

G-6785001

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



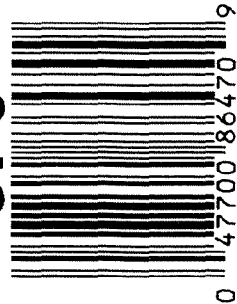
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785001

UPC



BM FORM

GUN SERIAL #

G 6785001

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	BSA
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSA	9-10-08	BSA
490	MAGNAFLUX BOLT		9-10-08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

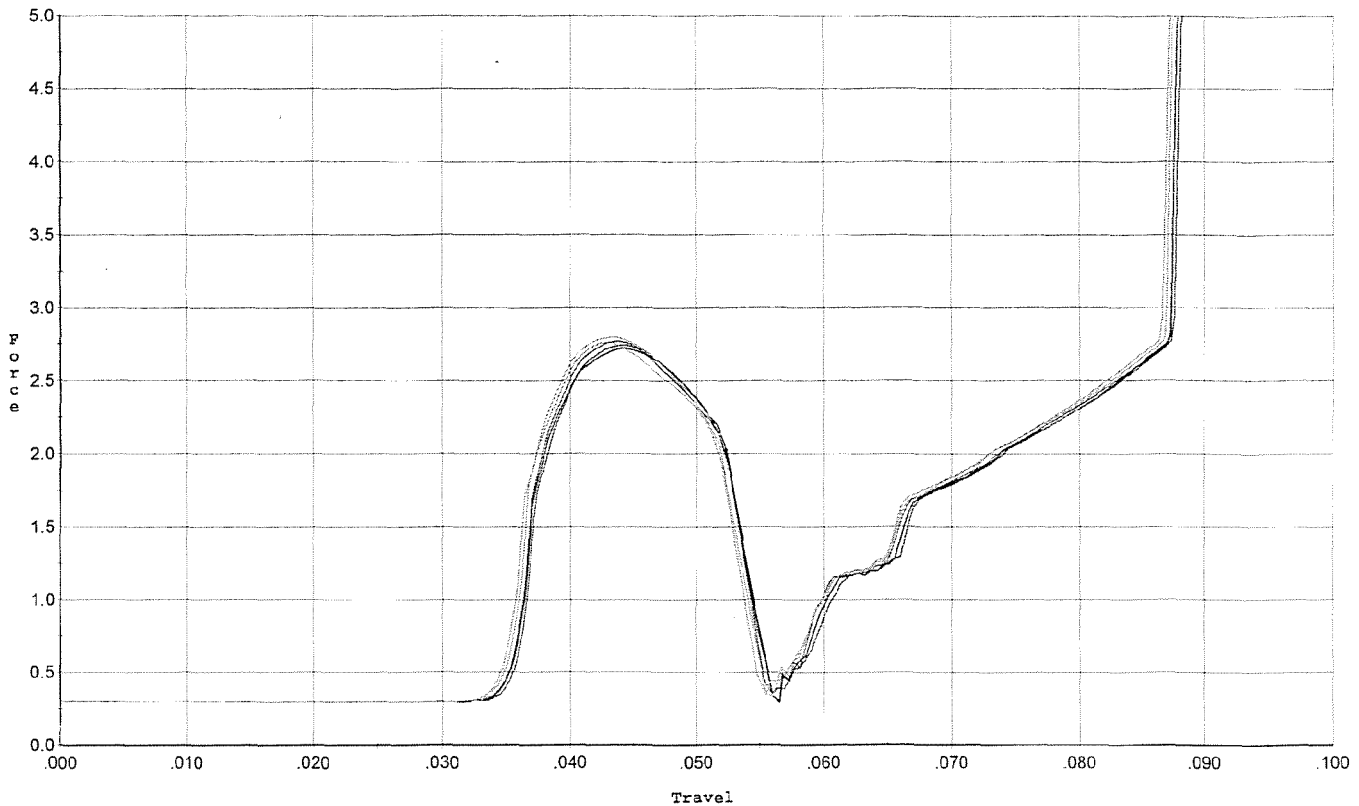
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-21-08	X J
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.5</u> <u>5.0</u>	10-21-08	X J
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	10-21-08	X J
	J) ASSEMBLE STOCK		9-20-08	PPJ
	K) ASSEMBLE SWIVEL STUDS		10-21-08	X J
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	X J
670	FINAL INSPECTION A) HEADSPACE		10-21-08	X J
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.15</u> <u>2.12</u> <u>2.08</u> <u>2.11</u>	10/10/08	Fm
	C) FUNCTION		10-21-08	X J
690	PACK		12-4-08	Bsu

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



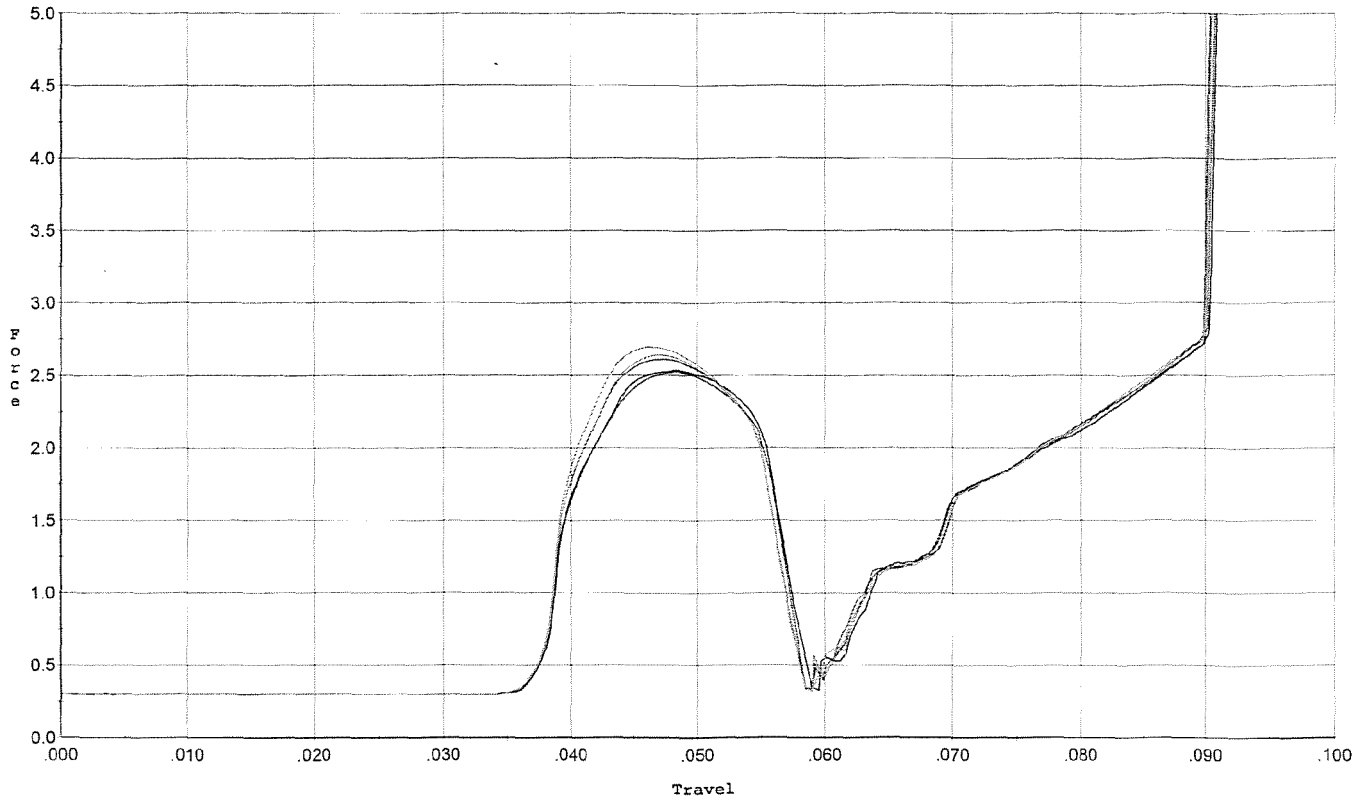
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.743	0.053	0.035	0.039	0.050		Set Trigger
2	2.722	0.052	0.035	0.039	0.051		Set Trigger
3	2.769	0.053	0.035	0.039	0.052		Set Trigger
4	2.796	0.052	0.035	0.038	0.051		Set Trigger
5	2.761	0.052	0.034	0.039	0.051		Set Trigger

Avg 2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



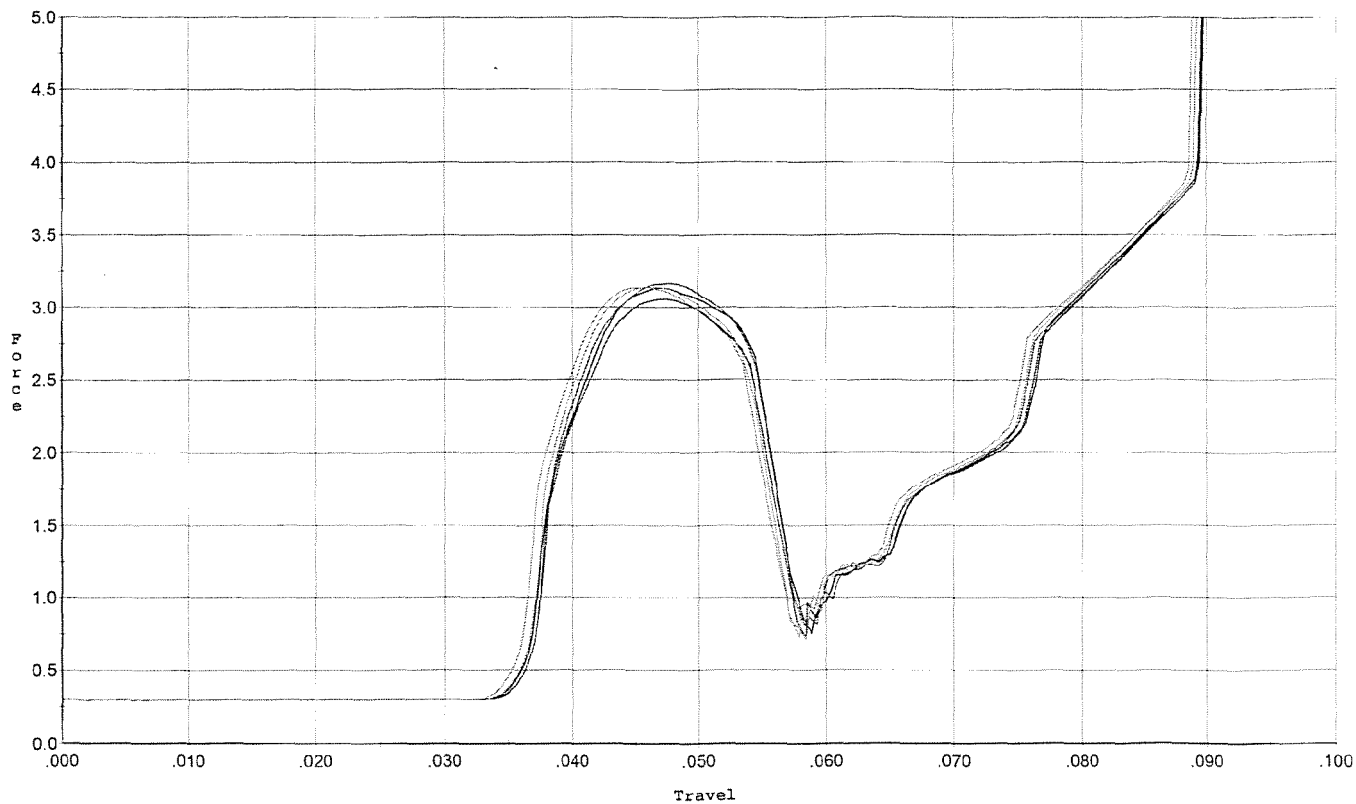
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.056	0.037	0.040	0.051		Set Trigger
2	2.534	0.055	0.037	0.040	0.051		Set Trigger
3	2.609	0.055	0.037	0.040	0.051		Set Trigger
4	2.639	0.055	0.037	0.040	0.051		Set Trigger
5	2.692	0.055	0.037	0.040	0.052		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



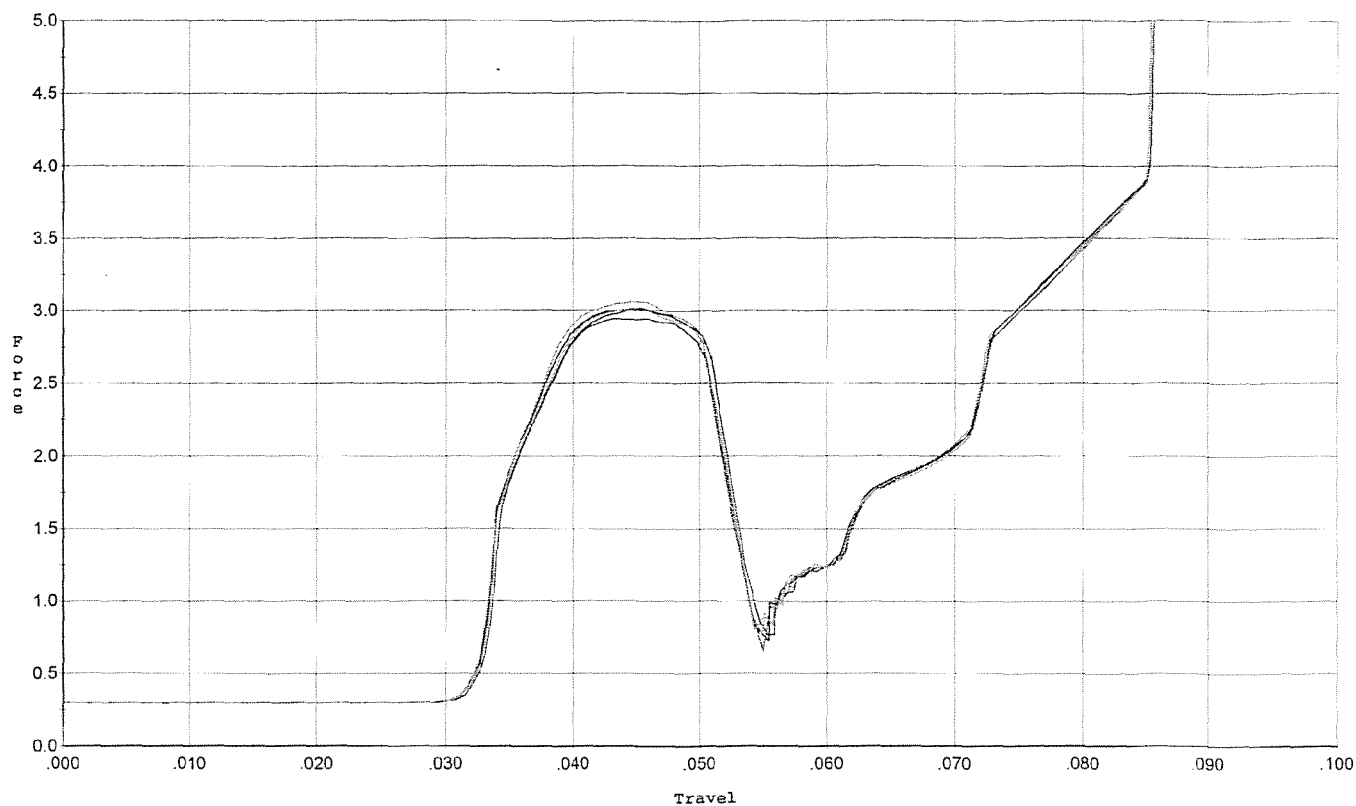
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.054	0.036	0.039	0.058		Set Trigger
2	3.130	0.054	0.036	0.038	0.061		Set Trigger
3	3.166	0.055	0.036	0.038	0.061		Set Trigger
4	3.138	0.054	0.036	0.038	0.061		Set Trigger
5	3.134	0.054	0.035	0.038	0.060		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



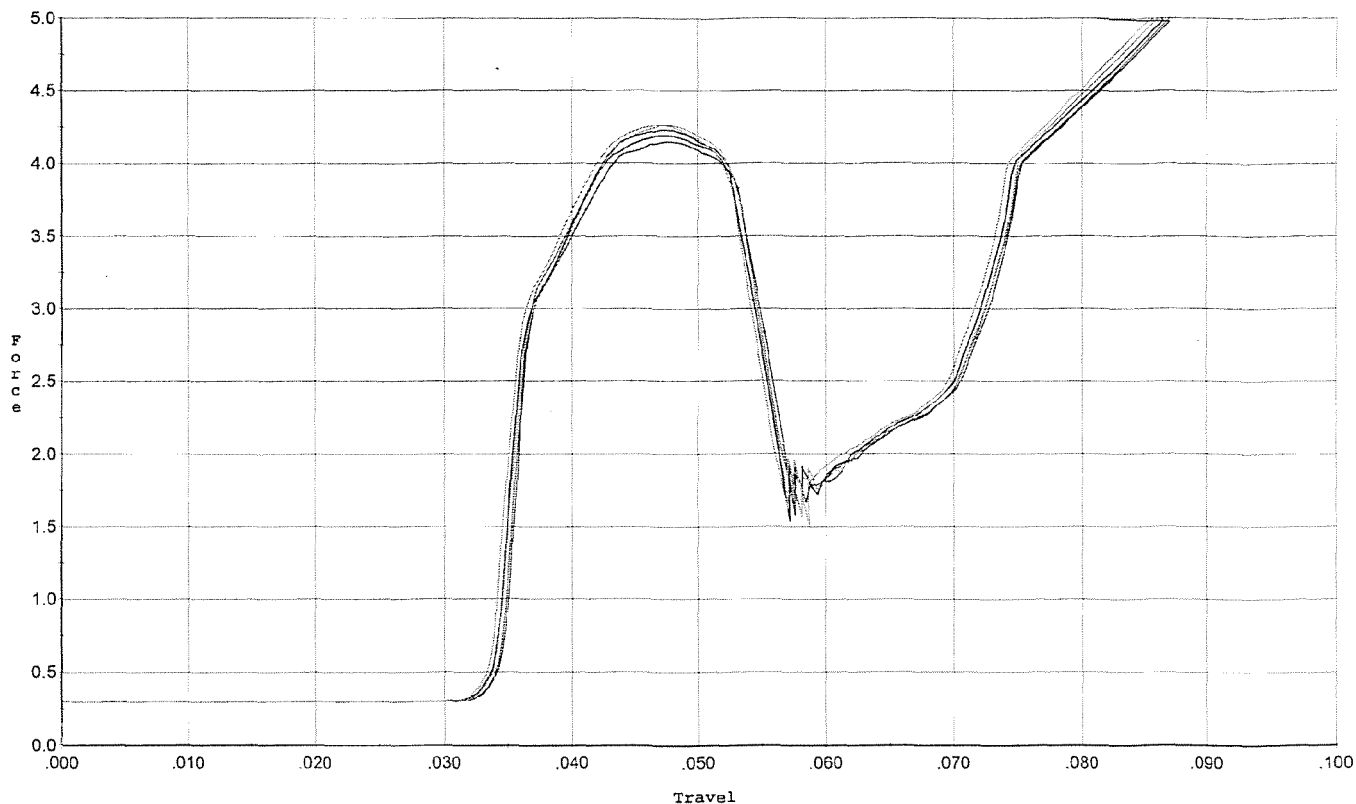
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.051	0.032	0.037	0.058		Set Trigger
2	3.014	0.052	0.032	0.037	0.060		Set Trigger
3	2.941	0.050	0.032	0.037	0.057		Set Trigger
4	3.007	0.052	0.032	0.037	0.059		Set Trigger
5	3.060	0.050	0.032	0.037	0.058		Set Trigger

Arg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



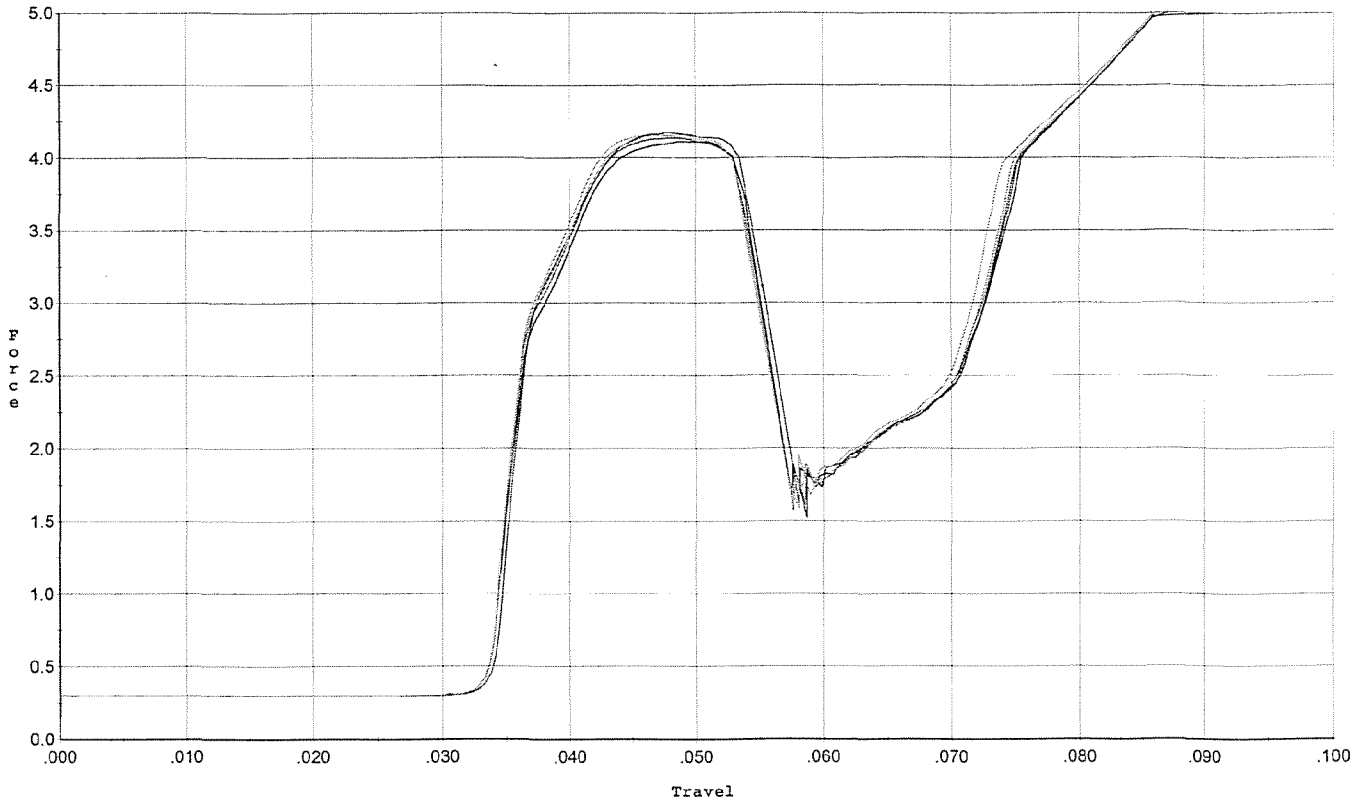
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.055	0.034	0.036	0.085		Set Trigger
2	4.193	0.054	0.033	0.035	0.084		Set Trigger
3	4.230	0.053	0.034	0.036	0.082		Set Trigger
4	4.266	0.053	0.034	0.035	0.083		Set Trigger
5	4.266	0.053	0.033	0.035	0.083		Set Trigger

AVG 4.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



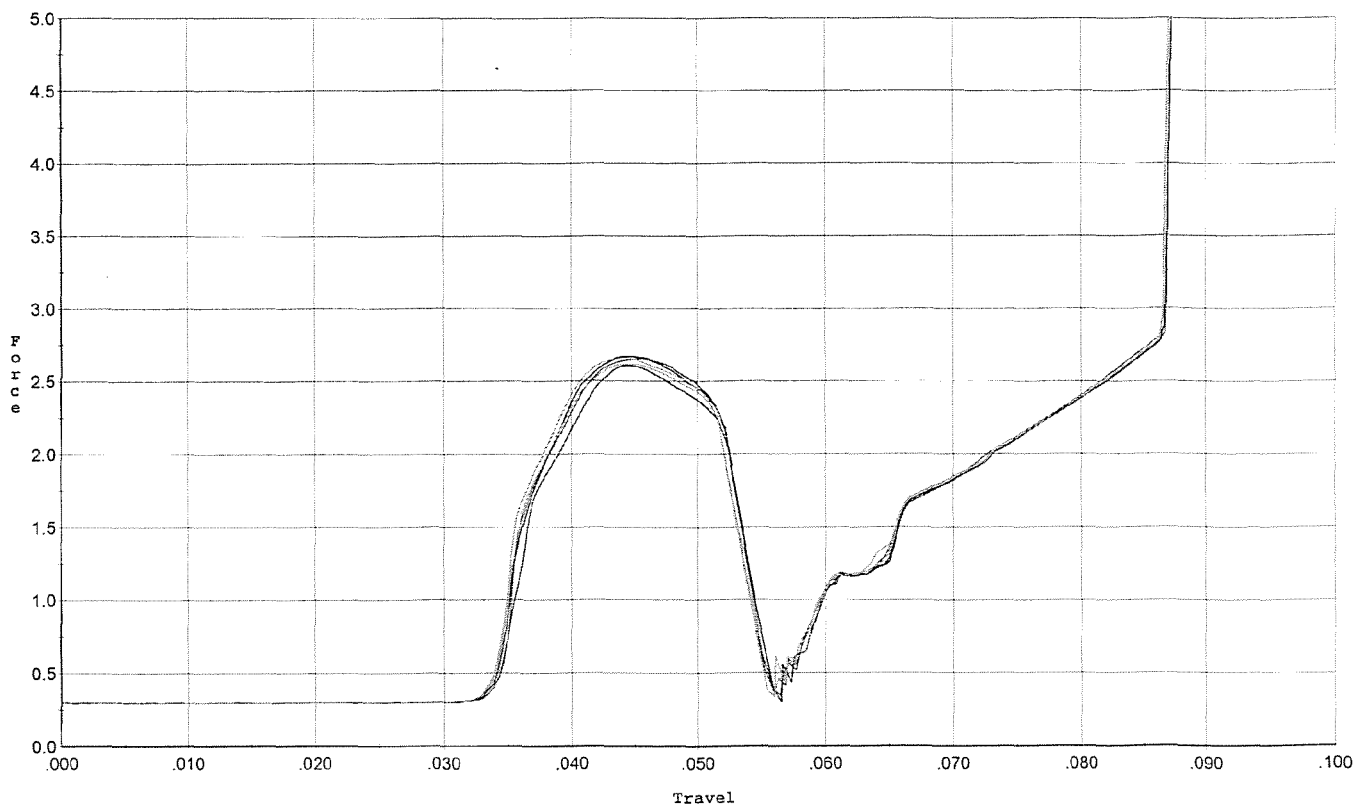
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.055	0.034	0.035	0.087		Set Trigger
2	4.112	0.054	0.034	0.035	0.083		Set Trigger
3	4.137	0.054	0.034	0.035	0.084		Set Trigger
4	4.155	0.055	0.034	0.035	0.085		Set Trigger
5	4.165	0.055	0.034	0.035	0.086		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



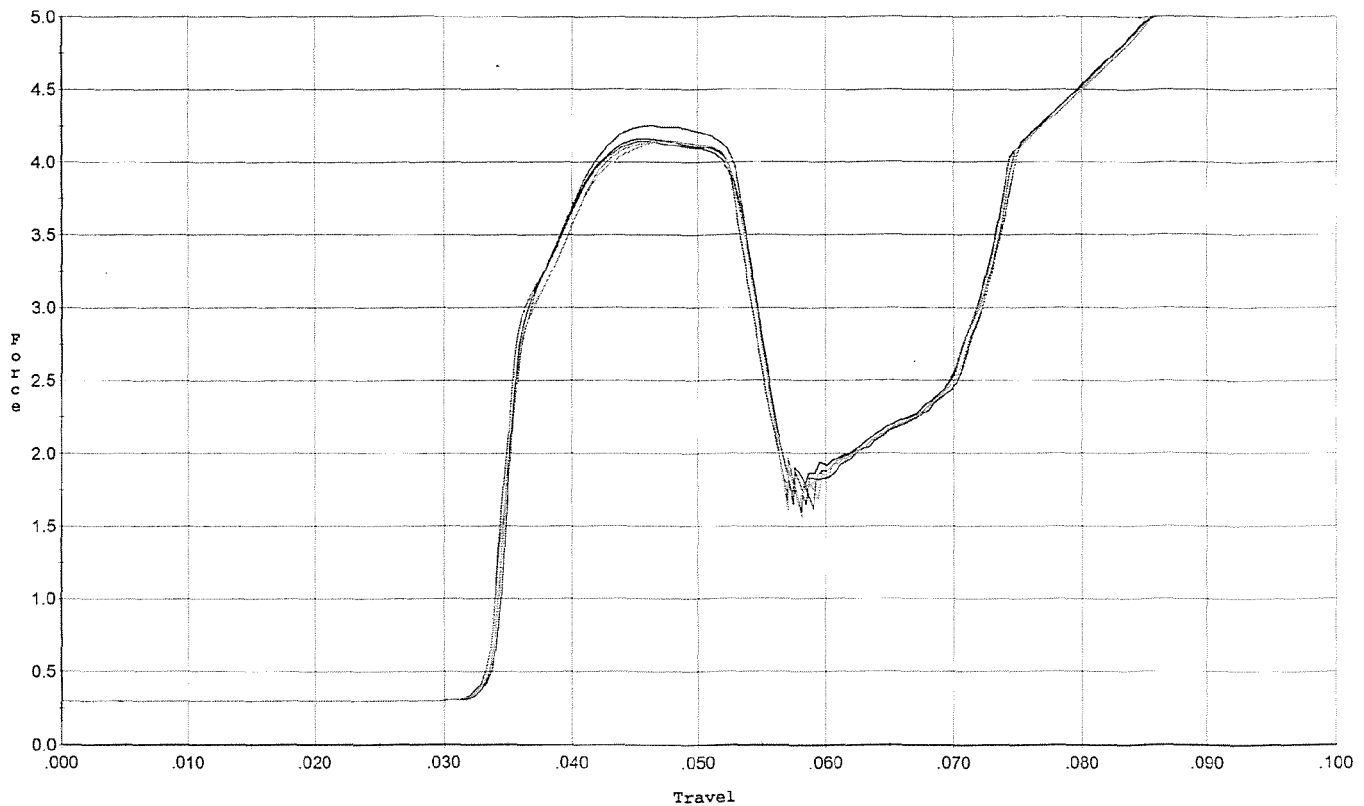
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.052	0.034	0.039	0.050		Set Trigger
2	2.666	0.052	0.034	0.038	0.052		Set Trigger
3	2.653	0.052	0.034	0.038	0.052		Set Trigger
4	2.615	0.053	0.034	0.038	0.052		Set Trigger
5	2.657	0.052	0.034	0.038	0.051		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.053	0.034	0.035	0.084		Set Trigger
2	4.157	0.053	0.034	0.035	0.084		Set Trigger
3	4.143	0.053	0.033	0.035	0.082		Set Trigger
4	4.149	0.053	0.033	0.035	0.083		Set Trigger
5	4.145	0.054	0.033	0.035	0.084		Set Trigger

Avg 4.16