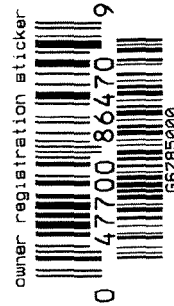
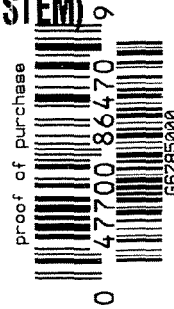


G6785000

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

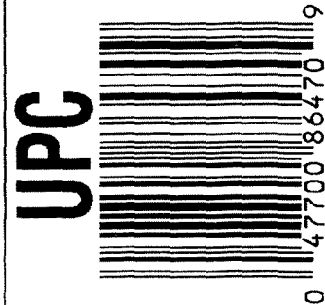


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785000



BM FORM

GUN SERIAL #

G 6725000

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	RSN
475	DRILL AND TAP SIGHT HOLES	DATE 9-9-08	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	9-10-08	B/H
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

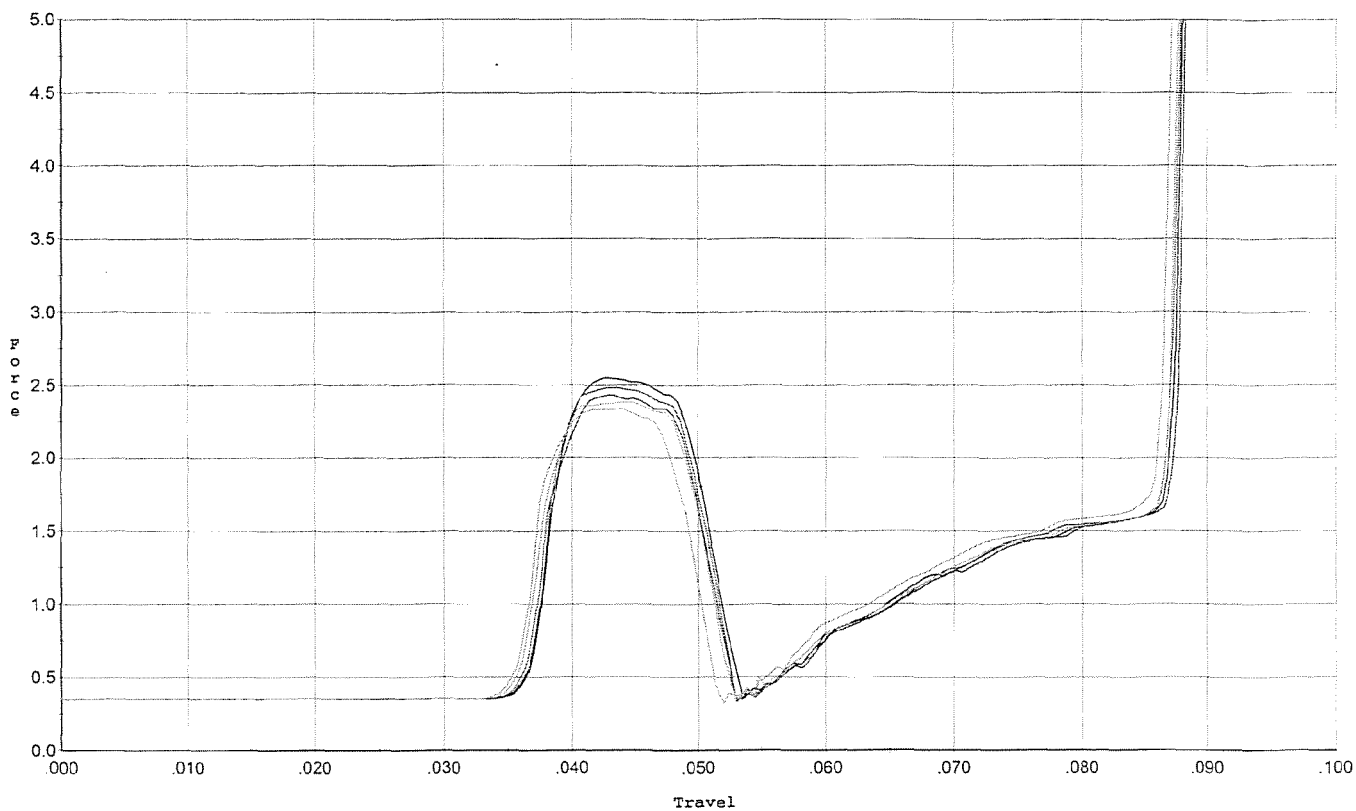
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-25-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-25-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-25-08	TC
	J) ASSEMBLE STOCK		9-17-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>NA</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.53</u> <u>2.59</u> <u>2.57</u> <u>2.58</u>	9-24-08	TC
	C) FUNCTION		9-25-08	TC
690	PACK		12-4-08	RBN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



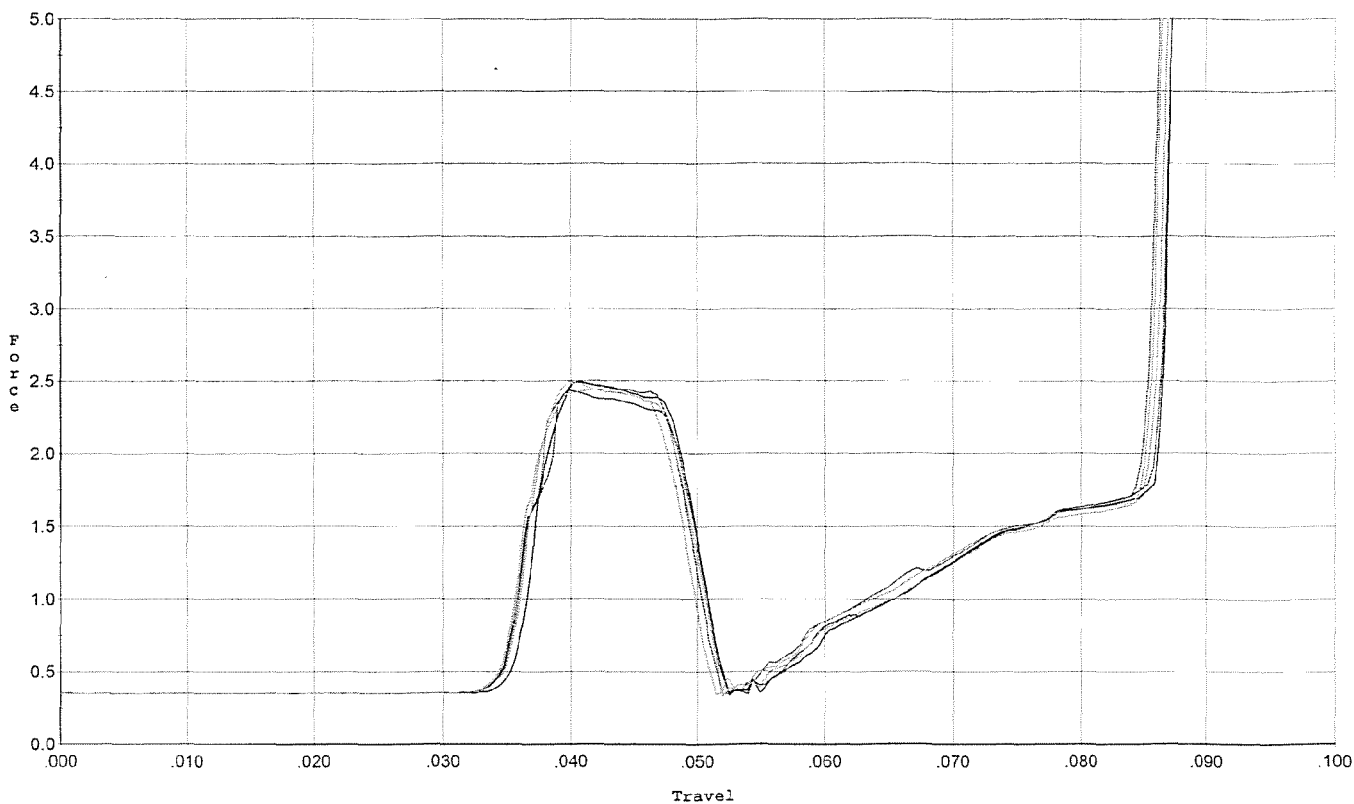
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.430	0.050	0.036	0.042	0.041		Set Trigger
2	2.550	0.050	0.036	0.041	0.043		Set Trigger
3	2.480	0.051	0.036	0.041	0.044		Set Trigger
4	2.382	0.050	0.036	0.041	0.042		Set Trigger
5	2.337	0.049	0.035	0.042	0.040		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



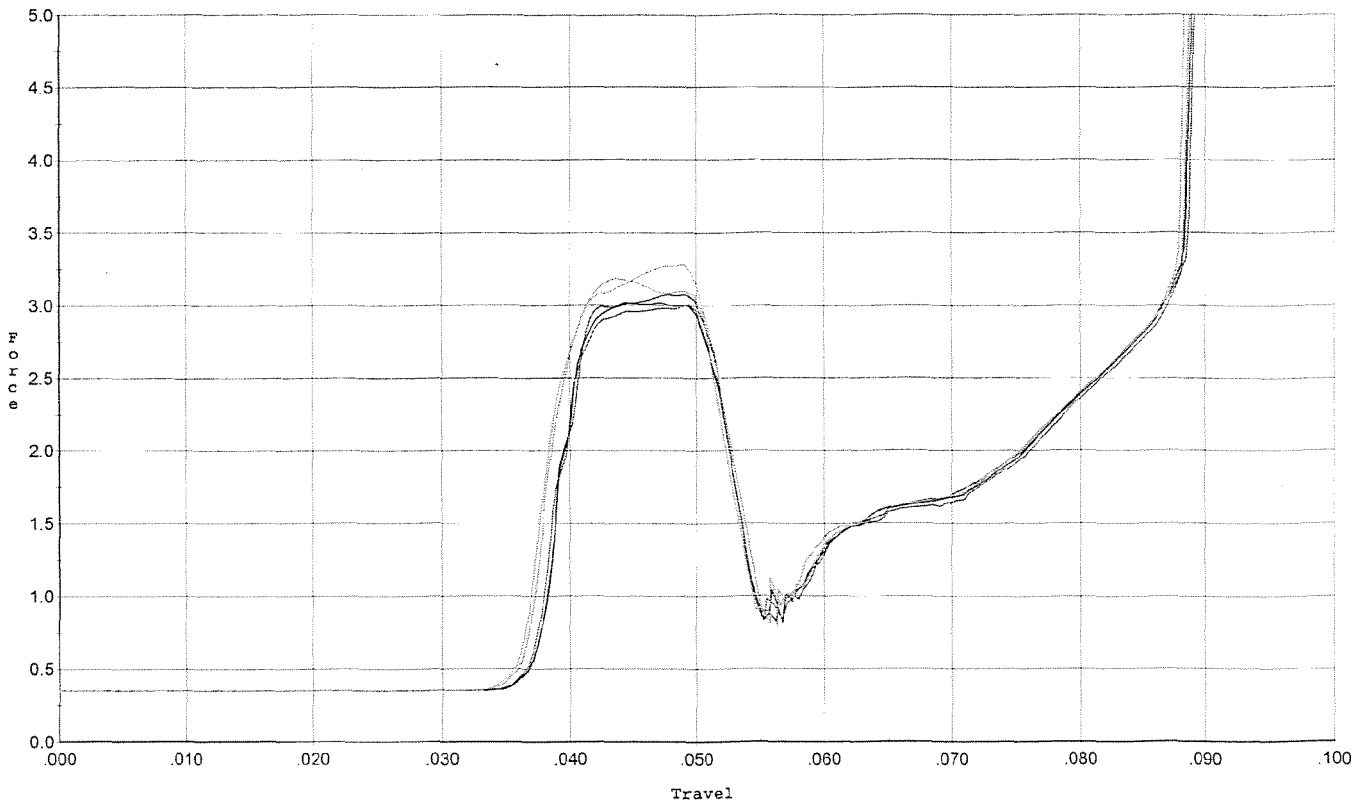
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.050	0.035	0.041	0.043		Set Trigger
2	2.493	0.049	0.036	0.041	0.043		Set Trigger
3	2.491	0.049	0.035	0.041	0.043		Set Trigger
4	2.492	0.050	0.035	0.041	0.044		Set Trigger
5	2.441	0.048	0.035	0.041	0.042		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



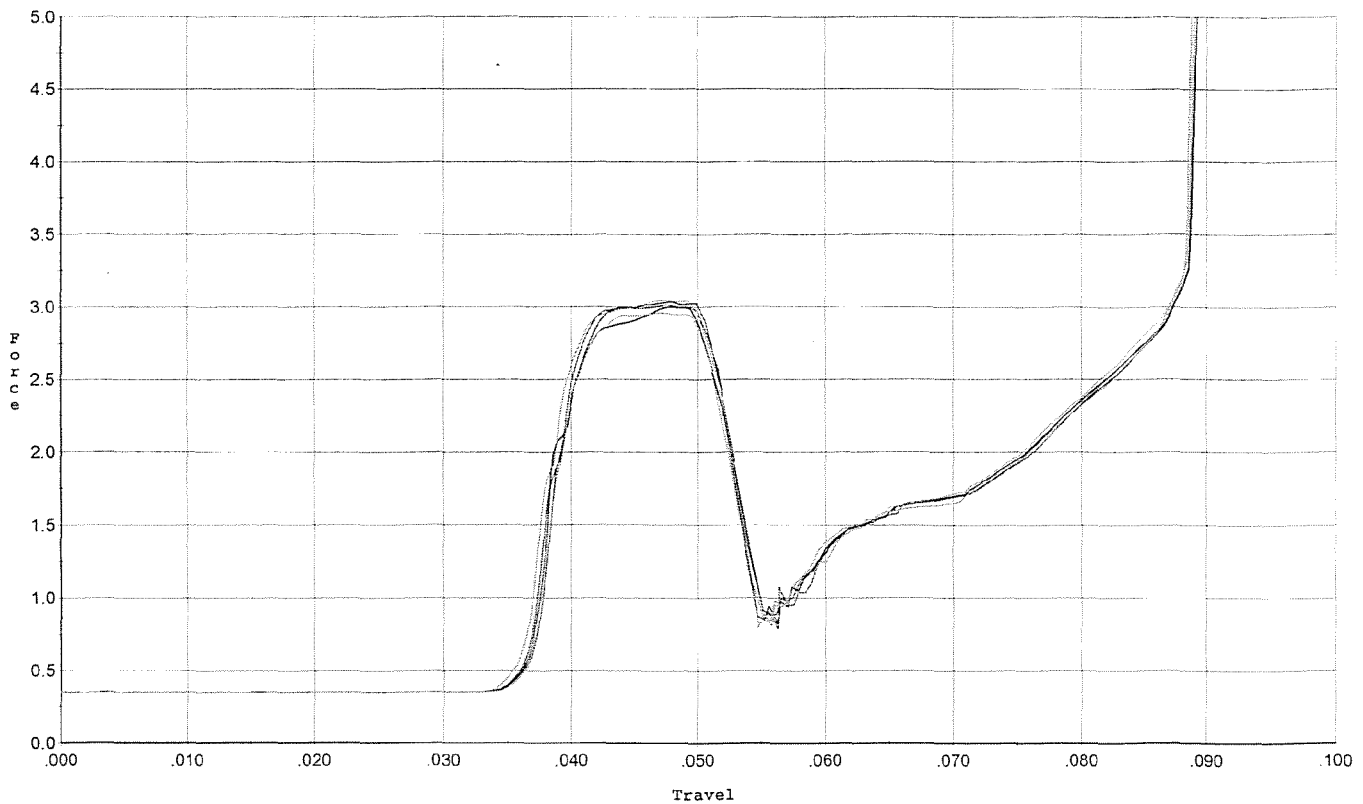
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.052	0.037	0.040	0.053		Set Trigger
2	3.020	0.052	0.037	0.040	0.053		Set Trigger
3	3.012	0.052	0.037	0.040	0.053		Set Trigger
4	3.282	0.051	0.036	0.039	0.057		Set Trigger
5	3.187	0.051	0.036	0.039	0.054		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



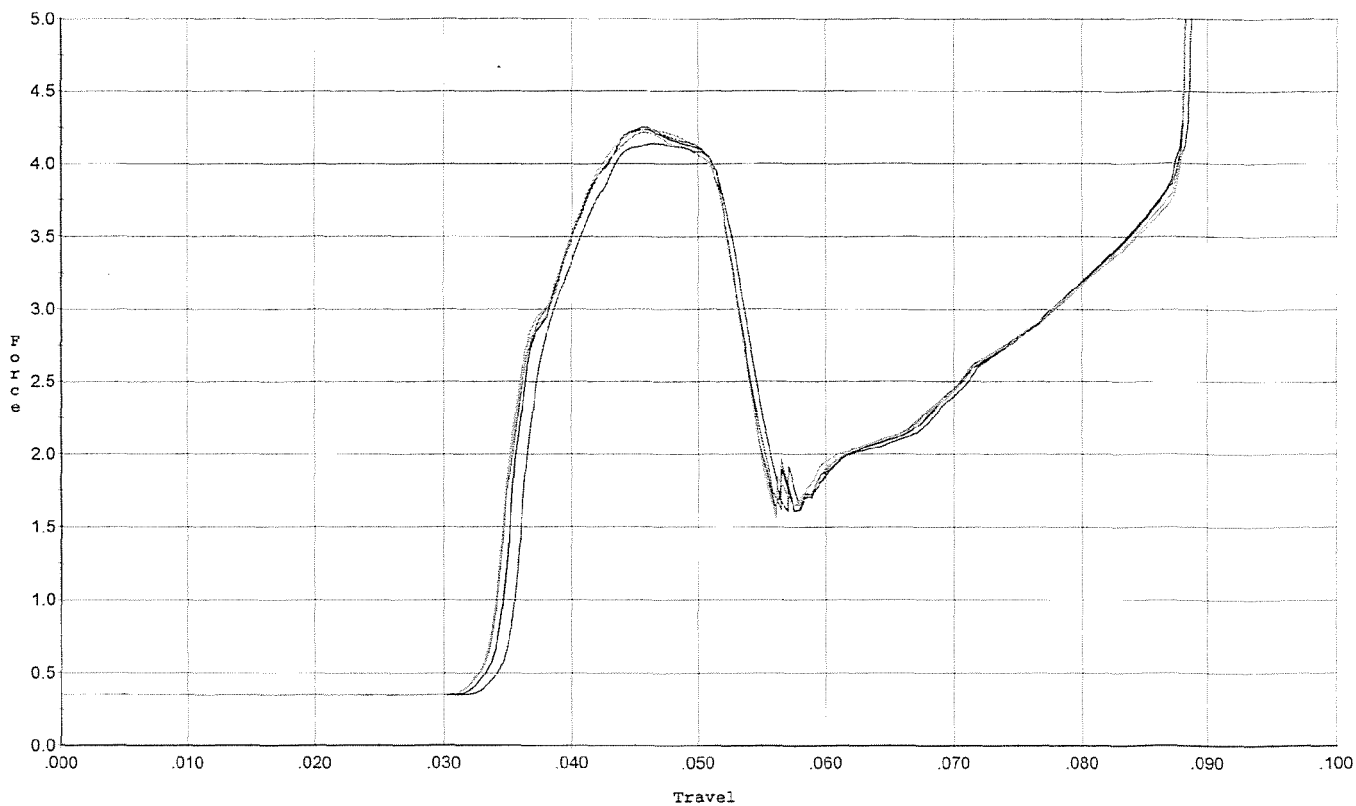
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.052	0.037	0.040	0.054		Set Trigger
2	2.999	0.052	0.037	0.040	0.053		Set Trigger
3	3.015	0.052	0.037	0.040	0.054		Set Trigger
4	2.960	0.053	0.037	0.040	0.053		Set Trigger
5	3.050	0.052	0.036	0.039	0.055		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



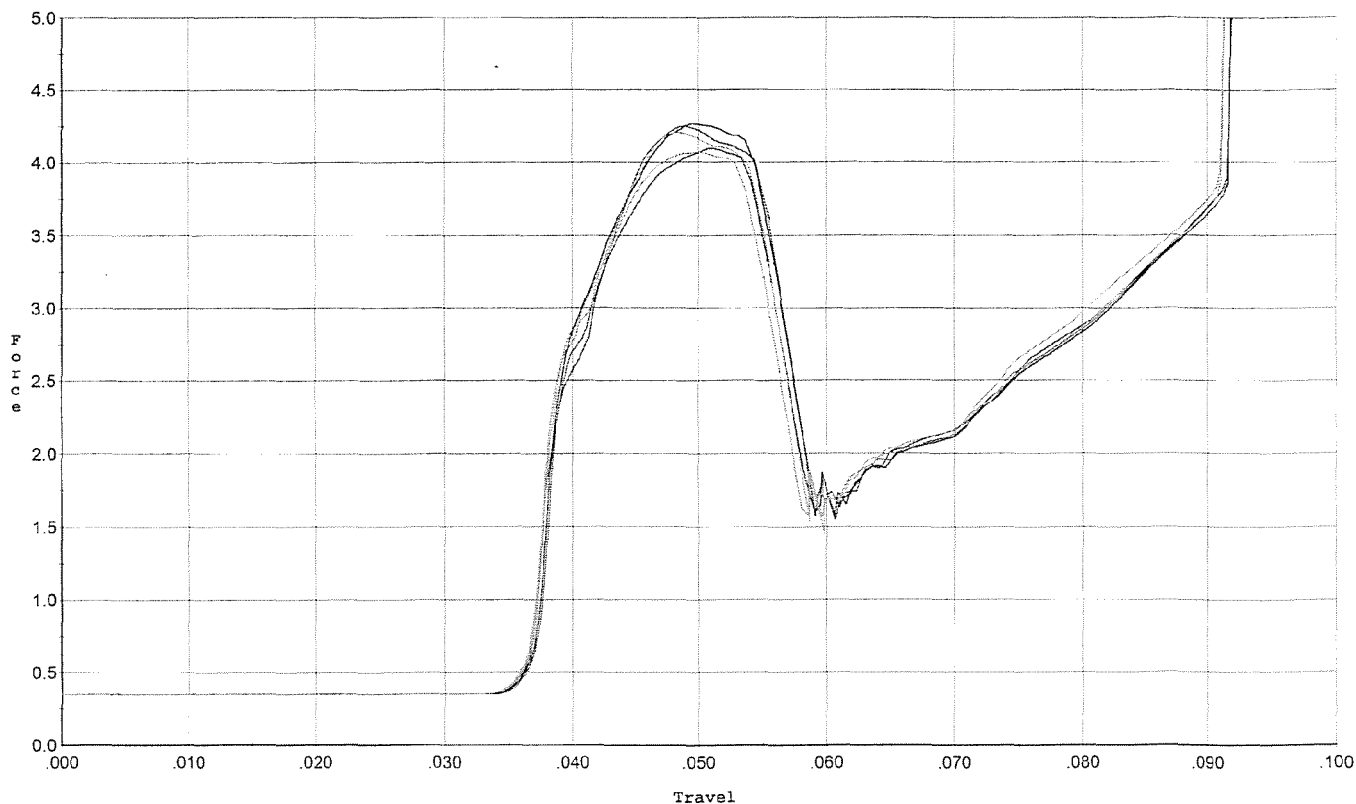
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.053	0.035	0.037	0.077		Set Trigger
2	4.235	0.052	0.034	0.037	0.078		Set Trigger
3	4.250	0.052	0.033	0.036	0.079		Set Trigger
4	4.242	0.052	0.033	0.036	0.079		Set Trigger
5	4.217	0.052	0.033	0.036	0.078		Set Trigger

4.21 Avg

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



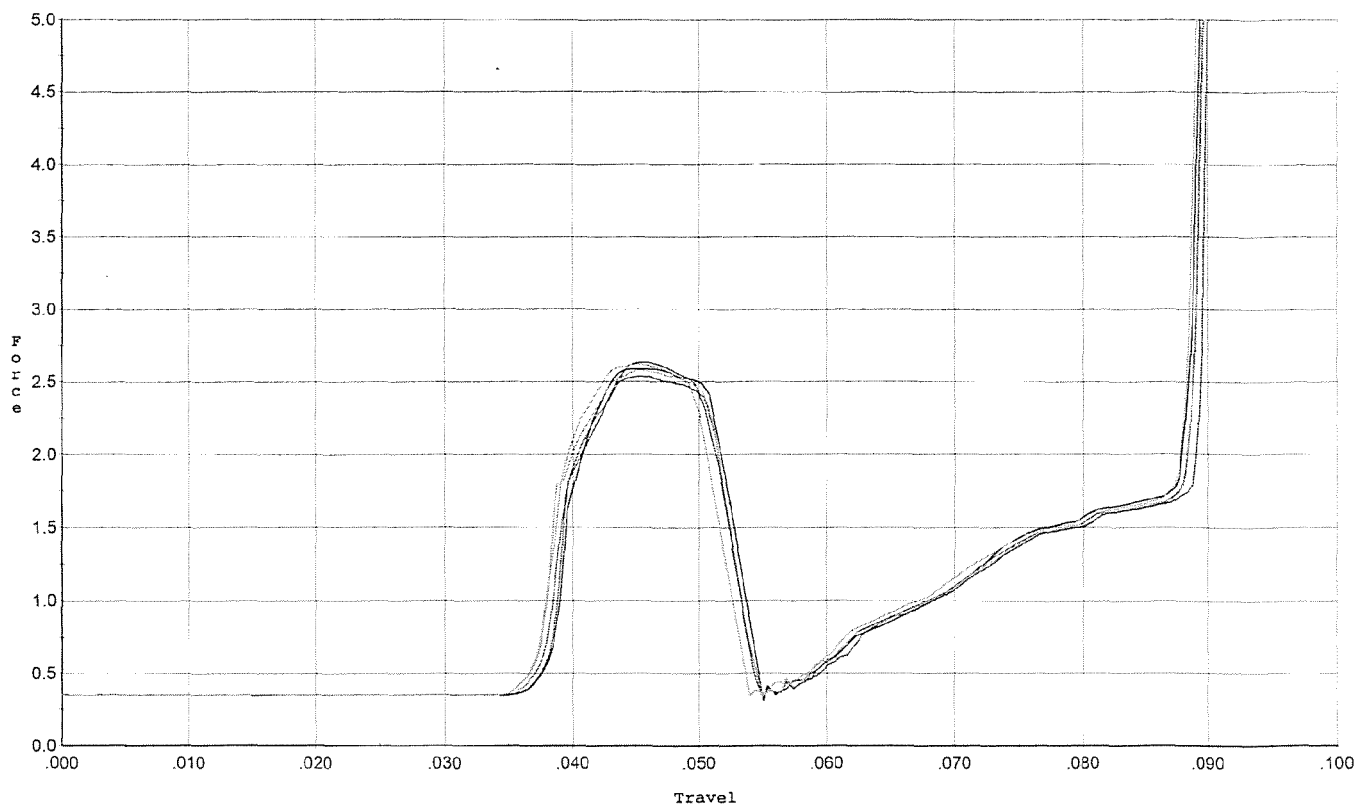
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.055	0.037	0.038	0.078		Set Trigger
2	4.269	0.056	0.036	0.038	0.083		Set Trigger
3	4.247	0.056	0.037	0.038	0.081		Set Trigger
4	4.204	0.055	0.036	0.038	0.080		Set Trigger
5	4.069	0.055	0.036	0.038	0.078		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



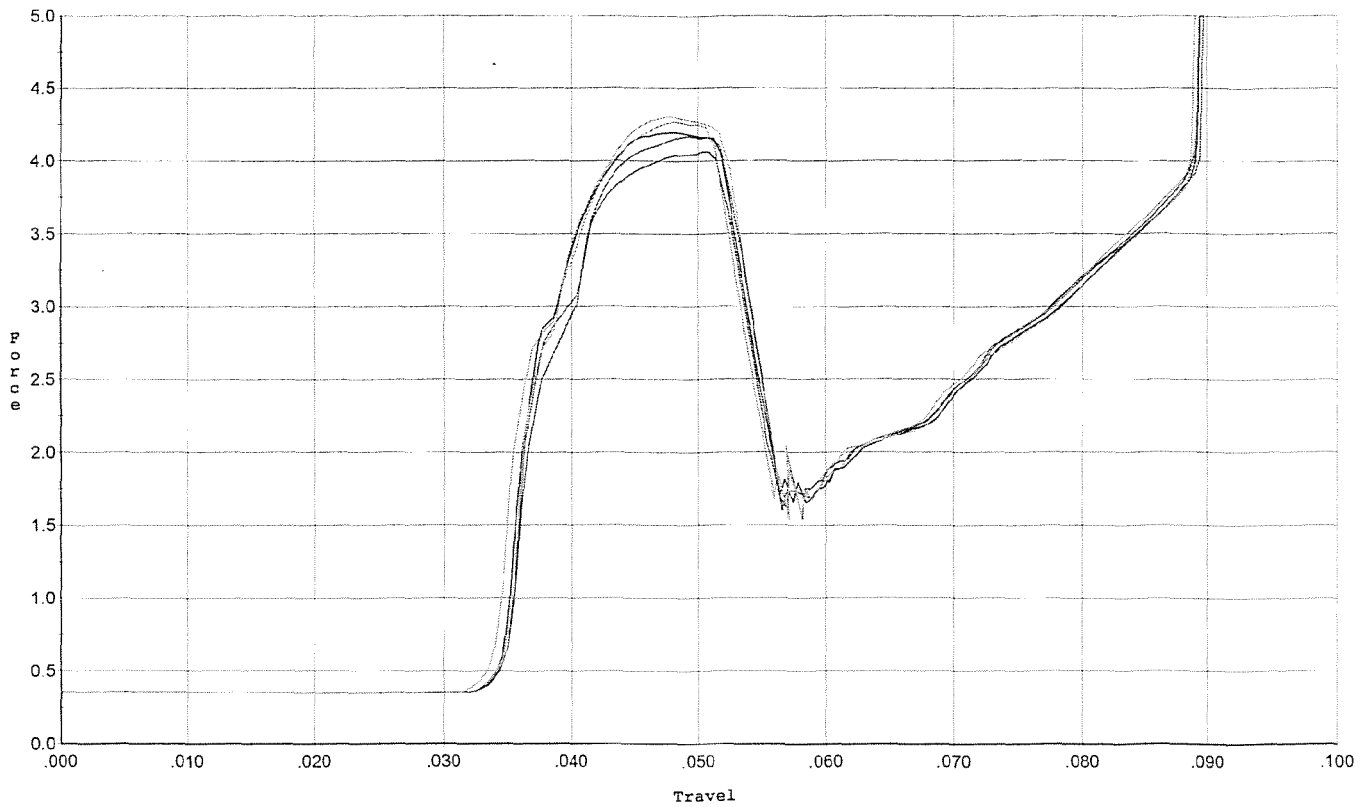
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.052	0.038	0.042	0.045		Set Trigger
2	2.587	0.052	0.038	0.041	0.046		Set Trigger
3	2.536	0.051	0.037	0.042	0.045		Set Trigger
4	2.618	0.051	0.037	0.041	0.046		Set Trigger
5	2.576	0.050	0.037	0.042	0.043		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.053	0.034	0.037	0.075		Set Trigger
2	4.193	0.052	0.034	0.037	0.077		Set Trigger
3	4.167	0.053	0.034	0.037	0.078		Set Trigger
4	4.302	0.053	0.034	0.037	0.080		Set Trigger
5	4.264	0.051	0.033	0.037	0.077		Set Trigger

Avg 4.19