

G6784987

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

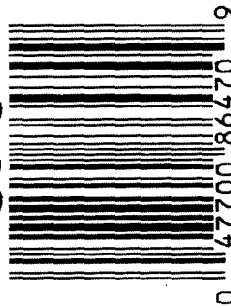
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784987

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6724987

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	ESN
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BT
490	MAGNAFLUX BOLT		9/5/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

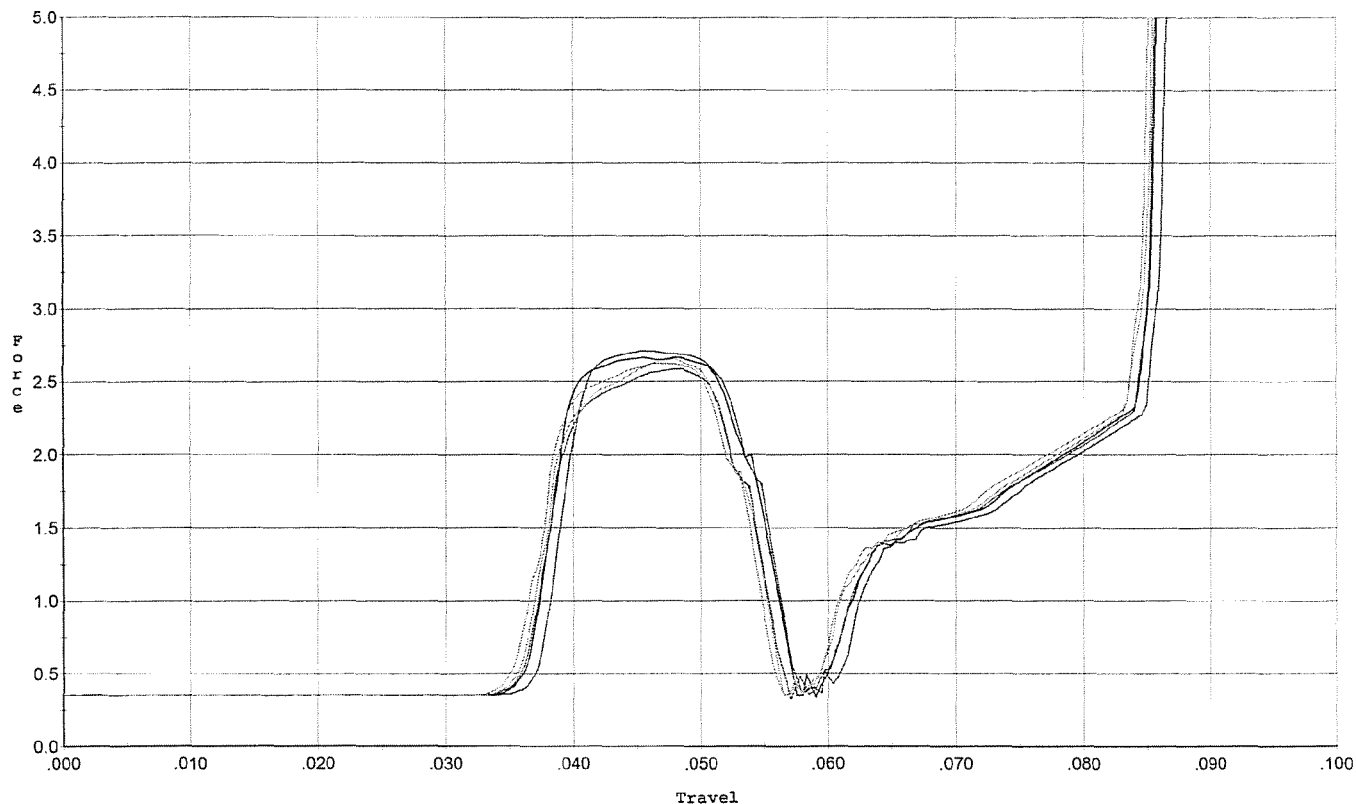
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.0</u>	10-24-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.0</u>	10-24-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-24-08	LJ
	J) ASSEMBLE STOCK		9-17-08	LAD
	K) ASSEMBLE SWIVEL STUDS		10-24-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION ^{BAC} <u>Bot close Hard</u> ^(TL)	CORRECTION ^{BAC}	10-1-08	TL
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	NA
670	FINAL INSPECTION A) HEADSPACE		10-24-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.61</u> <u>2.56</u> <u>2.64</u> <u>2.63</u>	9-24-08	TL
	C) FUNCTION		10-24-08	LJ
690	PACK		12/12/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



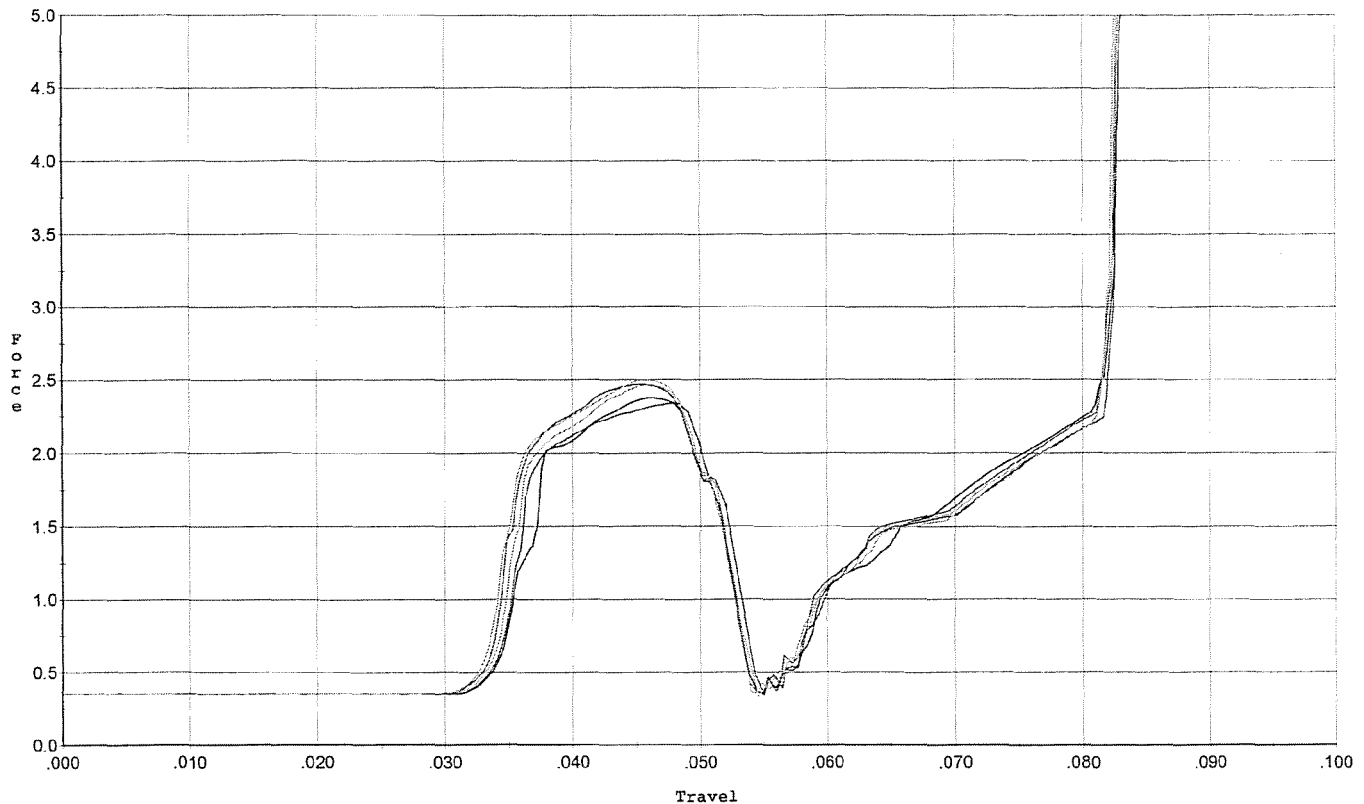
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.055	0.037	0.038	0.054		Set Trigger
2	2.668	0.055	0.036	0.037	0.056		Set Trigger
3	2.585	0.054	0.036	0.037	0.052		Set Trigger
4	2.653	0.054	0.036	0.037	0.053		Set Trigger
5	2.625	0.053	0.035	0.037	0.052		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



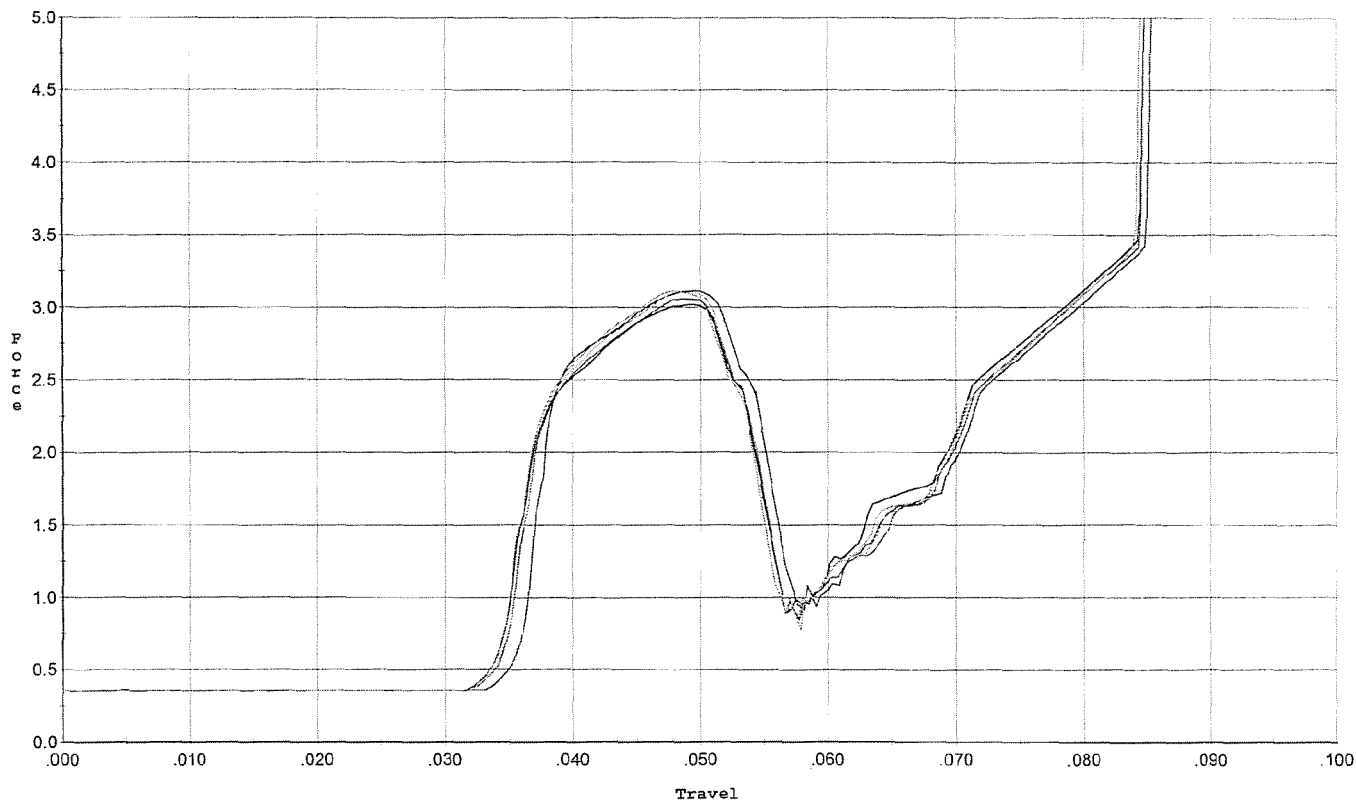
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.052	0.034	0.036	0.048		Set Trigger
2	2.375	0.052	0.034	0.037	0.047		Set Trigger
3	2.472	0.052	0.034	0.036	0.050		Set Trigger
4	2.467	0.051	0.034	0.036	0.049		Set Trigger
5	2.499	0.052	0.033	0.036	0.051		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



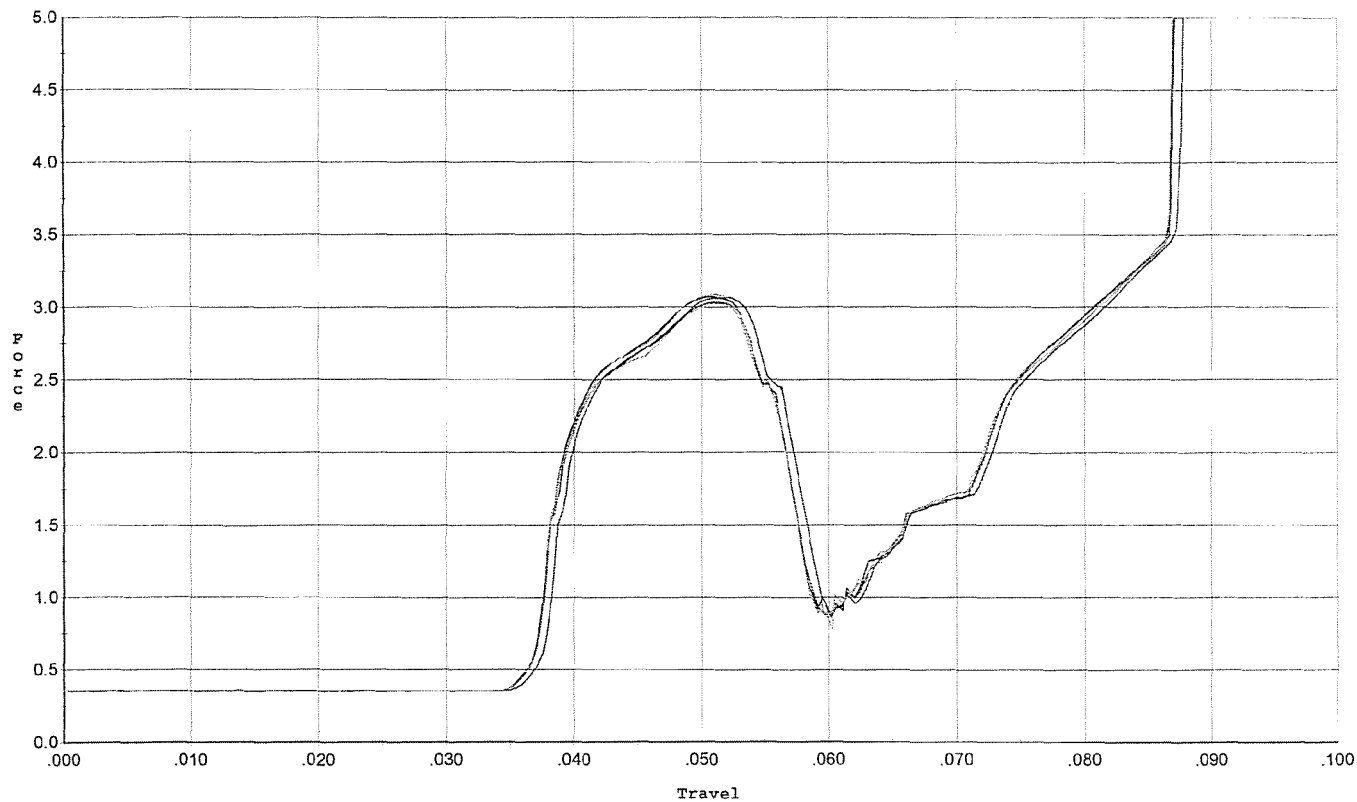
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.054	0.036	0.036	0.063		Set Trigger
2	3.018	0.055	0.034	0.035	0.063		Set Trigger
3	3.058	0.055	0.034	0.035	0.063		Set Trigger
4	3.103	0.054	0.035	0.035	0.063		Set Trigger
5	3.109	0.053	0.034	0.035	0.063		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



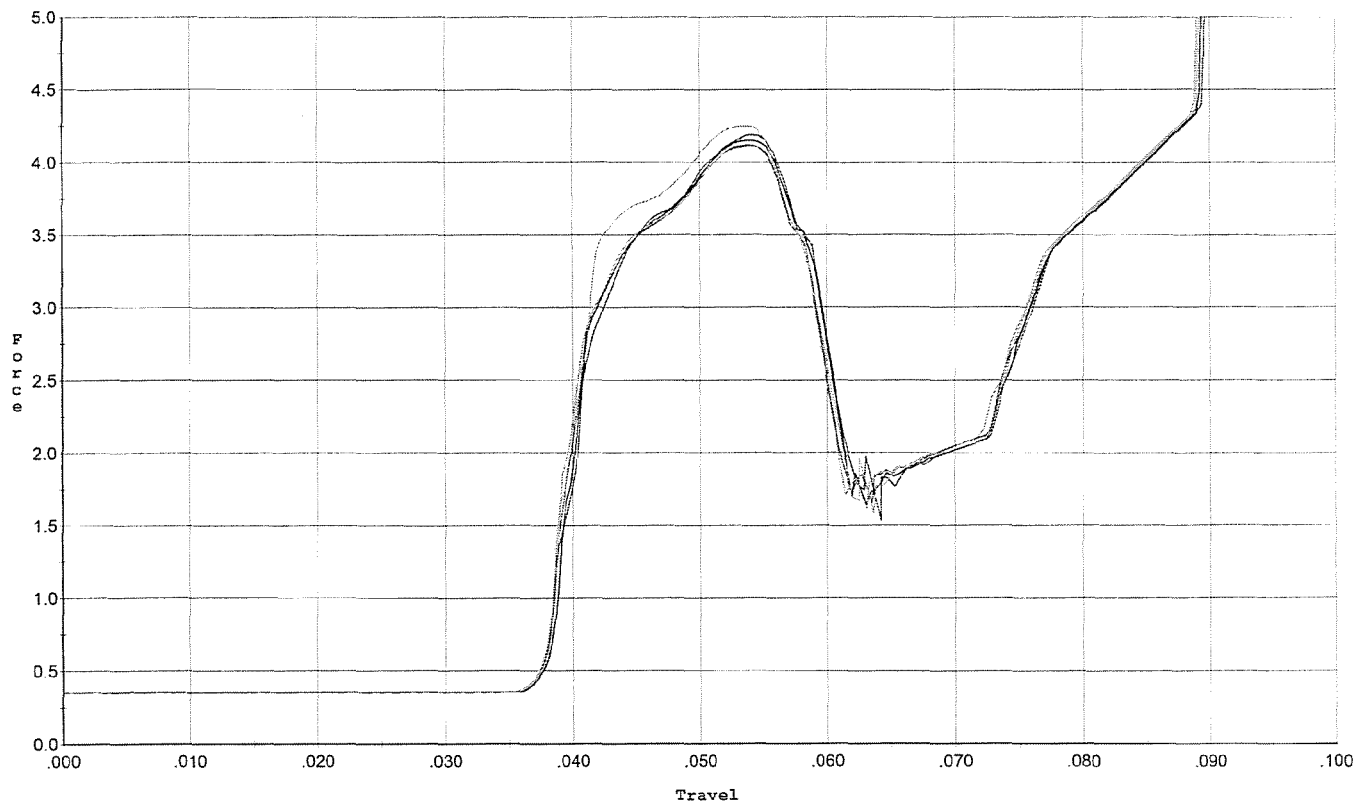
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.056	0.037	0.037	0.063		Set Trigger
2	3.070	0.056	0.037	0.037	0.063		Set Trigger
3	3.034	0.056	0.037	0.037	0.062		Set Trigger
4	3.023	0.056	0.037	0.036	0.062		Set Trigger
5	3.085	0.056	0.037	0.036	0.063		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



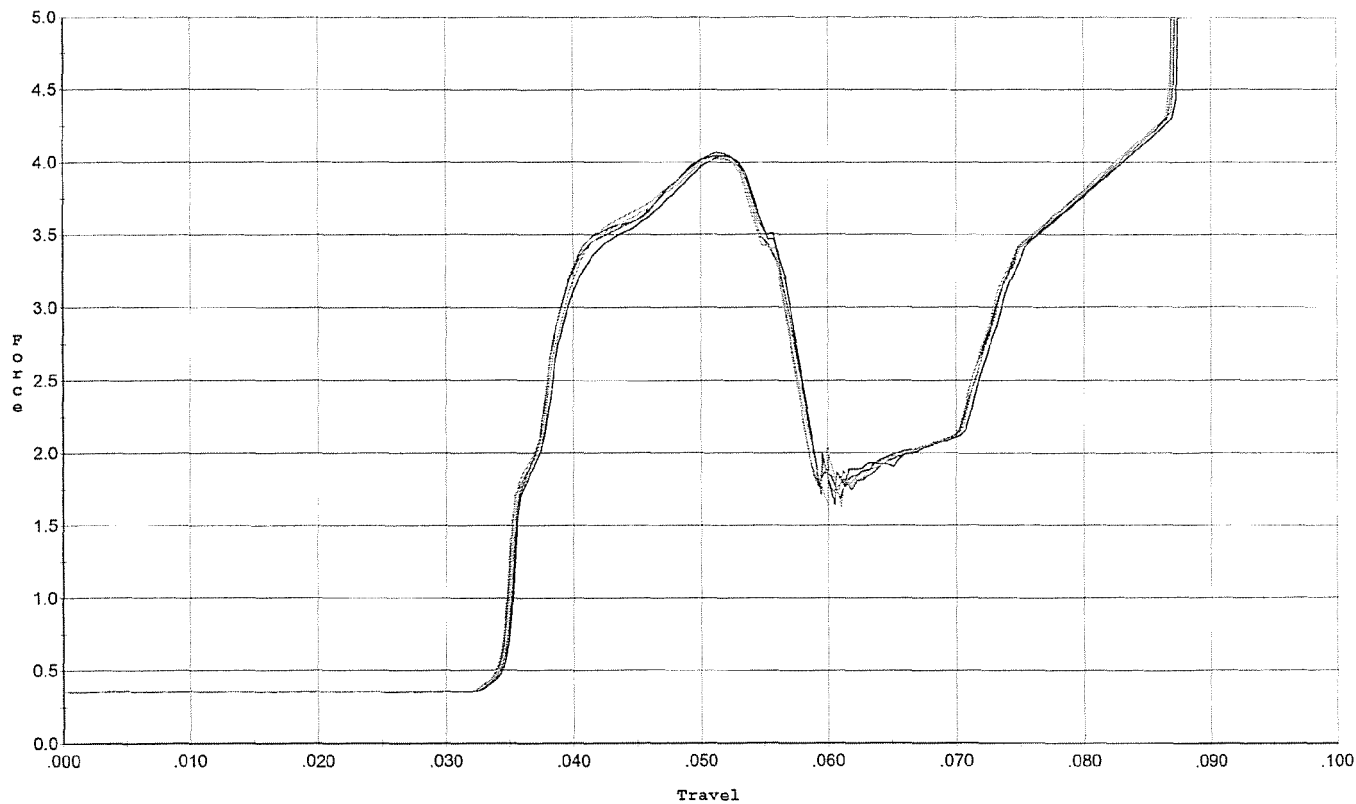
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.059	0.038	0.034	0.086		Set Trigger
2	4.147	0.059	0.038	0.034	0.087		Set Trigger
3	4.118	0.058	0.038	0.035	0.085		Set Trigger
4	4.111	0.058	0.038	0.035	0.085		Set Trigger
5	4.249	0.058	0.038	0.034	0.088		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



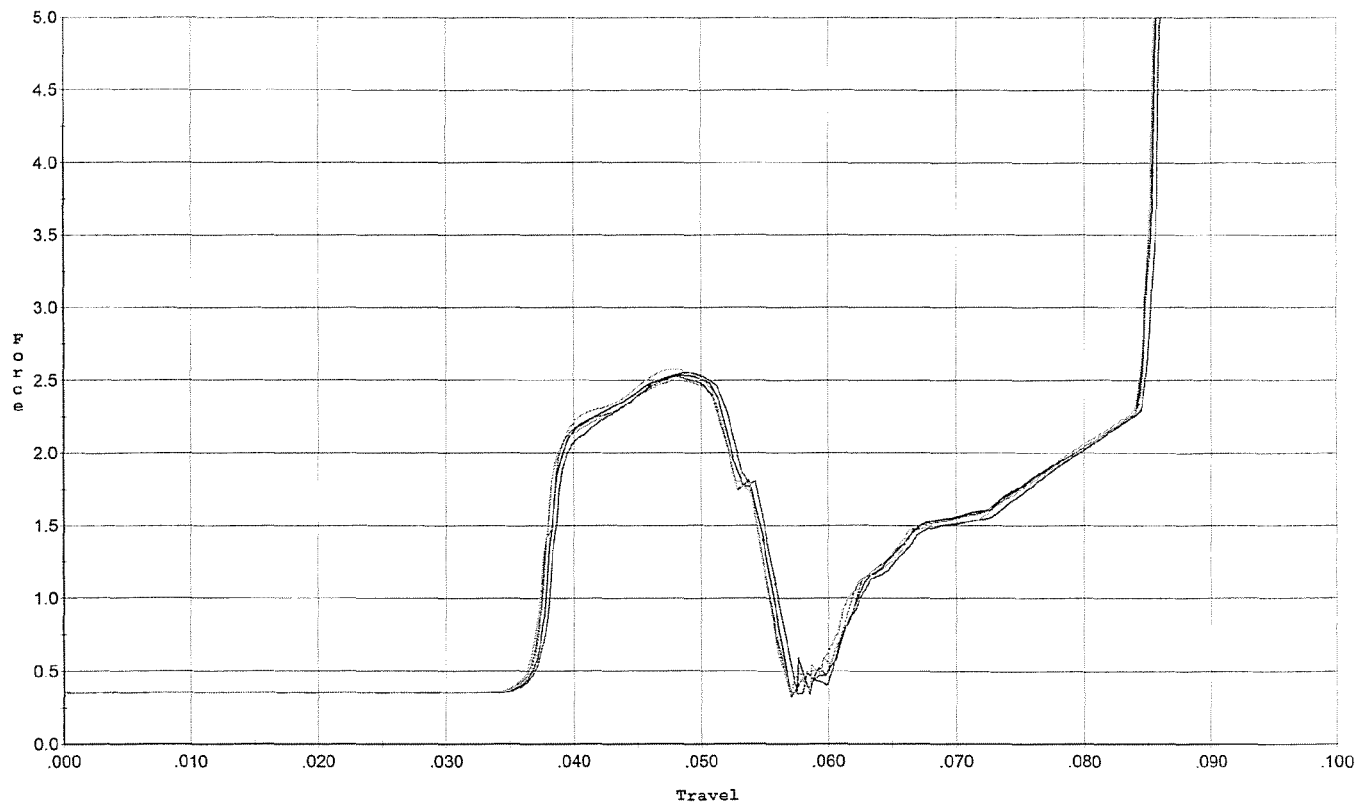
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.057	0.034	0.035	0.088		Set Trigger
2	4.046	0.057	0.035	0.035	0.086		Set Trigger
3	4.066	0.056	0.034	0.034	0.085		Set Trigger
4	4.026	0.056	0.034	0.035	0.085		Set Trigger
5	4.039	0.056	0.034	0.034	0.086		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



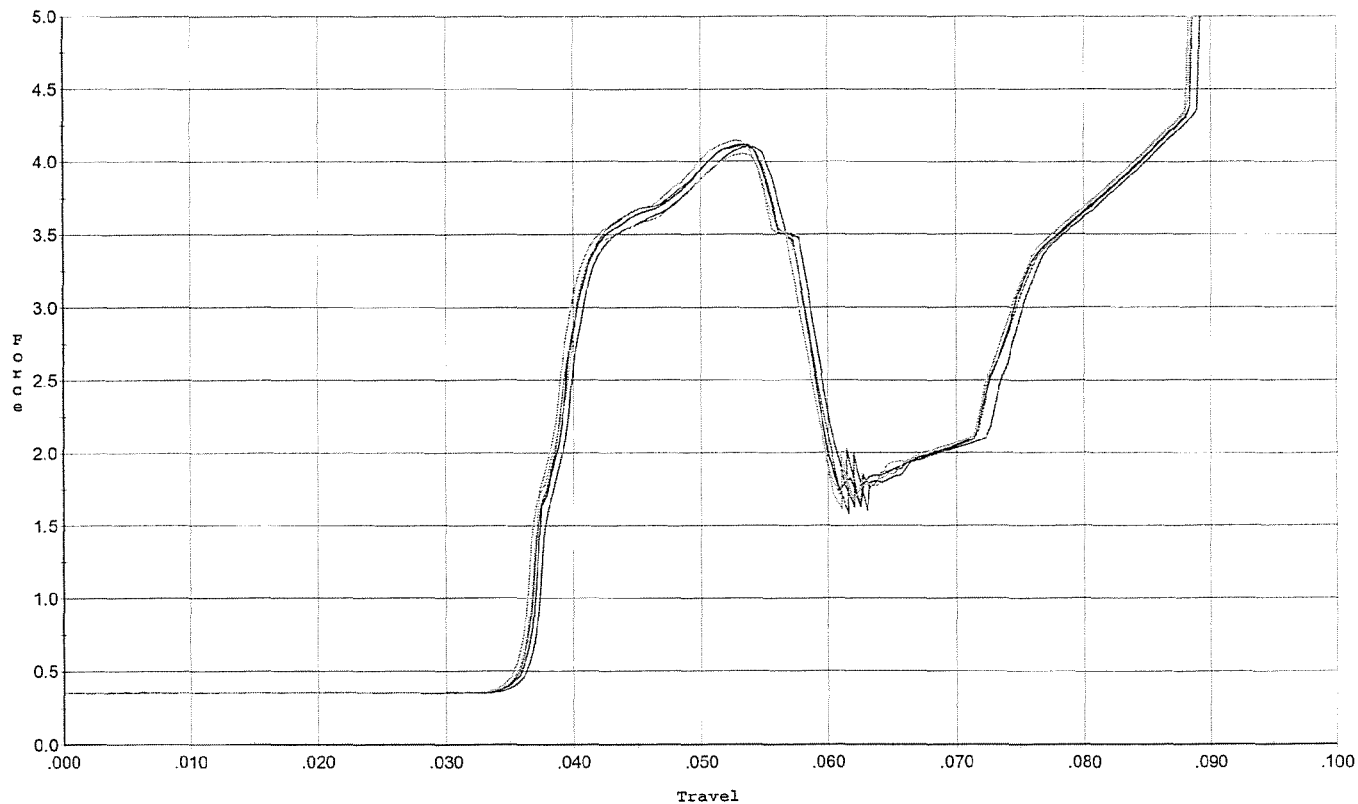
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.056	0.037	0.037	0.052		Set Trigger
2	2.532	0.055	0.037	0.037	0.051		Set Trigger
3	2.526	0.054	0.037	0.037	0.050		Set Trigger
4	2.576	0.054	0.037	0.038	0.051		Set Trigger
5	2.501	0.054	0.037	0.037	0.050		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.058	0.037	0.035	0.086		Set Trigger
2	4.118	0.057	0.036	0.035	0.086		Set Trigger
3	4.106	0.057	0.036	0.035	0.086		Set Trigger
4	4.054	0.057	0.036	0.035	0.086		Set Trigger
5	4.146	0.057	0.035	0.035	0.086		Set Trigger

Avg 4.10