

G-6785005

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

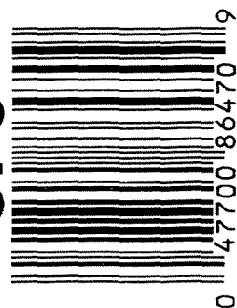
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785005

UPC



GUN SERIAL # G 6785005

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	9-8-08	RSN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-10-08	BH
490	MAGNAFLUX BOLT		9/6/08	TL
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

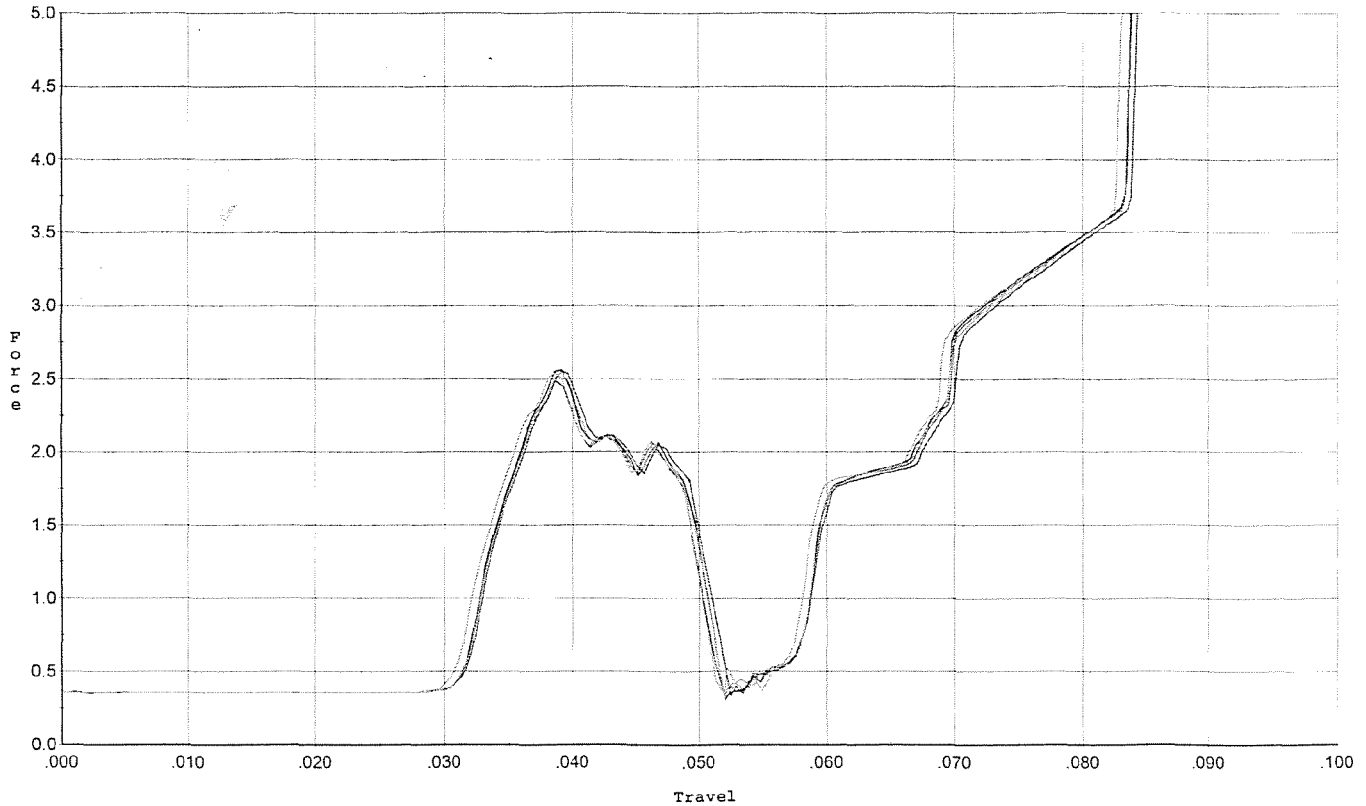
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>3.5</u> <u>4.0</u>	10-17-08	R. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-17-08	R. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-17-08	R. J.
	J) ASSEMBLE STOCK		9-24-08	BSH
	K) ASSEMBLE SWIVEL STUDS		10-17-08	R. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	R. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-17-08	R. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.83</u> <u>2.83</u> <u>2.81</u> <u>2.73</u>	10/4/08	FUT
	C) FUNCTION		10-17-08	R. J.
690	PACK		12-5-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



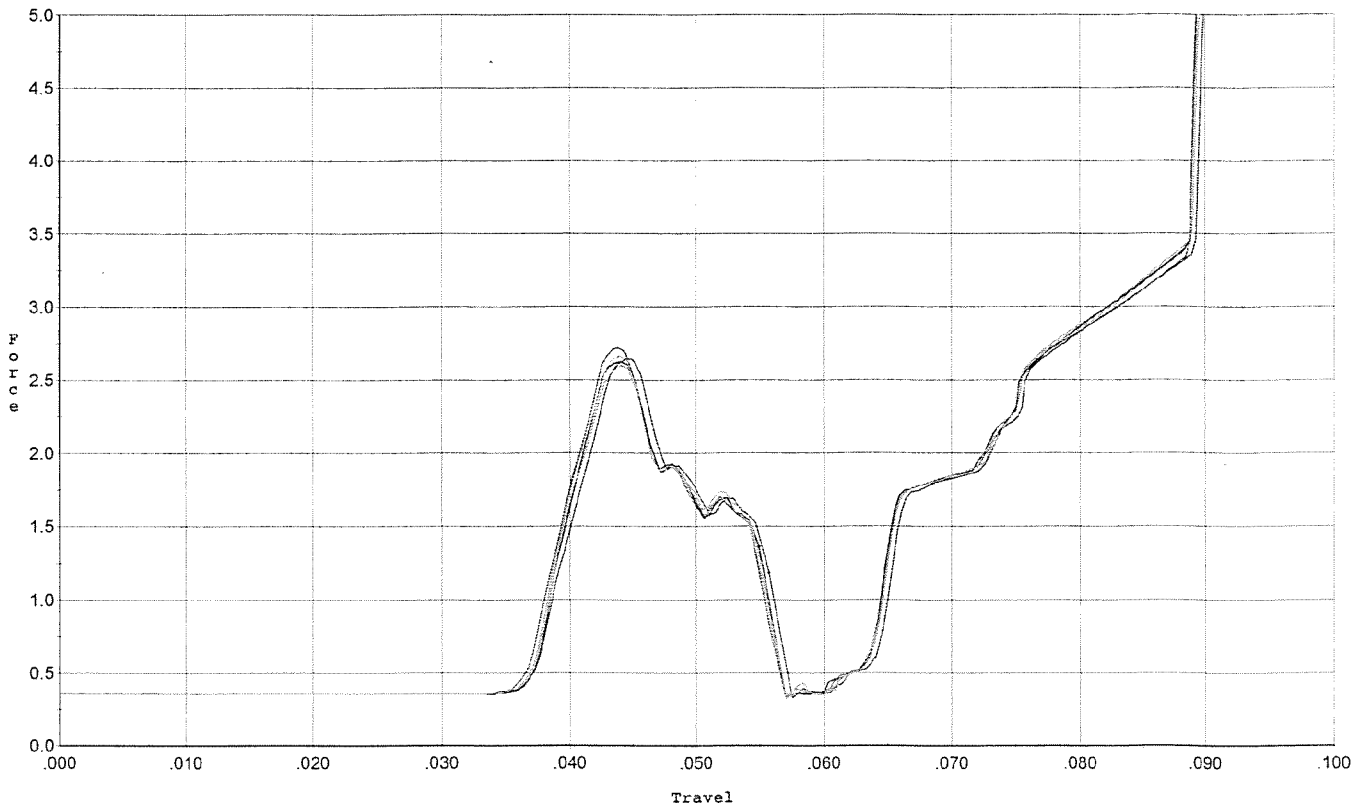
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.049	0.032	0.038	0.046		Set Trigger
2	2.560	0.050	0.032	0.038	0.046		Set Trigger
3	2.486	0.049	0.032	0.038	0.045		Set Trigger
4	2.542	0.050	0.032	0.038	0.046		Set Trigger
5	2.539	0.049	0.031	0.038	0.046		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



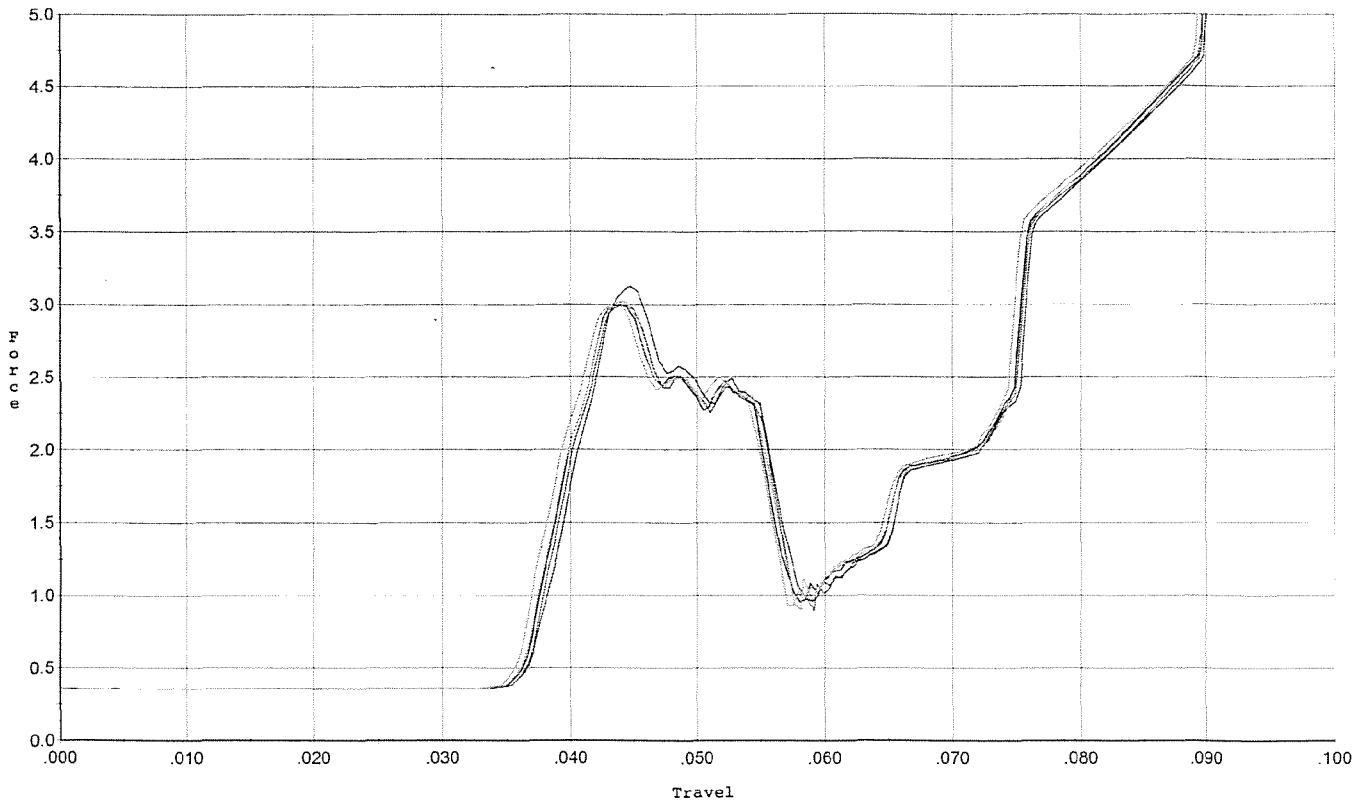
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.056	0.037	0.040	0.047		Set Trigger
2	2.623	0.055	0.037	0.040	0.046		Set Trigger
3	2.721	0.054	0.037	0.040	0.046		Set Trigger
4	2.665	0.055	0.037	0.040	0.047		Set Trigger
5	2.599	0.055	0.037	0.040	0.046		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



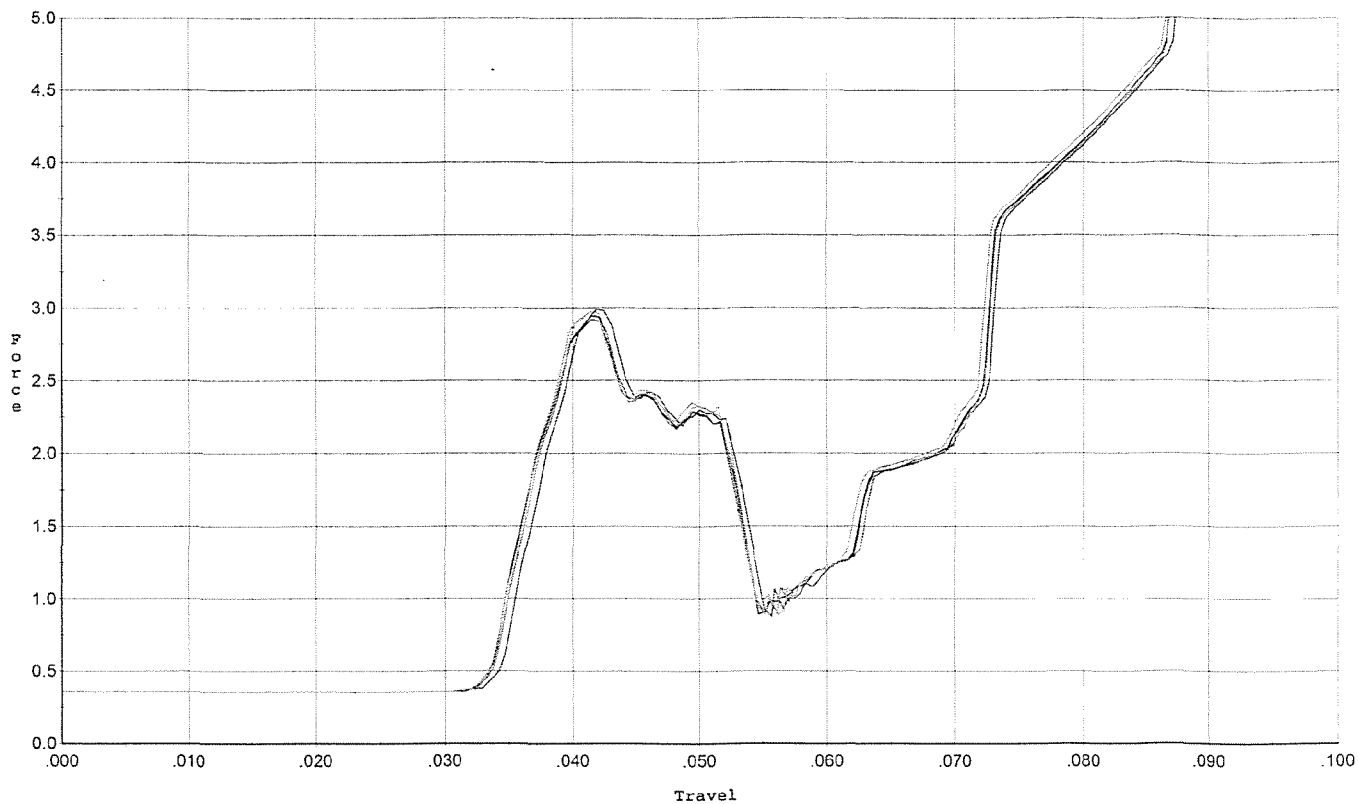
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.055	0.037	0.039	0.056		Set Trigger
2	2.997	0.054	0.037	0.039	0.056		Set Trigger
3	2.994	0.055	0.037	0.039	0.056		Set Trigger
4	3.018	0.056	0.036	0.039	0.058		Set Trigger
5	3.012	0.055	0.036	0.038	0.057		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



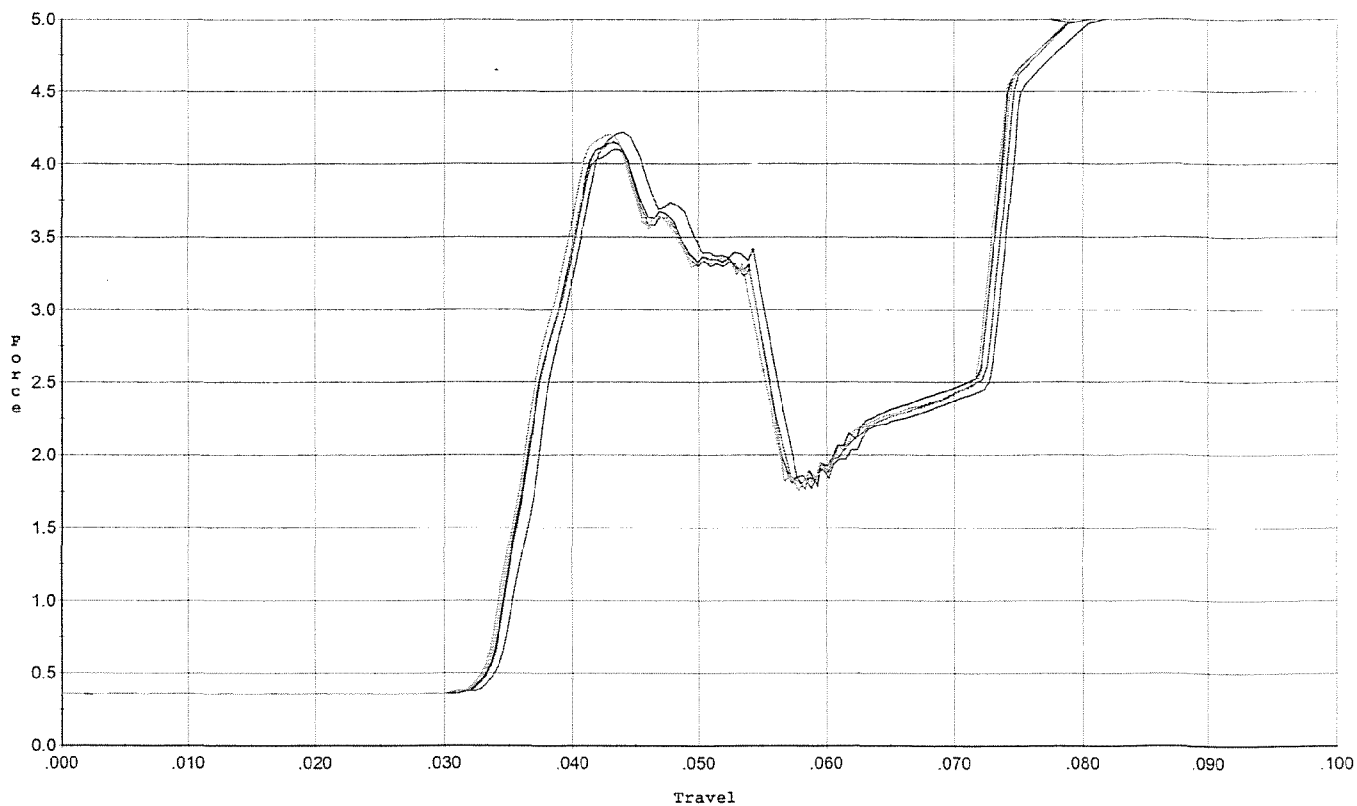
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.989	0.053	0.035	0.038	0.055		Set Trigger
2	2.944	0.053	0.034	0.038	0.054		Set Trigger
3	2.920	0.053	0.034	0.038	0.054		Set Trigger
4	2.975	0.052	0.034	0.038	0.054		Set Trigger
5	2.974	0.053	0.034	0.038	0.055		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



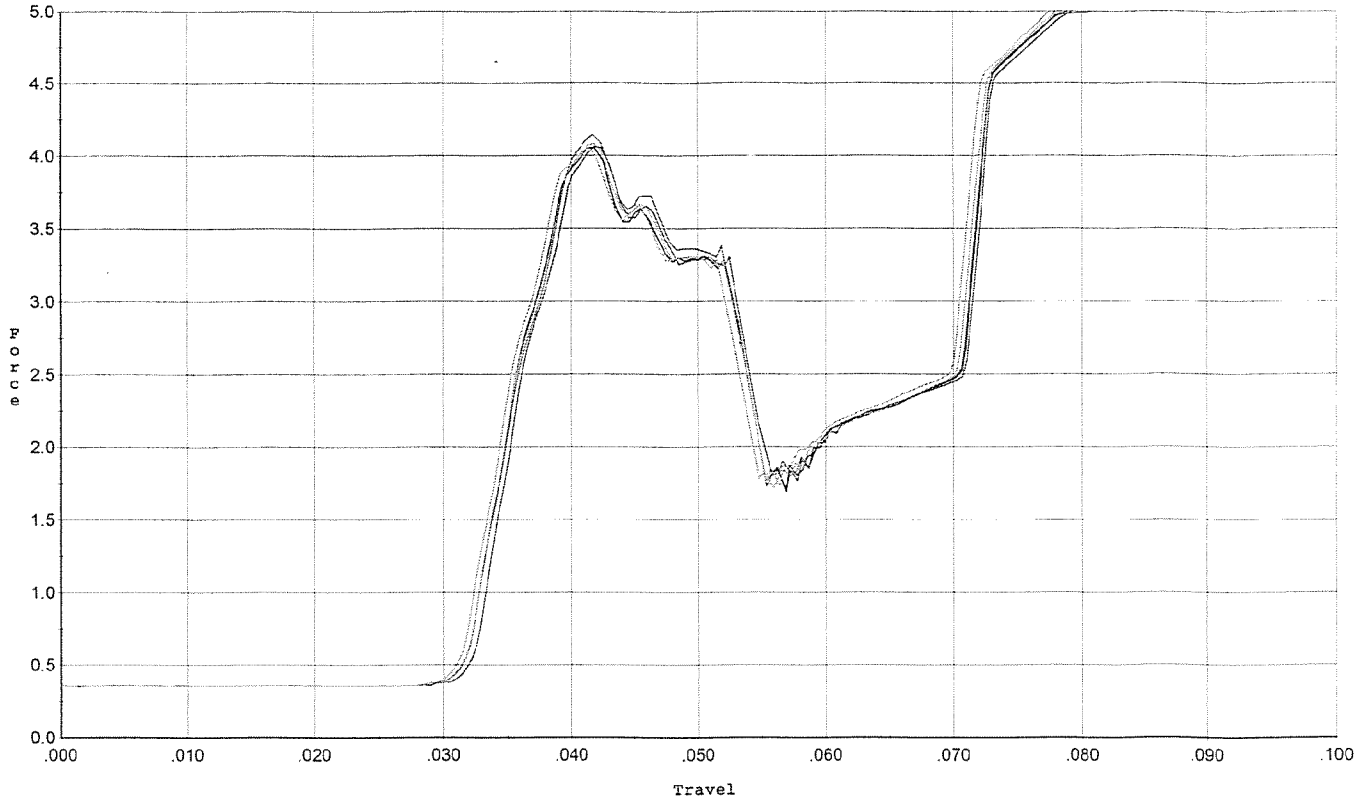
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.054	0.034	0.036	0.079		Set Trigger
2	4.147	0.054	0.033	0.036	0.078		Set Trigger
3	4.099	0.054	0.034	0.036	0.078		Set Trigger
4	4.154	0.054	0.033	0.036	0.078		Set Trigger
5	4.201	0.055	0.033	0.036	0.081		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



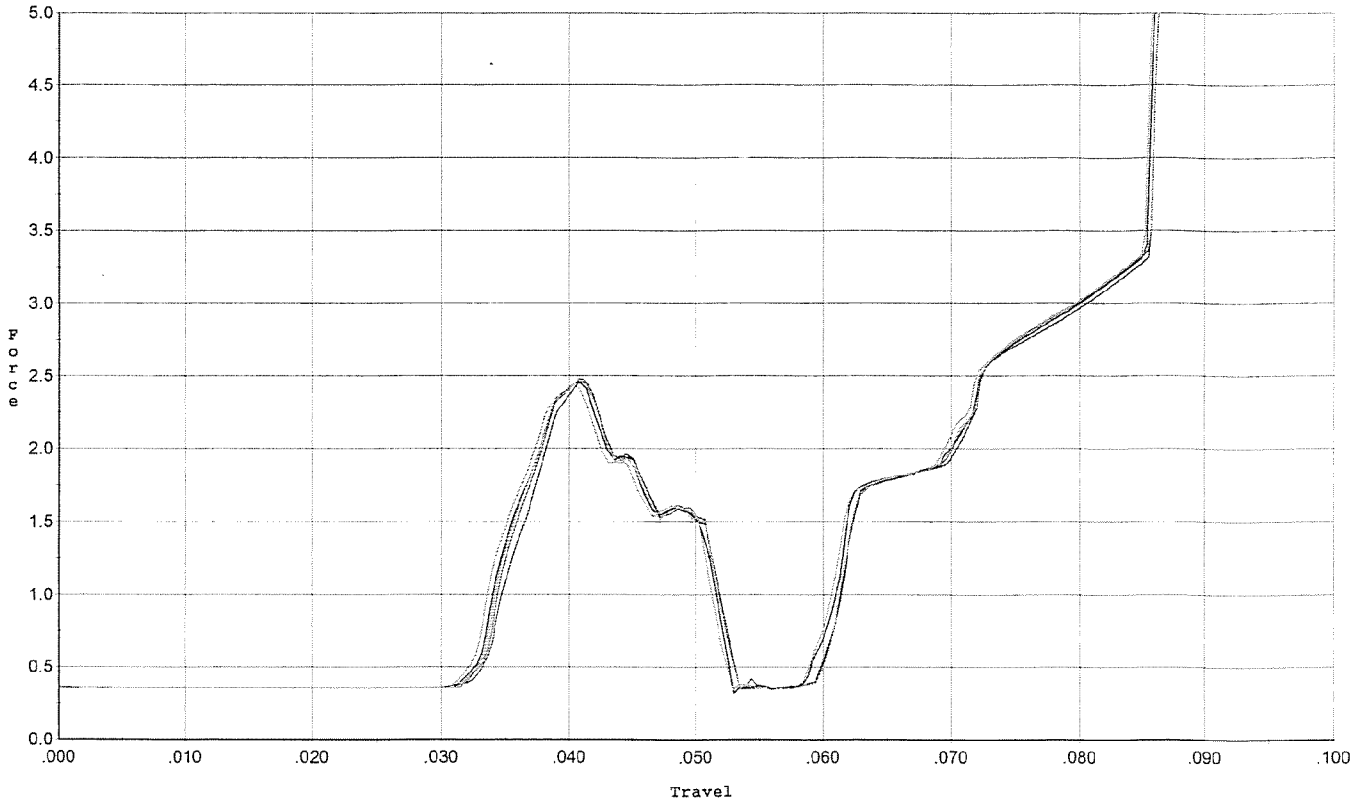
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.052	0.032	0.035	0.076		Set Trigger
2	4.053	0.053	0.032	0.035	0.078		Set Trigger
3	4.145	0.053	0.032	0.035	0.079		Set Trigger
4	4.083	0.053	0.032	0.035	0.079		Set Trigger
5	4.049	0.053	0.031	0.035	0.078		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



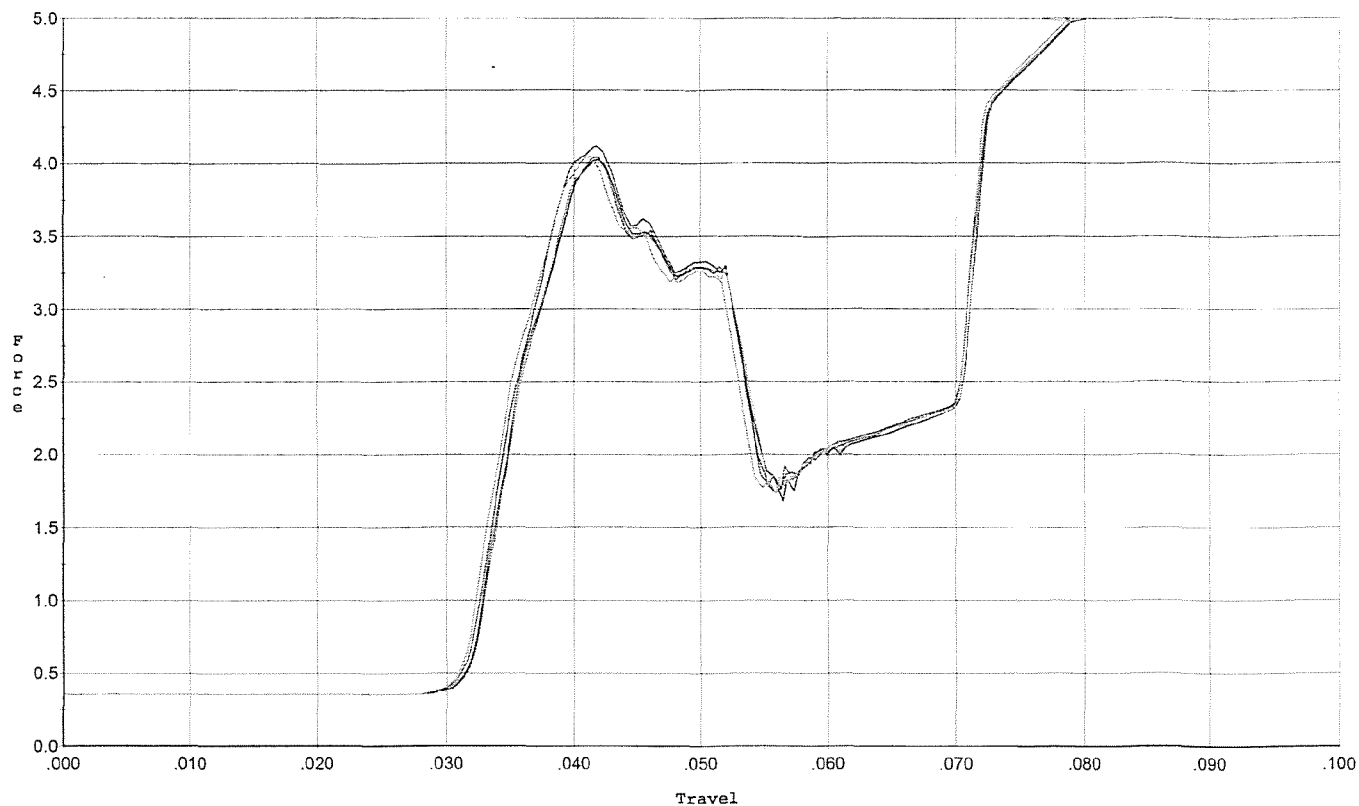
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.051	0.034	0.039	0.043		Set Trigger
2	2.463	0.051	0.033	0.039	0.044		Set Trigger
3	2.477	0.051	0.034	0.039	0.044		Set Trigger
4	2.474	0.051	0.032	0.039	0.044		Set Trigger
5	2.439	0.050	0.033	0.039	0.043		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.052	0.031	0.035	0.077		Set Trigger
2	4.024	0.052	0.032	0.035	0.075		Set Trigger
3	4.042	0.052	0.032	0.035	0.075		Set Trigger
4	4.015	0.054	0.032	0.035	0.078		Set Trigger
5	4.044	0.052	0.031	0.035	0.076		Set Trigger

Aug 4.04