

G6784990

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

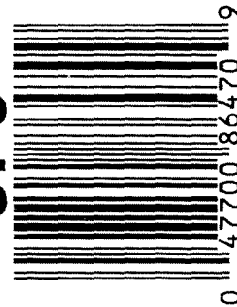
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784990

UPC



GUN SERIAL #

G 6789990

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SP
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SP
460	CHECK HEADSPACE		9-18-08	SP
470	DIS-ASSEMBLE ACTION		9-18-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	9-20-08	BN
490	MAGNAFLUX BOLT		9-20-08	BN
500	ROLLMARK CALIBER		9-22-08	RT
520	GOFF BLAST BBL / REC		9-23-08	RG
542	APPLY COATINGS (BARREL ACTION)		9-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-17-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

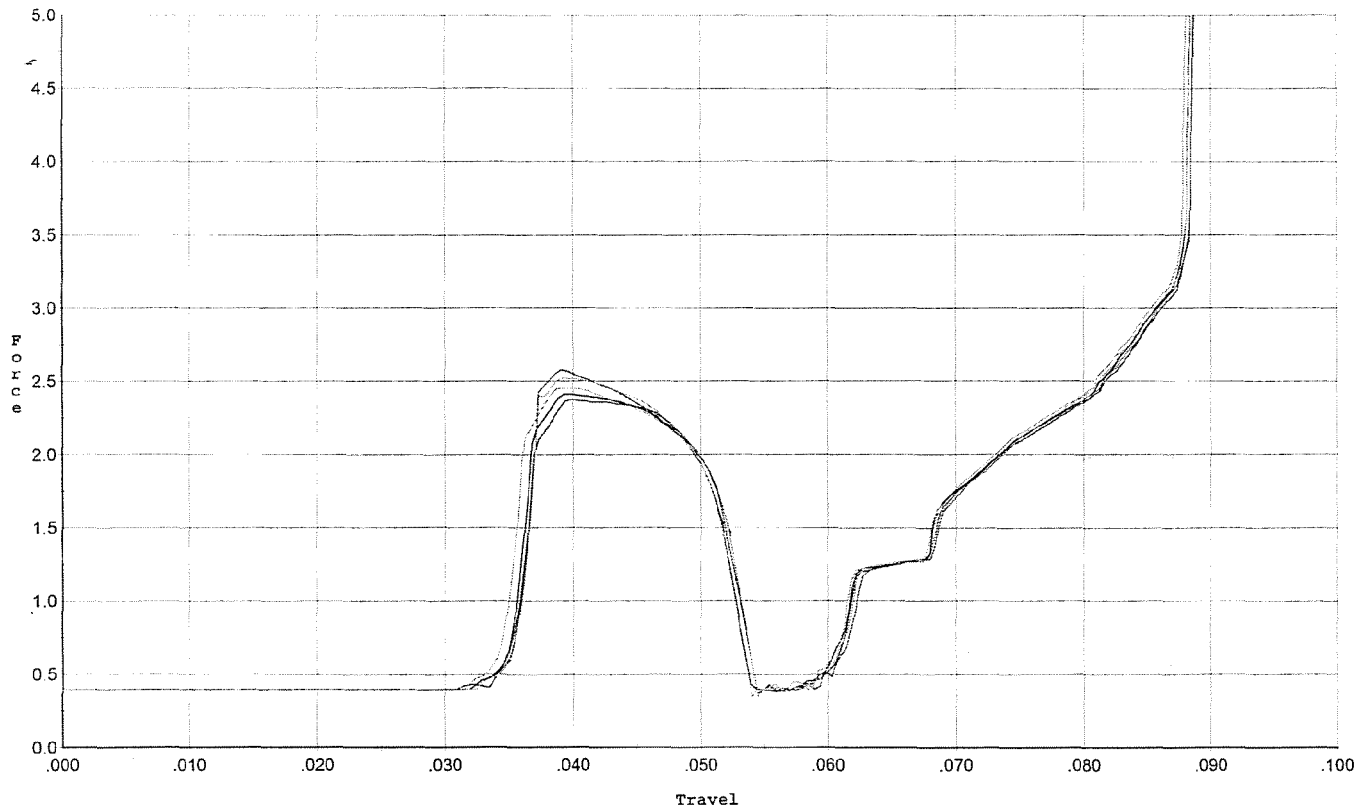
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>50</u>	1-5-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-5-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-5-09	LH
	J) ASSEMBLE STOCK		11-17-08	ESM
	K) ASSEMBLE SWIVEL STUDS		1-5-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-31-08	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-31-08	RP
670	FINAL INSPECTION A) HEADSPACE		1-5-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.77</u> <u>2.79</u> <u>2.77</u> <u>2.77</u>	1-5-09	TL
	C) FUNCTION		1-5-09	LH
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



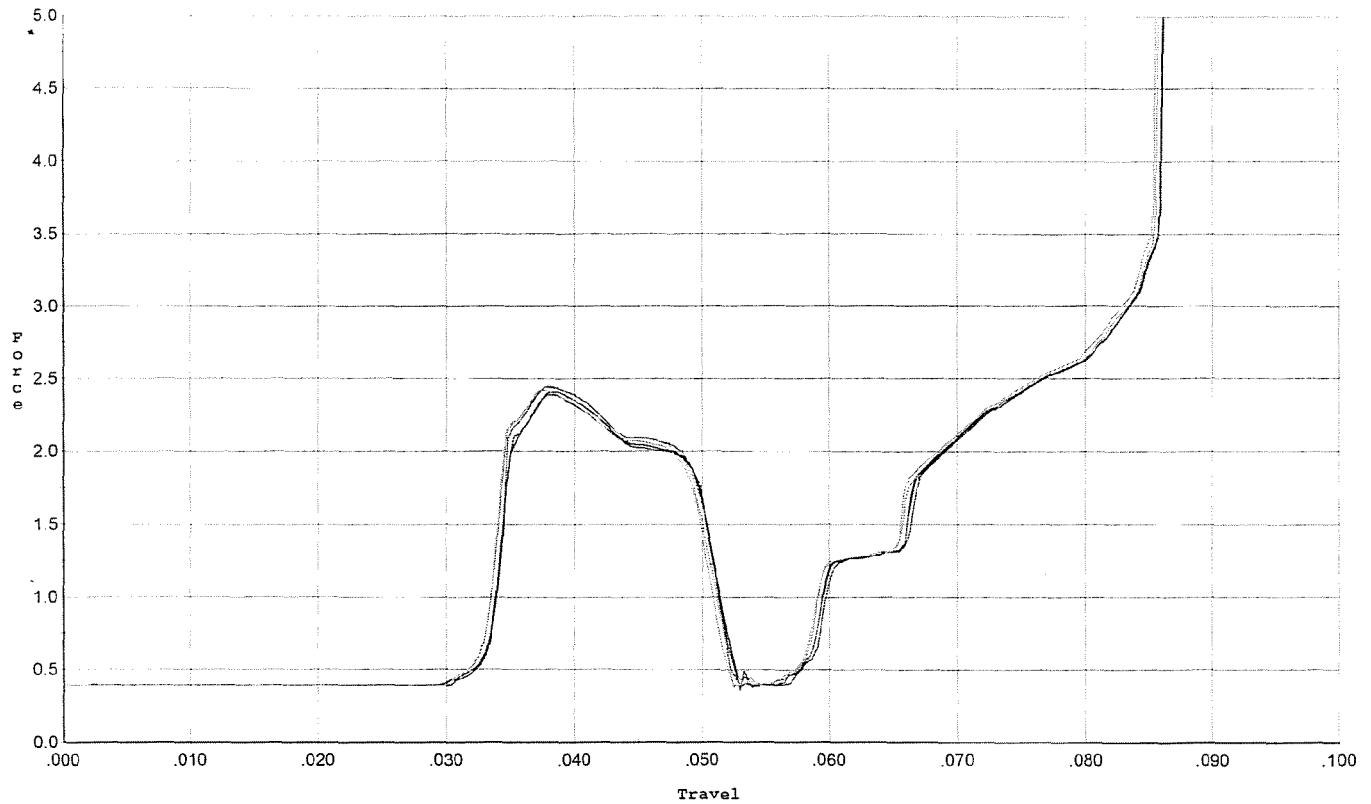
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.374	0.053	0.034	0.040	0.050		Set Trigger
2	2.412	0.052	0.035	0.040	0.049		Set Trigger
3	2.577	0.052	0.035	0.040	0.051		Set Trigger
4	2.522	0.052	0.035	0.040	0.051		Set Trigger
5	2.455	0.052	0.034	0.040	0.051		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



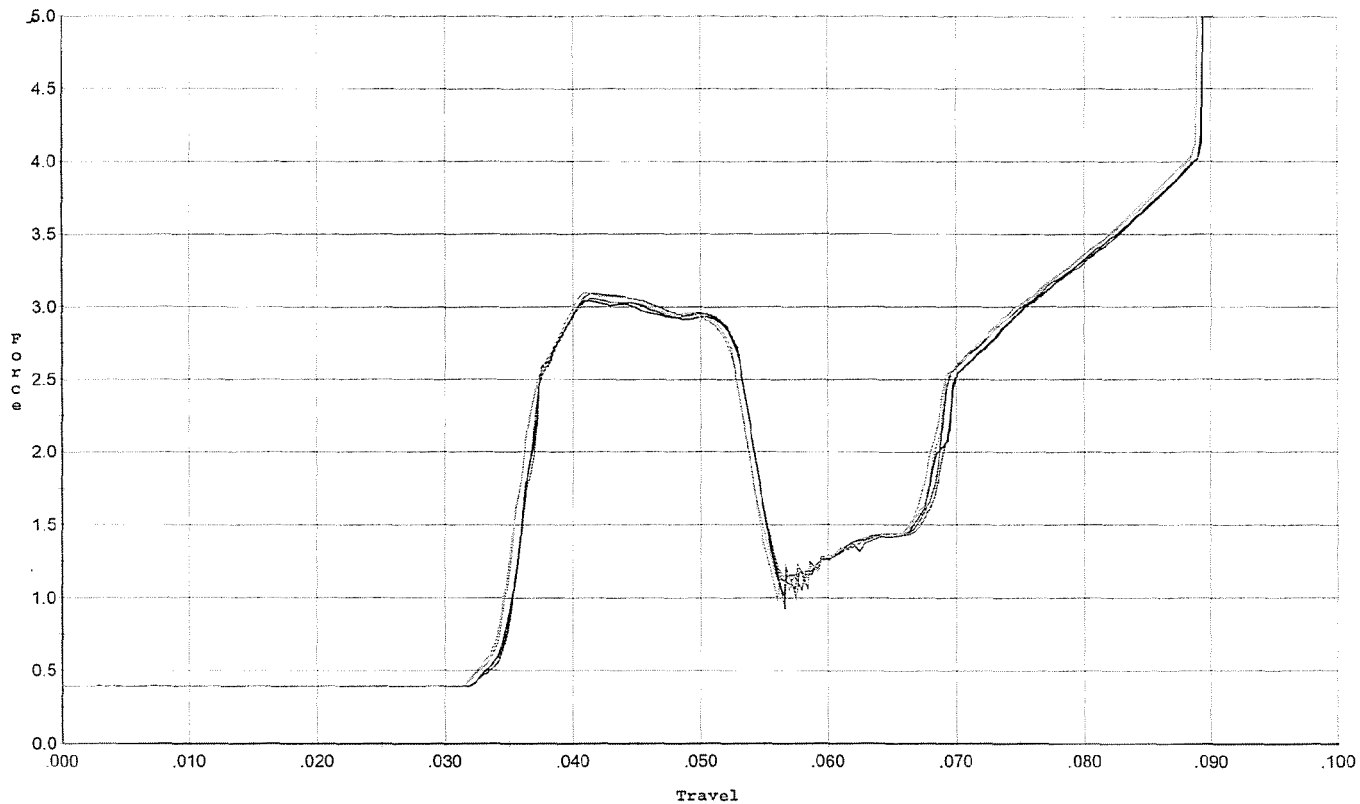
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.050	0.033	0.039	0.047		Set Trigger
2	2.411	0.050	0.033	0.039	0.048		Set Trigger
3	2.446	0.050	0.033	0.040	0.049		Set Trigger
4	2.420	0.049	0.033	0.039	0.048		Set Trigger
5	2.441	0.051	0.033	0.039	0.049		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



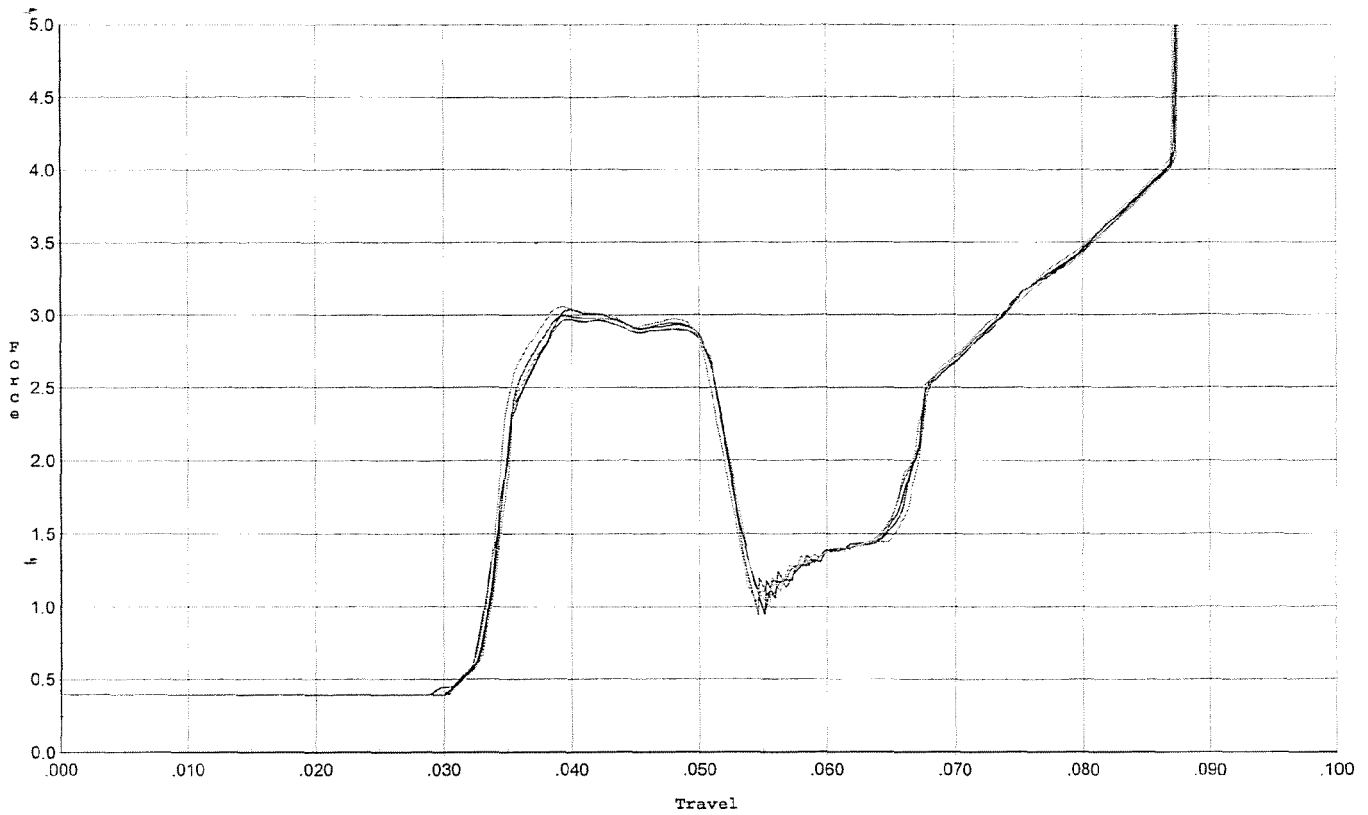
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.053	0.035	0.038	0.065		Set Trigger
2	3.042	0.053	0.034	0.038	0.065		Set Trigger
3	3.091	0.053	0.034	0.038	0.065		Set Trigger
4	3.094	0.052	0.034	0.038	0.065		Set Trigger
5	3.055	0.052	0.034	0.038	0.064		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



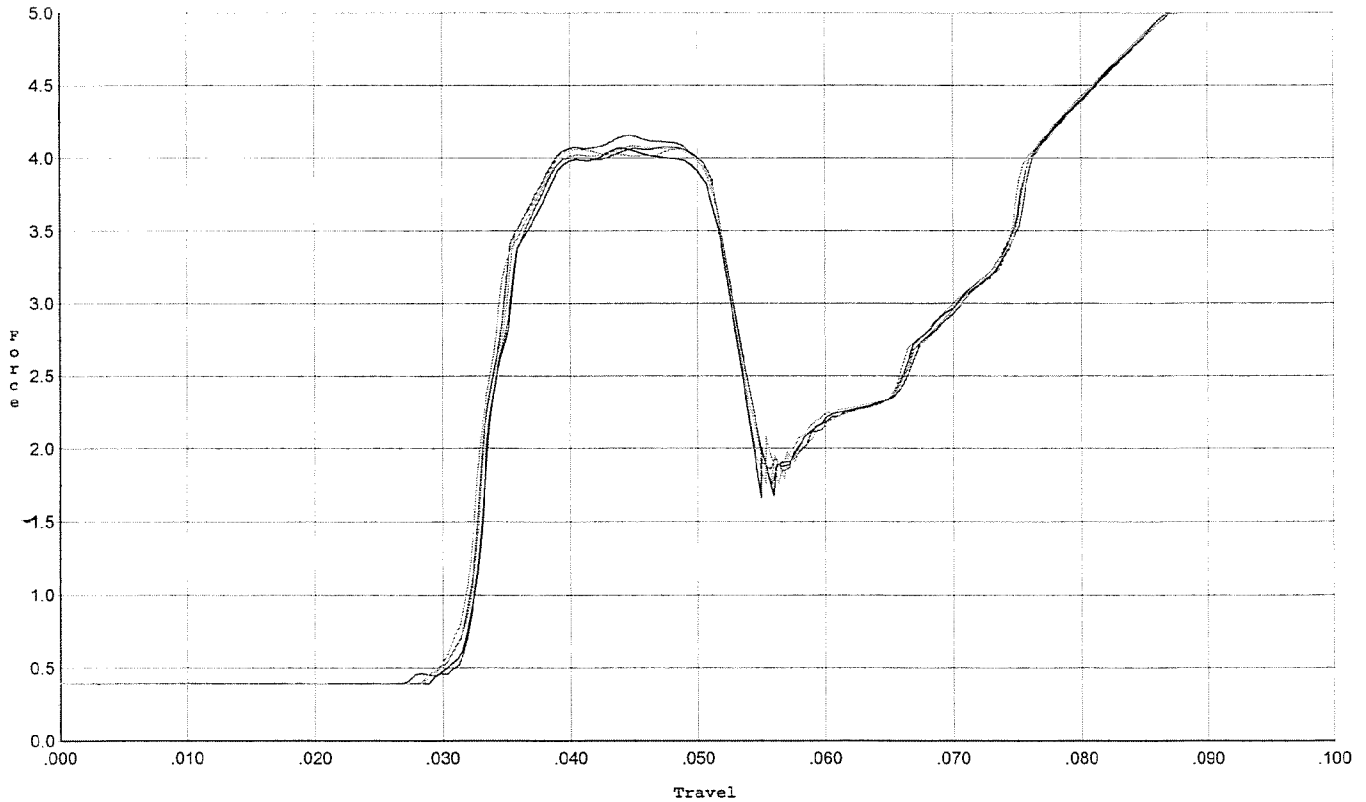
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.051	0.032	0.038	0.063		Set Trigger
2	2.968	0.051	0.033	0.038	0.062		Set Trigger
3	2.994	0.051	0.033	0.038	0.063		Set Trigger
4	2.972	0.051	0.033	0.038	0.062		Set Trigger
5	3.054	0.050	0.033	0.038	0.063		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



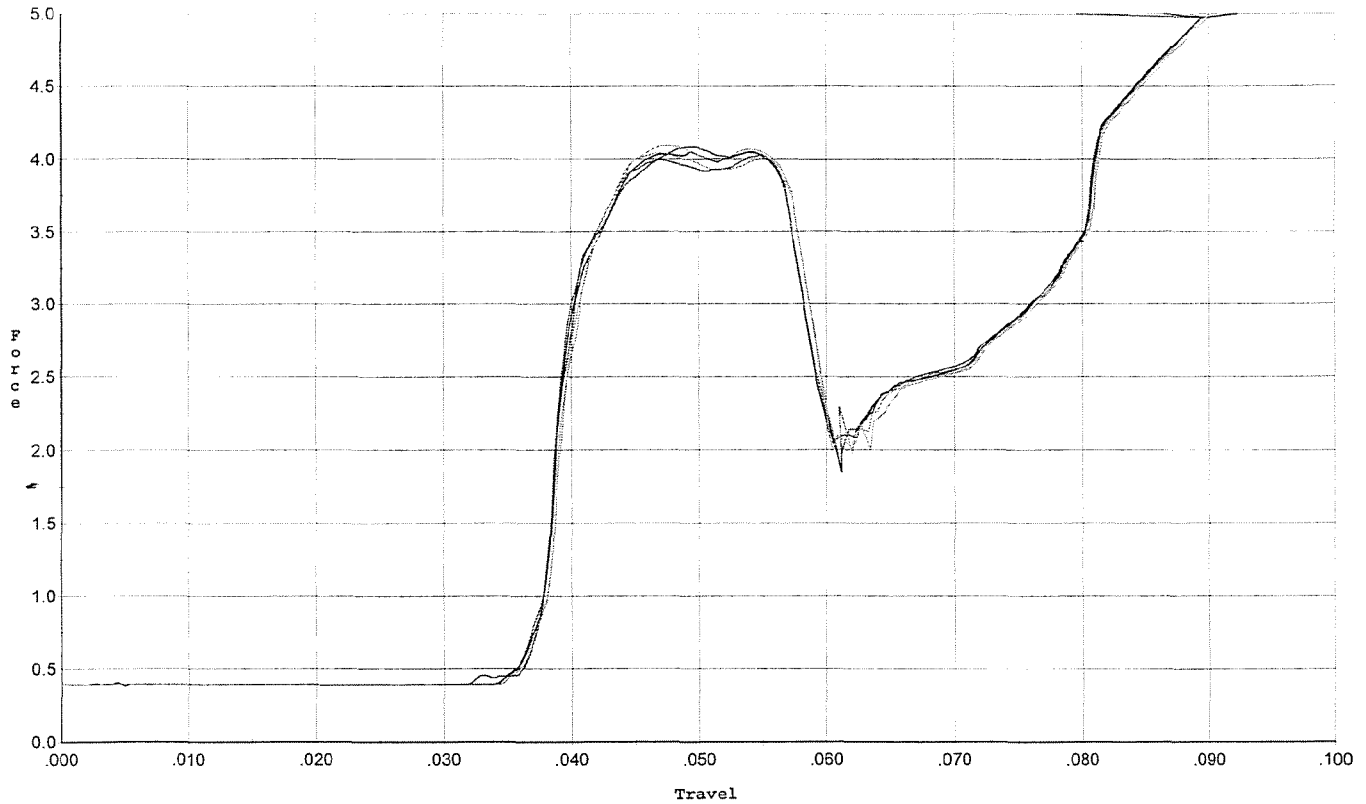
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.051	0.032	0.035	0.084		Set Trigger
2	4.066	0.052	0.032	0.035	0.085		Set Trigger
3	4.156	0.051	0.031	0.035	0.086		Set Trigger
4	4.060	0.051	0.031	0.035	0.085		Set Trigger
5	4.085	0.051	0.031	0.034	0.087		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



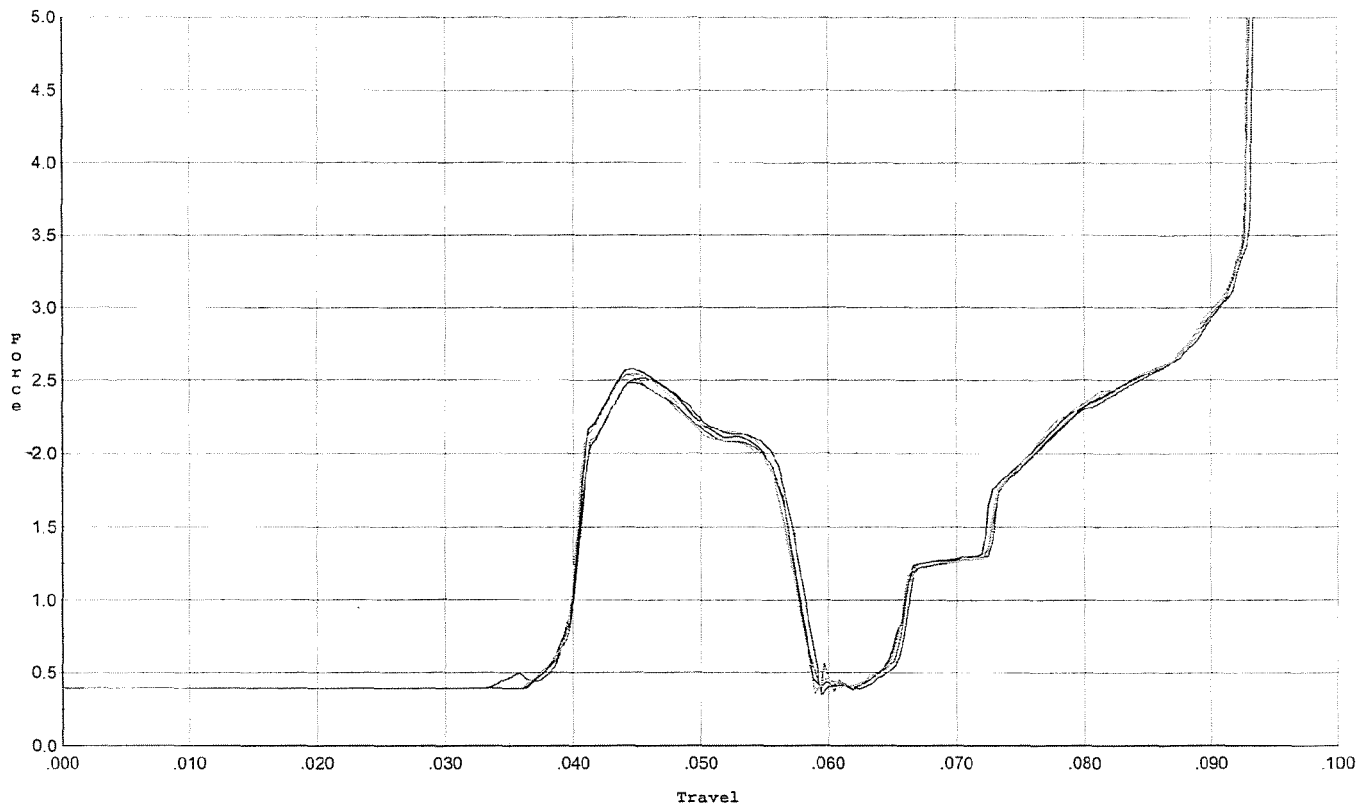
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.057	0.037	0.038	0.088		Set Trigger
2	4.050	0.057	0.036	0.038	0.088		Set Trigger
3	4.027	0.057	0.036	0.038	0.088		Set Trigger
4	4.093	0.057	0.037	0.038	0.089		Set Trigger
5	4.041	0.057	0.037	0.038	0.089		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



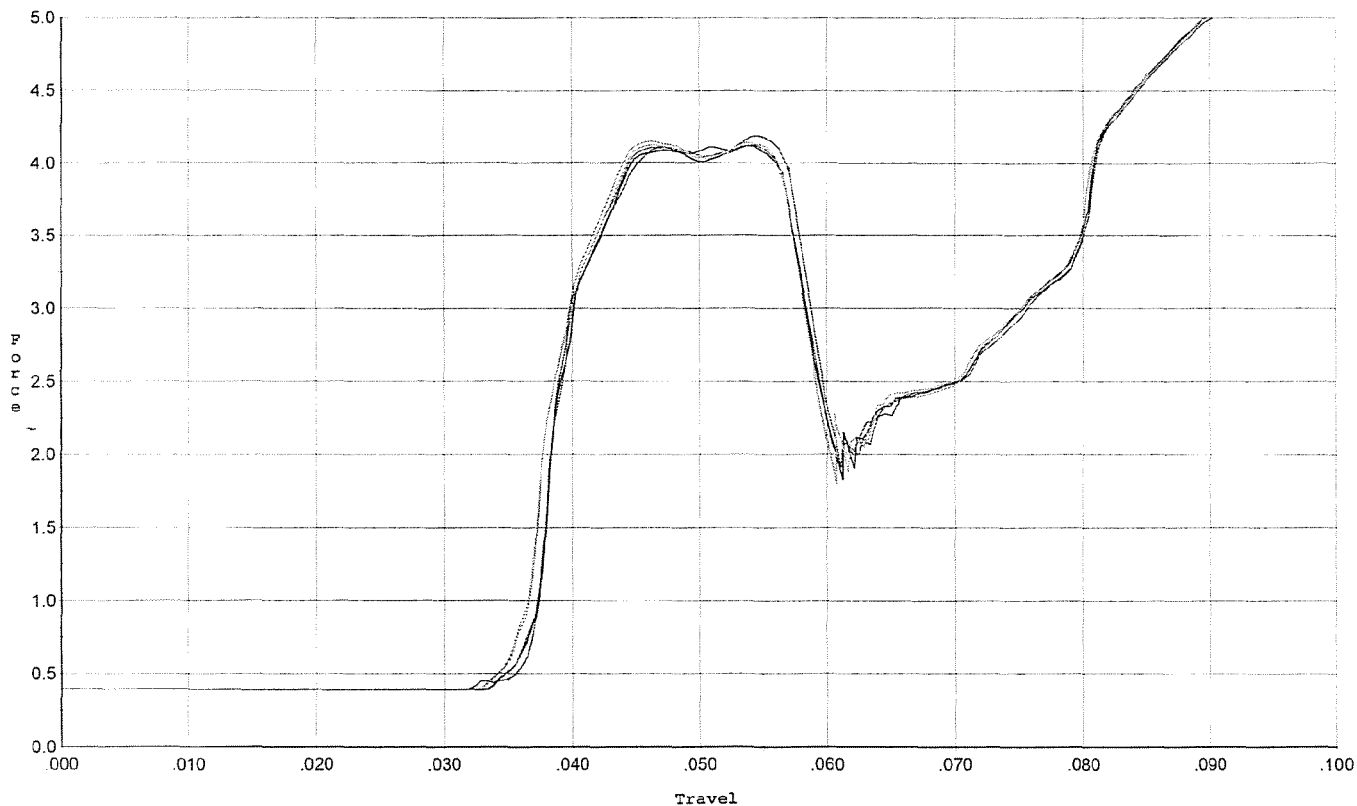
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.057	0.039	0.041	0.054		Set Trigger
2	2.577	0.056	0.039	0.041	0.053		Set Trigger
3	2.485	0.056	0.039	0.041	0.052		Set Trigger
4	2.543	0.057	0.039	0.041	0.054		Set Trigger
5	2.535	0.057	0.039	0.041	0.053		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.057	0.037	0.038	0.089		Set Trigger
2	4.127	0.057	0.036	0.037	0.089		Set Trigger
3	4.191	0.057	0.036	0.037	0.091		Set Trigger
4	4.142	0.057	0.035	0.037	0.091		Set Trigger
5	4.153	0.057	0.035	0.037	0.092		Set Trigger

Avg 4.14