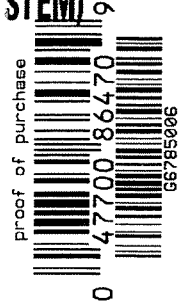


G6785006

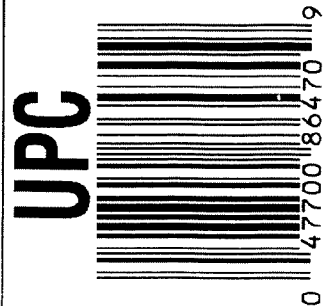
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785006



GUN SERIAL # G 6785006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	RT
475	DRILL AND TAP SIGHT HOLES	2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR Bm	9-9-08	BR
490	MAGNAFLUX BOLT		9/16/08	m R
500	ROLLMARK CALIBER		9/19/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DC
542	APPLY COATINGS (BARREL ACTION)		9/13	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

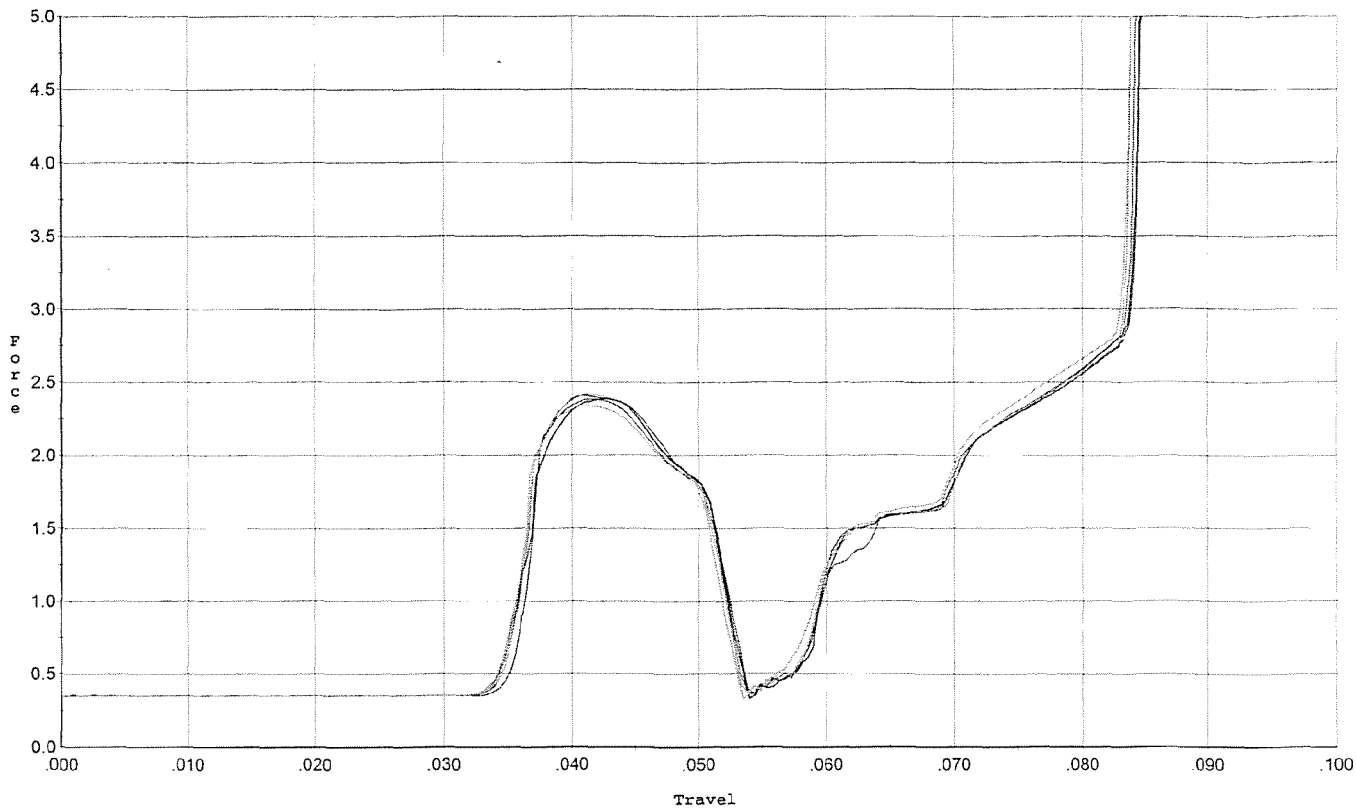
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-29-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	9-29-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-29-08	TC
	J) ASSEMBLE STOCK		9-26-08	RCN
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	RCN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.61</u> <u>2.61</u> <u>2.60</u> <u>2.57</u>	9-29-08	TC
	C) FUNCTION		9-29-08	TC
690	PACK		12/3/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



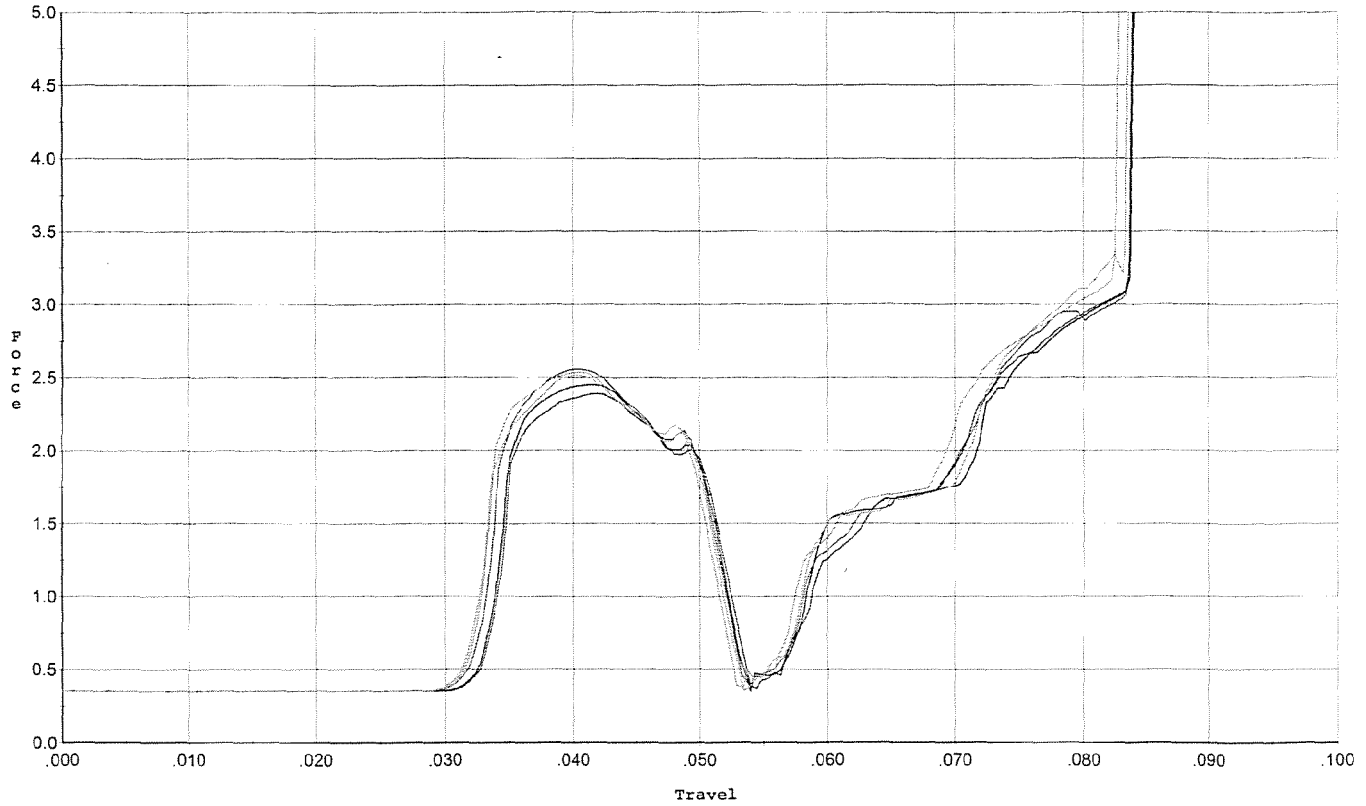
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.051	0.035	0.038	0.045		Set Trigger
2	2.384	0.051	0.035	0.038	0.045		Set Trigger
3	2.383	0.051	0.034	0.037	0.045		Set Trigger
4	2.417	0.051	0.035	0.037	0.046		Set Trigger
5	2.342	0.050	0.034	0.037	0.044		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



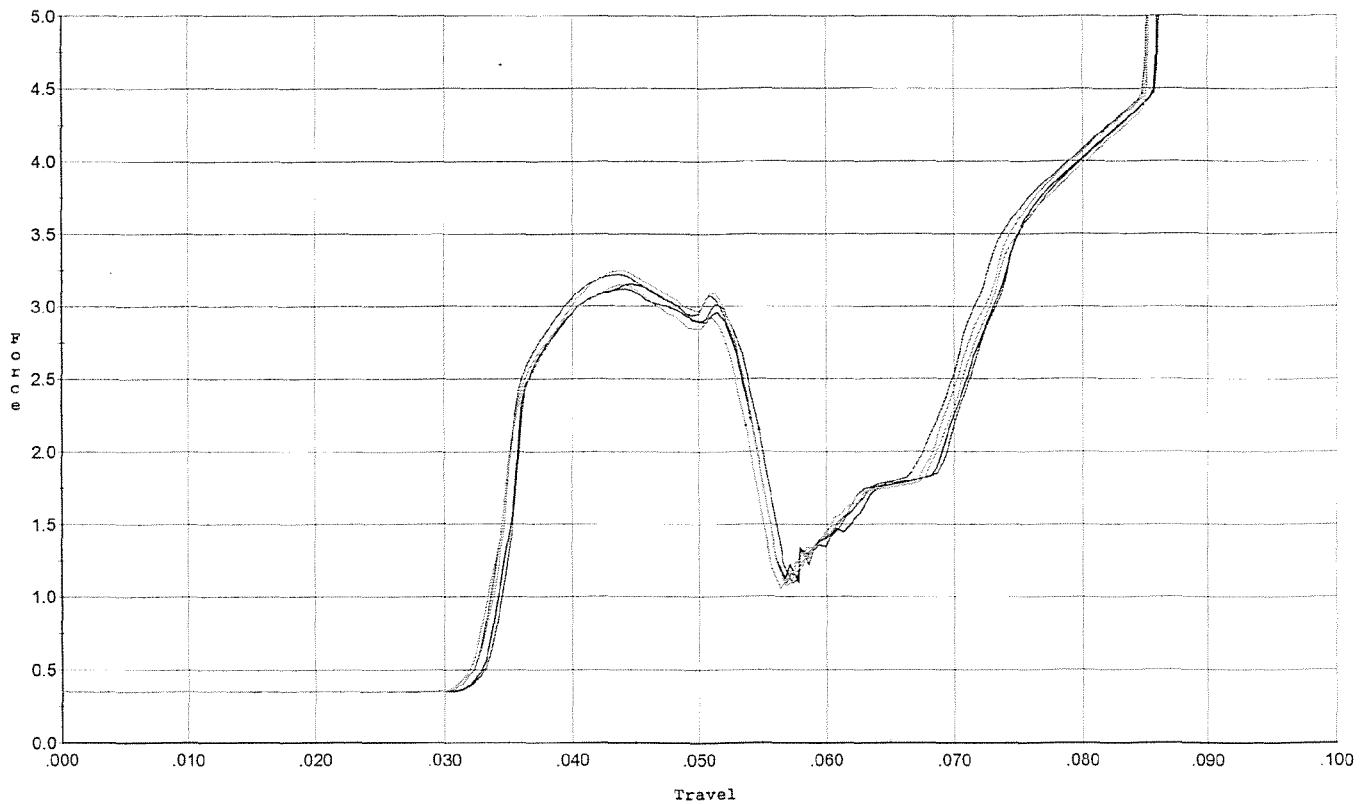
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.051	0.033	0.037	0.049		Set Trigger
2	2.450	0.051	0.033	0.037	0.050		Set Trigger
3	2.555	0.052	0.032	0.036	0.052		Set Trigger
4	2.515	0.050	0.032	0.037	0.051		Set Trigger
5	2.534	0.050	0.032	0.036	0.051		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



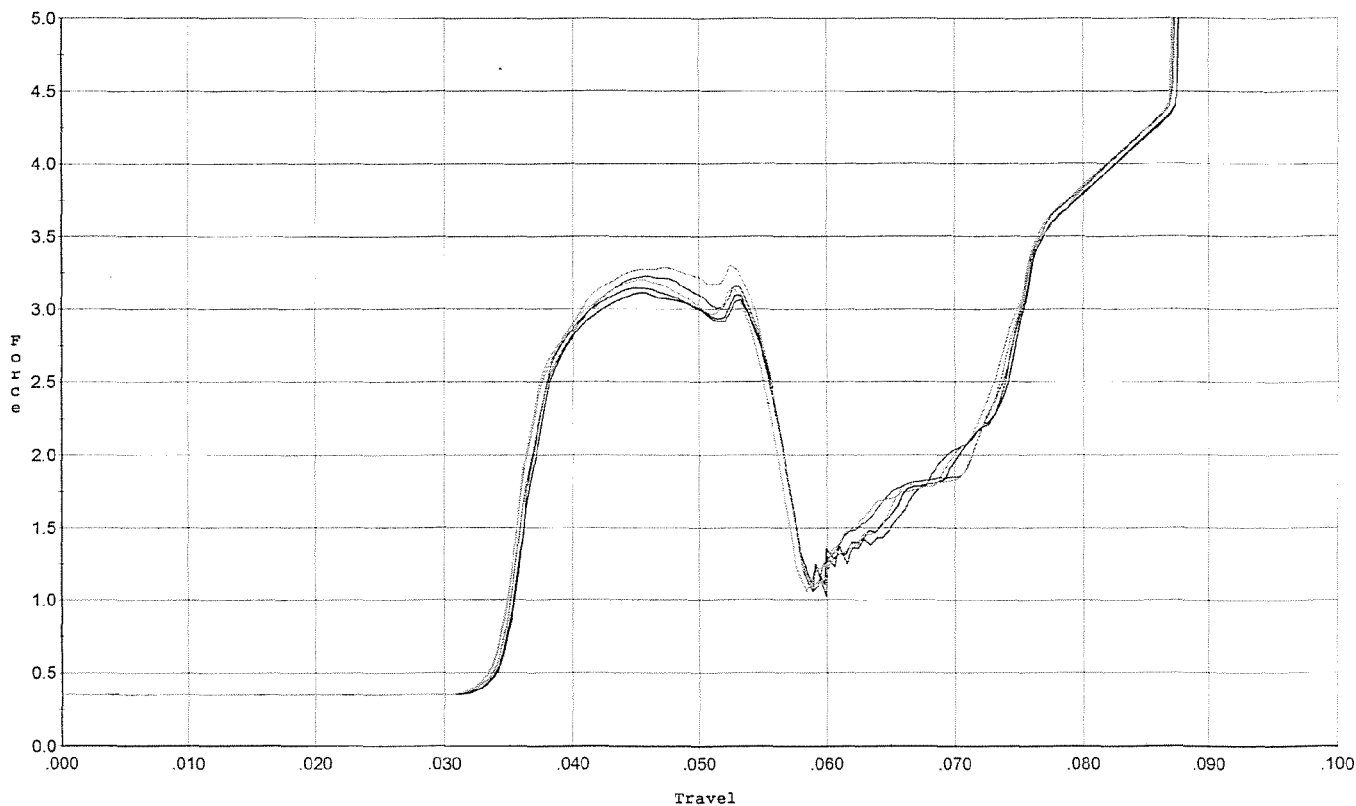
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.055	0.033	0.035	0.069		Set Trigger
2	3.152	0.054	0.033	0.035	0.068		Set Trigger
3	3.220	0.054	0.033	0.035	0.071		Set Trigger
4	3.247	0.054	0.032	0.035	0.070		Set Trigger
5	3.147	0.054	0.033	0.035	0.068		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



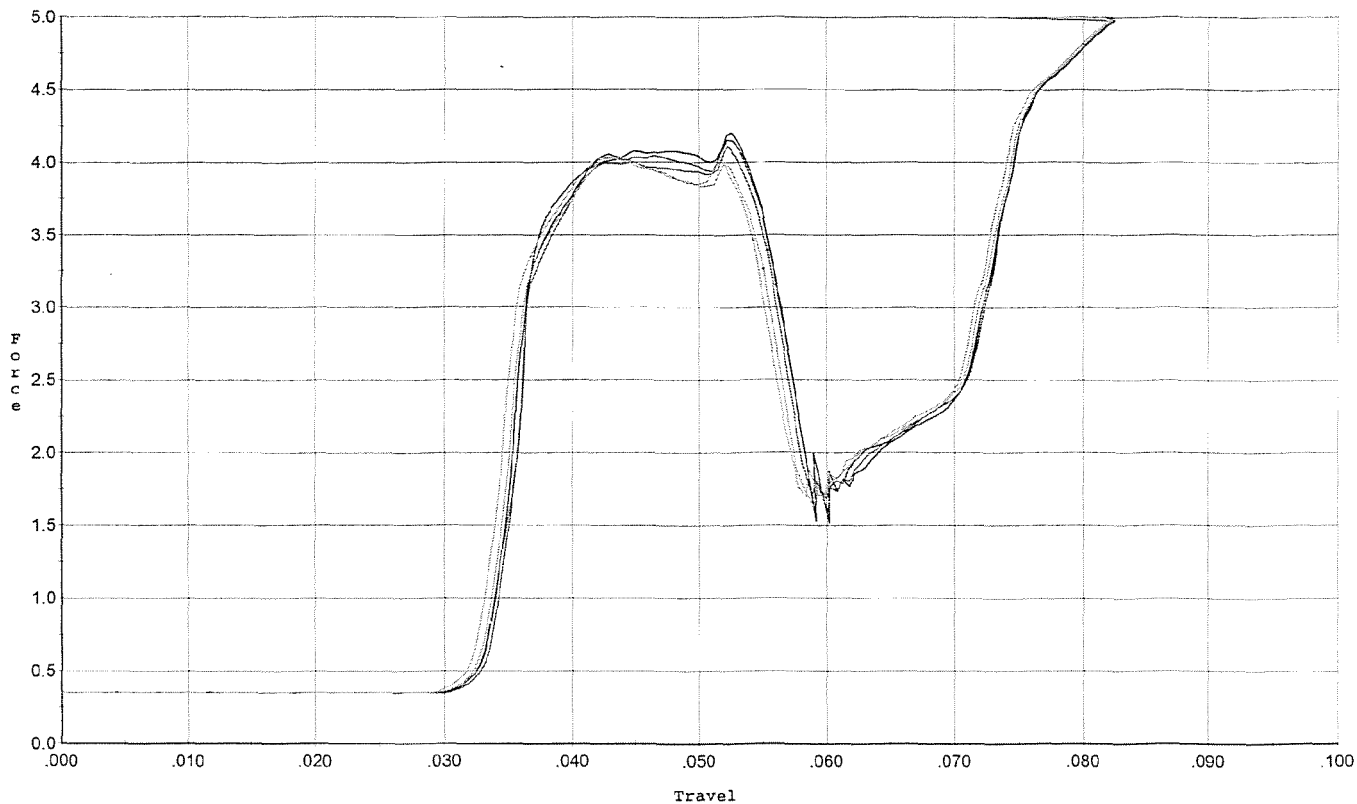
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.056	0.034	0.036	0.071		Set Trigger
2	3.112	0.056	0.034	0.036	0.071		Set Trigger
3	3.223	0.056	0.034	0.036	0.073		Set Trigger
4	3.201	0.055	0.034	0.035	0.072		Set Trigger
5	3.305	0.056	0.034	0.035	0.074		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



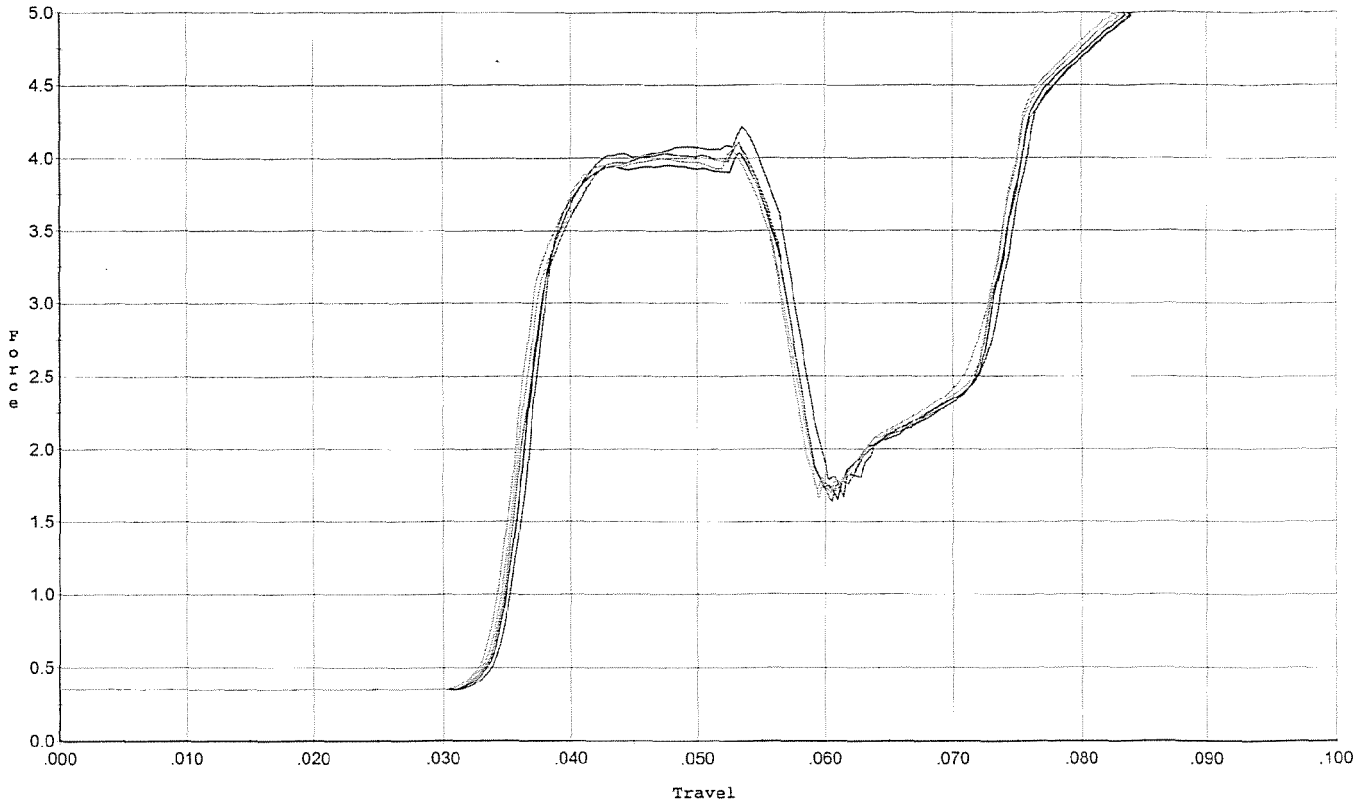
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.057	0.033	0.034	0.095		Set Trigger
2	4.207	0.056	0.033	0.034	0.095		Set Trigger
3	4.118	0.055	0.033	0.034	0.091		Set Trigger
4	4.033	0.054	0.032	0.034	0.090		Set Trigger
5	4.032	0.055	0.033	0.034	0.090		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



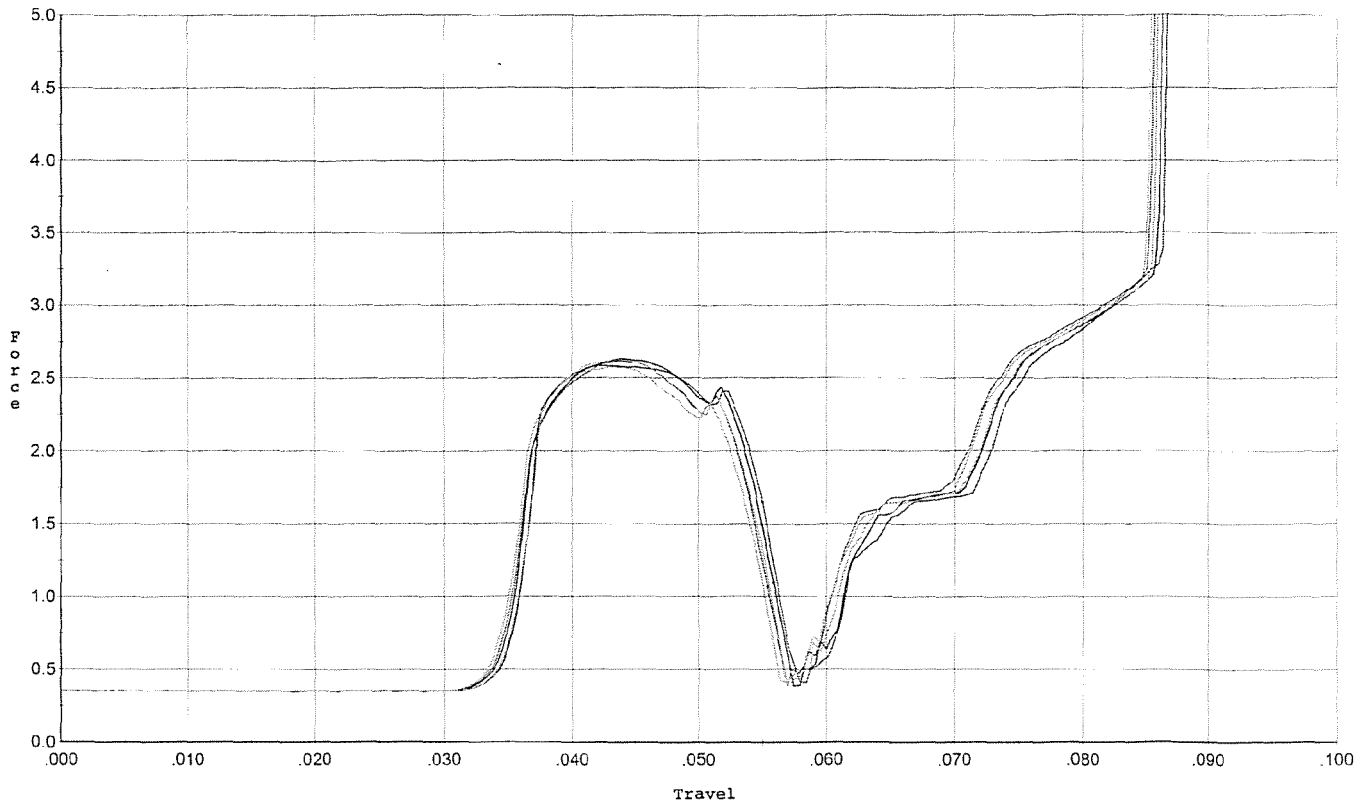
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.057	0.034	0.034	0.093		Set Trigger
2	4.040	0.056	0.034	0.034	0.091		Set Trigger
3	4.107	0.056	0.034	0.034	0.092		Set Trigger
4	4.100	0.057	0.033	0.034	0.094		Set Trigger
5	4.064	0.056	0.033	0.034	0.092		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



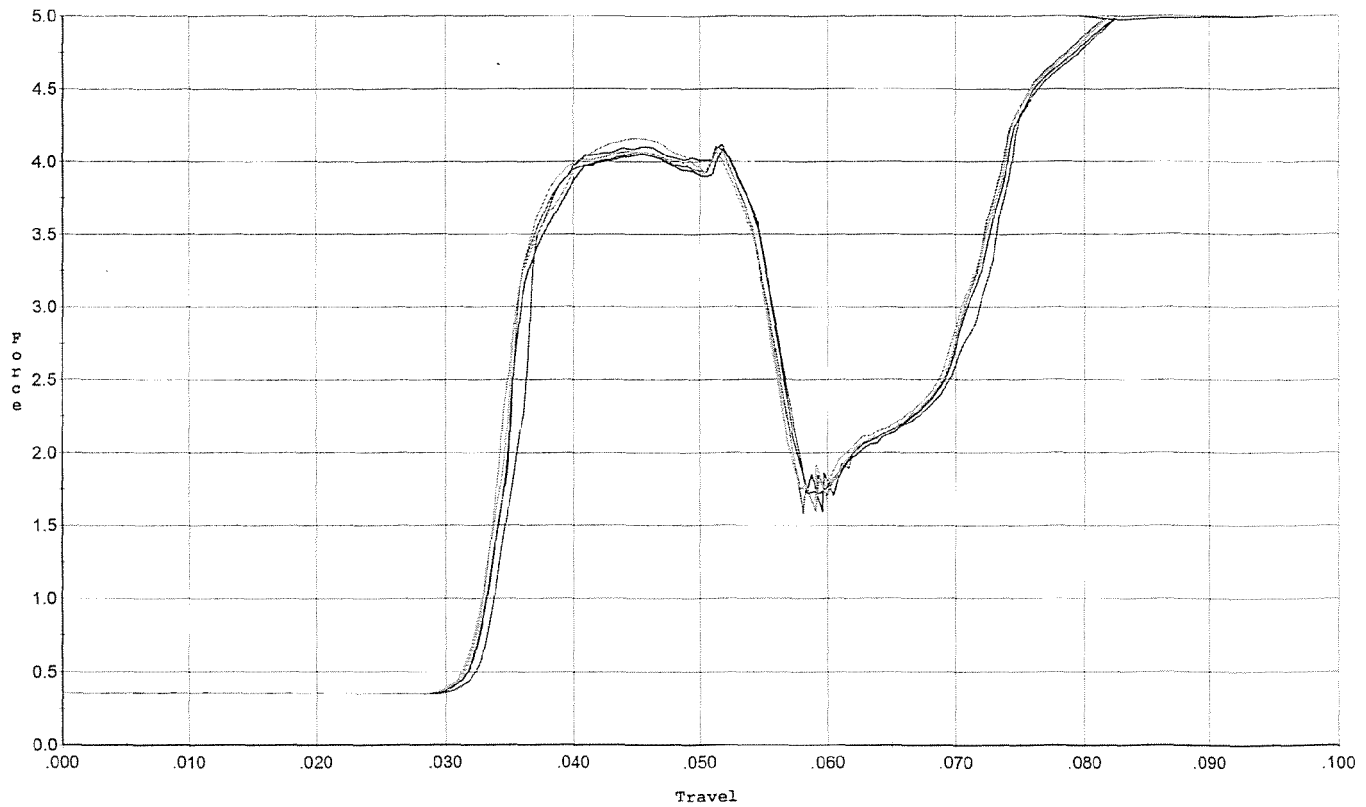
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.055	0.035	0.037	0.058		Set Trigger
2	2.632	0.056	0.034	0.036	0.059		Set Trigger
3	2.615	0.055	0.034	0.036	0.058		Set Trigger
4	2.623	0.055	0.034	0.036	0.058		Set Trigger
5	2.577	0.055	0.035	0.036	0.055		Set Trigger

AVG 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.055	0.033	0.034	0.090		Set Trigger
2	4.086	0.055	0.032	0.034	0.091		Set Trigger
3	4.102	0.056	0.032	0.033	0.094		Set Trigger
4	4.161	0.054	0.032	0.033	0.091		Set Trigger
5	4.069	0.054	0.032	0.033	0.092		Set Trigger

Avg 4.10