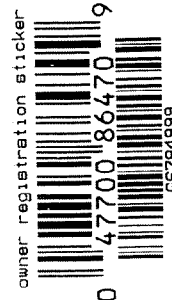
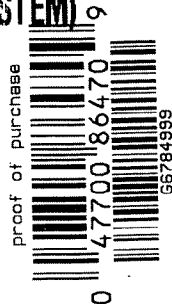


56784999

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

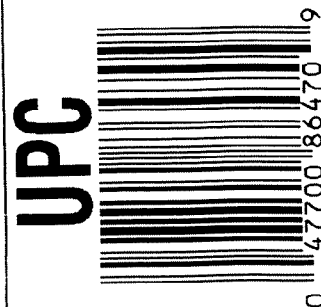


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6784999**



BM FORM

GUN SERIAL #

G 6784999

| OP #            | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|-----------------|----------------------------------------------------------------|---------------------|----------|---------|
| 420             | ASSEMBLE ACTION                                                |                     | 9-18-08  | SPD     |
| 430             | ASSEMBLE TO STOCK                                              |                     | 9-18-08  | SP      |
| 440             | PROOF                                                          |                     | 9-18-08  | SPD     |
| 460             | CHECK HEADSPACE                                                |                     | 9-18-08  | SPD     |
| 470             | DIS-ASSEMBLE ACTION                                            |                     | 9-18-08  | SPD     |
| 472             | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 9-19-08  | ESN     |
| 475             | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 9-19-08  | SP      |
| 480             | MAGNAFLUX BBL ACTION                                           | OPERATOR BHT        | 9-22-08  | BHT     |
| 490             | MAGNAFLUX BOLT                                                 |                     | 9-19-08  | MR      |
| 500             | ROLLMARK CALIBER                                               |                     | 9-22-08  | RT      |
| 520             | GOFF BLAST BBL / REC                                           |                     | 9-23-08  | DG      |
| 542             | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 9-23-08  | SP      |
| 545             | (BOLT)                                                         |                     |          |         |
| 560             | RE-ASSEMBLE ACTION                                             |                     |          |         |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-25-08  | SP      |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-25-08  | SP      |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-25-08  | SP      |
|                 | D) OIL FIRING PIN ASSEMBLY                                     |                     | 11-19-08 | LTZ     |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |
| F004 REV 5/2006 |                                                                |                     |          |         |

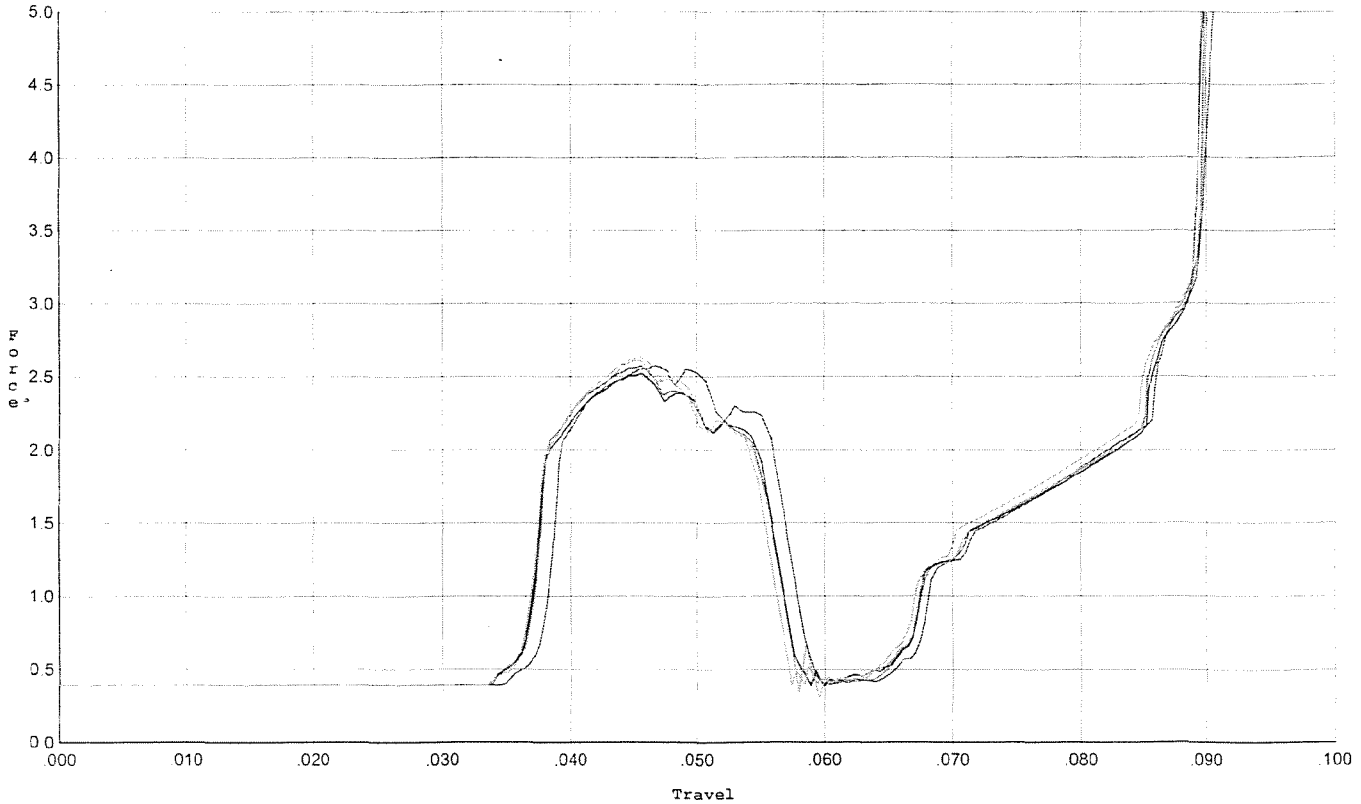
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560.         | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3.5</u> <u>3.5</u> <u>3.9</u>                            | 12-17-08 | LH      |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.0</u> <u>6.0</u> <u>6.0</u>                            | 12-17-08 | RN      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.024</u> <u>.024</u>                         | 12-17-08 | RN      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 11-19-08 | LT      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-17-08 | LH      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 12-12-08 | LH      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-12-08 | SH      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-17-08 | LH      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.61</u> <u>2.58</u> <u>2.61</u> <u>2.59</u> <u>2.57</u> | 12-15-08 | TE      |
|              | C) FUNCTION                                                              |                                                             | 12-17-08 | LH      |
| 690          | PACK                                                                     |                                                             | 1-13-09  | TE      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 11/13/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



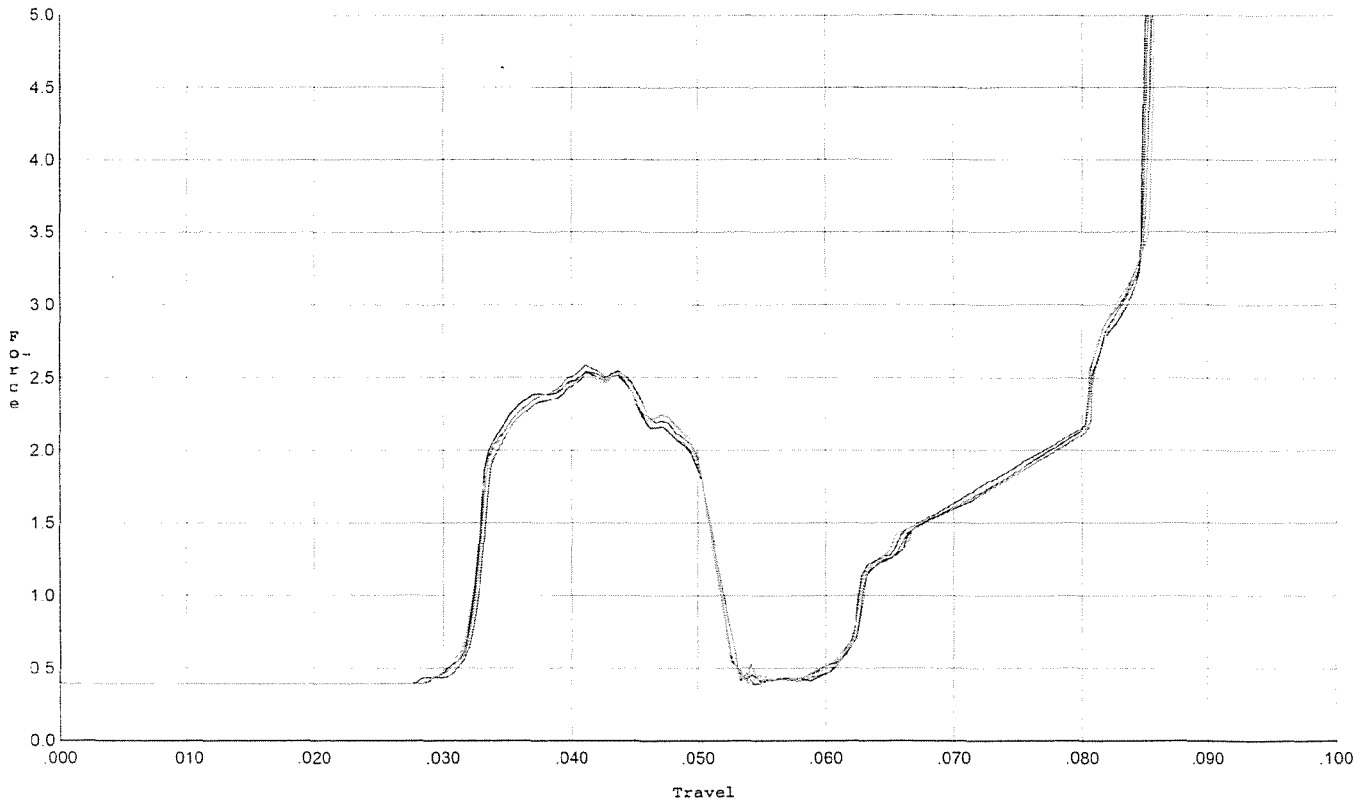
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.574      | 0.056             | 0.037           | 0.039      | 0.057             |           | Set Trigger |
| 2 | 2.519      | 0.055             | 0.036           | 0.038      | 0.056             |           | Set Trigger |
| 3 | 2.571      | 0.055             | 0.036           | 0.038      | 0.056             |           | Set Trigger |
| 4 | 2.634      | 0.056             | 0.036           | 0.039      | 0.057             |           | Set Trigger |
| 5 | 2.609      | 0.055             | 0.036           | 0.039      | 0.056             |           | Set Trigger |

Aug 2.58

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 11/13/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



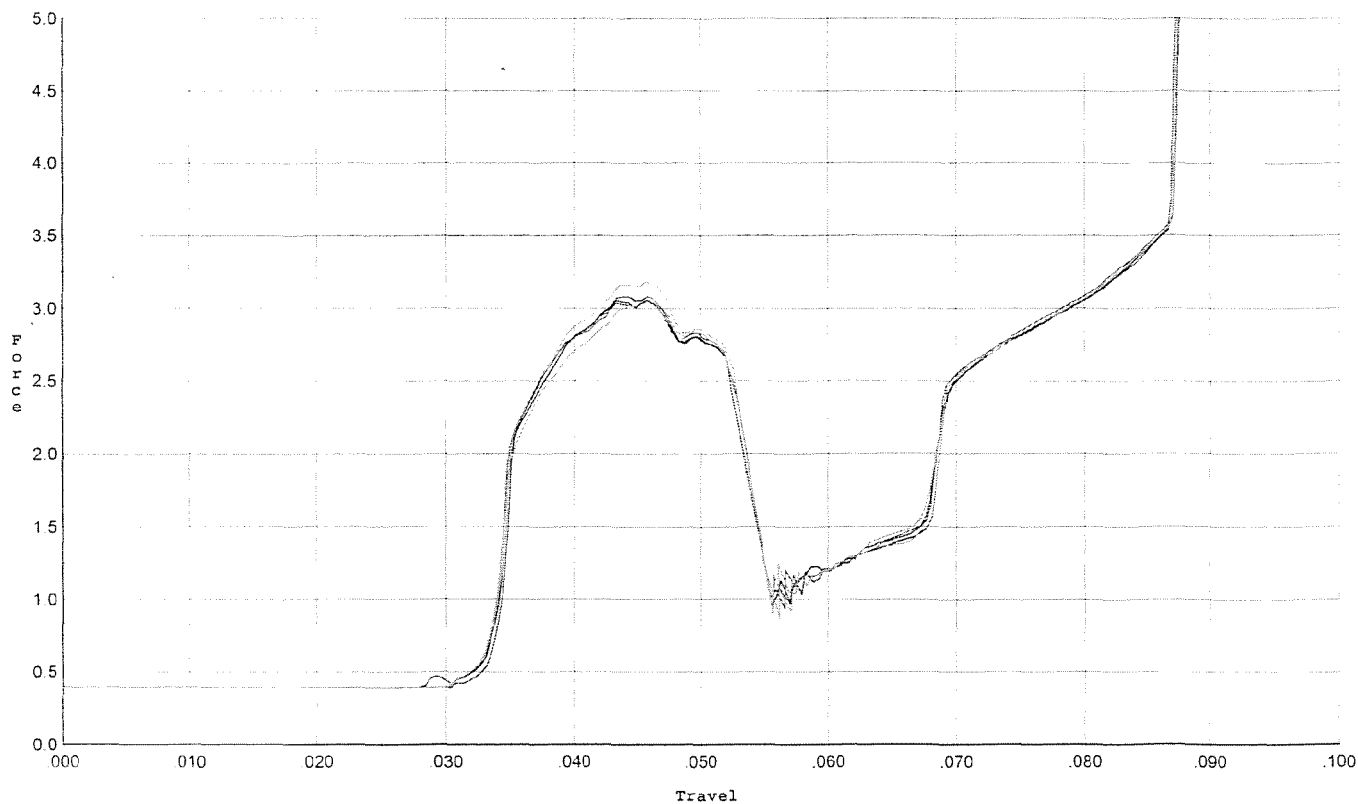
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.547      | 0.050             | 0.032           | 0.038      | 0.053             |           | Set Trigger |
| 2 | 2.543      | 0.050             | 0.032           | 0.038      | 0.054             |           | Set Trigger |
| 3 | 2.585      | 0.050             | 0.032           | 0.038      | 0.053             |           | Set Trigger |
| 4 | 2.540      | 0.050             | 0.032           | 0.039      | 0.053             |           | Set Trigger |
| 5 | 2.528      | 0.050             | 0.032           | 0.038      | 0.053             |           | Set Trigger |

AVG 2.54

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 11/13/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



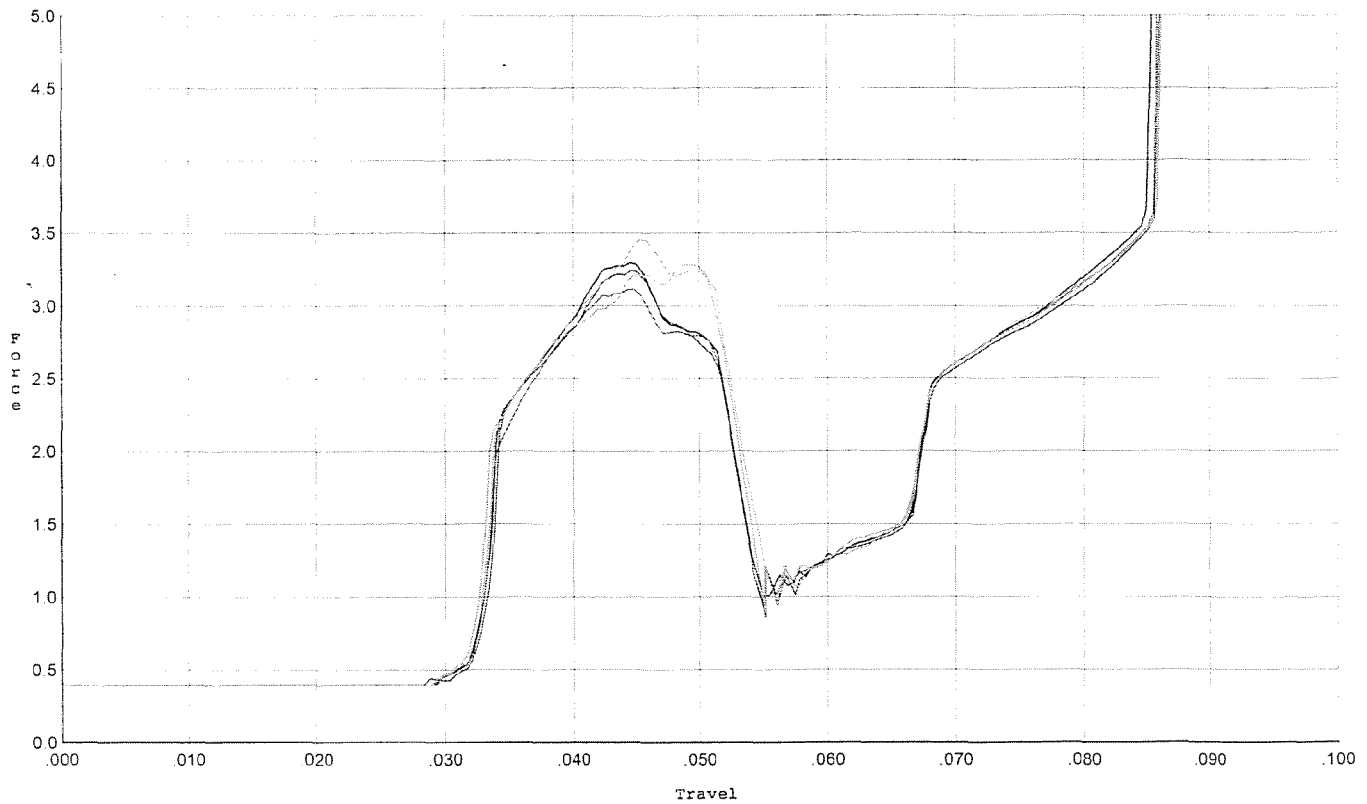
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.053      | 0.053             | 0.034           | 0.037      | 0.065             |           | Set Trigger |
| 2 | 3.082      | 0.053             | 0.033           | 0.037      | 0.065             |           | Set Trigger |
| 3 | 3.055      | 0.054             | 0.033           | 0.037      | 0.066             |           | Set Trigger |
| 4 | 3.182      | 0.053             | 0.033           | 0.037      | 0.066             |           | Set Trigger |
| 5 | 3.074      | 0.053             | 0.033           | 0.037      | 0.065             |           | Set Trigger |

Aug 3.08

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 11/13/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



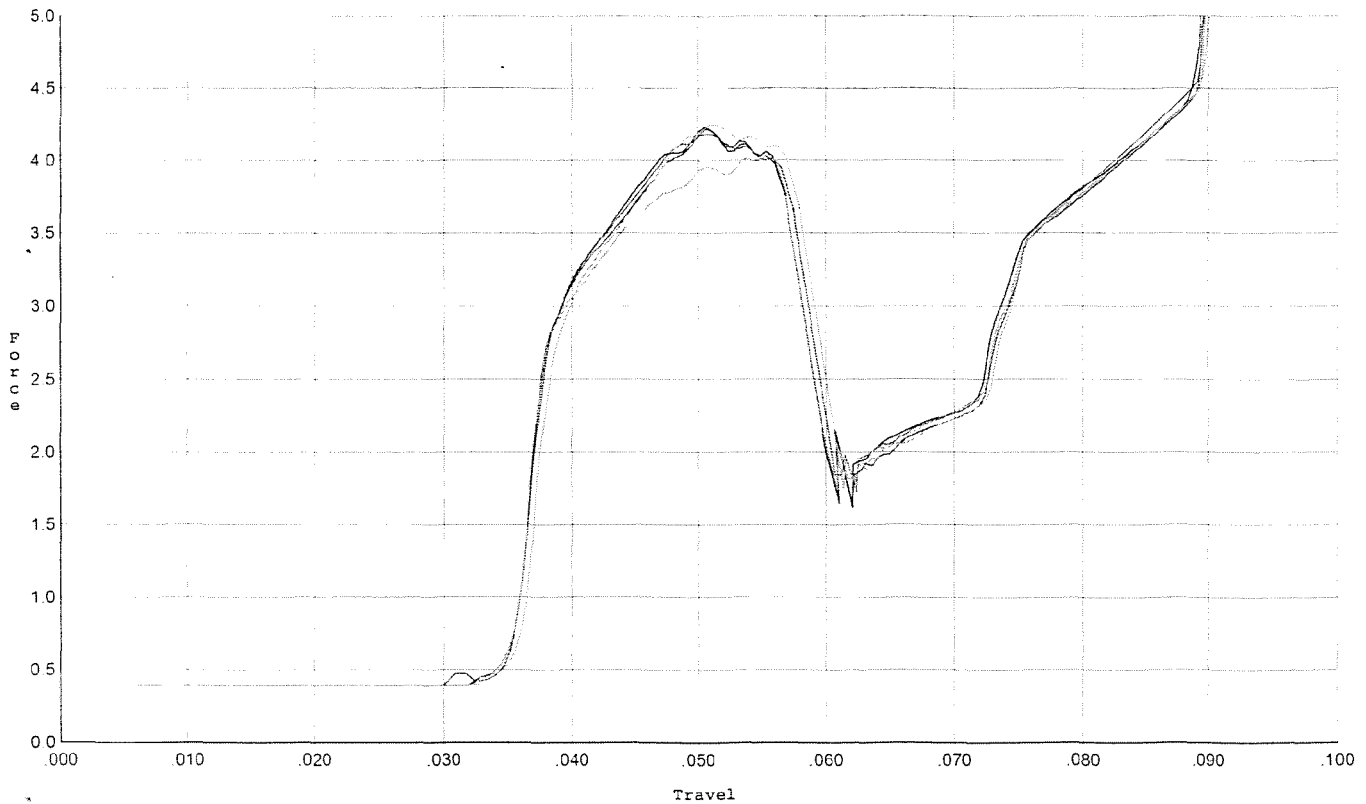
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.242      | 0.052             | 0.032           | 0.036      | 0.065             |           | Set Trigger |
| 2 | 3.294      | 0.051             | 0.032           | 0.036      | 0.066             |           | Set Trigger |
| 3 | 3.115      | 0.052             | 0.032           | 0.036      | 0.065             |           | Set Trigger |
| 4 | 3.450      | 0.051             | 0.032           | 0.036      | 0.069             |           | Set Trigger |
| 5 | 3.284      | 0.052             | 0.032           | 0.036      | 0.069             |           | Set Trigger |

Aug 4.27

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 11/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



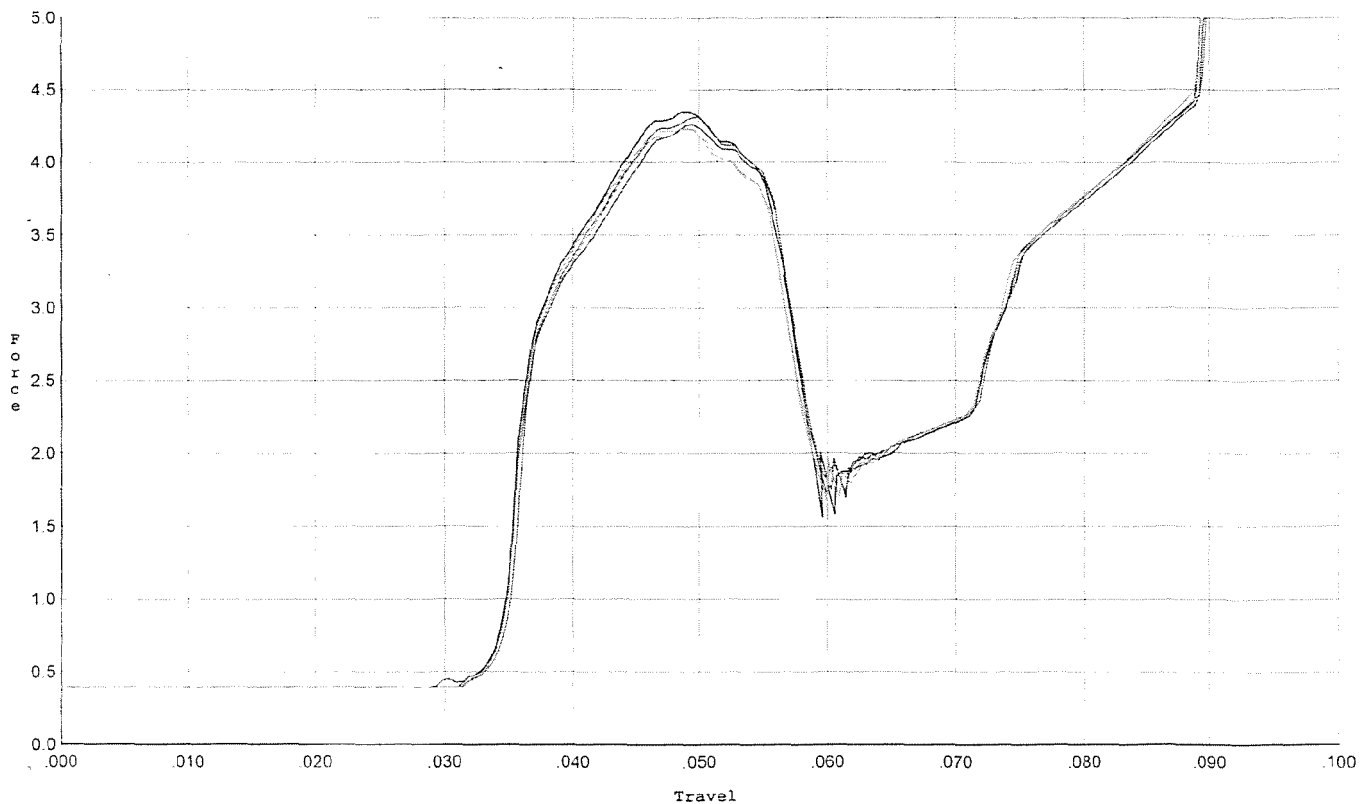
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.221      | 0.057             | 0.035           | 0.036      | 0.092             |           | Set Trigger |
| 2 | 4.236      | 0.057             | 0.035           | 0.036      | 0.092             |           | Set Trigger |
| 3 | 4.183      | 0.057             | 0.035           | 0.035      | 0.094             |           | Set Trigger |
| 4 | 4.247      | 0.058             | 0.036           | 0.036      | 0.095             |           | Set Trigger |
| 5 | 4.032      | 0.057             | 0.035           | 0.036      | 0.090             |           | Set Trigger |

Avg 4.18

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 11/13/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



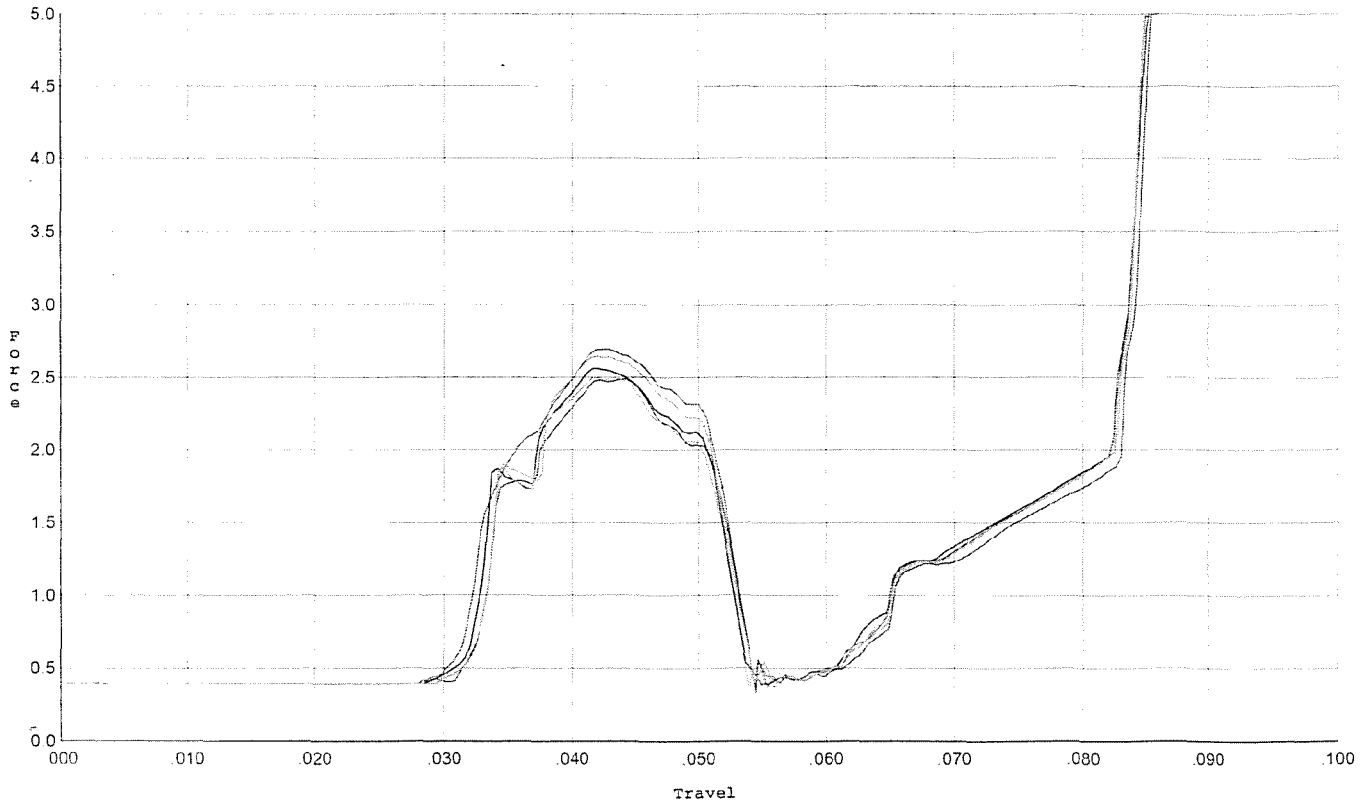
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.263      | 0.056             | 0.034           | 0.035      | 0.093             |           | Set Trigger |
| 2 | 4.350      | 0.056             | 0.034           | 0.035      | 0.095             |           | Set Trigger |
| 3 | 4.312      | 0.056             | 0.034           | 0.036      | 0.093             |           | Set Trigger |
| 4 | 4.236      | 0.055             | 0.034           | 0.036      | 0.091             |           | Set Trigger |
| 5 | 4.228      | 0.055             | 0.034           | 0.035      | 0.091             |           | Set Trigger |

Avg 4.27

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 11/13/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



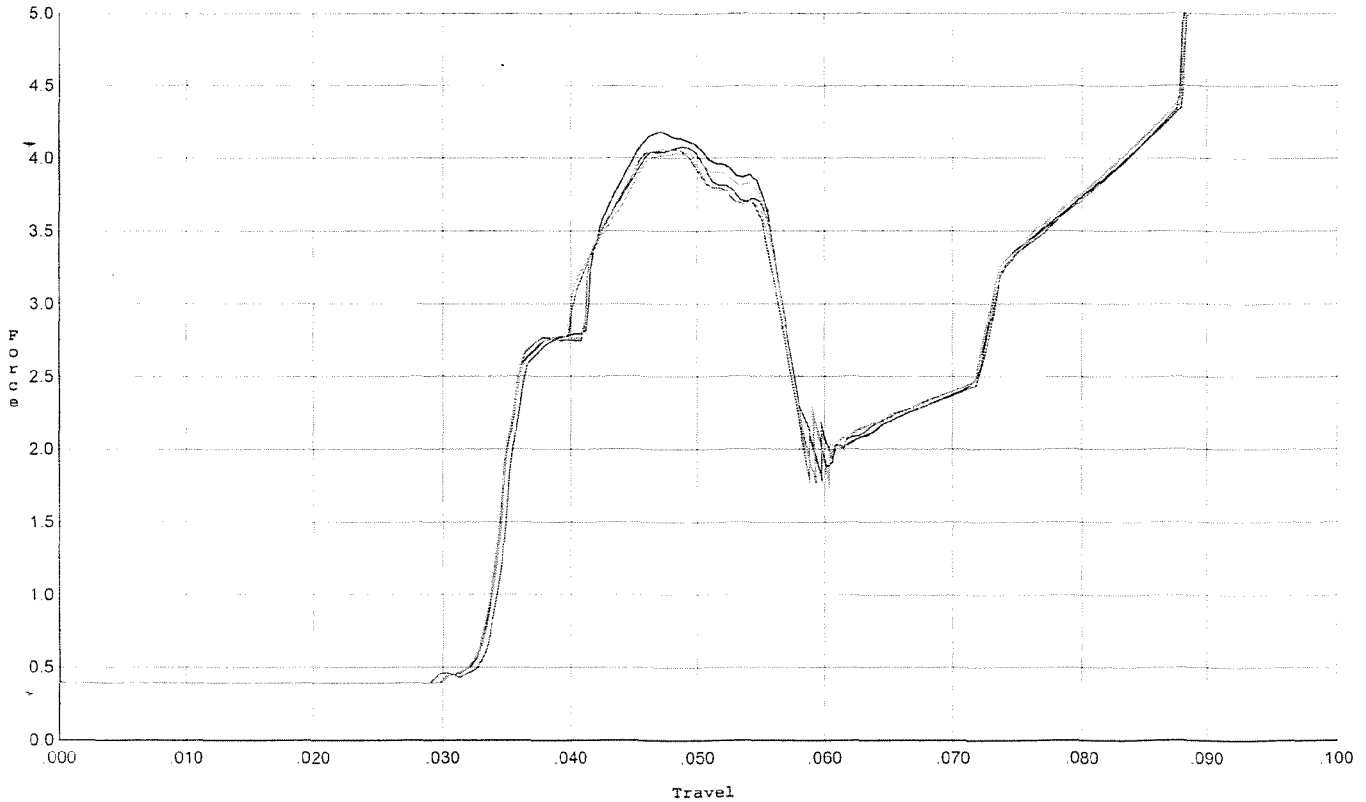
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.490      | 0.052             | 0.031           | 0.038      | 0.053             |           | Set Trigger |
| 2 | 2.559      | 0.051             | 0.032           | 0.038      | 0.054             |           | Set Trigger |
| 3 | 2.694      | 0.052             | 0.031           | 0.037      | 0.058             |           | Set Trigger |
| 4 | 2.497      | 0.052             | 0.032           | 0.038      | 0.053             |           | Set Trigger |
| 5 | 2.647      | 0.051             | 0.032           | 0.038      | 0.054             |           | Set Trigger |

Avg 2.57

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 11/13/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.077      | 0.056             | 0.033           | 0.035      | 0.088             |           | Set Trigger |
| 2 | 4.183      | 0.055             | 0.033           | 0.035      | 0.090             |           | Set Trigger |
| 3 | 4.059      | 0.057             | 0.033           | 0.035      | 0.091             |           | Set Trigger |
| 4 | 4.062      | 0.056             | 0.033           | 0.035      | 0.090             |           | Set Trigger |
| 5 | 4.034      | 0.056             | 0.033           | 0.035      | 0.089             |           | Set Trigger |

Avg 4.08