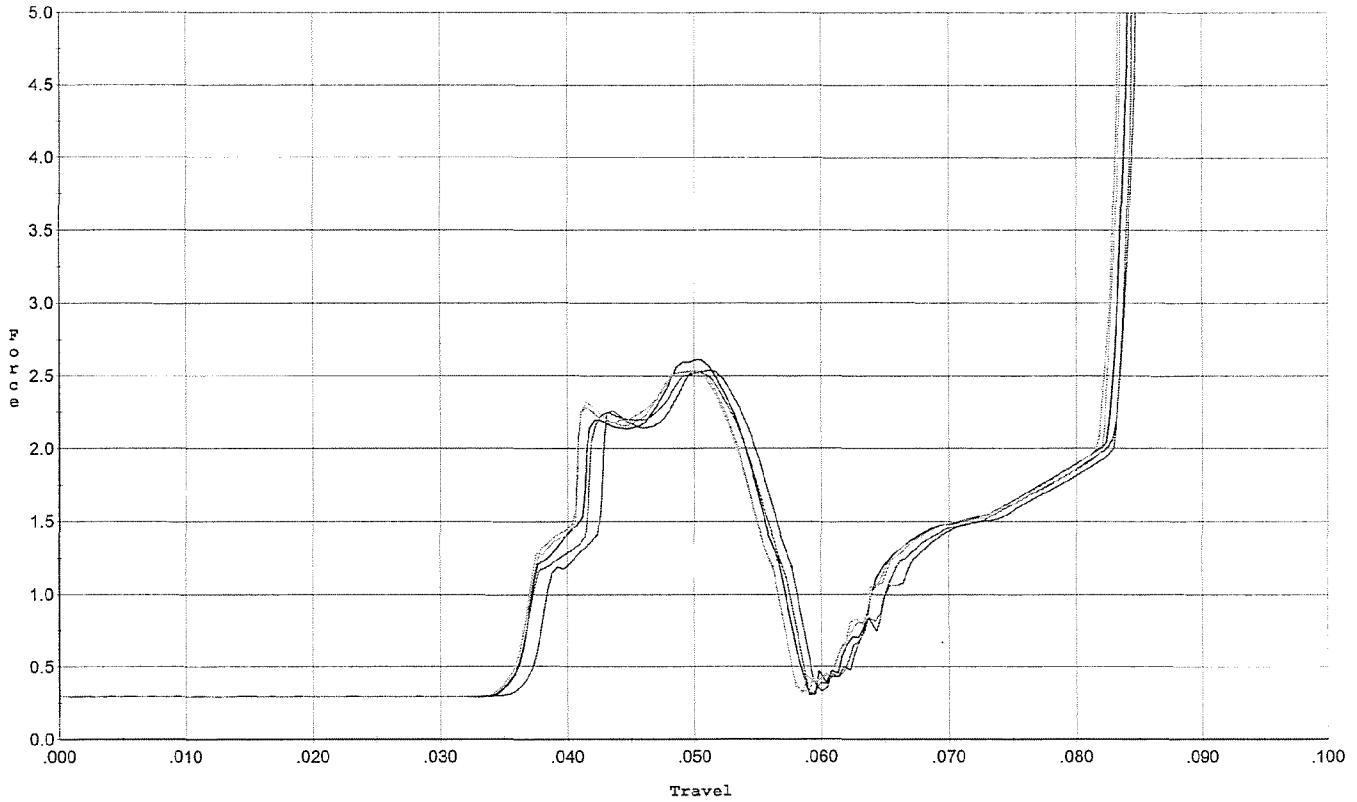
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2.5</u> <u>2.5</u>	9-22-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-16-08	LSH
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.11</u> <u>2.08</u> <u>2.01</u> <u>2.70</u>	9-18-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		12-9-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



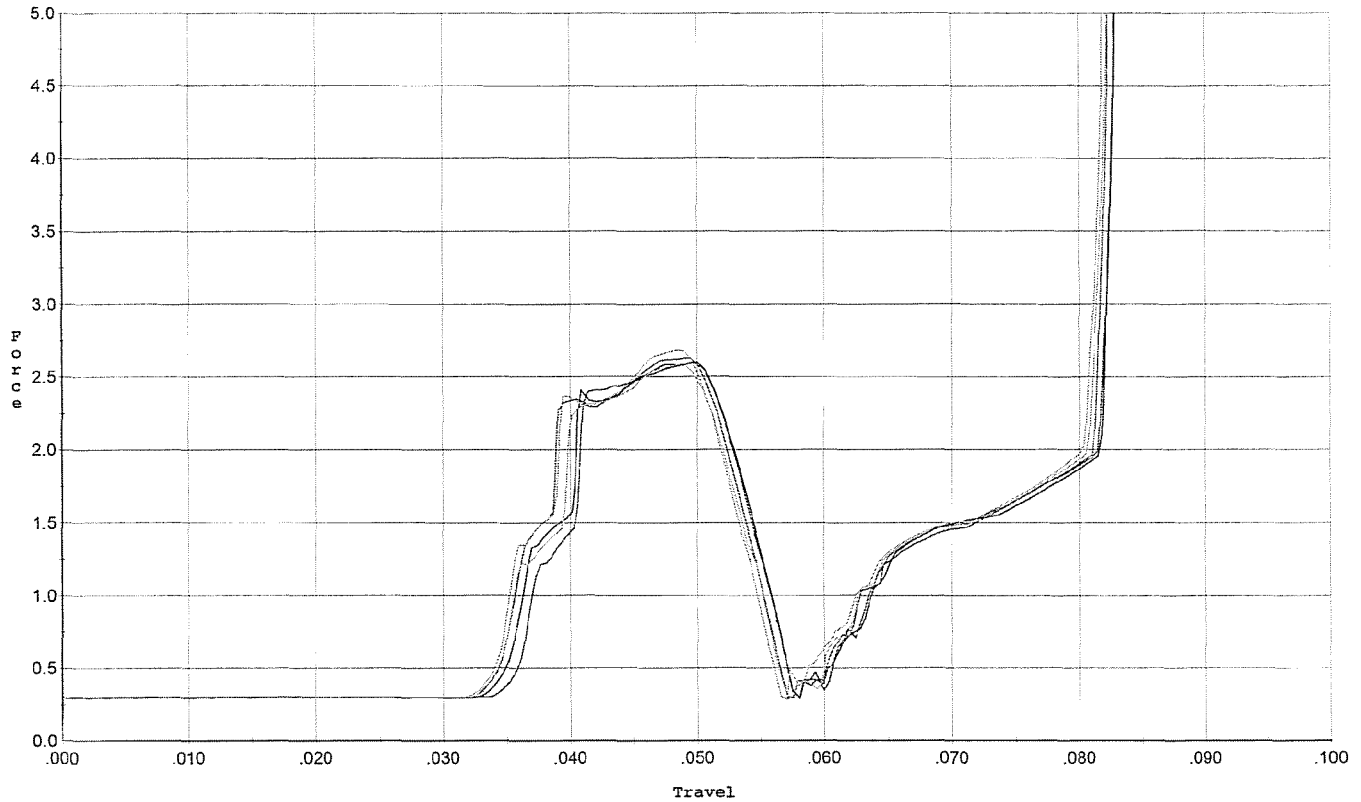
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.058	0.037	0.035	0.050		Set Trigger
2	2.609	0.057	0.036	0.035	0.050		Set Trigger
3	2.523	0.057	0.036	0.035	0.050		Set Trigger
4	2.536	0.056	0.036	0.035	0.050		Set Trigger
5	2.535	0.056	0.036	0.034	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



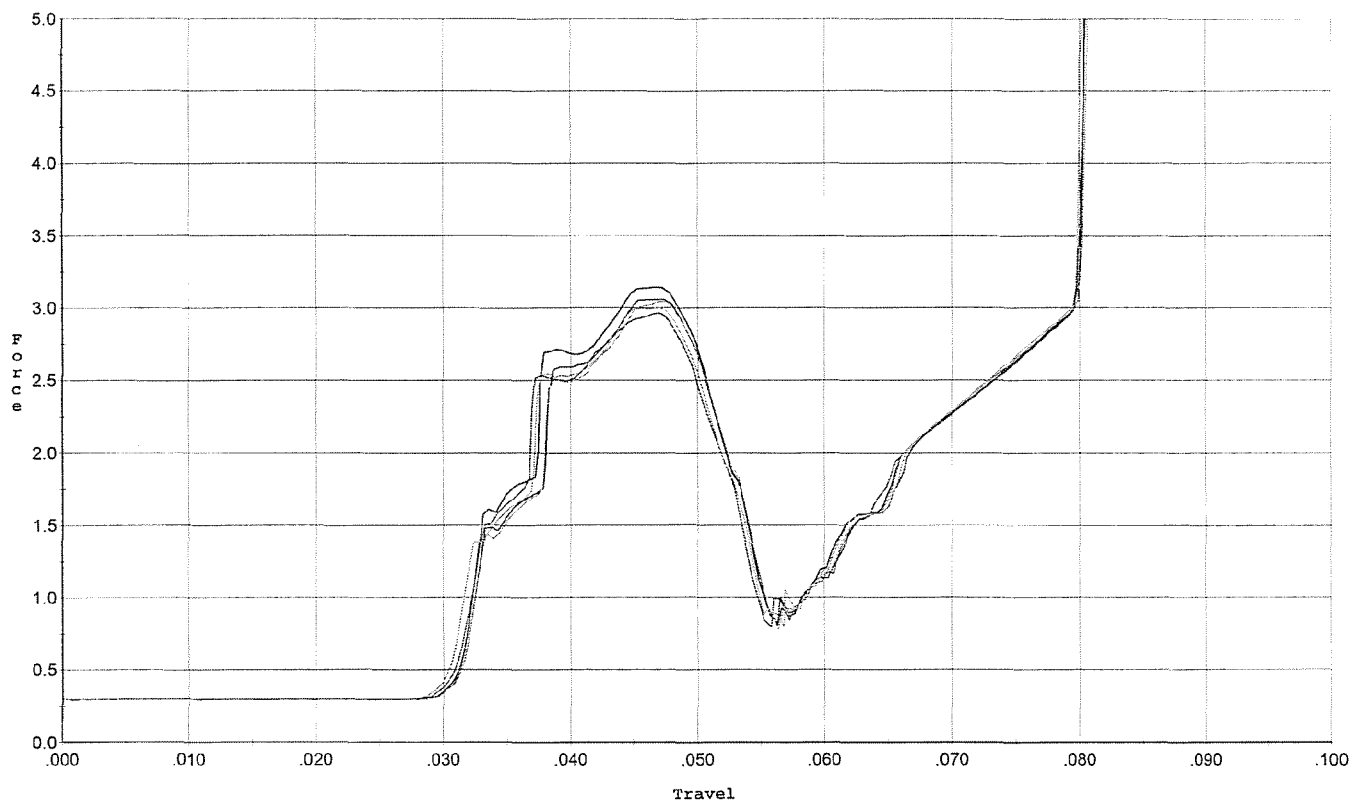
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.056	0.036	0.034	0.051		Set Trigger
2	2.599	0.056	0.035	0.034	0.052		Set Trigger
3	2.628	0.055	0.034	0.035	0.052		Set Trigger
4	2.581	0.055	0.034	0.034	0.050		Set Trigger
5	2.685	0.054	0.034	0.035	0.051		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



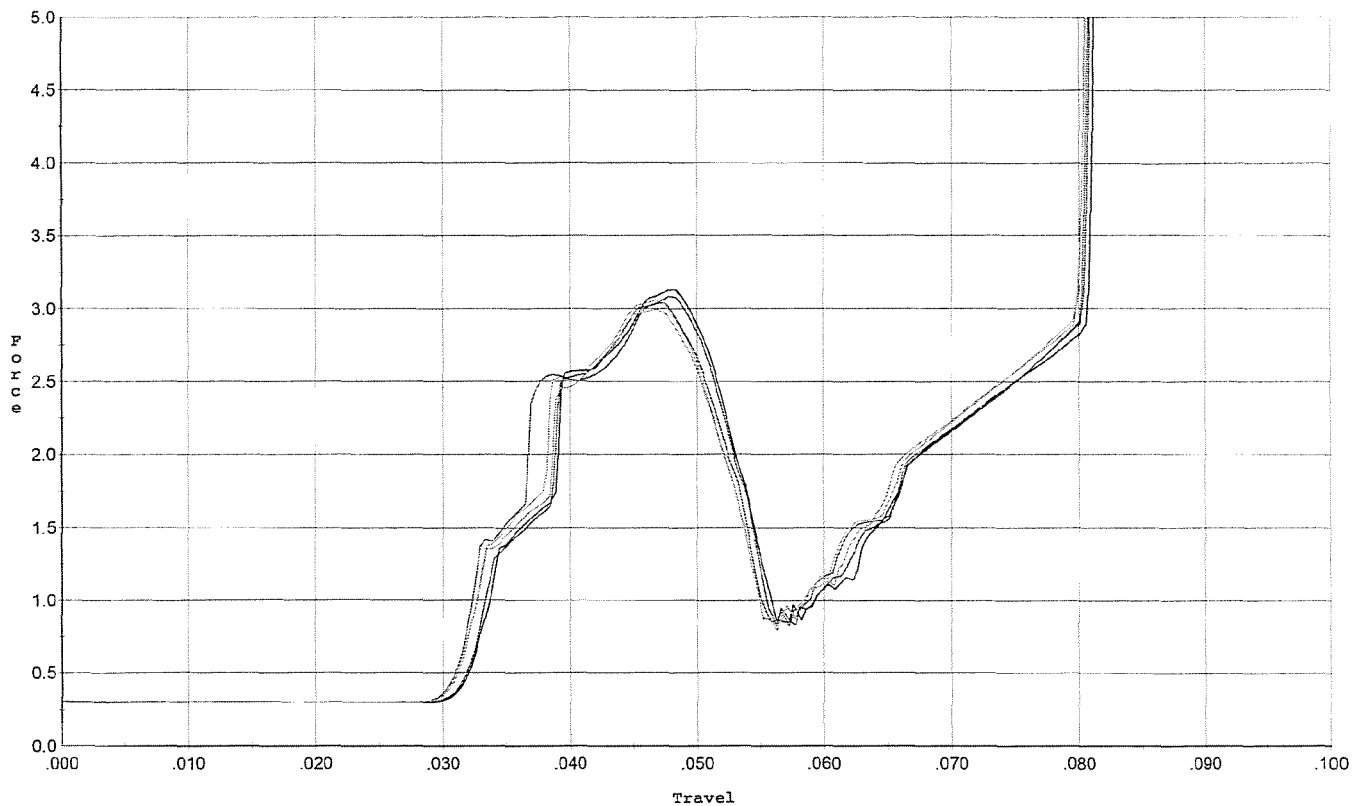
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.053	0.031	0.032	0.060		Set Trigger
2	3.142	0.053	0.031	0.032	0.062		Set Trigger
3	2.964	0.053	0.031	0.033	0.059		Set Trigger
4	3.003	0.054	0.030	0.032	0.060		Set Trigger
5	3.043	0.053	0.031	0.032	0.059		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



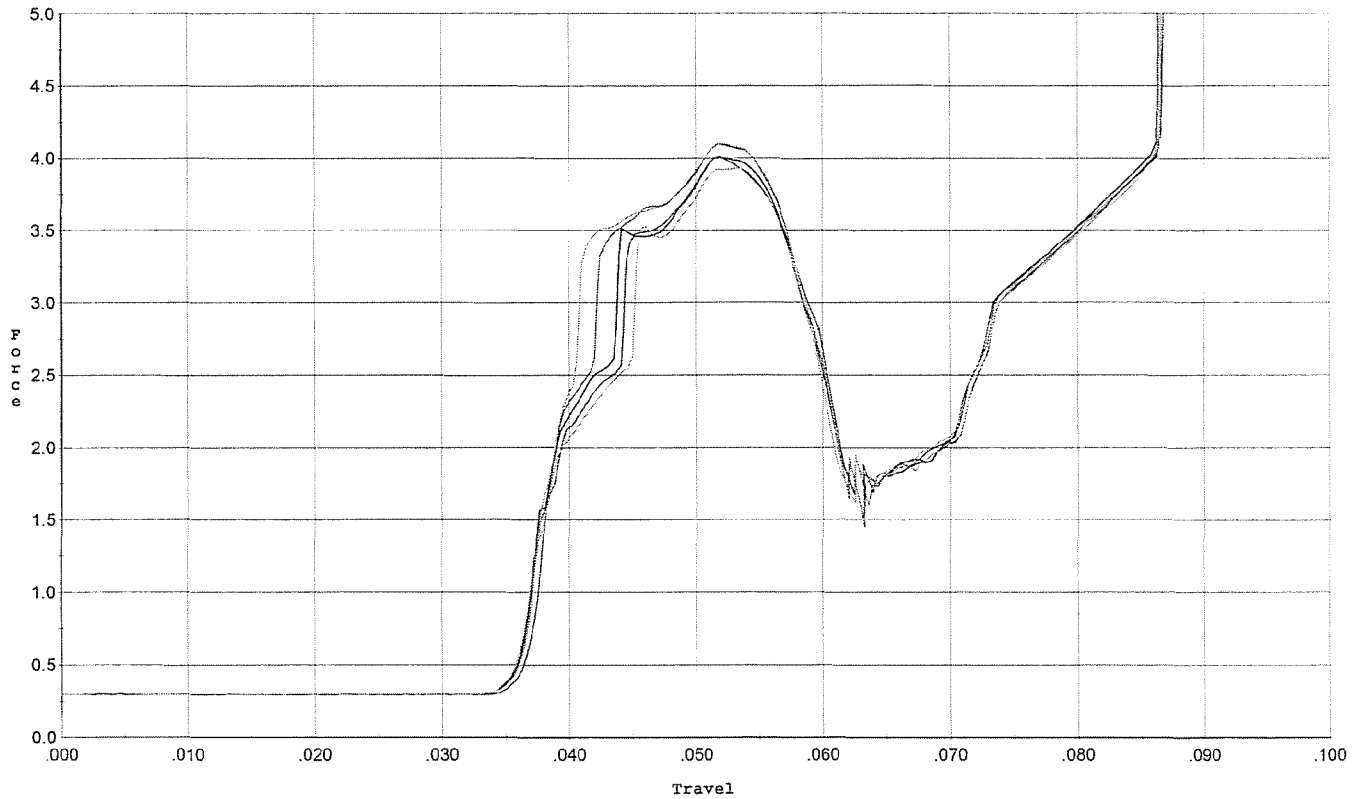
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.054	0.032	0.033	0.058		Set Trigger
2	3.131	0.054	0.032	0.033	0.059		Set Trigger
3	3.038	0.053	0.031	0.033	0.060		Set Trigger
4	3.056	0.054	0.031	0.033	0.059		Set Trigger
5	2.994	0.054	0.031	0.033	0.058		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



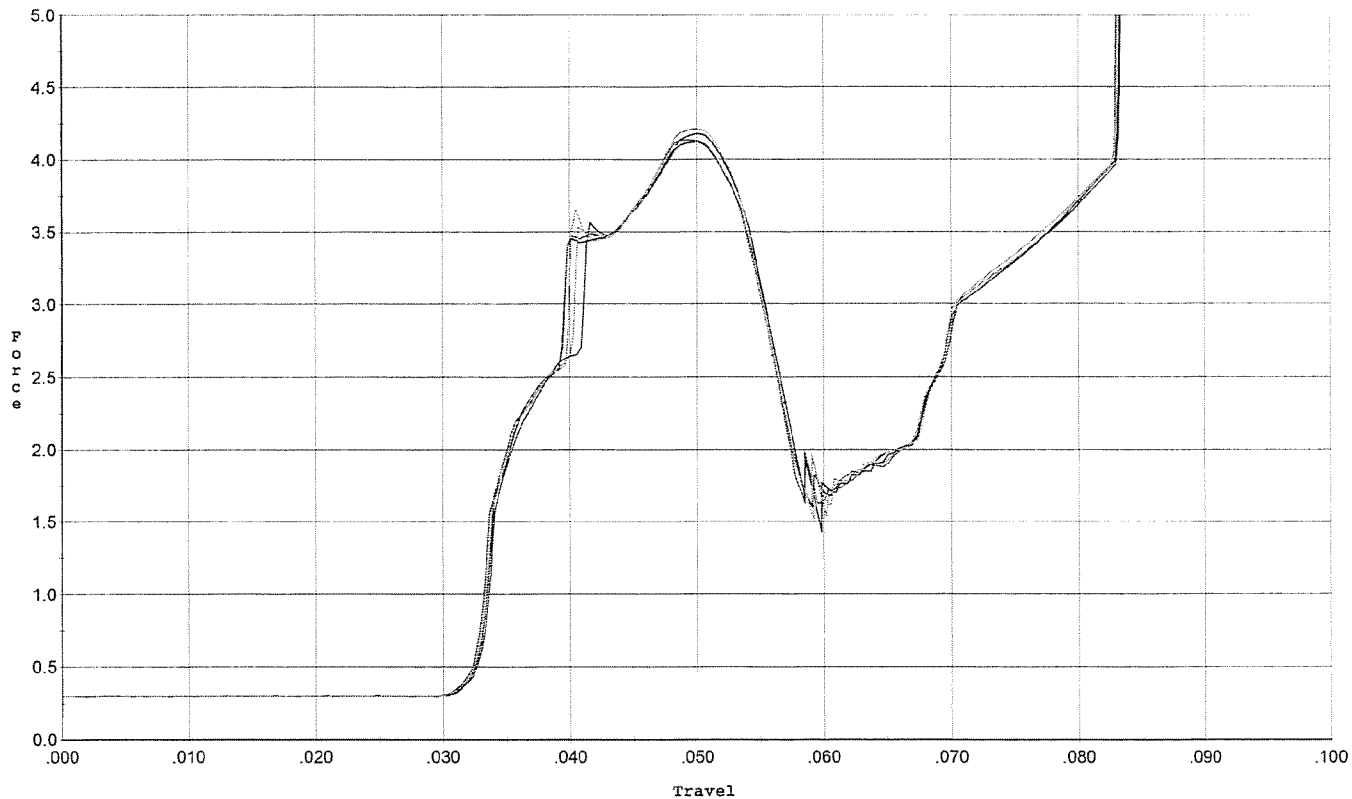
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.060	0.036	0.032	0.083		Set Trigger
2	4.004	0.060	0.036	0.032	0.085		Set Trigger
3	4.099	0.060	0.036	0.032	0.088		Set Trigger
4	3.931	0.059	0.036	0.032	0.081		Set Trigger
5	4.099	0.060	0.036	0.032	0.089		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



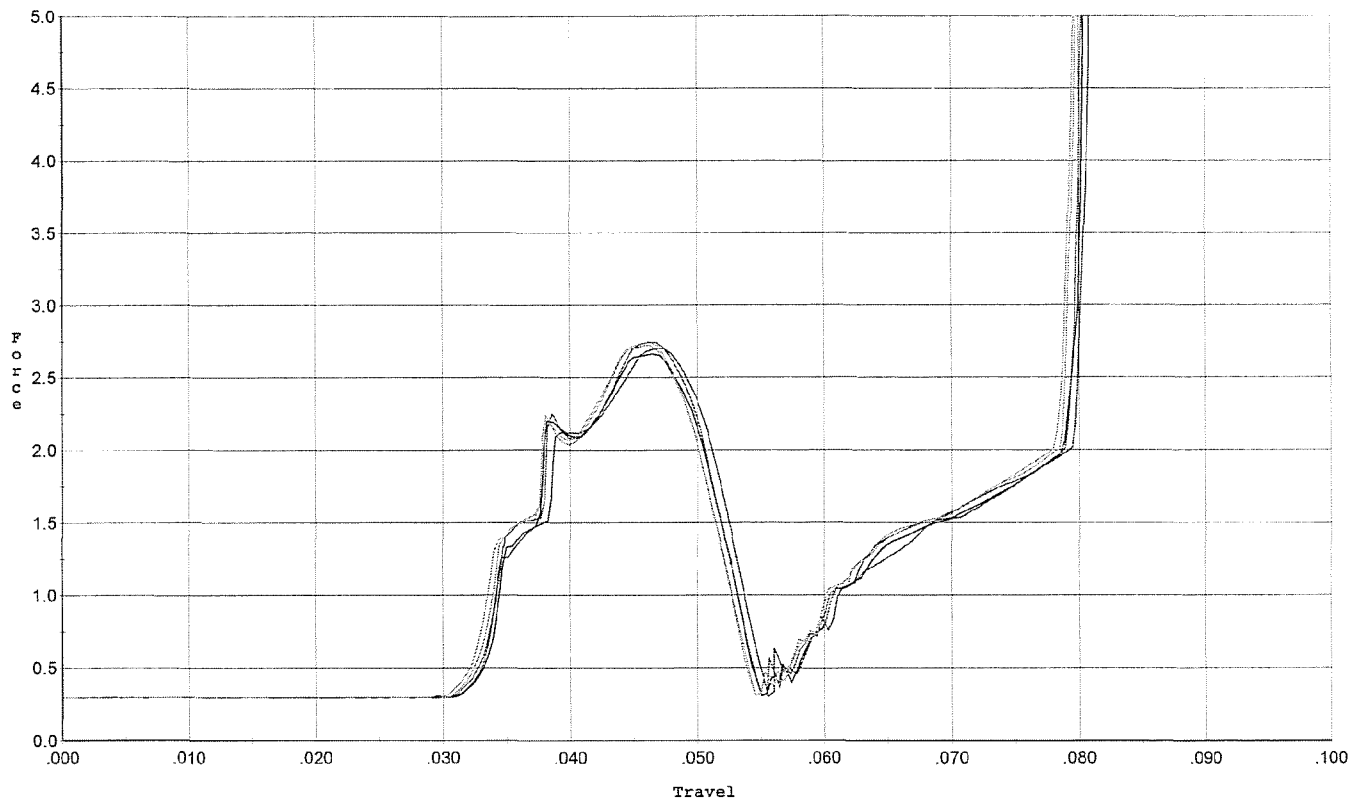
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.056	0.033	0.032	0.082		Set Trigger
2	4.180	0.057	0.032	0.032	0.086		Set Trigger
3	4.135	0.056	0.032	0.032	0.085		Set Trigger
4	4.123	0.056	0.032	0.032	0.083		Set Trigger
5	4.209	0.054	0.032	0.032	0.082		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



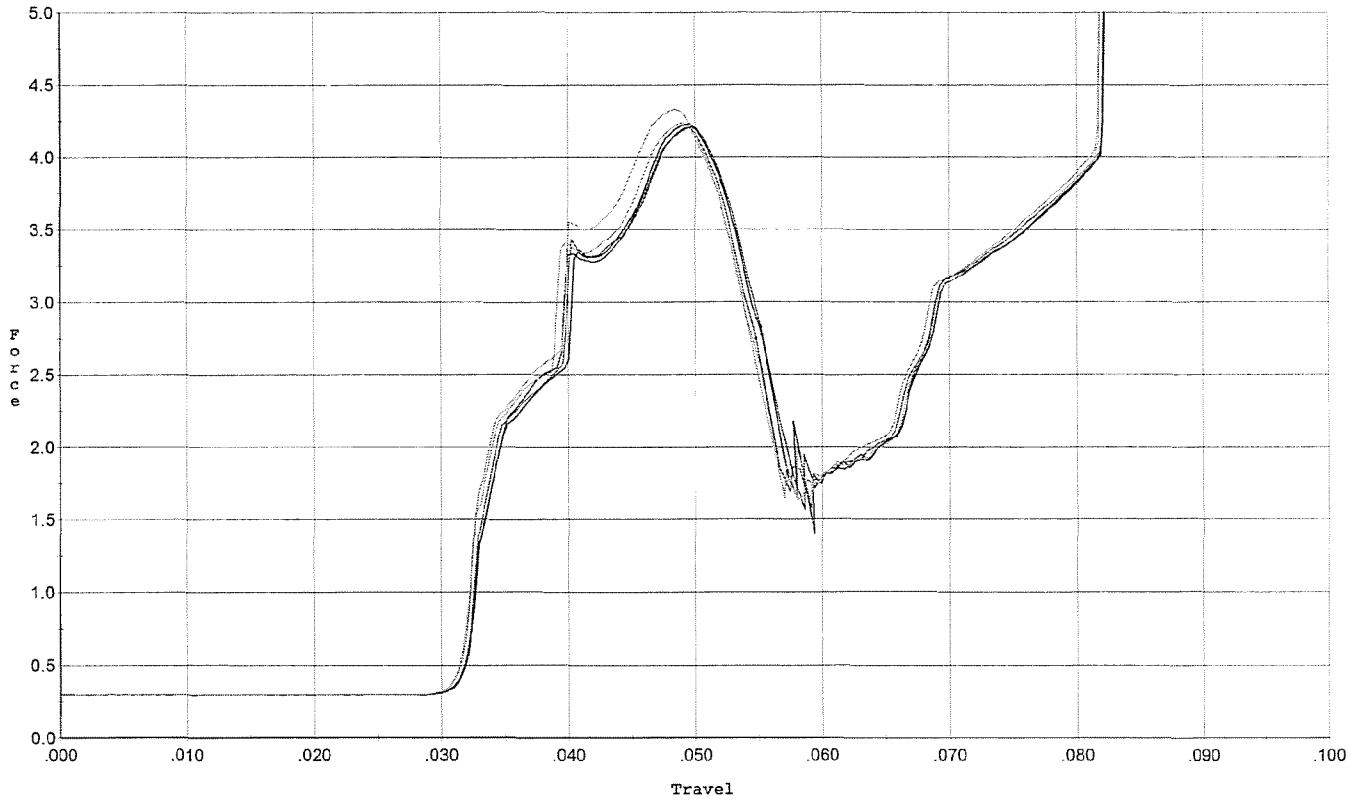
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.700	0.053	0.033	0.034	0.050		Set Trigger
2	2.662	0.053	0.033	0.034	0.049		Set Trigger
3	2.742	0.053	0.033	0.034	0.050		Set Trigger
4	2.746	0.052	0.032	0.034	0.050		Set Trigger
5	2.720	0.052	0.032	0.034	0.049		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.055	0.032	0.032	0.082		Set Trigger
2	4.228	0.055	0.032	0.031	0.082		Set Trigger
3	4.206	0.055	0.031	0.032	0.081		Set Trigger
4	4.239	0.054	0.031	0.032	0.081		Set Trigger
5	4.334	0.055	0.031	0.032	0.084		Set Trigger

Avg 4.24