

56785002

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

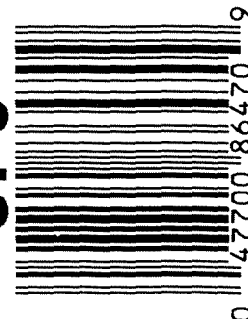
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785002

UPC



GUN SERIAL # G6785002

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE		9-20-08	Pen
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	BT
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	OG
542	APPLY COATINGS (BARREL ACTION)		9-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-14-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

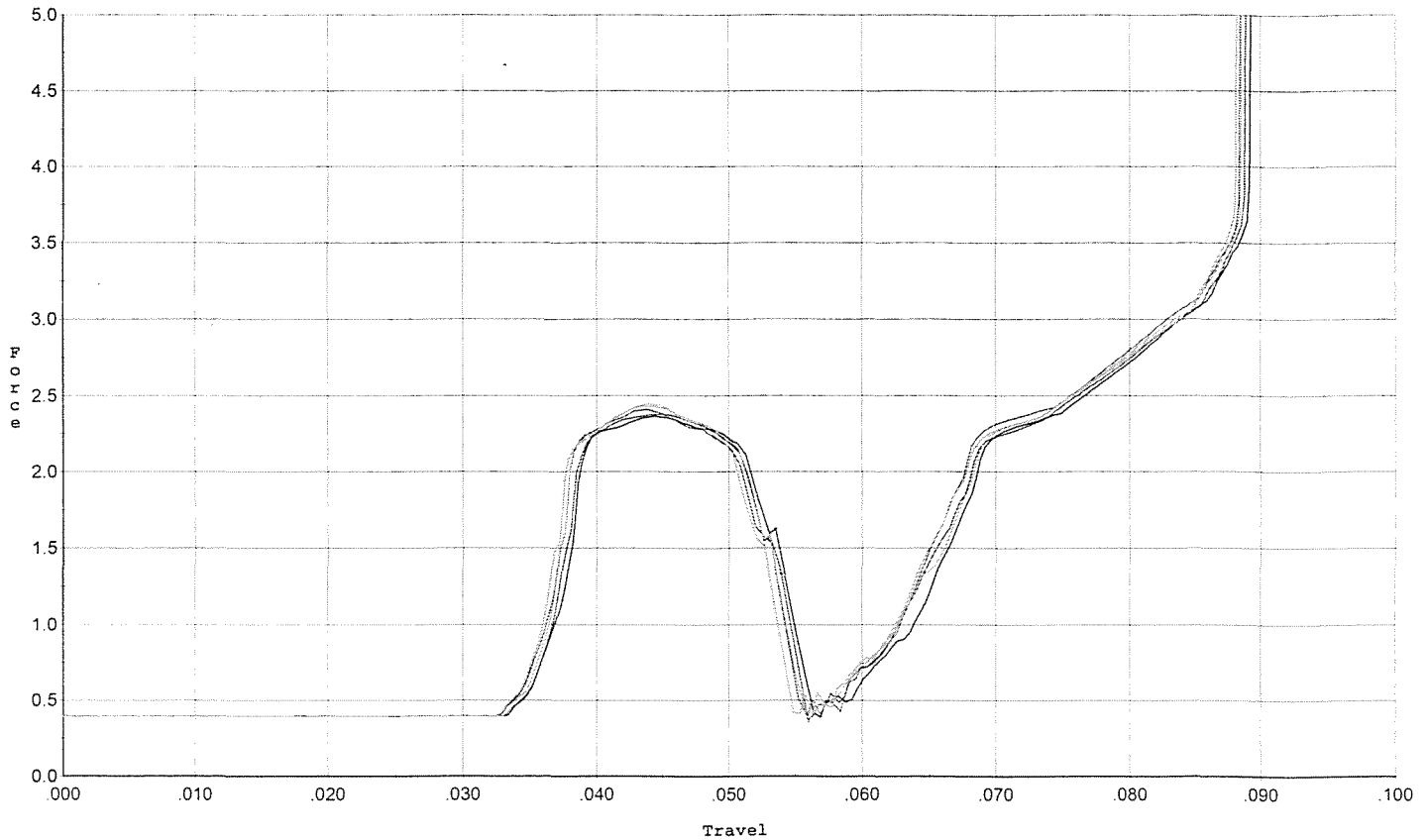
F004 REV 5/2006

BARBER - M24 0070275		2 LBS MIN 10 LBS MAX	40	40	40	12-12-08	LN		
560	F) SAFETY ON FORCE								
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	40	40	40	12-12-08	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.023	.023	12-12-08	LN		
	J) ASSEMBLE STOCK					10-14-08	RP		
	K) ASSEMBLE SWIVEL STUDS					12-12-08	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		12-10-08	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12-10-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-12-08	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.72	2.55	2.56	2.54	2.58	12-11-08	BSN
	C) FUNCTION					12-12-08	LN		
690	PACK					12-16-08	BSN		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



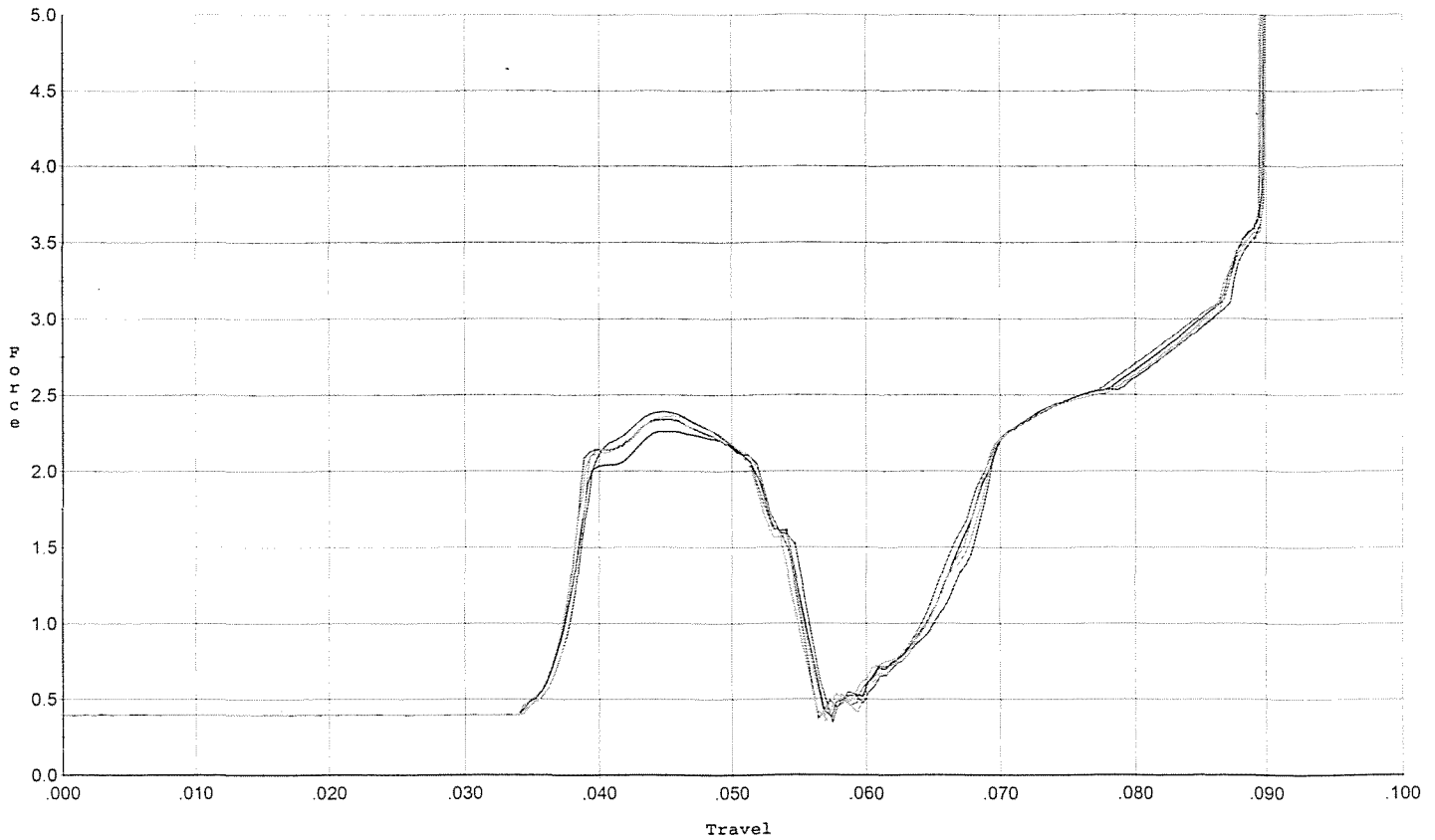
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.054	0.034	0.039	0.051		Set Trigger
2	2.366	0.054	0.035	0.040	0.051		Set Trigger
3	2.409	0.053	0.035	0.039	0.051		Set Trigger
4	2.433	0.053	0.035	0.039	0.051		Set Trigger
5	2.445	0.053	0.035	0.039	0.051		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



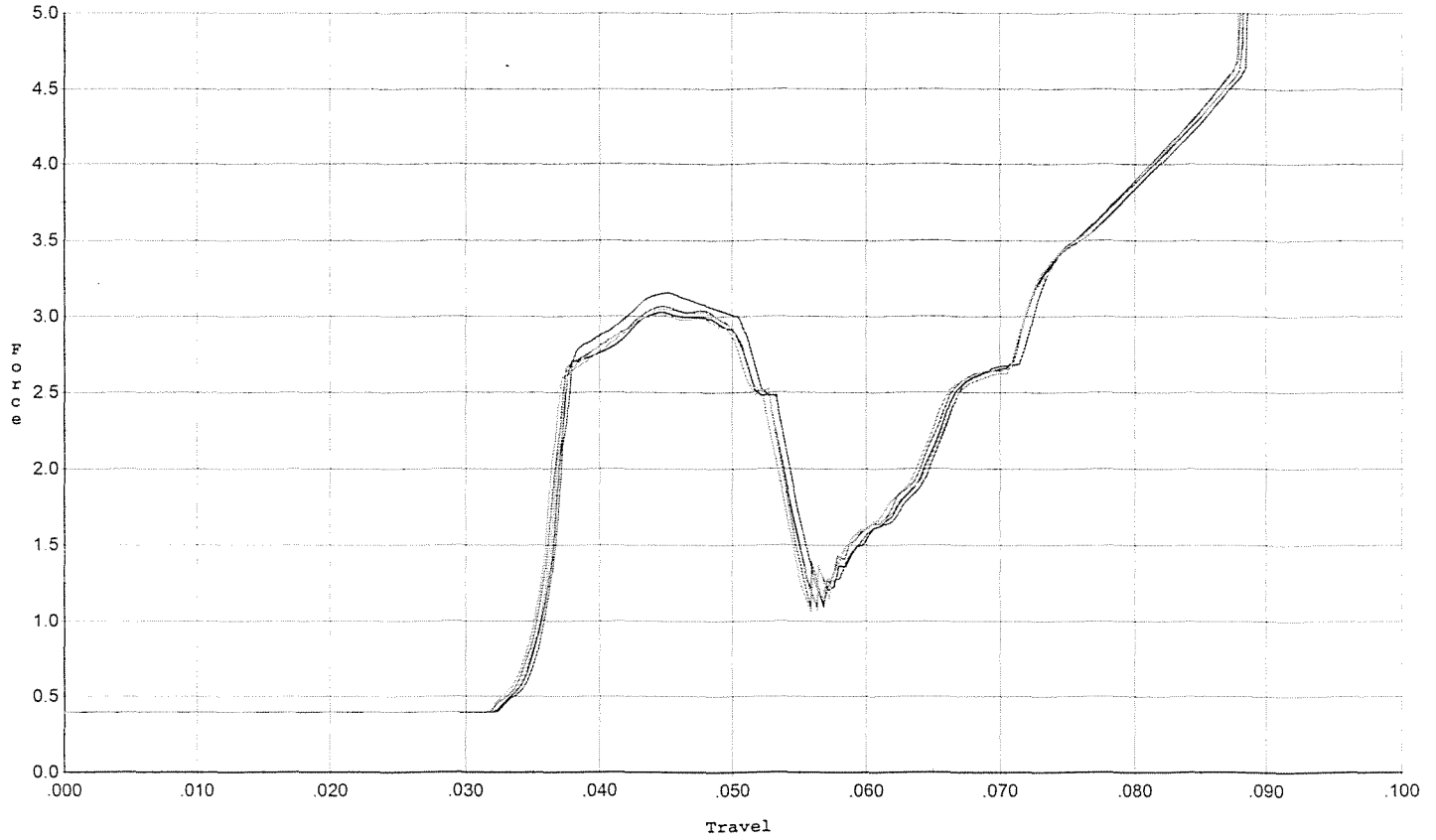
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.055	0.037	0.039	0.051		Set Trigger
2	2.259	0.054	0.036	0.040	0.049		Set Trigger
3	2.342	0.054	0.036	0.039	0.051		Set Trigger
4	2.361	0.054	0.035	0.040	0.050		Set Trigger
5	2.334	0.054	0.034	0.040	0.049		Set Trigger

Aug 2.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



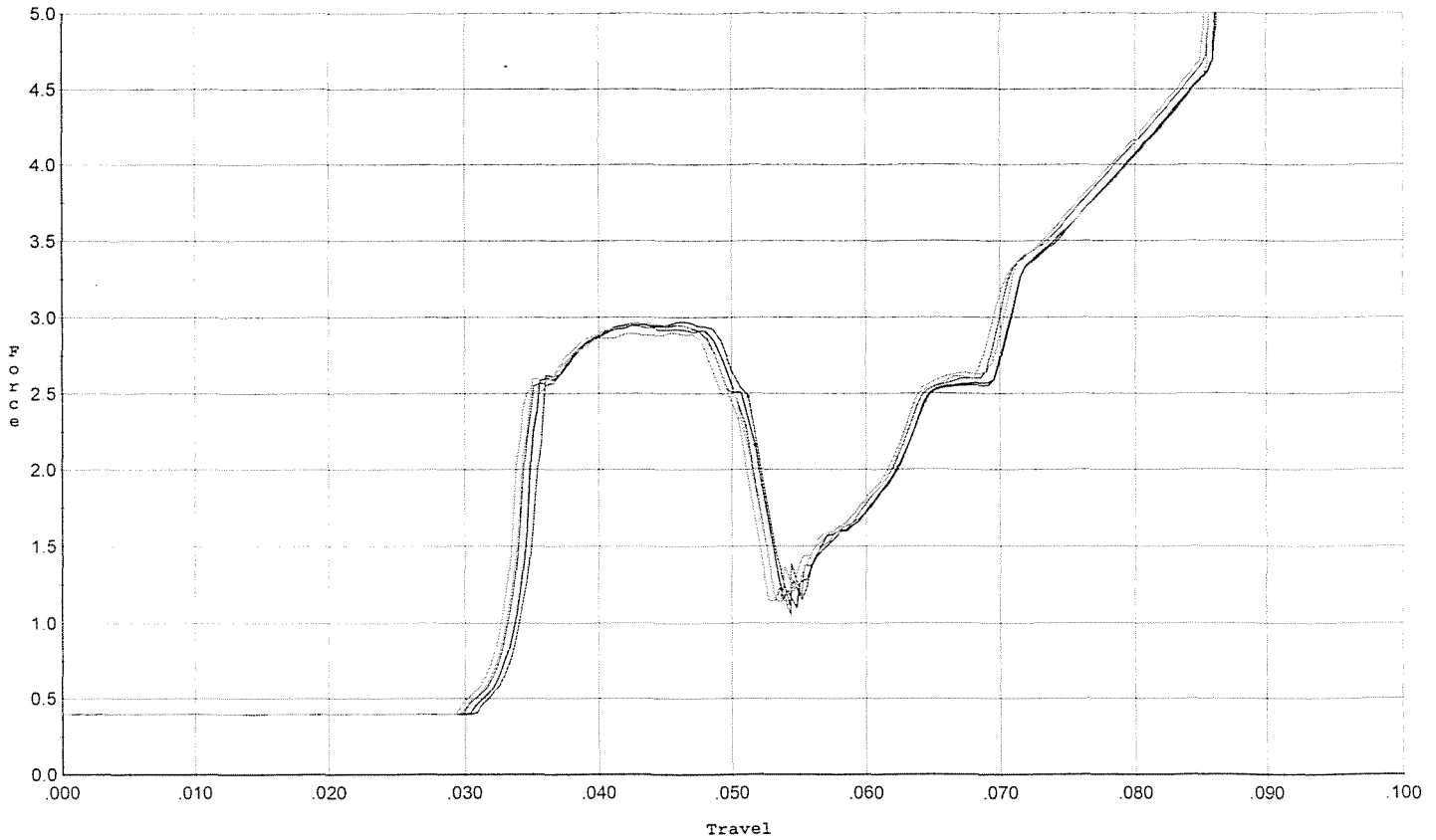
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.156	0.053	0.035	0.038	0.065		Set Trigger
2	3.026	0.053	0.035	0.038	0.062		Set Trigger
3	3.066	0.053	0.034	0.037	0.063		Set Trigger
4	3.047	0.053	0.034	0.038	0.063		Set Trigger
5	3.013	0.054	0.032	0.037	0.064		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



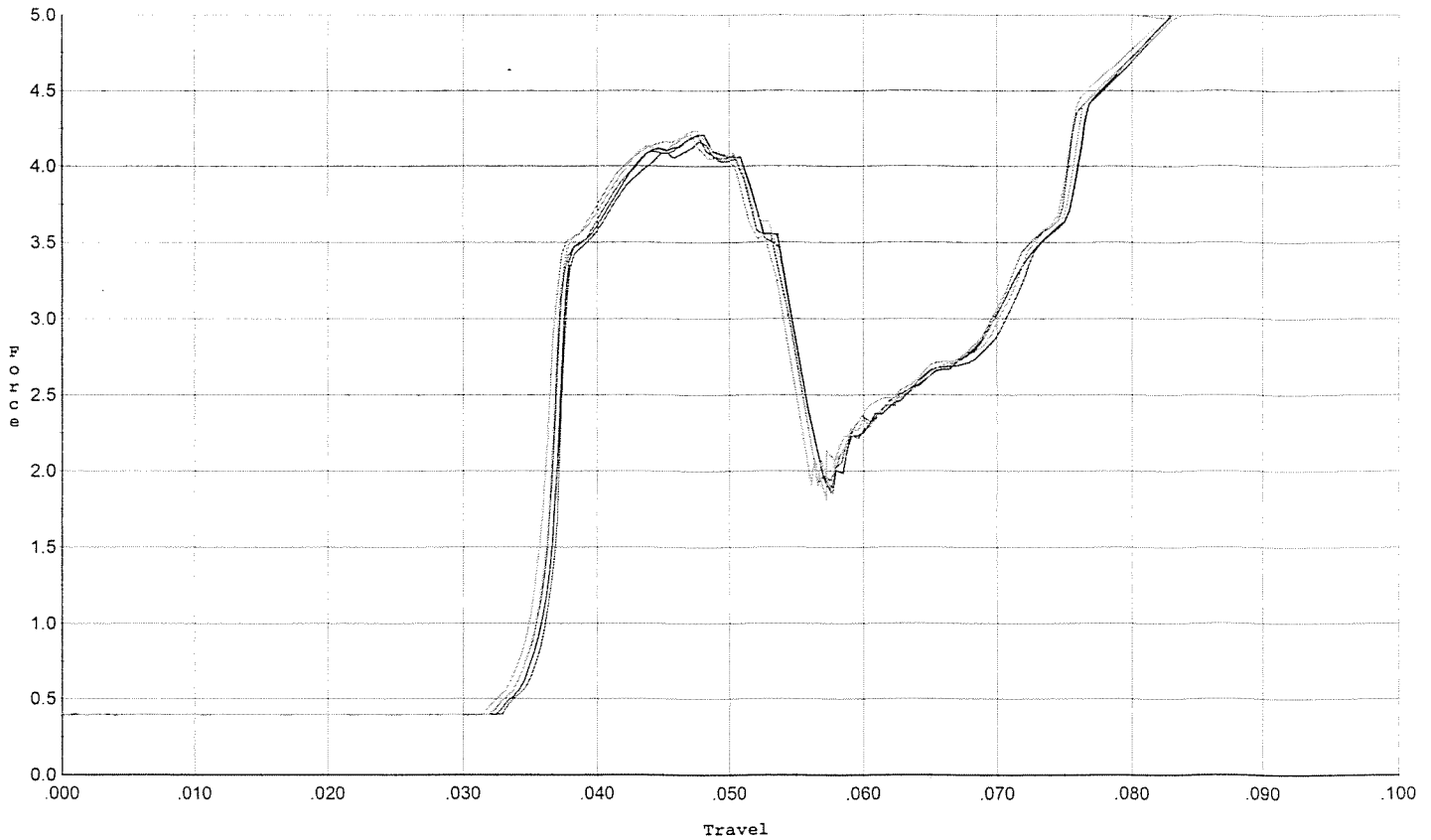
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.972	0.051	0.031	0.037	0.061		Set Trigger
2	2.964	0.052	0.033	0.037	0.063		Set Trigger
3	2.945	0.051	0.030	0.037	0.062		Set Trigger
4	2.958	0.051	0.030	0.037	0.063		Set Trigger
5	2.899	0.050	0.030	0.037	0.061		Set Trigger

Avg 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



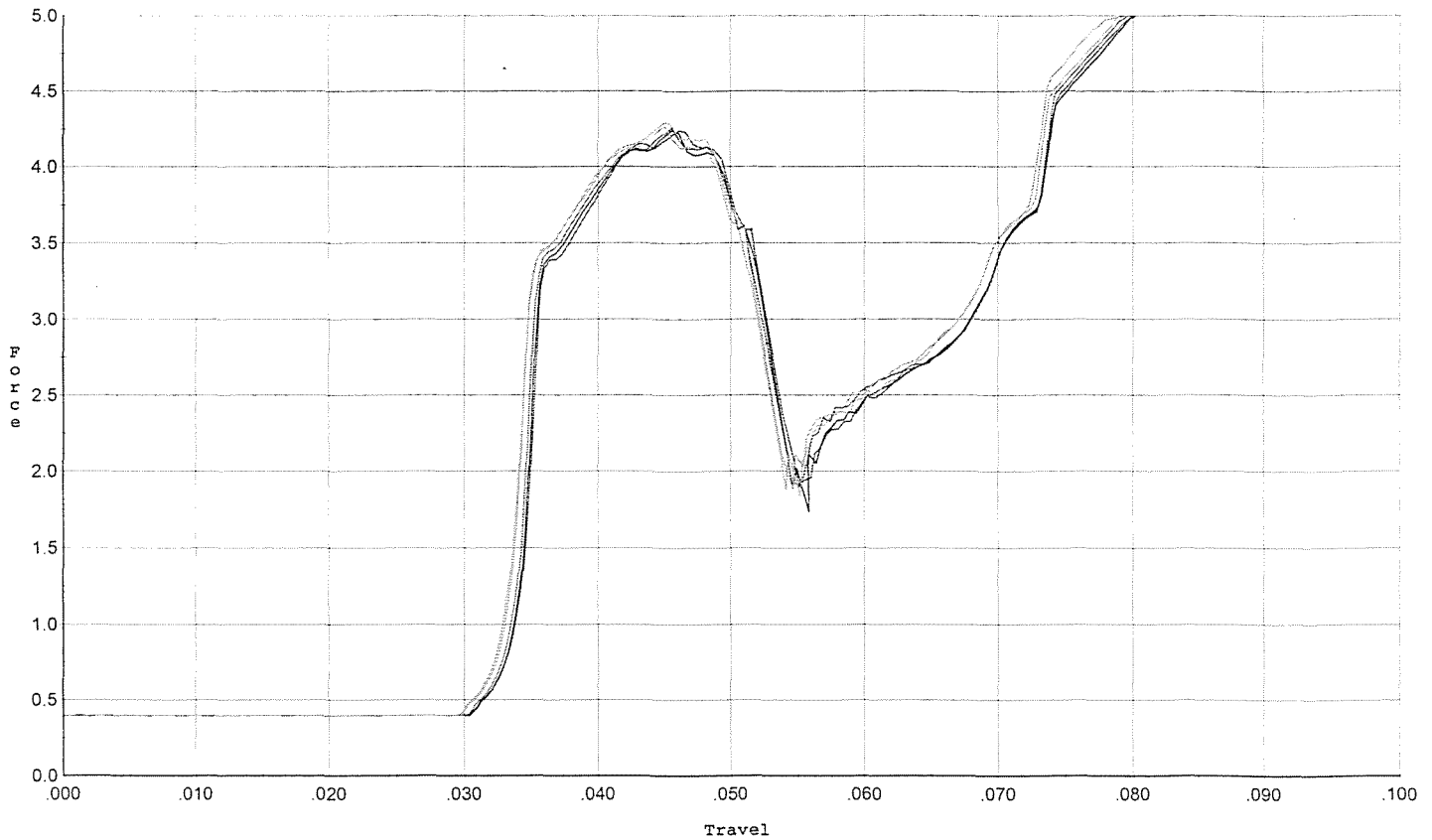
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.054	0.033	0.036	0.082		Set Trigger
2	4.209	0.054	0.035	0.036	0.083		Set Trigger
3	4.201	0.054	0.033	0.036	0.084		Set Trigger
4	4.240	0.054	0.034	0.036	0.085		Set Trigger
5	4.212	0.054	0.034	0.036	0.084		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



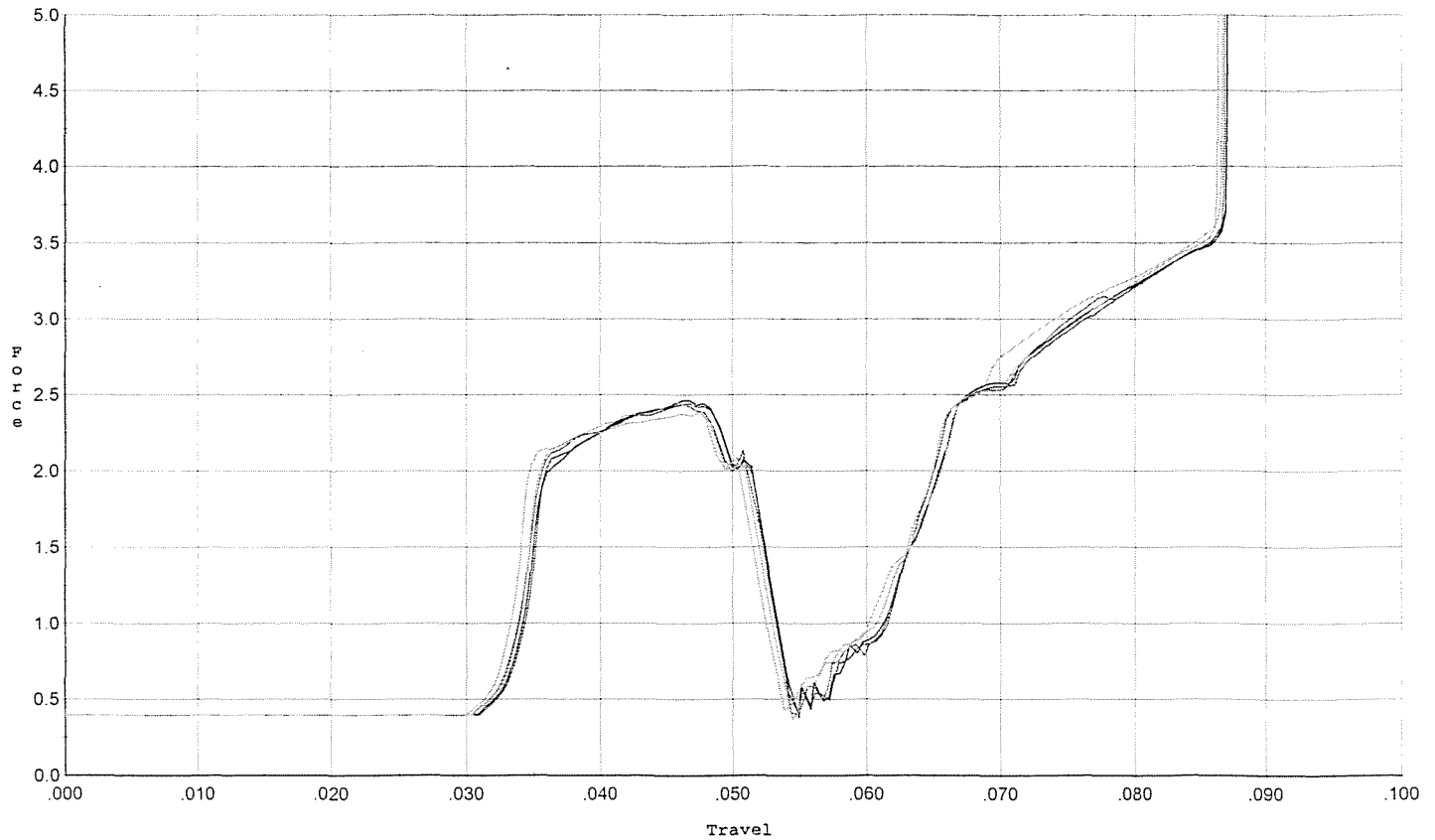
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.052	0.031	0.035	0.082		Set Trigger
2	4.241	0.052	0.033	0.035	0.082		Set Trigger
3	4.257	0.053	0.031	0.035	0.084		Set Trigger
4	4.264	0.052	0.030	0.034	0.083		Set Trigger
5	4.294	0.051	0.030	0.034	0.083		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



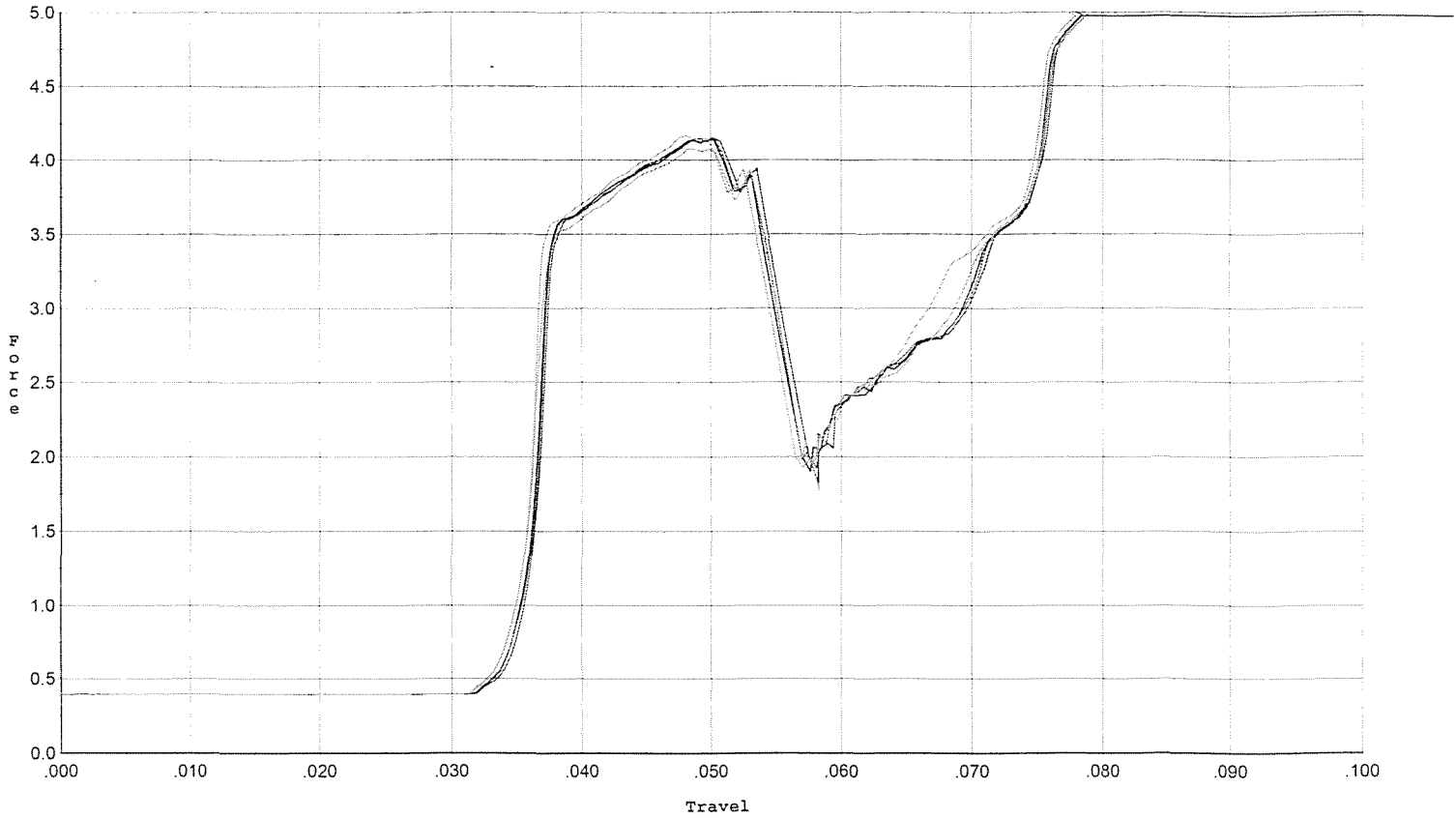
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.051	0.033	0.039	0.052		Set Trigger
2	2.466	0.051	0.033	0.039	0.053		Set Trigger
3	2.438	0.052	0.033	0.039	0.053		Set Trigger
4	2.382	0.051	0.033	0.039	0.052		Set Trigger
5	2.450	0.050	0.032	0.039	0.052		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.054	0.034	0.036	0.084		Set Trigger
2	4.140	0.053	0.034	0.036	0.083		Set Trigger
3	4.153	0.054	0.034	0.036	0.085		Set Trigger
4	4.164	0.054	0.034	0.036	0.086		Set Trigger
5	4.078	0.054	0.034	0.036	0.086		Set Trigger

Aug 4.13