

5678 4994

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

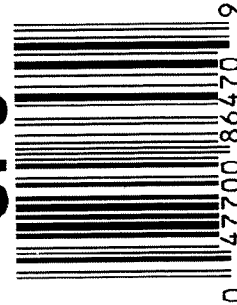
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784994

UPC



GUN SERIAL #

6784994

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SP
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SP
460	CHECK HEADSPACE		9-18-08	SP
470	DIS-ASSEMBLE ACTION		9-18-08	SP
472	SERIALIZE BOLT HANDLE		9-19-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 22 2008 OPERATOR BN	9-19-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	BN
490	MAGNAFLUX BOLT		9-18-08	MR
500	ROLLMARK CALIBER		9-22-08	RT
520	GOFF BLAST BBL / REC		9-23-08	NG
542	APPLY COATINGS (BARREL ACTION)		9-23-08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

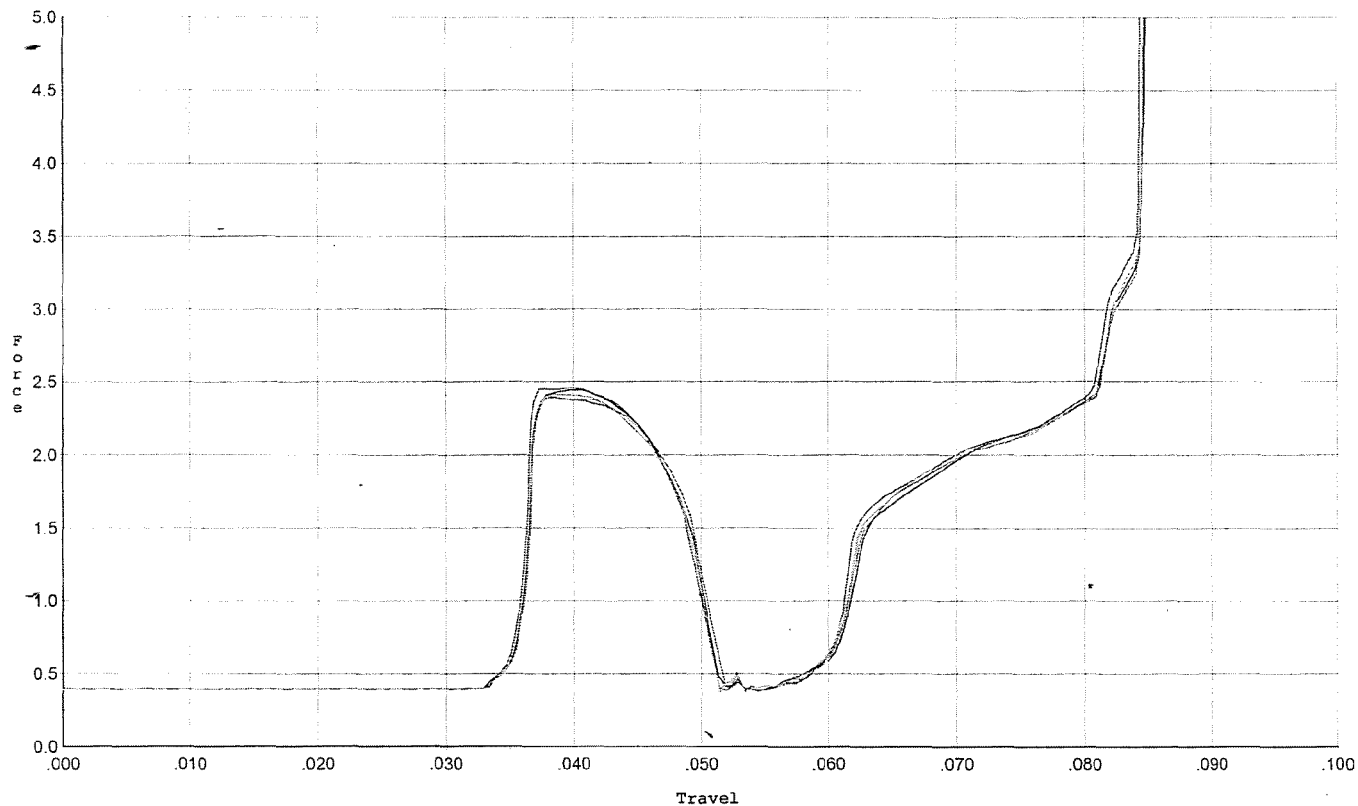
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-17-08	L.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	12-17-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-.024</u> <u>.024</u> <u>.024</u>	12-17-08	L.D.
	J) ASSEMBLE STOCK		11-19-08	RT
	K) ASSEMBLE SWIVEL STUDS		12-17-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-12-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-12-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.70</u> <u>2.71</u> <u>2.71</u> <u>2.73</u> 2.71 2.71 2.73 2.69 2.73	12-16-08	TC
	C) FUNCTION		12-17-08	L.D.
690	PACK		1-13-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



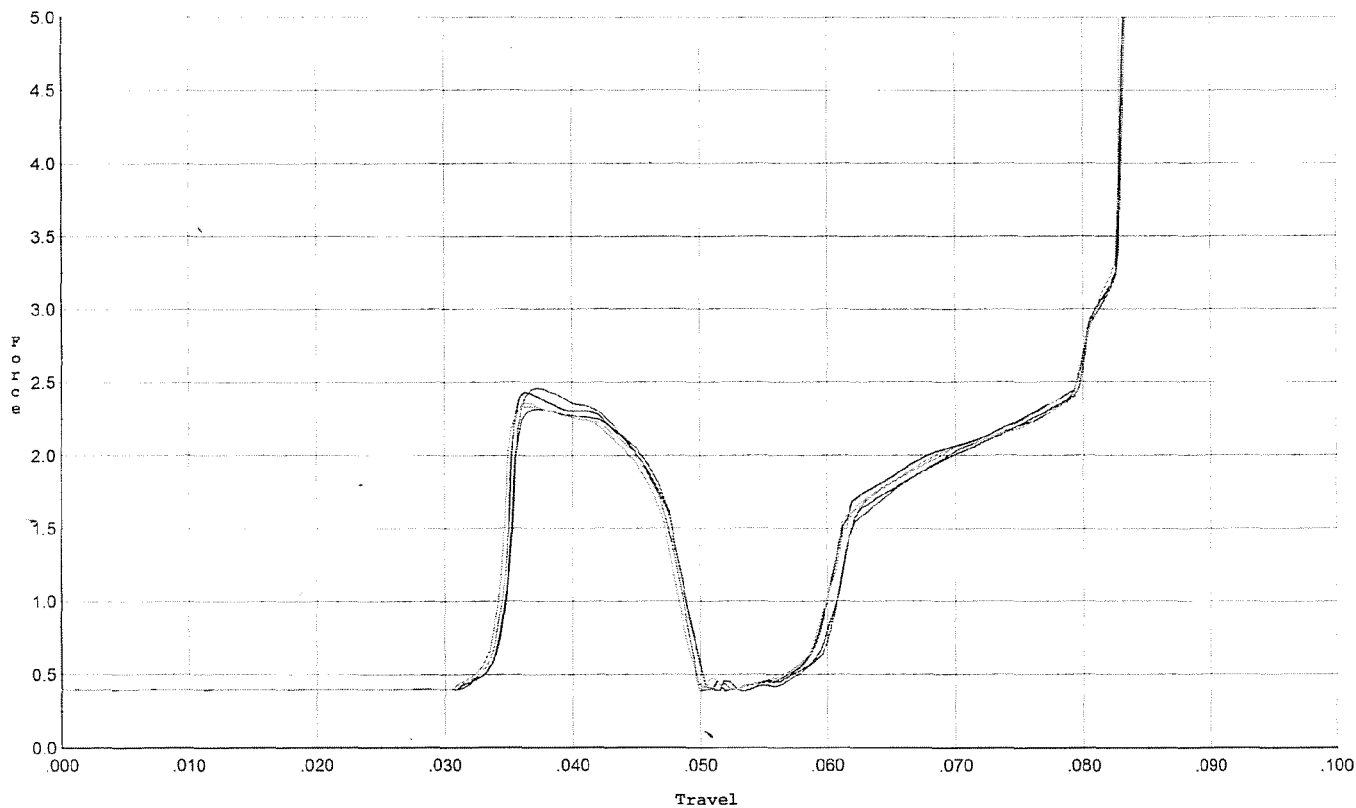
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.050	0.035	0.039	0.044		Set Trigger
2	2.444	0.049	0.035	0.039	0.043		Set Trigger
3	2.392	0.049	0.035	0.039	0.043		Set Trigger
4	2.400	0.050	0.035	0.039	0.043		Set Trigger
5	2.412	0.049	0.035	0.039	0.043		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



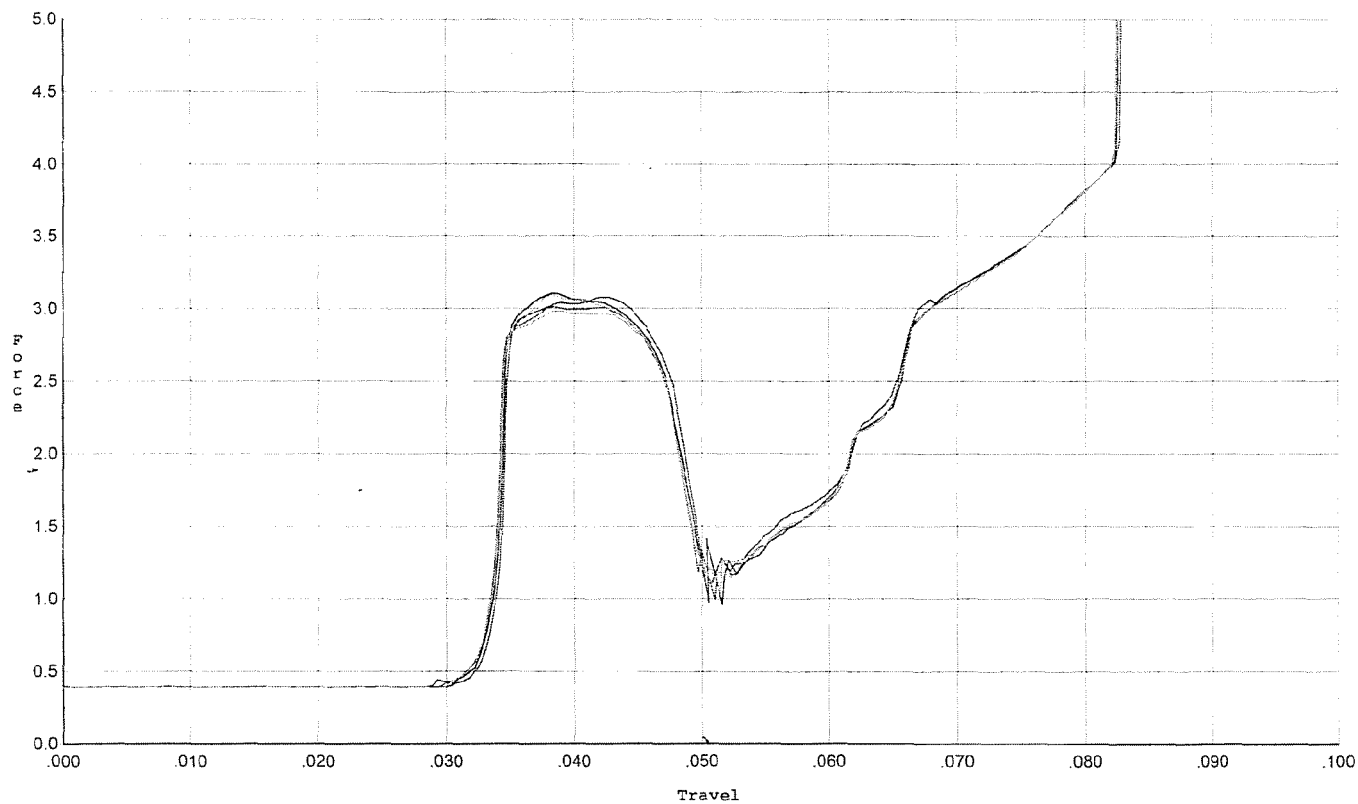
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.315	0.048	0.034	0.040	0.042		Set Trigger
2	2.431	0.048	0.034	0.039	0.043		Set Trigger
3	2.456	0.048	0.034	0.039	0.042		Set Trigger
4	2.358	0.048	0.034	0.040	0.042		Set Trigger
5	2.333	0.047	0.033	0.040	0.041		Set Trigger

Aug 2.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



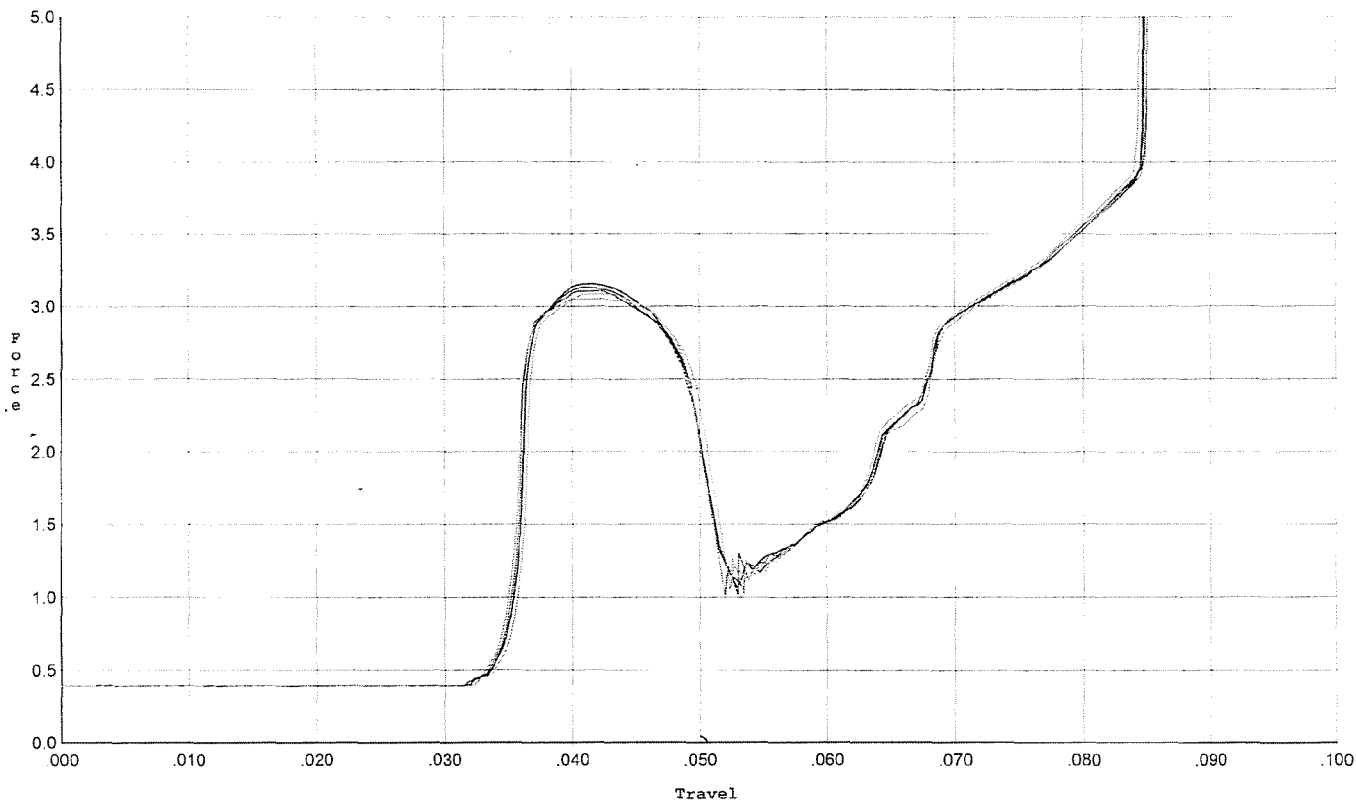
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.076	0.048	0.033	0.037	0.055		Set Trigger
2	3.104	0.049	0.033	0.036	0.056		Set Trigger
3	3.013	0.047	0.033	0.037	0.054		Set Trigger
4	3.094	0.047	0.033	0.036	0.054		Set Trigger
5	2.985	0.047	0.033	0.037	0.053		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



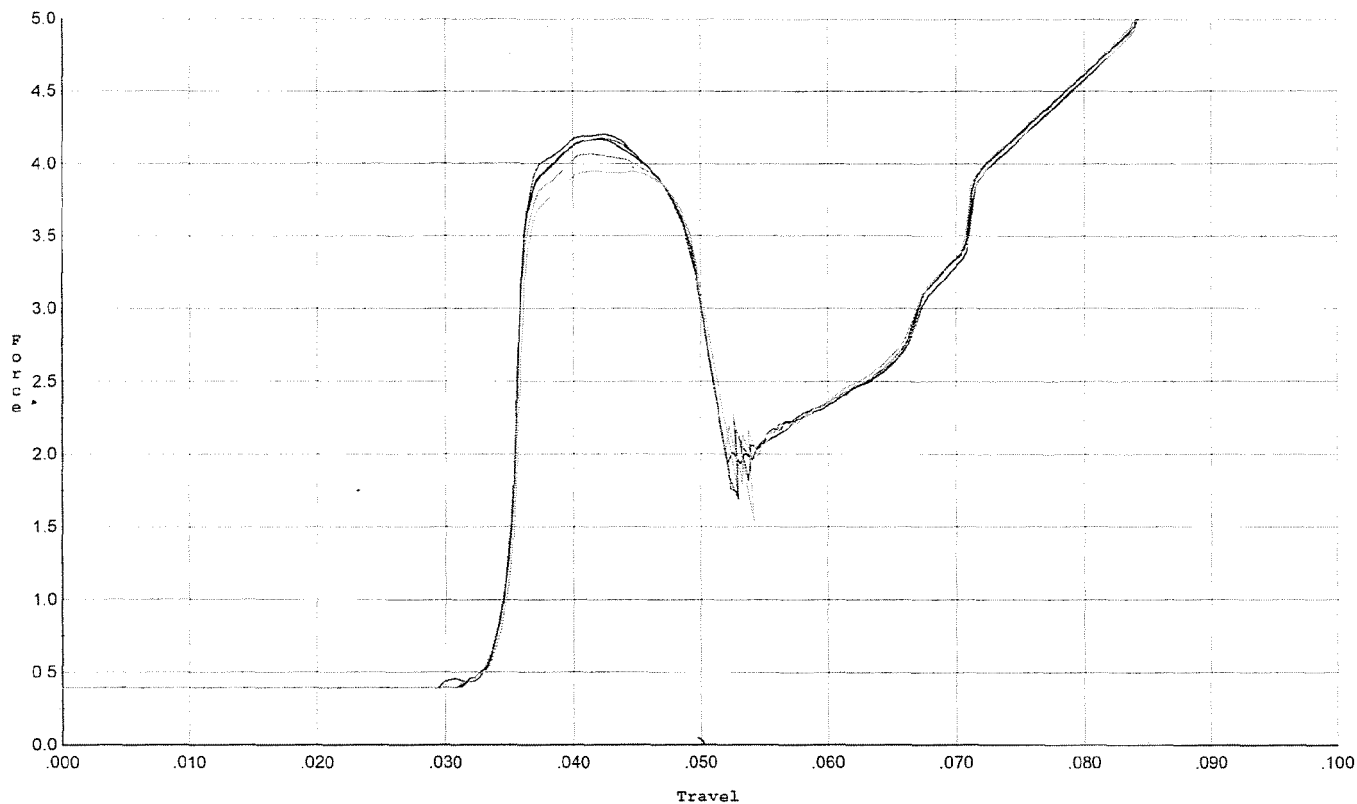
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.049	0.034	0.037	0.055		Set Trigger
2	3.154	0.049	0.034	0.037	0.055		Set Trigger
3	3.105	0.049	0.034	0.037	0.056		Set Trigger
4	3.086	0.050	0.034	0.037	0.056		Set Trigger
5	3.051	0.049	0.034	0.037	0.056		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



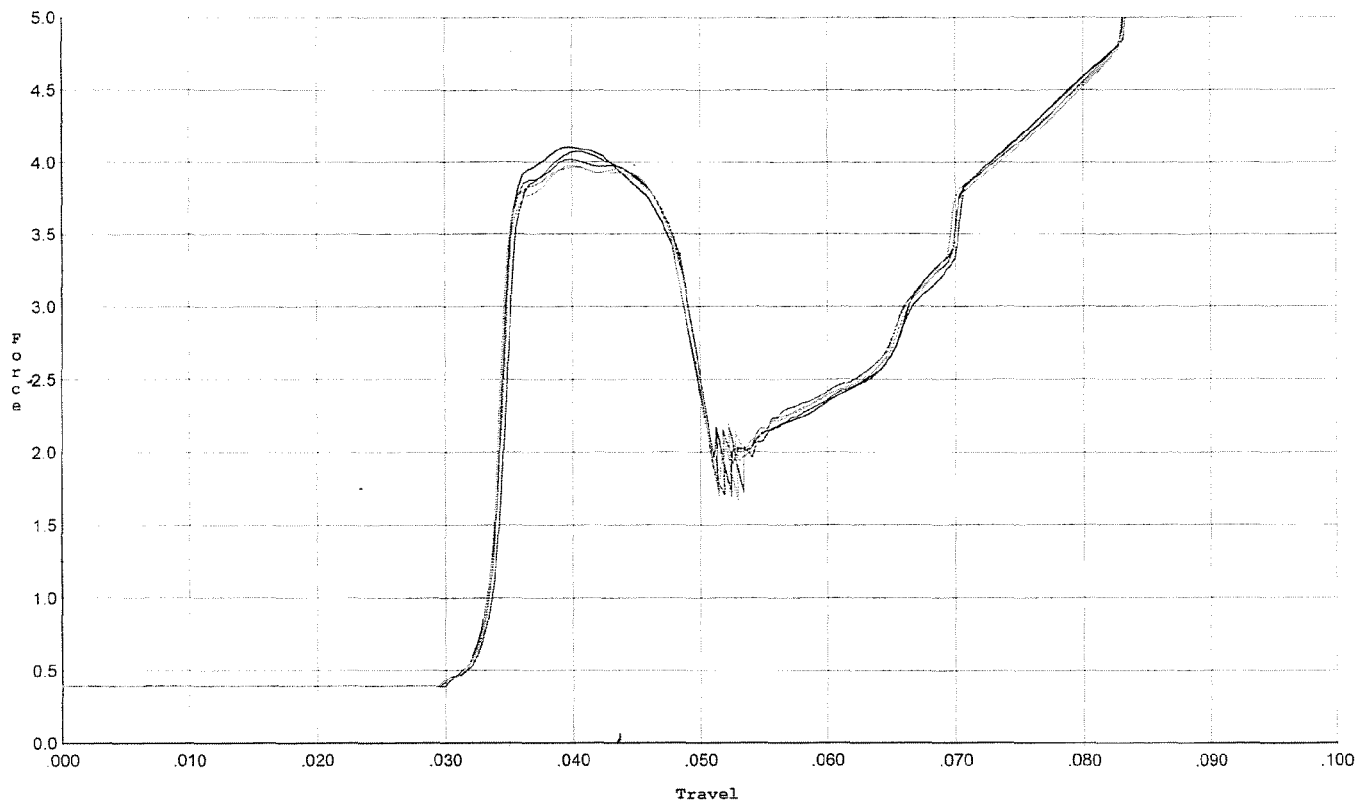
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.050	0.033	0.036	0.073		Set Trigger
2	4.169	0.049	0.034	0.036	0.072		Set Trigger
3	4.177	0.050	0.034	0.036	0.072		Set Trigger
4	3.947	0.051	0.034	0.036	0.072		Set Trigger
5	4.066	0.049	0.034	0.036	0.071		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



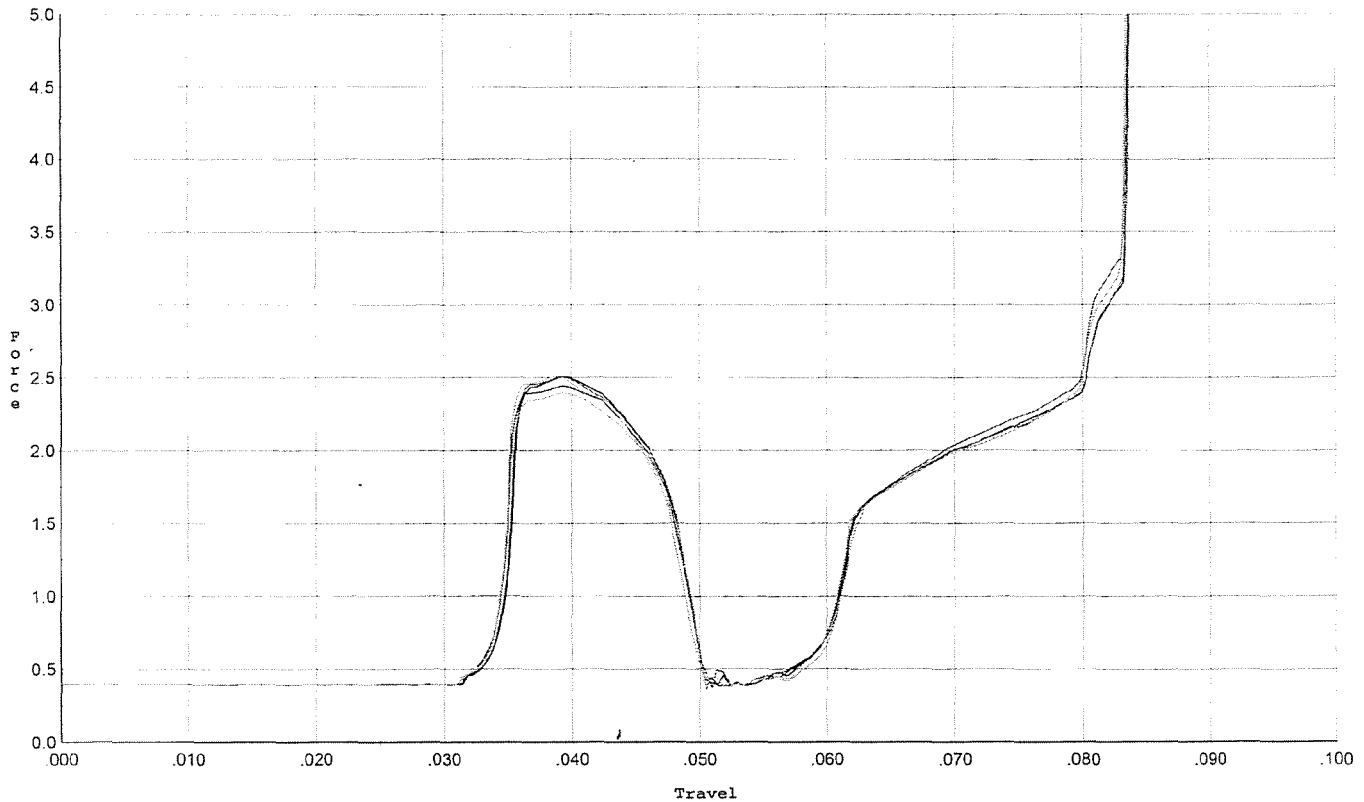
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.048	0.033	0.035	0.070		Set Trigger
2	4.106	0.050	0.032	0.035	0.072		Set Trigger
3	4.021	0.049	0.032	0.035	0.071		Set Trigger
4	3.977	0.049	0.032	0.035	0.070		Set Trigger
5	3.965	0.048	0.032	0.035	0.069		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



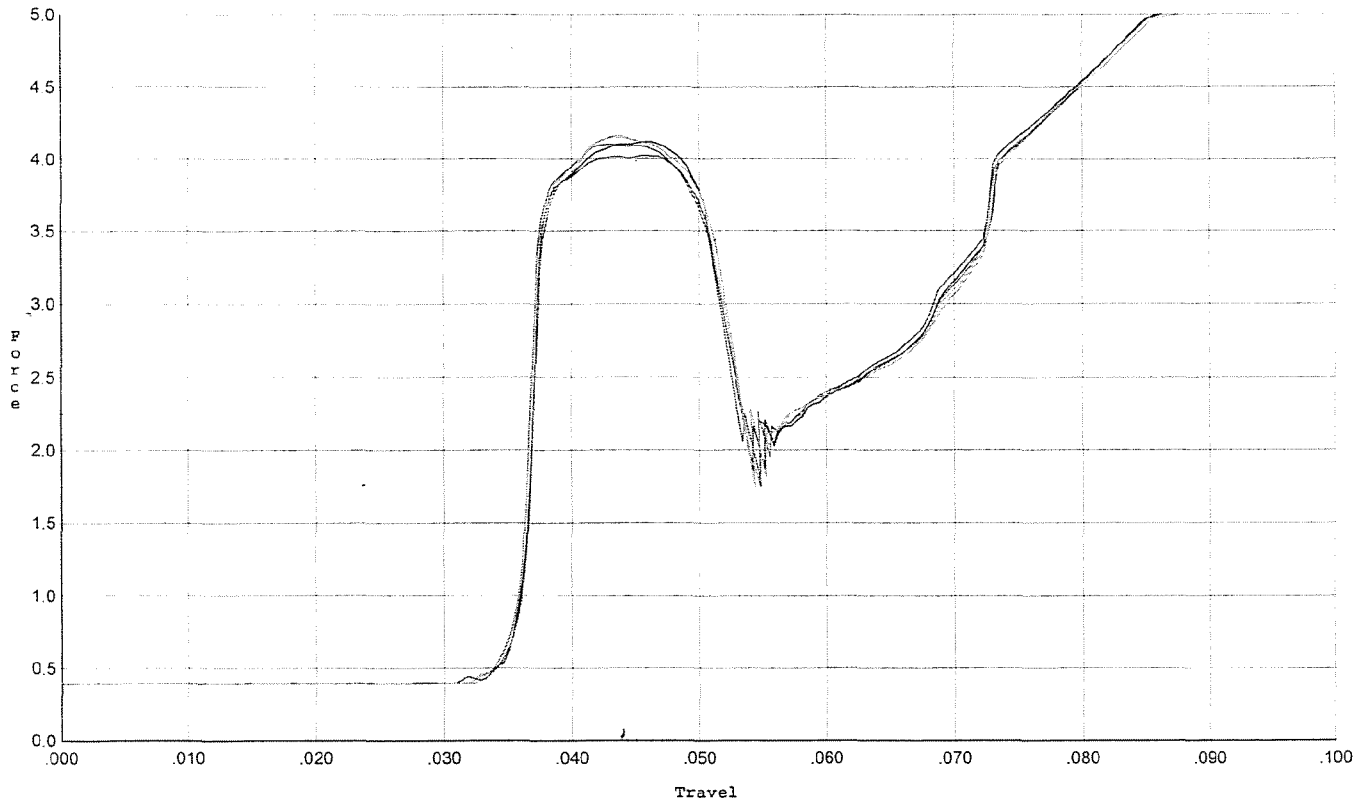
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.048	0.034	0.039	0.044		Set Trigger
2	2.504	0.048	0.032	0.039	0.044		Set Trigger
3	2.503	0.048	0.032	0.039	0.044		Set Trigger
4	2.507	0.048	0.034	0.039	0.044		Set Trigger
5	2.395	0.048	0.034	0.039	0.044		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.051	0.035	0.037	0.072		Set Trigger
2	4.118	0.051	0.035	0.037	0.074		Set Trigger
3	4.099	0.051	0.035	0.037	0.073		Set Trigger
4	4.148	0.052	0.035	0.036	0.076		Set Trigger
5	4.164	0.051	0.035	0.037	0.074		Set Trigger

Avg 4.11